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788/988 - 788/988 Plus Crawler Excavators
788/988 - 788/988 Plus Wheeled Excavators
Table of Contents

DIVISION/SECTION	SECTION N°	REFERENCE N°
1 GENERAL INFORMATION		
Safety, general and torque settings	1001	7-56942GB
Specifications (Crawler excavators)	1002	7-80071GB
Specifications (Wheeled excavators)	1002	7-80062GB
2 ENGINE		
Engine removal and installation (788 - 988 - 988 Plus)	2002	7-58681GB
Engine removal and installation (788 Plus)	2002	7-26560GB
Radiator and oil cooler	2003	7-80621GB
Engine specifications	2401	**
Cylinder head and valve assembly	2415	**
Engine block	2425	**
Lubrication system	2445	**
Cooling system	2455	**
Turbocharger	2465	**
Turbocharger failure analysis	2565	**
3 FUEL SYSTEM		
Fuel system and filter	3410	**
CAV injection pump	3411	**
BOSCH injection pump	3412	**
Fuel injector	3412	**
BOSCH ANEROID fuel injection pump	3416	**
4 ELECTRICAL SYSTEM		
Electrical schematic (Crawler excavators) - (before November 1999)	4001	7-80040GB
Electrical schematic (Wheeled excavators) - (before November 1999)	4001	7-80021GB
Electrical schematic (Crawler excavators) - (November 1999 and after)	4001	7-26570GB
Electrical schematic (Wheeled excavators) - (November 1999 and after)	4001	7-26540GB
Electronic system and troubleshooting (Crawler excavators)	4002	7-80031GB
Electronic system and troubleshooting (Wheeled excavators)	4002	7-80051GB
Starter motor	4003	7-58691GB
Alternator	4004	7-58701GB
Powersensor diagnostic tool	4010	7-79991GB
5 UNDERCARRIAGE		
Track group (Crawler excavators)	5002	7-58711GB
6 DRIVE TRAIN		
Travel reduction gear and brake (Crawler excavators)	6002	7-80661GB
Swing reduction gear and brake (788 - 788 Plus)	6003	7-80671GB
Swing reduction gear and brake (988)	6003	7-58731GB
Swing reduction gear and brake (988 Plus)	6003	7-84141GB
Front axle and service brake (Wheeled excavators)	6004	7-80681GB
Rear axle and service brake (Wheeled excavators)	6005	7-80691GB
Gearbox and parking brake (Wheeled excavators)	6008	7-80701GB
Twin wheels (Wheeled excavators)	6020	7-26170GB

*** Consult the engine Service Manual.*

DIVISION/SECTION	SECTION N°	REFERENCE N°
7 UNDERCARRIAGE HYDRAULICS		
Hydraulic travel motor (Mono-speed crawler excavators).....	7002	7-80711GB
Hydraulic travel motor (Two-speed crawler excavators).....	7003	7-80721GB
Hydraulic travel motor (Wheeled excavators).....	7003	7-80731GB
Travel control valve (Crawler excavators).....	7030	7-80741GB
Travel, stabilizer and dozer blade control valve (wheeled excavators)	7031	7-84151GB
Steering, stabilizer, dozer blade and front axle locking cylinders (wheeled excavators)	7080	7-84161GB
8 UPPERSTRUCTURE HYDRAULICS		
Hydraulic inspection, adjustment and schematics (crawler excavators)	8001	7-24590GB
Hydraulic inspection, adjustment and schematics (wheeled excavators)	8001	7-24580GB
Hydraulic swivel (Crawler excavators)	8011	7-80791GB
Hydraulic swivel (Wheeled excavators)	8011	7-80801GB
Hydraulic pumps (788 - 788 <i>Plus</i>).....	8020	7-80211GB
Hydraulic pumps (988 - 988 <i>Plus</i>).....	8020	7-58862GB
Hydraulic swing pump.....	8021	7-21700GB
Attachment control valve.....	8031	7-80821GB
Swing control valve	8033	7-80831GB
Rotary control valve (Orbitrol) (Wheeled excavators).....	8037	7-80841GB
Hydraulic swing motor and forced-feed safety block	8040	7-80851GB
Attachment and swing control block	8050	7-80261GB
Travel and option control block (Foot pedal, Wheeled excavators).....	8051	7-80270GB
Travel hand control block (Inching, wheeled excavators)	8052	7-80870GB
Direction of travel inverter control block (Inching, crawler excavators).....	8053	7-80290GB
Travel control block (788 - 788 <i>Plus</i> 988 - 988 <i>Plus</i> wheeled excavators)	8054	7-80301GB
Brake module (wheeled excavators).....	8060	7-80882GB
Parking brake electro-control valve (wheeled excavators)	8061	7-80952GB
Electro-control valve block (Crawler excavators).....	8070	7-80321GB
Electro-control valve block (wheeled excavators).....	8071	7-84191GB
Selector block (788 <i>Plus</i>)	8072	7-26650GB
Attachment cylinders.....	8080	7-84201GB
Safety valve	8081	7-26640GB

