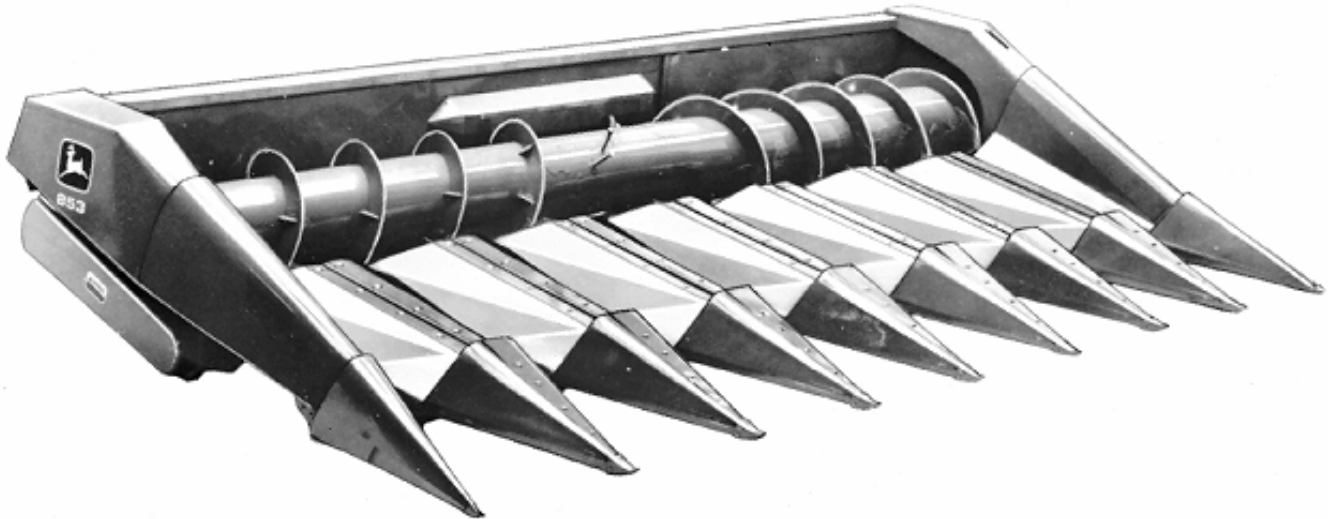


HP1453

-UN-01JAN94



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JOHN DEERE 853 ROW-CROP HEAD

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE)

DATE OF MANUFACTURE

MODEL NO.	DATE
453	(1976-1979)
454	(1975-1979)
554	(1975-1979)
653	(1975-1979)
654	(1976-1979)
853	(1976-1979)

SERIAL NUMBERS

WHEN WRITING ABOUT OR FILLING OUT WARRANTY CLAIMS, USE ALL NUMBERS, LETTERS AND SPACES SHOWN ON THE SERIAL NUMBER PLATE.

SERIAL NUMBER PLATE

198001H

198001 - DESIGNATES ROW-CROP HEAD SERIAL NUMBER

H - DESIGNATES FACTORY (HARVESTER WORKS)

THE 50 SERIES ROW-CROP HEAD SERIAL NUMBER PLATE IS LOCATED ON THE LEFT-HAND SIDE END SHEET OF THE MAIN FRAME.

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IMPORTANT

THIS PARTS CATALOG CONTAINS COMPLETE PARTS INFORMATION ON THE 50 SERIES ROW-CROP HEADS. VINTAGE IS DETERMINED BY SERIAL NUMBERS UNDER WHICH ROW-CROP HEADS WERE MANUFACTURED. IT IS IMPORTANT THAT THE CORRECT SERIAL NUMBER BE USED WHEN ORDERING PARTS.

SERIAL NUMBER LISTING INFORMATION

SERIAL NUMBER INFORMATION IS LISTED TO SHOW ON WHICH MACHINES EACH PART CAN BE USED; FOR EXAMPLE:

- THE PART CAN BE USED ON ALL MACHINES.
- 000000- THE PART CAN BE USED ON ALL MACHINES BEGINNING WITH THE SERIAL NUMBER LISTED.
- 000000 THE PART CAN BE USED ON ALL MACHINES UP TO AND INCLUDING THE SERIAL NUMBER LISTED.
- 000000-000000 THE PART CAN BE USED ON ALL MACHINES BETWEEN AND INCLUDING THE SERIAL NUMBERS LISTED.

WHEN XXXXXX'S ARE LISTED IN PLACE OF A SERIAL NUMBER, A SERIAL NUMBER CHANGE WAS MADE BUT THE EXACT SERIAL NUMBER WAS NOT AVAILABLE WHEN THE CATALOG WAS PRODUCED.

JDM REMANUFACTURED COMPONENTS

THE SERVICE PARTS LISTED IN THIS CATALOG ARE INTENDED FOR THE REPAIR OF ORIGINAL EQUIPMENT COMPONENTS. ALTHOUGH MOST SERVICE PARTS MAY BE USED TO REPAIR REMANUFACTURED COMPONENTS, THE REMANUFACTURED DESIGN MAY CHANGE PARTS SUFFICIENTLY SO THAT SERVICE PARTS ARE INADEQUATE OR NOT USABLE.

BOLT AND CAP SCREW STRENGTH IDENTIFICATION

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH-STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER.

COMPLETE GOODS LISTINGS

COMPLETE GOODS ARE LISTED IN BOLD FACE TYPE. ORDER SEPARATELY. DO NOT INCLUDE ON REPLACEMENT PARTS ORDER.

SI UNITS OF MEASURE

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

CHANGE INDICATOR LINE

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE LEFT-HAND MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

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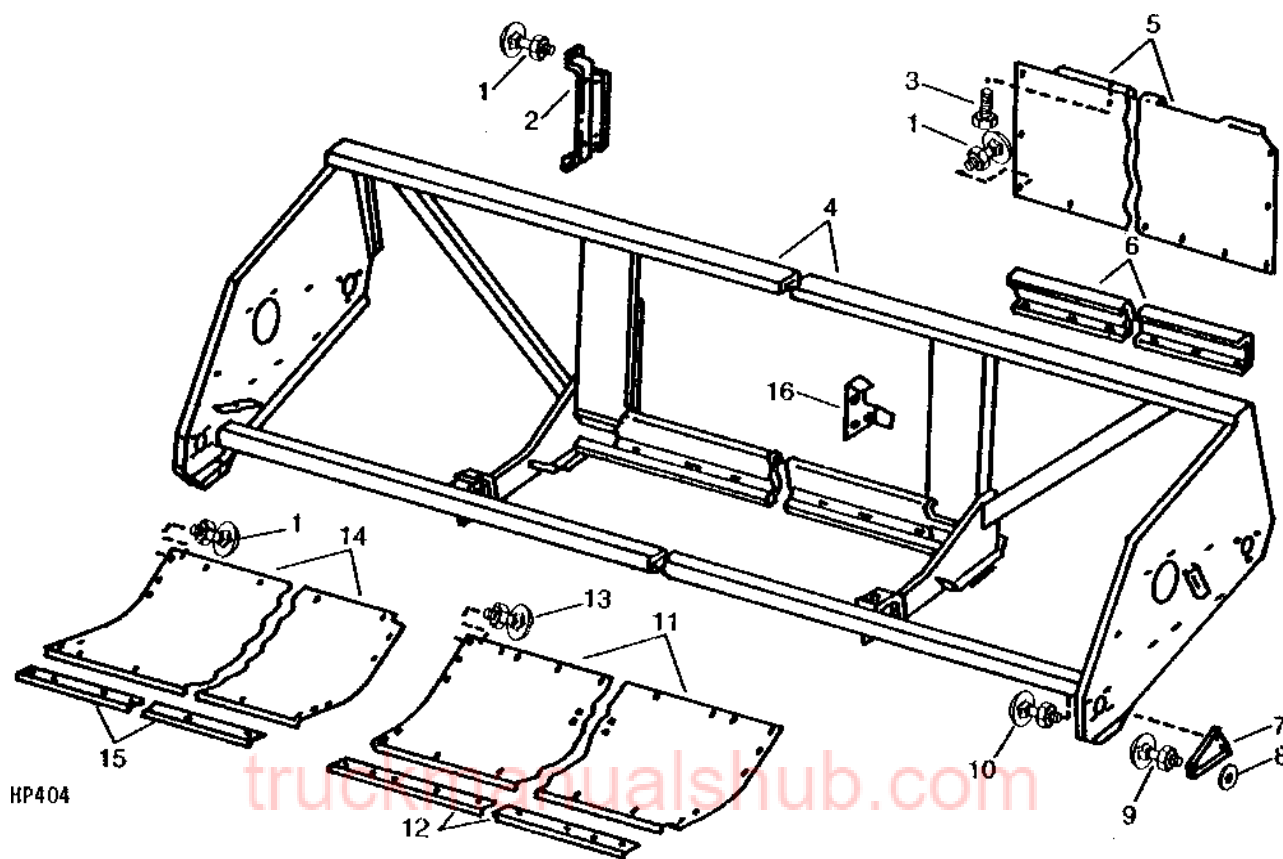
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HP404

-UN-01JAN94

MAIN FRAME
(SERIAL NO. -344700)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1540	BOLT	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
2	H88591	SUPPORT	1	-344700	(SUB AH117531)
	AH117531	SUPPORT	1		
3	H65108	SCREW	1		
4	AH90220	FRAME	1	-344700	(SUB AH95424)
	AH95424	FRAME	1		(SUB AH98995) (454)
	AH90222	FRAME	1	-344700	(SUB AH95425)
	AH95425	FRAME	1		(SUB AH98996) (554)
	AH90221	FRAME	1	-344700	(SUB AH95426)
	AH95426	FRAME	1		(SUB AH98997) (653)
	AH95449	FRAME	1		(453) (SUB FOR AH90240)
	AH91787	FRAME	1		(SUB AH95452)
	AH95452	FRAME	1		(SUB AH99000) (853)
	AH93138	FRAME	1		(SUB AH95450)
	AH95450	FRAME	1		(654) (SUB AH98998)
5	H88666	SHEET	1		R.H. (653) (NO LONGER AVAILABLE)
	H88672	SHEET	1		R.H. (554) (NO LONGER AVAILABLE)
	H88667	SHEET	1		L.H. (653) (NO LONGER AVAILABLE)
	H88673	SHEET	1		L.H. (554) (NO LONGER AVAILABLE)
	H88680	SHEET	1		L.H. (454) (NO LONGER AVAILABLE)
	H88679	SHEET	1		R.H. (454) (NO LONGER AVAILABLE)
	H88685	SHEET	1		R.H. (453)
	H111544	SHEET	1		L.H. (453) (SUB FOR H88686)
	H111550	SHEET	1		L.H. (853) (SUB FOR H92196) (SUB H141781)
	H92231	SHEET	1		(SUB H141780) R.H. (853)
	H94134	SHEET	1		(SUB H141778) R.H. (654)
	H111548	SHEET	1		L.H. (654) (SUB FOR H94135) (SUB H141779)

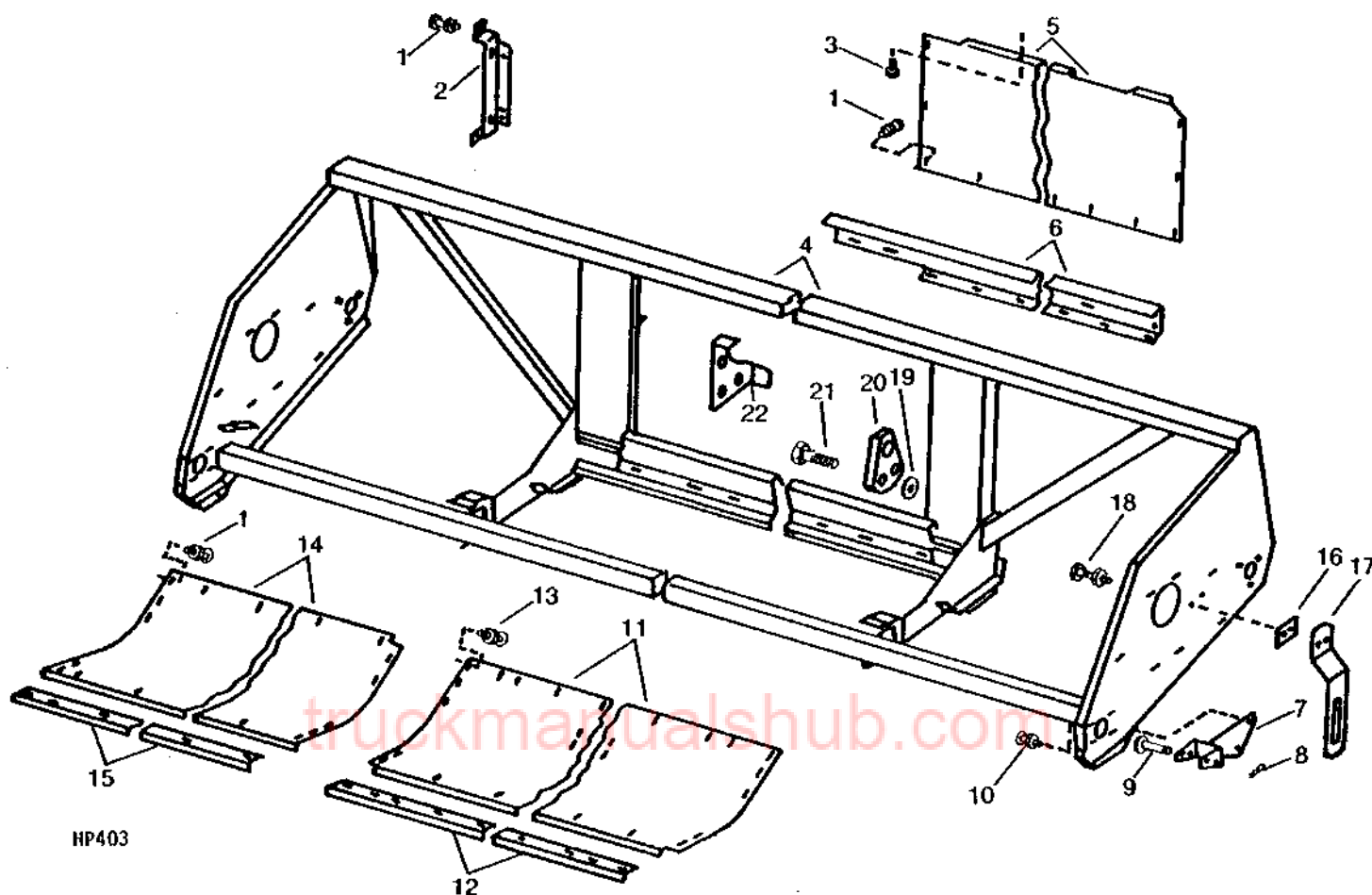
MAIN FRAME - CONTINUED
(SERIAL NO. -344700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
6	H88681	STRIPPER	1		R.H. (454) (NO LONGER AVAILABLE)
	H88674	STRIPPER	1		R.H. (554) (NO LONGER AVAILABLE)
	H88668	STRIPPER	1		R.H. (653) (NO LONGER AVAILABLE)
	H88687	STRIPPER	1		(SUB H134194) R.H. (453)
	H92175	STRIPPER	1		(SUB H134198) R.H. (853)
	H94136	STRIPPER	1		(SUB H134196) R.H. (654)
	H88682	STRIPPER	1		L.H. (454) (NO LONGER AVAILABLE)
	H88675	STRIPPER	1		L.H. (554) (NO LONGER AVAILABLE)
	H88669	STRIPPER	1		L.H. (653) (NO LONGER AVAILABLE)
	H88688	STRIPPER	1		(SUB H134195) L.H. (453)
	H92179	STRIPPER	1		(SUB H134199) L.H. (853)
	H94137	STRIPPER	1		(SUB H134197) L.H. (654)
7	H88735	SUPPORT	1		R.H. (SUB AH93540, C1099E AND J16931)
	H88736	SUPPORT	1		L.H. (SUB AH93540, C1099E AND J16931)
	AH93540	SUPPORT	2		
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	19H1731	CAP SCREW	2	-245700	3/8" X 1"
	12H304	LOCK WASHER	2	-245700	3/8"
10	14H812	NUT	2	-245700	3/8"
	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
11	H88585	SHEET	1		CENTER (453, 454, 554, 653)
	H91864	SHEET	1		CENTER (654, 853)
12	H88587	REINFORCEMENT	1		CENTER, (453, 454, 554, 653)
	H91863	REINFORCEMENT	1		CENTER, (654, 853)
13	03H1524	BOLT	7		5/16" X 1"
14	N10213	LOCK NUT	7		
	H88683	SHEET	1		R.H. (454) (NO LONGER AVAILABLE)
	H88676	SHEET	1		R.H. (554) (NO LONGER AVAILABLE)
	H88670	SHEET	1		R.H. (653)
	H88684	SHEET	1		L.H. (454) (NO LONGER AVAILABLE)
	H88677	SHEET	1		L.H. (554) (NO LONGER AVAILABLE)
	H88671	SHEET	1		L.H. (653)
	H88689	SHEET	1		R.H. (453)
	H88690	SHEET	1		L.H. (453)
	H92275	SHEET	1		L.H. (853)
	H92279	SHEET	1		R.H. (853)
	H94138	SHEET	1		R.H. (654)
	H94139	SHEET	1		L.H. (654)
	H88586	REINFORCEMENT	2		(454) (NO LONGER AVAILABLE)
	H88588	REINFORCEMENT	2		(653) (NO LONGER AVAILABLE)
15	H88678	REINFORCEMENT	2		(554) (NO LONGER AVAILABLE)
	H88691	REINFORCEMENT	2		(453)
	H92286	REINFORCEMENT	1		L.H. (853)
	H92290	REINFORCEMENT	1		R.H. (853)
	H94140	REINFORCEMENT	1		R.H. (654)
	H94141	REINFORCEMENT	1		L.H. (654)
16	H100090	BRACKET	1	-344700	R.H. (SUB AH134684) (454, 554, 653) (ARC WELDED)
	H100442	BRACKET	1	-344700	L.H. (SUB AH134684) (454, 554, 653) (ARC WELDED)

