



# Parts Manual

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## DKHC ROTARY HEADER CONDITIONER-ROLLER

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#### **ALPHABETICAL INDEX**

The complete alphabetical index appears at the beginning of this publication. It is used to locate major groups, assemblies and components.

#### **NUMERICAL INDEX**

The numerical index of this publication follows the Alphabetical Index at the beginning of the publication and indicates at which grid location and page number a part number appears.

#### **ILLUSTRATIONS**

All illustrations are located on the left hand page with the text on the right. Except for some common hardware, all parts are identified with an item number which corresponds to the item column on the text page. This is followed by the parts number, quantity and description.

#### **HARDWARE**

Common hardware not identified such as bolts, nuts, cotter pins and lube fittings, are listed indented in the text beneath the item to which they attach or fit. Common hardware listed indented beneath an item is NOT included unless specified. Example: (Incl. BOLT, LOCKWASHER AND NUT).

#### **ORDERING PARTS**

Be sure to refer to both the text and the illustration to assure ordering the correct part.

#### **RECOMMENDED DEALER STOCK**

A recommended dealer stock listing appears at the end of this publication.



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| 700708753 | 53   | 1-B 11 | 700712421 | 35   | 1-B 9  | 700718337 | 13   | 1-B 7  | 700722859 | 89   | 1-B 14 |
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| 700708760 | 97   | 1-B 15 | 700712881 | 21   | 1-B 8  | 700718345 | 35   | 1-B 9  | 700722866 | 89   | 1-B 14 |
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| 700709106 | 93   | 1-B 15 | 700712888 | 45   | 1-B 10 | 700718348 | 35   | 1-B 9  | 700723123 | 103  | 1-B 16 |
| 700709175 | 97   | 1-B 15 | 700712889 | 45   | 1-B 10 | 700718348 | 103  | 1-B 16 | 700723231 | 91   | 1-B 15 |
| 700709232 | 97   | 1-B 15 | 700713252 | 91   | 1-B 15 | 700718349 | 35   | 1-B 9  | 700723797 | 15   | 1-B 7  |
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| 700711877 | 103  | 1-B 16 | 700714122 | 15   | 1-B 7  | 700719598 | 35   | 1-B 9  | 704031    | 93   | 1-B 15 |
| 700711964 | 45   | 1-B 10 | 700714123 | 13   | 1-B 7  | 700719598 | 43   | 1-B 10 | 704247    | 23   | 1-B 8  |
| 700711964 | 101  | 1-B 16 | 700714123 | 15   | 1-B 7  | 700719869 | 53   | 1-B 11 | 704247    | 69   | 1-B 12 |

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| 70923174 | 87   | 1-B 14 | 7883267  | 51   | 1-B 11 |          |      |        |          |      |      |
| 70923219 | 21   | 1-B 8  | 7883267  | 81   | 1-B 14 |          |      |        |          |      |      |
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| 70924136 | 55   | 1-B 11 | 7883325  | 39   | 1-B 9  |          |      |        |          |      |      |
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| 70925442 | 95   | 1-B 15 | 7883325  | 67   | 1-B 12 |          |      |        |          |      |      |
| 70925617 | 51   | 1-B 11 | 7883325  | 69   | 1-B 12 |          |      |        |          |      |      |
| 70925731 | 47   | 1-B 10 | 7883325  | 71   | 1-B 13 |          |      |        |          |      |      |
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| 70926164 | 21   | 1-B 8  | 7883325  | 75   | 1-B 13 |          |      |        |          |      |      |
| 70927158 | 17   | 1-B 7  | 7883325  | 79   | 1-B 13 |          |      |        |          |      |      |
| 70927522 | 37   | 1-B 9  | 7883325  | 81   | 1-B 14 |          |      |        |          |      |      |
| 70928654 | 95   | 1-B 15 | 7883325  | 83   | 1-B 14 |          |      |        |          |      |      |
| 70931209 | 51   | 1-B 11 | 7883325  | 95   | 1-B 15 |          |      |        |          |      |      |
| 70931277 | 51   | 1-B 11 | 7883325  | 99   | 1-B 15 |          |      |        |          |      |      |
| 70931333 | 51   | 1-B 11 | 7883333  | 55   | 1-B 11 |          |      |        |          |      |      |

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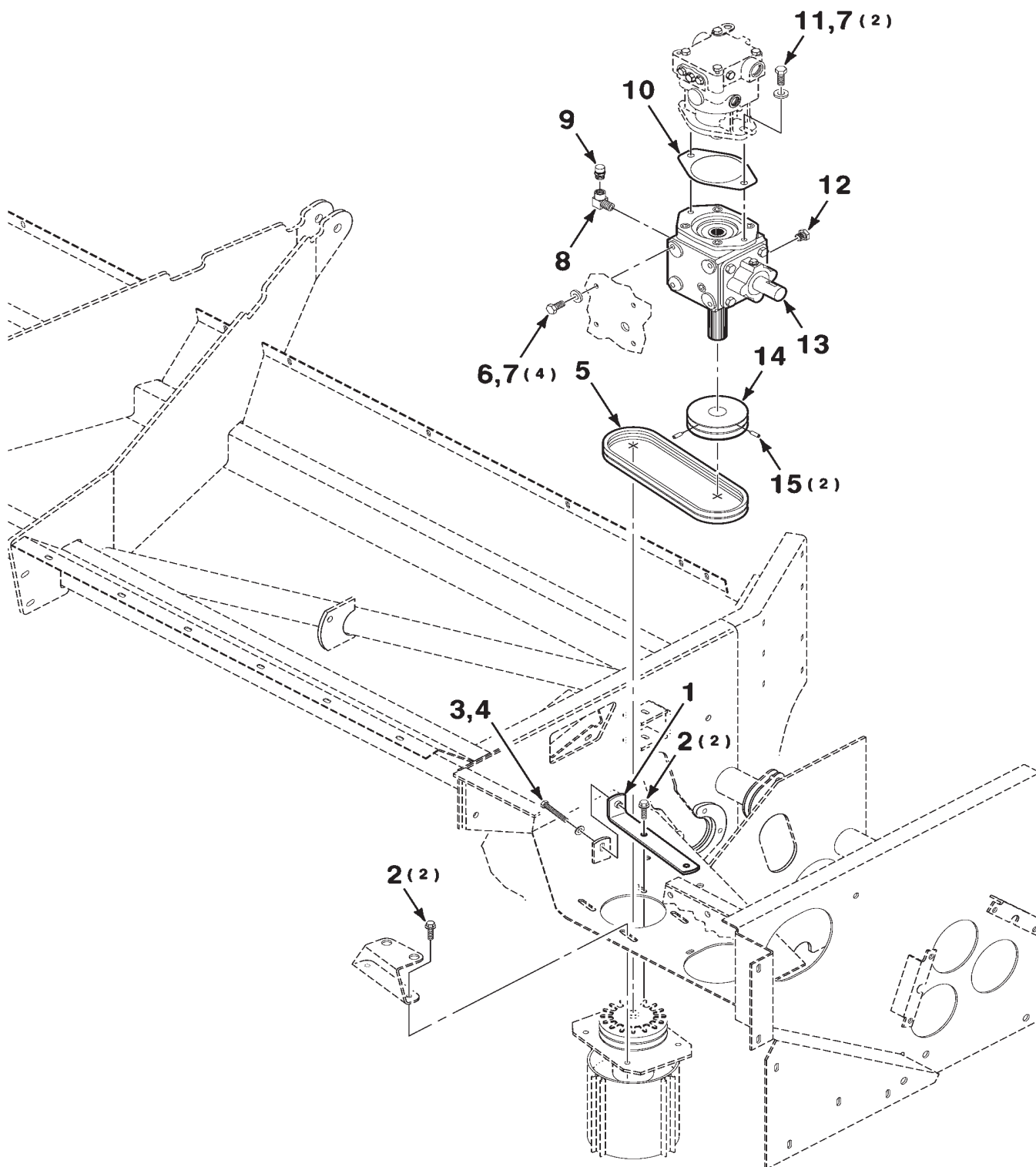
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HEADER DRIVE-LEFT

HEADER DRIVE-LEFT



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES**

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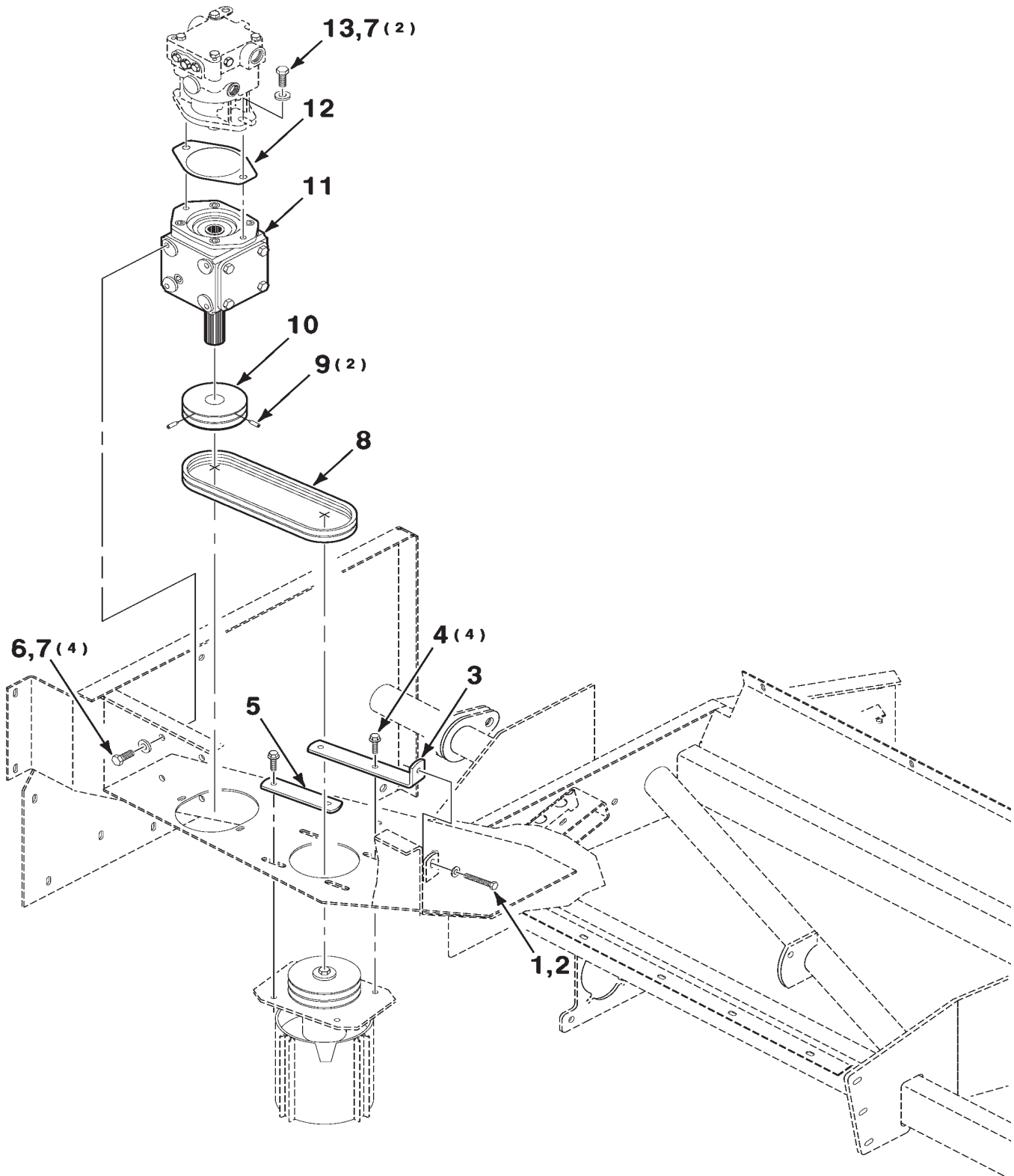
**HEADER DRIVE-LEFT**

| ITEM | NUMBER     | QTY | DESCRIPTION                                       |
|------|------------|-----|---------------------------------------------------|
| 1    | 700149881P | 1   | ANGLE-ASSEMBLY                                    |
| 2    | 7883408    | 4   | 3/8-16 X 1-1/4 HFS GR8                            |
| 3    | 873141     | 1   | 3/8-16 X 2-1/2 FTC                                |
| 4    | Y705533    | 1   | 3/8 HARDENED PLAIN WASHER                         |
| 5    | 700714715  | 1   | V-BELT (Matched Set of Two)                       |
| 6    | 70923114   | 4   | 1/2-13 X 1 C                                      |
| 7    | 705541     | 6   | 1/2 HARDENED PLAIN WASHER                         |
| 8    | 70925864   | 1   | 3/8-18 X 900 ELBOW                                |
| 9    | 700712886  | 1   | BREATHER                                          |
| 10   | 700714841  | 1   | GASKET                                            |
| 11   | 70921176   | 2   | 1/2-13 X 1-1/4 C                                  |
| 12   | 700714032  | 1   | GAUGE-VIEW                                        |
| 13   | 700717706  | 1   | GEARBOX ASSEMBLY                                  |
| 14   | 700130652C | 1   | SHEAVE                                            |
| 15   | Y708230    | 2   | 5/16-18 X 3/4 HEX SOCKET SET SCREW, NON<br>PLATED |

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HEADER DRIVE-RIGHT

HEADER DRIVE-RIGHT



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES**

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**HEADER DRIVE-RIGHT**

| ITEM | NUMBER     | QTY | DESCRIPTION                                       |
|------|------------|-----|---------------------------------------------------|
| 1    | 873141     | 1   | 3/8-16 X 2-1/2 FTC                                |
| 2    | Y705533    | 1   | 3/8 HARDENED PLAIN WASHER                         |
| 3    | 700149881P | 1   | ANGLE-ASSEMBLY                                    |
| 4    | 7883408    | 4   | 3/8-16 X 1-1/4 HFS GR8                            |
| 5    | 700149982P | 1   | STRAP                                             |
| 6    | 70923114   | 4   | 1/2-13 X 1 C                                      |
| 7    | 705541     | 6   | 1/2 HARDENED PLAIN WASHER                         |
| 8    | 700714715  | 1   | V-BELT (Matched Set of Two)                       |
| 9    | Y708230    | 2   | 5/16-18 X 3/4 HEX SOCKET SET SCREW, NON<br>PLATED |
| 10   | 700130652C | 1   | SHEAVE                                            |
| 11   | 700722693  | 1   | HOUSING ASSEMBLY                                  |
| 12   | 700714841  | 1   | GASKET                                            |
| 13   | 70921176   | 2   | 1/2-13 X 1-1/4 C                                  |

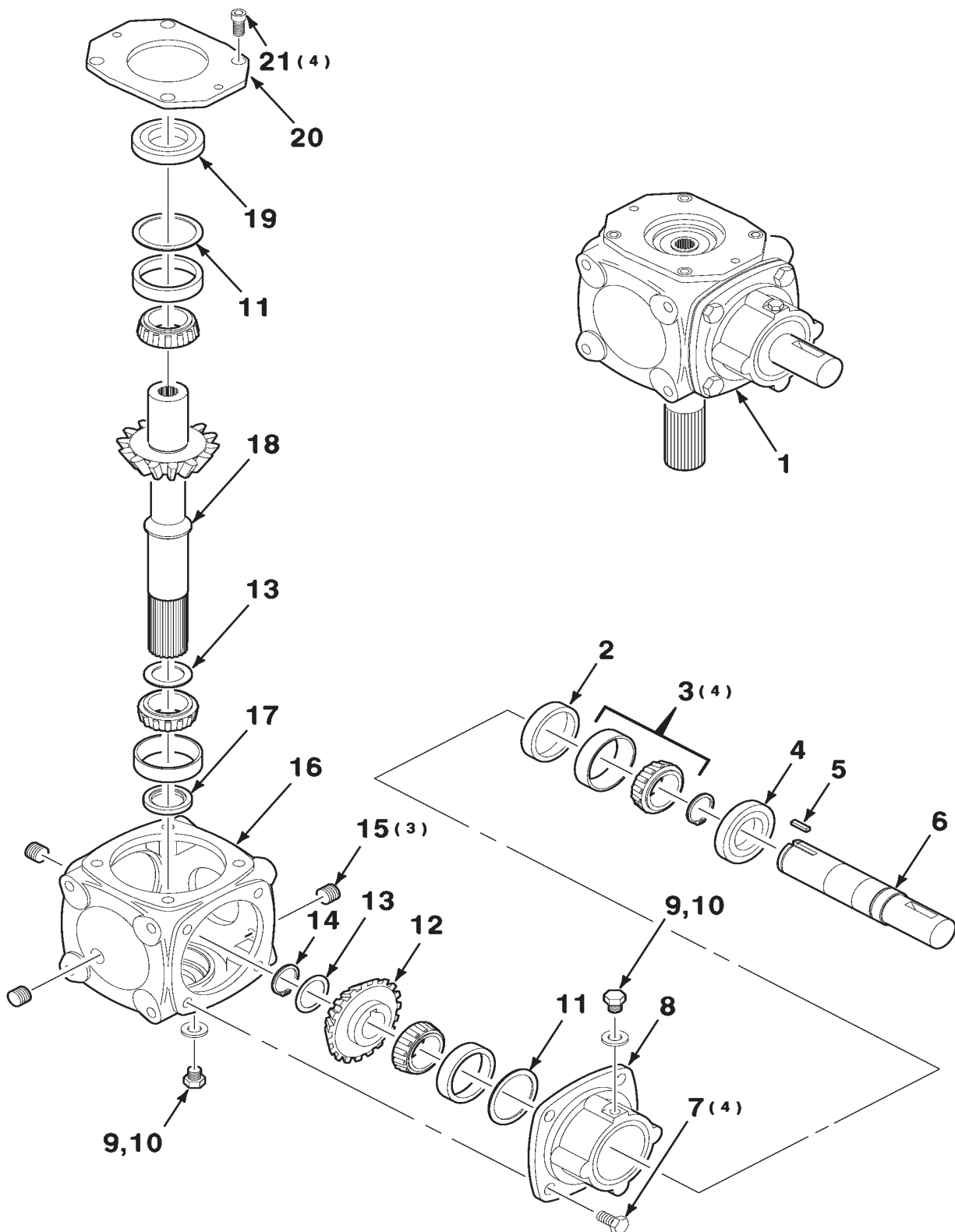
700158616-2

GEARBOX ASSEMBLY

(700717706 GEARBOX ASSEMBLY)

**GEARBOX ASSEMBLY**

**(700717706 GEARBOX ASSEMBLY)**



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
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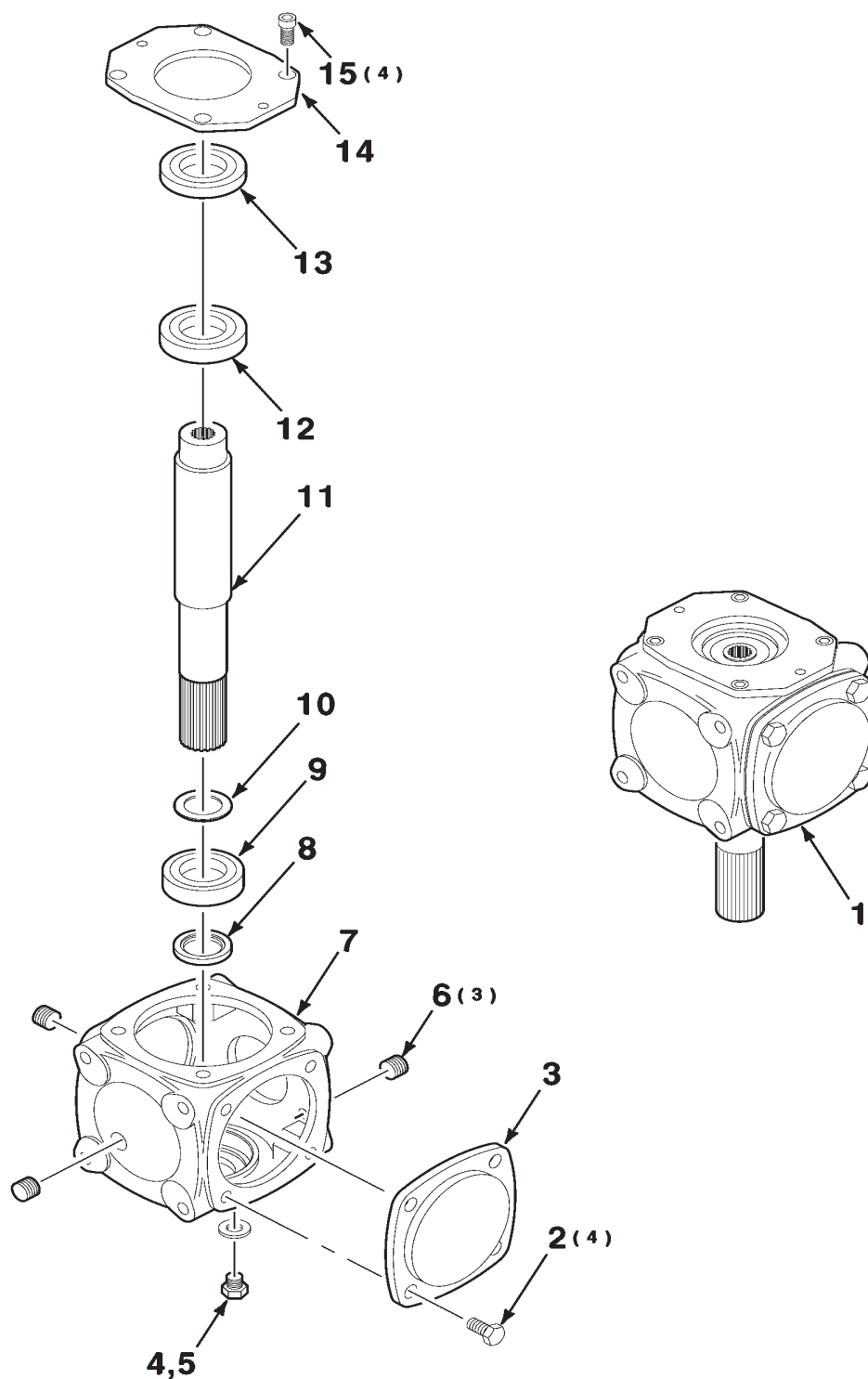
**GEARBOX ASSEMBLY  
(700717706 GEARBOX ASSEMBLY)**

| ITEM | NUMBER    | QTY | DESCRIPTION              |
|------|-----------|-----|--------------------------|
| 1    | 700717706 | 1   | GEARBOX ASSEMBLY         |
| 2    | 700713541 | 1   | SPACER                   |
| 3    | 700712361 | 4   | BEARING ASSEMBLY-TAPERED |
| 4    | 700725120 | 1   | SEAL-OIL                 |
| 5    | 700713547 | 1   | 10 X 8 X 25 KEY-PARALLEL |
| 6    | 700713546 | 1   | SHAFT                    |
| 7    | 7703275   | 4   | M12 X 25 BOLT, CLASS 8.8 |
| 8    | 700713543 | 1   | EXTENSION                |
| 9    | 700714123 | 2   | M8 X 10 BOLT, CLASS 8.8  |
| 10   | 700714122 | 2   | M8 COPPER WASHER         |
| 11   | 700712378 | 2   | SHIM PACK 71.7 mm        |
| 12   | 700713536 | 1   | GEAR Z19 M5              |
| 13   | 700712360 | 2   | SHIM PACK 48.0 mm        |
| 14   | 700712388 | 1   | SNAP RING                |
| 15   | 700712200 | 3   | PLUG                     |
| 16   | 700713539 | 1   | CASING                   |
| 17   | 700723123 | 1   | SEAL-OIL                 |
| 18   | 700718337 | 1   | SHAFT-PINION             |
| 19   | 700712362 | 1   | SEAL-OIL                 |
| 20   | 700718339 | 1   | FLANGE                   |
| 21   | 700718336 | 4   | M12 X 30 BOLT            |

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HOUSING ASSEMBLY  
(700722693-HOUSING ASSEMBLY)

## HOUSING ASSEMBLY (700722693-HOUSING ASSEMBLY)



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**HOUSING ASSEMBLY  
(700722693-HOUSING ASSEMBLY)**

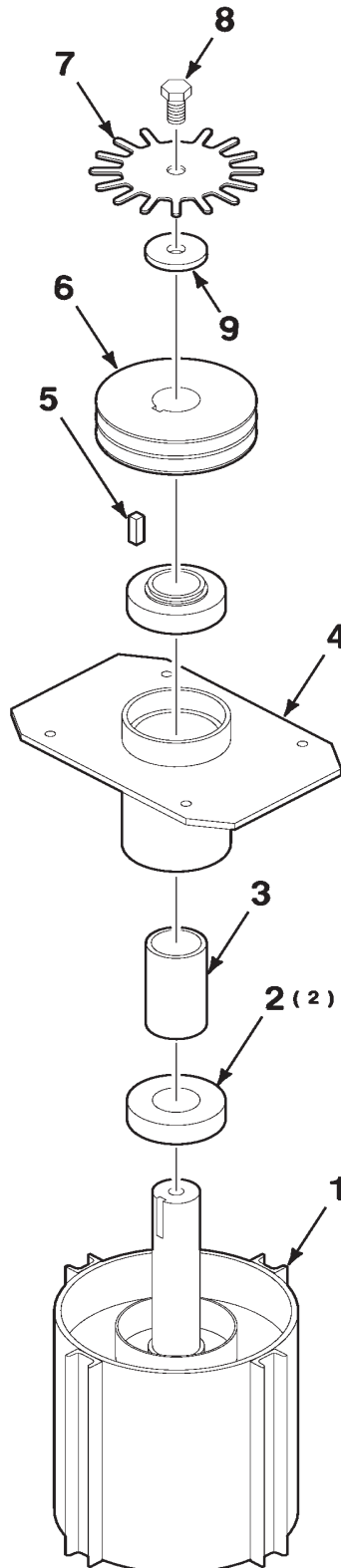
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|------|-----------|-----|--------------------------|
| 1    | 700722693 | 1   | HOUSING ASSEMBLY         |
| 2    | 7703275   | 4   | M12 X 25 BOLT, CLASS 8.8 |
| 3    | 700723797 | 1   | COVER                    |
| 4    | 700714123 | 1   | M8 X 10 BOLT, CLASS 8.8  |
| 5    | 700714122 | 1   | M8 COPPER WASHER         |
| 6    | 700712200 | 3   | PLUG                     |
| 7    | 700713539 | 1   | CASING                   |
| 8    | 700723123 | 1   | SEAL-OIL                 |
| 9    | 700712383 | 1   | BEARING                  |
| 10   | 700712360 | 1   | SHIM PACK 48.0 mm        |
| 11   | 700723799 | 1   | SHAFT                    |
| 12   | 700723798 | 1   | BEARING                  |
| 13   | 700712362 | 1   | SEAL-OIL                 |
| 14   | 700718339 | 1   | FLANGE                   |
| 15   | 700722848 | 4   | M12 X 30 BOLT            |

700722693-0

HEADER DRIVE CAGE ASSEMBLY-LEFT

HEADER DRIVE CAGE ASSEMBLY-LEFT

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES**

**17**

**HEADER DRIVE CAGE ASSEMBLY-LEFT**

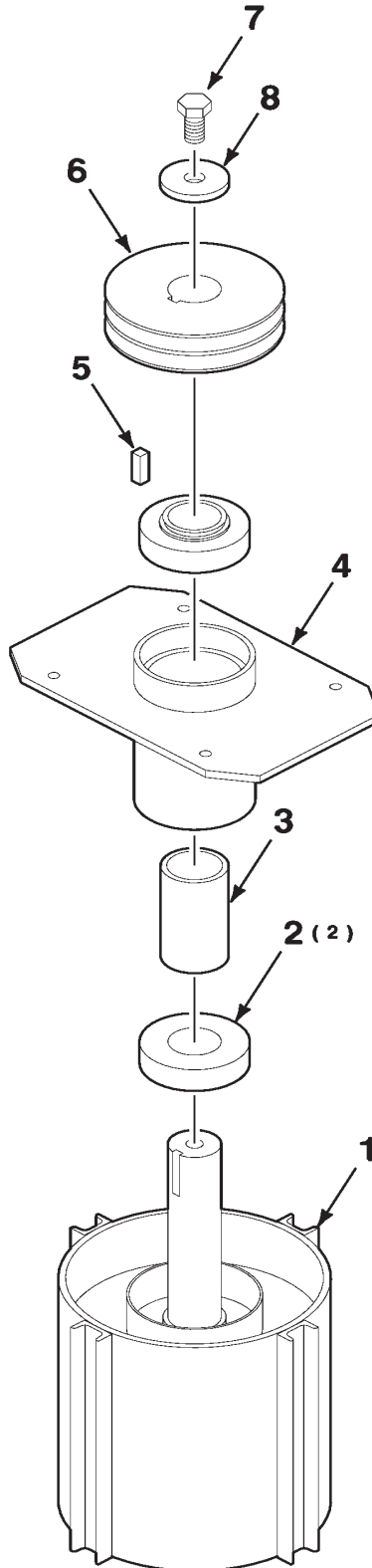
| ITEM | NUMBER     | QTY | DESCRIPTION         |
|------|------------|-----|---------------------|
| 1    | 700160910P | 1   | CAGE WA             |
| 2    | 8050080    | 2   | BEARING-CYLINDRICAL |
| 3    | 700160909C | 1   | TUBE-SPACER         |
| 4    | 700160907C | 1   | SUPPORT WA          |
| 5    | Y761239    | 1   | 5/16 X 15/16 KEY    |
| 6    | 700149890C | 1   | SHEAVE              |
| 7    | 700158630C | 1   | DISC-SENSOR         |
| 8    | 70927158   | 1   | 1/2-20 X 1 C        |
| 9    | 282269C    | 1   | WASHER              |

700158629-0

HEADER DRIVE CAGE ASSEMBLY-RIGHT

HEADER DRIVE CAGE ASSEMBLY-RIGHT

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES**

**19**

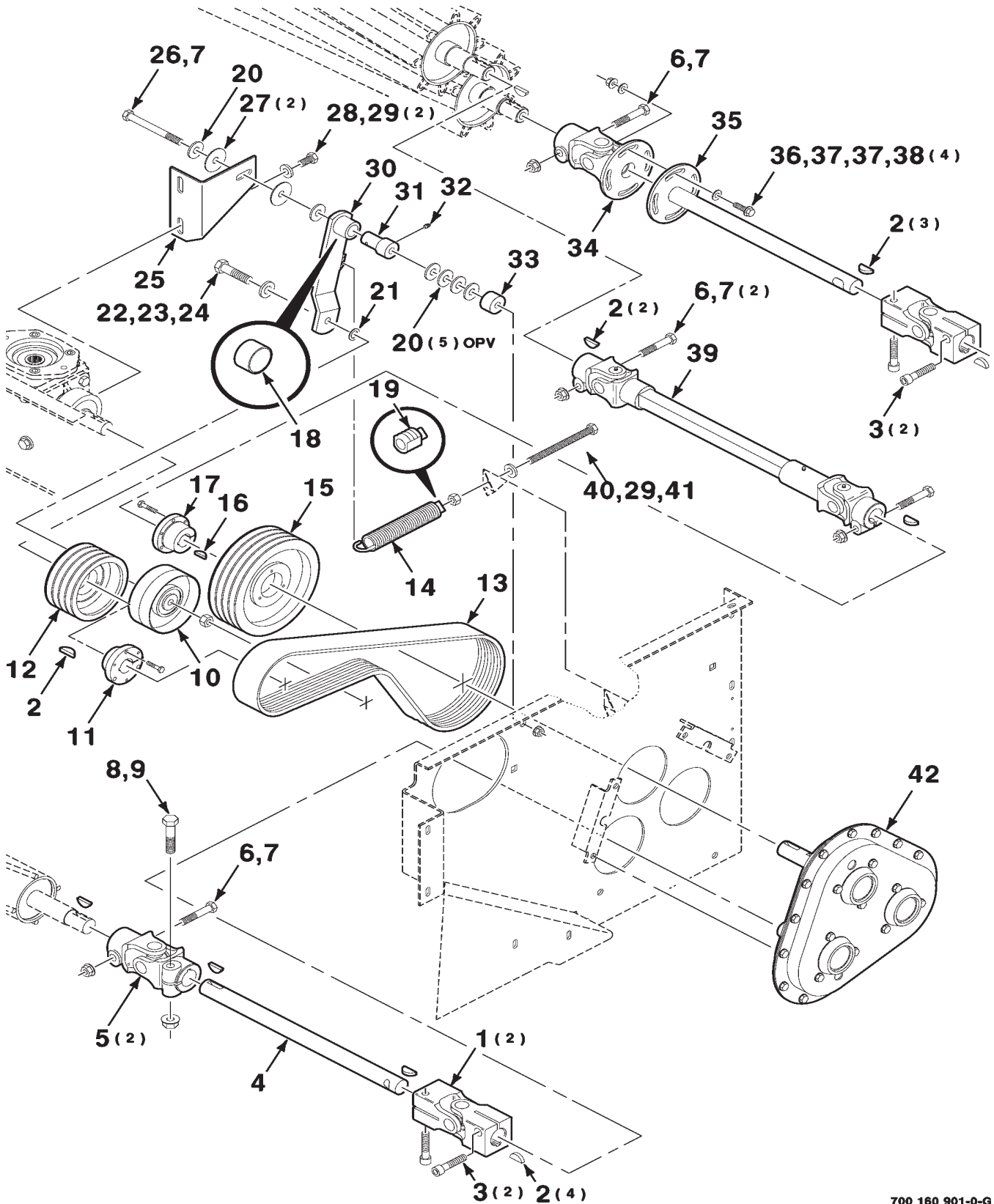
**HEADER DRIVE CAGE ASSEMBLY-RIGHT**

| ITEM | NUMBER     | QTY | DESCRIPTION         |
|------|------------|-----|---------------------|
| 1    | 700160910P | 1   | CAGE WA             |
| 2    | 8050080    | 2   | BEARING-CYLINDRICAL |
| 3    | 700160909C | 1   | TUBE-SPACER         |
| 4    | 700160907C | 1   | SUPPORT WA          |
| 5    | Y761239    | 1   | 5/16 X 15/16 KEY    |
| 6    | 700149890C | 1   | SHEAVE              |
| 7    | 70927158   | 1   | 1/2-20 X 1 C        |
| 8    | 282269C    | 1   | WASHER              |