DIVISION/SECTION	SECTION N°	REFERENCE N°
9 UPPERSTRUCTURE		
Upperstructure and turntable bearing	9002	7-58932GB
Cab	9004	7-58191GB
Large format hydraulic and electrical schematics (788 crawler excavators) - (before November 1999)	Pocket	7-80190GB
Large format hydraulic and electrical schematics (788 wheeled excavators) - (before November 1999)	Pocket	7-80200GB
Large format hydraulic and electrical schematics (988 crawler excavators) - (before November 1999)	Pocket	7-58980GB
Large format hydraulic and electrical schematics (988 wheeled excavators) - (before November 1999)	Pocket	7-58970GB
Large format hydraulic and electrical schematics (788 <i>Pus</i> crawler excavators) - (November 1999 and after)	Pocket	7-26730GB
Large format hydraulic and electrical schematics (788 <i>Plus</i> wheeled excavators) - (November 1999 and after)	Pocket	7-26760GB
Large format hydraulic and electrical schematics (988 <i>Plus</i> crawler excavators) - (November 1999 and after)	Pocket	7-26770GB
Large format hydraulic and electrical schematics (988 <i>Plus</i> wheeled excavators) - (November 1999 and after)	Pocket	7-26780GB

**Thanks very much for your reading,
Want to get more information,
Please click here, Then get the complete
manual**

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please download the PDF document first, and then
click on it.**

**Have any questions please write to me:
admin@servicemanualperfect.com**

Section

1001

SAFETY, GENERAL INFORMATION AND TORQUE SPECIFICATIONS

TABLE OF CONTENTS

SAFETY	3
TWIN WHEELS	5
Safety rules	5
Safety instructions	5
GENERAL INFORMATION	6
CORRECT USE OF TORQUE WRENCHES	7
HARDWARE TIGHTENING ORDER	8
STANDARD SCREW A TORQUE SPECIFICATIONS.....	9
Correct screw identification	9
METAL CAP REFERENCES.....	10
PLASTIC PLUG AND CAP REFERENCE CHART	11

SAFETY



WARNING: This symbol means **WARNING ! BE VIGILANT ! YOUR SAFETY IS AT RISK**. The message that follows the symbol contains important safety information. Read it carefully. Be sure you understand the possible risks of injury or even death.

To avoid all risks, always follow the safety notes contained in this section and throughout this manual.

Put the warning tag shown below on the key for the keyswitch when servicing or repairing the machine. One warning tag is supplied with each machine. Additional tags, Part Number 321-4614, are available from your service parts supplier.



PDG0328



WARNING: Read the Operator's Manual carefully and make sure you understand how to operate the controls correctly.



WARNING: Never operate the machine and attachment controls unless you are seated in the operator's seat. If you are not in the operator's seat, you run the risk of serious injury.



WARNING: The machine is built to carry the operator only. Do not allow passengers to ride on the machine.



