

Fig. 001 CYLINDER HEAD & COVER

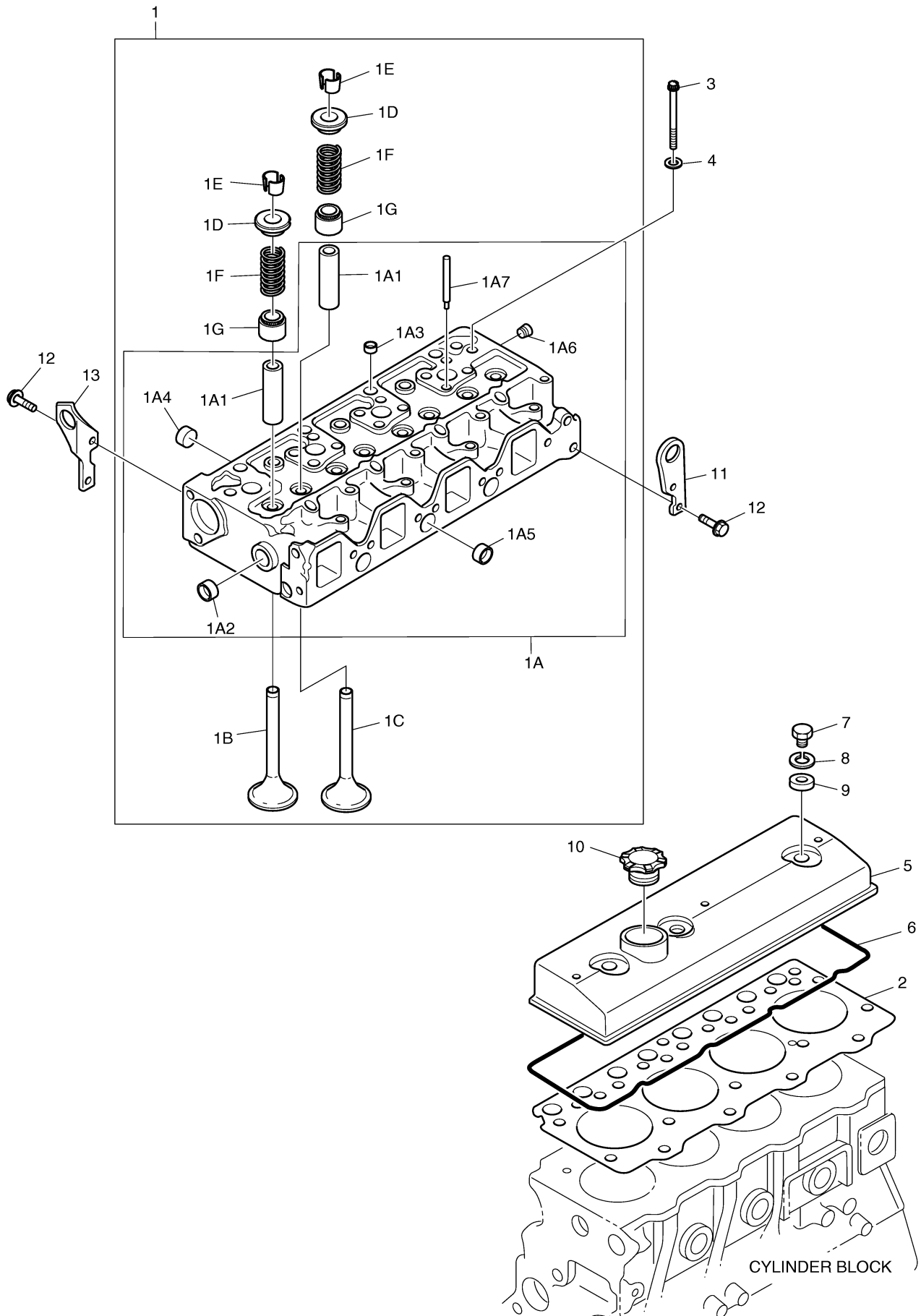


Fig. 001 CYLINDER HEAD & COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K1019435	CYLINDER HEAD ASS'Y	1					
1A	K1019436	HEAD:CYLINDER	1	D				
1A1	K1019437	GUIDE:VALVE	8					
1A2	K1019438	PLUG:EXPANSION	1					
1A3	K1019427	PLUG:EXPANSION	9					
1A4	K1019430	PLUG:EXPANSION	3					
1A5	K1019423	PLUG:EXPANSION	11					
1A6	K1019439	PLUG:PIPE	1					
1A7	K1019440	PIPE:AIR INLET	2					
1B	K1019441	VALVE:INTAKE	4					
1C	K1019442	VALVE:EXHAUST	4					
1D	K1019443	SEAT:VALVE	8					
1E	K1019444	PIN:COTTER	16					
1F	K1019445	SPRING:VALVE	8					
1G	K1019446	SEAL:VALVE STEM	8					
2	K1019447	GASKET:CYLINDER HEAD	1					
3	K1019448	SCREW:CAP	17					
4	K1019449	WASHER:PLAIN	17					
5	K1019451	COVER:VALVE	1					
6	K1019452	GASKET:CYL. HEAD COVER	1					
7	K1019453	NUT:HEX	3					
8	K1019454	WASHER:PLAIN	3					
9	K1019455	ISOLATOR:NOISE	3					
10	K1019456	CAP:OIL FILLER	1					
11	K1019457	SUPPORT:ENGINE	1					
12	K1019458	BOLT	4					
13	K1019459	SUPPORT:ENGINE	1					