700158777-0

HAY CONDITIONER DRIVE

## HAY CONDITIONER DRIVE



# DKHC ROTARY HEADER CONDITIONER-ROLLER DRIVES

21

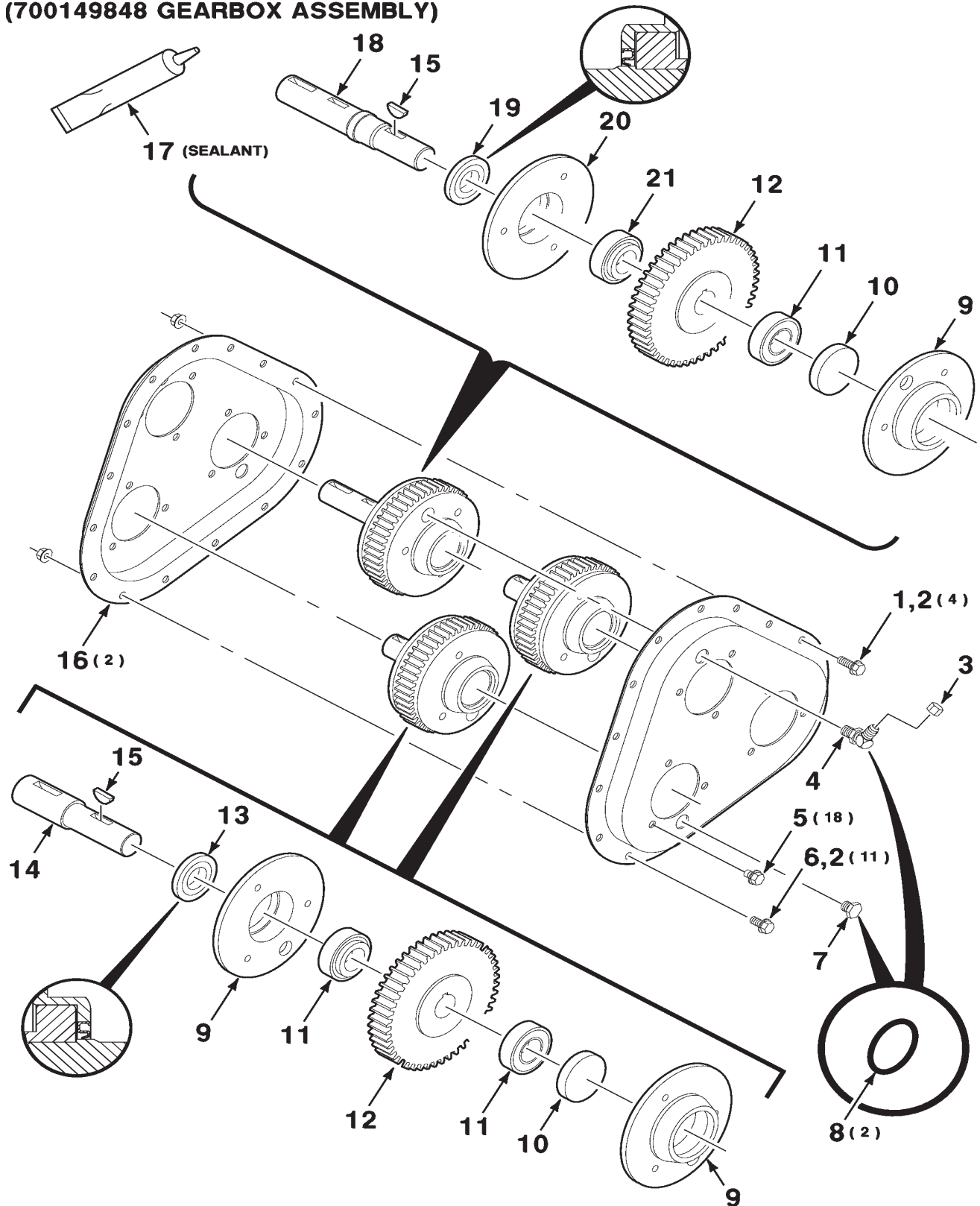
## HAY CONDITIONER DRIVE

| ITEM | NUMBER     | QTY | DESCRIPTION                        |
|------|------------|-----|------------------------------------|
| 1    | 700713437  | 2   | U-JOINT ASSEMBLY                   |
| 2    | Y761197    | 10  | 5/16 X 1-3/8 KEY-WOODRUFF          |
| 3    | 70917467   | 4   | 3/8-16 X 1-3/4 HSHCS, SPECIAL      |
| 4    | 700149855P | 1   | SHAFT                              |
| 5    | 700715721  | 2   | U-JOINT ASSEMBLY                   |
| 6    | 70923240   | 4   | 1/2-13 X 2-3/4 C                   |
| 7    | 704254     | 5   | 1/2-13 HFSLN                       |
| 8    | 70926164   | 1   | 5/8-11 X 2-3/4 C                   |
| 9    | 7774458    | 1   | 5/8-11 HFSLN                       |
| 10   | 853804     | 1   | IDLER-FLAT                         |
| 11   | 700721269  | 1   | BUSHING-TAPERED, SPECIAL           |
| 12   | 700160921C | 1   | SHEAVE-DRIVER                      |
| 13   | 700721267  | 1   | V-BELT, 4HA POWERBAND              |
| 14   | 6189971C   | 1   | SPRING ASSEMBLY (Includes Item 19) |
| 15   | 700160920C | 1   | SHEAVE-DRIVEN                      |
| 16   | 29780X     | 1   | 1/4 X 1 KEY-WOODRUFF, SPECIAL      |
| 17   | 700721268  | 1   | BUSHING-TAPERED, SPECIAL           |
| 18   | 740217     | 1   | BUSHING-OILITE                     |
| 19   | 6189989    | 1   | PLUG-SPRING                        |
| 20   | 700711557  | 6   | 1/2 HARDENED WIDE PLAIN WASHER     |
| 21   | 52175      | 1   | 5/8 X 18 GA NRMB                   |
| 22   | 7701659    | 1   | 5/8-11 X 2-1/2 C                   |
| 23   | Y705582    | 1   | 5/8 HARDENED PLAIN WASHER          |
| 24   | 70932665   | 1   | 5/8-11 H                           |
| 25   | 700149857C | 1   | SUPPORT-IDLER ARM                  |
| 26   | 70920272   | 1   | 1/2-13 X 5 C                       |
| 27   | 700712881  | 2   | 1/2 WASHER-FENDER                  |
| 28   | 70923114   | 2   | 1/2-13 X 1 C                       |
| 29   | 705541     | 3   | 1/2 HARDENED PLAIN WASHER          |
| 30   | 700130247C | 1   | ARM ASSEMBLY (Includes Item 18)    |
| 31   | 700130238  | 1   | BUSHING                            |
| 32   | 70923219   | 1   | 1/4-28 ZERK                        |
| 33   | 6235071B   | 1   | SPACER                             |
| 34   | 700721265  | 1   | U-JOINT, TIMING                    |
| 35   | 700160917C | 1   | FLANGE WA                          |
| 36   | 7883408    | 4   | 3/8-16 X 1-1/4 HFS GR8             |
| 37   | Y705533    | 8   | 3/8 HARDENED PLAIN WASHER          |
| 38   | Y704734    | 4   | 3/8-16 HFTLN GR/G                  |
| 39   | 700705407  | 1   | U-JOINT ASSEMBLY                   |
| 40   | 873513     | 1   | 1/2-13 X 6 FTC                     |
| 41   | 704031     | 1   | 1/2-13 H                           |
| 42   | 700149848  | 1   | GEARBOX ASSEMBLY                   |

700160901-0

GEARBOX ASSEMBLY  
(700149848 GEARBOX ASSEMBLY)

**GEARBOX ASSEMBLY**  
**(700149848 GEARBOX ASSEMBLY)**



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES****23****GEARBOX ASSEMBLY  
(700149848 GEARBOX ASSEMBLY)**

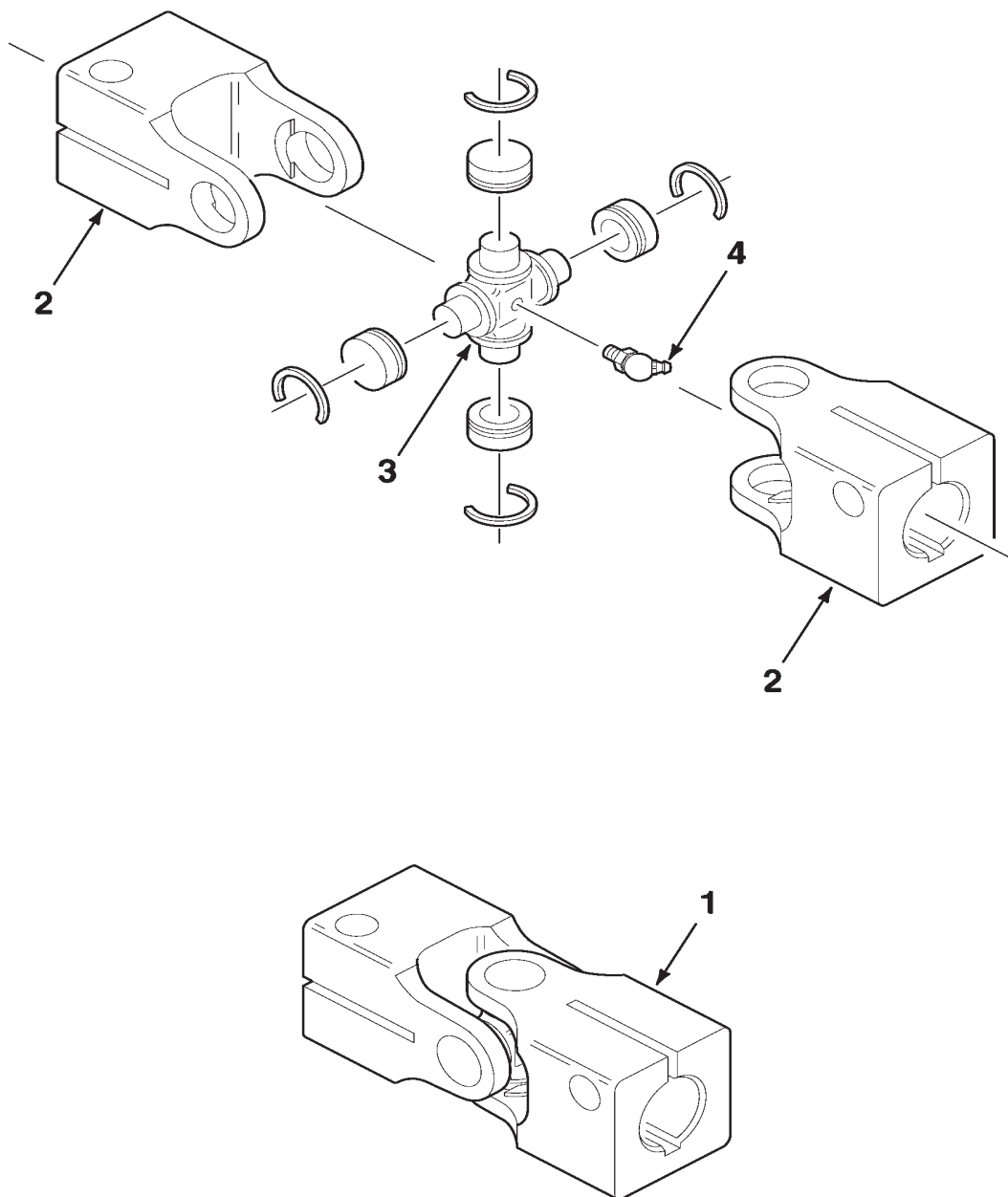
| ITEM | NUMBER     | QTY | DESCRIPTION                                   |
|------|------------|-----|-----------------------------------------------|
| -    | 700149848  | 1   | GEARBOX ASSEMBLY                              |
| 1    | 7883382    | 4   | 3/8-16 X 1 HWHMS                              |
| 2    | 704247     | 15  | 3/8-16 HFSLN                                  |
| 3    | 70923737   | 1   | CAP                                           |
| 4    | 70922507   | 1   | 3/4-16 X 3/4-16 X 450 ELBOW (Includes Item 8) |
| 5    | 7883366    | 18  | 3/8-16 X 1/2 HWHMS                            |
| 6    | 7883374    | 11  | 3/8-16 X 3/4 HWHMS                            |
| 7    | 70921573   | 1   | 3/4-16 ORB PLUG (Includes Item 8)             |
| 8    | 70921349   | 2   | .644 I.D. O-RING                              |
| 9    | 700130244  | 3   | RETAINER-BEARING                              |
| 10   | 700712677  | 2   | PLUG                                          |
| 11   | 70590610   | 3   | BEARING-CYLINDRICAL                           |
| 12   | 700721835  | 2   | GEAR                                          |
| 13   | 7044951    | 1   | SEAL-OIL                                      |
| 14   | 700130246  | 1   | SHAFT-LOWER                                   |
| 15   | 29780X     | 2   | 1/4 X 1 KEY-WOODRUFF, SPECIAL                 |
| 16   | 700149850P | 2   | GEARCASE-HALF                                 |
| 17   | 700716946  | 1   | SEALANT-13 OZ TUBE                            |
| 18   | 700130243  | 1   | SHAFT-UPPER                                   |
| 19   | 700708327  | 1   | SEAL                                          |
| 20   | 700130303  | 1   | RETAINER-BEARING                              |
| 21   | 710871     | 1   | BEARING-CYLINDRICAL                           |

700149848-0

U-JOINT ASSEMBLY  
(700713437 U-JOINT ASSEMBLY)

## U-JOINT ASSEMBLY (700713437 U-JOINT ASSEMBLY)

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES**

**25**

**U-JOINT ASSEMBLY  
(700713437 U-JOINT ASSEMBLY)**

| ITEM | NUMBER    | QTY | DESCRIPTION                             |
|------|-----------|-----|-----------------------------------------|
| 1    | 700713437 | 1   | U-JOINT ASSEMBLY                        |
| 2    | 700713472 | 2   | YOKE                                    |
| 3    | 30366E91  | 1   | CROSS AND BEARING KIT (Includes Item 4) |
| 4    | 70915275  | 1   | 1/8-27 X 650 ZERK                       |

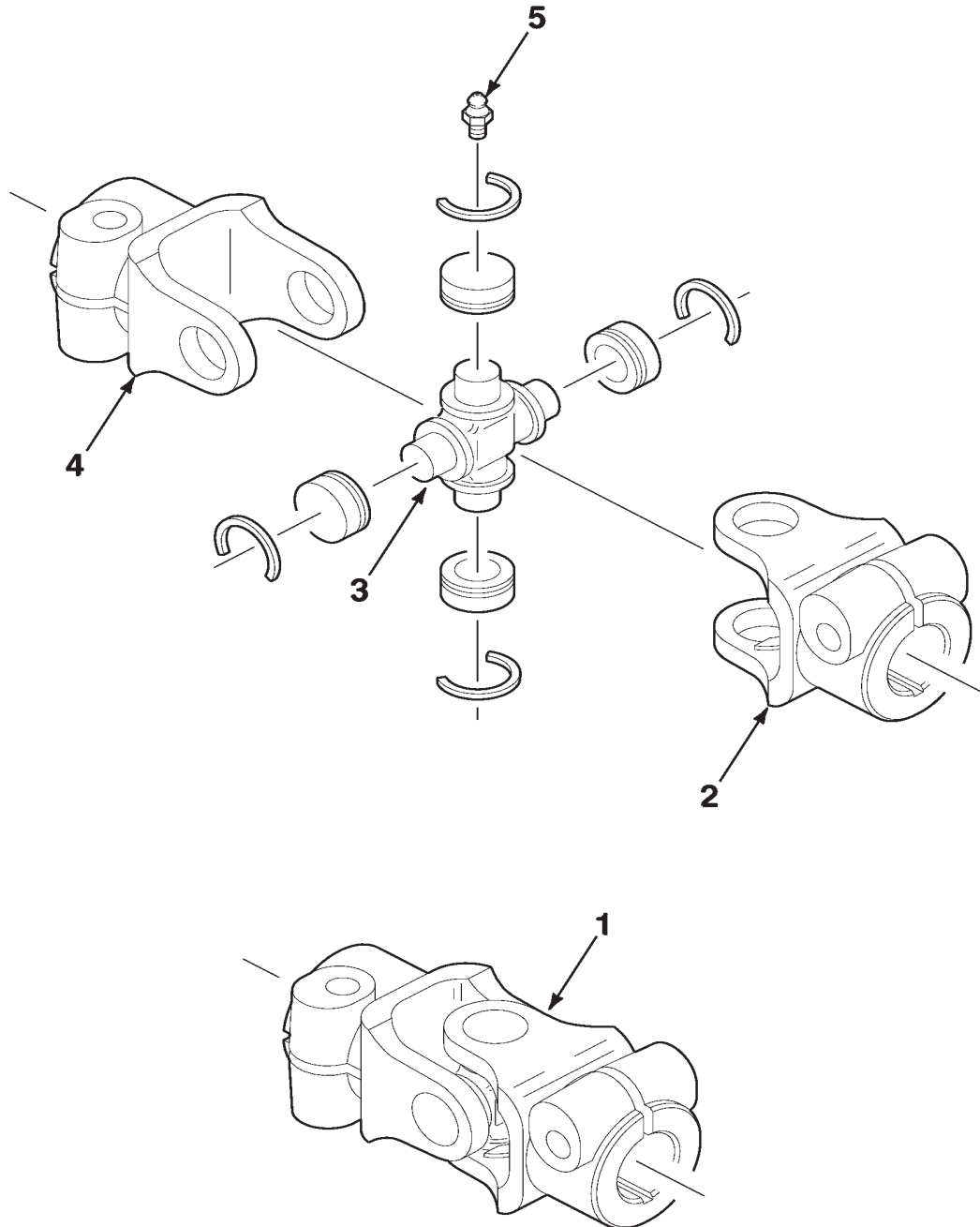
700713437-0

DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES

U-JOINT ASSEMBLY  
(700715721 U-JOINT ASSEMBLY)

**U-JOINT ASSEMBLY**  
**(700715721 U-JOINT ASSEMBLY)**

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES**

**27**

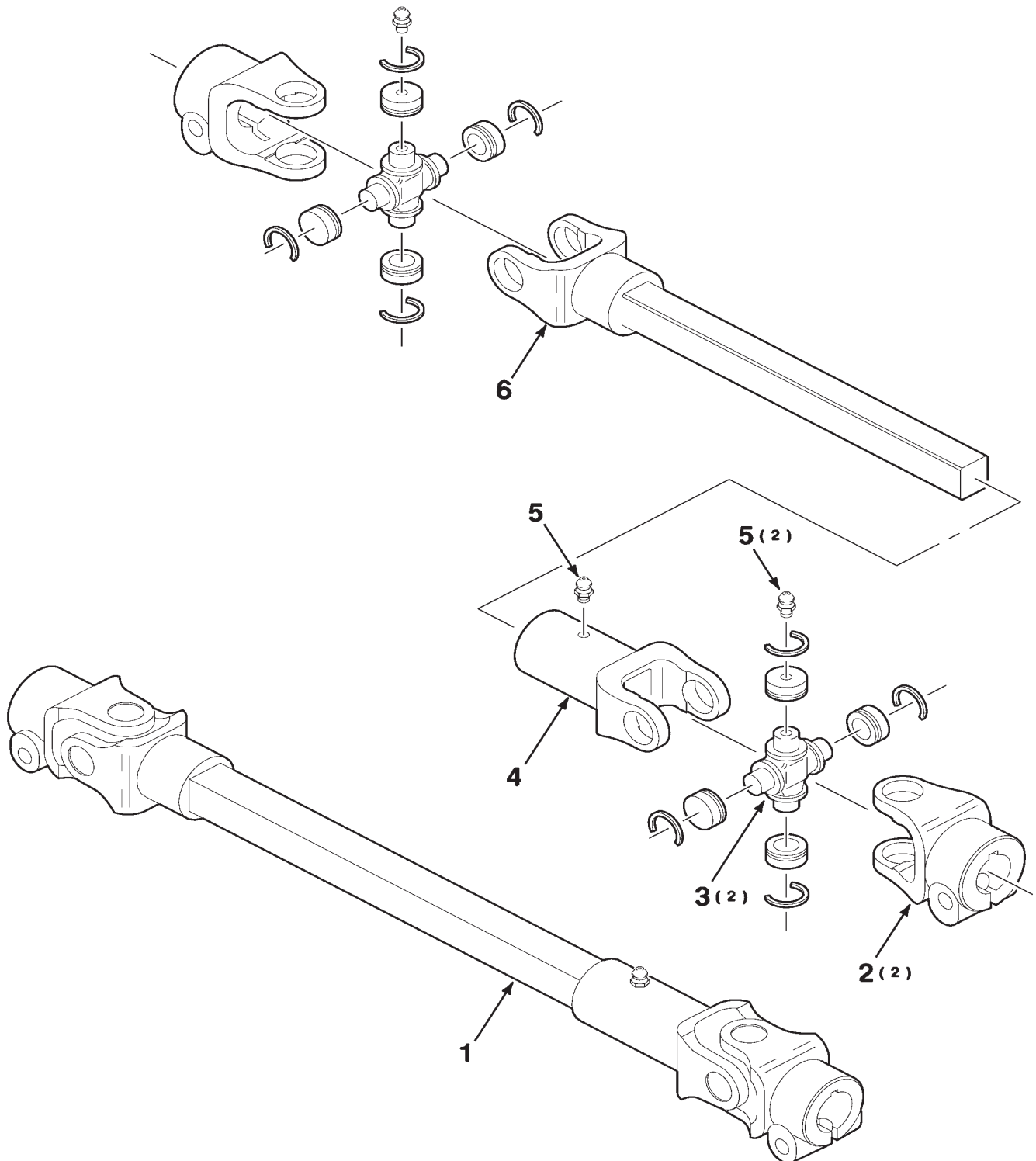
**U-JOINT ASSEMBLY  
(700715721 U-JOINT ASSEMBLY)**

| ITEM | NUMBER    | QTY | DESCRIPTION                             |
|------|-----------|-----|-----------------------------------------|
| 1    | 700715721 | 1   | U-JOINT ASSEMBLY                        |
| 2    | 757716    | 1   | YOKE                                    |
| 3    | 700711843 | 1   | CROSS AND BEARING KIT (Includes Item 5) |
| 4    | 700705535 | 1   | YOKE                                    |
| 5    | 70914687  | 1   | 1/4-28ZERK                              |

700715721-0

## U-JOINT ASSEMBLY-UPPER H/C DRIVE (700713409 U-JOINT ASSEMBLY)

## U-JOINT ASSEMBLY-UPPER H/C DRIVE (700713409 U-JOINT ASSEMBLY)



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES**

**29**

**U-JOINT ASSEMBLY-UPPER H/C DRIVE  
(700713409 U-JOINT ASSEMBLY)**

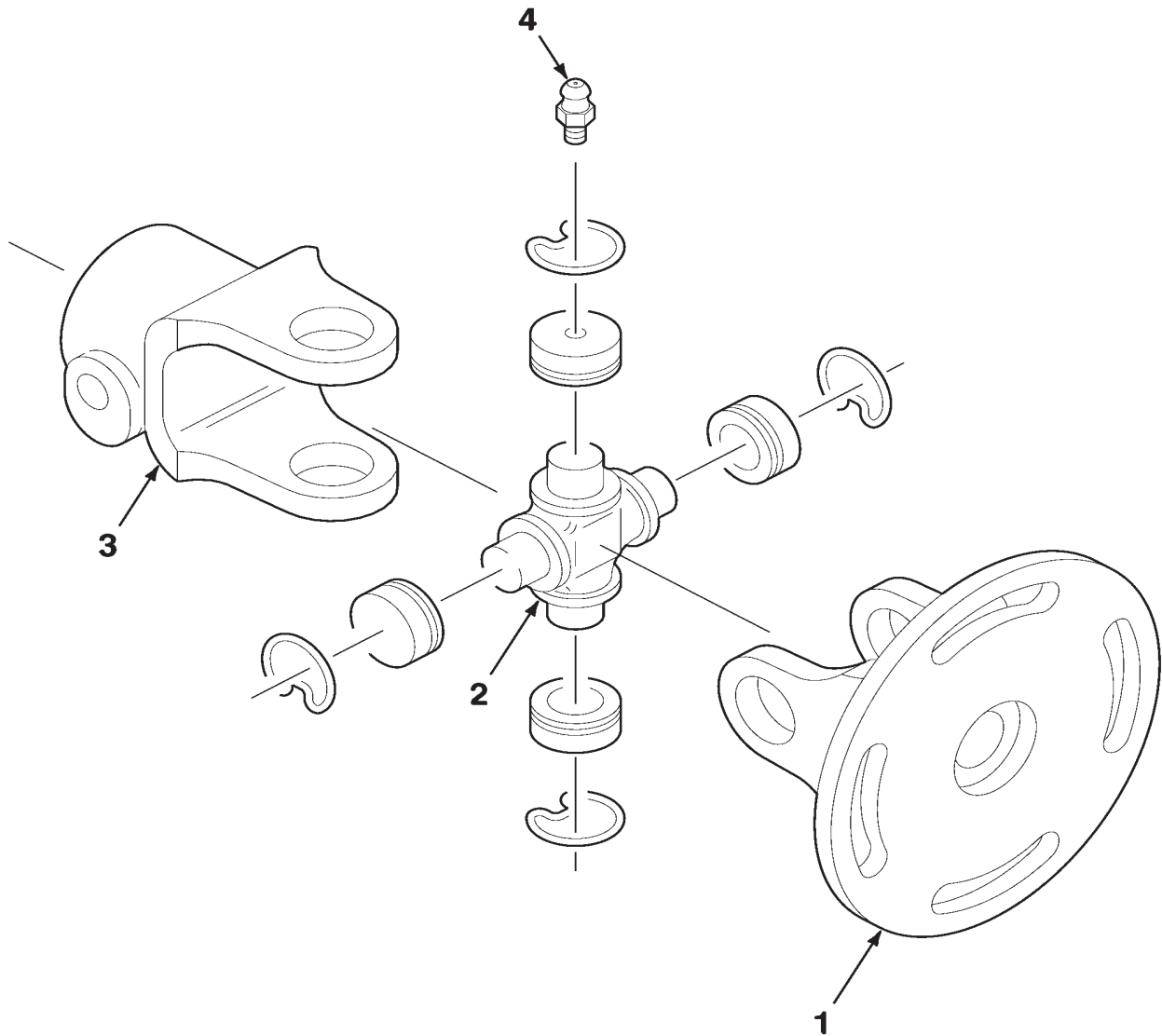
| ITEM | NUMBER    | QTY | DESCRIPTION                             |
|------|-----------|-----|-----------------------------------------|
| 1    | 700705407 | 1   | U-JOINT ASSEMBLY                        |
| 2    | 757716    | 2   | YOKE-CLAMP                              |
| 3    | 700711843 | 2   | CROSS AND BEARING KIT (Includes Item 5) |
| 4    | 700704955 | 1   | YOKE-SLIP                               |
| 5    | 70923219  | 3   | 1/4-28 ZERK                             |
| 6    | 700704954 | 1   | YOKE AND SHAFT                          |

700713409-0

U-JOINT ASSEMBLY-TIMING  
(700721265 U-JOINT ASSEMBLY)

**U-JOINT ASSEMBLY-TIMING**  
**(700721265 U-JOINT ASSEMBLY)**

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DRIVES**

**31**

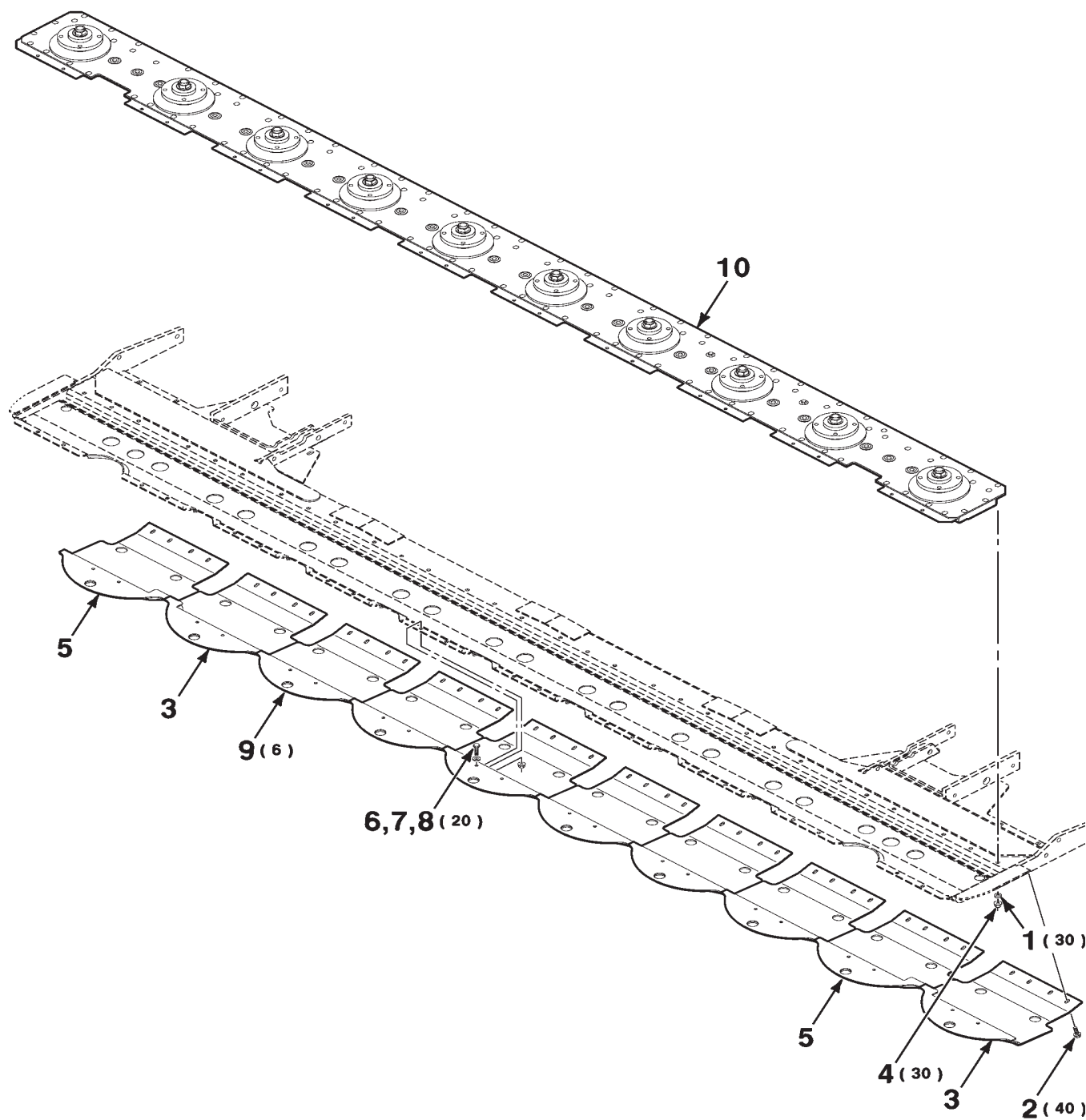
**U-JOINT ASSEMBLY-TIMING  
(700721265 U-JOINT ASSEMBLY)**

| ITEM | NUMBER    | QTY | DESCRIPTION                             |
|------|-----------|-----|-----------------------------------------|
| -    | 700721265 | 1   | U-JOINT ASSEMBLY                        |
| 1    | 700721607 | 1   | YOKE AND FLANGE                         |
| 2    | 700711843 | 1   | CROSS AND BEARING KIT (Includes Item 4) |
| 3    | 757716    | 1   | YOKE                                    |
| 4    | 70914687  | 1   | ZERK 1/4-28                             |