WARNING : Prior to starting up the engine read the safety messages contained in the operator's manual carefully. Read all safety stickers on the machine. Have people move back from the machine. Learn how to use the controls before starting up the machine. It is your responsibility to follow the manufacturer's instructions on how to operate and maintain the machine. It is your responsibility to follow applicable rules and regulations. Service and Operator's Manuals are available from your J.I. Case Dealer.



WARNING: If you wear loose clothing or if you omit to use safety equipment for your work, you risk injury. Always wear clothes that do not risk getting caught in the machine. Other safety equipment may be necessary, in particular : helmets, safety shoes, ear plugs, safety glasses, protection mask, thick gloves and reflecting clothes.



WARNING: When working close to the fan with the engine running, avoid wearing loose clothing and operate with extreme caution.



WARNING: When checking the hydraulic circuits, follow procedures to the letter. **DO NOT CHANGE** procedures.



WARNING: Prior to operating the hydraulic cylinders of this machine for setting or to bleed the circuit, have all people standing around the machine move away.



WARNING: Wear gloves or insulated mittens when working on hot parts.



WARNING: Lower all attachments to the ground or rest them on stands before carrying out maintenance jobs.



WARNING: Fine sprays of hydraulic oil under pressure can penetrate the skin and cause serious infection. If hydraulic oil under pressure penetrates the skin, see a doctor immediately. Maintain all hoses and pipes in good condition. Make sure that all connections are properly tightened. Change all hoses or pipes that have been damaged or that are suspect. **DO NOT CHECK** for leaks with bare hands. Use a piece of cardboard or wood.



WARNING: To remove a hardened pin such as a pivot pin, or a hardened shaft, use a soft head hammer (brass or bronze) or a brass or bronze strip and a steel head hammer.



WARNING: When using a hammer to remove or reassemble pivot pins, or when using compressed air, or when using a grinder make sure to wear safety glasses that protect the eyes from all sides.



WARNING: Use proper lifting/hoisting equipment to lift wheels or tracks and always work on safe ground. Prevent the machine from moving using correct safety chocks.



WARNING: When performing maintenance or repair operations on the machine, make sure that the work shop floor, the cab and the steps of the excavator are free from oil, water, grease, tools etc. Use oil absorbing material or rags as necessary. Always think safety.



WARNING: Certain components of this machine are very heavy. Use hoisting tools or additional assistance as recommended in this manual.



WARNING: Exhaust fumes can cause death. If it is necessary to start up the engine in a closed building, evacuate exhaust fumes using an exhaust pipe extension. Open the doors and let fresh air into the building.



WARNING: When battery liquid is frozen, the battery can explode if : (1) you try to charge the battery or (2) you try to start the engine by connecting an auxiliary power source. To prevent battery electrolyte from freezing keep the battery fully charged. If you do not follow these instructions, you or others nearby may be injured.



WARNING: Batteries contain acid and explosive gases. A spark, a flame or an improper cable connection may cause an explosion. For proper connection of cables to the battery of this machine see the Operator's Manual. If you do not follow these instructions, you risk severe injury.

TWIN WHEELS

Safety rules



WARNING: *In all cases, before removing twin wheels, always deflate both tyres completely.*



WARNING: *If a tyre bursts it can cause serious injury. Check tyres regularly to see that they are in good condition and always be sure to inflate them to the correct pressure.*



WARNING: *Never face a tyre when checking pressure or adding air. Always stand in front of the tread. Use an inflation cage if the wheel has been removed from the machine. Make sure all people standing in the area move well away.*



WARNING: *Never weld near a tyre. If this can not be avoided, it is mandatory to remove the tyre before performing any welding operations.*



WARNING: *Make sure that all decals on the machine are perfectly legible, clean them regularly and replace any decals which are damaged, missing or painted over, with new ones.*

Safety instructions

- Use appropriate, good quality tools to disassemble the various wheel components. Never use a hammer. Use a rubber, plastic or copper-faced mallet.

