

Validity List

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> FLB COE
> FLD Conventional
> Business Class

> FLC 112 Conventional
> Century Class Conventional
> Argosy COE
> Cargo

> Columbia
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**Freightliner
Service Bulletin**

Description of Revisions: *This service bulletin replaces the previous version dated February 2005. It has been updated to include all valid service bulletins published before February 28, 2005. Service bulletin 60-65 is no longer valid.*

Group 00, General Information

SB/WI No.	Date	Service Bulletin Title
SB 00-2	Mar03	Service Publications Price List
SB 00-6	Oct02	Freightliner Courtesy Engineering Policy
SB 00-7	Jan92	Counterfeit Bolts
SB 00-8	Feb92	California Roadside Smoke Inspection
SB 00-10	May92	Pipe Thread Sealant
SB 00-11	May93	Vehicle Specs Not In Vehicles
SB 00-12	May93	Orientation Icons In Service Literature Illustrations
SB 00-13	Mar94	Serial Number Identification For Freightliner Vehicles Assembled in Mexico
SB 00-14	Jul94	Approved Carriers For Returns
SB 00-17	Jun96	Century Class Lift Brackets
SB 00-18	Aug03	Vehicle Model Designations
SB 00-21	Sep97	Freightliner Service Updates
SB 00-22	Aug97	New Synthetic Oil Supplier for Transmission and Rear Axle(s)
SB 00-23	Aug97	Dealer Product Report
SB 00-25*	Feb05	Replacing Gross Vehicle Weight Rating (GVWR) Certification Labels
SB 00-26	Nov00	Drilling Caution Tape
SB 00-27	Nov01	Eaton Roadranger Service Literature Updates Available
SB 00-28	May02	Allison Technical Assistance Center

* New or revised SB or WI since the last published Validity List.

Group 01, Engine

SB/WI No.	Date	Service Bulletin Title
SB 01-3	Jan92	Vehicles Equipped With Fuel Heaters and Electronic Engine Controls
SB 01-6	Feb96	Oil Fill Tube Leakage Repair, Caterpillar 3176 Engine
SB 01-7	Aug93	Jake Brake Model C-317 Control Module Lockup
SB 01-8	Jan92	Cummins NTC-444 Engine Overheating
SB 01-12	Jan93	Alternator Belt Wear, DDE 60 With Right-Hand Mounted A/C Compressor
SB 01-14	Jun93	ECM Moisture Damage on CAT 3176 Engines
SB 01-15	Jul92	Oil Dipstick Calibration, DDE Series 60 Engines
SB 01-16	Jul98	Rear Engine Mounts
SB 01-22	Mar93	Electronic Engine Troubleshooting Guidelines
SB 01-24	Jun93	Pro-Link Diagnostic Connector
SB 01-26	Nov93	Pro-Link 9000 Cartridge for DDEC III: New Part Number
SB 01-27	Jan94	Cruise Control Dash Switch Breakage
SB 01-28	Mar94	Leakage With Low-Sulphur Fuel
SB 01-29	Apr94	DDEC III® Reprogramming For Jake Brake®
SB 01-33	Jan95	Dipstick Installation
SB 01-34	Jan95	Engine Data Plate Horsepower Rating

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SB/WI No.	Date	Service Bulletin Title
SB 01-35	Mar95	CELECT™ Fuse Location
SB 01-36	May95	TFH Spinner II Mounting Bracket Change
SB 01-38	May95	Cummins C8.3 Engine Damper Refit
SB 01-39	May95	Noise Panels Discontinued, CAT 3406
SB 01-40	Jul95	New Dipstick, DDC 60 Engines
SB 01-41	Jul95	Injection Pump Replacement, OM 366LA
SB 01-42	Nov95	CFE Belt Damage
SB 01-43	Nov96	CAT 3176B V-Belt Tensioner
SB 01-44	Apr02	Engine Oil Fill Capacities
SB 01-45	Feb97	31-Pin Diagnostic Breakout Tee
SB 01-47	Feb98	Hewitt Road Speed Governor Testing and Adjusting
SB 01-48	Jul98	Bencon Oil Reservoir Mounting
SB 01-49	Nov98	Caterpillar 3406E Serpentine Belt Premature Wearing
SB 01-50	Apr99	Caterpillar Adem III® Engines Operating with Eaton Auto Shift® Transmissions
SB 01-51	May99	Exhaust Odors from 1998 Detroit Diesel Series 60 Engines
SB 01-52	Feb00	Exhaust Brake Installation on MBE900 Replacement Engine
SB 01-53	Feb00	Flexplate Installation on MBE900 Replacement Engine
SB 01-54	Jan01	New Unit Pump O-Rings, MBE900 Engine
SB 01-55	Nov01	MBE900 Engine RPM Limited at Start
SB 01-56	Dec00	Standoff Bracket Installation on Caterpillar Engines With Thermos-Style Oil Dipstick
SB 01-57	Nov02	Caterpillar Engine Drive Belt Noise
SB 01-58	Feb01	Oil Fill Tube Clamp
SB 01-59	Dec00	Cummins ISX Engine Oil Check and Fill
SB 01-60	Feb02	New Oil Fill Tube for Caterpillar C-15 and C-16 Engines
SB 01-61	Feb01	Vendor Change for Cummins ISM Dipstick
SB 01-62	May01	Remote Throttle Installation, MBE900 Engine with PTO
SB 01-63	Oct01	MBE900 Engine Oil Fill Capacity
SB 01-64	Mar02	MBE Engine Support Information
SB 01-65	Apr02	Butterfly-Hood Dipstick Installation
SB 01-66	Mar03	Caterpillar Serpentine Main Drive Belt Retention
SB 01-67	Nov02	Exhaust Brake Influence on ISC Carryover
SB 01-68	Nov02	Replacing Neutral-Safety and Backup Switches
SB 01-69	Jan03	Incorrect Wiring, MBE 900 Series Engine Exhaust Brake Switch
SB 01-70	Jun03	Caterpillar 3126 Engine Parameter Programming
SB 01-71	Jun03	Replacing the Detroit Diesel ProDriver® Display Unit
SB 01-72	Jul03	Breather Tube Replacing, Detroit Diesel Series 60 and MBE4000 Engines
SB 01-73	Aug03	Shimming Fan Hub Bolts on Caterpillar 3126 and C9 Engines
SB 01-74	Nov03	Grid Heater Relay Assembly Relocation
SB 01-75	Oct03	Replacing Drive Belts on MBE4000 Engines
SB 01-76	Jan04	Detroit Diesel Support for MBE Engines
SB 01-77	Aug04	Cummins ISL Engine Oil Fill Tube Leak Fix
SB 01-78	Aug04	Engine Vibration Checking
SB 01-79	Nov04	Detroit Diesel Dipstick Marking

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Group 09, Air Intake

SB/WI No.	Date	Service Bulletin Title
SB 09-6	Jun94	Charge-Air Inlet/Shift Tube Interference
SB 09-7	Sep94	Air Cleaner Housing Cracks
SB 09-8	Jun96	Soft-Mount Charge Air Cooler Retrofit
SB 09-9	May95	Air Intake, Inside/Outside Retrofit
SB 09-10	Jul95	Duralite CAC
SB 09-11	Feb96	Air Cooler Replacement
SB 09-14	Apr00	Vacuator™ Valve Replacement
SB 09-16	Oct00	Charge Air Cooler Piping Support Bracket Retrofit and Charge Air Cooler Piping Retrofit
SB 09-18	Mar01	Hot Side Charge Air Cooler Piping Retrofit
SB 09-19	Apr01	Air Intake Reducer Elbow Replacement
SB 09-22	Oct01	Stainless Steel Fasteners for Air Cleaner Assemblies
SB 09-23	Oct01	MBE900 Turbocharger Troubleshooting
SB 09-24	Oct02	Charge Air Cooler Failure
SB 09-25	May03	Argosy Air Intake Duct Replacement