HP403

-UN-01JAN94

MAIN FRAME
(SERIAL NO. 344701-)



HP403

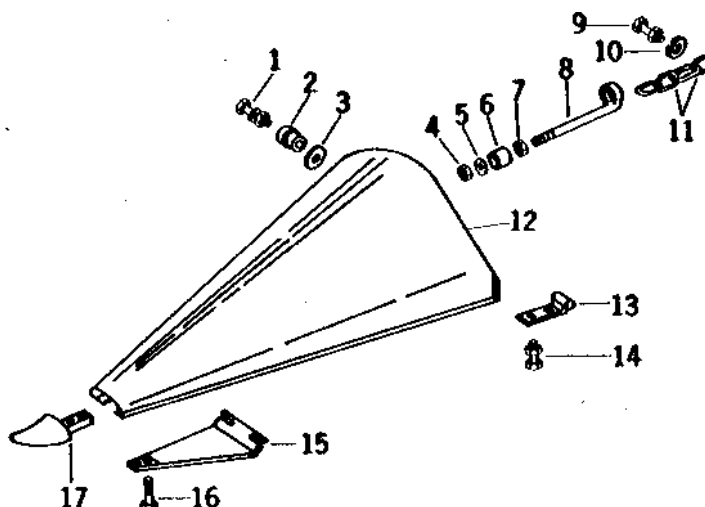
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1540	BOLT	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
2	H88591	SUPPORT	1	-395000	BACK SHEET, R.H. (SUB AH117531)
	AH117531	SUPPORT	1		BACK SHEET, R.H.
3	H65108	SCREW	1		SELF-TAPPING
4	AH95449	FRAME	1	-390600	(SUB AH98994)
	AH98994	FRAME	1		(453) (NO LONGER AVAILABLE)
	AH95424	FRAME	1	-390600	(SUB AH98995, THIS APPLICATION)
	AH98995	FRAME	1		(454) (NO LONGER AVAILABLE)
	AH95425	FRAME	1	-390600	(SUB AH98996, THIS APPLICATION)
	AH98996	FRAME	1		(554) (NO LONGER AVAILABLE)
	AH95426	FRAME	1	-390600	(SUB AH98997, THIS APPLICATION)
	AH98997	FRAME	1		(653) (NO LONGER AVAILABLE)
	AH95450	FRAME	1	-390600	(SUB AH98998)
	AH98998	FRAME	1		(654) (NO LONGER AVAILABLE)
	AH95452	FRAME	1	-390600	(SUB AH99000)
	AH99000	FRAME	1		(853) (NO LONGER AVAILABLE)
5	H88685	SHEET	1		R.H. (453)
	H96713	SHEET	1		(SUB H141774) R.H. (454)
	H96726	SHEET	1		R.H. (554) (NO LONGER AVAILABLE)
	H96736	SHEET	1		(SUB H141776) R.H. (653)
	H94134	SHEET	1		(SUB H141778) R.H. (654)
	H92231	SHEET	1		(SUB H141780) R.H. (853)
	H111544	SHEET	1		L.H. (453) (SUB FOR H88686)

MAIN FRAME - CONTINUED
(SERIAL NO. 344701-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
5	H111545	SHEET	1		L.H. (454) (SUB FOR H96714) (SUB H141775)
	H96727	SHEET	1	-395000	L.H. (554) (SUB H111546)
	H111546	SHEET	1		L.H. (554) (NO LONGER AVAILABLE)
	H111547	SHEET	1		L.H. (653) (SUB FOR H96737) (SUB H141777)
	H111548	SHEET	1		L.H. (654) (SUB FOR H94135) (SUB H141779)
	H111550	SHEET	1		L.H. (853) (SUB FOR H92196) (SUB H141781)
6	H88687	STRIPPER	1		(SUB H134194) R.H. (453)
	H96710	STRIPPER	1		(SUB H134192) R.H. (454)
	H96724	STRIPPER	1		R.H. (554) (NO LONGER AVAILABLE)
	H96734	STRIPPER	1		(SUB H134194) R.H. (653)
	H94136	STRIPPER	1		(SUB H134196) R.H. (654)
	H92175	STRIPPER	1		(SUB H134198) R.H. (853)
	H88688	STRIPPER	1		(SUB H134195) L.H. (453)
	H96711	STRIPPER	1		(SUB H134193) L.H. (454)
	H96725	STRIPPER	1		L.H. (554) (NO LONGER AVAILABLE)
	H96735	STRIPPER	1		(SUB H134195) L.H. (653)
	H94137	STRIPPER	1		(SUB H134197) L.H. (654)
	H92179	STRIPPER	1		(SUB H134199) L.H. (853)
7	AH93540	SUPPORT	2		
8	J16931	SPRING LOCKING PIN	2		
9	C1099E	PIN	2		DRILLED
10	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
11	H88585	SHEET	1		CENTER (453)
	H96712	SHEET	1		CENTER (454, 554, 653)
	H91864	SHEET	1		CENTER (654 AND 853)
12	H88587	REINFORCEMENT	1		CENTER (453)
	H96707	REINFORCEMENT	1		CENTER (454, 554, AND 653)
	H91863	REINFORCEMENT	1		CENTER (654 AND 853)
13	03H1524	BOLT	7		5/16" X 1"
	N10213	LOCK NUT	7		
14	H88689	SHEET	1		R.H. (453)
	H96715	SHEET	1		R.H. (454)
	H96728	SHEET	1		R.H. (554) (NO LONGER AVAILABLE)
	H96738	SHEET	1		R.H. (653)
	H94138	SHEET	1		R.H. (654)
	H92279	SHEET	1		R.H. (853)
	H88690	SHEET	1		L.H. (453)
	H96716	SHEET	1		L.H. (454)
	H96729	SHEET	1		L.H. (554) (NO LONGER AVAILABLE)
	H96739	SHEET	1		L.H. (653)
	H94139	SHEET	1		L.H. (654)
	H92275	SHEET	1		L.H. (853)
15	H88691	REINFORCEMENT	2		(453)
	H96708	REINFORCEMENT	1		R.H. (454)
	H96722	REINFORCEMENT	1		R.H. (554) (NO LONGER AVAILABLE)
	H96732	REINFORCEMENT	1		R.H. (653)
	H94140	REINFORCEMENT	1		R.H. (654)
	H92290	REINFORCEMENT	1		R.H. (853)
	H96709	REINFORCEMENT	1		L.H. (454)
	H96723	REINFORCEMENT	1		L.H. (554) (NO LONGER AVAILABLE)
	H96733	REINFORCEMENT	1		L.H. (653)
	H94141	REINFORCEMENT	1		L.H. (654)
	H92286	REINFORCEMENT	1		L.H. (853)
16	H97516	STRAP	AR		(453, 454, 1 USED; 554, 653, 654, AND 853, 2 USED)
17	H96762	STRAP	AR		(453, 454, 2 USED; 554, 653, 654, AND 853, 3 USED)
18	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	E55662	FLANGE NUT	2		
19	24H1825	WASHER	4	390601-	11/16" X 1-1/2" X 0.194"
	12H294	LOCK WASHER	4	390601-	5/8"
	14H1039	NUT	4	390601-	5/8"
20	H91615	PLATE	2	390601-	
21	09H1587	BOLT	4	390601-	5/8" X 2"
22	H100090	BRACKET	1	-390600	R.H. (SUB AH134684) (453, 454, 554, 653, 654, 754, 853) (ARC WELDED)
	H100312	BRACKET	1	-390600	L.H. (SUB AH134685) (454, 554, 653, 654, 754, 853) (ARC WELDED)
	H100442	BRACKET	1	-390600	L.H. (SUB AH134684) (453) (ARC WELDED)

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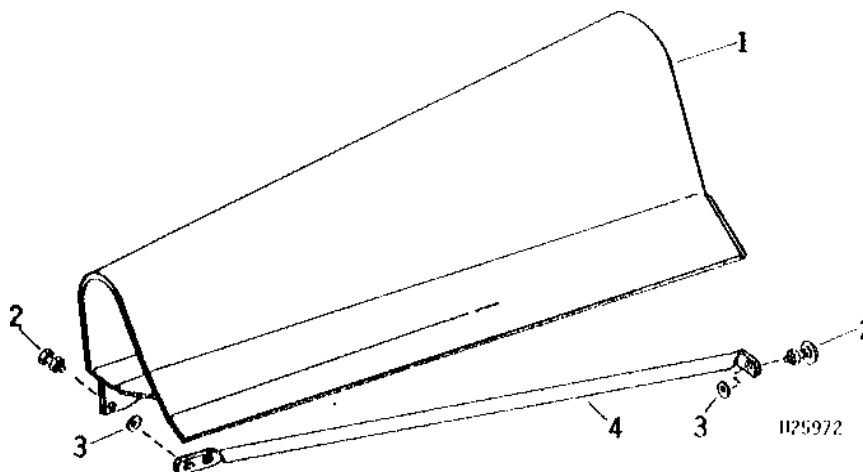
OUTER GATHERER POINTS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1842	BOLT	2	7/16" X 2"	
	12H293	LOCK WASHER	2	7/16"	
	14H813	NUT	2	7/16"	
2	H88704	BUSHING	1		
3	24H1327	WASHER	1	15/32" X 1-1/8" X 7/64"	
	C13443	LOCK NUT	2		
5	24H1327	WASHER	2	15/32" X 1-1/8" X 7/64"	
6	28H1519	WASHER	2	0.493" X 0.675" X 3/8"	
7	14H813	NUT	2	7/16"	
8	H89211	HOOK BOLT	2		
9	19H1731	CAP SCREW	2	3/8" X 1"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
10	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
11	AH90249	LINK CHAIN	2	-395000	(SUB AH102723)
	AH102723	LINK CHAIN	2		40 LINKS
12	AH89835	GATHERER POINT	1	-395000	R.H. (SUB AH109666)
	AH109666	GATHERER POINT	1		
	AH89836	GATHERER POINT	1	-395000	(SUB AH109667)
	AH109667	GATHERER POINT	1		L.H.
13	AN102372	HINGE	1		R.H.
	AN102373	HINGE	1		L.H.
14	N10214	SELF-LOCKING SCREW	4		
	E55662	FLANGE NUT	4		
15	H85104	SKID PLATE	2		
16	N10214	SELF-LOCKING SCREW	4		
17	N103631	SHOE	2		

H25972 -UN-01JAN94

OUTER GATHERER SHEETS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90479	SHIELD	1	-393964	L.H. (SUB AH93727)
	AH93727	SHIELD	1		L.H.
	AH90476	SHIELD	1		R.H.
2	03H1519	BOLT	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
3	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
4	H88978	BRACE	2	-395000	(SUB AH117530)
	AH117530	BRACE	2		

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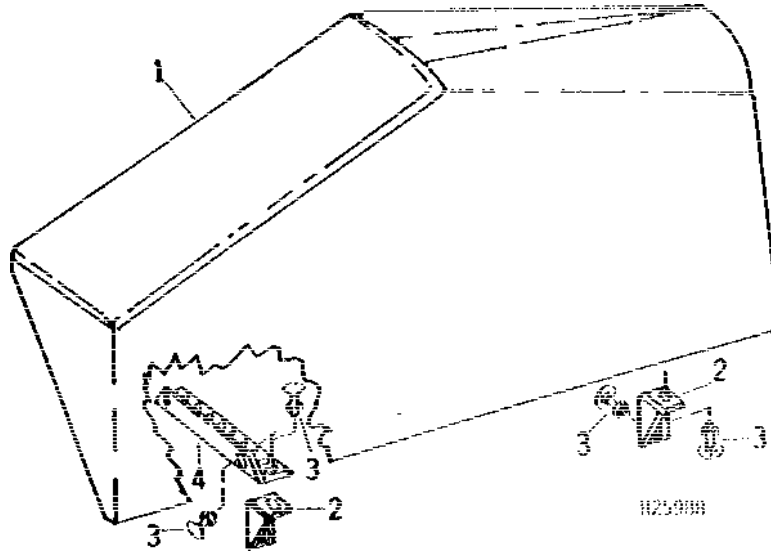
MEMORANDA