IMPORTANT: *Never remove the inner tyre valve extension, as this will be necessary afterwards for inflating and deflating the tyre.*

IMPORTANT: *If the valve or the valve extension are no longer accessible, take the necessary precautions and then, imperatively, puncture the tyre.*

- Use suitable grease to facilitate the installation and removal of the tyre.
- Never re-inflate a tyre on the machine which has been used at a pressure lower than 5.6 bar.
- Check the various components: tyre, rim, shoulder, retaining ring and replace any defective items.
- Never reuse a retaining ring which is distorted or rusty.

GENERAL INFORMATION

CLEANING

Clean all metal parts except bearings with white spirit or steam. Do not use caustic soda when steam cleaning. After cleaning, dry and lubricate all parts. Clean hydraulic lines with compressed air. Clean bearings with kerosene, then dry them and lubricate them.

INSPECTION

Check all parts when disassembled. Change all parts showing wear or damage. Scratches that are not too deep can be removed by honing or with a rag dipped into buffing compound. A full visual inspection to detect wear and pitting and subsequent changing of parts will prevent premature failure.

BEARINGS

Check that bearings rotate freely. If their adjustment is too loose or if they do not run regularly, change them. Wash bearings with a good solvent or kerosene and let them dry. **DO NOT DRY BEARINGS WITH COMPRESSED AIR.**

NEEDLE BEARINGS

Before inserting needle bearings into a bore, remove all metal particles from the edge of the bore. Prior to mounting bearings with a press, coat the inside and the outside of the bearing with vaseline.

GEARS

Check all the gears for wear or damage. Change worn or damaged gears.

SEAL RINGS, O-RINGS, GASKETS

Always use new seal rings. O-rings and gaskets. Coat sealing rings and O-rings with vaseline.

SHAFTS

Check all shafts showing signs of wear or damage. Check that the surface of a shaft running in a bearing is not damaged.

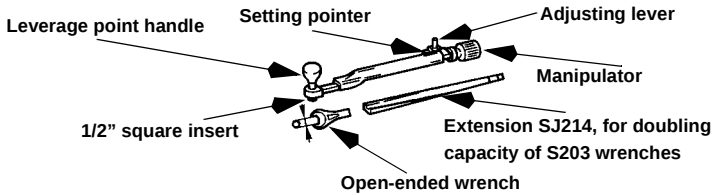
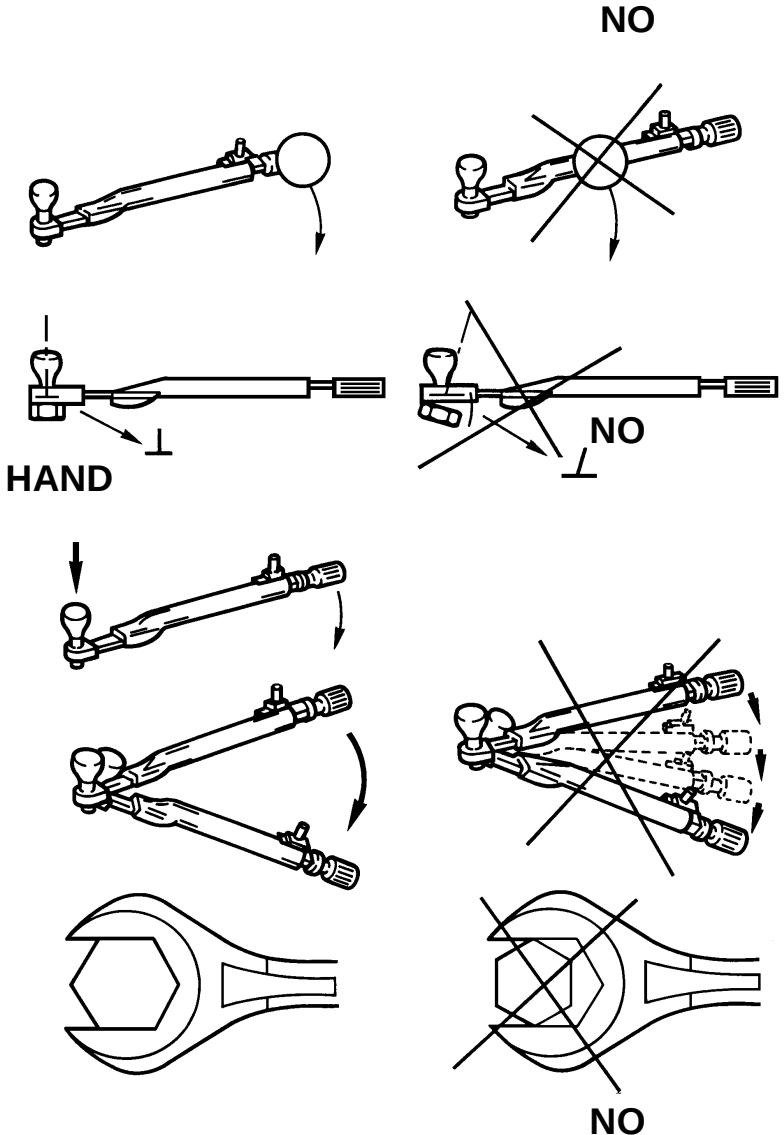
SPARE PARTS