Fig. 002 CYLINDER BLOCK

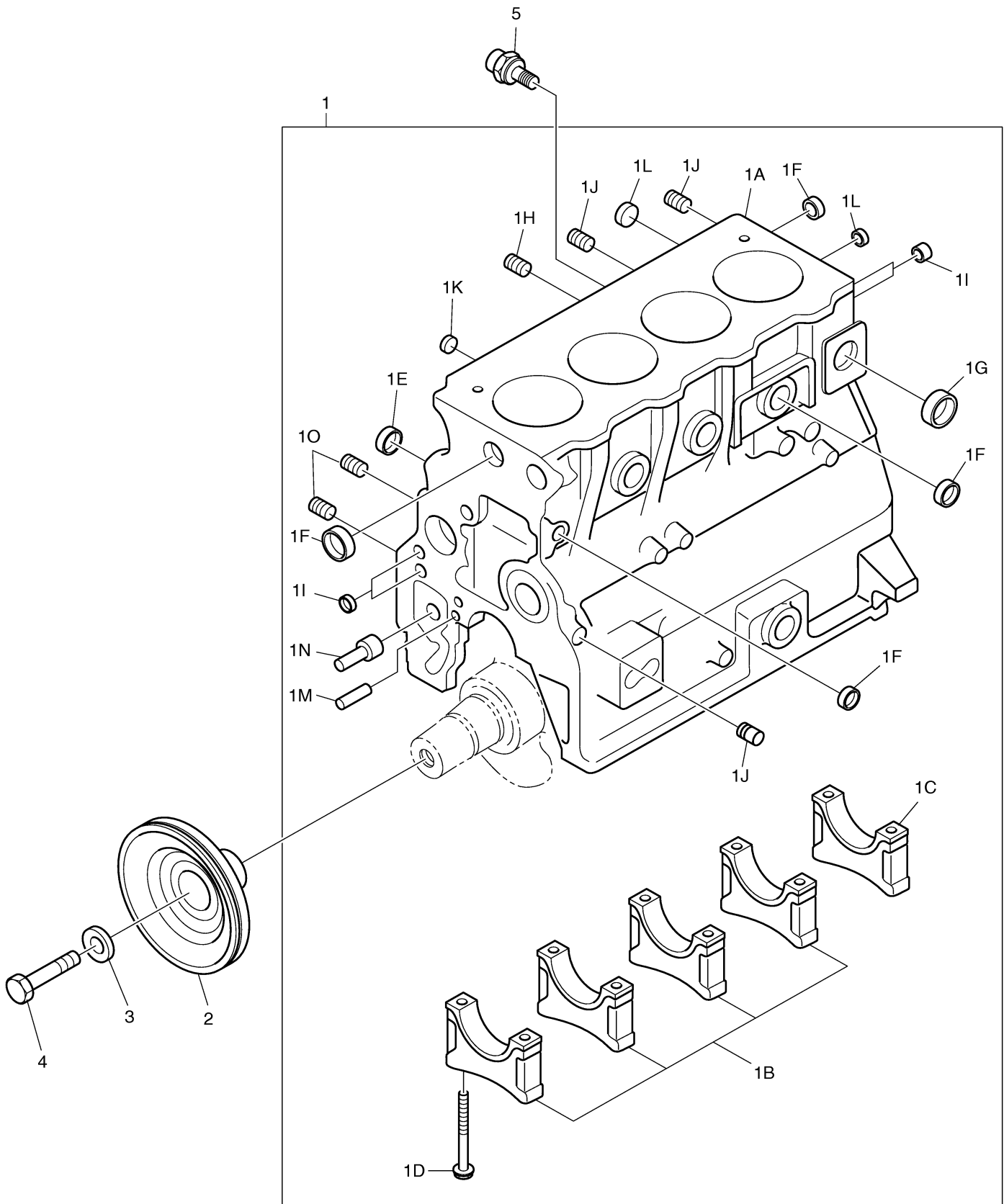


Fig. 002 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K1019418	CYLINDER BLOCK ASS'Y	1					
1A	K1019419	BLOCK;CYLINDER	1	D				
1B	K1019420	CAP;MAIN BEARING	4					
1C	K1019421	CAP;MAIN BEARING	1					
1D	K1019422	BOLT;CAP	10					
1E	K1019423	PLUG;EXPANSION	5					
1F	K1019424	PLUG;EXPANSION	7					
1G	K1019425	PLUG;EXPANSION	1					
1H	K1019426	PLUG;PIPE	1					
1I	K1019427	PLUG;EXPANSION	4					
1J	K1019428	PLUG;PIPE	4					
1K	K1019429	PLUG;EXPANSION	1					
1L	K1019430	PLUG;EXPANSION	2					
1M	K1019431	PIN;DOWEL	1					
1N	K1019432	SHAFT;LUBE OIL PUMP	1					
1O	K1019433	PLUG;PIPE	3					
2	K1019623	PULLEY;CRANKSHAFT	1					
3	K1019624	WASHER;PLAIN	1					
4	K1019625	BOLT	1					
5	K1019627	SWITCH;OIL PRESS	1					