Group 13, Air Compressor

SB/WI No.	Date	Service Bulletin Title
SB 13-2	Feb00	Air Compressor Removal from MBE900 Replacement Engine

Group 15, Alternators and Starters

SB/WI No.	Date	Service Bulletin Title
SB 15-6	Apr99	Replacements for Hehr Alternators
SB 15-7	Sep99	Starter Conversion
SB 15-9	Jun00	Replacing Leece-Neville Alternator Brushes
SB 15-10	May02	Optimized Idle Fault Code 62 Fix
SB 15-11	Dec04	Alternator Replacements for Lestek and Powerline

Group 20, Engine Cooling/Radiator

SB/WI No.	Date	Service Bulletin Title
SB 20-1	Jan92	Block Heater Location in L10 Engines With Low-Flow Cooling
SB 20-2	Jan92	Unplugging Engine Block Heaters
SB 20-20	Jun94	Index Fan Control System Diagnostics
SB 20-21	May94	Shunt Tube/Alternator Bracket Bolt Interference
SB 20-24	Oct94	Horton Fan Clutch Changes
SB 20-25	Nov94	Caterpillar Long Life Coolant
SB 20-26	Mar95	Fan/Radiator Interference
SB 20-27	Mar95	Index K7W Fan Control Kit Function Check
SB 20-28	May97	Engine Coolant Changes
SB 20-29	Jan97	Surge Tank Filler Cap Leaking
SB 20-30	Apr97	Surge Tank Breather Cap Leaking
SB 20-31	Jul98	Horton Fan Clutches with 32-Inch Fans

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SB/WI No.	Date	Service Bulletin Title
SB 20-32	Nov97	Gates PowerGrip Hose Clamps, Replacement
SB 20-34	Mar99	Fan Shroud Interference on FLD Vehicles
SB 20-35	Apr99	Corsair Fan Wiring Modification
SB 20-36	Oct99	Use and Maintenance Guidelines for Extended-Life Coolants
SB 20-37	Jun99	Interference Between the Upper Radiator Pipe and Hood
SB 20-38	Jan00	Cummins N14 Engines Using Texaco Extended Life Coolant
SB 20-39	Jun00	Cummins N14 Fan Drive Belt
SB 20-40	Aug00	New-Style Coolant Hose Clamps Available
SB 20-41	Jun00	Coolant Leakage Inspection Form
SB 20-42	Sep02	Coolant Overflow Hose
SB 20-43	Mar03	Radiator Fan Shroud Seal
SB 20-44	Jul03	Radiator Strut Rod Bracket
SB 20-45	Oct03	New Surge Tank Cap
SB 20-46	Jan04	ABA Hose Clamp Torque Values
SB 20-47	Aug04	Plastic Surge Tank Supersession
SB 20-48	Aug04	Coolant Line Adaptors for Replacement Surge Tanks
SB 20-50	Jun04	Surge-Tank Cap Replacement
SB 20-51	Sep04	Radiator Surge Tank Vent Line Plumbing

Group 25, Clutch

SB/WI No.	Date	Service Bulletin Title
SB 25-15	Aug93	Clutch Slipping
SB 25-18	Jul94	New Eaton Valeo Vibration Damper on Cummins L10 and M11
SB 25-21	Jun95	Mechanical Clutch Linkage Retrofit to Replace a Hydraulic Clutch System
SB 25-22	Jul95	Clutch Pedal Wear at the Clevis Pin
SB 25-24	Jan99	Argosy COE Clutch Linkage Tool Available
SB 25-25	Jul04	Clutch Linkage Rattle
SB 25-26	May00	Solo Clutch Input Shift Sleeve Inspection
SB 25-27	Feb01	Clutch Rod Ball-End Assembly Installed Incorrectly
SB 25-28	Apr01	FLX Cross-Shaft Wear
SB 25-30	Sep01	Sachs Hydraulic Clutch
SB 25-31	May02	Clutch Pedal Effort
SB 25-32	Mar02	Lube-Free Bushing Replacement

Group 26, Transmission

SB/WI No.	Date	Service Bulletin Title
SB 26-2	Apr93	Transmission Oil Cooler Mounting Change
SB 26-4	Jul95	Fill/Dipstick Tube Cracks, Automatic Transmission
SB 26-6	Oct96	Transmission Troubleshooting—Non-Synchronized Transmissions
SB 26-7	Jul97	Transmission Fluid Cooler Mounting
SB 26-8	Sep97	Transmission Slipping
SB 26-10	Jul98	Transmission Modulator Adjustment

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SB/WI No.	Date	Service Bulletin Title
SB 26-11	Feb99	Allison Transmission Cooler Leakage
SB 26-12	Nov01	Aisin Transmission Troubleshooting, Replacement, and ECU Replacement
SB 26-13	Jan00	Aisin Automatic Transmission Fluid and Filter Change Intervals
SB 26-14	Mar00	Synthetic Lubrication Change Information
SB 26-15	Jun00	Installing Floor Stiffeners
SB 26-16	May00	Column Shift Difficulty, Allison Transmissions
SB 26-17	May00	Transmission Shift Indicator Adjustment
SB 26-18	May00	Dash Air Leak Noise
SB 26-19	May00	Shifter Gate Attachment
SB 26-20	May00	Neutral Start/Backup (NSBU) Switch Adjustment
SB 26-21	Aug00	Allison Transmission Sensor Wiring
SB 26-22	Aug00	Allison Transmission Sensor Wiring
SB 26-23	Jul02	Freightliner SmartShift Troubleshooting
SB 26-24	Jan01	Transmission Fluid Coolers Loosening
SB 26-25	Feb01	Argosy Manual Transmissions Slipping Out of Gear
SB 26-26	May01	High-Speed Vibrations with Allison MD 6-Speed Transmission
SB 26-27	Nov01	Rear Transmission Support Spring
SB 26-28	Jul01	Mercedes-Benz Transmissions
SB 26-29	Nov04	Argosy Shift Cable Troubleshooting (COEs Built Before March 2004)
SB 26-30	Sep02	Meritor EOA Range Shift System Troubleshooting Information
SB 26-31	Feb02	AS2 VEPS Update
SB 26-33	Mar02	Oil Fill Tube Misalignment
SB 26-34	Feb04	FreedomLine™ Transmission
SB 26-35	May02	Meritor™ Shift Lever Harness
SB 26-36	May02	External Water-to-Oil Transmission Cooler Replacement
SB 26-37	Sep02	Shift Bar Housing
SB 26-38	Oct04	Automated Gear Shift Transmission Troubleshooting
SB 26-39	Nov04	Argosy Shift Cable Troubleshooting (COEs Built from March 2004)
SB 26-40	Oct04	Mercedes-Benz Automated Transmission Low-Pressure Supply Hose

Group 30, Throttle Control

SB/WI No.	Date	Service Bulletin Title
SB 30-7	Mar99	Engine Brake Sometimes Inoperative with DDEC Engines
SB 30-8	Aug98	Engine Brake Sometimes Inoperative with DDEC III Engines
SB 30-9	Aug99	TPS Pivot Pin/Pivot Pin Mounting Bracket Replacement
SB 30-10	Aug99	Throttle Position Sensor Replacement