Always use original CASE spare parts. To order spare parts, see the Spare Parts Catalogue to indicate the proper reference of original CASE spare parts. Failures caused by the use of parts that are not original CASE spare parts are not covered by the warranty.

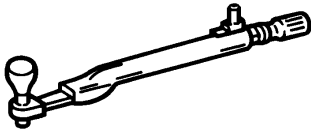
LUBRICATION

Use only oils and lubricants specified in the Operator's and Service Manuals. Failures due to the use of oils and lubricants not specified are not covered by the warranty.

CORRECT USE OF TORQUE WRENCHES

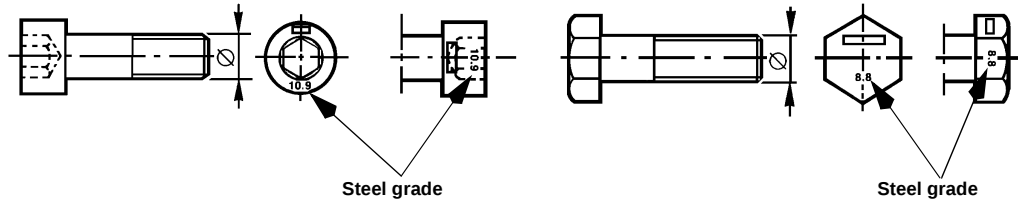
TORQUE WRENCHES	 PDG0315
CORRECT USE a - Hold the wrench by the handle provided. b - When tightening, always keep the wrench perpendicular to the screw. c - Keep one hand on the leverage point handle on the wrench. d - Tighten progressively in one movement. e - Position a correctly dimensioned socket or open-ended wrench on the flats of the screw head.	 PDG0316

HARDWARE TIGHTENING ORDER

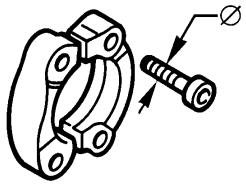
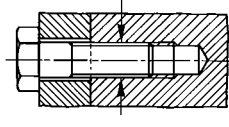
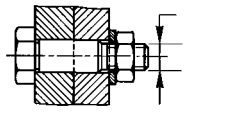
TORQUE WRENCHES	 PDG0317
INITIAL TORQUE a - Torque wrench. - Follow the correct order of procedure when tightening. - Cross or diagonal pattern tightening.	PDG0318
FINAL TORQUE Always tighten in clockwise order.	PDG0319