700721265-0

CUTTER BAR, ROCK GUARDS AND SKID SHOES

CUTTER BAR, ROCK GUARDS AND SKID SHOES



**DKHC ROTARY HEADER CONDITIONER-ROLLER**

**33**

**CUTTER**

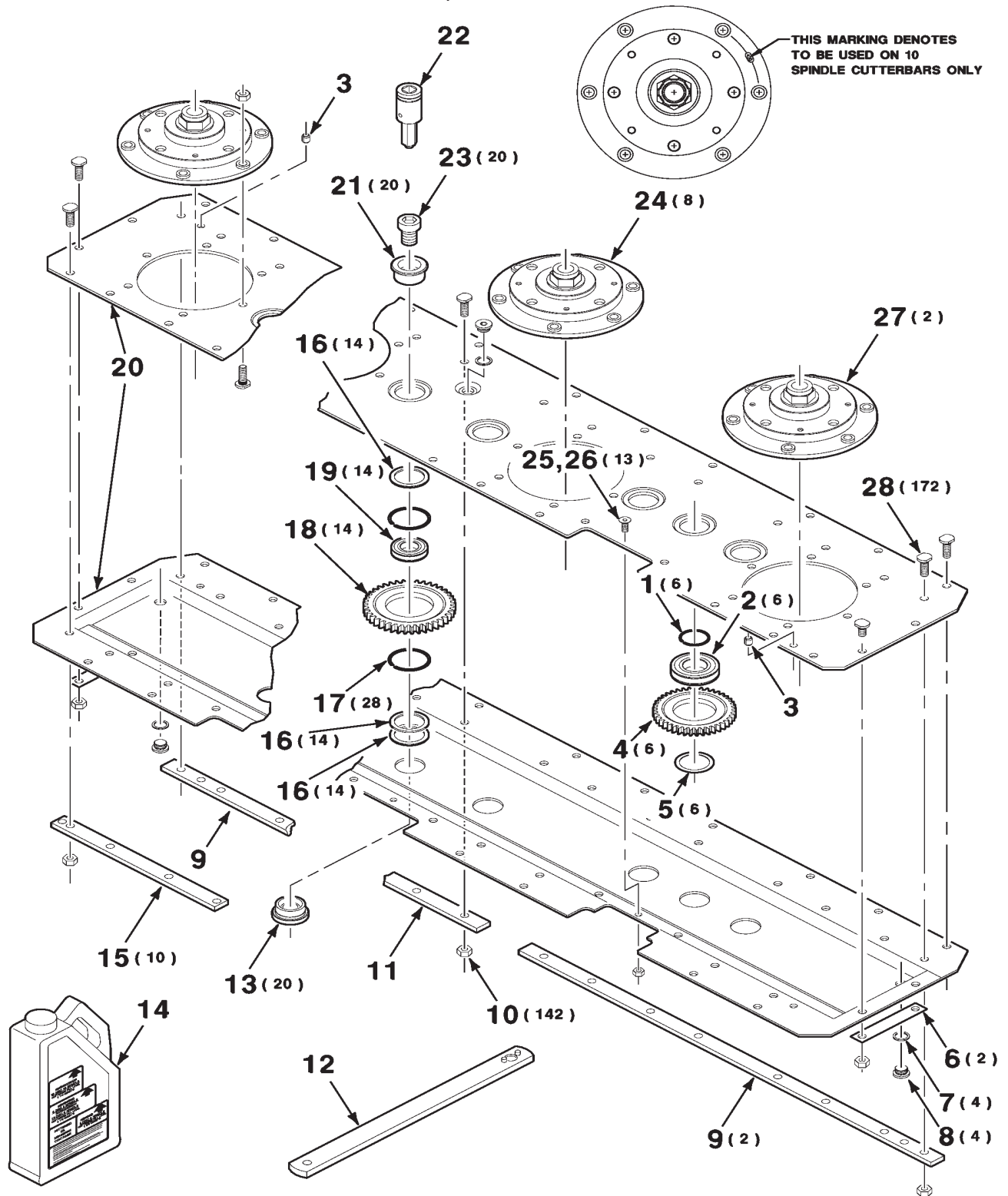
**CUTTER BAR, ROCK GUARDS AND SKID SHOES**

| ITEM | NUMBER    | QTY | DESCRIPTION                      |
|------|-----------|-----|----------------------------------|
| 1    | 700149867 | 30  | WASHER-HARDENED, SPECIAL         |
| 2    | 7883382   | 40  | 3/8-16 X 1 HWHMS                 |
| 3    | 700163403 | 2   | GUARD WA-ROCK, LEFT              |
| 4    | 7774664   | 30  | M10 X 1.5 H CL10                 |
| 5    | 700163404 | 2   | GUARD WA-ROCK, RIGHT             |
| 6    | 70922605  | 20  | 3/8-16 X 1-1/4 C GR8, NON PLATED |
| 7    | Y705533   | 20  | 3/8 HARDENED PLAIN WASHER        |
| 8    | Y704734   | 20  | 3/8-16 HFTLN GR/G                |
| 9    | 700163401 | 6   | GUARD WA-ROCK, CENTER            |
| 10   | 700717697 | 1   | CUTTER BAR ASSEMBLY              |

700163628-1

CUTTER BAR ASSEMBLY  
(700717697 CUTTER BAR ASSEMBLY)

**CUTTER BAR ASSEMBLY**  
**(700717697 CUTTER BAR ASSEMBLY)**



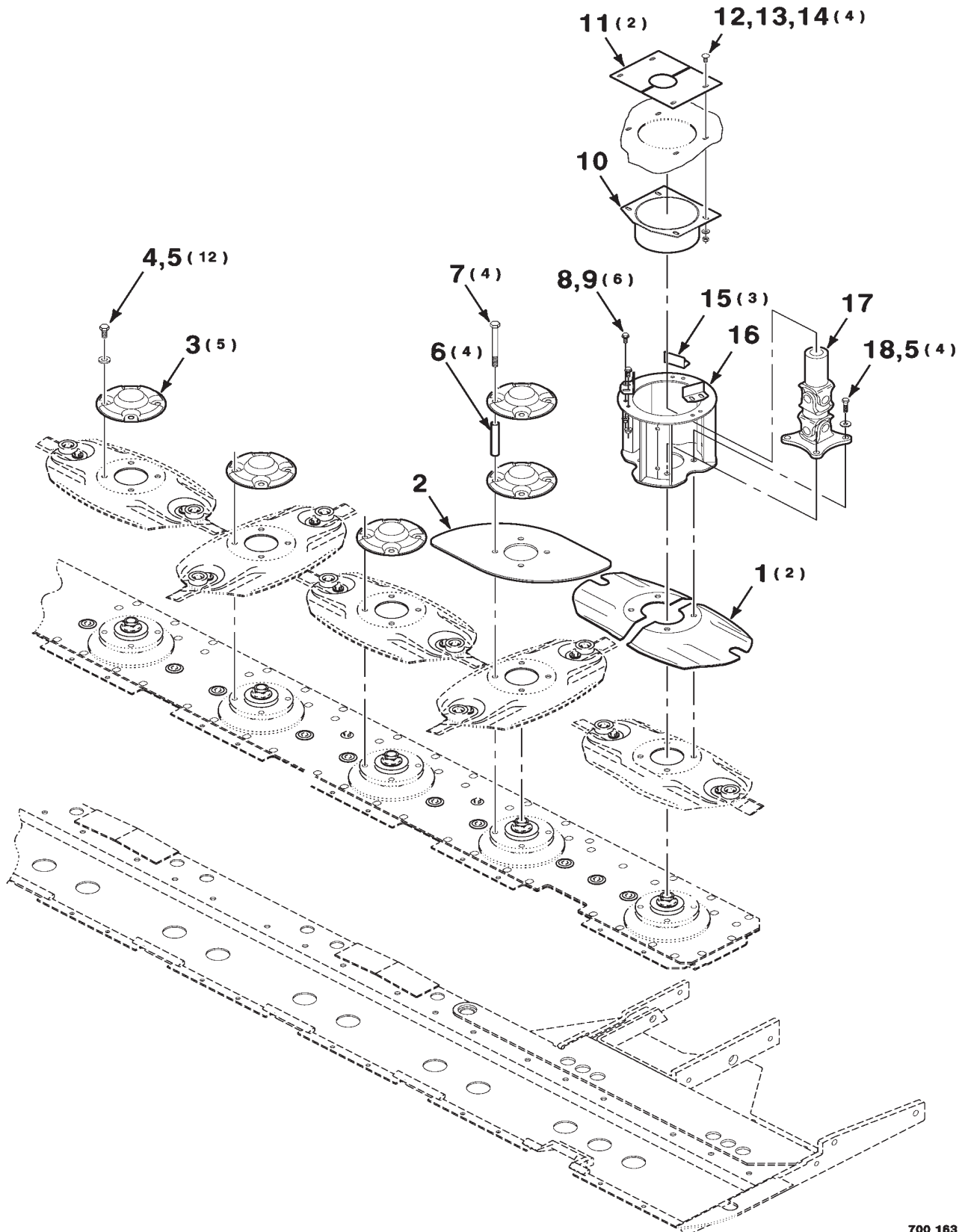
**DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER****35****CUTTER BAR ASSEMBLY  
(700717697 CUTTER BAR ASSEMBLY)**

| ITEM | NUMBER    | QTY | DESCRIPTION                                         |
|------|-----------|-----|-----------------------------------------------------|
| -    | 700717697 | 1   | CUTTER BAR ASSEMBLY                                 |
| 1    | 700718363 | 6   | SNAP RING                                           |
| 2    | 700718362 | 6   | BEARING                                             |
| 3    | 700712395 | 2   | PIN-SPRING, M10 X 12                                |
| 4    | 700718360 | 6   | GEAR                                                |
| 5    | 700712418 | 6   | SHIM 40.3 X 1.0                                     |
| 6    | 700718800 | 2   | REINFORCEMENT-END                                   |
| 7    | 700712393 | 4   | WASHER-COPPER                                       |
| 8    | 700712394 | 4   | PLUG                                                |
| 9    | 700718345 | 2   | REINFORCEMENT-BACK                                  |
| 10   | 7774664   | 142 | M10 X 1.5 HEX NUT CLASS 10                          |
| 11   | 700712396 | 1   | REINFORCEMENT-BACK                                  |
| 12   | 700128266 | 1   | WRENCH-SPANNER, EXTRA (DOES NOT COME WITH ASSEMBLY) |
| 13   | 700718347 | 20  | NUT                                                 |
| 14   | 700149964 | 1   | BOTTLE ASSEMBLY-EXTRA (DOES NOT COME WITH ASSEMBLY) |
| 15   | 700712421 | 10  | REINFORCEMENT-FRONT                                 |
| 16   | 700718349 | 42  | SHIM                                                |
| 17   | 700712415 | 28  | RING-RETAINING                                      |
| 18   | 700712420 | 14  | GEAR                                                |
| 19   | 700726228 | 14  | BEARING                                             |
| 20   | 700718356 | 1   | CUTTERBED AND COVER                                 |
| 21   | 700718348 | 20  | PIN                                                 |
| 22   | 700127414 | 1   | HEX KEY SOCKET-EXTRA (DOES NOT COME WITH ASSEMBLY)  |
| 23   | 700712417 | 20  | M20 X 2.5 X 30 BOLT                                 |
| 24   | 700719597 | 8   | SPINDLE ASSEMBLY-INNER                              |
| 25   | 1441456X1 | 13  | M8 X 1.25 X 20 BOLT, SPECIAL                        |
| 26   | 1702893   | 13  | M8 X 1.25 H                                         |
| 27   | 700719598 | 2   | SPINDLE ASSEMBLY-OUTER                              |
| 28   | 700712401 | 172 | M10 X 1.5 X 30 SCREW                                |

700717697-0

CUTTER DISC-LEFT

CUTTER DISC-LEFT



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER**

**37**

**CUTTER DISC-LEFT**

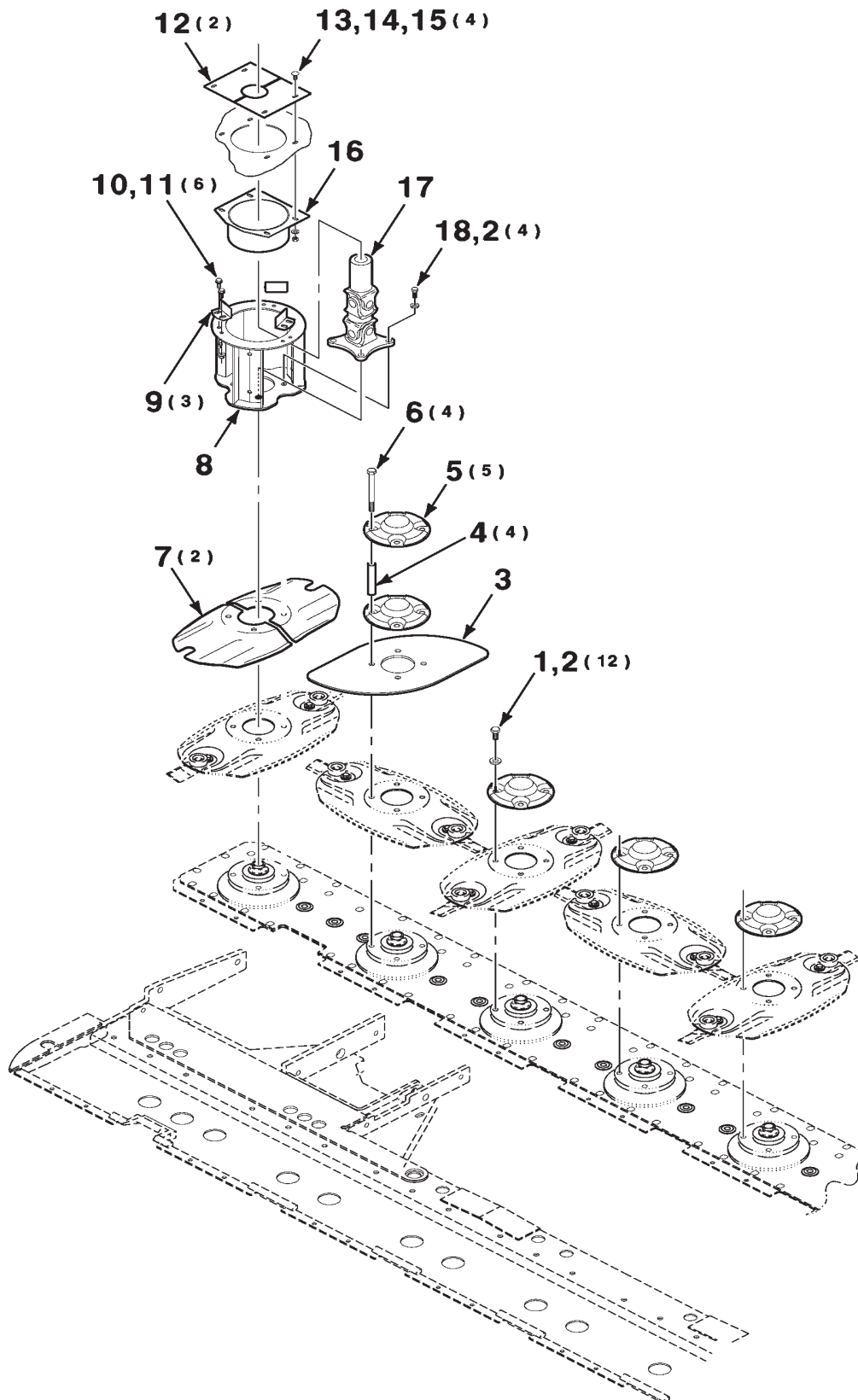
| ITEM | NUMBER     | QTY | DESCRIPTION                |
|------|------------|-----|----------------------------|
| 1    | 700717700  | 2   | LIFTER                     |
| 2    | 700149868C | 1   | SLINGER                    |
| 3    | 700127062C | 5   | CAP-DISC                   |
| 4    | 70927158   | 12  | 1/2-20 X 1 C               |
| 5    | 705541     | 16  | 1/2 HARDENED PLAIN WASHER  |
| 6    | 6559314C   | 4   | SPACER                     |
| 7    | 773051     | 4   | 1/2-20 X 5 C               |
| 8    | 7883325    | 6   | 5/16-18 X 3/4 HWHMS        |
| 9    | Y704726    | 6   | 5/16-18 HFTLN GR/G         |
| 10   | 700156111C | 1   | SHIELD WA                  |
| 11   | 700160896C | 2   | COVER                      |
| 12   | 7700578    | 4   | 5/16-18 X 1 RHSNB          |
| 13   | Y705525    | 4   | 5/16 HARDENED PLAIN WASHER |
| 14   | Y704015    | 4   | 5/16-18 H                  |
| 15   | 700160897C | 3   | ANGLE-FIN                  |
| 16   | 700156515C | 1   | CAGE WA                    |
| 17   | 700721264  | 1   | U-JOINT ASSEMBLY           |
| 18   | 70927522   | 4   | 1/2-20 X 1-3/4 C           |

700163628-2

DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER

CUTTER DISC-RIGHT

CUTTER DISC-RIGHT



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER**

**39**

**CUTTER DISC-RIGHT**

| ITEM | NUMBER     | QTY | DESCRIPTION                |
|------|------------|-----|----------------------------|
| 1    | 70927158   | 12  | 1/2-20 X 1 C               |
| 2    | 705541     | 16  | 1/2 HARDENED PLAIN WASHER  |
| 3    | 700149868C | 1   | SLINGER                    |
| 4    | 6559314C   | 4   | SPACER                     |
| 5    | 700127062C | 5   | CAP-DISC                   |
| 6    | 773051     | 4   | 1/2-20 X 5 C               |
| 7    | 700717700  | 2   | LIFTER                     |
| 8    | 700156515C | 1   | CAGE WA                    |
| 9    | 700160897C | 3   | ANGLE-FIN                  |
| 10   | 7883325    | 6   | 5/16-18 X 3/4 HWHMS        |
| 11   | Y704726    | 6   | 5/16-18 HFTLN GR/G         |
| 12   | 700160896C | 2   | COVER                      |
| 13   | 7700578    | 4   | 5/16-18 X 1 RHSNB          |
| 14   | Y705525    | 4   | 5/16 HARDENED PLAIN WASHER |
| 15   | Y704015    | 4   | 5/16-18 H                  |
| 16   | 700156111C | 1   | SHIELD WA                  |
| 17   | 700721264  | 1   | U-JOINT ASSEMBLY           |
| 18   | 70927522   | 4   | 1/2-20 X 1-3/4 C           |

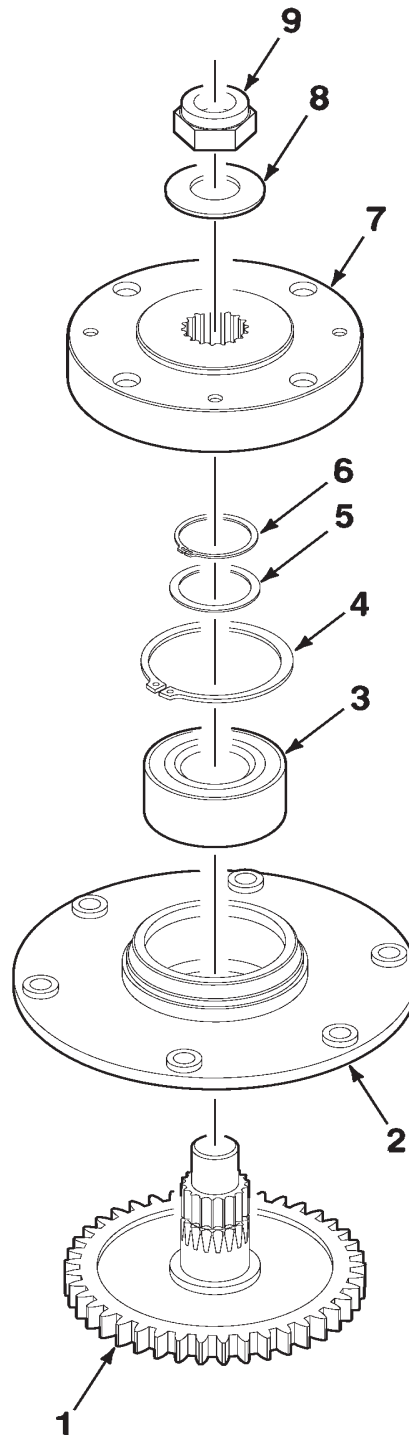
700163628-3

SPINDLE ASSEMBLY (INNER)  
(700719597 SPINDLE ASSEMBLY-INNER)

## SPINDLE ASSEMBLY (INNER)

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(700719597 SPINDLE ASSEMBLY-INNER)



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER**

**41**

**SPINDLE ASSEMBLY (INNER)  
(700719597 SPINDLE ASSEMBLY-INNER)**

| ITEM | NUMBER    | QTY | DESCRIPTION            |
|------|-----------|-----|------------------------|
| -    | 700719597 | 1   | SPINDLE ASSEMBLY-INNER |
| 1    | 700713467 | 1   | GEAR-INBOARD           |
| 2    | 700718801 | 1   | MOUNTING               |
| 3    | 700714310 | 1   | BEARING                |
| 4    | 700712375 | 1   | RING-RETAINING         |
| 5    | 700718350 | 1   | SHIM                   |
| 6    | 700713471 | 1   | RING-RETAINING         |
| 7    | 700718352 | 1   | FLANGE-INBOARD         |
| 8    | 700712409 | 1   | WASHER-BELLEVILLE      |
| 9    | 700712408 | 1   | LOCKNUT, M24 X 3       |

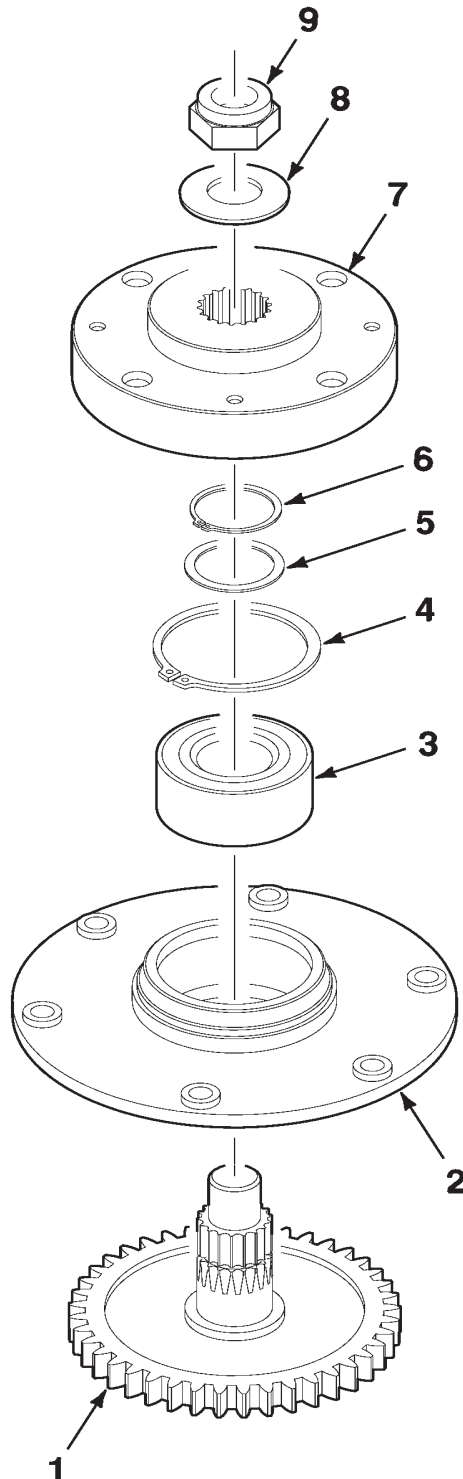
700719597-0

DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER

SPINDLE ASSEMBLY (OUTER)  
(700719598 SPINDLE ASSEMBLY-OUTER)

**SPINDLE ASSEMBLY (OUTER)**  
**(700719598 SPINDLE ASSEMBLY-OUTER)**

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER**

**43**

**SPINDLE ASSEMBLY (OUTER)  
(700719598 SPINDLE ASSEMBLY-OUTER)**

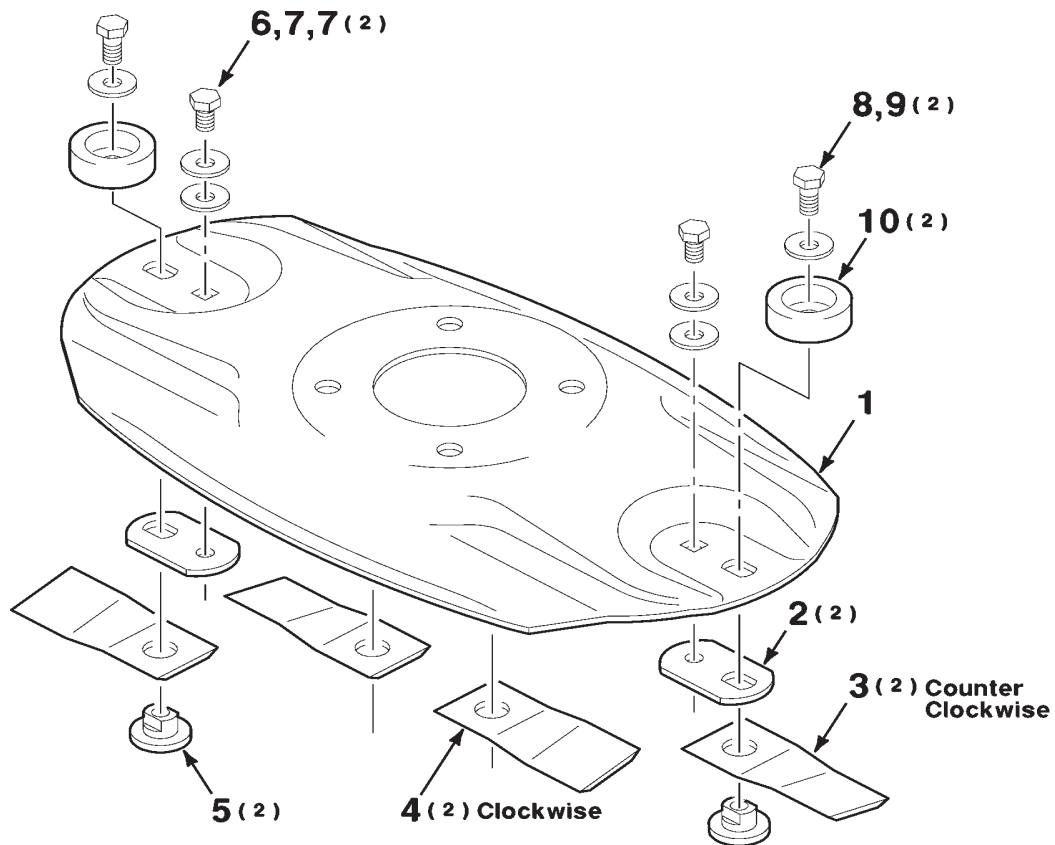
| ITEM | NUMBER    | QTY | DESCRIPTION            |
|------|-----------|-----|------------------------|
| -    | 700719598 | 1   | SPINDLE ASSEMBLY-OUTER |
| 1    | 700713466 | 1   | GEAR-OUTBOARD          |
| 2    | 700718801 | 1   | MOUNTING               |
| 3    | 700714310 | 1   | BEARING                |
| 4    | 700712375 | 1   | RING-RETAINING         |
| 5    | 700718350 | 1   | SHIM                   |
| 6    | 700713471 | 1   | RING-RETAINING         |
| 7    | 700718355 | 1   | FLANGE-OUTBOARD        |
| 8    | 700712409 | 1   | WASHER-BELLEVILLE      |
| 9    | 700712408 | 1   | LOCKNUT, M24 X 3       |

700719598-0

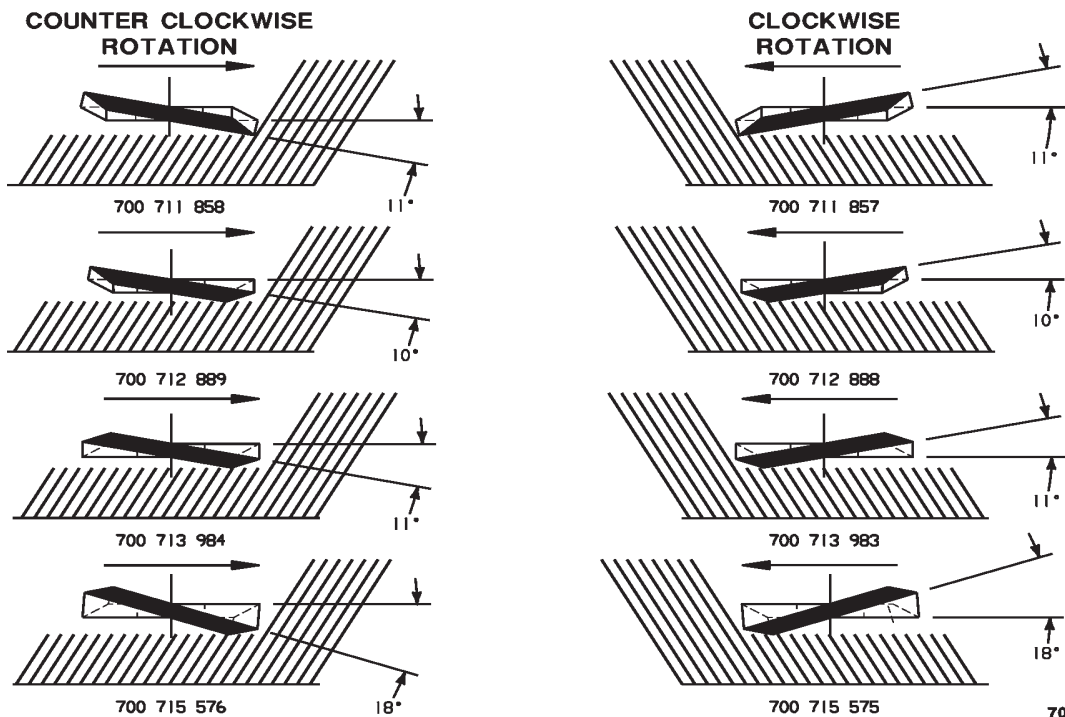
# DKHC ROTARY HEADER CONDITIONER-ROLLER CUTTER