Group 31, Frame and Frame Components

SB/WI No.	Date	Service Bulletin Title
SB 31-8	Sep04	Five-Piece Crossmember Replacement
SB 31-9	Feb95	Mudflap Stiffener Installation, Front Axle
SB 31-10	Jun94	Mudflap Deflection, Front Cowl-Mounted

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SB/WI No.	Date	Service Bulletin Title
SB 31-11	May95	ASF Fifth-Wheel Oblong Hole
SB 31-13	Jul95	Forward Side Fairing Wear Adjustment
SB 31-15	Sep00	Fog Light Plugs
SB 31-16	Nov00	Side Fairing End Cap
SB 31-17	Feb00	Classic Bumper Support
SB 31-18	Oct02	Grille Fasteners, Bumper
SB 31-19	May03	Bumper Misalignment Repair
SB 31-20	May04	Century Class Enhanced Bumper Chrome
SB 31-21	Jan05	Century Class Bumper Torques

Group 32, Suspension

SB/WI No.	Date	Service Bulletin Title
SB 32-3	Jan92	Leaning After Turns; AirLiner Suspension With Dump Valve
SB 32-4	Jan92	Equalizer Bushing Lubrication, Freightliner Four-Spring Suspension
SB 32-18	Apr95	AirLiner Air-Spring Piston Blemishes
SB 32-19	Mar96	Checking Mounting Bolt Torque on AirLiner Control Rods
SB 32-20	Feb96	Reyco Suspension Leaf Spring Change
SB 32-21	May96	Hendrickson Bar Pin Alignment
SB 32-22	Apr96	AirLiner Axle Clamp Replacement
SB 32-24	Nov01	AirLiner Suspension Height Measurement
SB 32-25	Feb99	Front Axle Clamp Assembly Difficulties
SB 32-26	Oct03	Rear Suspension Height-Control Valve Troubleshooting
SB 32-27	Oct99	Lower Shock Mounting Bracket Cracking
SB 32-28	Sep01	New Medium-Duty AirLiner Height Control Valve Adjustment
SB 32-29	Feb00	Hendrickson HAS Suspension Ride Height Adjustment
SB 32-30	Mar00	Reyco Composite Spring
SB 32-31	Apr03	Rough Ride Diagnosis
SB 32-32	Nov00	Backing Plate Retrofit for Hendrickson HAS Control Rod
SB 32-33	Jan01	Front Axle Spacer Replacement
SB 32-34	Feb01	Cracks in 12,000-Pound Taper Leaf Front Springs
SB 32-35	Feb01	Replacing TufTrac Spring Pack Assemblies
SB 32-36	Aug01	Hendrickson AirTek Front Suspension Alignment and Adjustments
SB 32-37	Jun02	Front Spring Hanger Bracket Fasteners
SB 32-38	Oct01	Improved Axle Clamps for TufTrac Suspension
SB 32-39	Oct01	Dump Truck Leaning Troubleshooting
SB 32-40	Dec01	AirLiner Suspension Air-Spring Bag Misalignment Troubleshooting
SB 32-41	May04	Heat Testing Shock Absorbers

Group 33, Front Axle

SB/WI No.	Date	Service Bulletin Title
SB 33-3	Feb96	Hub Seal Oil Leakage: Increasing Seal Service Life
SB 33-6	Aug93	Front Hub Serrated Studs

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SB/WI No.	Date	Service Bulletin Title
SB 33-10	Oct96	Wrong Toe-In Readings with Hunter Equipment
SB 33-12	Dec96	Loose Hub Caps on Rockwell FF-981 Axles
SB 33-13	Apr97	PDI Procedure for Rockwell FF-981 Axle Hub Caps
SB 33-14	Jul97	Rockwell FF-981 Front Axle Wheel Removal
SB 33-15	Nov97	New Model for Bee Line® Alignment Equipment
SB 33-16	Oct98	Removing and Installing Axilok® Spindle Nuts
SB 33-17	Dec99	Installing Gunitite Outboard-Mounted Brake Drums
SB 33-18	May00	Meritor FF-981 Easy Steer Plus Axles
SB 33-19	Oct00	Axle Alignment Specifications
SB 33-20	Oct00	Torque Reduction for Axilok and Pro-Torq Spindle Nuts
SB 33-21	Jan01	Converting Grease-Lubricated Steer Axle Preset Hubs to Oil
SB 33-22	Aug04	Installing National® Standard Oil Seals
SB 33-23	Nov04	Freightliner Front Axles

Group 35, Rear Axle

SB/WI No.	Date	Service Bulletin Title
SB 35-5	Jan92	Eaton Drive Axle Breather Improvement
SB 35-8	Feb96	Hub Seal Oil Leakage: Increasing Seal Service Life
SB 35-10	Dec92	Axle Spindle Repairs
SB 35-12	Dec95	Pinion Angles With AirLiner Suspension
SB 35-15	Oct98	Removing and Installing Axilok® Spindle Nuts
SB 35-16	Aug00	Torque Reduction for Axilok and Pro-Torq Spindle Nuts
SB 35-17	Oct00	Axle Alignment Specifications
SB 35-18	Aug01	Axle Vent Oil Run or Stain
SB 35-19	Jan03	Carrier-to-Housing Leaks, Dana® Spicer® D/R404 Series Axles
SB 35-20	Oct04	Meritor MT-40-143MA-N Tandem Drive Axle Pinion Angles
SB 35-21	Oct04	Freightliner Single Rear Axles

Group 40, Wheels and Tires

SB/WI No.	Date	Service Bulletin Title
SB 40-4	Jan92	Balancing or Polishing Alcoa® Aluminum Wheels
SB 40-8	Dec92	Wheel Separations
SB 40-9	Mar94	Hub-Piloted Wheel Nut Wrench Sizes

Group 41, Driveline

SB/WI No.	Date	Service Bulletin Title
SB 41-1	Aug93	Easy Service U-Joints Loose
SB 41-6	Feb96	Rockwell U-Joint Redesign
SB 41-7	Apr96	Midship Bearing Brackets Upgrade
SB 41-8	Jul00	Meritor 16T Midship Driveline Washer Replacement
SB 41-9	Jun02	Driveline Failure Analysis Publications Available

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SB/WI No.	Date	Service Bulletin Title
SB 41-10	Mar03	New Meritor Mid-Ship Bearing Hanger Available
SB 41-11	Oct04	Telma Brake Retarder Right-Hand-Drive Side Inoperative