STANDARD SCREW A TORQUE SPECIFICATIONS

Correct screw identification



PDG0320

	Diameter x thread size Grade 8.8	 Key 		Torque			
				Nm		lb.ft	
							
Two-part hydraulic connector (to SAE J518 specifications) 	M5 x 0.8	4	8	5.5	5.5	4.1	4.1
	M6 x 1	5	10	9	9	6.7	6.7
	M8 x 1.5	6	13	22.5	22.5	16.6	16.6
	M10 x 1.5	8	17	45	45	33.2	33.2
	M12 x 1.75	10	19	70	80	51.6	59
	M14 x 2	12	22	100	120	73.8	88.6
	M16 x 2	14	24	170	200	125.5	147.6
	M18 x 2.5	14	27	250	300	184.5	221.4
	M20 x 2.5	17	30	350	400	258.3	295.2
	M22 x 2.5	17	32	500	600	369	442.8
	M24 x 3	-	36	600	700	442.8	516.6
	M27 x 3	-	41	900	1000	664.2	738
	M30 x 3.5	-	46	1200	1400	885.6	1033.2
Components assembled by screws and bolts SCREW  BOLT 	Grade 10.9						
	M5 x 0.8	4	8	75	75	5.6	5.6
	M6 x 1	5	10	12.5	12.5	9.3	9.3
	M8 x 1.5	6	13	35	35	25.8	25.8
	M10 x 1.5	8	17	60	70	44.3	51.6
	M12 x 1.75	10	19	100	120	73.8	88.6
	M14 x 2	12	22	170	200	125.5	147.6
	M16 x 2	14	24	250	300	184.5	221.4
	M18 x 2.5	14	27	350	400	258.3	295.2
	M20 x 2.5	17	30	500	600	369	442.8
	M22 x 2.5	17	32	700	800	516.6	442.8
	M24 x 3	-	36	900	1000	664.2	738
	M27 x 3	-	41	1200	1400	885.6	1033.6
	M30 x 3.5	-	46	1700	1900	1254.6	1402.2



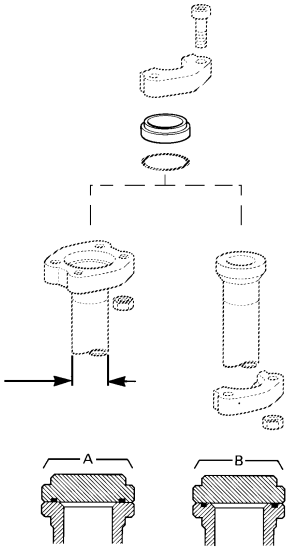
Zinc bichromate

Phosphate

1001-10

METAL CAP REFERENCES

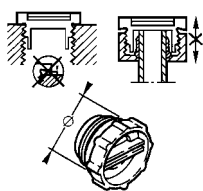
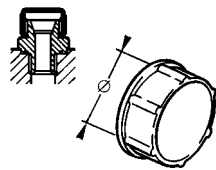
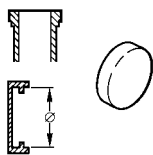
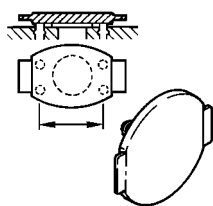
To SAE J518 specifications

	NP 250 bar Ø ND	NP 400 bar Ø ND	Part number	
			A	B
 PDG0323	13 mm	-	D5327838	E5327839
	19 mm	-	F5327840	G5327841
	25 mm	-	H5327842	J5327843
	32 mm	-	K5327844	L5327845
	38 mm	-	M5327846	N5327847
	-	13 mm	U5327830	V5327831
	-	19 mm	W5327832	X5327833
	-	25 mm	Z5327834	A5327835
	-	32 mm	B5327836	C5327837