Fig. 003 TIMING GEAR CASE

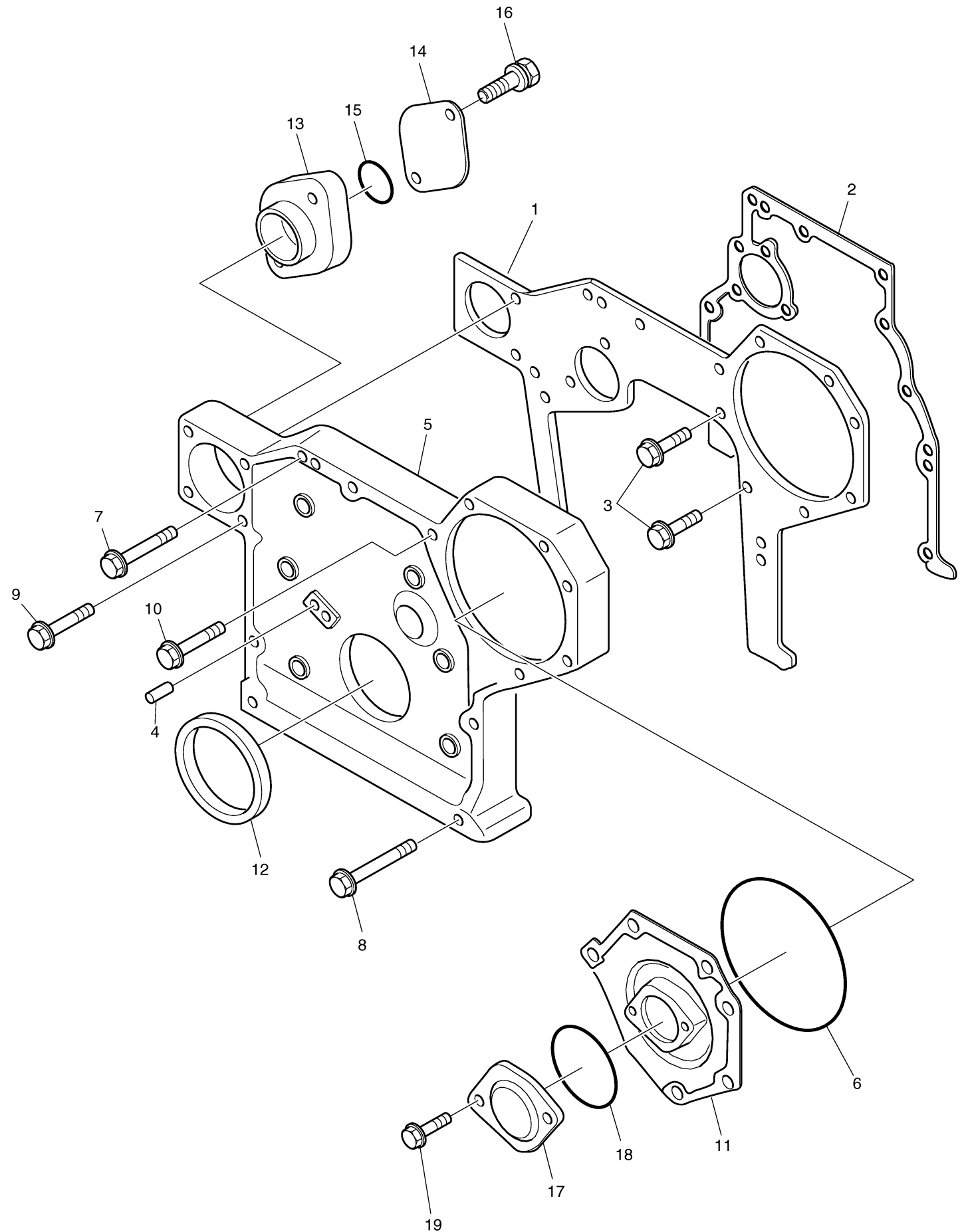


Fig. 003 TIMING GEAR CASE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K1019475	PLATE;FRONT	1					
2	K1019476	GASKET;FRONT PLATE	1					
3	K1019477	BOLT	2					
4	K1019478	PIN;TIMING	1					
5	K1019479	COVER;GEAR	1					
6	K1019480	O-RING	1					
7	K1019481	BOLT;FLANGE	5					
8	K1019482	BOLT;FLANGE	2					
9	K1019483	BOLT;FLANGE	4					
10	K1019484	BOLT;FLANGE	6					
11	K1019485	COVER;ACC. DRIVE	1					
12	K1019486	SEAL;OIL	1					
13	K1019487	HOUSING;PTO	1					
14	K1019488	PLATE;COVER	1					
15	K1019489	O-RING	1					
16	K1019458	BOLT	2					
17	K1019491	PLATE;COVER	1					
18	K1019492	O-RING	1					
19	K1019493	BOLT	2					