## DISC ASSEMBLY

### DISC ASSEMBLY



### KNIFE OPTIONS



700 127 089-0-G

**DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER**

**45**

**DISC ASSEMBLY**

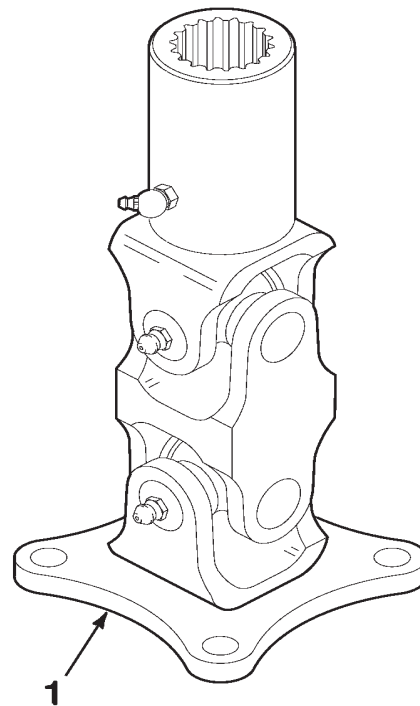
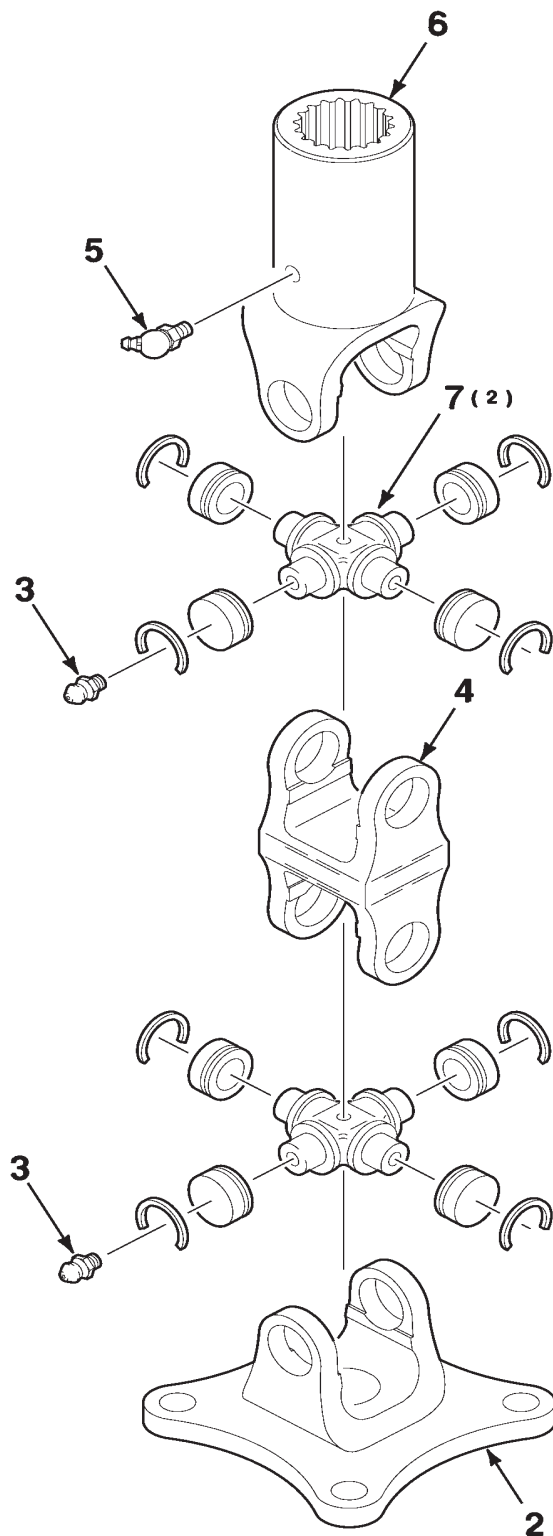
| ITEM | NUMBER    | QTY | DESCRIPTION                      |
|------|-----------|-----|----------------------------------|
| 1    | 700725759 | 1   | DISC                             |
| 2    | 700127071 | 2   | MOUNTING-KNIFE                   |
| 3    | 700713984 | 2   | KNIFE-COUNTER CLOCKWISE          |
| 3    | 700712889 | 1   | KNIFE-COUNTER CLOCKWISE          |
| 3    | 700711858 | 1   | KNIFE-COUNTER CLOCKWISE          |
| 3    | 700715576 | 1   | KNIFE-COUNTER CLOCKWISE          |
| 4    | 700713983 | 2   | KNIFE-CLOCKWISE                  |
| 4    | 700712888 | 1   | KNIFE-CLOCKWISE                  |
| 4    | 700711857 | 1   | KNIFE-CLOCKWISE                  |
| 4    | 700715575 | 1   | KNIFE-CLOCKWISE                  |
| 5    | 700127073 | 2   | NUT-KNIFE                        |
| 6    | 700711877 | 2   | 3/8-16 X 1/2 HCNLS GR8 (SPECIAL) |
| 7    | Y705533   | 4   | 3/8 HARDENED PLAIN WASHER        |
| 8    | 700711964 | 2   | 7/16-14 X 1 HCNLS GR8 (SPECIAL)  |
| 9    | Y705558   | 2   | 7/16 HARDENED PLAIN WASHER       |
| 10   | 700127072 | 2   | SHIELD-BOLT, KNIFE               |

700127069-0

DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER

U-JOINT ASSEMBLY (CUTTER DISC)  
(700721264 U-JOINT ASSEMBLY)

**U-JOINT ASSEMBLY (CUTTER DISC)**  
**(700721264 U-JOINT ASSEMBLY)**



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER**

**47**

**U-JOINT ASSEMBLY (CUTTER DISC)  
(700721264 U-JOINT ASSEMBLY)**

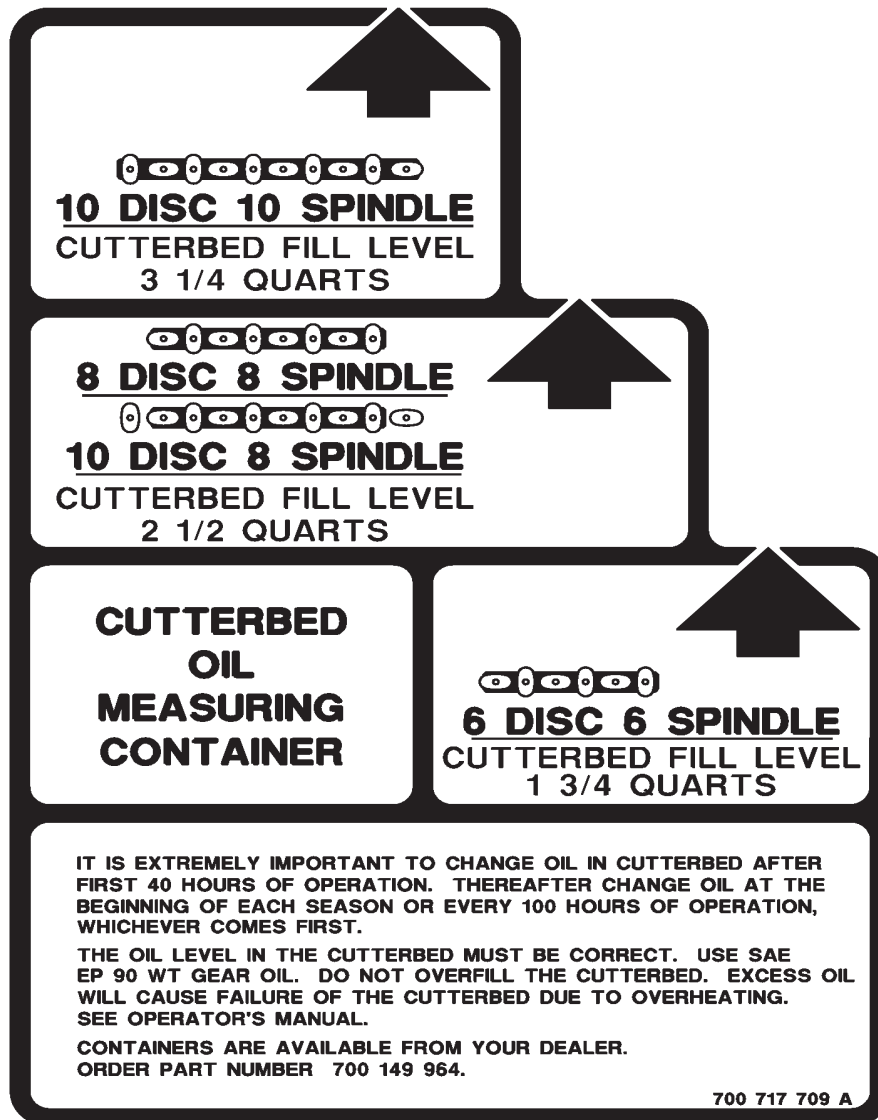
| ITEM | NUMBER    | QTY | DESCRIPTION                             |
|------|-----------|-----|-----------------------------------------|
| 1    | 700721264 | 1   | U-JOINT ASSEMBLY                        |
| 2    | 700721604 | 1   | YOKE AND FLANGE                         |
| 3    | 70914687  | 2   | 1/4-28 X 15/32 ZERK                     |
| 4    | 757427    | 1   | YOKE-DOUBLE                             |
| 5    | 70925731  | 1   | 1/4-28 X 450 ZERK                       |
| 6    | 700721606 | 1   | YOKE-SPLINED                            |
| 7    | 700711843 | 2   | CROSS AND BEARING KIT (Includes Item 3) |

700721264-0

DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER

CUTTER OIL BOTTLE ASSEMBLY  
(700149964 OIL BOTTLE ASSEMBLY)

**CUTTER OIL BOTTLE ASSEMBLY**  
**(700149964 OIL BOTTLE ASSEMBLY)**



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
CUTTER**

**49**

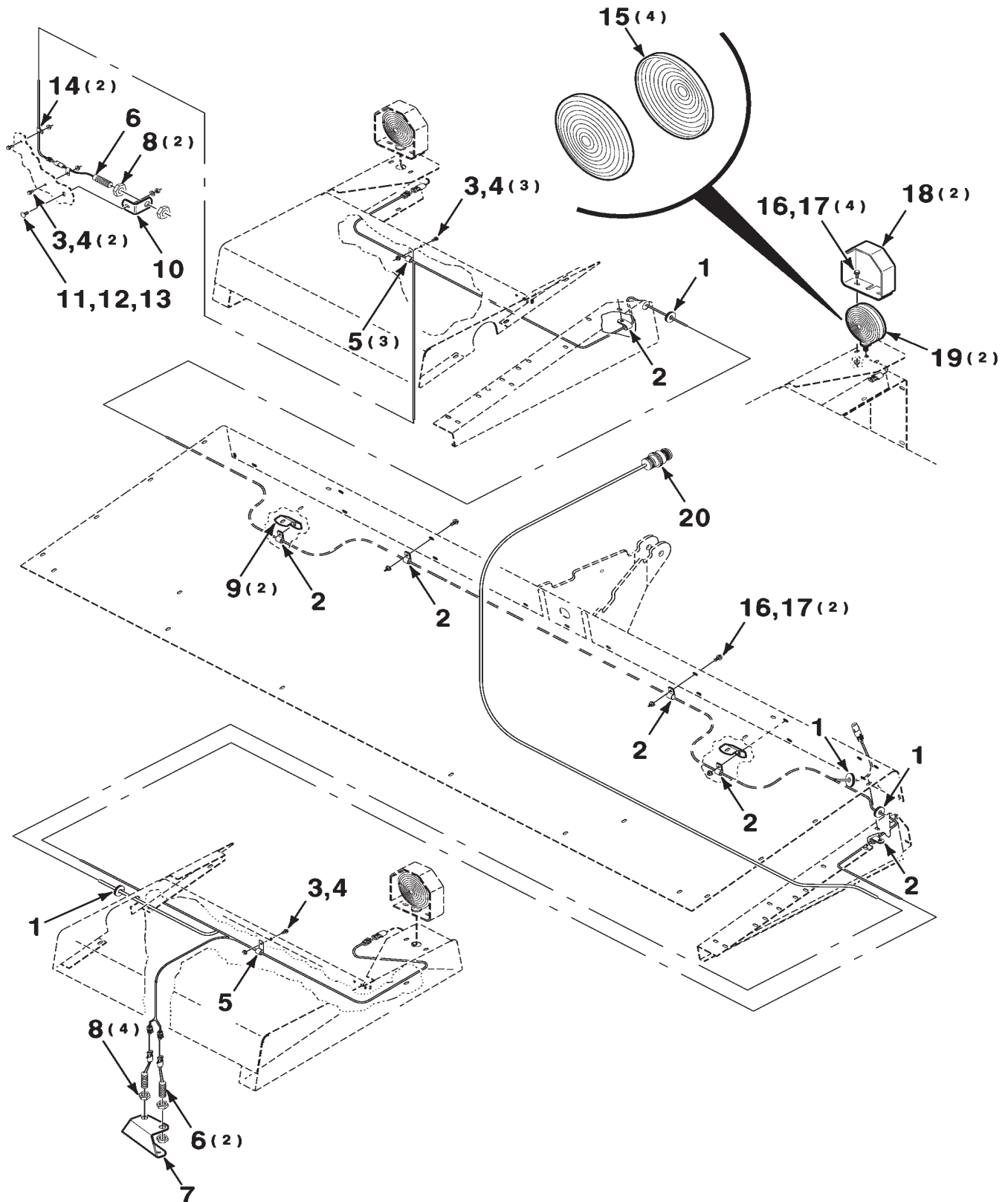
**CUTTER OIL BOTTLE ASSEMBLY  
(700149964 OIL BOTTLE ASSEMBLY)**

| ITEM | NUMBER    | QTY | DESCRIPTION         |
|------|-----------|-----|---------------------|
| 1    | 700149964 | 1   | OIL BOTTLE ASSEMBLY |

700149964-0

ELECTRICAL HARNESS AND FLASHERS

ELECTRICAL HARNESS AND FLASHERS



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**ELECTRICAL**

**51**

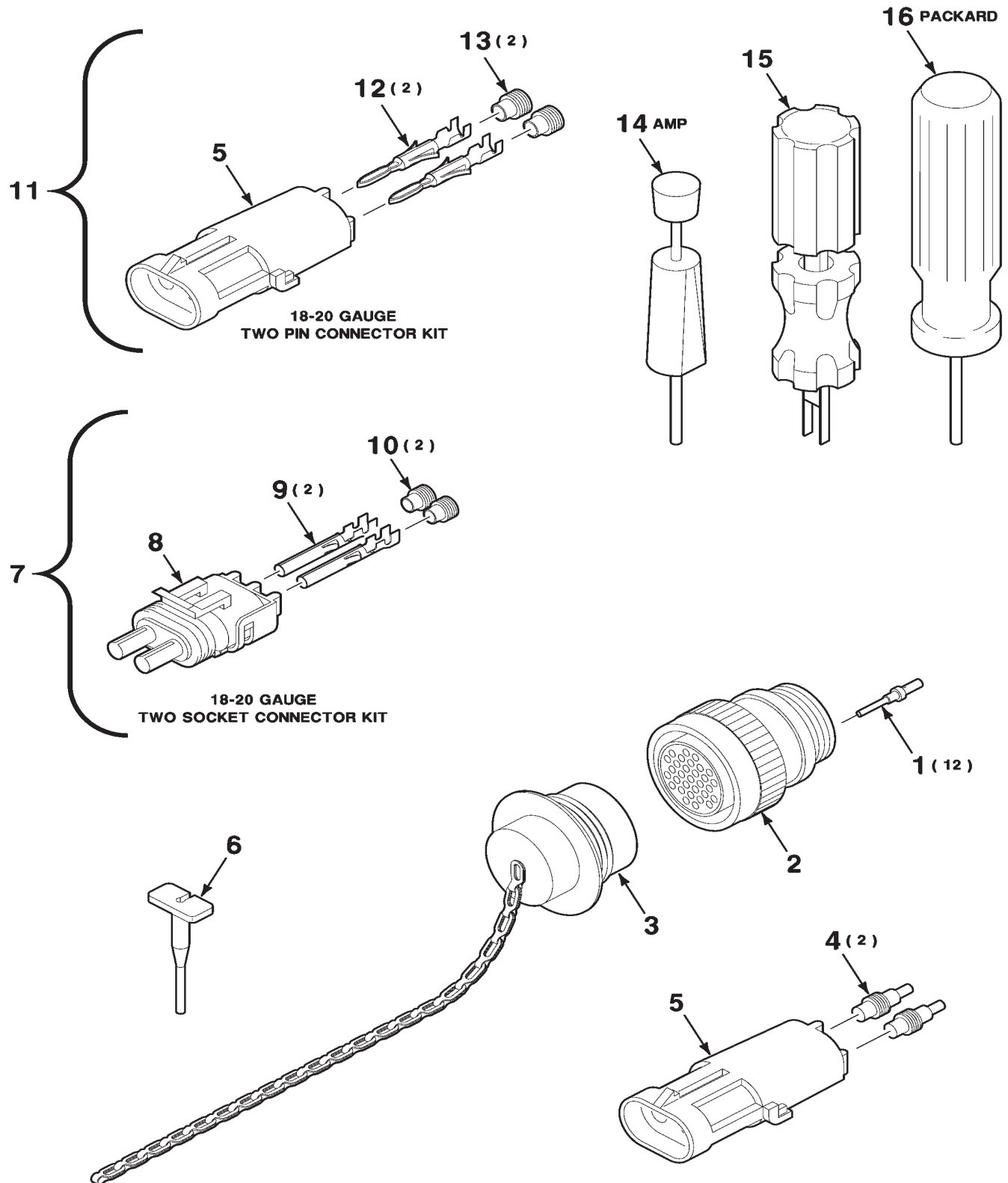
**ELECTRICAL HARNESS AND FLASHERS**

| ITEM | NUMBER     | QTY | DESCRIPTION                         |
|------|------------|-----|-------------------------------------|
| 1    | 7827413    | 4   | GROMMET                             |
| 2    | 70925617   | 6   | CLAMP                               |
| 3    | 7883267    | 6   | 1/4-20 X 1/2 HWHMS                  |
| 4    | 70931209   | 6   | 1/4-20 HFSLN                        |
| 5    | 70925246   | 4   | CLAMP-J TYPE                        |
| 6    | 700706398  | 3   | INDUCTIVE SENSOR                    |
| 7    | 700158628C | 1   | SUPPORT-SENSOR                      |
| 8    | 353436X1   | 6   | 3/4-16 HEX JAM NUT GR2              |
| 9    | 700149935  | 2   | SUPPORT-SHIELD                      |
| 10   | 700149890C | 1   | ANGLE-SENSOR                        |
| 11   | 70931333   | 1   | 5/16-18 X 3/4 RHSNB                 |
| 12   | Y705525    | 1   | 5/16 HARDENED PLAIN WASHER          |
| 13   | Y704015    | 1   | 5/16-18 H                           |
| 14   | 755785     | 2   | CLAMP                               |
| 15   | 71193862   | 4   | LENS                                |
| 16   | 7883325    | 6   | 5/16-18 X 3/4 HWHMS                 |
| 17   | 70931277   | 6   | 5/16-18 HFSLN                       |
| 18   | 700154276B | 2   | GUARD-FLASHER                       |
| 19   | 700726065  | 2   | FLASHER ASSEMBLY (Includes Item 15) |
| 20   | 700726522  | 1   | HARNESS-WIRE                        |

700158615-2

ELECTRICAL HARNESS SERVICE PARTS

ELECTRICAL HARNESS SERVICE PARTS



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**ELECTRICAL**

**53**

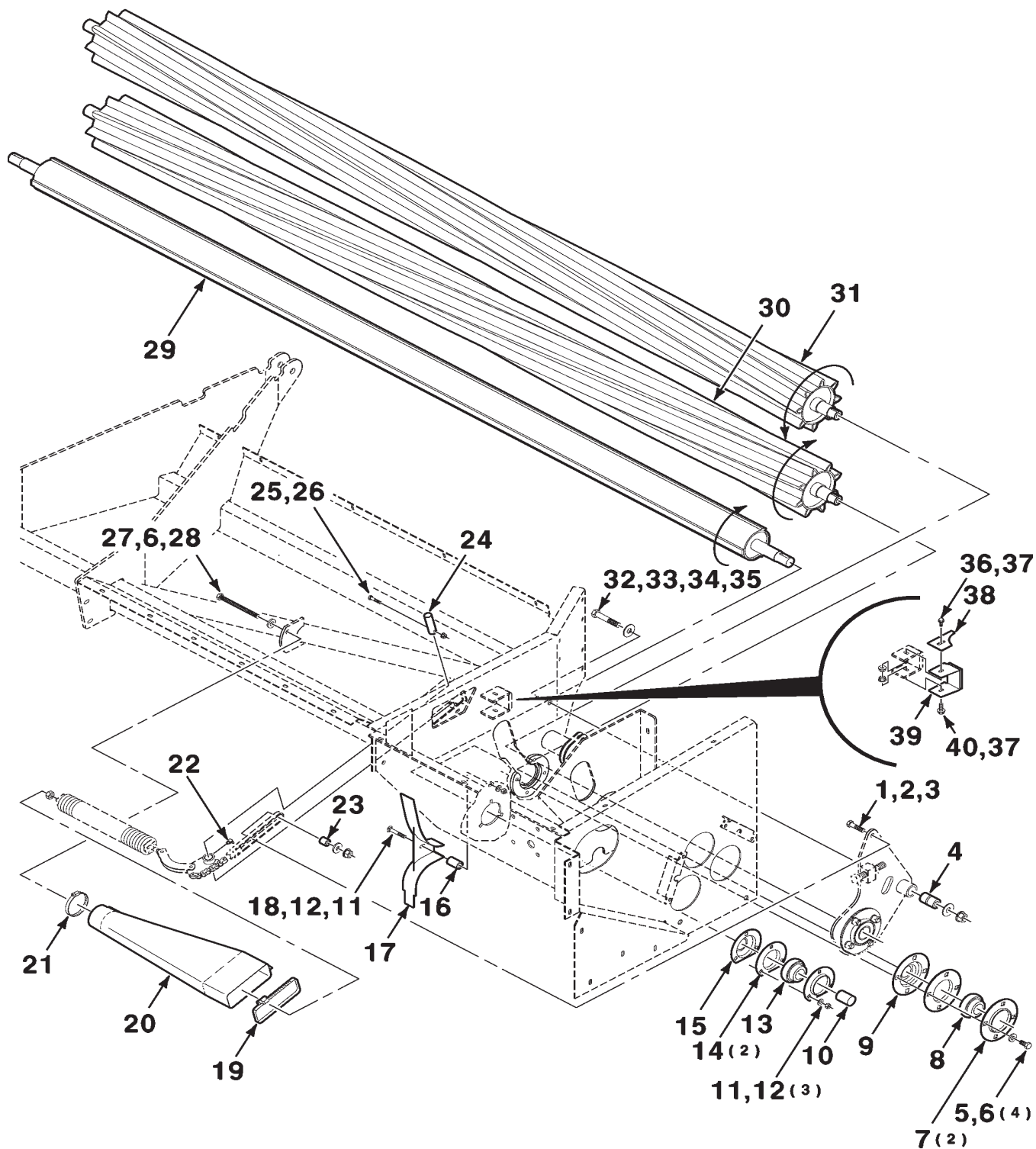
**ELECTRICAL HARNESS SERVICE PARTS**

| ITEM | NUMBER    | QTY | DESCRIPTION                                                                          |
|------|-----------|-----|--------------------------------------------------------------------------------------|
| 1    | 700719869 | AR  | PIN-CONTACT, MALE, DEUTSCH                                                           |
| 2    | 700727431 | 1   | CONNECTOR-PLUG, DEUTSCH, 31 PIN                                                      |
| 3    | 700716839 | 1   | CAP-SEALING, WITH CHAIN                                                              |
| 4    | 700714829 | AR  | PLUG-CAVITY                                                                          |
| 5    | 700706399 | AR  | CONNECTOR-SHROUD, 2 PIN, MALE                                                        |
| 6    | 71390806  | 1   | TOOL-EXTRACTION, DUETSCH, 18-20 GAUGE                                                |
| 7    | 700718590 | 1   | KIT-HARNESS REPAIR, 2 SOCKET, FEMALE,<br>18-20 GAUGE (Includes Items 8, 9 and<br>10) |
| 8    | 700708761 | AR  | CONNECTOR-TOWER, 2 SOCKET, FEMALE                                                    |
| 9    | 700718576 | AR  | SOCKET-FEMALE (18-20 GAUGE)                                                          |
| 10   | 700712467 | AR  | SEAL                                                                                 |
| 11   | 700708753 | 1   | KIT-HARNESS REPAIR, 2 PIN, MALE<br>(Includes Items 5, 12 and 13)                     |
| 12   | 700706401 | AR  | PIN-MALE (18-20 GAUGE)                                                               |
| 13   | 700706400 | AR  | SEAL (18-20 GAUGE)                                                                   |
| 14   | 700707013 | 1   | TOOL-CONNECTOR REPAIR, AMP                                                           |
| 15   | 700707014 | 1   | TOOL-CONNECTOR REPAIR                                                                |
| 16   | 700707012 | 1   | TOOL-CONNECTOR REPAIR, PACKARD                                                       |

700161085-0

HAY CONDITIONER-LEFT

HAY CONDITIONER-LEFT



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**HAY CONDITIONER**

55

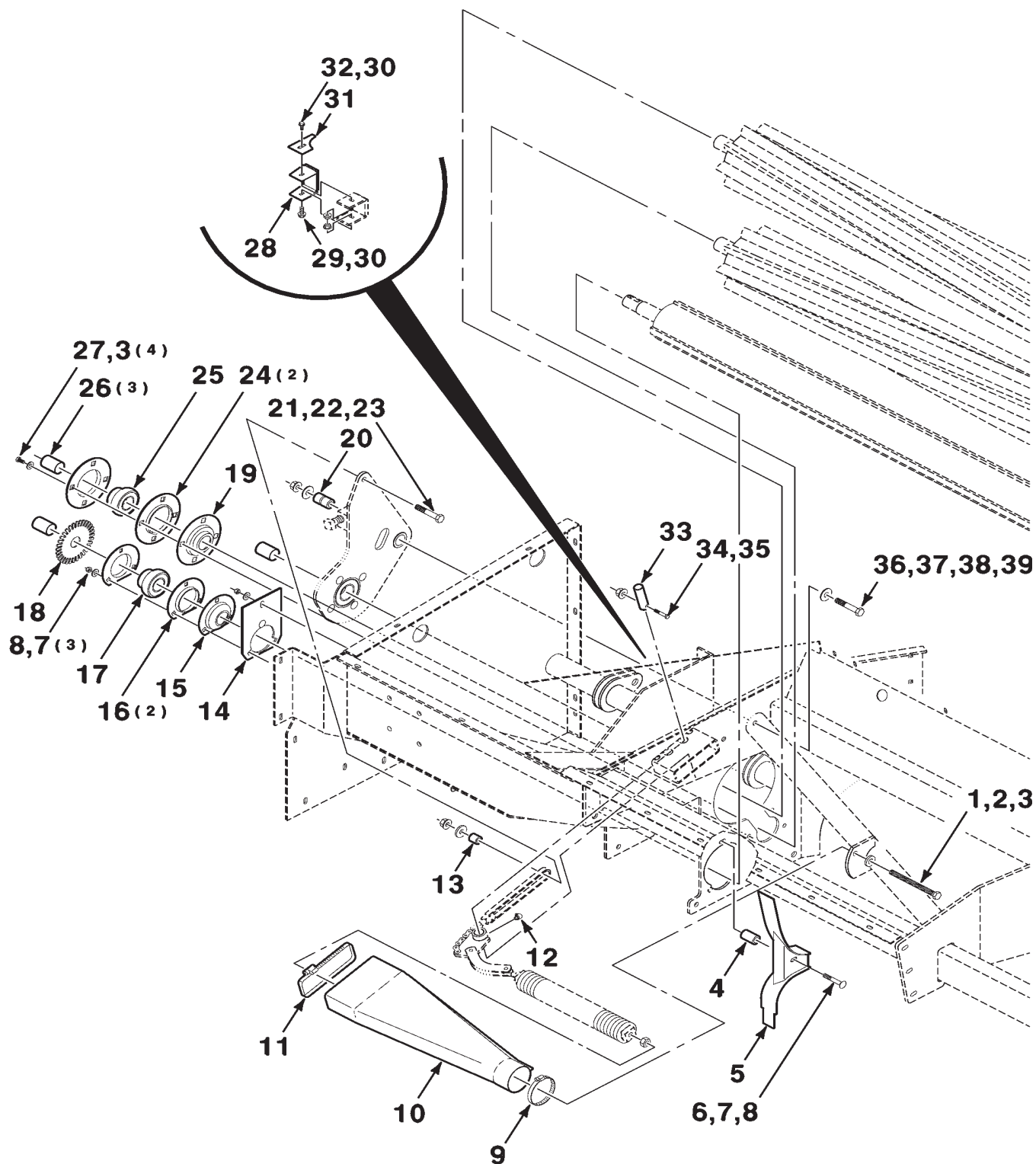
**HAY CONDITIONER-LEFT**

| ITEM | NUMBER     | QTY | DESCRIPTION                      |
|------|------------|-----|----------------------------------|
| 1    | 70921024   | 1   | 1/2-13 X 2 C                     |
| 2    | 385625     | 1   | WASHER                           |
| 3    | Y704742    | 1   | 1/2-13 HFTLN GR/G                |
| 4    | 6834394C   | 1   | BUSHING                          |
| 5    | 70923114   | 4   | 1/2-13 X 1 C                     |
| 6    | 705541     | 5   | 1/2 HARDENED PLAIN WASHER        |
| 7    | 71138464   | 2   | FLANGE-BEARING                   |
| 8    | 700721328  | 1   | BEARING-SPHERICAL, SPECIAL       |
| 9    | 700721327  | 1   | SHIELD-BEARING, 90 MM            |
| 10   | 700713521  | 1   | COVER                            |
| 11   | 70916950   | 4   | 3/8-16 H                         |
| 12   | Y705533    | 4   | 3/8 HARDENED PLAIN WASHER        |
| 13   | 71309128   | 1   | BEARING-SPHERICAL                |
| 14   | 163733     | 2   | FLANGETTE-BEARING                |
| 15   | 700720588  | 1   | SHIELD-BEARING, 72 MM            |
| 16   | 700133541  | 1   | SPACER-PLATED                    |
| 17   | 700152383C | 1   | PROTECTOR-LEFT, ROLL             |
| 18   | 7700016    | 1   | 3/8-16 X 2-1/2 RHSNB             |
| 19   | 7720048    | 1   | CLAMP-HOSE                       |
| 20   | 700717784  | 1   | COVER-H/C SPRING                 |
| 21   | 720870     | 1   | CLAMP                            |
| 22   | 77057      | 1   | 1/4-28 X 900 ZERK                |
| 23   | 700108790B | 1   | SPACER                           |
| 24   | 700118107C | 1   | PIN                              |
| 25   | 70921221   | 1   | 5/16-18 X 1-1/2 C                |
| 26   | Y704726    | 1   | 5/16-18 HFTLN GR/G               |
| 27   | 873513     | 1   | 1/2-13 X 6 FTC                   |
| 28   | 704031     | 1   | 1/2-13 H                         |
| 29   | 700163632  | 1   | ROLL WA-HELPER                   |
| 30   | 700115122C | 1   | ROLL WA-H/C                      |
| 31   | 700121385  | 1   | ROLL WA-H/C, UPPER               |
| 32   | 70924136   | 1   | 5/8-11 X 3-3/4 C GR8, NON PLATED |
| 33   | Y705582    | 1   | 5/8 HARDENED PLAIN WASHER        |
| 34   | 700711165  | 1   | 5/8 HARDENED WIDE PLAIN WASHER   |
| 35   | 700703922  | 1   | 5/8-11 HFTLN GR/G                |
| 36   | 7883325    | 1   | 5/16-18 X 3/4 HWHMS              |
| 37   | 70931277   | 2   | 5/16-18 HFSLN                    |
| 38   | 700127123C | 1   | GAUGE                            |
| 39   | 700163621  | 1   | STOP WA                          |
| 40   | 7883333    | 1   | 5/16-18 X 1 HWHMS                |