NP = Nominal pressure

NP = Nominal diameter

PLASTIC PLUG AND CAP REFERENCE CHART

	Dia. x pas	Part number	Dia. x pas	Part number
Tapped orifices and connectors with tightening nuts = screw-type plugs  PDG0324	M10 x 1.5 M12 x 1.5 M14 x 1.5 M16 x 1.5 M18 x 1.5	F3237416 G3237417 H3237418 J3237419 K3237420	M20 x 1.5 M22 x 1.5 M24 x 1.5 M27 x 2	L3237421 M3237422 N3237423 Q3237448
Unions = Screw-type plugs  PDG0325	M12 x 1.5 M14 x 1.5 M16 x 1.5 M18 x 1.5	X3237409 Z3237410 A3237411 B3237412	M20 x 1.5 M22 x 1.5 M30 x 1.5	C3237413 D3237414 E3237415
S.A.E tube or hose collars = external plugs  PDG0326	NP 250 bar 30.2 38.1 44.5 50.8 60.4	J2537460 K2537461 L2537462 M2537463 N2537464	NP 400 bar 31.8 41.3 47.6 54 63.6	P2537465 Q2537466 R2537467 S2537468 T2537469
S.A.E orifices = caps for installation into tapped fitting orifices  PDG0327	NP 250 bar L = 38.1 47.65 52.35 58.07 69.85	A2340480 B2340481 C2340482 D2340483 E2340484	NP 400 bar L = 40.5 50.8 57.15 66.7 79.4	K1640415 R1640421 S1640422 T1640423 Z1640479

NP = Nominal pressure

ND = Nominal diameter

1001-12

Section 1002

1002

SPECIFICATIONS Crawler excavators

TABLE OF CONTENTS

FLUIDS AND LUBRICANTS	3
Hydraulic fluid.....	3
Transmission component oil	3
Grease	3
Engine oil	4
Oil viscosity/Oil range	4
Fuel	5
Anti-freeze/Anti-corrosion.....	5
Environment.....	5
Components made from plastic or resin	5
GENERAL MACHINE SPECIFICATIONS.....	6
Engine	6
Hydraulic system.....	8
Electrical system	9
Upperstructure	9
Cab	9
Operation	9
Undercarriage (depending on version)	10
Safety devices	10
Indicators	10
Warning and indicator lamps	10
Attachments	10
Noise level	10
Vibration level in operator's compartment	10
Ground pressure	11
Travel	11
WEIGHTS.....	12
Machine	12
Attachments	15
Counterweight	15
Cab	15
788 AND 788 "PLUS" BUCKETS.....	16
988 AND 988 "PLUS" BUCKETS.....	17
788 AND 788 "PLUS" CLAMSHELLS	18
988 AND 988 "PLUS" CLAMSHELLS	19
MACHINE OVERALL DIMENSIONS.....	20
TRANSPORTATION OVERALL DIMENSIONS.....	22



WARNING: *This symbol is used in this manual to indicate important safety messages. Whenever you see this symbol, carefully read the message that follows, as there is a risk of serious injury.*

FLUIDS AND LUBRICANTS

Lubricants must have the correct properties for each application.



WARNING: *The conditions of use for individual fluids and lubricants must be respected.*

Hydraulic fluid

CASE hydraulic fluid is specially designed for high pressure applications and for the CASE hydraulic system. The type of fluid to be used depends on the ambient temperature.

Temperate climates

-20°C to +40°C

Fluid type ISO VG 46

CASE reference: POHYDR

Hot climates

0°C to +60°C

Fluid type ISO VG 100

CASE reference: POHYDC

Cold climates

-40°C to +20°C

Fluid type ISO VG 22

CASE reference: POHYPF

These various grades of fluid must be in conformity with CASE France specification P9903201Z.

Temperate climate biodegradable fluid:

This yellow fluid is compatible with standard fluid. If adopted, it is advisable to drain the circuit completely.

Fluid type ISO VG 46

CASE reference: CASYNTH46

This grade of fluid must be in conformity with CASE France specification P9903203B

Transmission component oil

Extreme pressure oil used for transmission components inside sealed housings.

Extreme pressure oil TYPE API GL5 GRADE 80W90 or ISO VG 150

Grease

The type of grease to use depends on ambient temperature.

Temperate and hot climates

-20°C to +60°C

Extreme pressure grease EP NLGI grade 2 with molybdenum disulphide.