Fig. 004 CRANK SHAFT & PISTON

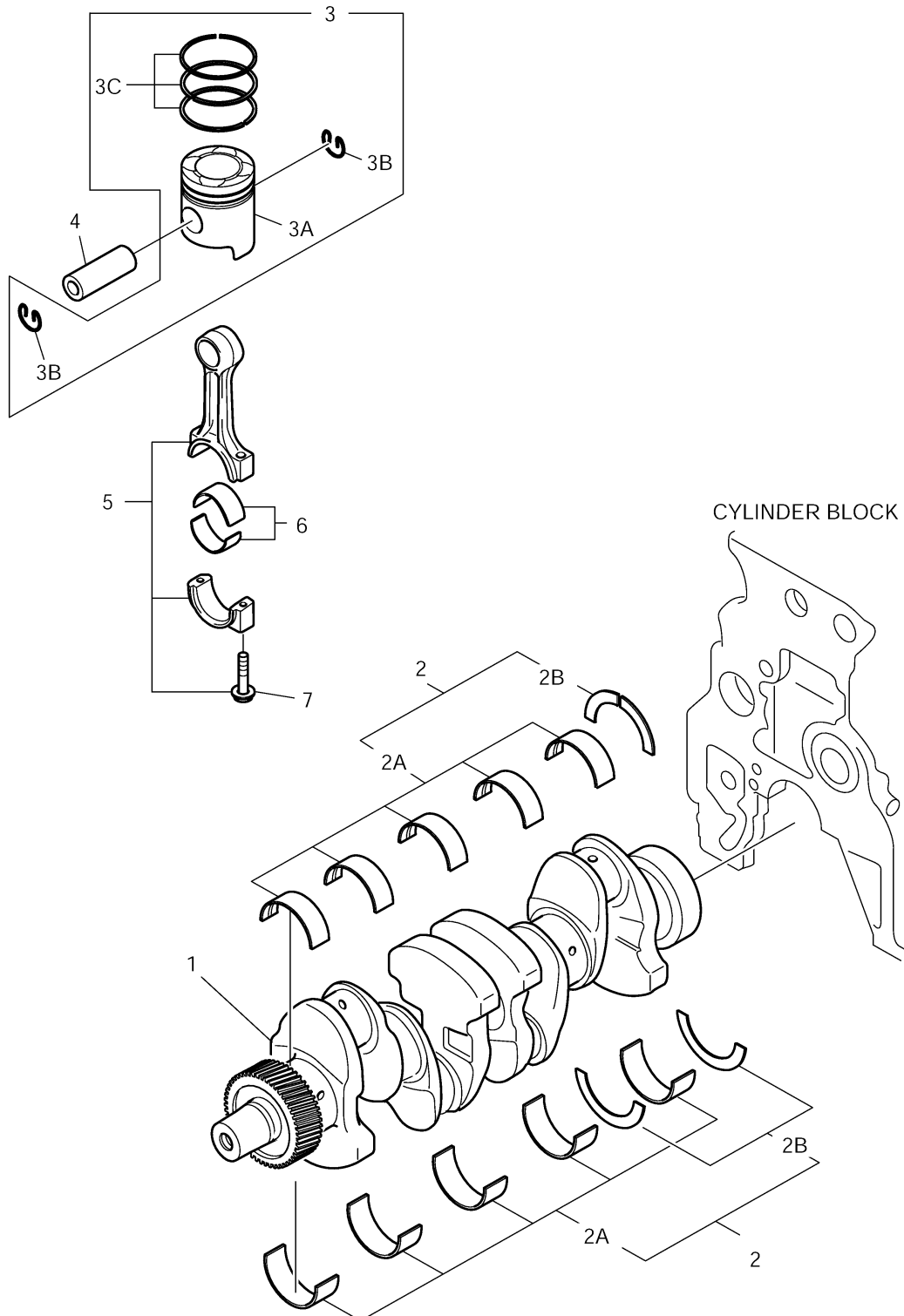