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H25988

-UN-01JAN94

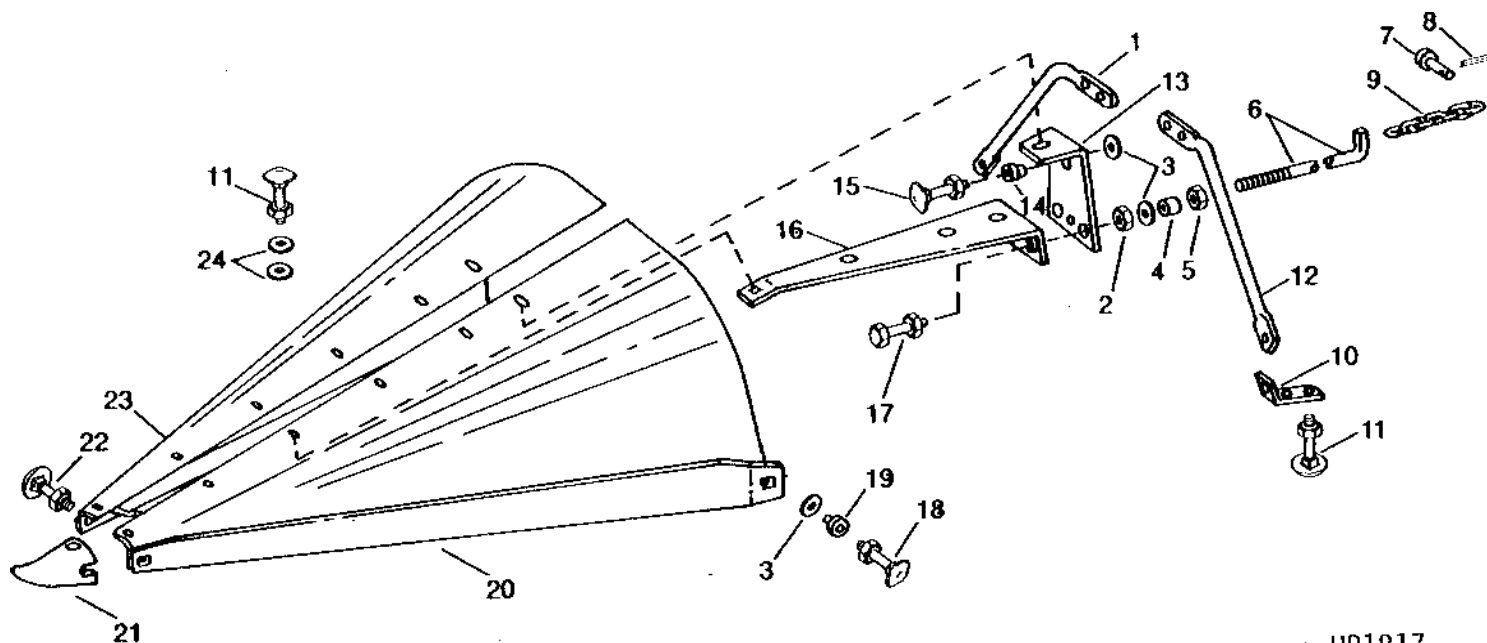
OUTER GATHERER SHIELDS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90247	SHIELD	1	-395000	(SUB AH102872)
	AH102872	SHIELD	1		R.H.
	AH90248	SHIELD	1	-247679	L.H. (SUB AH93100)
	AH93100	SHIELD	1	-395000	L.H. (SUB AH102873)
	AH102873	SHIELD	1		L.H.
2	H88717	BRACKET	4		
3	03H1540	BOLT	16	5/16" X 3/4"	
	N10213	LOCK NUT	16		
4	H88715	BRACKET	1	-395000	(SUB H140125) R.H.
	H88716	BRACKET	1	-395000	(SUB H140125) L.H.
	H140125	BRACKET	2		

HP1817 -UN-01JAN94

CENTER GATHERER POINTS



HP1817

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88732	TUBE	1	-247349	R.H. (454,554) (SUB H93355, (2) H93917, 03H2020)
	H93916	TUBE	2		(453, 653, 853)
	H88733	TUBE	1	-393964	R.H. (653) (SUB H93355, (2) H93916, 03H2020)
	H93917	TUBE	2		(454, 554, 654)
2	C13443	LOCK NUT	1		
3	24H1327	WASHER	3		15/32" X 1-1/8" X 7/64"
4	28H1519	WASHER	1		0.493" X 0.675" X 3/8"
5	14H813	NUT	1		7/16"
6	H89211	HOOK BOLT	1		
7	C1099E	PIN	1		DRILLED
8	J16931	SPRING LOCKING PIN	1		
9	AH90249	LINK CHAIN	1	-395000	(SUB AH102723)
	AH102723	LINK CHAIN	1		40 LINKS
10	H88724	BRACE	1		R.H.
	H88725	BRACE	1		L.H.
11	03H1540	BOLT	AR		5/16" X 3/4", (454, 554, 11 USED; 653, 10 USED)
	N10213	LOCK NUT	AR		
12	H88722	TUBE	1	-247349	L.H. (653) (SUB H93355, (2) H93916 AND 03H2020)
	H88731	TUBE	1	-247349	L.H. (454, 554) (SUB H93355, (2) H93917 AND 03H2020)
13	H88723	SUPPORT	1		(453, 653, 853) NO LONGER AVAILABLE
	H88729	SUPPORT	1		(454, 554, 654) NO LONGER AVAILABLE
14	H88734	BUSHING	1	-247349	(SUB H93355)
	H93355	BUSHING	1		
15	03H1495	BOLT	1	-247349	3/8" X 1-1/2"
	03H2020	BOLT	1	247350-	3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"

NOTE: QUANTITIES SHOWN ARE FOR ONE CENTER GATHERER POINT ASSEMBLY.

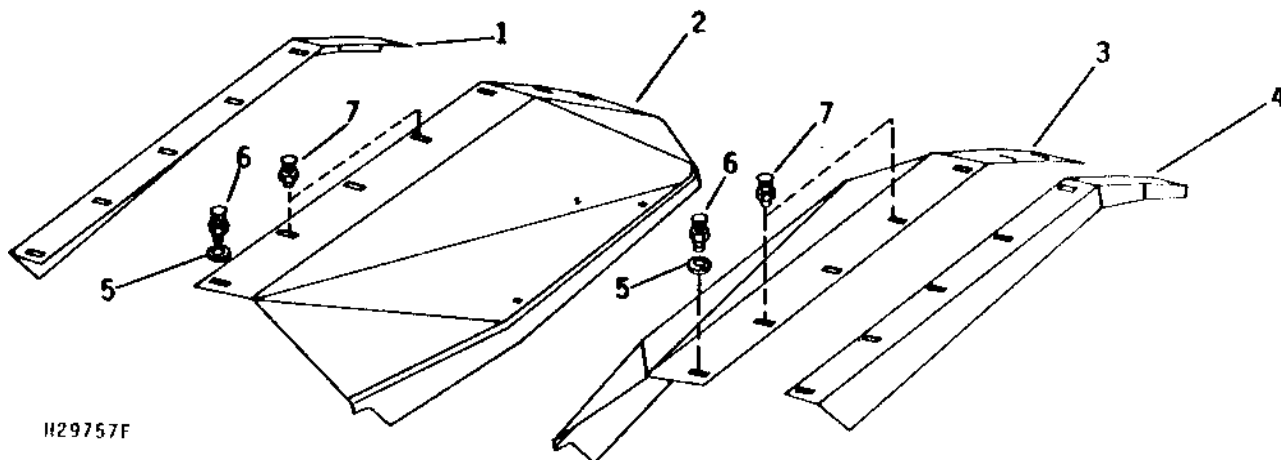
CENTER GATHERER POINTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
16	H88721	REINFORCEMENT	1	(453, 653, 853)	
	H88730	REINFORCEMENT	1	(454, 554, 654)	NO LONGER AVAILABLE
17	19H2284	CAP SCREW	1	3/8" X 7/8"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
18	03H1842	BOLT	2	7/16" X 2"	
	12H293	LOCK WASHER	2	7/16"	
	14H813	NUT	2	7/16"	
19	H88704	BUSHING	2		
20	AH89837	SHEET	1	CENTER, L.H. (454, 554, 654)	
	AH89839	SHEET	1	CENTER, L.H. (453, 653, 853)	
21	H84480	SHOE	1		
22	03H1519	BOLT	3	3/8" X 1"	
	E55662	FLANGE NUT	3		
23	AH89838	SHEET	1	CENTER, R.H. (454, 554, 654)	
	AH89840	SHEET	1	CENTER, R.H. (453, 653, 853)	
24	24H1307	WASHER	AR	13/32" X 1" X 1/16", (454, 554, 8 USED; 653, 6 USED)	

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H29757F -UN-01JAN94

CENTER GATHERER SHIELDS

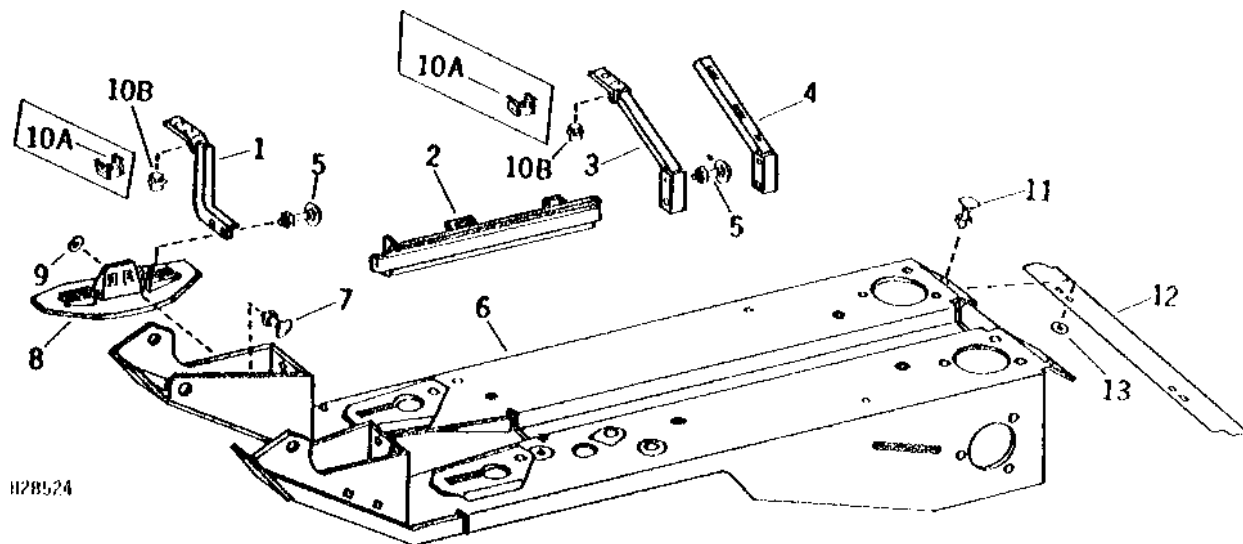


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88653	ANGLE	1	-294375	(SUB H94692) NO LONGER AVAILABLE
	H94692	SUPPORT	1	-344840	(SUB AH96932) NO LONGER AVAILABLE
	AH96932	BRACKET	1		R.H. (453, 653, AND 853)
	H88655	ANGLE	1	-393964	(SUB H94694)
	H94694	SUPPORT	1	-344840	(SUB AH96934) NO LONGER AVAILABLE
	AH96934	BRACKET	1		R.H. (454, 554, AND 654)
2	AH90234	COVER	1		R.H. (453, 653, AND 853)
	AH90236	COVER	1		R.H. (454, 554, AND 654)
3	AH90235	COVER	1	-294375	(SUB AH93232 AND AH93231)
	AH93232	COVER	1		L.H. (453, 653, AND 853)
	AH90237	COVER	1	-294375	(SUB AH93233 AND AH93231)
	AH93233	COVER	1		L.H. (454, 554, AND 654)
4	H88654	ANGLE	1	-393964	(SUB H94691)
	H94691	SUPPORT	1	-344840	(SUB AH96931)
	AH96931	SUPPORT	1		L.H. (453, 653, AND 853)
	H88656	ANGLE	1	-393964	(SUB H94693)
	H94693	SUPPORT	1	-344840	(SUB AH96933)
	AH96933	SUPPORT	1		L.H. (454, 554, AND 654)
5	24H1307	WASHER	AR		13/32" X 1" X 1/16"
6	03H1765	BOLT	AR		3/8" X 3/4"
	E55662	FLANGE NUT	AR		
7	N10214	SELF-LOCKING SCREW	AR		
	AT34059	NUT	1	-294375	
	H94637	NUT	1	294376-	

NOTE: QUANTITIES SHOWN ARE FOR ONE CENTER GATHERER SHIELD ASSEMBLY.