700163631-1

HAY CONDITIONER-RIGHT

HAY CONDITIONER-RIGHT



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**HAY CONDITIONER**

57

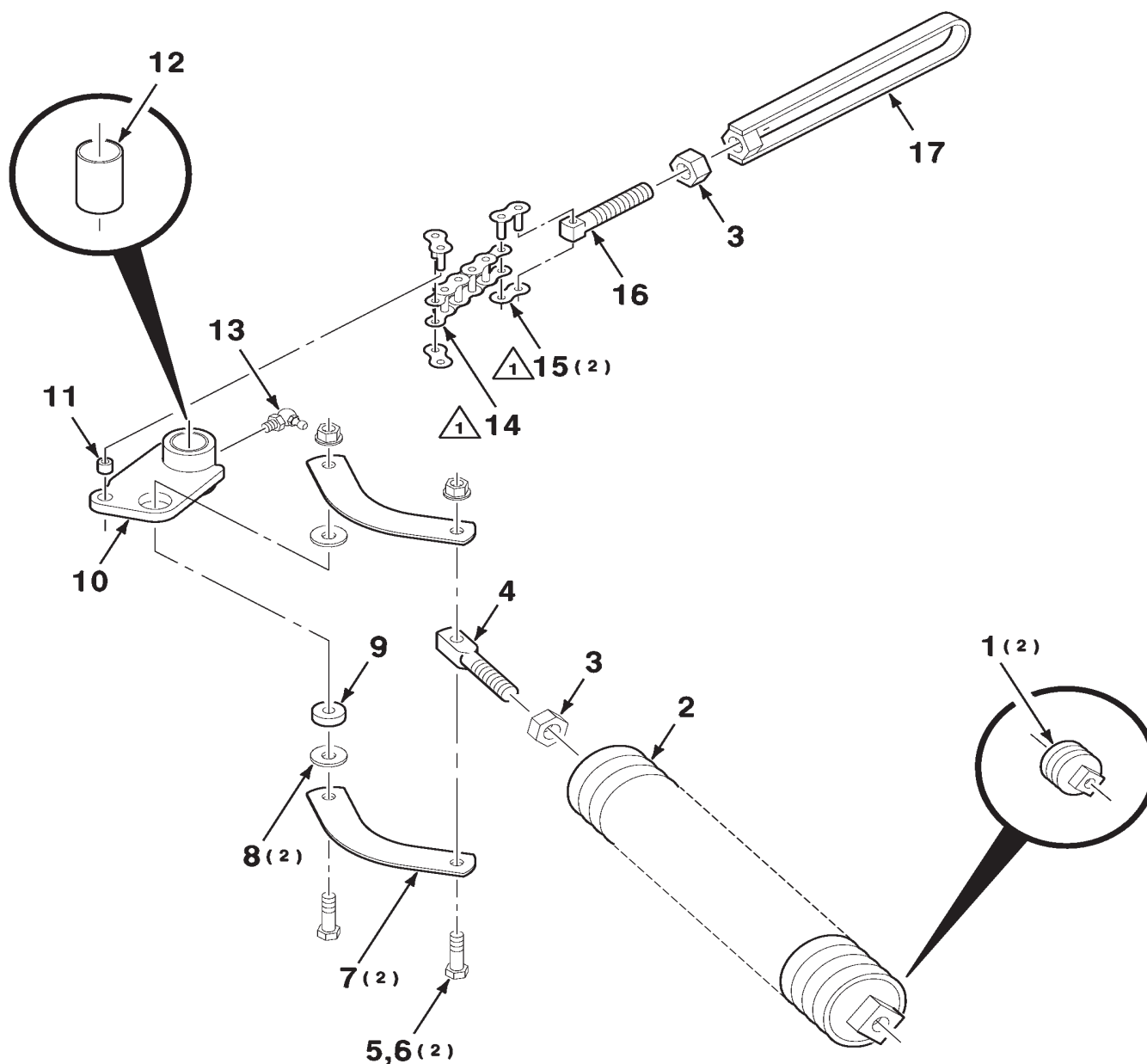
**HAY CONDITIONER-RIGHT**

| ITEM | NUMBER     | QTY | DESCRIPTION                      |
|------|------------|-----|----------------------------------|
| 1    | 873513     | 1   | 1/2-13 X 6 FTC                   |
| 2    | 704031     | 1   | 1/2-13 H                         |
| 3    | 705541     | 5   | 1/2 HARDENED PLAIN WASHER        |
| 4    | 700133541  | 1   | SPACER-PLATED                    |
| 5    | 700152386C | 1   | PROTECTOR-RIGHT, ROLL            |
| 6    | 7700016    | 1   | 3/8-16 X 2-1/2 RHSNB             |
| 7    | Y705533    | 4   | 3/8 HARDENED PLAIN WASHER        |
| 8    | 70916950   | 4   | 3/8-16 H                         |
| 9    | 720870     | 1   | CLAMP                            |
| 10   | 700717784  | 1   | COVER-H/C SPRING                 |
| 11   | 7720048    | 1   | CLAMP-HOSE                       |
| 12   | 77057      | 1   | 1/4-28 X 900 ZERK                |
| 13   | 700108790B | 1   | SPACER                           |
| 14   | 700149946C | 1   | PLATE WA-BEARING                 |
| 15   | 700720588  | 1   | SHIELD-BEARING, 72 MM            |
| 16   | 163733     | 2   | FLANGETTE-BEARING                |
| 17   | 71309128   | 1   | BEARING-SPHERICAL                |
| 18   | 700160893C | 1   | DISC WA-SENSOR                   |
| 19   | 700721327  | 1   | SHIELD-BEARING, 90 MM            |
| 20   | 6834394C   | 1   | BUSHING                          |
| 21   | 70921024   | 1   | 1/2-13 X 2 C                     |
| 22   | 385625     | 1   | WASHER                           |
| 23   | Y704742    | 1   | 1/2-13 HFTLN GR/G                |
| 24   | 71138464   | 2   | FLANGE                           |
| 25   | 700721328  | 1   | BEARING-SPHERICAL, SPECIAL       |
| 26   | 700713521  | 3   | COVER                            |
| 27   | 70923114   | 4   | 1/2-13 X 1 C                     |
| 28   | 700163621  | 1   | STOP WA                          |
| 29   | 7883333    | 1   | 5/16-18 X 1 HWHMS                |
| 30   | 70931277   | 2   | 5/16-18 HFSLN                    |
| 31   | 700127123C | 1   | GAUGE                            |
| 32   | 7883325    | 1   | 5/16-18 X 3/4 HWHMS              |
| 33   | 700118107C | 1   | PIN                              |
| 34   | 70921221   | 1   | 5/16-18 X 1-1/2 C                |
| 35   | Y704726    | 1   | 5/16-18 HFTLN GR/G               |
| 36   | 70924136   | 1   | 5/8-11 X 3-3/4 C GR8, NON PLATED |
| 37   | Y705582    | 1   | 5/8 HARDENED PLAIN WASHER        |
| 38   | 700711165  | 1   | 5/8 HARDENED WIDE PLAIN WASHER   |
| 39   | 700703922  | 1   | 5/8-11 HFTLN GR/G                |

700163631-2

CAM ASSEMBLY

CAM ASSEMBLY



RIGHT CAM ASSEMBLY SHOWN, LEFT SIDE OPPOSITE

**△ 1 SOLD IN BULK ONLY**  
5 Links of No. 50 R/C, .625 Inch Pitch  
Plus 2 Connector Links

**DKHC ROTARY HEADER CONDITIONER-ROLLER  
HAY CONDITIONER**

**59**

**CAM ASSEMBLY**

| ITEM | NUMBER     | QTY | DESCRIPTION                         |
|------|------------|-----|-------------------------------------|
| 1    | 6146542    | 2   | NUT-SPRING                          |
| 2    | 6171060B   | 1   | SPRING ASSEMBLY (Includes Item 1)   |
| 3    | 704031     | 2   | 1/2-13 H                            |
| 4    | 700119868C | 1   | STUD                                |
| 5    | 70921333   | 2   | 5/16-18 X 1 C                       |
| 6    | Y704726    | 2   | 5/16-18 HFTLN GR/G                  |
| 7    | 700119865C | 2   | LINK                                |
| 8    | Y705525    | 2   | 5/16 HARDENED PLAIN WASHER          |
| 9    | 700706189  | 1   | BEARING                             |
| 10   | 700127417C | 1   | CAM ASSEMBLY (Includes Item 12)     |
| 11   | 700118104C | 1   | SPACER                              |
| 12   | 740803     | 1   | BEARING-SLEEVE                      |
| 13   | 77057      | 1   | ZERK, 1/4-28 X 900                  |
| 14   | 70921049   | 1   | CHAIN-ROLLER, No. 50 (10 FOOT BULK) |
| 15   | Y47530     | 2   | LINK-CONNECTOR, No. 50 R/C          |
| 16   | 700726192  | 1   | DRAWBOLT                            |
| 17   | 700149980C | 1   | HANGER WA                           |

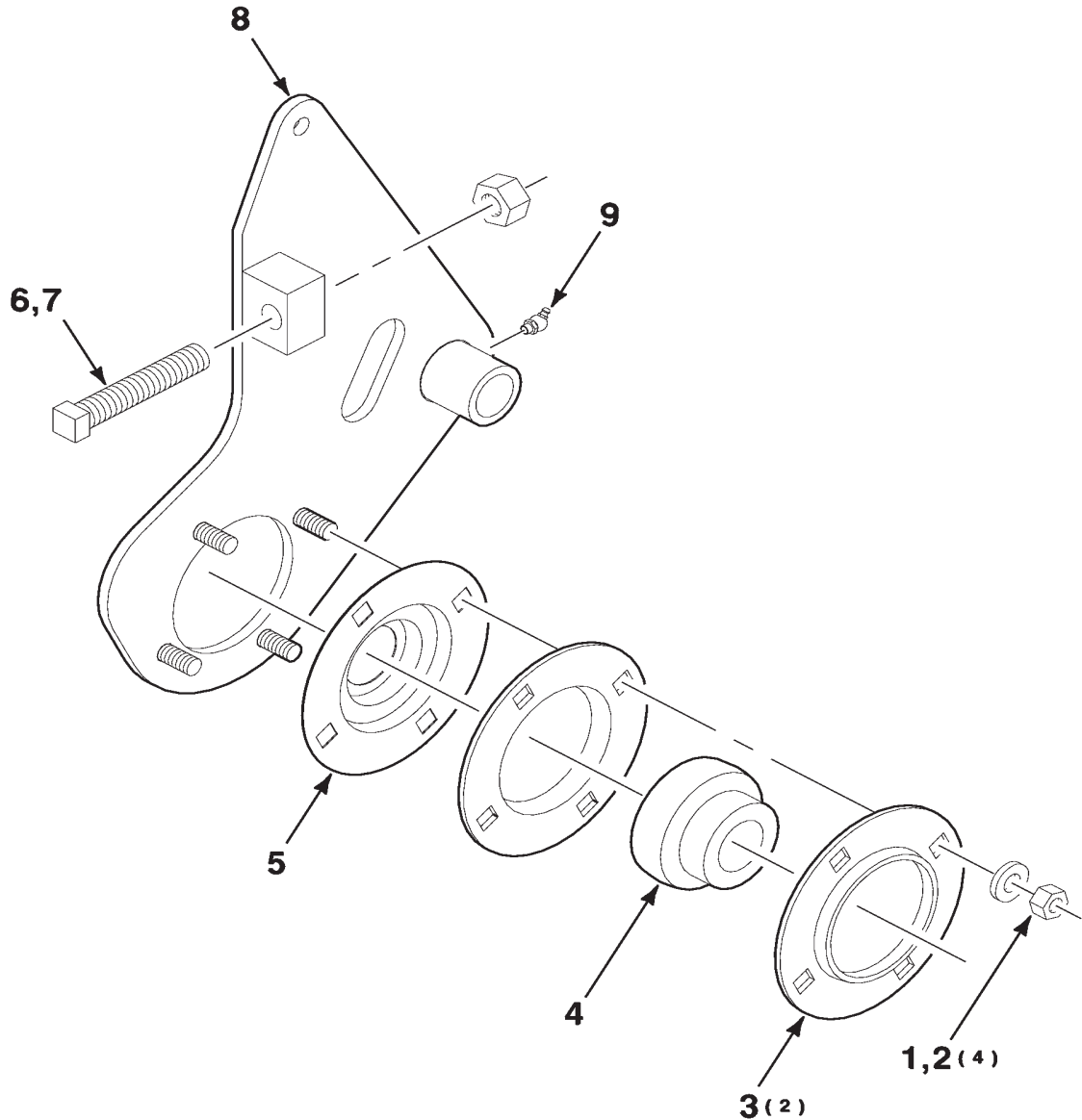
700149981-0

DKHC ROTARY HEADER CONDITIONER-ROLLER  
HAY CONDITIONER

HAY CONDITIONER PIVOT ASSEMBLY-LEFT

HAY CONDITIONER PIVOT ASSEMBLY-LEFT

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**DKHC ROTARY HEADER CONDITIONER-ROLLER**

**61**

**HAY CONDITIONER**

**HAY CONDITIONER PIVOT ASSEMBLY-LEFT**

| ITEM | NUMBER     | QTY | DESCRIPTION                      |
|------|------------|-----|----------------------------------|
| 1    | 704031     | 4   | 1/2-13 H                         |
| 2    | 705541     | 4   | 1/2 HARDENED PLAIN WASHER        |
| 3    | 71138464   | 2   | FLANGE-BEARING                   |
| 4    | 700721328  | 1   | BEARING-SPHERICAL, SPECIAL       |
| 5    | 700721327  | 1   | SHIELD-BEARING, 90 MM            |
| 6    | 69674      | 1   | 3/4-10 X 4 SET SCREW-SQUARE HEAD |
| 7    | 70913160   | 1   | 3/4-10 H                         |
| 8    | 700160934C | 1   | ARM WA-LEFT                      |
| 9    | 70925731   | 1   | 1/4-28 X 450 ZERK                |

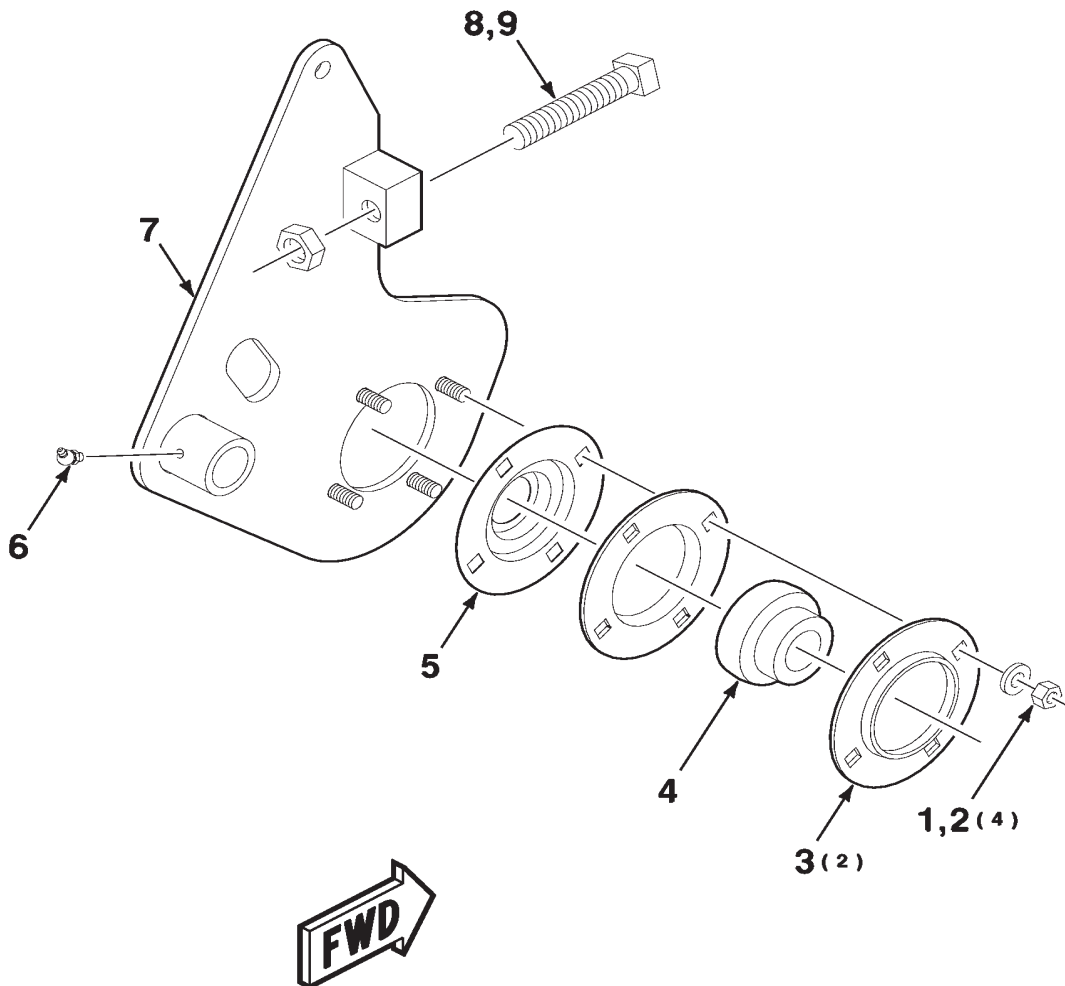
700160933-0

**DKHC ROTARY HEADER CONDITIONER-ROLLER  
HAY CONDITIONER**

**HAY CONDITIONER PIVOT ASSEMBLY-RIGHT**

**HAY CONDITIONER PIVOT ASSEMBLY-RIGHT**

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**DKHC ROTARY HEADER CONDITIONER-ROLLER**

**63**

**HAY CONDITIONER**

**HAY CONDITIONER PIVOT ASSEMBLY-RIGHT**

| ITEM | NUMBER     | QTY | DESCRIPTION                      |
|------|------------|-----|----------------------------------|
| 1    | 704031     | 4   | 1/2-13 H                         |
| 2    | 705541     | 4   | 1/2 HARDENED PLAIN WASHER        |
| 3    | 71138464   | 2   | FLANGE                           |
| 4    | 700721328  | 1   | BEARING-SPHERICAL, SPECIAL       |
| 5    | 700721327  | 1   | SHIELD-BEARING, 90 MM            |
| 6    | 70925731   | 1   | 1/4-28 X 450 ZERK                |
| 7    | 700160938C | 1   | ARM WA-RIGHT                     |
| 8    | 69674      | 1   | 3/4-10 X 4 SET SCREW-SQUARE HEAD |
| 9    | 70913160   | 1   | 3/4-10 H                         |

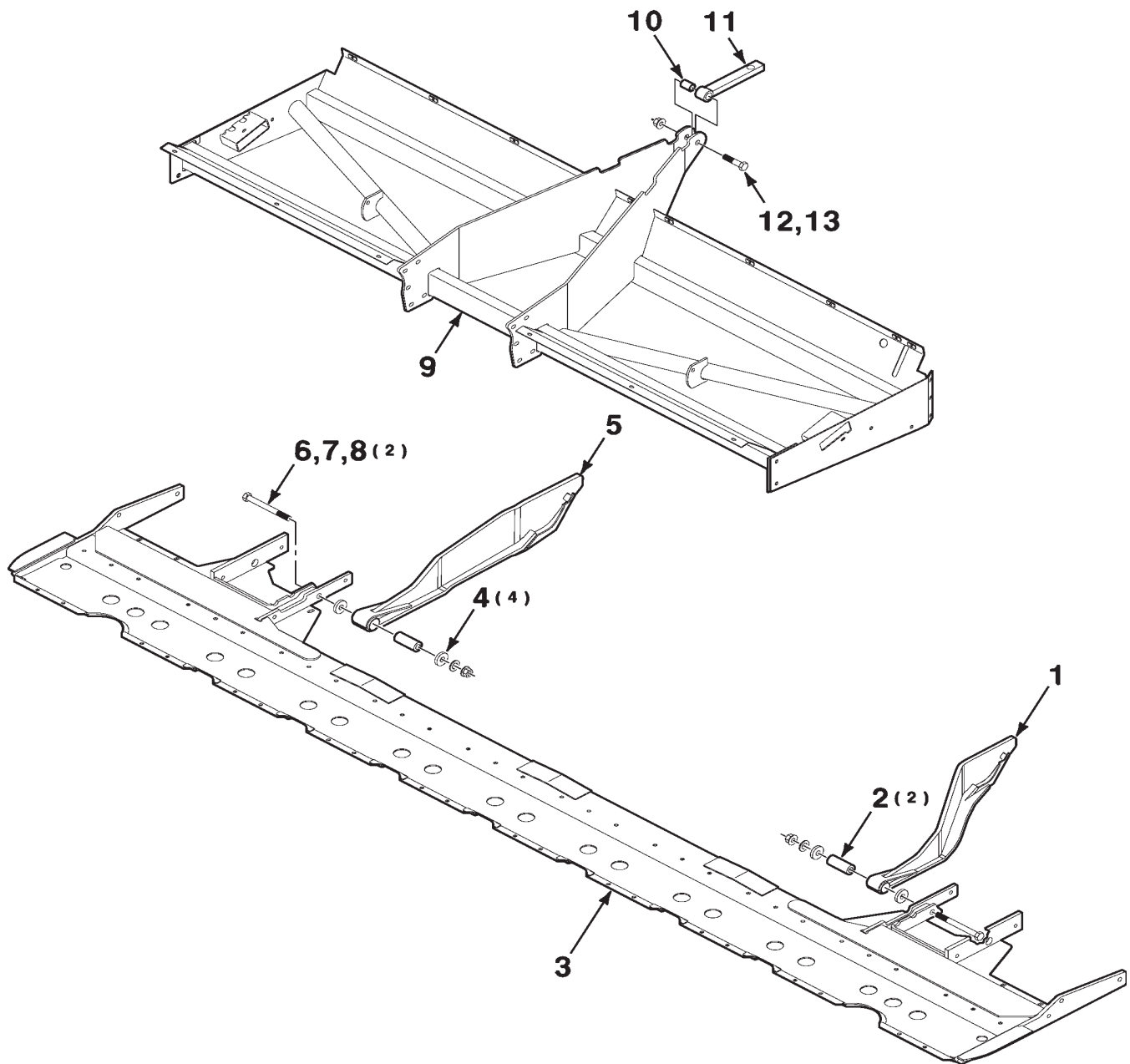
700160936-0

**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS**

**HEADER FRAME, CRADLE AND LIFT ARMS**

**HEADER FRAME, CRADLE AND LIFT ARMS**

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**DKHC ROTARY HEADER CONDITIONER-ROLLER**

**65**

**MAINFRAME AND SHIELDS**

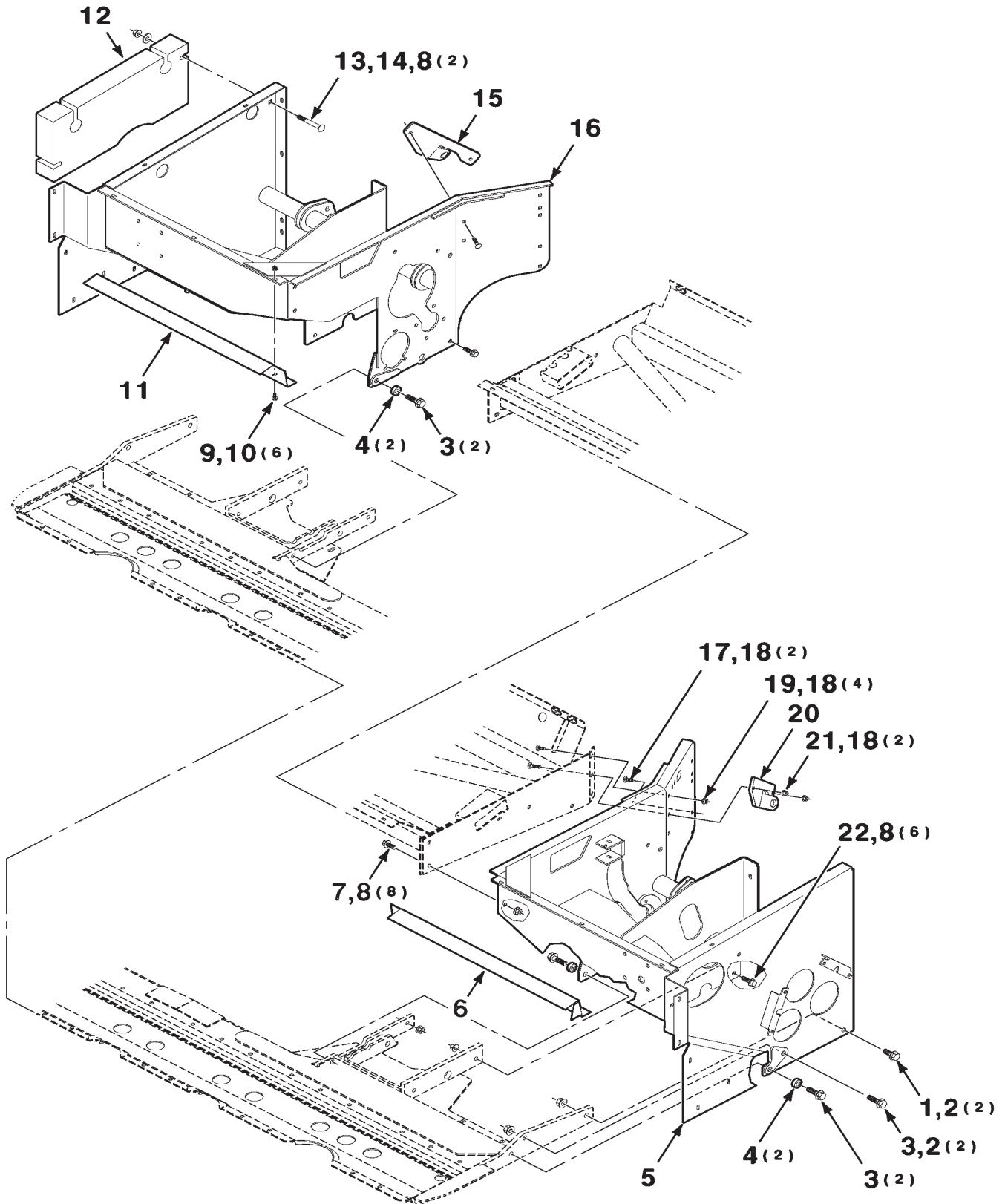
**HEADER FRAME, CRADLE AND LIFT ARMS**

| ITEM | NUMBER     | QTY | DESCRIPTION             |
|------|------------|-----|-------------------------|
| 1    | 700158542B | 1   | ARM WA-LIFT, LEFT       |
| 2    | 700164324  | 2   | BUSHING-INNER           |
| 3    | 700163412  | 1   | CRADLE WA               |
| 4    | 700135352  | 4   | WASHER-SPECIAL          |
| 5    | 700158544B | 1   | ARM WA-LIFT, RIGHT      |
| 6    | 700724515  | 2   | 1-8 X 8 C GR8           |
| 7    | 705574     | 2   | 1 HARDENED PLAIN WASHER |
| 8    | 70931390   | 2   | 1-8 HTLN GR/B           |
| 9    | 700149797P | 1   | FRAME WA-CENTER         |
| 10   | 700114925  | 1   | BUSHING                 |
| 11   | 700130184C | 1   | ARM WA                  |
| 12   | 70924741   | 1   | 3/4-10 X 3-1/4 C        |
| 13   | 700703923  | 1   | 3/4-10 HFTLN GR/G       |

700163627-1

HEADER FRAME-LEFT AND RIGHT

HEADER FRAME-LEFT AND RIGHT



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS**

**67**

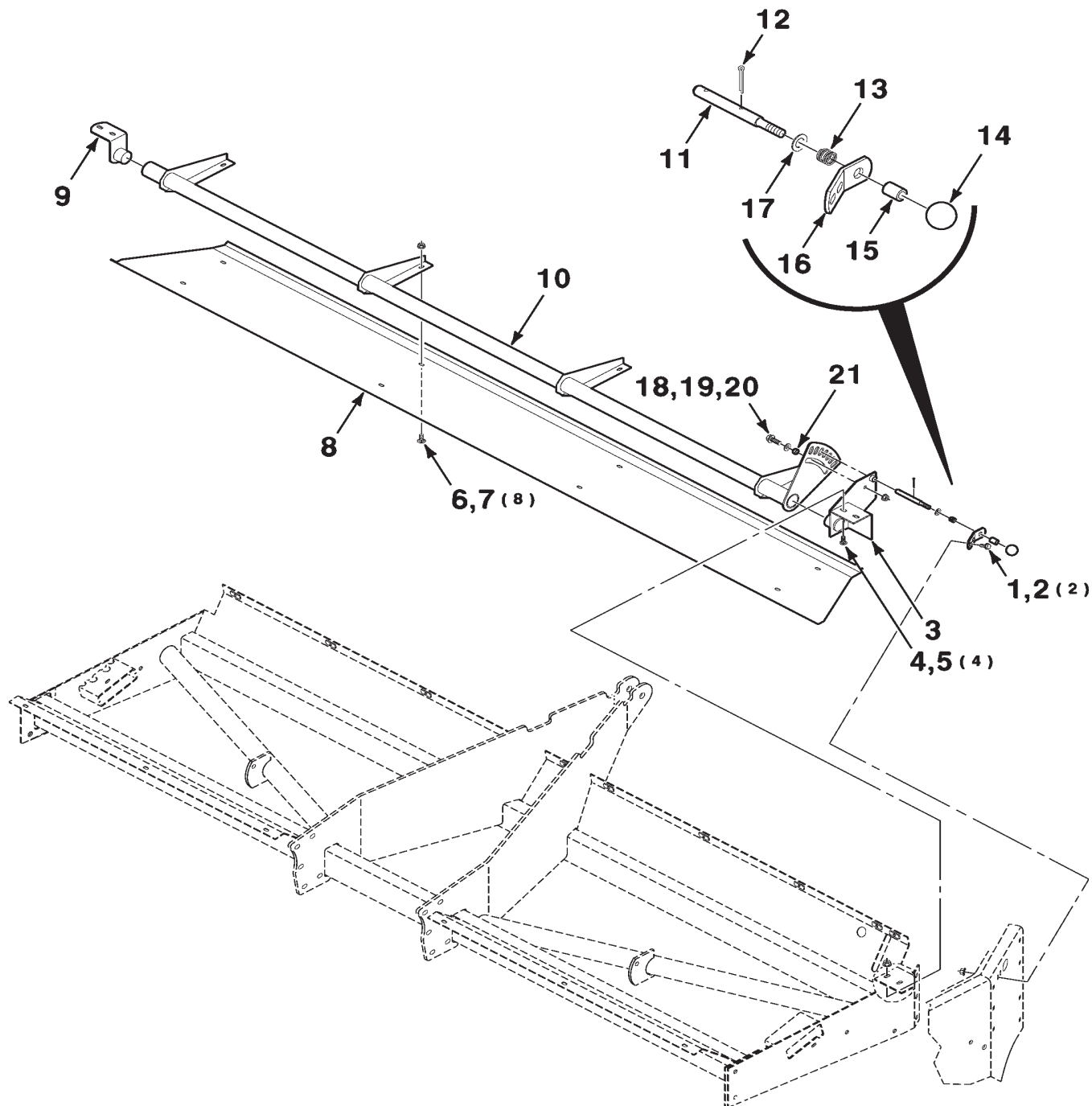
**HEADER FRAME-LEFT AND RIGHT**

| ITEM | NUMBER     | QTY | DESCRIPTION                    |
|------|------------|-----|--------------------------------|
| 1    | 700711262  | 2   | 5/8-11 X 1-1/2 HFS GR8         |
| 2    | 700703922  | 4   | 5/8-11 HFTLN GR/G              |
| 3    | 700710982  | 6   | 5/8-11 X 2 HFS GR8             |
| 4    | 700110610C | 4   | SPACER                         |
| 5    | 700163640  | 1   | FRAME WA-LEFT                  |
| 6    | 700149841P | 1   | SUPPORT-LEFT, SHIELD           |
| 7    | 700710984  | 8   | 1/2-13 X 1-1/4 HFS GR8         |
| 8    | Y704742    | 16  | 1/2-13 HFTLN GR/G              |
| 9    | 7883325    | 6   | 5/16-18 X 3/4 HWHMS            |
| 10   | 70931277   | 6   | 5/16-18 HFSLN                  |
| 11   | 700149969C | 1   | SUPPORT-RIGHT, SHIELD          |
| 12   | 700149846P | 1   | WEIGHT                         |
| 13   | 70931814   | 2   | 1/2-13 X 4 RHSNB               |
| 14   | 700711557  | 2   | 1/2 HARDENED WIDE PLAIN WASHER |
| 15   | 700149972P | 1   | SUPPORT-RIGHT                  |
| 16   | 700163643  | 1   | FRAME WA-RIGHT                 |
| 17   | 70923220   | 2   | 3/8-16 X 1-1/4 RHSNB           |
| 18   | Y704734    | 8   | 3/8-16 HFTLN GR/G              |
| 19   | 70922786   | 4   | 3/8-16 X 1 RHSNB               |
| 20   | 700149970P | 1   | SUPPORT-LEFT                   |
| 21   | 768036     | 2   | 3/8-16 X 1-1/2 RHSNB           |
| 22   | 8701237    | 6   | 1/2-13 X 1-1/2 HFS GR8         |