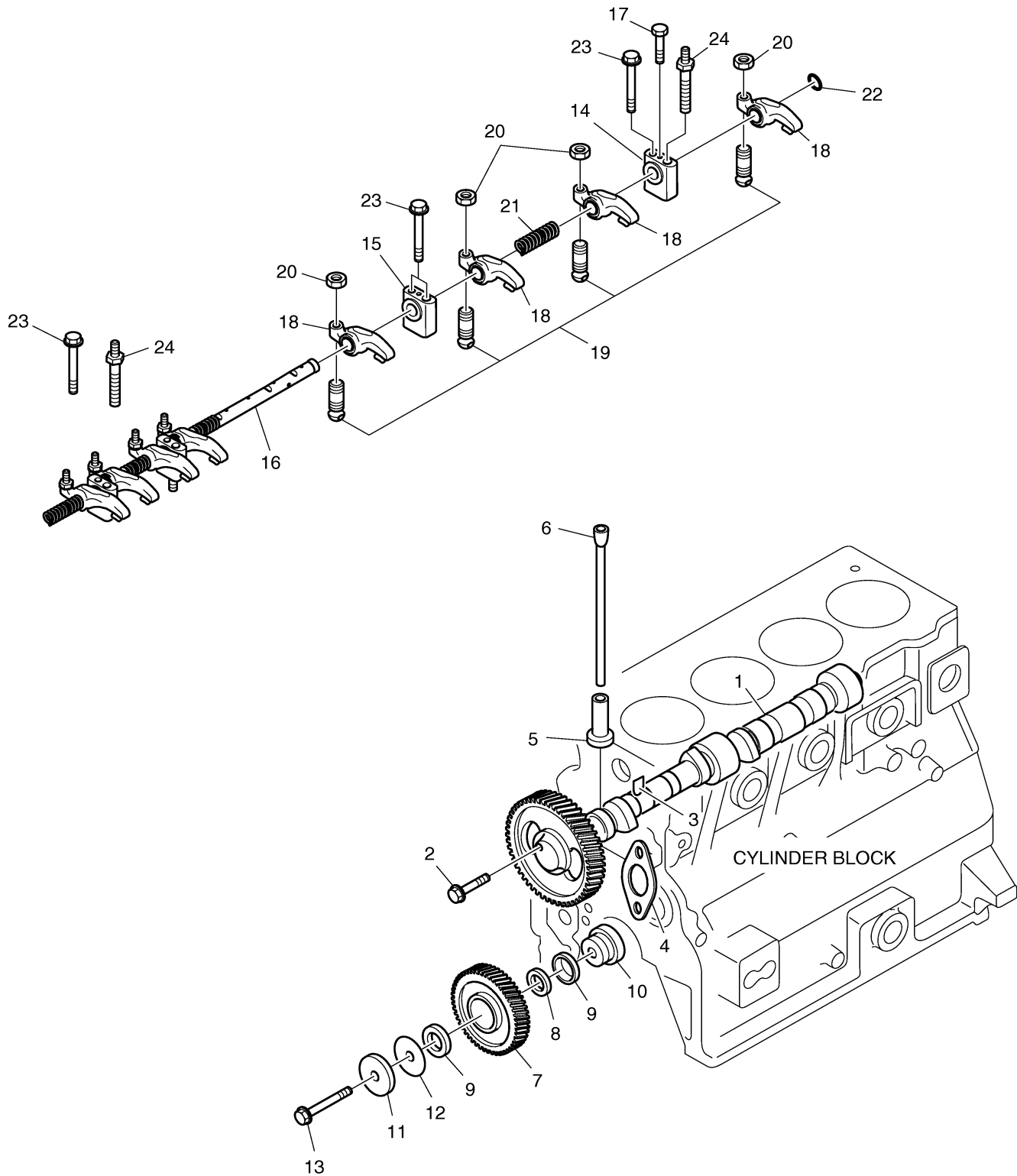