H28524F -UN-01JAN94

ROW UNIT FRAME AND BRACKETS

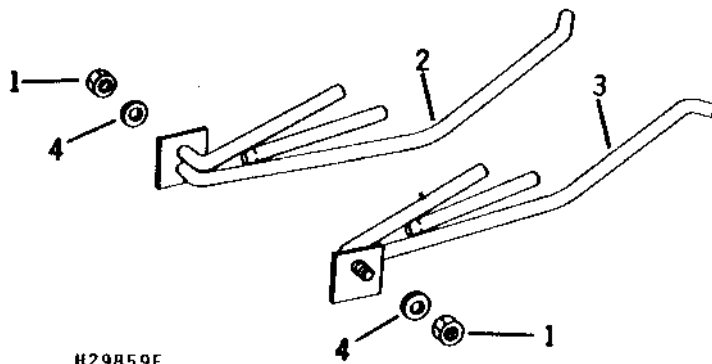


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90241	BRACKET	1	-294375	R.H. (453, 653, 853) (SUB AH93216)
	AH93216	SUPPORT	1		R.H., FRONT (453, 653, 853)
	AH90242	BRACKET	1	-294375	L.H. (453, 653, 853) (SUB AH93217)
	AH93217	SUPPORT	1		L.H., FRONT (453, 653, 853)
	AH90289	BRACKET	1	-294375	R.H. (454, 554, 654) (SUB AH93214)
	AH93214	SUPPORT	1		R.H., FRONT (454, 554, 654) (NO LONGER AVAILABLE)
	AH90290	BRACKET	1	-294375	L.H. (454, 554, 654) (SUB AH93215)
	AH93215	SUPPORT	1		L.H., FRONT (454, 554, 654) (NO LONGER AVAILABLE)
2	AH94158	RAIL	1		R.H. (NO LONGER AVAILABLE)
3	AH90250	BRACKET	1	-393964	R.H. (453, 653, 853) (SUB AH93212)
	AH93212	SUPPORT	1		R.H., REAR (453, 653, 853)
	AH90251	BRACKET	1	-393964	L.H. (453, 653, 853) (SUB AH93213)
	AH93213	SUPPORT	1		L.H., REAR (453, 653, 853)
	AH90291	BRACKET	1	-393964	R.H. (454, 554, 654) (SUB AH93210)
	AH93210	SUPPORT	1		R.H., REAR (454, 554, 654)
	AH90292	BRACKET	1	-393964	L.H. (454, 554, 654) (SUB AH93211)
	AH93211	SUPPORT	1		L.H., REAR, (454, 554, 654) (NO LONGER AVAILABLE)
4	AH90482	BRACKET	1		(SUB AH96723) R.H. NO LONGER AVAILABLE
	AH90483	BRACKET	1		L.H. NO LONGER AVAILABLE
5	03H1500	BOLT	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
6	AH90217	FRAME	1		NO LONGER AVAILABLE
7	03H1557	BOLT	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
8	AH90238	RUNNER	2	-295425	(453, 454, 653, 654, 853)
	AH90238	RUNNER	2	-245000	(554)
	AH96723	RUNNER	2	-395000	(453, 454, 554, 653, 654, AND 853) (SUB AH102528 AND AH102529)
	AH102528	SKID PLATE	1		R.H. (453, 454, 554, 653, 654, AND 853)
	AH102529	SKID PLATE	1		L.H. (453, 454, 554, 653, 654, AND 853)
9	24H1682	WASHER	4		13/32" X 7/8" X 0.120"
10A	AT34059	NUT	4	-294375	
10B	H94637	NUT	1	294376-	
11	03H1500	BOLT	2		3/8" X 1"
	E55662	FLANGE NUT	2		
12	H88621	SEAL	1		AUGER TROUGH, (453)
	H88622	SEAL	1		AUGER TROUGH, (454)
	H88623	SEAL	1		AUGER TROUGH, (554)
	H88624	SEAL	1		AUGER TROUGH, (653)
	H92331	SEAL	1		AUGER TROUGH, (853)
	H94111	SEAL	1		AUGER TROUGH, (654)
13	24H1312	WASHER	1		13/32" X 1-3/8" X 0.105"

NOTE: QUANTITIES SHOWN ARE FOR 1-ROW ROW-CROP UNIT.

H29859F -UN-01JAN94

ROCK DEFLECTORS



H29859F

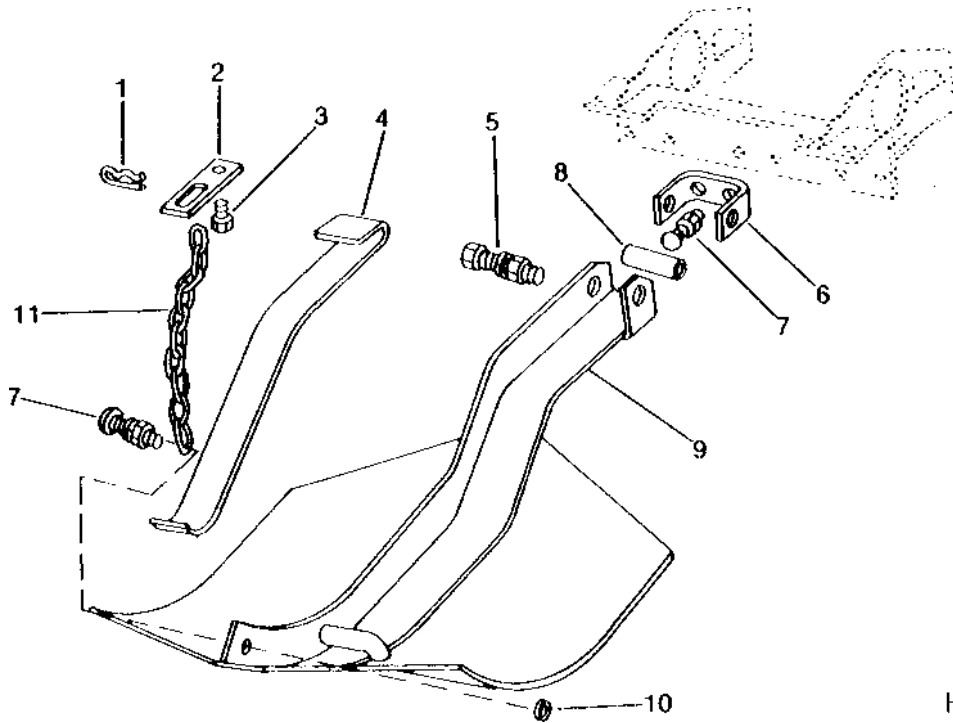
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	2	3/8"	
	12H304	LOCK WASHER	2	3/8"	
2	AH94159	DEFLECTOR	1	R.H.	
3	AH94160	DEFLECTOR	1	L.H.	
4	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	

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HP1454

-UN-01JAN94

STUBBLE SHOES

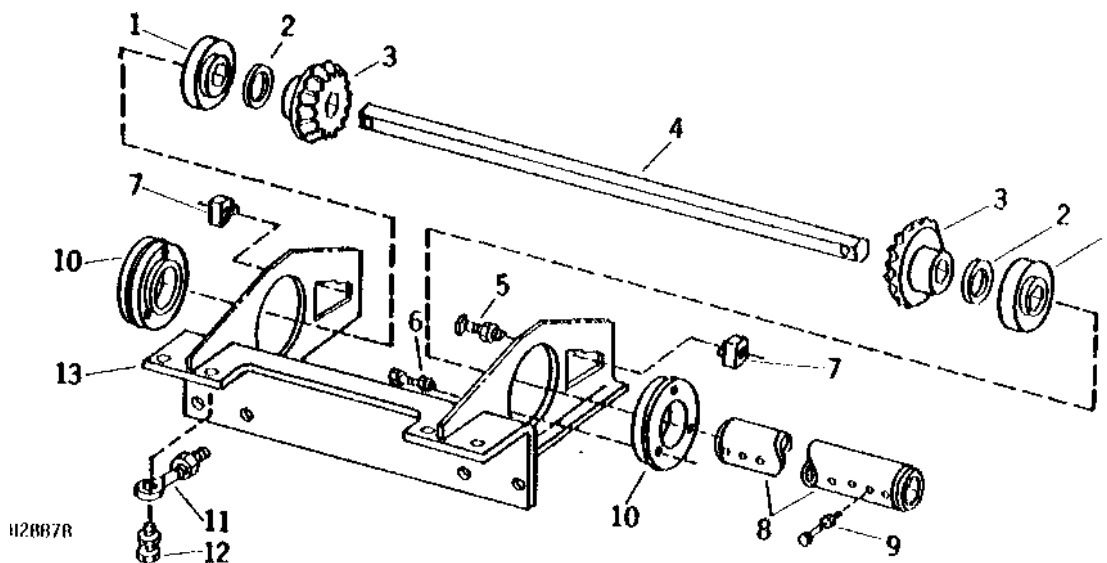


HP1454

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3581R	SPRING LOCKING PIN	2		
2	H95476	STRAP	2	-395000	(SUB H113789)
	H113789	SUPPORT	2		
3	19H1905	CAP SCREW	2		5/16" X 1"
	N10213	LOCK NUT	2		
4	H109119	SPRING	2		(SUB FOR H95478)
5	19H1828	CAP SCREW	2		7/16" X 4"
	12H293	LOCK WASHER	2		7/16"
	14H813	NUT	2		7/16"
6	H95475	SUPPORT	2		
7	03H1557	BOLT	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
8	28H1535	SPACER	2		3/8" X 2-3/4"
9	AH94725	SKID PLATE	2		
10	24H1237	WASHER	2		25/64" X 7/8" X 0.060"
11	AH94195	LINK CHAIN	2		22 LINKS

H28878F -UN-01JAN94

ROW UNIT DRIVE MOUNTING, SHAFT, AND COUPLER

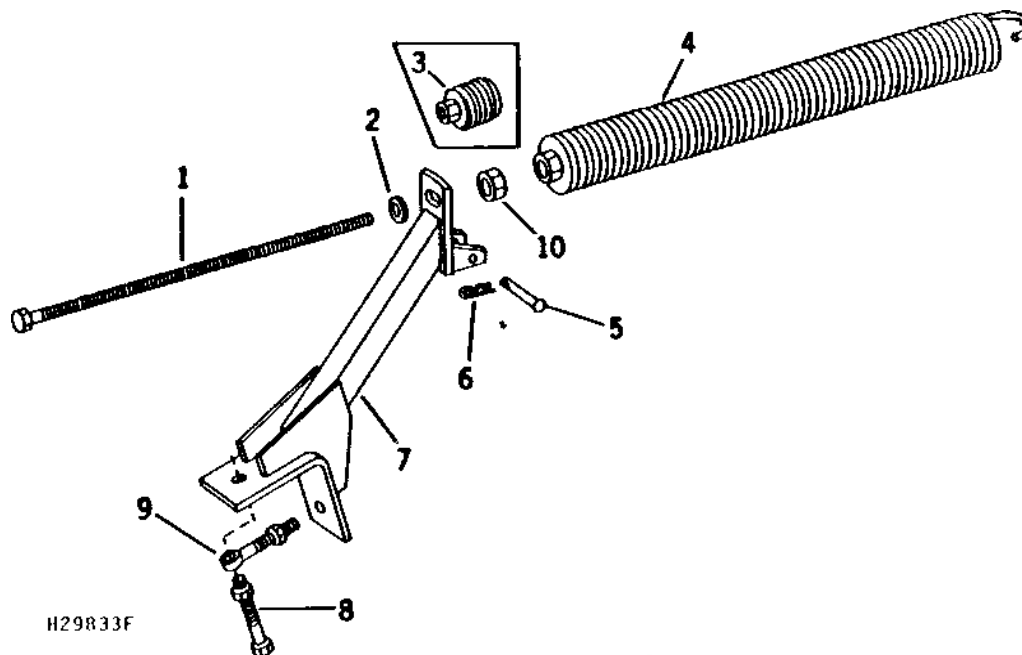


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD9313	BALL BEARING	2		
2	24H1477	WASHER	AR		1-5/32" X 1-3/4" X 0.060"
	24H1476	SHIM	AR		0.025"
3	N14393	GEAR	2		
4	H88603	BAR	1		
5	03H2113	BOLT	2		1/2" X 2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
6	19H1765	CAP SCREW	6		3/8" X 1-3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
7	H88425	STOP	2	-395000	(SUB H113906)
	H113906	STOP	2		
8	AH89630	COUPLING	1		(453, 653, 853)
	AH89634	COUPLING	1		(454, 554, 654)
9	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	BP12233	LOCK NUT	1		
10	H88406	HOUSING	2		
11	H88538	EYEBOLT	2		
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
12	19H2076	CAP SCREW	2		5/8" X 5"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
13	AH90239	SUPPORT	1	-247679	(SUB AH91437)
	AH91437	SUPPORT	1		

NOTE: QUANTITIES SHOWN ARE FOR 1-ROW ROW-CROP UNIT.

H29833F -UN-01JAN94

FLOAT SPRING AND MOUNTING



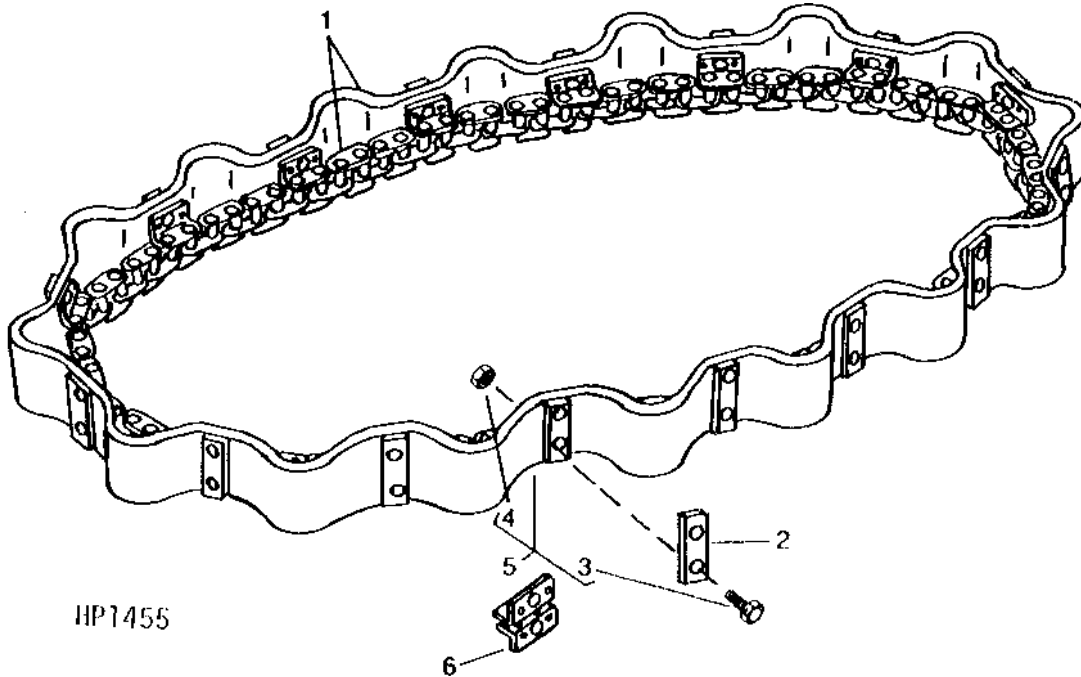
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88700	CAP SCREW	1	-426350	(SUB H102883)
	H102883	BOLT	1		
	H88700	CAP SCREW	1	-426350	(554) (SUB H102883)
	H102883	BOLT	1		(554)
2	24H1371	WASHER	1		21/32" X 1-3/8" X 0.194"
	24H1371	WASHER	1	-245000	21/32" X 1-3/8" X 0.194", (554)
3	B29404	PLUG	1	-246290	(SUB AH89996)
4	H88537	SPRING	1	-246290	(SUB AH89996)
	AH89996	SPRING	1		
	AH89996	SPRING	1	-245000	(554)
5	C1099E	PIN	1		DRILLED
6	J16931	SPRING LOCKING PIN	1		
7	AH90244	SUPPORT	1	344701-	(NO LONGER AVAILABLE)
8	19H2076	CAP SCREW	1		5/8" X 5"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
9	H88538	EYEBOLT	1	344701-	
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
10	14H821	NUT	1		5/8"

NOTE: QUANTITIES SHOWN ARE FOR 1-ROW ROW-CROP UNIT.