700163627-2

SWATHBOARD AND MOUNTING

## SWATHBOARD AND MOUNTING



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**MAINFRAME AND SHIELDS**

**69**

**SWATHBOARD AND MOUNTING**

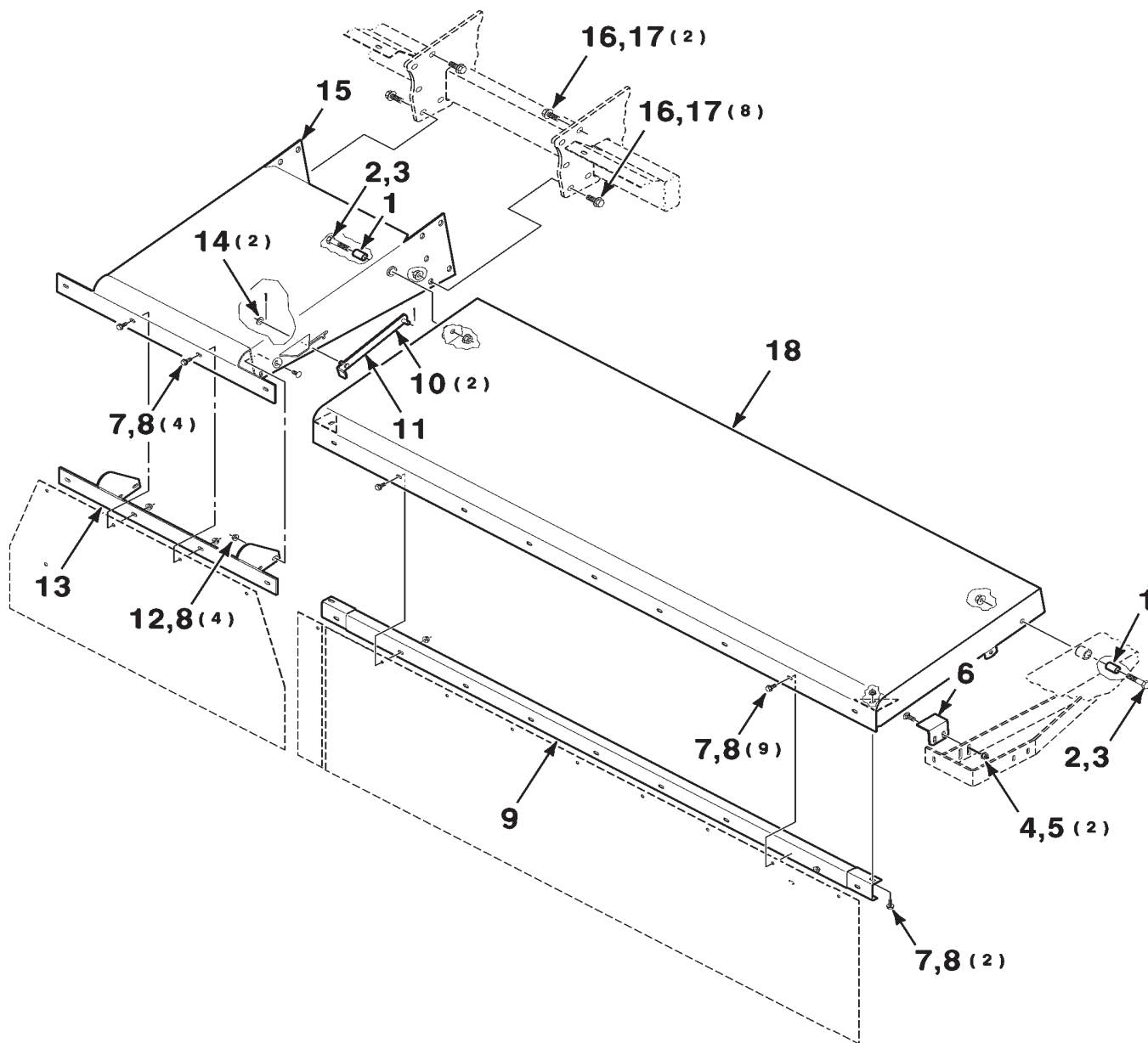
| ITEM | NUMBER     | QTY | DESCRIPTION               |
|------|------------|-----|---------------------------|
| 1    | 7883325    | 2   | 5/16-18 X 3/4 HWHMS       |
| 2    | 70931277   | 2   | 5/16-18 HFSLN             |
| 3    | 700149834P | 1   | MOUNTING WA-LEFT          |
| 4    | 70922786   | 4   | 3/8-16 X 1 RHSNB          |
| 5    | Y704734    | 4   | 3/8-16 HFTLN GR/G         |
| 6    | 70931333   | 8   | 5/16-18 X 3/4 RHSNB       |
| 7    | Y704726    | 8   | 5/16-18 HFTLN GR/G        |
| 8    | 700149838C | 1   | PANEL-SWATHBOARD          |
| 9    | 700149839P | 1   | MOUNTING WA-RIGHT         |
| 10   | 700149830P | 1   | PIPE WA                   |
| 11   | 700134748C | 1   | PIN                       |
| 12   | 62174      | 1   | 5/32 X 1 COTTER PIN       |
| 13   | 700703267  | 1   | SPRING-COMPRESSION        |
| 14   | 721258     | 1   | KNOB                      |
| 15   | 6595516C   | 1   | SPACER                    |
| 16   | 700149847P | 1   | SUPPORT-LATCH PIN         |
| 17   | 52167      | 1   | 1/2 X 18 GAUGE NRMB       |
| 18   | 7883382    | 1   | 3/8-16 X 1 HWHMS          |
| 19   | Y705533    | 1   | 3/8 HARDENED PLAIN WASHER |
| 20   | 704247     | 1   | 3/8-16 HFSLN              |
| 21   | 6489231    | 1   | SPACER                    |

700161084-0

SHIELDS-CUTTERBAR, LEFT

SHIELDS-CUTTERBAR, LEFT

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS**

**71**

**SHIELDS-CUTTERBAR, LEFT**

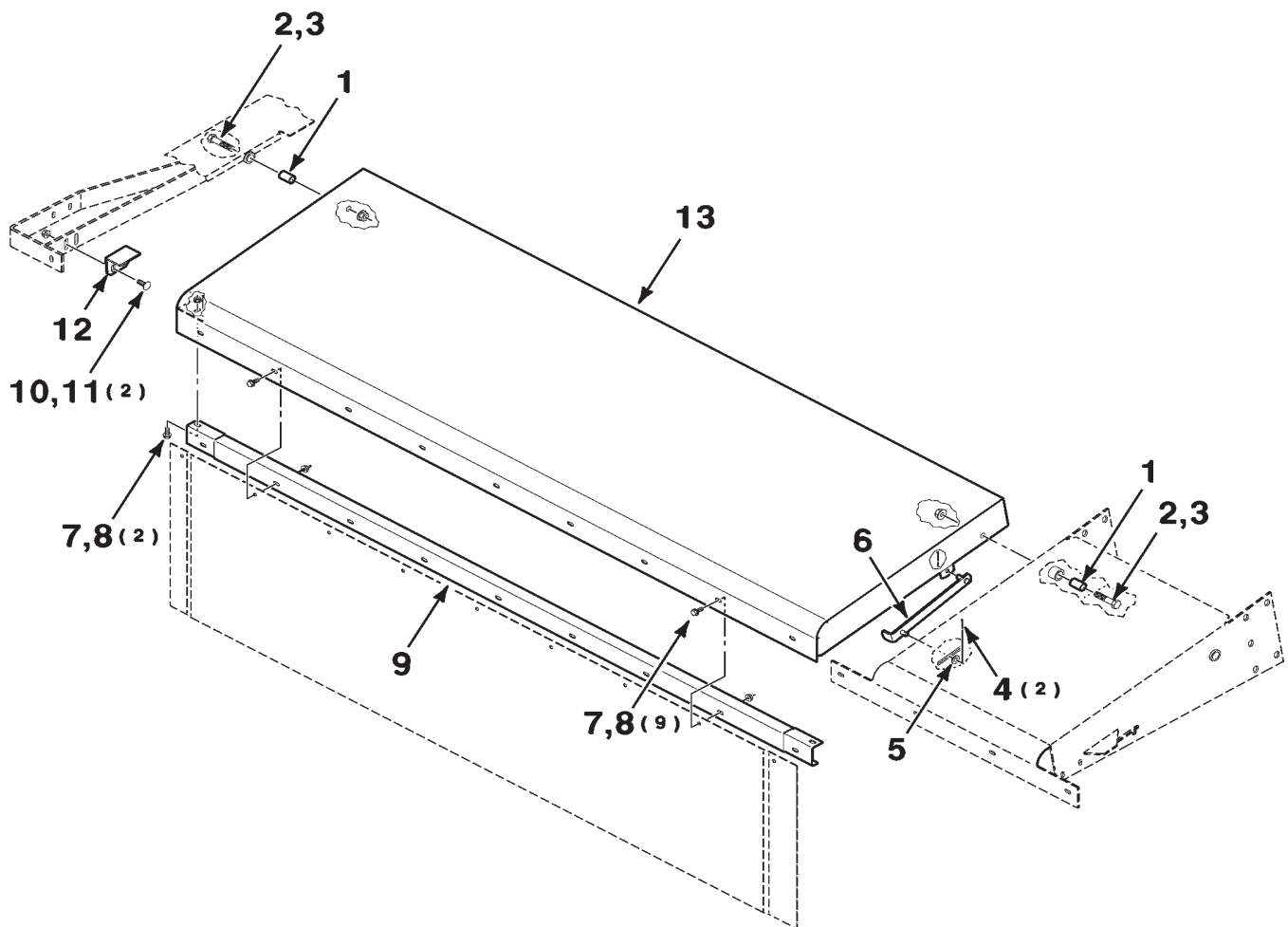
| ITEM | NUMBER     | QTY | DESCRIPTION               |
|------|------------|-----|---------------------------|
| 1    | 6472948    | 2   | SPACER                    |
| 2    | 70922645   | 2   | 1/2-13 X 2-1/4 C          |
| 3    | Y704742    | 2   | 1/2-13 HFTLN GR/G         |
| 4    | 70922786   | 2   | 3/8-16 X 1 RHSNB          |
| 5    | 704247     | 2   | 3/8-16 HFSLN              |
| 6    | 700163616  | 1   | ANGLE-STOP                |
| 7    | 7883325    | 15  | 5/16-18 X 3/4 HWHMS       |
| 8    | 70931277   | 19  | 5/16-18 HFSLN             |
| 9    | 700149900C | 1   | CHANNEL-FRONT             |
| 10   | 62166      | 2   | 5/32 X 3/4 COTTER PIN     |
| 11   | 700127224  | 1   | LATCH WA                  |
| 12   | 70931333   | 4   | 5/16-18 X 3/4 RHSNB       |
| 13   | 700149907P | 1   | SUPPORT WA-CENTER         |
| 14   | Y705533    | 2   | 3/8 HARDENED PLAIN WASHER |
| 15   | 700163614  | 1   | CHANNEL WA-FRONT          |
| 16   | 700710984  | 10  | 1/2-13 X 1-1/4 HFS GR8    |
| 17   | 704254     | 10  | 1/2-13 HFSLN              |
| 18   | 700149890C | 1   | PANEL WA-SHIELD           |

700163629-1

SHIELDS-CUTTERBAR, RIGHT

SHIELDS-CUTTERBAR, RIGHT

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS**

**73**

**SHIELDS-CUTTERBAR, RIGHT**

| ITEM | NUMBER     | QTY | DESCRIPTION               |
|------|------------|-----|---------------------------|
| 1    | 6472948    | 2   | SPACER                    |
| 2    | 70922645   | 2   | 1/2-13 X 2-1/4 C          |
| 3    | Y704742    | 2   | 1/2-13 HFTLN GR/G         |
| 4    | 62166      | 2   | 5/32 X 3/4 COTTER PIN     |
| 5    | Y705533    | 1   | 3/8 HARDENED PLAIN WASHER |
| 6    | 700127224  | 1   | LATCH WA                  |
| 7    | 7883325    | 11  | 5/16-18 X 3/4 HWHMS       |
| 8    | 70931277   | 11  | 5/16-18 HFSLN             |
| 9    | 700149900C | 1   | CHANNEL-FRONT             |
| 10   | 70922786   | 2   | 3/8-16 X 1 RHSNB          |
| 11   | 704247     | 2   | 3/8-16 HFSLN              |
| 12   | 700163616  | 1   | ANGLE-STOP                |
| 13   | 700149890C | 1   | PANEL WA-SHIELD           |

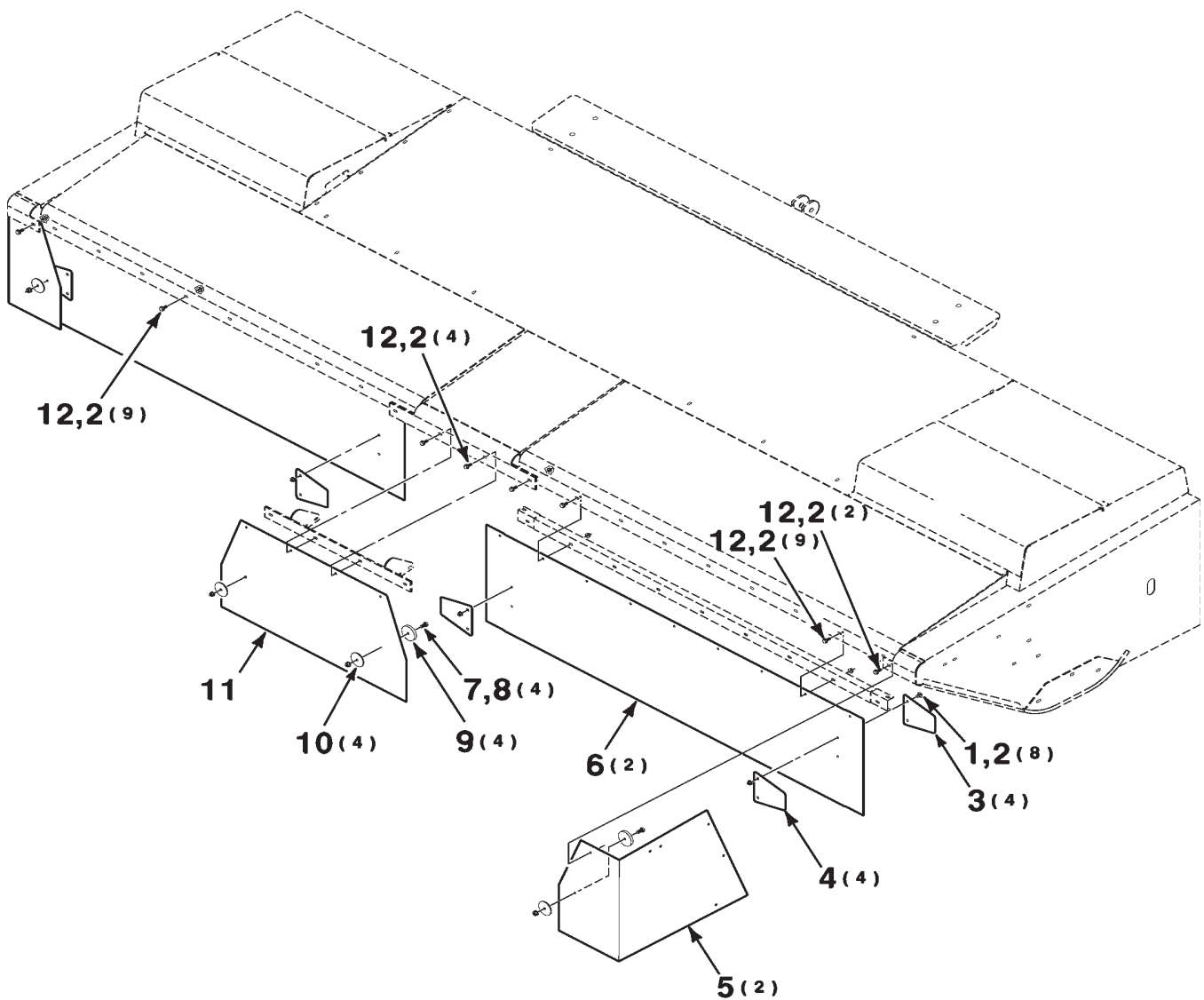
700163629-2

**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS**

**CURTAINS**

**CURTAINS**

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS**

**75**

**CURTAINS**

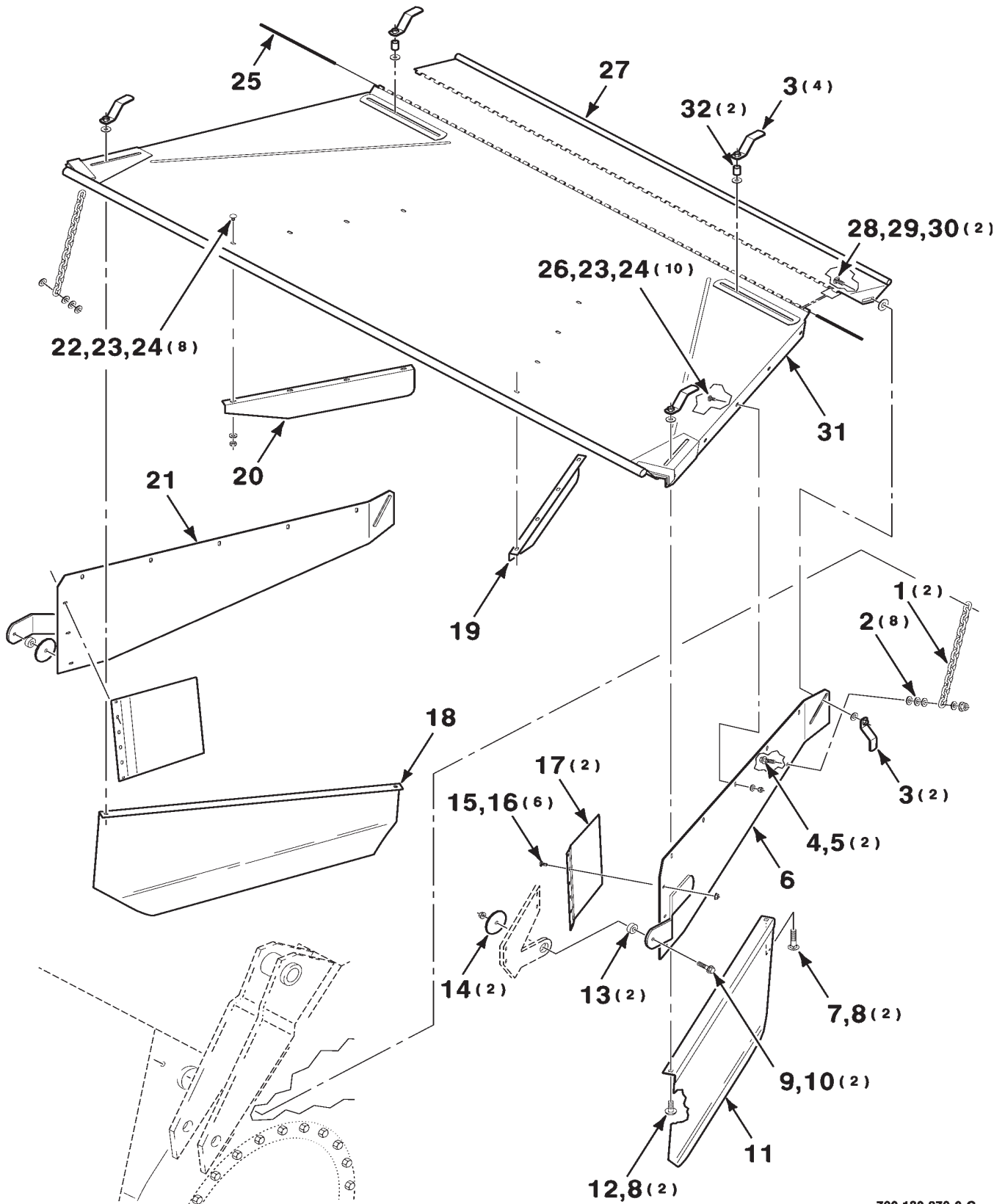
| ITEM | NUMBER    | QTY | DESCRIPTION         |
|------|-----------|-----|---------------------|
| 1    | 7770282   | 8   | 5/16-18 X 1/2 RHSNB |
| 2    | 70931277  | 32  | 5/16-18 HFSLN       |
| 3    | 700160990 | 4   | PLATE-INNER         |
| 4    | 700160989 | 4   | PLATE-OUTER         |
| 5    | 700713427 | 2   | CURTAIN-SIDE        |
| 6    | 700724397 | 2   | CURTAIN-FRONT       |
| 7    | 70921965  | 4   | 3/8-16 X 3/4 C      |
| 8    | 704247    | 4   | 3/8-16 HFSLN        |
| 9    | 700712189 | 4   | MAGNET              |
| 10   | 382069    | 4   | 3/8 WASHER          |
| 11   | 700724398 | 1   | CURTAIN-CENTER      |
| 12   | 7883325   | 24  | 5/16-18 X 3/4 HWHMS |

700724396-0

DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS

FORMING SHIELDS

FORMING SHIELDS



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS****77****FORMING SHIELDS**

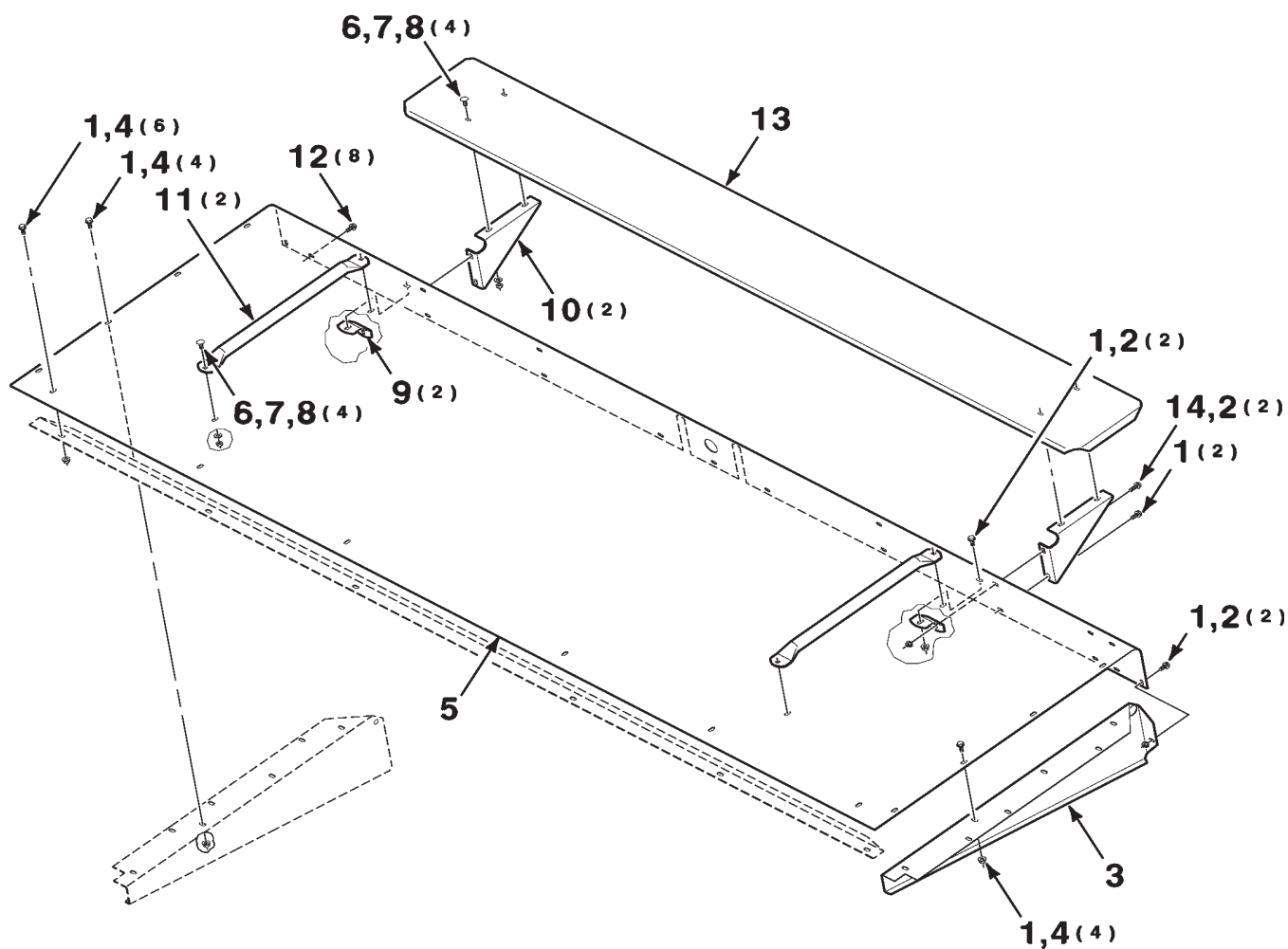
| ITEM | NUMBER     | QTY | DESCRIPTION                    |
|------|------------|-----|--------------------------------|
| 1    | 6559876    | 2   | CHAIN                          |
| 2    | Y705533    | 8   | 3/8 HARDENED PLAIN WASHER      |
| 3    | 6232532    | 6   | LEVER ASSEMBLY                 |
| 4    | 7883408    | 2   | 3/8-16 X 1-1/4 HFS GR8         |
| 5    | Y704734    | 2   | 3/8-16 HFTLN GR/G              |
| 6    | 700130263C | 1   | SUPPORT WA-LEFT                |
| 7    | 70922869   | 2   | 3/8-16 X 1-3/4 RHSNB           |
| 8    | 700702916  | 4   | 3/8 HARDENED WIDE PLAIN WASHER |
| 9    | 700711084  | 2   | 3/8-16 X 1 1/2 HFS GR8         |
| 10   | 704247     | 2   | 3/8-16 HFSLN                   |
| 11   | 700127393C | 1   | SHIELD-FORMING LEFT            |
| 12   | 70922786   | 2   | 3/8-16 X 1 RHSNB               |
| 13   | 700108796B | 2   | SPACER                         |
| 14   | 382069     | 2   | 3/8 WASHER                     |
| 15   | 364941X1   | 6   | 1/4-20 X 1/2 RHSNB             |
| 16   | 70931209   | 6   | 1/4-20 HFSLN                   |
| 17   | 700128253  | 2   | SHIELD                         |
| 18   | 700127394C | 1   | SHIELD-FORMING RIGHT           |
| 19   | 700127395P | 1   | FIN-LEFT                       |
| 20   | 700127396C | 1   | FIN-RIGHT                      |
| 21   | 700130264C | 1   | SUPPORT WA-RIGHT               |
| 22   | 700708649  | 8   | 5/16-18 X 1/2 RHSSNB           |
| 23   | Y705525    | 18  | 5/16 HARDENED PLAIN WASHER     |
| 24   | Y704015    | 18  | 5/16-18 H                      |
| 25   | 700130259  | 1   | PIN                            |
| 26   | 70931333   | 10  | 5/16-18 X 3/4 RHSNB            |
| 27   | 700130568P | 1   | DEFLECTOR-REAR                 |
| 28   | 68759      | 2   | 3/8-16 X 1 RHSSNB              |
| 29   | 70918430   | 2   | 7/16 WIDE PLAIN WASHER         |
| 30   | Y705533    | 2   | 3/8 HARDENED PLAIN WASHER      |
| 31   | 700130253C | 1   | SHIELD WA-TOP                  |
| 32   | 6869382    | 2   | SPACER                         |

700130270-0

SHIELDS-CENTER SAFETY

SHIELDS-CENTER SAFETY

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**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS**

**79**

**SHIELDS-CENTER SAFETY**

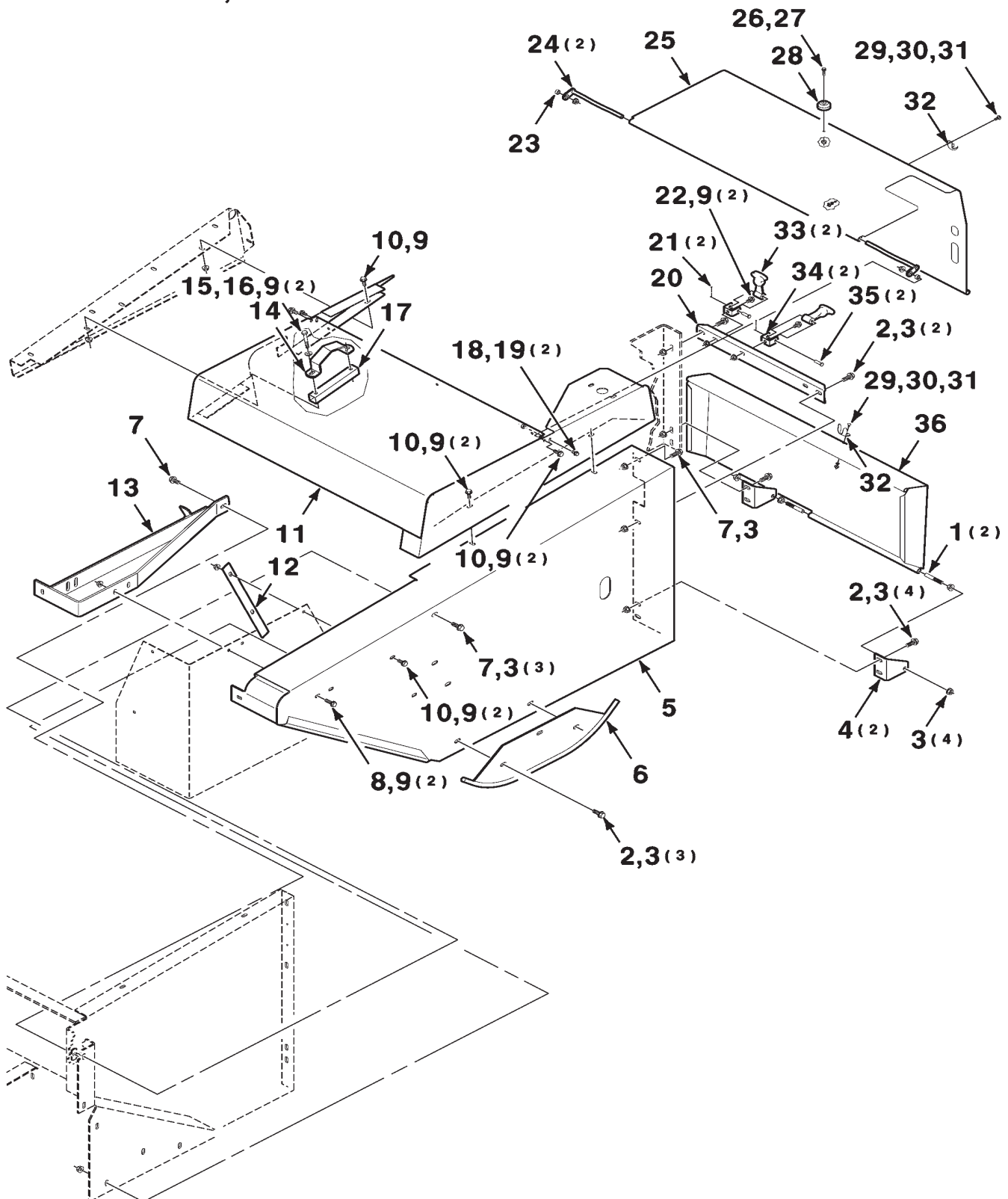
| ITEM | NUMBER     | QTY | DESCRIPTION                |
|------|------------|-----|----------------------------|
| 1    | 7883325    | 20  | 5/16-18 X 3/4 HWHMS        |
| 2    | 70931277   | 6   | 5/16-18 HFSLN              |
| 3    | 700149937C | 1   | BULKHEAD-COVER, LEFT       |
| 4    | Y704726    | 14  | 5/16-18 HFTLN GR/G         |
| 5    | 700149936C | 1   | PANEL-COVER, TOP           |
| 6    | 70931333   | 8   | 5/16-18 X 3/4 RHSNB        |
| 7    | Y705525    | 8   | 5/16 HARDENED PLAIN WASHER |
| 8    | Y704015    | 8   | 5/16-18 H                  |
| 9    | 700149935  | 2   | SUPPORT-SHIELD             |
| 10   | 700149939P | 2   | SUPPORT-DECK               |
| 11   | 700149974P | 2   | TUBE-SUPPORT               |
| 12   | Y703132    | 8   | 5/16-18 X 3/4 HFSS         |
| 13   | 700149940C | 1   | PANEL-DECK                 |
| 14   | 7883333    | 2   | 5/16-18 X 1 HWHMS          |