Group 42, Brakes

SB/WI No.	Date	Service Bulletin Title
SB 42-1	Jan92	Steering Axle Brakes
SB 42-3	Jan92	Additional Limiting Valves Prohibited
SB 42-5	Jan92	MV-2 Valve Plastic Housing Breakage
SB 42-9	Jan92	Pressure Protection (PR-4) and ECON Valves
SB 42-11	Jun92	Gunitite Brake Drum Change
SB 42-12	Oct92	WABCO® ABS Electronic Control Unit (ECU) Replacement
SB 42-13	Feb93	WABCO® ABS Diagnostic Switch Idles Engine
SB 42-14	Jul93	Brake Drum Installation, Hub-Piloted Wheels
SB 42-15	Aug93	Faulty Brake Fluid
SB 42-18	Jul94	Air/Oil Junction Block Removal and Installation
SB 42-19	Aug94	Alcohol Injectors With WABCO System Saver 1000 Air Dryer
SB 42-21	Mar95	Wabco C2 ECU Change to C3
SB 42-22	Jun95	Bendix BP-R1 Brake Valve "Flutter"
SB 42-23	Nov95	Air Drier Cracks, Horton XL21
SB 42-24	Jan96	Bendix Parking Brake Valve Retrofit
SB 42-25	Apr96	Rear Brake Relay Valve Bracket
SB 42-27	Jun97	Rockwell WABCO D-Version ABS
SB 42-28	Jul97	Parking Brake Cable Upgrade
SB 42-29	Jul97	Hydraulic Brake Fluid or Film
SB 42-30	Oct97	Diagnostic Switch Installation, WABCO D-Basic Version ABS
SB 42-31	Jan98	Brake Lining Inspection Update
SB 42-32	May98	Errant ABS Fault Code
SB 42-33	Aug98	WABCO ECU Cover Replacement
SB 42-34	May99	ABS Solenoid Valve Plumbing
SB 42-35	Apr99	Ride Problems on Vehicles with Min-Cer Brake Drums
SB 42-36	Mar00	DRM Splash Shield Kit Available
SB 42-37	Jun00	Park Brake Knob Pop-Out Information
SB 42-38	Aug00	Unreported Retarder and Datalink Circuit Faults
SB 42-39	Sep00	Leaking Check Valve
SB 42-40	Oct00	Park Brake Replacement Cables
SB 42-41	Jan01	Excessive Wear of DURAPARK Brake Linings
SB 42-42	Feb01	False Fault Code Logging, ECU Version Update Needed
SB 42-43	Apr01	Trailer ABS Lamp Operation Introduction
SB 42-44	Apr04	WABCO E-Version Pneumatic ABS Troubleshooting (Cab- and Frame-Mounted)
SB 42-45*	Feb05	Loose Rear Brake Spider Bolts
SB 42-46	Sep01	Bendix AD-9 Upper Mounting Band Installation
SB 42-47	May02	Bendix D2A Nonadjustable Governors Introduced

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SB/WI No.	Date	Service Bulletin Title
SB 42-48	Sep03	Hydraulic Disc Brake Rotor Corrosion
SB 42-49	Aug03	Air Leaks at Air Line Fittings
SB 42-50	Mar02	Meritor Q Plus™ Brakes Need Lubrication
SB 42-51	May02	Brake Lights Remain On After Pedal Released
SB 42-52	Feb03	Front Axle Air Brake Hose Leaks
SB 42-53	Aug03	MGM Long Stroke Brake Chamber Replacement
SB 42-54	Dec03	Bosch Hydraulic Brake Troubleshooting
SB 42-55	Sep03	Columbia/Century Class Front Axle Air Brake Hose Leaks
SB 42-56	Sep03	Enabling M2 Exhaust Brake Lights
SB 42-57	Oct04	Automatic Slack Adjuster Adjustment Caution

* New or revised SB or WI since the last published Validity List.

Group 46, Steering

SB/WI No.	Date	Service Bulletin Title
SB 46-2	Jan92	Eaton Power Steering Pump Warranty Return
SB 46-3	Jan92	Power Steering Pump Leakage, Caterpillar Engines
SB 46-9	Jan92	TRW Steering Gear Repair
SB 46-13	Mar93	Tilt Steering Wheel Looseness or Knocking
SB 46-18	Dec96	Steering Shaft U-Joint Cup Reseating
SB 46-19	Feb97	Steering Noises
SB 46-21	Feb00	Sheppard M100 Steering Gear Leaks
SB 46-22	Aug02	Steering Column Shaft Noises
SB 46-23	May00	Broken Air Line Fitting Repair
SB 46-24	Nov00	Steering Assist Ram Bracket Replacement
SB 46-25	Apr01	Steering Pressure Hose Leaks
SB 46-26	Sep01	TRW Power Steering Cylinder
SB 46-27	Oct01	Steering Filter End Caps
SB 46-28	Oct02	Nelson Reservoir Cover Replacement
SB 46-29	Dec02	Hydraulic Fluid for the Power Steering System
SB 46-30	Jan03	Overflowing Power Steering Reservoir
SB 46-31	Aug03	Supplemental Maintenance Recommendations to Enhance Power Steering System
SB 46-32	Mar04	Steering Assist Ram Bracket Modification
SB 46-33	Oct04	Steering Gear Splash Shield Installation
SB 46-35	Sep04	Adjustable Steering Column Release Pedal
SB 46-36	Nov04	New Power Steering System Troubleshooting Procedures
SB 46-37	Jan05	Rack and Pinion Steering Gear

Group 47, Fuel

SB/WI No.	Date	Service Bulletin Title
SB 47-5	Apr92	Unequal Fuel Levels With Dual Tanks
SB 47-9	Jun00	23-Inch Aft-Mounted Fuel Tanks with Rotated Filler Neck
SB 47-10	Mar01	CNG Fuel Gauge Information

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SB/WI No.	Date	Service Bulletin Title
SB 47-11	Apr02	ISX Fuel Tank Pressure
SB 47-12	Apr01	EquiFlo Fuel Fill Neck Damage
SB 47-13	Aug01	New Fuel Shutoff Rod End
SB 47-14	Jul03	Fuel Line Replacement
SB 47-15	Mar04	MBE4000 Fuel Filter
SB 47-16	Jun04	Davco® Wrench Available

Group 49, Exhaust

SB/WI No.	Date	Service Bulletin Title
SB 49-1	Aug93	New Support Clamps and Bracket Assemblies
SB 49-8	Feb95	Reselling Cummins B and C Series Engines Without Catalytic Converters
SB 49-10	Aug95	3/4 Stainless Steel Muffler Shield Mounting
SB 49-12	Feb96	Catalytic Converter Muffler Cold Weather Performance
SB 49-13	Dec96	Muffler Outlet Routing
SB 49-14	Jan97	Curved Top Stacks
SB 49-15	May98	Upper Muffler-Mounting Bracket Loosening
SB 49-16	Feb98	Cold Weather Problems with Catalytic Converters
SB 49-17	Sep02	Interior Noise Level Problems
SB 49-18	Nov98	Muffler Mounting
SB 49-19	Jul99	New Supplier for Exhaust Flex Tubing
SB 49-20	Apr00	Single Mufflers on High-Flow Engines

Group 54, Electrical, Instruments, and Controls

SB/WI No.	Date	Service Bulletin Title
SB 54-4	Jan92	Replacement of VDO Gauges With Stewart-Warner Gauges
WI 54-2	Apr89	Replacing a VDO Tachometer With a Stewart-Warner Tachometer, 112 Conventional
WI 54-3	Apr89	Replacing a VDO Speedometer With a Stewart-Warner Speedometer, 112 Conventional
WI 54-4	Apr89	Replacing a VDO Voltmeter With a Stewart-Warner Voltmeter, 112 Conventional
WI 54-5	Apr89	Replacing a VDO Fuel Level Gauge With a Stewart-Warner Gauge, 112 Conventional
WI 54-6	Apr89	Replacing a VDO Engine Oil Temperature Gauge With a Stewart-Warner Gauge, 112 Conventional
WI 54-7	Apr89	Replacing a VDO Engine Coolant Temperature Gauge With a Stewart-Warner Gauge, 112 Conventional
WI 54-8	Apr89	Replacing a VDO Transmission Oil Temperature Gauge With a Stewart-Warner Gauge, 112 Conventional
WI 54-9	Apr89	Replacing a VDO Forward-Rear Axle Oil Temperature Gauge With a Stewart-Warner Gauge, 112 Conventional
WI 54-10	Apr89	Replacing a VDO Rearmost Axle Oil Temperature Gauge With a Stewart-Warner Gauge, 112 Conventional
SB 54-7	Aug93	Wiring Revision for Installation of a New VIGIL® I or II Lightbar
SB 54-9	Aug93	Radio Static Reduction
SB 54-19	Aug93	Radio Fadeout, Radios With Built-In Fader Control
SB 54-21	Jan92	Correct Electrical Receptacles for Engine Heaters