Cold climates

-40°C to +20°C

Extreme pressure grease EP NLGI grade 0.

1002-4

Engine oil

CASE engine oil N°1 is recommended for your engine. This oil ensures correct lubrication of your engine in all working conditions.

If CASE N°1 Multipurpose or Performance engine oil is not available, use oil corresponding to category API/CG/CF.

NOTE: Do not put any Performance Additive or other additive in the sump. Oil change intervals shown in this manual are based on tests carried out on CASE lubricants.

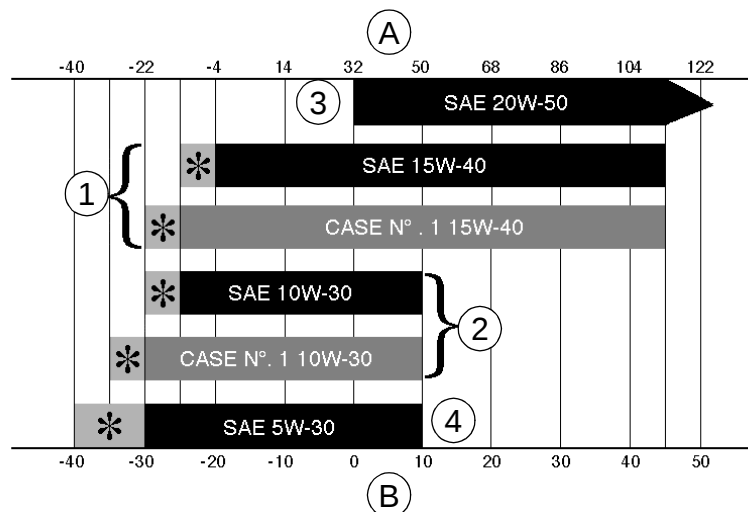


RF97F136



RB97F100

Oil viscosity/Oil range



(A) FAHRENHEIT TEMPERATURE

(B) CELSIUS TEMPERATURE

(1) ALL-SEASONS

(*) SHOWS THAT AN ENGINE OIL HEATER OR ENGINE COOLANT SOLUTION HEATER MUST BE USED.

(2) WINTER

(3) TROPICAL

(4) ARCTIC

CS98M561

Fuel

Use fuel that is to ASTM (American Society for Testing and Materials) D975 standard.

Use Grade No N°2 fuel. The use of other types of fuel can result in a loss of power and may cause high fuel consumption.

In cold weather, the use of a mixture of fuels N°1 and N°2 is temporarily permitted. Consult your fuel supplier.

If the temperature falls below the fuel cloud point (point at which wax begins to form) the wax crystals will cause power loss or will prevent the engine from starting.

IMPORTANT: *In cold weather, fill the fuel tank at the end of the day's work, in order to prevent the formation of condensation.*

Fuel storage

Long storage can lead to the accumulation of impurities and condensation in the fuel. Engine trouble can often be traced to the presence of water in the fuel.

The storage tank must be placed outside and the temperature of the fuel should be kept as low as possible. Drain off water and impurities regularly.

Anti-freeze/Anti-corrosion

Use anti-freeze in all seasons to protect the cooling system from corrosion and all risk of freezing.

In environments with a temperature higher than -36°C, use a mixture of 50% ethylene-glycol based anti-freeze.

For areas where the temperature is below -36°C, it is advisable to use a blend of 40% water and 60% anti-freeze.

Environment

Before carrying out any servicing operation on this machine and before disposing of used fluids or lubricants, always think of the environment. Never throw fluid or oil on the ground and never keep them in leaking receptacles.

Consult your local ecological recycling centre to obtain information on the appropriate means of disposing of these substances.

Components made from plastic or resin

When cleaning polycarbonate windows, the console, the instrument panel, the gauges, etc., do not use petrol (gasoline), paraffin (kerosene), paint solvents, etc. Use only water, soap and a soft cloth.

The use of petrol (gasoline), paraffin (kerosene), paint solvents, etc, will cause discoloration, cracking or deformation of these components.