HP1455

-UN-01JAN94

GATHERER CHAIN

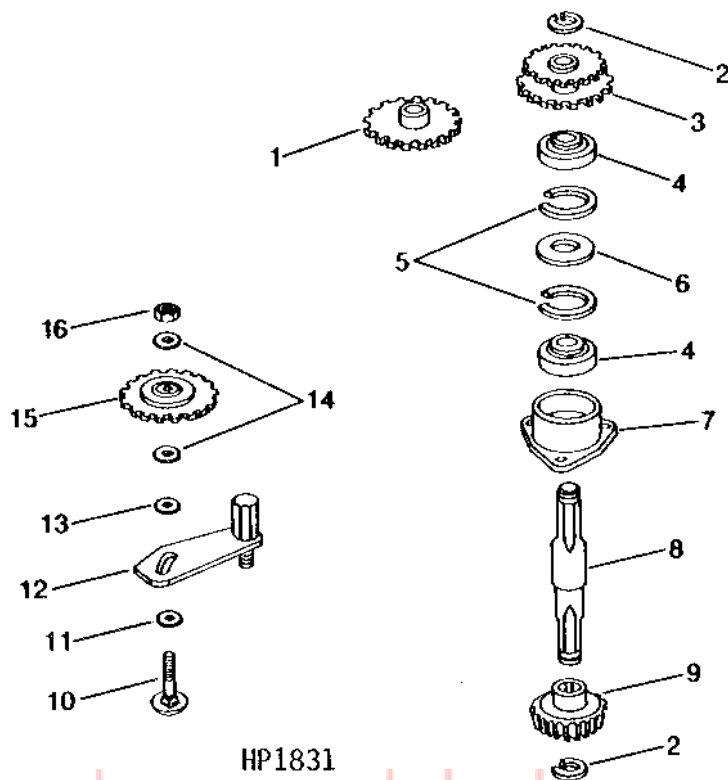


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AE27079	GATHERER CHAIN	2		
	B5235H	CHAIN LINK	1		COUPLER
2	E34174	STRAP	34		
3	E55780	CAP SCREW	68		
4	E45229	LOCK NUT	68		
5	AE26066	KIT	1		KIT, RUBBER LUG, CONSISTS OF ONE 89.94" RUBBER LUG AND ATTACHING PARTS
6	AE27136	LINK	1		REPAIR

NOTE: QUANTITIES SHOWN ARE FOR 1-ROW ROW-CROP UNIT.

HP1831 -UN-01JAN94

GATHERER CHAIN DRIVE



HP1831

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89633	CHAIN SPROCKET	1		17 TEETH, DRIVE, R.H.
2	M40808	SNAP RING	4	-620000	(SUB W23122)
	W23122	SNAP RING	4		
3	AH89631	CHAIN SPROCKET	1		12 TEETH AND 17 TEETH, DRIVE, L.H.
4	JD9238	BALL BEARING	2		L.H. (ROUND BORE)
	JD9338	BALL BEARING	2		R.H. (HEX BORE)
5	P42232	SNAP RING	4		
6	24H1633	WASHER	1		1-17/64" X 1-7/8" X 0.048"
7	H88405	HOUSING	2		
8	H88510	DRIVE SHAFT	1		R.H.
	H88511	DRIVE SHAFT	1		L.H.
9	N14393	GEAR	2		18 TEETH, BEVEL
10	03H1628	BOLT	2		5/8" X 2-1/2"
	12H294	LOCK WASHER	2		5/8"
11	24H1660	WASHER	2		57/64" X 1-3/8" X 0.060"
12	AH90296	CAM	2		
13	24H1698	WASHER	2		21/32" X 1-5/8" X 1/4"
14	24H1365	WASHER	4		21/32" X 1" X 0.090"
15	AE32504	CHAIN SPROCKET	2		TIGHTENER
16	14H1039	NUT	2		5/8"
	12H294	LOCK WASHER	2		5/8"

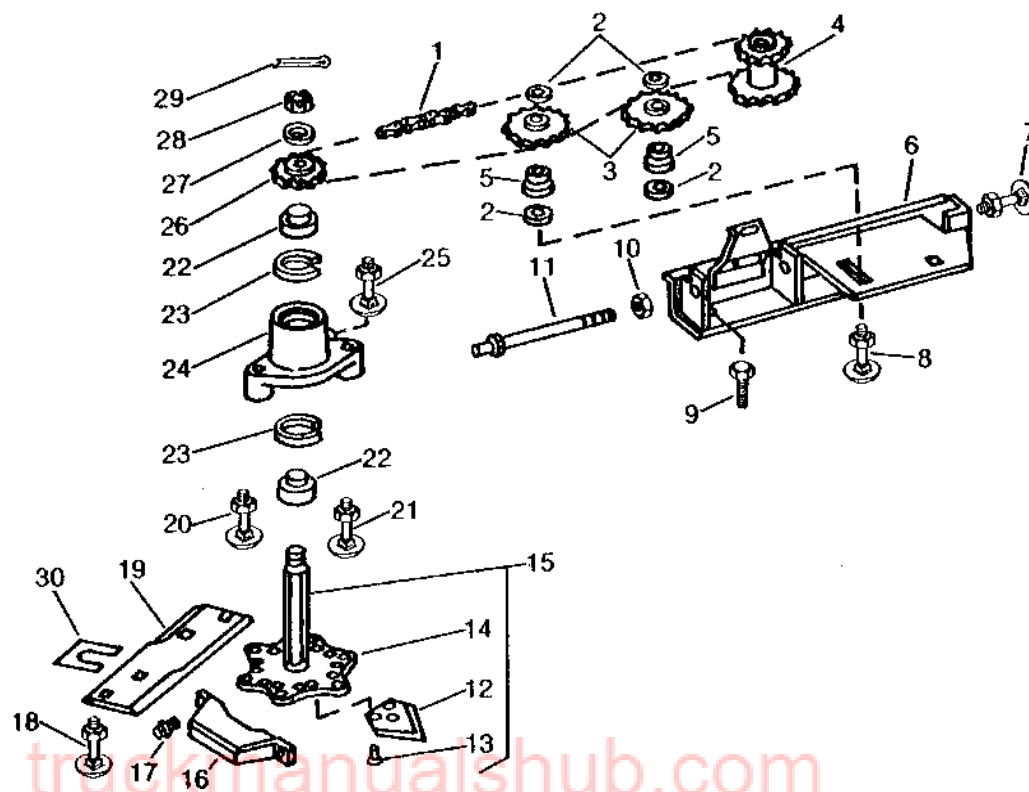
NOTE: QUANTITIES SHOWN ARE FOR 1-ROW ROW-CROP UNIT.

HP566

-UN-01JAN94

ROTATING KNIFE AND DRIVES

HP566



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 74 LINKS, (ASSEMBLE FROM AB1288H, AB1289H, (2) B5235H AND (2) B5321H)
2	24H1338	WASHER	4	-344700	33/64" X 7/8" X 0.048"
3	AE27909	CHAIN SPROCKET	2		15 TEETH, TIGHTENER
4	AH89631	CHAIN SPROCKET	1		12 TEETH AND 17 TEETH, DRIVE
5	H87121	SPACER	1	-344700	(SUB H97517)
	H97517	BUSHING	1		
6	AH93231	RAIL	1		L.H. NO LONGER AVAILABLE
7	03H1500	BOLT	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	03H2113	BOLT	2		1/2" X 2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
9	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
10	14H826	NUT	1		1/2"
11	AH90676	STUD	1	-293975	(SUB 08H4253)
	08H4253	CAP SCREW	1	-294500	1/2" X 8-1/2"
12	H88509	SECTION	6	-426350	(USE WITH H88401)
	H95999	SECTION	6	294501-426350	(SUB H101607)
	H101607	SECTION	6		(USE WITH AH94819)
13	16H686	RIVET	18		1/4" X 7/8"
14	H88401	HUB	1	-294500	(USE WITH H88509)
	AH94819	SHAFT	1		(USE WITH H101607)
15	AH89694	KNIFE	1	-294995	(SUB AH94818)
	AH94818	KNIFE	1		
16	AH90246	SHIELD	1	-344700	(SUB H95938)
	H95938	SHIELD	1		
17	H76139	SCREW	2		SELF-TAPPING
18	N103236	SCREW	1		
	12H308	LOCK WASHER	1		1/2"

NOTE: QUANTITIES SHOWN ARE FOR 1-ROW ROW-CROP UNIT.

ROTATING KNIFE AND DRIVES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
19	E10644	STATIONARY KNIFE	1	-390600	(SUB H101275)
	H101606	STATIONARY KNIFE	1	-395000	(SUB FOR H101275) (SUB H121709)
	H121709	KNIFE	1		
20	03H1653	BOLT	1		3/8" X 2-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
21	10H1237	BOLT	1		1/2" X 2-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
22	JD9338	BALL BEARING	2		
23	P42232	SNAP RING	2		
24	H88407	HOUSING	1		
25	09H1588	BOLT	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
26	AH89632	CHAIN SPROCKET	1		12 TEETH, DRIVE
27	24H1393	WASHER	1		25/32" X 1-3/8" X 0.180"
28	J13155	NUT	1		
29	11H218	COTTER PIN	1		3/16" X 1-1/2"
30	H100293	STRAP	1	345376-	

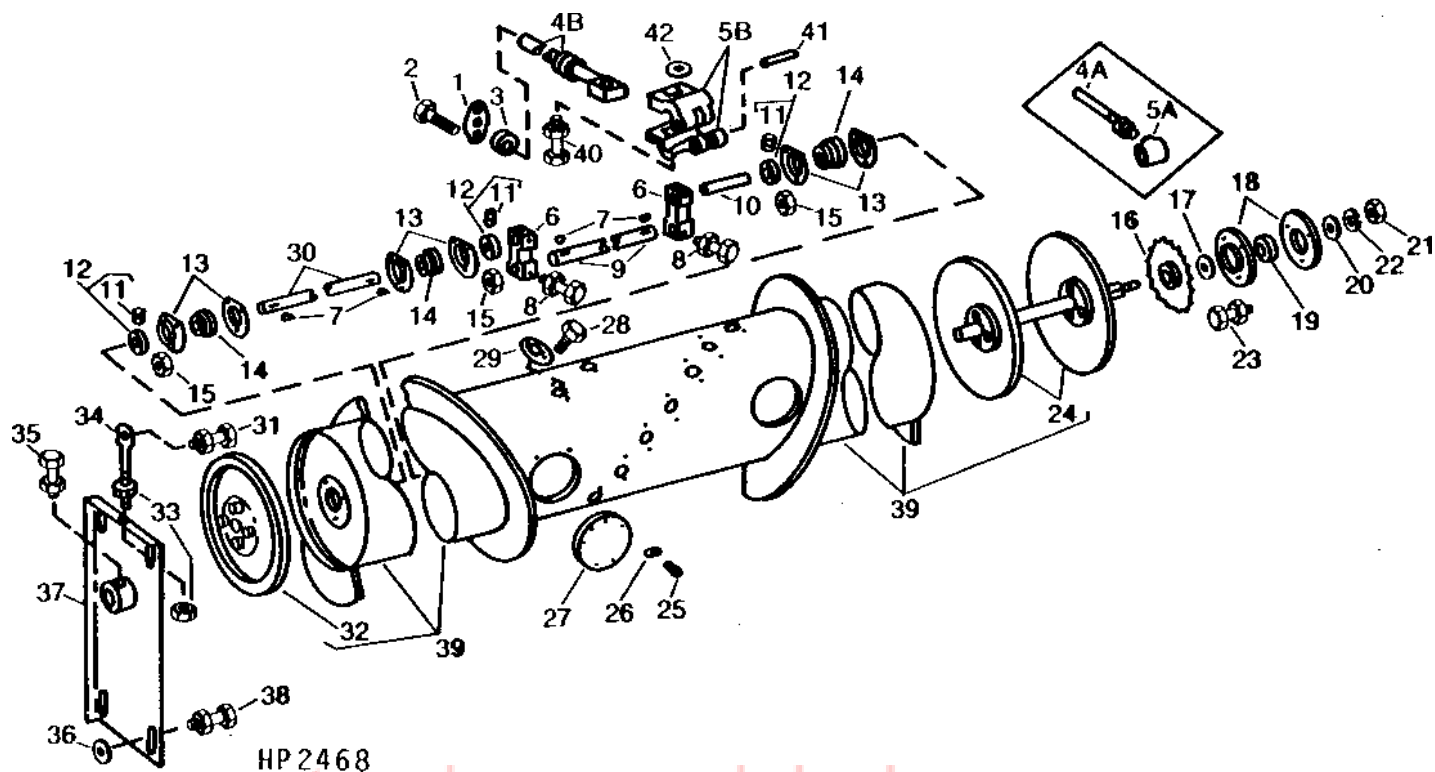
NOTE: QUANTITIES SHOWN ARE FOR 1-ROW ROW-CROP UNIT.