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SB/WI No.	Date	Service Bulletin Title
SB 54-25	May92	Isspro Fuel Level Sender
SB 54-26	Jul92	VIGIL and Kysor VIP Lightbar Turn Signal Wiring
SB 54-30	Jan94	Index High Coolant Temperature Alarm Switch, VIGIL I®
SB 54-31	Nov92	Battery Cable Hose Clamp Replacement
SB 54-33	Feb95	Battery Isolator System
SB 54-41	Jun94	Battery Isolator, DDEC III
SB 54-43	Jul94	Low-Air Pressure Switch Problems
SB 54-44	Aug94	Vigil® Low-Coolant-Level False Alarms with Index Probe
SB 54-48	Jan95	DDC ProDriver™
SB 54-49	Jan95	CELECT™ RoadRelay Overview
SB 54-51	Mar95	Accent Light Strip Fuel Access Flap
SB 54-54	Jun95	Speedometer/Tachometer Calibration, Dodge V8, V10, and Caterpillar CFE Engines
SB 54-55	Sep95	Electrical Terminal Protection
SB 54-56	Dec95	Retrofitting Daytime Running Lights
SB 54-61	Sep96	Calibration Update for Ametek Speedometers and Tachometers
SB 54-62	Sep96	Speedometer and Tachometer Troubleshooting, Century Class
SB 54-63	Nov96	CB Jumper Harness
SB 54-65	Nov96	Engine Coolant Supply Tube
SB 54-66	Dec96	Electronic Control Parameters
SB 54-67	Sep97	Low Coolant Level Indication
SB 54-68	Jul97	Qualcomm® Display Problems
SB 54-70	Oct97	New Naming System for Electrical Wiring Diagrams
SB 54-71	Feb98	Vehicle Speed Sensor: Optimized Idle Feature
SB 54-72	Nov97	ICU Roll Call Fault Reporting
SB 54-74	Dec97	Trucklite Auxiliary Turn Signal Lamp Replacement
SB 54-76	Feb98	Vehicle Storage
SB 54-77	Mar98	Pyrometer Gauge Needle Deflection
SB 54-78	Nov98	Instrumentation Control Unit Shorting
SB 54-79	May98	Bulb Replacement, Century Class
SB 54-80	Jun98	ICU Identification
SB 54-81	Jun98	Coolant Temperature Sensor Replacement
SB 54-82	Jun98	Eaton AutoShift Wire Damage
SB 54-83	Aug98	Voltmeter Accuracy Test
SB 54-84	Apr99	Optimized Idle and Parking Brake Light Replacement
SB 54-85	Sep98	Optimized Idle Low Voltage Run Time
SB 54-86	Sep98	Marker Light Flickering
SB 54-88	Aug98	Dash Bulb Replacements
SB 54-89	Nov98	Daytime Running Lights Indicator Bulb Removal
SB 54-90	Jan99	Battery Cable Replacement
SB 54-91	Jan01	Eaton VORAD Collision Warning System (CWS), Version EVT-300
SB 54-92	Dec98	Cummins Power Harness Corrosion Fix
SB 54-93	Apr99	DDEC IV and Optimized Idle Problems
SB 54-94	Feb02	Low Voltage Disconnect

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SB/WI No.	Date	Service Bulletin Title
SB 54-95	Jul99	Replacing Dash Bulbs with LEDs
SB 54-96	May99	Optimized Idle Sensor Mounting Problem
SB 54-97	Mar99	Identifying Tractor/Trailer Electrical Connectors
SB 54-98	May99	Argosy Step Fault Code Readings
SB 54-99	Dec99	ICUI to ICU2M Conversion
SB 54-100	Jul99	Replacing Remote-Sense Alternators
SB 54-101	Aug99	Optimized Idle and Parking Brake Indicator LEDs
SB 54-102	Aug99	Fuel Gauge/Sender Test
SB 54-104	Oct99	LED Side Marker Lights Available
SB 54-105	Oct99	Fresh Air Warning Buzzer Disable
SB 54-106	Feb01	Trip Miles Reset With Optimized Idle
SB 54-107	Dec99	Changing Odometer Units
SB 54-108	Dec99	Changing the Delphi Delco Radio Frequency
SB 54-109	Dec99	RAMI Antenna
SB 54-110	Feb00	Engine Shutdown
SB 54-111	Feb00	ICU2M Software Release 1.40
SB 54-112	Feb00	ICU2M Starter Lockout Fix
SB 54-113	Feb00	Replacing Mechanical Flashers With Electronic Flashers
SB 54-114	Mar00	J1939 Inoperative
SB 54-115	Mar00	Step Deployment Unit Troubleshooting
SB 54-117	Apr00	Engine Brake Wiring Fix
SB 54-119	Apr00	Fuel Sender Gasket Replacement
SB 54-120	Apr00	AM Radio Reception Problems
SB 54-121	Apr00	False Overheating Indication from Temperature Switch
SB 54-122	May00	ICU3 Service Cluster Available
SB 54-123	Jul00	Eaton Vehicle Speed Sensor Operation Problems
SB 54-124	Jul00	J1939 System Check for Allison 1000/2000 Transmissions
SB 54-125	Aug00	ICU3 Warning Light Position and Wiring Correction
SB 54-126	Aug00	Water-In-Fuel Lamp Operation
SB 54-127	Aug00	Disabling the Delco Theft Deterrent LED
SB 54-128	Sep00	Transmission Warning Light Wiring Repair
SB 54-129	Jan01	Freightliner Data Logger Unit (DLU), Version 1.1
SB 54-130	Dec00	Eaton AutoShift Troubleshooting
SB 54-131	Jan01	RAMI Antenna Multiplexer Replacement and Part Numbers
SB 54-132	Aug02	Eaton ServiceRanger Software
SB 54-133	Mar01	J1939 Datalink Diagnostics
SB 54-134	Apr01	Eaton/Bosch ABS Low Voltage Code
SB 54-135	Apr01	LVD (Low Voltage Disconnect) Alarm
SB 54-136	Apr01	Fuel Lever Sender Guard
SB 54-137	Apr01	Fuel Lever Sender Hits Tank
SB 54-138	Sep02	Argosy Step Deployment Troubleshooting
SB 54-139	Jun01	Isspro Thermocouple and Pyrometer Testing
SB 54-140	Jun01	Non-Functioning Optimized Idle