Fig. 004 CRANK SHAFT & PISTON

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K1019461	CRANKSHAFT	1					
2	K1019464	SET;MAIN BEARING	1					
2A	K1019465	METAL;MAIN	10					
2B	K1019466	WASHER;THRUST	3					
3	K1019467	PISTON KIT	4					
3A	K1019468	PISTON	1					
3B	K1019469	RING;RETAINING	2					
3C	K1019470	SET;PISTON RING	1					
4	K1019471	PIN;PISTON	4					
5	K1019472	ROD;CONNECTING	4					
6	K1019473	METAL;CONN ROD	4					
7	K1026175	BOLT;CON-ROD	8					

Fig. 005 CAMSHAFT



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Fig. 005 CAMSHAFT

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K1019495	CAMSHAFT ASS'Y	1					
2	K1019496	BOLT;FLANGE	2					
3	K1019497	KEY	1					
4	K1019498	PLATE	1					
5	K1019499	TAPPET;VALVE	8					
6	K1019500	ROD;PUSH	8					
7	K1019501	GEAR;IDLER	1					
8	K1019502	SPACER	1					
9	K1019503	BEARING	2					
10	K1019504	SHAFT	1					
11	K1019505	PLATE	1					
12	K1019506	SHIM	1					
13	K1019507	BOLT;FLANGE	1					
14	K1019508	BRACKET;RKR LEVER COVER	1					
15	K1019509	BRACKET;RKR LEVER COVER	1					
16	K1019510	SHAFT;ROCKER LEVER	1					
17	K1019511	BOLT	1					
18	K1019512	LEVER;ROCKER	8					
19	K1019513	SCREW; ADJUSTING	8					
20	K1019514	NUT	8					
21	K1019515	SPRING;COMPRESSION	3					
22	K1019516	CLIP	2					
23	K1019517	BOLT;FLANGE	5					
24	K1019518	BOLT;LEVER ADJUST	3					