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HP2468

-UN-01JAN94

CROSS AUGER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H87192	CAP	AR		(12 USED-453, 454, 554, 653, 654; 18 USED-853)
2	H86918	SCREW	AR		(24 USED-453, 454, 554, 653, 654; 36 USED-853)
3	H87044	GUIDE	AR		(12 USED-453, 454, 554, 653, 654; 18 USED-853)
4A	H87069	FINGER	AR	-426350	(12 USED-453, 454, 554, 653, 654; 18 USED-853)
4B	H102724	FINGER	AR		(12 USED-453, 454, 554, 653, 654; 18 USED-853)
5A	AH87944	BEARING	AR	-426350	(12 USED-453, 454, 554, 653, 654; 18 USED-853) (SUB AH107066 AND H102724)
5B	AH107066	BEARING	1		
6	H89701	CRANK	2		(453,-610000;454A,-610200;653A,-610300; 654,-610400; 655,-610000;853,-610500; 854,-610550) (SUB H118913)
7	H118913	CRANK	2		
	26H14	SHAFT KEY	3	-395000	3/16" X 3/4"
	26H77	SHAFT KEY	3		3/16" X 3/4"
8	19H1726	CAP SCREW	4		3/8" X 2-1/4"
	H86656	LOCK NUT	4	-395000	
	E50102	LOCK NUT	4		
9	H87257	SHAFT	1		
10	H87258	SHAFT	1		R.H.
11	22H897	SET SCREW	3		1/4" X 1/4"
12	JD8551	ECCENTRIC LOCKING COLLAR	3		
13	P45502	PRESSED FLANGED HOUSING	6		
14	JD8552	BALL BEARING	3		
15	E55662	FLANGE NUT	9		
16	AH89638	CHAIN SPROCKET	1		60 TEETH, DRIVE
17	24H1513	WASHER	2		1-13/32" X 2" X 0.060"
18	C3994E	PRESSED FLANGED HOUSING	2	-395000	
	H103265	PRESSED FLANGED HOUSING	2		
19	AN102010	BEARING	1		
20	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
21	14H794	NUT	1		3/4"
22	12H236	LOCK WASHER	1		3/4"
23	03H1765	BOLT	3		3/8" X 3/4"
	E55662	FLANGE NUT	3		

CROSS AUGER--CONTINUED

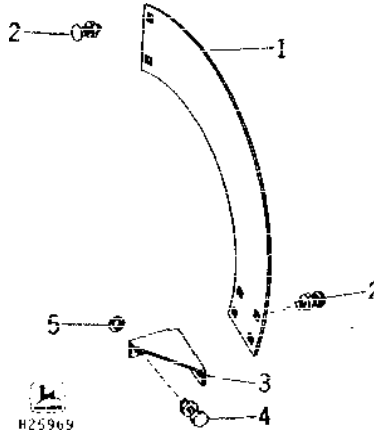
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
24	AH90223	DRIVER	1	-640100	
	AH132334	DRIVER	1	635101-	
25	19H1919	CAP SCREW	4		1/4" X 5/8"
26	P41706	NUT	4		SPEED
27	H87184	COVER	2		
28	H86918	SCREW	12		(554, 653, 654)
29	H87193	COVER	6		(554, 653, 654)
30	H88530	SHAFT	1	-395000	(SUB H101760)
	H101760	SHAFT	1		L.H. (454)
	H101761	SHAFT	1		L.H. (554) (SUB FOR H88531) (NO LONGER AVAILABLE)
	H88532	SHAFT	1	-395000	L.H. (653) (SUB H101762)
	H101762	SHAFT	1		L.H. (653)
	H101759	SHAFT	1		L.H. (453) (SUB FOR H88534)
	H92500	SHAFT	1	-395000	(SUB H101763)
	H101763	SHAFT	1		L.H. (654)
	H92502	SHAFT	1	-395000	(SUB H101764)
	H101764	SHAFT	1		L.H. (853)
31	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
32	AH88522	HUB	3	-395000	L.H. (SUB AH124929)
	AH124929	CYLINDER HEAD	3		
33	14H1040	NUT	2		1/2"
34	H75371	EYEBOLT	1		
35	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
36	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
37	AH90207	BRACKET	1		L.H.
38	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
39	AH90224	AUGER	1	-393964	(453) (SUB AH101458) NO LONGER AVAILABLE
	AH101458	AUGER	1	-395000	(453) (SUB AH111312) NO LONGER AVAILABLE
	AH111312	AUGER	1		(453)
	AH90227	AUGER	1	-391010	(454) (SUB AH101459)
	AH101459	AUGER	1		(454)
	AH90229	AUGER	1	-247679	(SUB AH93004)
	AH93004	AUGER	1	-393964	(554) (SUB AH101460)
	AH101460	AUGER	1		(554) NO LONGER AVAILABLE
	AH90231	AUGER	1	-393594	(653) (SUB AH101461)
	AH101461	AUGER	1	-395000	(653) (SUB AH111314)
	AH111314	AUGER	1	-395000	(653) (SUB AH136620)
	AH93006	AUGER	1	-345375	(SUB AH98810)
	AH98810	AUGER	1	-393964	(853) (SUB AH101464)
	AH101464	AUGER	1		(853)
	AH93132	AUGER	1	-390638	(654) (SUB AH101462)
	AH101462	AUGER	1		(654)
40	19H1875	CAP SCREW	AR	426351-	5/16" X 1-3/4"
	T16464	LOCK NUT	AR	426351-	
41	34H318	SPRING PIN	AR	426351-	1/4" X 1-7/8", (12 USED-453, 454, 554, 653, 654; 18 USED-853)
42	24H1685	WASHER	2	426351-	11/32" X 47/64" X 0.083"

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H25969 -UN-01JAN94

FLIGHT EXTENSIONS (CROSS AUGER)

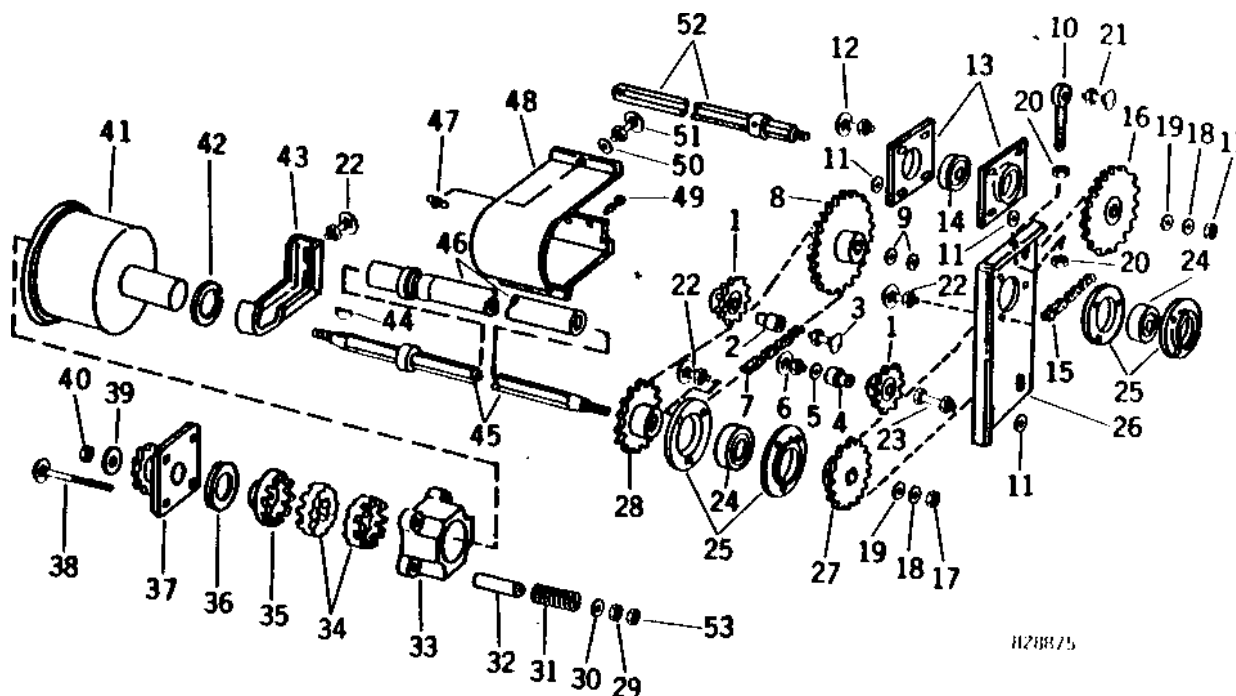


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H87944	EXTENSION	1	-395000	R.H. (SUB H111902)
	H111902	EXTENSION	1	-395000	R.H.
	H130934	EXTENSION	1		R.H.
	H87945	EXTENSION	1	-395000	L.H. (SUB H111903)
	H111903	EXTENSION	1	-395000	L.H.
	H130935	EXTENSION	1		L.H.
2	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
3	H87946	CLIP	1	-395000	L.H. (SUB H111905)
	H111905	GUSSET	1		L.H.
	H87947	CLIP	1	-395000	R.H. (SUB H111904)
4	H111904	GUSSET	1		R.H.
	19H2284	CAP SCREW	4		3/8" X 7/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
5	24H1308	WASHER	4		13/32" X 1" X 0.134"

ROW UNIT DRIVE - RIGHT-HAND
(454 SERIAL NO. 198001-344700)
(453 SERIAL NO. 245001-)

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-UN-01JAN94



H28875

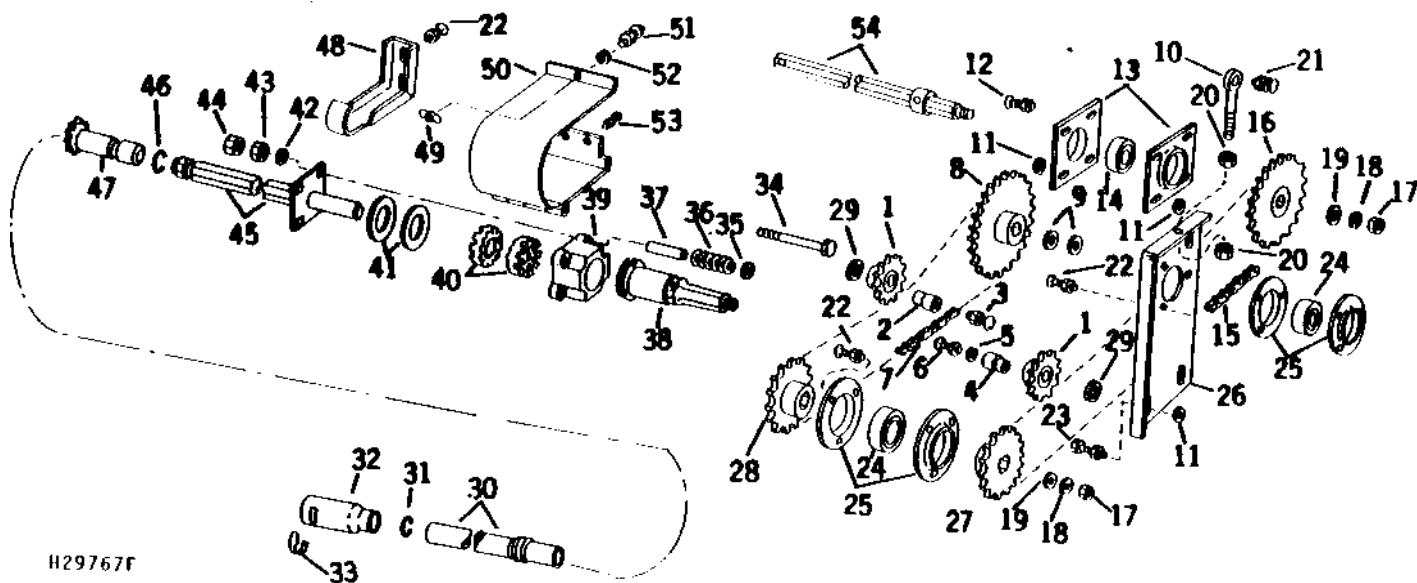
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AE27909	CHAIN SPROCKET	2		TIGHTENER
2	H87121	SPACER	1	-344700	(453) (SUB H97517)
	H97517	BUSHING	3		(453)
3	03H2113	BOLT	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
4	H88704	BUSHING	1	-344700	(453) (SUB H97518)
	H97518	BUSHING	1	-395000	(453) (SUB H114641)
	H114641	SPACER	1		
5	24H1850	WASHER	1		17/32" X 1-1/4" X 0.180"
6	03H2203	BOLT	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 99 LINKS, (ASSEMBLE FROM AB1288H, AB1289H, (2) AB1290H, B5235H AND (3) B5321H)
8	AH89638	CHAIN SPROCKET	1		60 TEETH, DRIVE
9	24H1513	WASHER	2		1-13/32" X 2" X 0.060"
10	H75371	EYEBOLT	1		
11	24H1305	WASHER	12		13/32" X 13/16" X 0.065"
12	19H218	CAP SCREW	4	-245700	3/8" X 1"
	19H1731	CAP SCREW	4	245701-	3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
13	N14247	PRESSED FLANGED HOUSING	2		
14	JD9313	BALL BEARING	1		
15		LINK CHAIN	1	-247349	CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 132 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H, (2) B5235H AND (2) B5321H)
		LINK CHAIN	1	247350-	CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 130 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H AND (2) B5235H)
16	AH89635	CHAIN SPROCKET	1		30 TEETH, DRIVE
17	14H794	NUT	2		3/4"
18	12H236	LOCK WASHER	2		3/4"
19	24H1399	WASHER	2		25/32" X 1-5/8" X 0.180"
20	14H1040	NUT	2		1/2"
21	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"

ROW UNIT DRIVE - RIGHT-HAND - CONTINUED
(454 SERIAL NO. 198001-344700)
(453 SERIAL NO. 245001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
22	03H1765	BOLT	8		3/8" X 3/4"
	E55662	FLANGE NUT	8		
23	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
24	AN102010	BEARING	2		
25	C3994E	PRESSED FLANGED HOUSING	4	-395000	
	H103265	PRESSED FLANGED HOUSING	4		
26	H88594	BRACKET	1		
27	AH89636	CHAIN SPROCKET	1	-247349	18 TEETH, DRIVE
	AH89637	CHAIN SPROCKET	1	247350-	13 TEETH, DRIVE
28	AH89637	CHAIN SPROCKET	1		13 TEETH, DRIVE
29	14H812	NUT	8	-294500	3/8"
30	24H1653	WASHER	4		13/32" X 1-1/4" X 0.120"
31	B10608	SPRING	2	-294995	(SUB (2) H77433, THIS APPLICATION)
	H77433	SPRING	2		
32	H87206	SPACER	4	-294500	(SUB (4) H88426, (4) E50102 AND (4) 03H1759)
	H88426	BUSHING	4		
33	N100101	RETAINER	1		SLIP CLUTCH
34	Z699H	SLIP CLUTCH	2		
35	H88414	LOCKING COLLAR	1		CLUTCH
36	E45875	SHIM	3		
37	AH87953	DRIVER	1	-395000	SLIP CLUTCH, (SUB H143581)
	H143581	DRIVER	1		
38	03H2040	BOLT	4	-294500	3/8" X 4-1/4"
	03H1759	BOLT	4	294501-	3/8" X 4-1/2"
39	C2214E	WASHER	1		
40	14H904	NUT	1		3/4"
41	AH88540	SHIELD	1		SLIP CLUTCH, (454)
42	H87059	SNAP RING	1		(454)
43	H87993	SUPPORT	1		(454)
44	26H82	SHAFT KEY	1		1/4" X 7/8"
45	AH89801	SHAFT	1		(454)
	AH89805	SHAFT	1	245001-	(453)
46	AH90210	SHIELD	1		(454) NO LONGER AVAILABLE
47	14H819	WING NUT	1	245001-	5/16"
48	AH93056	SHIELD	1	245001-	(453) (SUB AH96234)
	AH96234	SHIELD	1		(453)
49	03H1540	BOLT	2	245001-	5/16" X 3/4"
	N10213	LOCK NUT	2	245001-	
50	24H1226	WASHER	1	245001-	1/2" X 1-1/4" X 0.083"
51	03H1709	BOLT	1	245001-	5/16" X 1"
	N10213	LOCK NUT	1	245001-	
52	AH89804	SHAFT	1		OUTER
53	E50102	LOCK NUT	4	294501-	