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SB/WI No.	Date	Service Bulletin Title
SB 54-141	Jun01	Low Coolant Level (LCL) Sensor/Engine Shutdown
SB 54-142	Jun01	ICU2M Version 2.0
SB 54-143	Jun01	Supplemental Restraint System Not Responding
SB 54-144	Jun01	FLD Visor Harness Replacement
SB 54-145	Jul01	Radio/Electronics Failures
SB 54-147	Mar02	Headlamps Hi-Lo Illuminate
SB 54-148	Sep01	Delco Radio Diagnostics
SB 54-149	Sep01	Headlamp Connector Corrosion
SB 54-150	Sep01	Battery Cable Routing and Clamp Support
SB 54-152	Sep01	MBE900 Exhaust Brake Wiring
SB 54-153	Feb02	ICU2L and ICU2M Repair
SB 54-154	Oct01	Allison Automatic Transmission NSBU Switch
SB 54-155	Oct01	Security Measures for Replacing Ignition Keys
SB 54-156	Aug04	Adding Features to the Multiplexed Electrical System
SB 54-157	Jul02	Troubleshooting Eaton Dash Switches
SB 54-158	Jul02	No Speedometer at Low Speed
SB 54-159	Dec04	Turn Signal and Flasher Circuit Upgrade
SB 54-160	Jul02	Optimized Idle LED Illumination
SB 54-161	Oct02	Low Coolant Level Sensor Replacement
SB 54-162	Mar03	Air Intake Heater Rewire
SB 54-163	Dec02	Paddle Switch Replacement
SB 54-164	Dec02	Turn Signal Cancellation Loss
SB 54-166	Dec02	M2 Bulkhead Module Fault Display
SB 54-167	Jan03	Checking Smart Switches Using DataLink Monitor
SB 54-168	Jan03	New DataLink Monitor Templates
SB 54-169	Apr03	Checking Ametek Engine Coolant Temperature Gauge Accuracy
SB 54-170	May03	Mercury Switch Removal
SB 54-172	Apr03	Condor Electrical ABS Fix
SB 54-173	Jun03	Adding M2 Marker Lights
SB 54-174	Mar04	Converting Combination Stop/Turn Lamps to Separate Lamps
SB 54-175	Sep03	Marker/Turn Signal Rewire
SB 54-176	Sep03	VORAD Sensor Bracket Replacement
SB 54-177	Nov03	Bulkhead Module Fault Code Information
SB 54-178	Aug03	Battery Access Door Replacement
SB 54-179	Jun04	Wiring Constant Power to the Sleeper Alarm Clock
SB 54-180	Dec03	Wiring Repair Information
SB 54-181	Aug04	Fog Light Control on Business Class® M2 Vehicles
SB 54-183	Jul04	Columbia Headlight Jumper Harness
SB 54-184	Apr04	Using Correct DLA/PDM Cables
SB 54-185	May04	Using the Correct Port Cable for the Data Link Adapter
SB 54-186	Jul04	Marker Light Replacement
SB 54-187	Sep04	ICU2M J1587 Fault Codes Differ on Driver's Display vs. ServiceLink Display
SB 54-188	Nov04	ICU3 Fuel Gauge Field Repair

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SB/WI No.	Date	Service Bulletin Title
SB 54-189	Dec04	Wiring Corrosion/Turn Signal Switch
SB 54-190	Oct04	Tyco PDM Changeover
SB 54-191	Aug04	ServiceLink "Page Two" Fault Codes
SB 54-192	Oct04	Using the Correct Tools for Freightliner-Branded, Delco, or Panasonic Radio Removal
SB 54-193	Oct04	M2 Vehicle CHM Under-Cab Mount Wiring
SB 54-194	Oct04	Required Maintenance for Freightliner-Branded and Delco Cassette Players
SB 54-195*	Jan05	Series 60 Engine to UltraShift Transmission Intermittent Communication
SB 54-196*	Jan05	Trailer PDM Relocation
SB 54-198	Dec04	"Check Trans" Light Displaying at Start-Up
SB 54-199	Dec04	Caution Using ICU3-M2 Clusters for Testing in Other Vehicles

* New or revised SB or WI since the last published Validity List.

Group 55, Special Equipment, Fire/Emergency/Vocational

SB/WI No.	Date	Service Bulletin Title
SB 55-1	Jan92	Roper 3600-Series Pump Instruction Book

Group 60, Cab

SB/WI No.	Date	Service Bulletin Title
SB 60-1	Jan92	Rust Prevention Using Silicone Sealant
SB 60-5	Jun95	Moto Mirror Troubleshooting and Remedies
SB 60-18	Jun95	Wooden Dash Panel Damage from Overtightening Mounting Screw
SB 60-21	Jun95	Discoloration of Wooden Dash
SB 60-23	Aug93	Reinforcing Cab Side Extenders
SB 60-24	Jan92	Mirror Struts to Improve Door Stiffness
SB 60-26	Aug93	Cabinet Fix, 70-Inch SleeperCab
SB 60-27	Jul92	Installation of Gas Spring Bunk Supports for 48-Inch SleeperCabs
SB 60-31	Sep93	A-Pillar Plastic Cover Replacement
SB 60-32	Jan95	Leaking Side Windows in Roof Caps
SB 60-33	Jan94	FLB Grille Rubs
SB 60-36	Mar94	Cab Suspension Shock Absorbers
SB 60-37	Mar94	Raised Roof Assemblies Without Rivet Holes
SB 60-38	Mar94	One-Way Screw Removal, Radio and Dash Panel B
SB 60-39	Nov95	Crew Cab and Extended Cab Roof Repair
SB 60-42	Jun94	Cab-Mounted Mirrors
SB 60-43	Oct95	Swing-Out Side Window Replacement in Roof Caps
SB 60-44	Jan95	Dash Panel Paint
SB 60-45	Jan95	Noises at the Front of the Cab
SB 60-46	Mar95	Cab Nose From Tilt Strut Rattle
SB 60-47	Mar96	Hehr Swing-Out Window Leaks
SB 60-49	Feb98	Structural Adhesives: Windshields, Sideskins, and FRP Panels
SB 60-50	Dec98	Interior Scuff Removal
SB 60-51	Sep96	Metal Air Horn Valve Available

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SB/WI No.	Date	Service Bulletin Title
SB 60-52	Dec96	Rain Tray Removal
SB 60-53	Oct96	Rear Window Seal Replacement
SB 60-54	Nov96	Cabinet Top and Panel Color Change
SB 60-55	Nov96	Able Body Sleeper Box Insulation
SB 60-56	Mar97	Mirror Bracket Folding
SB 60-58	Jan97	Silencer Insulation Packages
SB 60-59	Jan97	Roof Cracks at the Visor
SB 60-60	Feb97	Mekra Mirror Adjustment Problem Repair
SB 60-61	May97	Cab Upholstery Fasteners
SB 60-62	Apr97	Side Window Latch Interference Fix
SB 60-63	Apr97	Access Door Seal Change
SB 60-64	Apr97	Frontwall Fastener Replacement
SB 60-66	Apr97	Norcold Refrigerator Troubleshooting
SB 60-67	May97	Vanity Mirror Spring Clip Installation
SB 60-68	Aug97	Mid-Roof SleeperCabs Wind Noise Fix
SB 60-69	May97	Cowl Modification for Ease of Windshield Wiper Motor Servicing
SB 60-72	Jul97	SleeperCab® Sidewall Assembly Replacement
SB 60-73	Sep97	Front Cab Mount Replacement
SB 60-74	Oct97	Mid-Roof SleeperCabs® Built Using Urethane Sealant, Removal and Installation
SB 60-75	Nov97	Side Extender Corrosion Repair
SB 60-76	Dec97	Noises at the Frontwall Panels
SB 60-77	Jul98	Front Cab Mount Grinding Noises
SB 60-78	Feb02	Side-Wall Adhesive Limited Shelf Life
SB 60-79	Jan98	Cabinet Drawer Sliding Open
SB 60-80	Mar98	Rear Cab Mount Enhancement or Repair
SB 60-81	Apr98	Baggage Compartment Leaks
SB 60-82	Aug98	Frontwall Leaks, Century Class
SB 60-83	Mar99	Roof Seam Seal Repair
SB 60-84	Jan01	Day Cab Conversion
SB 60-85	Oct98	Spray Guard Below Door Installation
SB 60-86	Dec98	Front Cab Mount Wear
SB 60-87	Nov04	Troubleshooting the Cab Height-Control Valves
SB 60-88	Apr99	Windshield Replacement Procedures
SB 60-89	Aug99	Refrigerator Cooling Fan and Cabinet Ventilation Modification
SB 60-90	Oct99	Under Deck Air Horn Repositioning
SB 60-91	Oct99	Windshield Inspection Form
SB 60-92	Oct99	Cab Frame Mount Isolator Replacement
SB 60-93	Nov99	B-Pillar Striker Pin Reinforcement
SB 60-94	Mar00	Premature Sway Bar Bushing Wear
SB 60-95	Oct00	Elimination of Factory Undercoating
SB 60-96	Oct00	Roof Cap Repairs
SB 60-97	Nov00	Mirror Support Nuts
SB 60-98	Nov00	Cab Tilt Latches Binding