Fig. 006 FLYWHEEL HOUSING

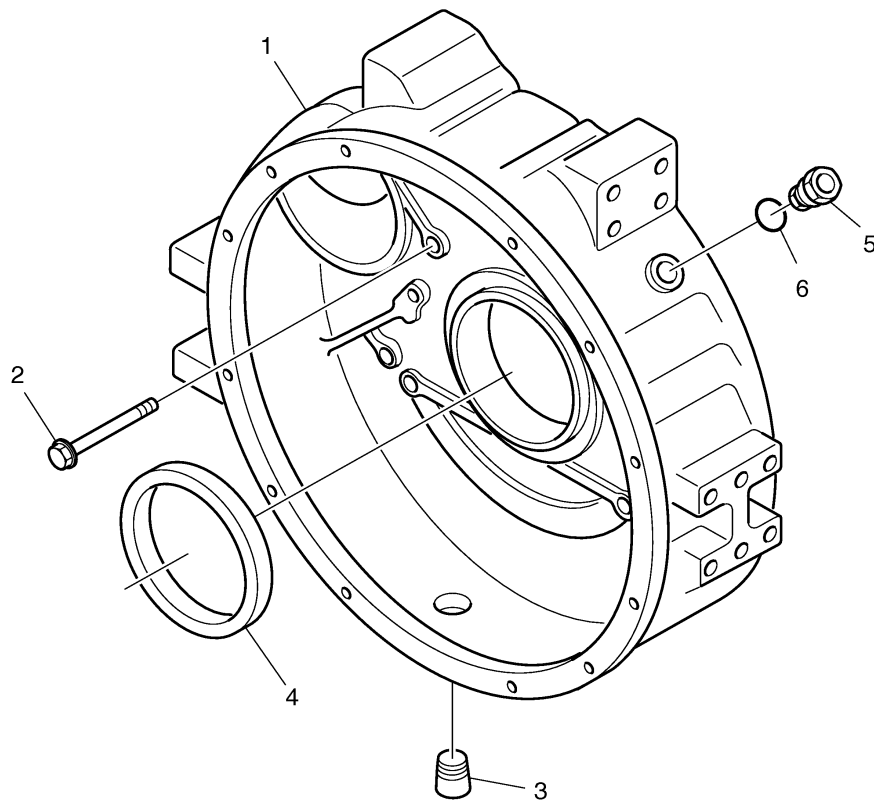


Fig. 006 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K1022434	HOUSING;FLY WHEEL	1					
2	K1019535	BOLT;FLANGE	11					
3	K1022435	PLUG	1					
4	K1019536	SEAL;OIL	1					
5	K1019563	PLUG;DRAIN	1					
6	K1019564	WASHER;SEALING	1					



Fig. 007 OIL PUMP & OIL FILTER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K1019553	PUMP:LUBRICATING OIL	1					
2	K1019554	GEAR:OIL PUMP	1					
3	K1019477	BOLT	4					
4	K1019555	BOLT	1					
5	K1019556	SPACER:MOUNTING	1					
6	K1019557	PLATE:COVER	1					
7	K1019558	GASKET:COVER PLATE	1					
8	K1019559	BOLT	2					
9	K1019560	PLUG:EXPANSION	1					
10	K1022456	DIPSTICK	1					
11	K1022457	TUBE:OIL GAUGE	1					
12	K1022458	GAUGE:OIL TUBE	1					
13	K1019450	COLLAR:SHAFT	1					
14	K1022459	SPACER:MOUNTING	1					
15	K1022460	CLAMP:RETAINING	1					
16	K1022461	BRACKET	1					
17	K1019567	PLUG:EXPANSION	1					
18	K1019490	NUT	1					
19	K1022462	BOLT	1					
20	K1019458	BOLT	1					
21	K1019561	PAN:OIL	1					
22	K1019562	BOLT:FLANGE	24					
23	K1019563	PLUG:DRAIN	1					
24	K1019564	WASHER:SEALING	1					
25	K1019565	TUBE:LUBE OIL SUCTION	1					
26	K1019566	O-RING	1					
27	K1019477	BOLT	1					
28	K1019527	BOLT	1					
29	K1019568	COOLER:OIL	1					
30	K1019569	JOINT	1					
31	K1019572	JOINT	1					
32	K1019571	HOSE	1					
33	K1019570	JOINT	1					
34	K1019573	HOSE	1					
35	K1019574	CLAMP:HOSE	4					
36	K1019575	FILTER:OIL	1					