700149752-0

DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS

SHIELDS-LEFT, SAFETY

SHIELDS-LEFT, SAFETY



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS**

**81**

**SHIELDS-LEFT, SAFETY**

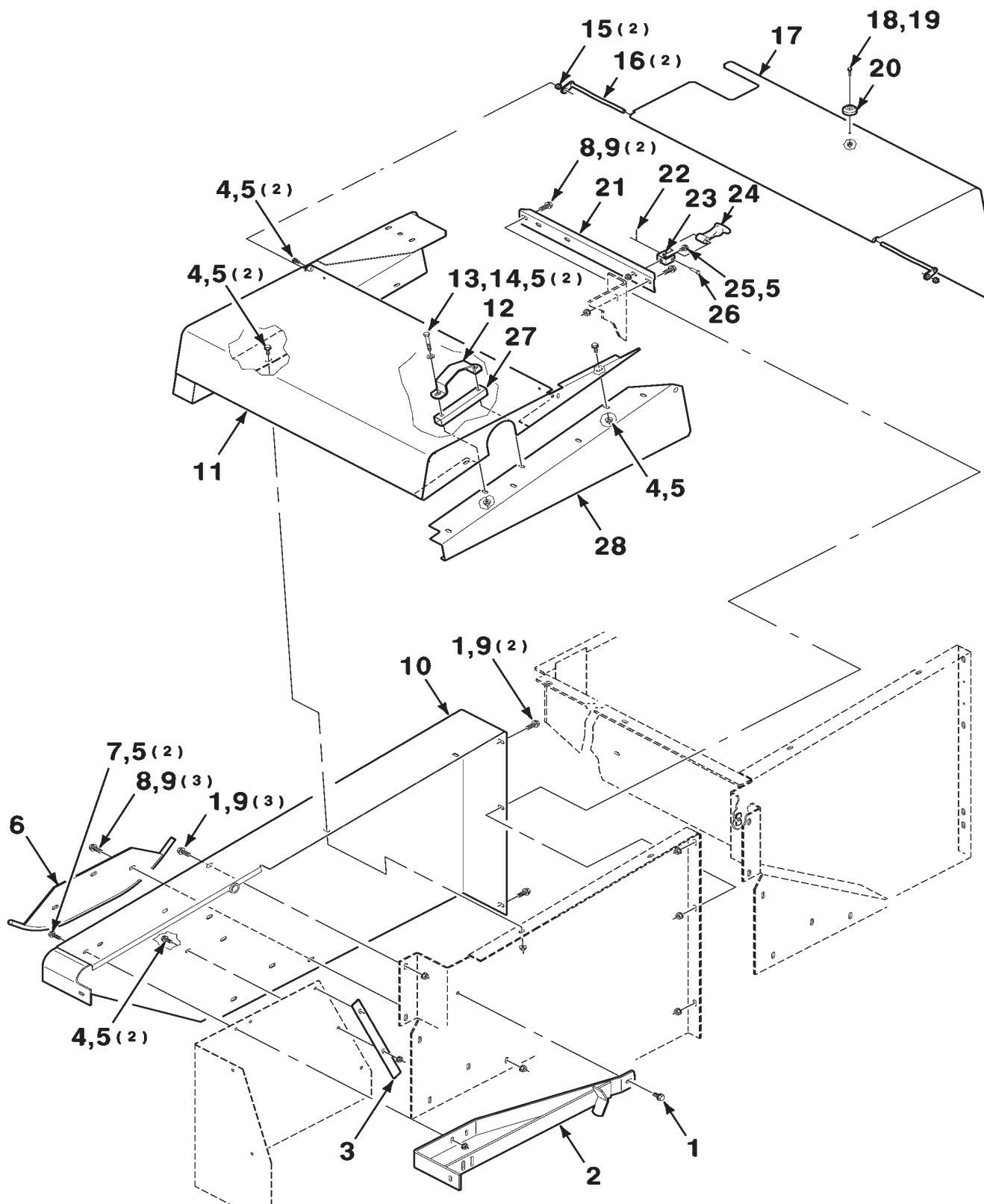
| ITEM | NUMBER     | QTY | DESCRIPTION                  |
|------|------------|-----|------------------------------|
| 1    | 700149932  | 2   | PIN-PIVOT                    |
| 2    | 7883382    | 9   | 3/8-16 X 1 HWHMS             |
| 3    | 704247     | 17  | 3/8-16 HFSLN                 |
| 4    | 700149931  | 2   | SUPPORT-SHIELD, REAR         |
| 5    | 700149910C | 1   | PANEL WA-LEFT                |
| 6    | 700130220  | 1   | ROD WA                       |
| 7    | 7883374    | 5   | 3/8-16 X 3/4 HWHMS           |
| 8    | 7883333    | 2   | 5/16-18 X 1 HWHMS            |
| 9    | 70931277   | 13  | 5/16-18 HFSLN                |
| 10   | 7883325    | 7   | 5/16-18 X 3/4 HWHMS          |
| 11   | 700158623C | 1   | PANEL WA-LEFT                |
| 12   | 700149934  | 1   | STRAP                        |
| 13   | 700149913C | 1   | STRAP WA-REINFORCEMENT       |
| 14   | 700160898  | 1   | RETAINER-HYDRAULIC HOSE      |
| 15   | 70921978   | 2   | 5/16-18 X 2 C                |
| 16   | Y705525    | 2   | 5/16 HARDENED PLAIN WASHER   |
| 17   | 700149973  | 1   | TUBE-SPACER                  |
| 18   | 7883267    | 2   | 1/4-20 X 1/2 HWHMS           |
| 19   | 70916622   | 2   | 1/4-20 H                     |
| 20   | 700149929C | 1   | CHANNEL                      |
| 21   | 70919313   | 2   | 3/32 X 1/2 COTTER PIN        |
| 22   | 7883317    | 2   | 5/16-18 X 1/2 HWHMS          |
| 23   | 6124259    | 1   | SPACER                       |
| 24   | 700722760  | 2   | ARM WA-PIVOT                 |
| 25   | 700149961C | 1   | PANEL-SHIELD, LEFT           |
| 26   | 700707203  | 1   | No. 12-24 X 3/4 HWHMS        |
| 27   | 373839X1   | 1   | No. 12-24 LOCKNUT-SPECIAL    |
| 28   | 700708648  | 1   | BUMPER-RUBBER                |
| 29   | 700700628  | 2   | No. 10-24 X 1/2 CRPHMS GR60M |
| 30   | 705004     | 2   | No. 10 L                     |
| 31   | Y704072    | 2   | No. 10-24 H GR2              |
| 32   | 8722910    | 2   | BRACKET                      |
| 33   | 776682     | 2   | HOOK-RUBBER                  |
| 34   | 776674     | 2   | ANCHOR                       |
| 35   | 63784      | 2   | 1/4 X 1-1/2 CLEVIS PIN       |
| 36   | 700149960C | 1   | PANEL-SHIELD                 |

700158615-1

DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS

SHIELDS-RIGHT, SAFETY

SHIELDS-RIGHT, SAFETY



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
MAINFRAME AND SHIELDS**

**83**

**SHIELDS-RIGHT, SAFETY**

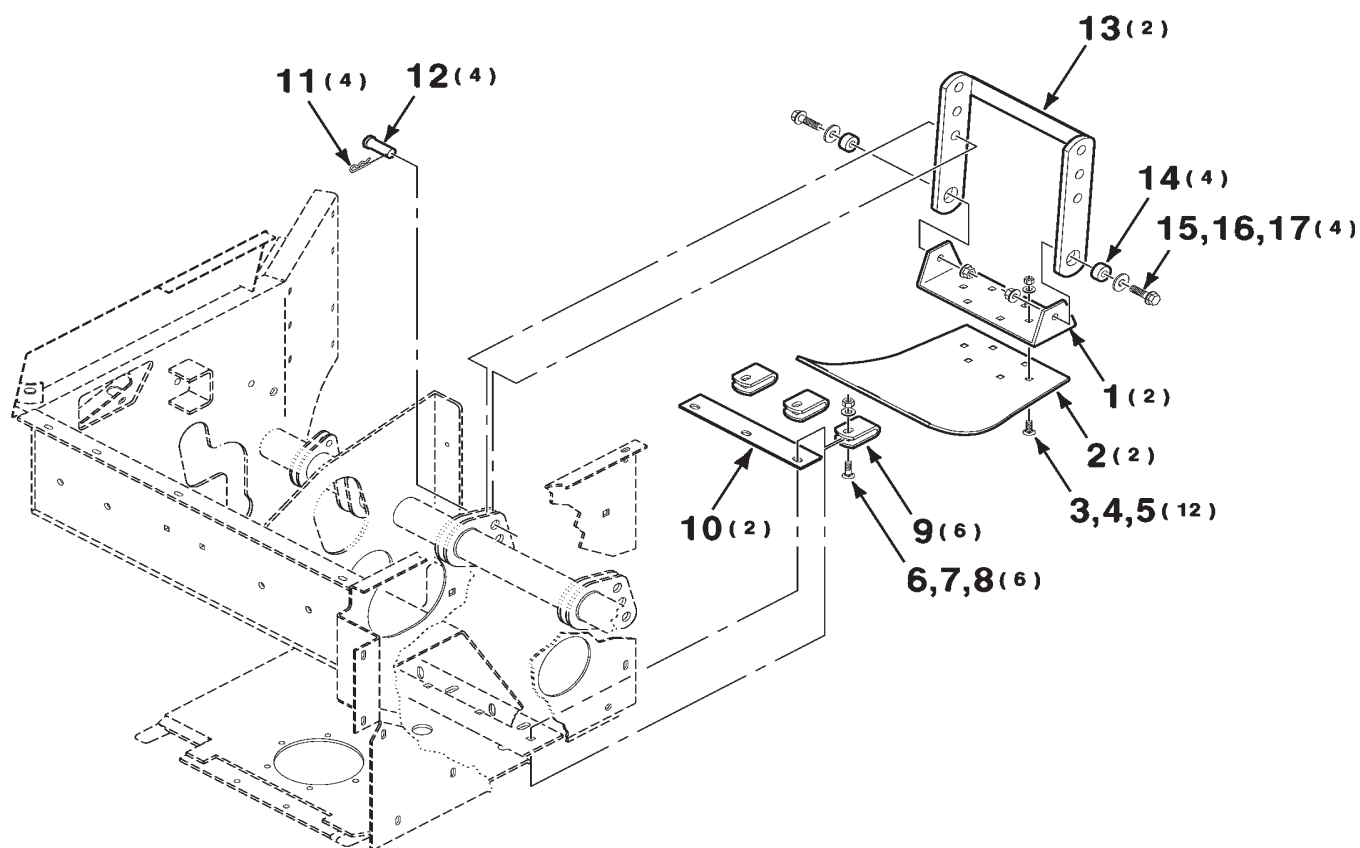
| ITEM | NUMBER     | QTY | DESCRIPTION                |
|------|------------|-----|----------------------------|
| 1    | 7883374    | 6   | 3/8-16 X 3/4 HWHMS         |
| 2    | 700149913C | 1   | STRAP WA-REINFORCEMENT     |
| 3    | 700149934  | 1   | STRAP                      |
| 4    | 7883325    | 7   | 5/16-18 X 3/4 HWHMS        |
| 5    | 70931277   | 12  | 5/16-18 HFSLN              |
| 6    | 700130220  | 1   | ROD WA                     |
| 7    | 7883333    | 2   | 5/16-18 X 1 HWHMS          |
| 8    | 7883382    | 5   | 3/8-16 X 1 HWHMS           |
| 9    | 704247     | 10  | 3/8-16 HFSLN               |
| 10   | 700149917C | 1   | PANEL WA-RIGHT             |
| 11   | 700158625C | 1   | PANEL WA-RIGHT             |
| 12   | 700160898  | 1   | RETAINER-HYDRAULIC HOSE    |
| 13   | 70921978   | 2   | 5/16-18 X 2 C              |
| 14   | Y705525    | 2   | 5/16 HARDENED PLAIN WASHER |
| 15   | 6124259    | 2   | SPACER                     |
| 16   | 700722760  | 2   | ARM WA-PIVOT               |
| 17   | 700149962C | 1   | PANEL-SHIELD, RIGHT        |
| 18   | 700707203  | 1   | No. 12-24 X 3/4 HWHMS      |
| 19   | 373839X1   | 1   | No. 12-24 LOCKNUT-SPECIAL  |
| 20   | 700708648  | 1   | BUMPER-RUBBER              |
| 21   | 700149929C | 1   | CHANNEL                    |
| 22   | 70919313   | 1   | 3/32 X 1/2 COTTER PIN      |
| 23   | 776674     | 1   | ANCHOR                     |
| 24   | 776682     | 1   | HOOK-RUBBER                |
| 25   | 7883317    | 1   | 5/16-18 X 1/2 HWHMS        |
| 26   | 63784      | 1   | 1/4 X 1-1/2 CLEVIS PIN     |
| 27   | 700149973  | 1   | TUBE-SPACER                |
| 28   | 700149938P | 1   | BULKHEAD-COVER, RIGHT      |

700158615-3

SKID SHOE-LEFT AND RIGHT

SKID SHOE-LEFT AND RIGHT

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LEFT SIDE SHOWN RIGHT SIDE OPPOSITE

**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**MAINFRAME AND SHIELDS**

**85**

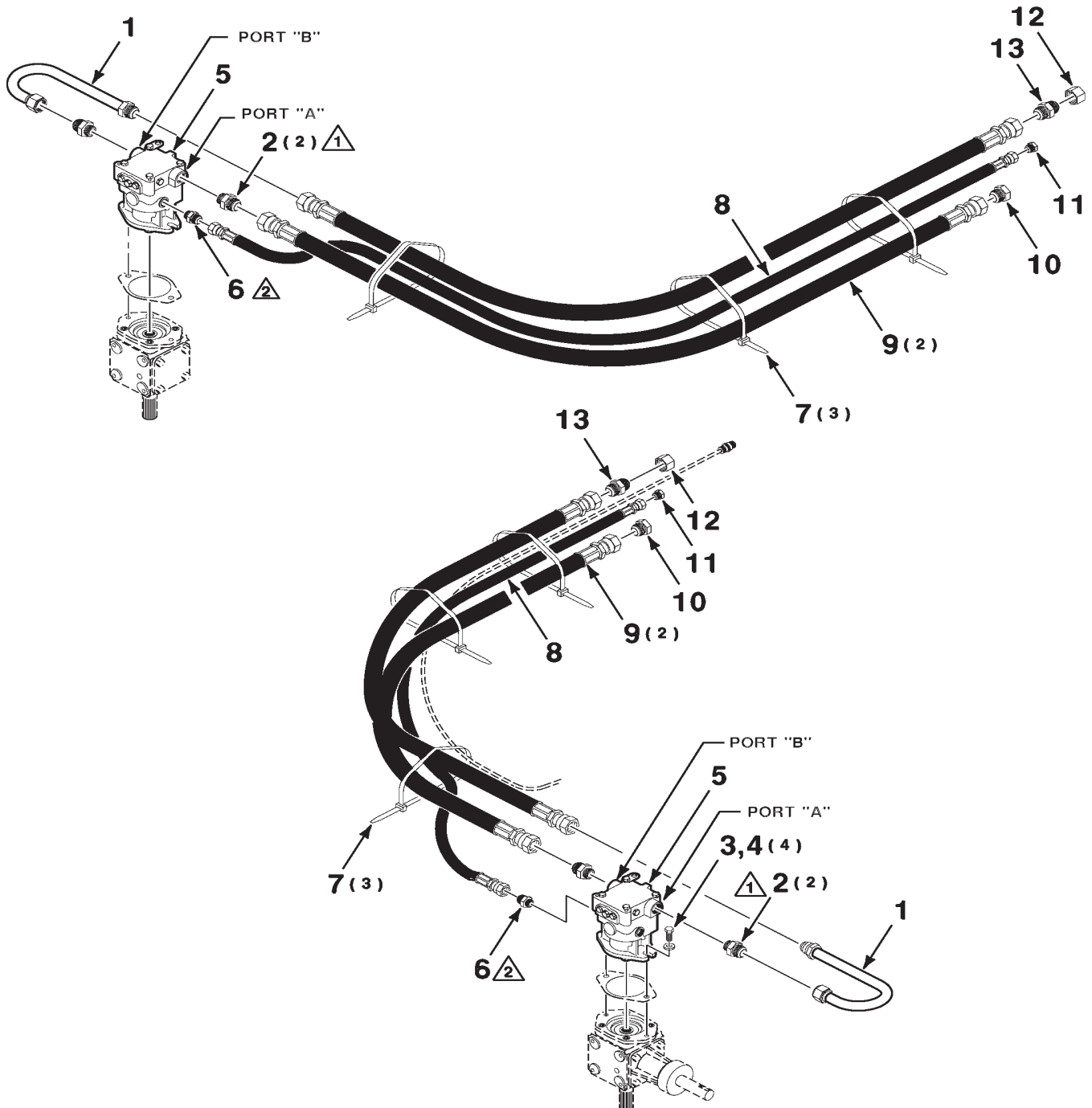
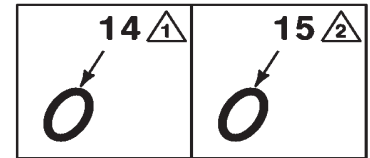
**SKID SHOE-LEFT AND RIGHT**

| ITEM | NUMBER    | QTY | DESCRIPTION                    |
|------|-----------|-----|--------------------------------|
| 1    | 700164333 | 2   | CHANNEL-MOUNTING               |
| 2    | 700721421 | 2   | SKID SHOE                      |
| 3    | Y707042   | 12  | 3/8-16 X 1 PLOW BOLT           |
| 4    | Y705533   | 12  | 3/8 HARDENED PLAIN WASHER      |
| 5    | 70916950  | 12  | 3/8-16 H                       |
| 6    | 707265    | 6   | 7/16-14 X 1-1/2 PLOW BOLT      |
| 7    | Y705558   | 6   | 7/16 HARDENED PLAIN WASHER     |
| 8    | Y704080   | 6   | 7/16-14 H                      |
| 9    | 700161548 | 6   | CLIP-SKIDSHOE                  |
| 10   | 700161549 | 2   | STRAP-SPACER                   |
| 11   | 98-2107   | 4   | .148 WIRE HAIR PIN COTTER      |
| 12   | 763177    | 4   | 3/4 X 2 CLEVIS PIN             |
| 13   | 700164331 | 2   | STRAP WA                       |
| 14   | 6235071B  | 4   | BUSHING                        |
| 15   | 7883432   | 4   | 1/2-13 X 1-3/4 HFS GR8         |
| 16   | 700711557 | 4   | 1/2 HARDENED WIDE PLAIN WASHER |
| 17   | 704858    | 4   | 1/2-13 HTLN GR/B               |

700164330-0

HEADER DRIVE-HYDRAULIC

HEADER DRIVE-HYDRAULIC



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
HYDRAULICS**

**87**

**HEADER DRIVE-HYDRAULIC**

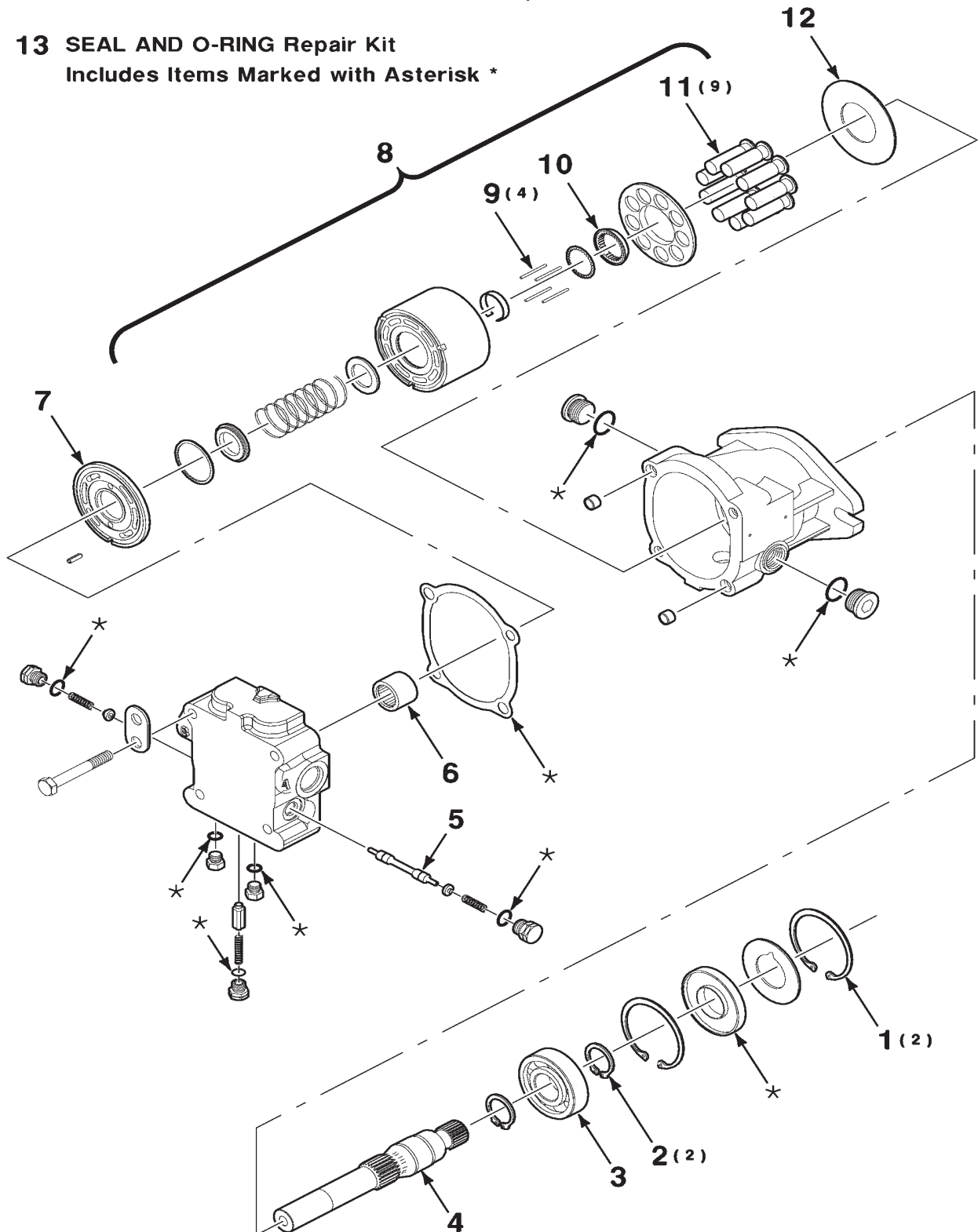
| ITEM | NUMBER    | QTY | DESCRIPTION                                  |
|------|-----------|-----|----------------------------------------------|
| 1    | 700725073 | 2   | LINE-HYDRAULIC                               |
| 2    | 70923174  | 4   | 1-5/16 X 1-1/16 CONNECTOR (Includes Item 14) |
| 3    | 70921176  | 4   | 1/2-13 X 1-1/4 C                             |
| 4    | 705541    | 4   | 1/2 HARDENED PLAIN WASHER                    |
| 5    | 700725088 | 2   | MOTOR ASSEMBLY-FIXED, HYDRAULIC              |
| 6    | 70921326  | 2   | 7/8-14 X 7/8-14 CONNECTOR (Includes Item 15) |
| 7    | 70937133  | 6   | TIE-NYLON                                    |
| 8    | 700725052 | 2   | HOSE-HYDRAULIC, 3/4 INCH I.D.                |
| 9    | 700706817 | 4   | HOSE-HYDRAULIC, 1 INCH I.D.                  |
| 10   | 700710811 | 2   | 1-5/16-12 HEX HEAD PLUG                      |
| 11   | 70924290  | 2   | 7/8-14 HEX HEAD PLUG                         |
| 12   | 700711183 | 2   | 1-5/16 - 12 CAP                              |
| 13   | 8046146   | 2   | 1-5/16 X 1-5/16 CONNECTOR                    |
| 14   | 70921206  | AR  | .924 I.D. O-RING                             |
| 15   | 70921205  | AR  | .755 I.D. O-RING                             |

700158616-3

HYDRAULIC MOTOR ASSEMBLY  
(700725088 HYDRAULIC MOTOR ASSEMBLY)

**HYDRAULIC MOTOR ASSEMBLY**  
**(700725088 HYDRAULIC MOTOR ASSEMBLY)**

**13 SEAL AND O-RING Repair Kit**  
Includes Items Marked with Asterisk \*



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**HYDRAULICS**

**89**

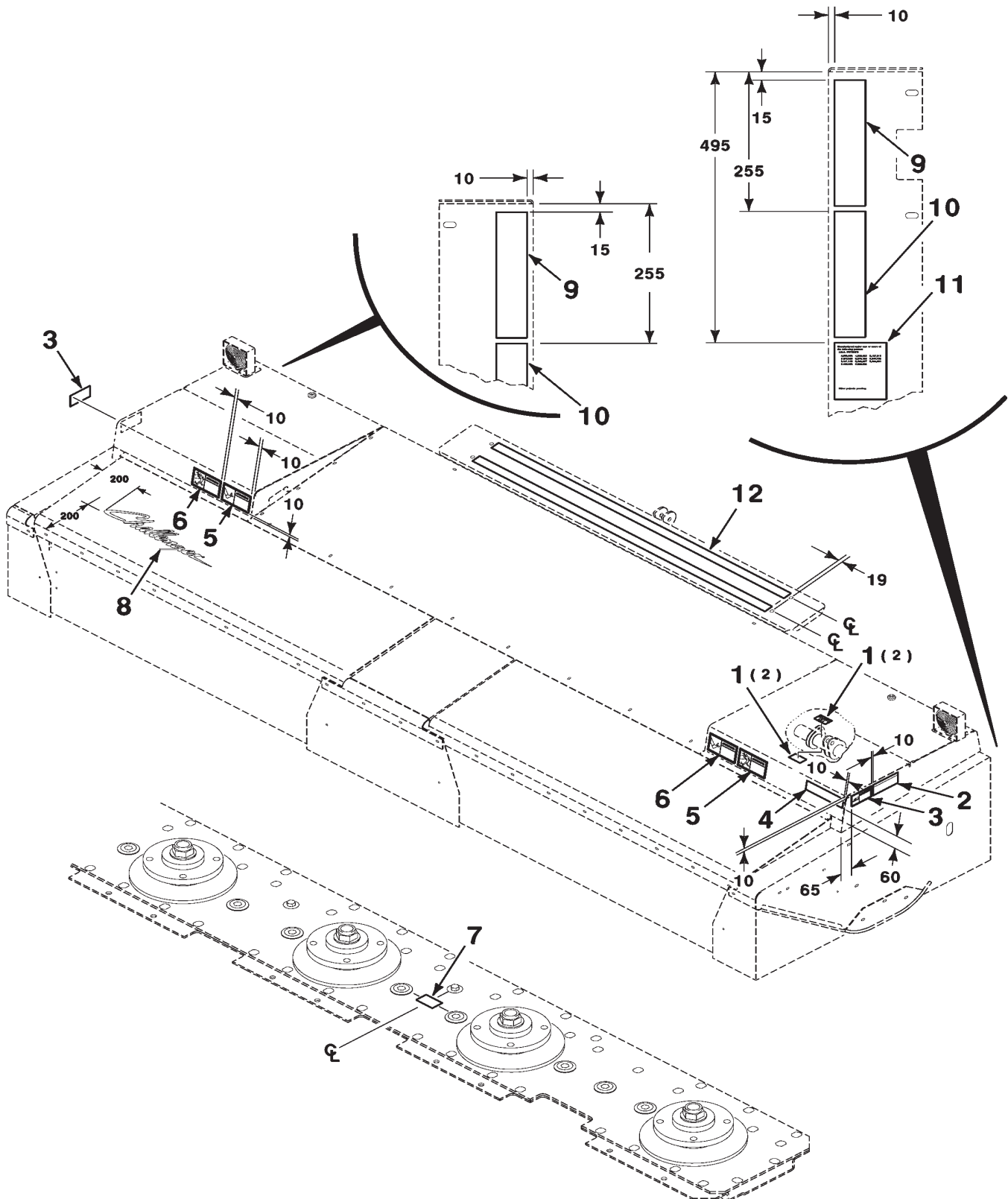
**HYDRAULIC MOTOR ASSEMBLY**  
**(700725088 HYDRAULIC MOTOR ASSEMBLY)**

| ITEM | NUMBER    | QTY | DESCRIPTION                                                           |
|------|-----------|-----|-----------------------------------------------------------------------|
| -    | 700725088 | 1   | HYDRAULIC MOTOR ASSEMBLY                                              |
| 1    | 700722858 | 2   | RETAINING RING                                                        |
| 2    | 71355384  | 2   | RETAINING RING                                                        |
| 3    | 71355386  | 1   | BALL BEARING                                                          |
| 4    | 700722859 | 1   | SHAFT                                                                 |
| 5    | 1077960M1 | 1   | SHUTTLE SPOOL                                                         |
| 6    | 700722860 | 1   | BEARING-NEEDLE                                                        |
| 7    | 700722866 | 1   | VALVE PLATE                                                           |
| 8    | 700722865 | 1   | CYLINDER BLOCK KIT                                                    |
| 9    | 700722852 | 4   | PIN-SLIPPER HOLD DOWN                                                 |
| 10   | 700722853 | 1   | GUIDE-SLIPPER RETAINER                                                |
| 11   | 700722854 | 9   | PISTON ASSEMBLY                                                       |
| 12   | 700722851 | 1   | THRUST PLATE                                                          |
| 13   | 700722855 | 1   | O-RING AND SEAL REPAIR KIT (Includes<br>Items Marked with Asterisk *) |