ROW UNIT DRIVE - RIGHT-HAND
(454 SERIAL NO. 344701-)

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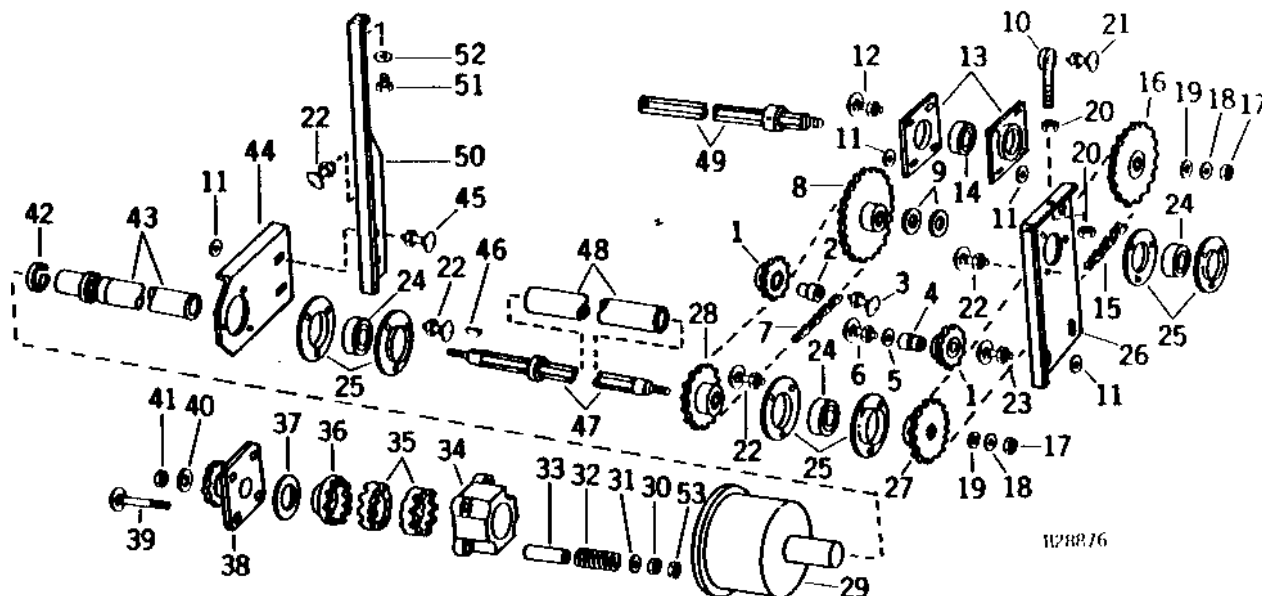
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AE27909	CHAIN SPROCKET	2		TIGHTENER
2	H97517	BUSHING	3		
3	03H1503	BOLT	1		1/2" X 2-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
4	H97518	BUSHING	2	-395000	(SUB H114641)
	H114641	SPACER	1		
5	24H1850	WASHER	1		17/32" X 1-1/4" X 0.180"
6	03H2114	BOLT	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 99 LINKS, (ASSEMBLE FROM AB1288H, (2) AB1290H, B5235H AND (3) B5321H)
8	AH89638	CHAIN SPROCKET	1		60 TEETH, DRIVE
9	24H1513	WASHER	2		1-13/32" X 2" X 0.060"
10	H75371	EYEBOLT	1		
11	24H1305	WASHER	12		13/32" X 13/16" X 0.065"
12	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
13	N14247	PRESSED FLANGED HOUSING	2		
14	JD9313	BALL BEARING	1		
15		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 130 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H AND (2) B5235H)
16	AH89635	CHAIN SPROCKET	1		30 TEETH, DRIVE
17	14H794	NUT	2		3/4"
18	12H236	LOCK WASHER	2		3/4"
19	24H1399	WASHER	2		25/32" X 1-5/8" X 0.180"
20	14H1040	NUT	2		1/2"
21	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
22	03H1765	BOLT	8		3/8" X 3/4"
	E55662	FLANGE NUT	8		

ROW UNIT DRIVE - RIGHT-HAND -- CONTINUED
(454 SERIAL NO. 344701-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
23	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
24	AN102010	BEARING	2		
25	C3994E	PRESSED FLANGED HOUSING	4	-395000	
	H103265	PRESSED FLANGED HOUSING	4		
26	H88594	BRACKET	1		
27	AH89637	CHAIN SPROCKET	1		13 TEETH, DRIVE
28	AH89648	CHAIN SPROCKET	1		13 TEETH, DRIVE
29	24H1111	WASHER	4		17/32" X 1-1/16" X 0.090"
30	H96705	SHIELD	1		R.H. NO LONGER AVAILABLE
31	P50419	SNAP RING	1		
32	H93439	SHIELD	1		
33	H22039	UNIVERSAL JOINT BEARING	1	-395000	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	1		
34	19H2700	CAP SCREW	4		3/8" X 4-1/2"
35	24H1653	WASHER	4		13/32" X 1-1/4" X 0.120"
36	H77433	SPRING	2		
37	H88426	BUSHING	4		
38	H93956	SHAFT	1	-345375	(SUB AH93941)
	AH93941	SHAFT	1		SLIP CLUTCH
39	N100101	RETAINER	1		SLIP CLUTCH
40	Z699H	SLIP CLUTCH	2		
41	H95034	WASHER	2		
42	24H1682	WASHER	4		13/32" X 7/8" X 0.120"
43	14H812	NUT	1		3/8"
44	E50102	LOCK NUT	4		
45	AH95430	SHAFT	1		
46	H80926	SNAP RING	1		
47	AH91784	CHAIN SPROCKET	1		
48	H87993	SUPPORT	1		
49	14H819	WING NUT	1		5/16"
50	AH93056	SHIELD	1		SLIP CLUTCH
51	03H1709	BOLT	1		5/16" X 1"
	N10213	LOCK NUT	1		
52	24H1226	WASHER	1		1/2" X 1-1/4" X 0.083"
53	03H1540	BOLT	2		5/16" X 3/4"
	N10213	LOCK NUT	2		
54	AH89804	SHAFT	1		DRIVE, OUTER

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ROW UNIT DRIVE - RIGHT-HAND
(554 SERIAL NO. -344700)
(653 SERIAL NO. -344700)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AE27909	CHAIN SPROCKET	2		TIGHTENER
2	H87121	SPACER	1		(SUB H97517)
	H97517	BUSHING	4		
3	03H2113	BOLT	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
4	H88704	BUSHING	1		
5	24H1850	WASHER	1		17/32" X 1-1/4" X 0.180"
6	03H2203	BOLT	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 99 LINKS, (ASSEMBLE FROM AB1288H, AB1289H, (2) AB1290H, B5235H AND (3) B5321H)
8	AH89638	CHAIN SPROCKET	1		60 TEETH, DRIVE
9	24H1513	WASHER	2		1-13/32" X 2" X 0.060"
10	H75371	EYEBOLT	1		
11	24H1305	WASHER	14		13/32" X 13/16" X 0.065"
12	19H218	CAP SCREW	4	-245700	3/8" X 1"
	19H1731	CAP SCREW	4	245701-	3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
13	N14247	PRESSED FLANGED HOUSING	2		
14	JD9313	BALL BEARING	1		
15		LINK CHAIN	1	-247349	CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 132 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H, (2) B5235H AND (2) B5321H)
		LINK CHAIN	1	247350-	CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 130 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H AND (2) B5235H)
16	AH89635	CHAIN SPROCKET	1		30 TEETH, DRIVE
17	14H794	NUT	2		3/4"
18	12H236	LOCK WASHER	2		3/4"
19	24H1399	WASHER	2		25/32" X 1-5/8" X 0.180"
20	14H1040	NUT	2		1/2"
21	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
22	03H1765	BOLT	11		3/8" X 3/4"
	E55662	FLANGE NUT	11		
23	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"

ROW UNIT DRIVE - RIGHT-HAND - CONTINUED

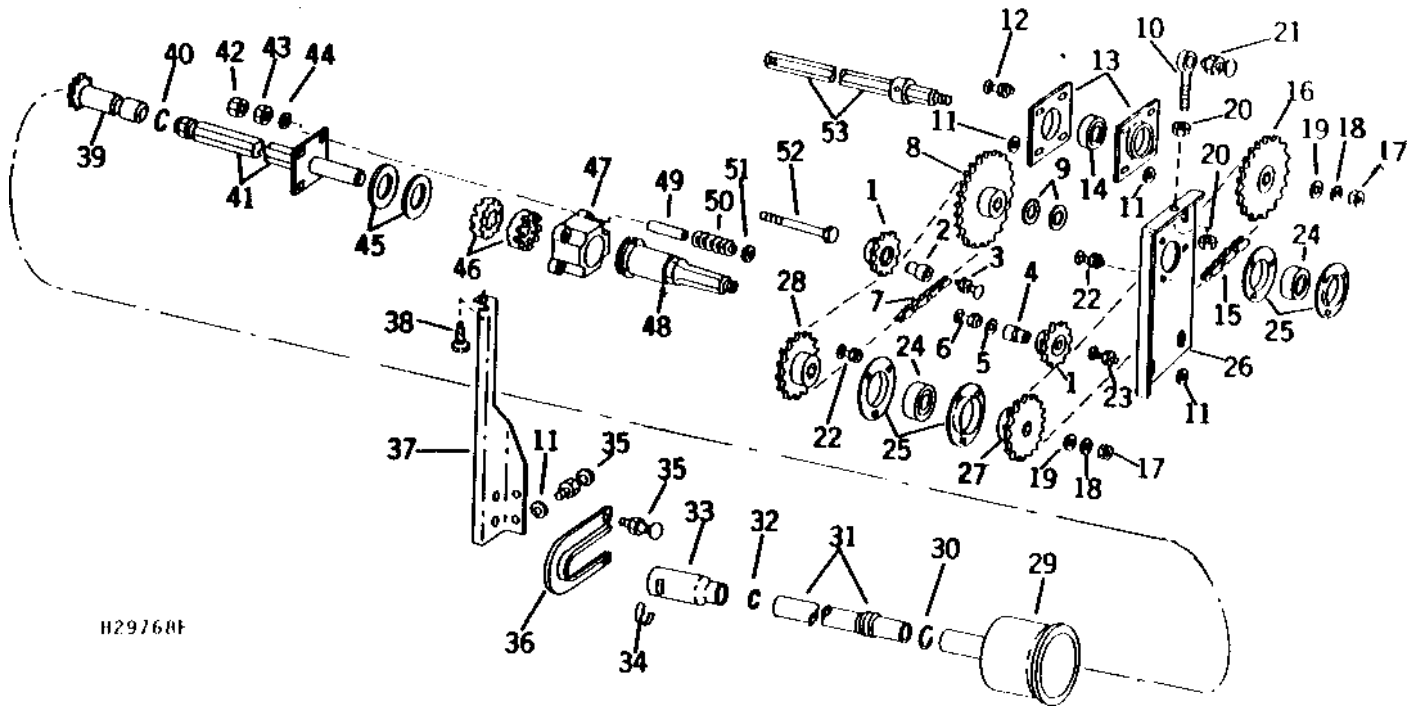
(554 SERIAL NO. -344700)

(653 SERIAL NO. -344700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
24	AN102010	BEARING	3		
25	C3994E	PRESSED FLANGED HOUSING	6	-395000	
	H103265	PRESSED FLANGED HOUSING	6		
26	H88594	BRACKET	1		
27	AH89636	CHAIN SPROCKET	1	-247349	18 TEETH, DRIVE
	AH89637	CHAIN SPROCKET	1	247350-	13 TEETH, DRIVE
28	AH89637	CHAIN SPROCKET	1		13 TEETH, DRIVE
29	AH88540	SHIELD	1		SLIP CLUTCH
30	14H812	NUT	8	-294500	3/8"
31	24H1653	WASHER	4		13/32" X 1-1/4" X 0.120"
32	B10608	SPRING	2	-294995	(SUB (2) H77433, THIS APPLICATION)
	H77433	SPRING	2		
33	H87206	SPACER	4	-294500	(SUB (4) H88426, (4) E50102 AND (4) 03H1759)
	H88426	BUSHING	4		
34	N100101	RETAINER	1		
35	Z699H	SLIP CLUTCH	2		
36	H88414	LOCKING COLLAR	1		
37	E45875	SHIM	3		
38	AH87953	DRIVER	1	-395000	(SUB H143581)
	H143581	DRIVER	1		
39	03H2040	BOLT	4	-294500	3/8" X 4-1/4"
	03H1759	BOLT	4	294501-	3/8" X 4-1/2"
40	C2214E	WASHER	1		
41	14H904	NUT	1		3/4"
42	H87059	SNAP RING	1		
43	AH90211	SHIELD	1		
44	H88983	SUPPORT	1		
45	03H1765	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
46	26H82	SHAFT KEY	1		1/4" X 7/8"
47	AH89802	SHAFT	1		(554) NO LONGER AVAILABLE
	AH89803	SHAFT	1		(653) (NO LONGER AVAILABLE)
48	H88602	SHAFT	1		(554) (NO LONGER AVAILABLE)
	H88601	TUBE	1		(653) NO LONGER AVAILABLE
49	AH89804	SHAFT	1		
50	H88982	SUPPORT	1	-247679	(SUB H92100)
	H92100	SUPPORT	1		R.H.
51	H76139	SCREW	1		
52	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
53	E50102	LOCK NUT	4	294501-	

ROW UNIT DRIVE - RIGHT-HAND
(554 SERIAL NO. 344701-)
(653 SERIAL NO. 344701-)

H29768F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AE27909	CHAIN SPROCKET	2		TIGHTENER
2	H97517	BUSHING	4		
3	03H1503	BOLT	1		1/2" X 2-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
4	H97518	BUSHING	1	-395000	(SUB H114641)
	H114641	SPACER	1		
5	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
6	03H2114	BOLT	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 99 LINKS, (ASSEMBLE FROM AB1288H, AB1289H, (2) AB1290H, B5235H AND (3) B5321H)
8	AH89638	CHAIN SPROCKET	1		60 TEETH, DRIVE
9	24H1513	WASHER	2		1-13/32" X 2" X 0.060"
10	H75371	EYEBOLT	1		
11	24H1305	WASHER	14		13/32" X 13/16" X 0.065"
12	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
13	N14247	PRESSED FLANGED HOUSING	2		
14	JD9313	BALL BEARING	1		
15		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 130 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H AND (2) B5235H)
16	AH89635	CHAIN SPROCKET	1		30 TEETH, DRIVE
17	14H794	NUT	2		3/4"
18	12H236	LOCK WASHER	2		3/4"
19	24H1399	WASHER	2		25/32" X 1-5/8" X 0.180"
20	14H1040	NUT	2		1/2"
21	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
22	03H1765	BOLT	5		3/8" X 3/4"
	E55662	FLANGE NUT	5		
23	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"