Fig. 008 WATER PUMP

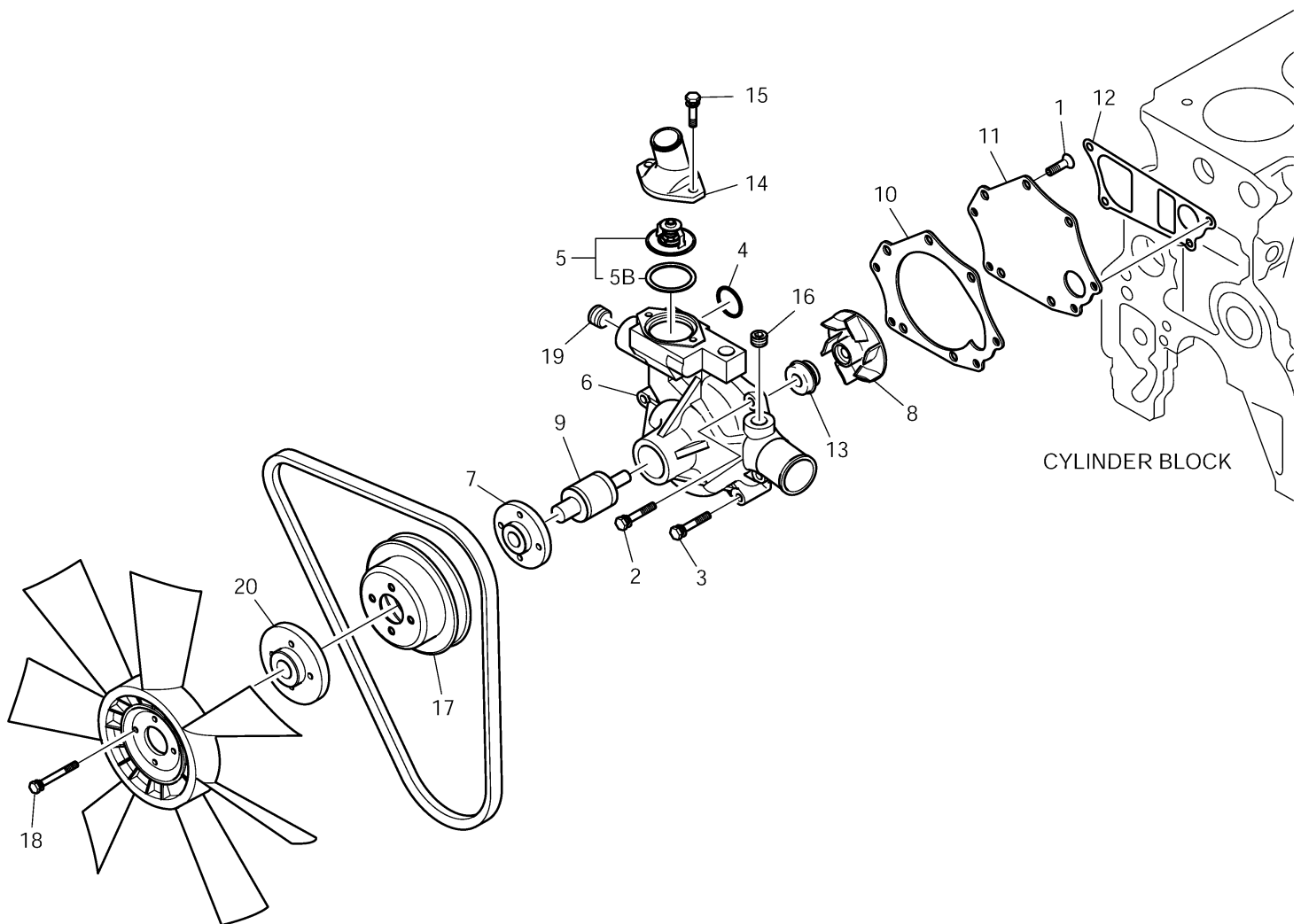


Fig. 008 WATER PUMP

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K1019537	SCREW	5					
2	K1019538	BOLT;FLANGE	1					
3	K1019539	BOLT	3					
4	K1019540	O-RING	1					
5	K1019541	THERMOSTAT KIT	1					
5B	K1019630	GASKET	1					
6	K1019628	PUMP;WATER	1					
7	K1019543	BOSS	1					
8	K1019544	IMPELLER	1					
9	K1019545	SHAFT;BEARING	1					
10	K1019629	GASKET;COVER	1					
11	K1019546	COVER;WATER PUMP	1					
12	K1019547	GASKET;WATER PUMP	1					
13	K1019548	SEAL;WATER PUMP	1					
14	K1022436	OUTLET;WATER	1					
15	K1019549	BOLT	2					
16	K1019550	PLUG;PIPE	2					
17	K1022439	PULLEY;FAN	1					
17	K1026898	PULLEY;FAN	1					
18	K1022438	BOLT	4					
19	K1019551	PLUG;THREADED	1					
20	K1022437	SPACER;MOUNTING	1					