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SB/WI No.	Date	Service Bulletin Title
SB 60-99	Dec00	Ambulance Front Cab Mount Modifications
SB 60-100	Aug01	Mekra Mirror Peeling
SB 60-101	Apr01	Classic XL Cab Mounts
SB 60-102	Feb02	Cab Rear Crossmember Assembly Available
SB 60-103	Nov01	Loose Mirror Pivot Repair
SB 60-104	Mar02	Windshield Molding Fastener Reinforcement
SB 60-105	Jul02	Drain Tube Replacement
SB 60-106	Dec02	Air Manifold Dash Leak
SB 60-107	Nov02	Mirror Glass Replacement
SB 60-108	Oct02	Cab Mount Isolator Bushing Replacement
SB 60-109	Oct02	Sleeper Bunk Gas Strut Replacement
SB 60-110	Jan03	Center Storage Console Installation
SB 60-111	Sep03	TV Cabinet Brace Installation
SB 60-112	Jan03	Mid-Roof Cab Roof Repair
SB 60-113	Oct02	Dome Light Replacement
SB 60-114	Aug03	Condor Mirror Bracket Replacement
SB 60-116	May03	Mekra Mirror Head Angle Adjustment
SB 60-117	Jun03	Columbia Mirror Clamps
SB 60-118	Aug03	Adding the Intake Heater Telltale to the ICU3-M2
SB 60-120	Aug03	Mid-Roof Trim Tab Modification
SB 60-121	Dec04	Cab Loom Removal
SB 60-122	Nov03	Condor Steps Bending Fix
SB 60-123	Apr04	Window Bonding Fix
SB 60-124	Dec04	Cab Safety Release Latch Relocation
SB 60-125	Jan05	Windshield Molding Retainer Strip
SB 60-126*	Jan05	Removing Adhesive Residue from Sleeper Curtains
SB 60-127	Jan05	Compression Nuts Cracking on Hood-Mounted Mirror

* New or revised SB or WI since the last published Validity List.

Group 72, Doors

SB/WI No.	Date	Service Bulletin Title
SB 72-8	Jul95	Door Panel Cracking
WI 72-1	Jul95	Door Replacement, Medium Trucks and FLC 112 Conventionals
WI 72-2	Jul95	Door Repair, Medium Trucks and FLC 112 Conventionals
SB 72-10	Nov95	"Australian" Door Check Installation
SB 72-11	Jan96	Door Check Weld-Stud Replacement
SB 72-13	Dec96	Operable Wing Window Adjustment
SB 72-14	Dec97	Door Carpet Replacement
SB 72-15	Aug97	Door Rattle, Century Class
SB 72-16	Mar99	Door Release and Lock Adjustment
SB 72-17	Oct97	Door Trim Seal Replacement
SB 72-18	Nov97	New Cab Door Auxiliary Seal
SB 72-20	Mar99	Upper Door Trim Retaining Clip Replacement

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SB/WI No.	Date	Service Bulletin Title
SB 72-22	Mar00	Door Panel Modification
SB 72-23	Sep00	Door Latch Paint
SB 72-24	May02	Door Latch Lubrication
SB 72-25	Feb02	Door Restraint Strap Installation
SB 72-26	Sep02	Door Glass Replacement
SB 72-27	Jan03	Hurd Key and Locksets
SB 72-28	Apr04	Door Latch Linkage Fix
SB 72-29	Nov03	Condor Outer Door Skin Loosening
SB 72-30	Nov03	Door Release Handle Replacement
SB 72-31	Mar04	Vent Window Seal Leaking
SB 72-32	Mar04	Downview Mirror
SB 72-33	Nov04	Low Entry Fold-Up Door Fix

Group 82, Windshield Wipers and Washer

SB/WI No.	Date	Service Bulletin Title
SB 82-6	Jun95	Intermittent Wiper Retrofit
SB 82-10	Feb98	Enhanced Wiper Arm
SB 82-11	Mar98	Wiper/Washer Switch Replacement
SB 82-12	Aug98	Headlight Washer Leak
SB 82-13	Oct98	Sprague Wiper Con Link Replacement
SB 82-14	Oct98	Trico Socket Lube
SB 82-15	Oct99	Sprague Wiper Nuts Replacement
SB 82-16	Jul04	Remote Washer Bottle Filler Neck Relocation

Group 83, Heater and Air Conditioner

SB/WI No.	Date	Service Bulletin Title
SB 83-5	Jan92	Heater/Air-Conditioner Troubleshooting
SB 83-6	Jan92	Heater/Air-Conditioner Blower Motor Checking
SB 83-7	Jan92	Air Conditioner Compressor Storage and Handling
SB 83-8	Jul04	Returning Refrigerant Compressors
SB 83-9	Jan92	Approved Air Conditioning Hose Assemblies
SB 83-10	Dec92	Air-Conditioner Refrigerant Recovery and Recycling
SB 83-11	Jan92	Climate Control Refrigerant Compressor Oil Leaks
SB 83-12	Aug02	Moisture Indication on Replacement Receiver-Drier
SB 83-14	Jan92	Air Conditioner Compressor Failure, Systems With Auxiliary Power Units
SB 83-24	Jan92	Replacing York Refrigerant Compressors
SB 83-29	Jan92	Installing a Fresh-Air/Recirculation Valve
WI 83-5	Aug89	Installing a Fresh-Air/Recirculation Valve
SB 83-34	Jan92	Air Conditioning Repair Points
SB 83-36	Oct92	NTC/N14, CCI Compressor Bracket Changes
SB 83-37	Oct92	Caterpillar 3176, CCI Compressor Leaking at Base
SB 83-38	Nov92	Refrigerant Compressor Mounting on Cummins L10