700725088-0

DECALS AND LOCATION DIAGRAM

DECALS AND LOCATION DIAGRAM



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**DECALS AND KITS**

**91**

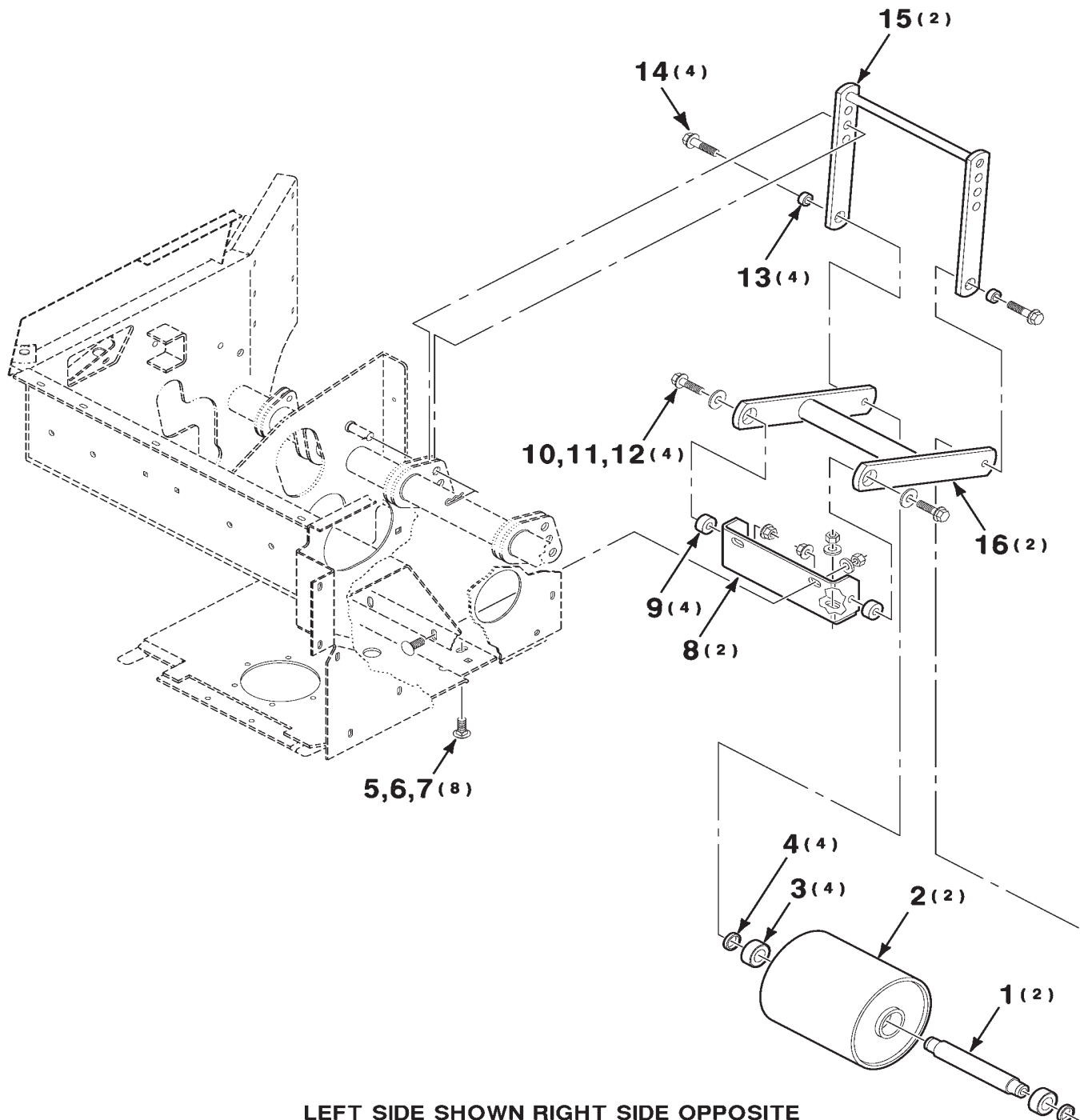
**DECALS AND LOCATION DIAGRAM**

| ITEM | NUMBER    | QTY | DESCRIPTION                                             |
|------|-----------|-----|---------------------------------------------------------|
| 1    | 700713522 | 4   | DECAL-TIE                                               |
| 2    | 700714138 | 1   | DECAL-NOTICE                                            |
| 3    | 700713551 | 2   | DECAL-DANGER                                            |
| 4    | 700717403 | 1   | REFLECTOR-AMBER                                         |
| 5    | 700714362 | 2   | DECAL-WARNING                                           |
| 6    | 700714361 | 2   | DECAL-WARNING                                           |
| 7    | 700713252 | 1   | DECAL-FACTORY FILLED                                    |
| 8    | 700723231 | 1   | DECAL-CHALLENGER, 10.00                                 |
| 9    | 700717402 | 2   | REFLECTOR-RED                                           |
| 10   | 700717404 | 2   | REFLECTOR-RED-ORANGE                                    |
| 11   | 700716119 | 1   | DECAL-PATENTS                                           |
| 12   | 6849178   | 1   | TREAD-SAFETY (10 FOOT BULK) (CUT TO<br>REQUIRED LENGTH) |

700160904-0

GAUGE ROLLER KIT  
(BK11136 GAUGE ROLLER KIT)

**GAUGE ROLLER KIT**  
**(BK11136 GAUGE ROLLER KIT)**



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DECALS AND KITS**

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**GAUGE ROLLER KIT  
(BK11136 GAUGE ROLLER KIT)**

| ITEM | NUMBER     | QTY | DESCRIPTION                    |
|------|------------|-----|--------------------------------|
| -    | BK11136    | 1   | GAUGE ROLLER KIT               |
| 1    | 700161518  | 2   | SHAFT                          |
| 2    | 700161514B | 2   | TUBE WA                        |
| 3    | 700709106  | 4   | BEARING                        |
| 4    | 700154374  | 4   | SPACER                         |
| 5    | 68619      | 8   | 1/2-13 X 1-1/4 RHSNB           |
| 6    | 705541     | 8   | 1/2 HARDENED PLAIN WASHER      |
| 7    | 704031     | 8   | 1/2-13 H                       |
| 8    | 700130291  | 2   | ANGLE                          |
| 9    | 6235071B   | 4   | BUSHING                        |
| 10   | 7883432    | 4   | 1/2-13 X 1-3/4 HFS GR8         |
| 11   | 700711557  | 4   | 1/2 HARDENED WIDE PLAIN WASHER |
| 12   | Y704742    | 4   | 1/2-13 HFTLN GR/G              |
| 13   | 6368930    | 4   | BUSHING-LINK                   |
| 14   | 700711347  | 4   | 5/8-11 X 2-1/2 HFS GR8         |
| 15   | 700164334B | 2   | STRAP WA                       |
| 16   | 700156546B | 2   | STRAP WA                       |

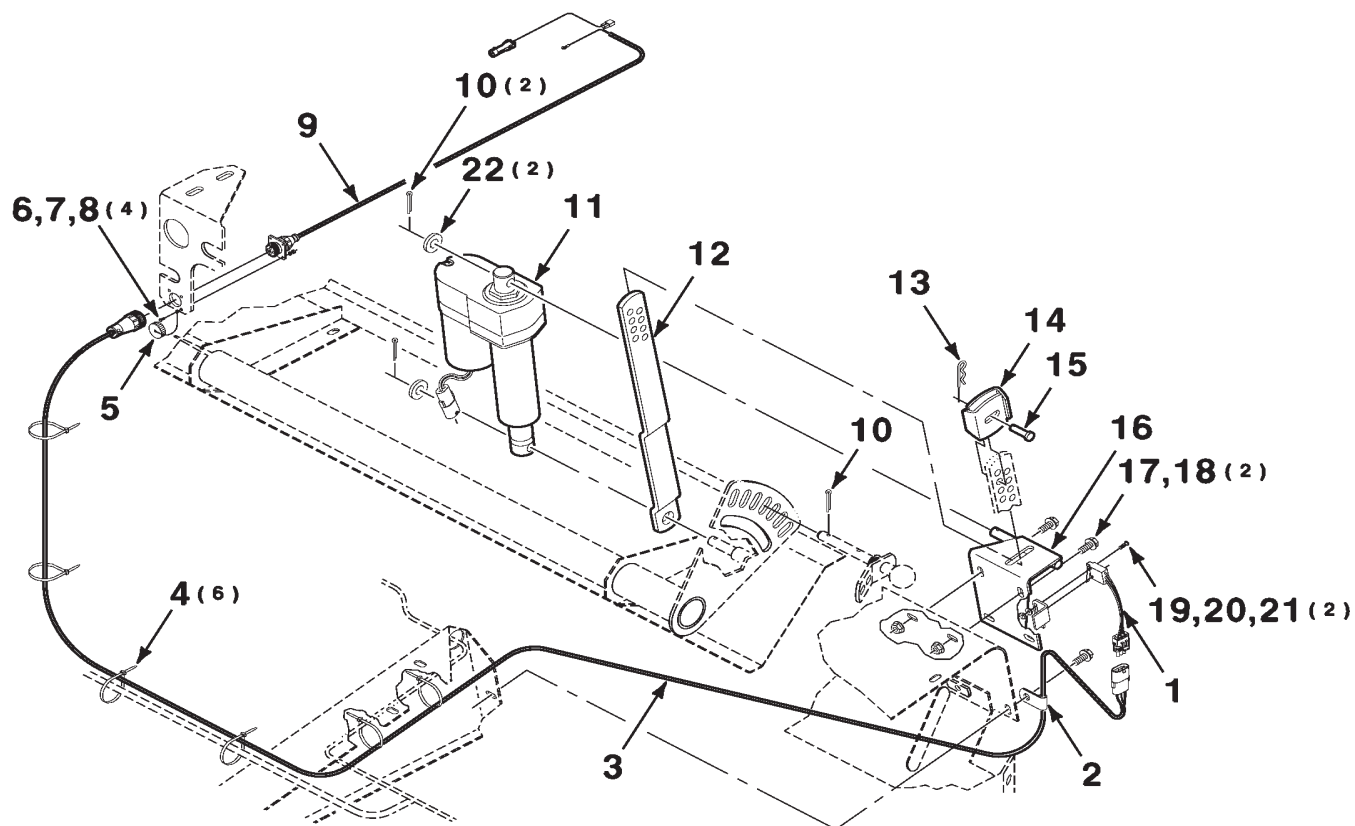
700951993-0

SWATHBOARD ACTUATOR KIT  
(BK11097 SWATHBOARD ACTUATOR KIT)

## SWATHBOARD ACTUATOR KIT

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(BK11097 SWATHBOARD ACTUATOR KIT)



**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DECALS AND KITS**

**95**

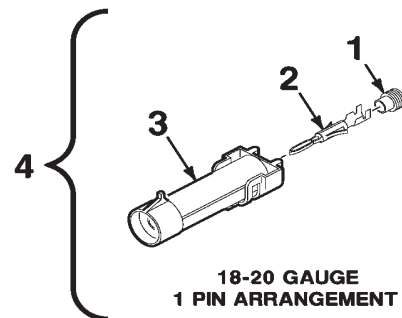
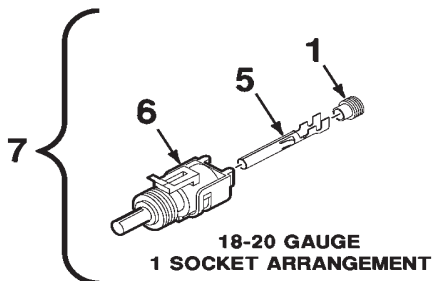
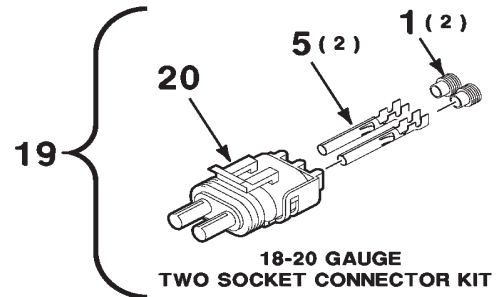
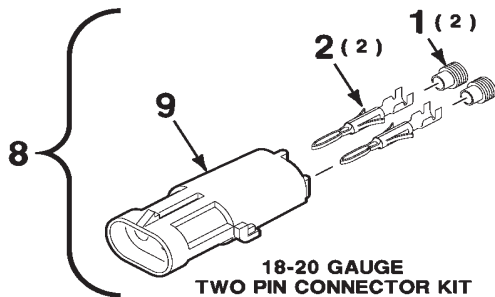
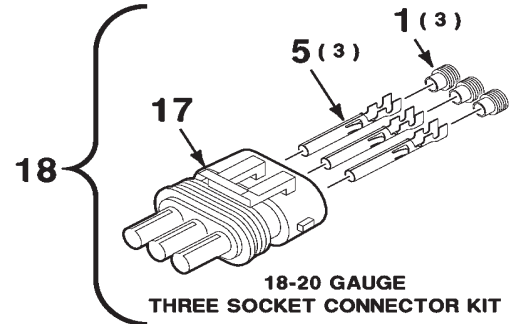
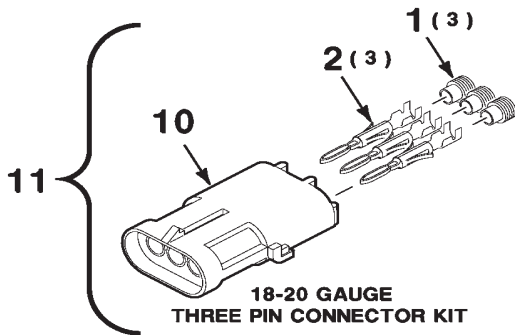
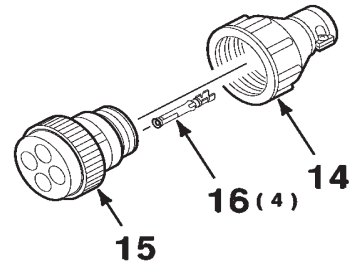
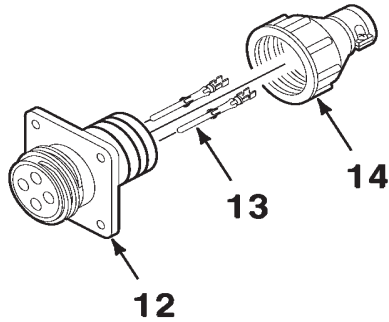
**SWATHBOARD ACTUATOR KIT  
(BK11097 SWATHBOARD ACTUATOR KIT)**

| ITEM | NUMBER     | QTY | DESCRIPTION                 |
|------|------------|-----|-----------------------------|
| -    | BK11097    | 1   | SWATHBOARD ACTUATOR KIT     |
| 1    | 700715254  | 1   | SWITCH-SENSOR               |
| 2    | 70928654   | 1   | CLAMP                       |
| 3    | 700721565  | 1   | HARNESS-WIRE                |
| 4    | 70925442   | 6   | TIE-CABLE                   |
| 5    | 700713526  | 1   | CAP-SEALING                 |
| 6    | 700707770  | 4   | No. 4-40 X 3/8 CRPHMS GR60M |
| 7    | 375140X1   | 4   | No. 4 L                     |
| 8    | 700701035  | 4   | No. 4-40 H                  |
| 9    | 700721564  | 1   | HARNESS-WIRE                |
| 10   | 70918451   | 3   | 1/8 X 3/4 COTTER PIN        |
| 11   | 700716432  | 1   | ACTUATOR                    |
| 12   | 700158636  | 1   | STRAP-STOP                  |
| 13   | 62505      | 1   | .120 HAIRPIN COTTER         |
| 14   | 700158637B | 1   | STOP WA                     |
| 15   | 63578      | 1   | 3/8 X 1 CLEVIS PIN          |
| 16   | 700158632B | 1   | SUPPORT WA-ACTUATOR         |
| 17   | 7883325    | 2   | 5/16-18 X 3/4 HWHMS         |
| 18   | 70931277   | 2   | 5/16-18 HFSLN               |
| 19   | 700710188  | 2   | No. 6-32 X 3/4 CRPHMS GR60M |
| 20   | 700703830  | 2   | No. 6 PLAIN WASHER          |
| 21   | 704551     | 2   | No. 6-32 H GR2              |
| 22   | 705541     | 2   | 1/2 HARDENED PLAIN WASHER   |

700951736-1

SWATHBOARD ACTUATOR KIT-Continued

SWATHBOARD ACTUATOR KIT-Continued



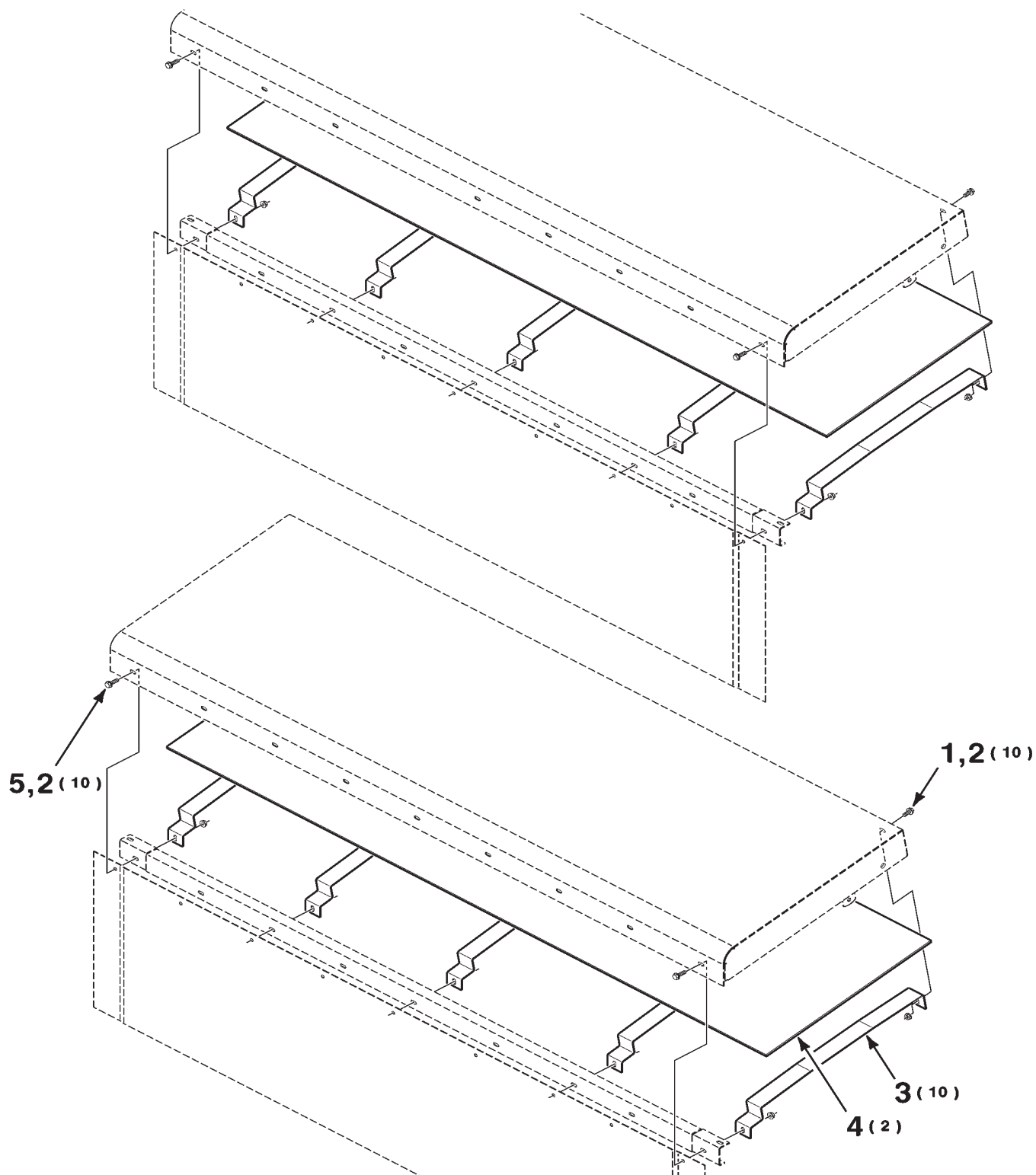
**DKHC ROTARY HEADER CONDITIONER-ROLLER  
DECALS AND KITS****97****SWATHBOARD ACTUATOR KIT-Continued**

| ITEM | NUMBER    | QTY | DESCRIPTION                                                                          |
|------|-----------|-----|--------------------------------------------------------------------------------------|
| 1    | 700706400 | AR  | SEAL (18-20 GAUGE)                                                                   |
| 2    | 700706401 | AR  | PIN-MALE (18-20 GAUGE)                                                               |
| 3    | 700718620 | AR  | CONNECTOR-1 PIN, MALE                                                                |
| 4    | 700718621 | 1   | KIT-HARNESS REPAIR, 1 PIN, MALE<br>(Includes Items 1, 2 and 3)                       |
| 5    | 700708760 | AR  | SOCKET-FEMALE (18-20 GAUGE)                                                          |
| 6    | 700718579 | AR  | CONNECTOR-1 SOCKET, FEMALE                                                           |
| 7    | 700718617 | 1   | KIT-HARNESS REPAIR, 1 SOCKET, FEMALE<br>(Includes Items 1, 5 and 6)                  |
| 8    | 700708753 | 1   | KIT-HARNESS REPAIR, 2 PIN, MALE<br>(Includes Items 1, 2 and 9)                       |
| 9    | 700706399 | AR  | CONNECTOR-SHROUD, 2 PIN, MALE                                                        |
| 10   | 700706413 | AR  | CONNECTOR-SHROUD, 3 PIN, MALE                                                        |
| 11   | 700718599 | 1   | KIT-HARNESS REPAIR, SHROUD, 3 PIN, MALE<br>(Includes Items 1, 2 and 10)              |
| 12   | 700707757 | AR  | 4 PIN AMP RECEPTACLE                                                                 |
| 13   | 700708757 | AR  | PIN-TYPE 3, MALE (16-18 GAUGE)                                                       |
| 14   | 700709233 | AR  | CLAMP-CABLE, SHELL SIZE 11                                                           |
| 15   | 700709232 | AR  | PLUG-STANDARD SEX                                                                    |
| 16   | 700718607 | AR  | SOCKET-TYPE 3, FEMALE (14-18 GAUGE)                                                  |
| 17   | 700709175 | AR  | CONNECTOR-TOWER, 3 SOCKET, FEMALE                                                    |
| 18   | 700707001 | 1   | KIT-HARNESS REPAIR, 3 SOCKET, FEMALE,<br>(Includes Items 1, 5 and 17)                |
| 19   | 700706999 | 1   | KIT-HARNESS REPAIR, 2 SOCKET, FEMALE,<br>18-20 GAUGE (Includes Items 1, 5 and<br>20) |
| 20   | 700708761 | AR  | CONNECTOR-TOWER, 2 SOCKET, FEMALE                                                    |

700951736-2

DOOR PROTECTOR KIT  
(BK11077 DOOR PROTECTOR KIT)

## DOOR PROTECTOR KIT (BK11077 DOOR PROTECTOR KIT)



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**DECALS AND KITS**

**99**

**DOOR PROTECTOR KIT**  
**(BK11077 DOOR PROTECTOR KIT)**

| ITEM | NUMBER    | QTY | DESCRIPTION         |
|------|-----------|-----|---------------------|
| -    | BK11077   | 1   | DOOR PROTECTOR KIT  |
| 1    | 7883325   | 10  | 5/16-18 X 3/4 HWHMS |
| 2    | 70931277  | 20  | 5/16-18 HFSLN       |
| 3    | 700154018 | 10  | STRAP-SUPPORT       |
| 4    | 700725968 | 2   | PANEL-STYRENE       |
| 5    | 7883333   | 10  | 5/16-18 X 1 HWHMS   |

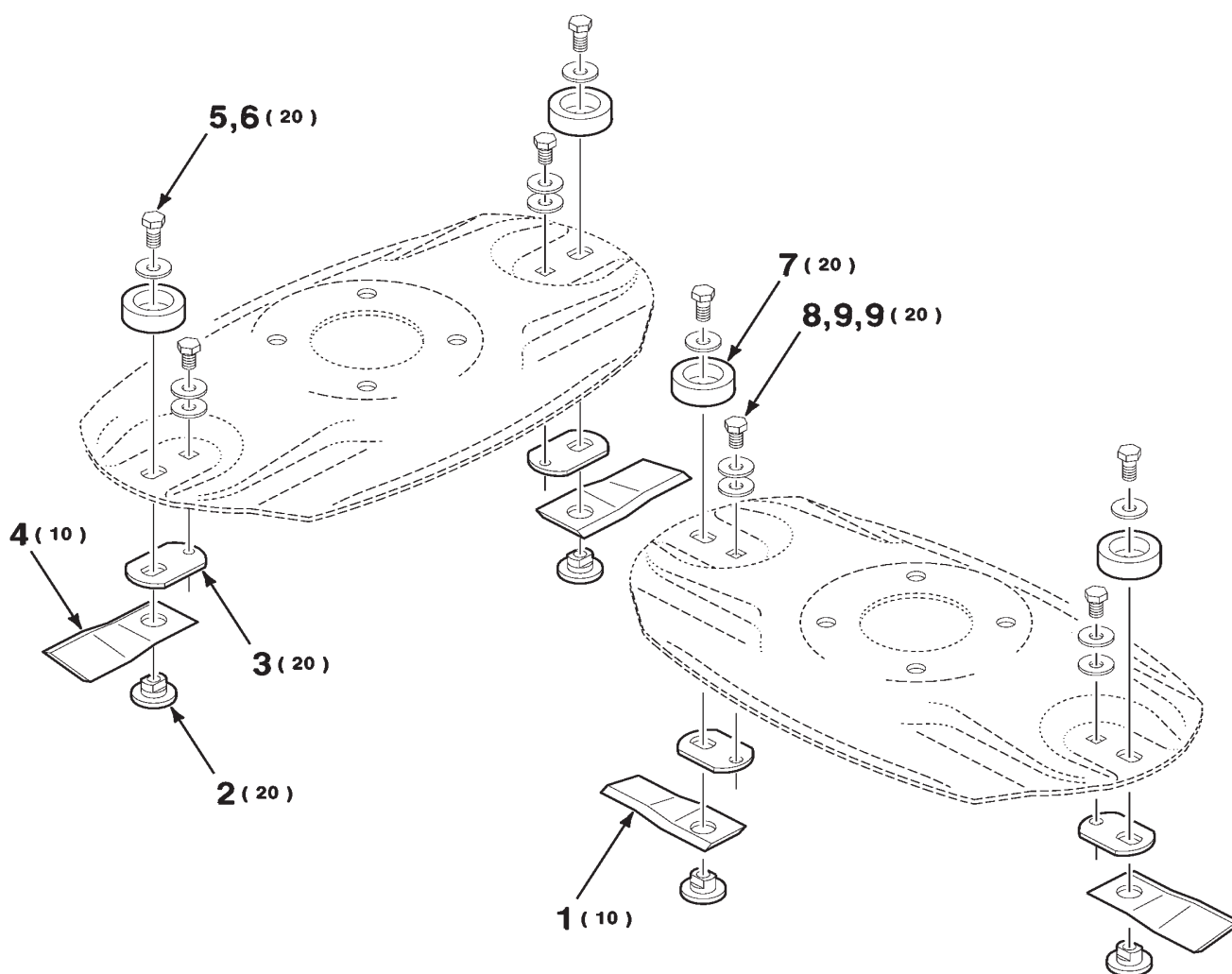
700950685-0

PERFORMANCE PACKAGE  
(700161006 PERFORMANCE PACKAGE)

## PERFORMANCE PACKAGE

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(700161006 PERFORMANCE PACKAGE)



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**DECALS AND KITS**

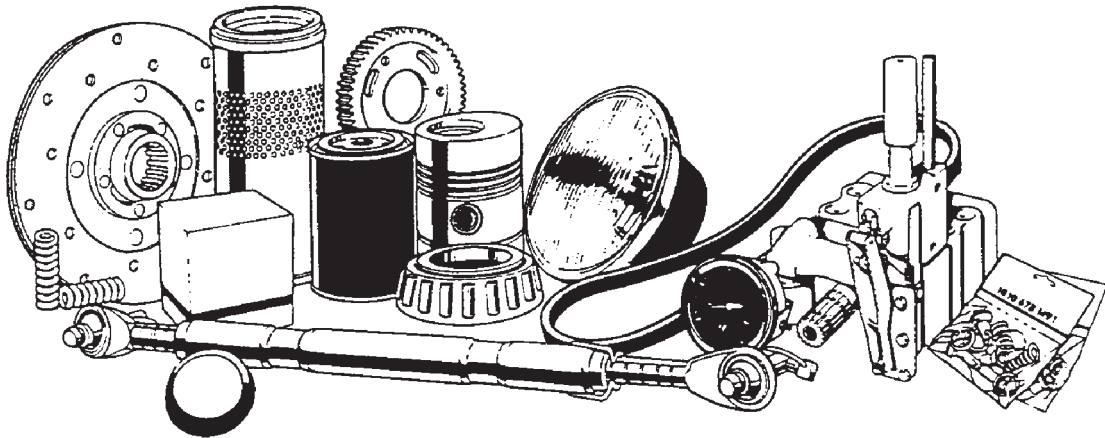
**101**

**PERFORMANCE PACKAGE**  
**(700161006 PERFORMANCE PACKAGE)**

| ITEM | NUMBER    | QTY | DESCRIPTION                      |
|------|-----------|-----|----------------------------------|
| -    | 700161006 | 1   | PERFORMANCE PACKAGE              |
| 1    | 700715575 | 10  | KNIFE-CLOCKWISE                  |
| 2    | 700127073 | 20  | NUT-KNIFE                        |
| 3    | 700127071 | 20  | MOUNTING-KNIFE                   |
| 4    | 700715576 | 10  | KNIFE-COUNTER CLOCKWISE          |
| 5    | 700711964 | 20  | 7/16-14 X 1 CAPSCREW-NYLOK, GR8  |
| 6    | Y705558   | 20  | 7/16 HARDENED PLAIN WASHER       |
| 7    | 700127072 | 20  | SHIELD-BOLT, KNIFE               |
| 8    | 700711877 | 20  | 3/8-16 X 1/2 CAPSCREW-NYLOK, GR8 |
| 9    | Y705533   | 40  | 3/8 HARDENED PLAIN WASHER        |

700161006-0

## RECOMMENDED DEALER'S STOCK



**DKHC ROTARY HEADER CONDITIONER-ROLLER**  
**DECALS AND KITS**

103

**RECOMMENDED DEALER STOCK**

| ITEM | NUMBER     | QTY | DESCRIPTION                      |
|------|------------|-----|----------------------------------|
|      | 1441456X1  | 5   | M8 X 1.25 X 20 BOLT, SPECIAL     |
|      | 163733     | 2   | FLANGETTE-BEARING                |
|      | 30366E91   | 1   | CROSS AND BEARING KIT            |
|      | 6232532    | 2   | LEVER ASSEMBLY                   |
|      | 63784      | 2   | 1/4 X 1-1/2 CLEVIS PIN           |
|      | 700127072  | 20  | SHIELD-BOLT, KNIFE               |
|      | 700127073  | 20  | NUT-KNIFE                        |
|      | 700127414  | 1   | HEX KEY SOCKET-EXTRA             |
|      | 700128266  | 1   | WRENCH-SPANNER, EXTRA            |
|      | 700149964  | 1   | OIL BOTTLE ASSEMBLY              |
|      | 700158630C | 1   | DISC-SENSOR                      |
|      | 700706398  | 3   | INDUCTIVE SENSOR                 |
|      | 700708648  | 1   | BUMPER-RUBBER                    |
|      | 700711843  | 2   | CROSS AND BEARING KIT            |
|      | 700711877  | 20  | 3/8-16 X 1/2 HCNLS GR8 (SPECIAL) |
|      | 700711964  | 40  | 7/16-14 X 1 HCNLS GR8 (SPECIAL)  |
|      | 700712361  | 4   | BEARING ASSEMBLY-TAPERED         |
|      | 700712362  | 1   | SEAL-OIL                         |
|      | 700712375  | 1   | RING-RETAINING                   |
|      | 700712393  | 2   | WASHER-COPPER                    |
|      | 700712395  | 1   | PIN-SPRING, M10 X 12             |
|      | 700712401  | 100 | M10 X 1.5 X 30 SCREW             |
|      | 700712409  | 1   | WASHER-BELLEVILLE                |
|      | 700712415  | 15  | RING-RETAINING                   |
|      | 700712417  | 10  | M20 X 2.5 X 30 BOLT              |
|      | 700712418  | 2   | SHIM 40.3 X 1.0                  |
|      | 700712420  | 4   | GEAR                             |
|      | 700712886  | 1   | BREATHER                         |
|      | 700713471  | 1   | RING-RETAINING                   |
|      | 700714310  | 1   | BEARING                          |
|      | 700714715  | 2   | V-BELT (Matched Set of Two)      |
|      | 700714841  | 1   | GASKET                           |
|      | 700715575  | 20  | KNIFE-CLOCKWISE                  |
|      | 700715576  | 20  | KNIFE-COUNTER CLOCKWISE          |
|      | 700718347  | 10  | NUT                              |
|      | 700718348  | 5   | PIN                              |
|      | 700718349  | 20  | SHIM                             |
|      | 700718360  | 2   | GEAR                             |
|      | 700718362  | 6   | BEARING                          |
|      | 700718363  | 6   | SNAP RING                        |
|      | 700721267  | 1   | V-BELT, 4HA POWERBAND            |
|      | 700721328  | 2   | BEARING-SPHERICAL, SPECIAL       |
|      | 700723123  | 1   | SEAL-OIL                         |
|      | 700725120  | 1   | SEAL-OIL                         |
|      | 700726228  | 8   | BEARING                          |
|      | 70921205   | 10  | .755 I.D. O-RING                 |
|      | 70921206   | 10  | .924 I.D. O-RING                 |
|      | 71138464   | 2   | FLANGE-BEARING                   |
|      | 71193862   | 2   | LENS                             |
|      | 71309128   | 1   | BEARING-SPHERICAL                |
|      | 776682     | 2   | HOOK-RUBBER                      |
|      | 7774664    | 50  | M10 X 1.5 H CL10                 |
|      | 853804     | 1   | IDLER-FLAT                       |

RDL