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SB/WI No.	Date	Service Bulletin Title
SB 83-41	Mar94	Auxiliary HVAC Retrofit to C.T.C.
SB 83-42	Mar94	A/C Compressor Belt Throwing, CAT 3176
SB 83-44	Jun94	Adjustment Link Bolt Breakage, Cummins L10 and M11
SB 83-47	Jan04	Replacing Climate Control Refrigerant Compressors
SB 83-48	May95	A/C Compressor Leakage, CCI R-134a
SB 83-50	Oct95	A/C Fan Cycling Switch
SB 83-51	Sep95	A/C Fittings Tightening
SB 83-52	Nov95	A/C Fan Cycling Switch Malfunction
SB 83-53	Mar96	A/C Charge Port Corrosion
SB 83-56	Jul97	Automatic Temperature Control (A.T.C.) Module Replacement
SB 83-59	Jan98	Air Conditioning Retrofit, R-12 to R-134a
SB 83-60	Nov97	Loose Clutch Mounting Bolts, CCI Compressors
SB 83-61	Nov97	Hot Air Blowing in the Sleeper
SB 83-63	May98	HVAC Resistor Block Replacement and Jumper Harness Installation
SB 83-64	Aug98	A/C Clutch Grounding
SB 83-65	Sep99	Expansion Valve Noise
SB 83-66	Sep98	ACPU Water Intrusion
SB 83-67	Nov99	C10/C12 Tensioner Wear
SB 83-68	May00	Cummins M11/ISM A/C Belt Jumping
SB 83-69	Jan99	Heat/Defrost Air Cylinder Anchor Repair
SB 83-70	Jul99	Refrigerant Compressor Adjusting Link Replacement
SB 83-71	Dec99	Binary Switch Retrofit for Century Class and Argosy Vehicles
SB 83-72	Aug99	Expansion Valve Noise
SB 83-73	Jun99	Temperature Control Wires Reversed on the Auxiliary HVAC Unit
SB 83-74	Jul99	Binary Switch Retrofit for FLB COEs, FLD Conventionals, and Business Class Vehicles
SB 83-75	Jul99	New Index ACPU/APADs High Pressure Switch
SB 83-76	Oct00	C10/C12 Belt Jumping Correction
SB 83-78	Feb00	Water Regulating Valve Cable Replacement
SB 83-79	Feb00	Water Regulating Valve
SB 83-80	Apr00	Temperature Control Pinion Gear Stripping
SB 83-81	Jul00	Main HVAC Water Leak Inspection and Repair
SB 83-82	Nov00	A/C Compressor Mounting Bracket Replacement
SB 83-83	Aug00	New Water Regulating Valve and Cable
SB 83-84	Nov01	SlimLine Seal Torque Specs
SB 83-85	Oct00	A/C Drive Belt for Cummins M11/ISM Engines
SB 83-86	Sep02	HVAC Filter Maintenance
SB 83-87	Mar01	Auxiliary Heater Core Cleaning
SB 83-88	Aug01	Auxiliary HVAC Resistor Block Failure
SB 83-89	Mar01	SlimLine A/C Adaptor
SB 83-90	Oct02	New Part Numbers for SlimLine Refrigerant Line Seals
SB 83-91	Mar03	Hot Air Bursts in A/C Mode
SB 83-92	Apr02	Increased HVAC Output Retrofit
SB 83-93	Apr02	Viscous Fan Drive and A/C Output

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SB/WI No.	Date	Service Bulletin Title
SB 83-94	Sep02	Blower Motor Problem on Red Dot Sleeper Heater and Air Conditioner With C.T.C.
SB 83-95	Oct02	A/C Refrigerant Sealer Usage
SB 83-97	Jun03	Interference Between the A/C Condenser Hose and the Hood
SB 83-98	Jun03	A/C Condenser Leaks
SB 83-99	Aug03	Coronado Refrigerant Line
SB 83-100	Jul04	Cab Evaporator Freezing
SB 83-101	Sep03	Sanden Refrigerant Compressor Oil SP-20 and SP-15
SB 83-102	Nov03	Heater Control Valve Enhancement
SB 83-104	Nov03	Refrigerant Line Support Bracket Replacement
SB 83-105	Jan04	Interference Between the Refrigerant Lines and the Hood or Charge Air Cooler
SB 83-106	May04	HVAC Front Control Unit
SB 83-107	May04	HVAC Blower Motor Corrosion
SB 83-108	Aug04	HVAC Junction Block
SB 83-110	Nov04	Heater Cores BOA 91617 and BOA 93675
SB 83-111	Jan05	Sleeper Evaporator Freeze-Up

Group 88, Hood, Grille, and Cab Fenders

SB/WI No.	Date	Service Bulletin Title
SB 88-17	May94	Sound Dampening, FLD Hood
SB 88-18	Dec00	Grille Alignment
SB 88-19	Jan95	Hood Rivet Loosening
SB 88-20	Mar00	Hood Hatch (Butterfly) Alignment
SB 88-21	Jun95	Hood Assist Cable Change
SB 88-22	Jun95	Hood Tilt Assist Cable Attachment
SB 88-23	Jul96	Bonded Fastener Installation
SB 88-24	Sep97	Hood Damage Repair
SB 88-25	Jan98	Mud Flap Damage on the Classic FLD Conventional
SB 88-26	Apr00	Century Fender Change
SB 88-27	Jun01	Repairing Star Cracks in Fiberglass Fenders
SB 88-28	Dec01	Columbia Hood Debond
SB 88-29	Oct02	Quarter-Fender Reinforcement
SB 88-30	Jun03	Grille Chrome Peel Repair
SB 88-31	Jul03	Columbia Grille Installation

Group 91, Seats and Restraint Systems

SB/WI No.	Date	Service Bulletin Title
SB 91-2	Sep95	Seat/Backwall Interference
SB 91-3	Jan98	Seating Recline Limiters
SB 91-4	Dec98	SPACE Seat Restraint Servicing
SB 91-6	May00	Bostrom Bench Seat Replacement
SB 91-7	Sep00	EzyRider Seat Shroud Adjustment
SB 91-8	Aug00	Seat Ball Check Valve Modification

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Validity List

Freightliner Service Bulletin

> FLA COE
> FLB COE
> FLD Conventional
> Business Class

> FLC 112 Conventional
> Century Class Conventional
> Argosy COE
> Cargo

> Columbia
> Condor
> Business Class M2

SB/WI No.	Date	Service Bulletin Title
SB 91-9	Oct01	General Information, Wiring Diagrams, and Troubleshooting Procedures for the Air Bag Only and Air Bag/SPACE Systems
SB 91-10	Aug01	Supplemental Restraint System (SRS) Belt Tensioner Fault Code
SB 91-11	Dec03	Seat Belt Retractor Adjustment
SB 91-12	Sep04	Using Loctite in EzyRider Seat Air Spring Installation

Group 98, Paint

SB/WI No.	Date	Service Bulletin Title
SB 98-6	Sep96	Interior Paint, Raised Roof Models
SB 98-7	Jul96	Rear Seam Seal Paint Peeling
SB 98-8	Dec96	Touch-Up Paint for Interior Cabinets
SB 98-9	Dec96	Using Flexible Primer on Plastic Components
SB 98-10	Jul97	Chassis Paint Usage
SB 98-11	Sep97	Mirror Arm Paint
SB 98-12	Aug02	Cab Surface Repair
SB 98-13	Aug00	Side Fairing Primer Repair
SB 98-14	Dec00	Bumper Paint
SB 98-15	Feb02	Paint Finish Standards
SB 98-16	Nov04	DuPont™ Imron® Elite
SB 98-17	Jan04	Paint Supplier Change
SB 98-18	Aug04	Repainting Plastic Bumper Components
SB 98-19*	Feb05	Body Paint Repair Process

* New or revised SB or WI since the last published Validity List.