ROW UNIT DRIVE - RIGHT-HAND -- CONTINUED

(554 SERIAL NO. 344701-)

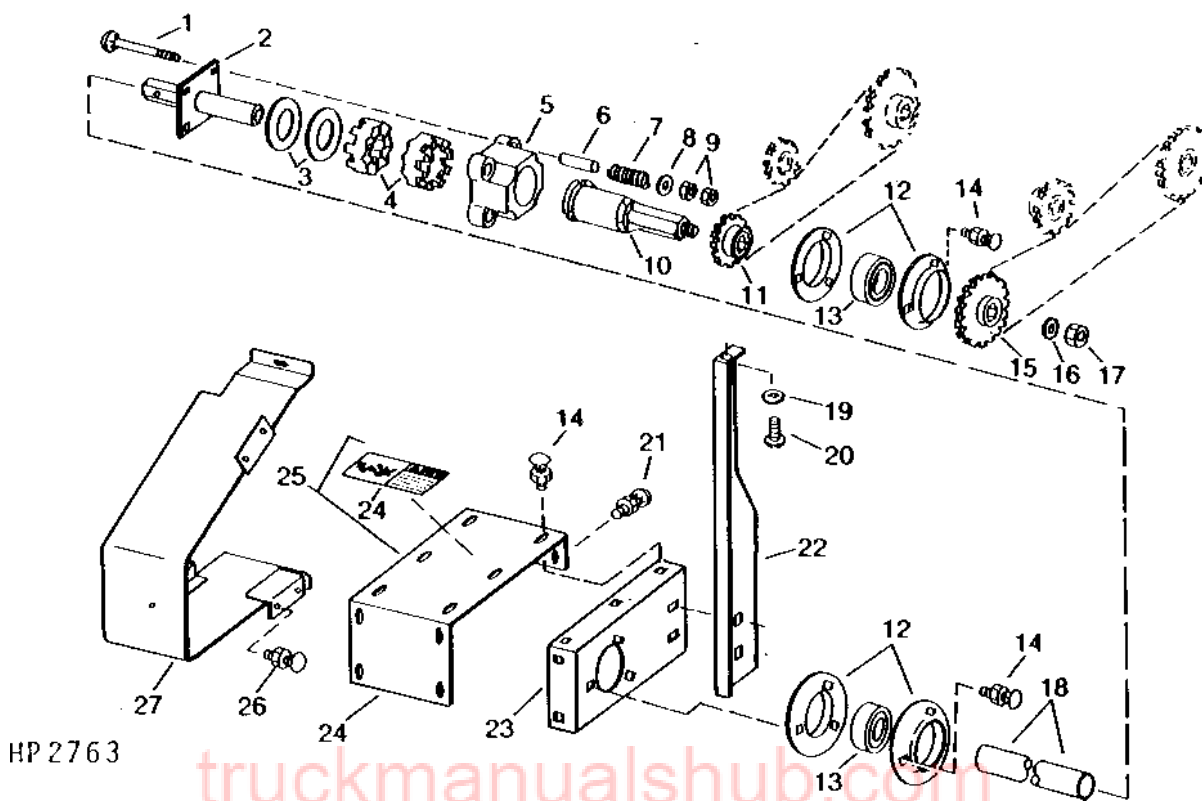
(653 SERIAL NO. 344701-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
24	AN102010	BEARING	2		
25	C3994E	PRESSED FLANGED HOUSING	4	-395000	
	H103265	PRESSED FLANGED HOUSING	4		
26	H88594	BRACKET	1		
27	AH89637	CHAIN SPROCKET	1		13 TEETH, DRIVE
28	AH89648	CHAIN SPROCKET	1		13 TEETH, DRIVE
29	AH88540	SHIELD	1		SLIP CLUTCH
30	H87059	SNAP RING	1		
31	AH95428	SHIELD	1		(554) (NO LONGER AVAILABLE)
	AH95429	SHIELD	1		(653)
32	P50419	SNAP RING	1		
33	H93439	SHIELD	1		
34	H22039	UNIVERSAL JOINT BEARING	1	-395000	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	1		
35	03H1758	BOLT	4		5/8" X 3-1/4"
	E55662	FLANGE NUT	4		
36	H87226	BRACKET	1		
37	H92100	SUPPORT	1		R.H.
38	H76139	SCREW	1		SELF-TAPPING
39	AH91784	CHAIN SPROCKET	1		SLIP CLUTCH
40	H80926	SNAP RING	1		
41	AH95431	SHAFT	1		(554) (NO LONGER AVAILABLE)
	AH95432	SHAFT	1		(653)
42	E50102	LOCK NUT	4		
43	14H812	NUT	4		3/8"
44	24H1682	WASHER	4		13/32" X 7/8" X 0.120"
45	H95034	WASHER	2		
46	Z699H	SLIP CLUTCH	2		
47	N100101	RETAINER	1		
48	H93956	SHAFT	1	-345375	(SUB AH93941)
	AH93941	SHAFT	1		
49	H88426	BUSHING	4		
50	H77433	SPRING	2		
51	24H1653	WASHER	4		13/32" X 1-1/4" X 0.120"
52	19H2700	CAP SCREW	4		3/8" X 4-1/2"
53	AH89804	SHAFT	1		DRIVE, OUTER

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ROW UNIT DRIVE, RIGHT-HAND (SIDEHILL)
(454 AND 653) (SERIAL NO. -345375)

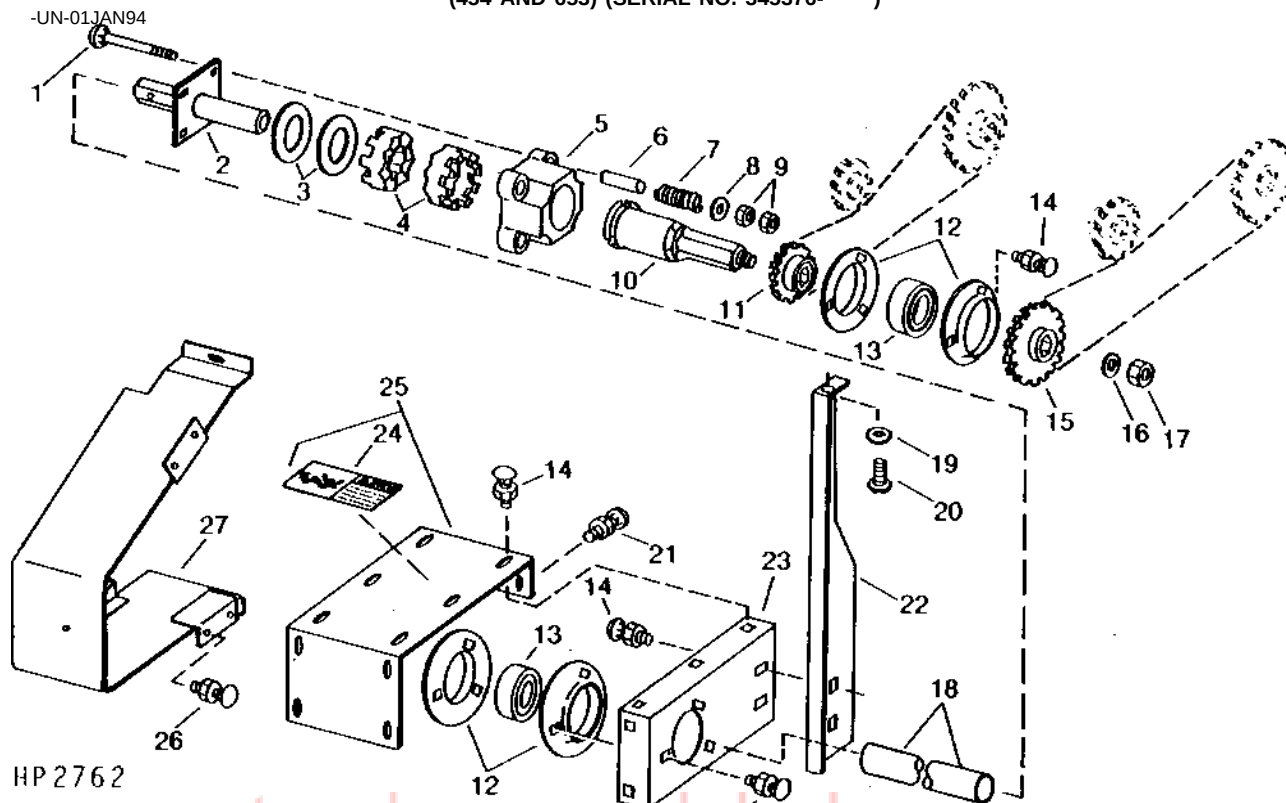


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H2040	BOLT	4		3/8" X 4-1/4"
2	AH89445	SHAFT	1		
	AH89645	SHAFT	1	-245000	(554) (NO LONGER AVAILABLE)
	AH89644	DRIVE SHAFT	1		(653)
3	N100129	WASHER	2		
4	Z699H	SLIP CLUTCH	2		
5	N100101	RETAINER	1		
6	H87206	SPACER	4		
7	B10608	SPRING	2		
8	24H1653	WASHER	4		13/32" X 1-1/4" X 0.120"
9	14H812	NUT	8		3/8"
10	AH89641	SHAFT	1		
11	AH89648	CHAIN SPROCKET	1		
12	C3994E	PRESSED FLANGED HOUSING	4	-395000	
	H103265	PRESSED FLANGED HOUSING	4		
13	AN102010	BEARING	2		
14	03H1765	BOLT	13		3/8" X 3/4"
	E55662	FLANGE NUT	13		
15	AH89636	CHAIN SPROCKET	1	-247349	18 TEETH, DRIVE
	AH89637	CHAIN SPROCKET	1	247350-	13 TEETH, DRIVE
16	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
17	14H904	NUT	1		3/4"
18	H88436	SHIELD	1		(653) NO LONGER AVAILABLE
19	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
20	H76139	SCREW	1		
21	03H1519	BOLT	2		3/8" X 1"
	E55662	FLANGE NUT	2		
22	H88982	SUPPORT	1		
23	H89456	BRACKET	1		
24	E74026	DECAL	1		"DANGER" (DRIVE SHAFT)
25	H88095	SHIELD	1		(SUB H134062)
26	03H1540	BOLT	4		5/16" X 3/4"
27	AH90245	SHIELD	1		

ROW UNIT DRIVE, RIGHT-HAND (SIDEHILL)
(454 AND 653) (SERIAL NO. 345376-)

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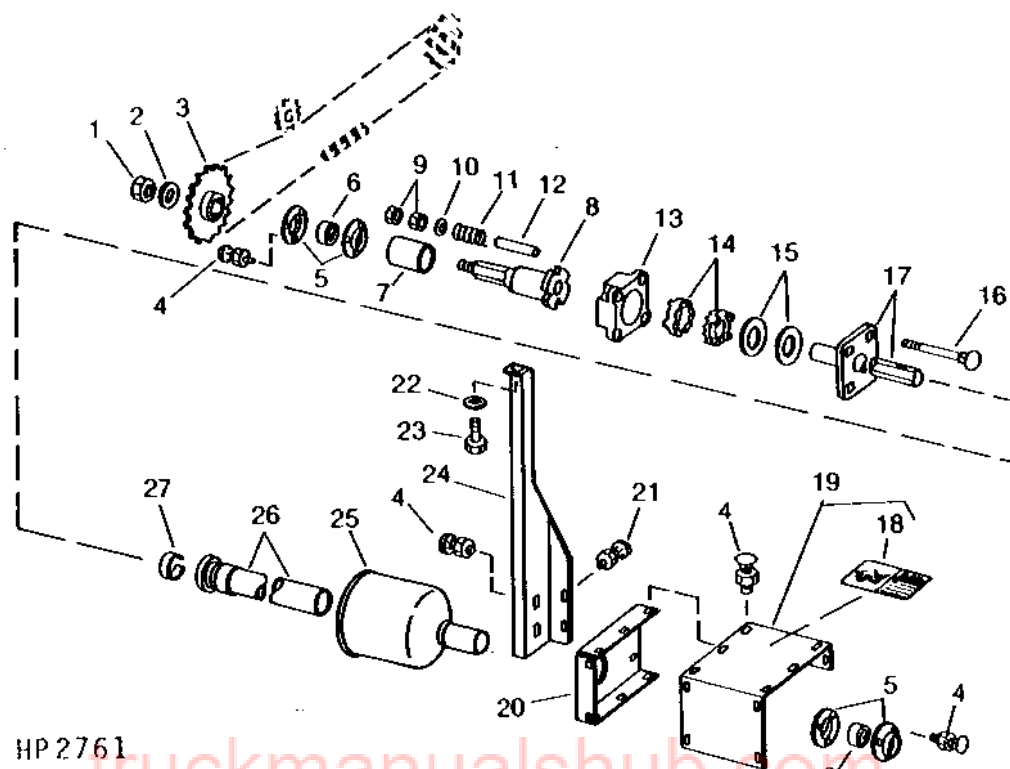
KEY PART NO. PART NAME QTY SERIAL NO. REMARKS

1	03H2040	BOLT	4	3/8" X 4-1/4"	
2	AH97284	SHAFT	1	(454)	
	AH89644	DRIVE SHAFT	1	(653)	
3	H95034	WASHER	2		
4	Z699H	SLIP CLUTCH	2		
5	N100101	RETAINER	1		
6	H87206	SPACER	4		
7	B10608	SPRING	2		
8	24H1653	WASHER	4	13/32" X 1-1/4" X 0.120"	
9	14H732	NUT	4	3/8"	
10	AH93941	SHAFT	1		
11	AH89648	CHAIN SPROCKET	1	13 TEETH, DRIVE	
12	C3994E	PRESSED FLANGED HOUSING	4	-395000	
	H103265	PRESSED FLANGED HOUSING	4		
13	AN102010	BEARING	2		
14	03H1765	BOLT	13	3/8" X 3/4"	
	N10215	LOCK NUT	13		
15	AH89637	CHAIN SPROCKET	1	13 TEETH, DRIVE	
16	24H1399	WASHER	1	25/32" X 1-5/8" X 0.180"	
17	14H794	NUT	1	3/4"	
	12H236	LOCK WASHER	1	3/4"	
18	H88436	SHAFT	1	(653) NO LONGER AVAILABLE	
19	24H1136	WASHER	1	11/32" X 11/16" X 0.065"	
20	H76139	SCREW	1		
21	03H1519	BOLT	2	3/8" X 1"	
	N10215	LOCK NUT	2		
22	H88982	SUPPORT	1	R.H.	
23	H89456	BRACKET	1		
24	E74026	DECAL	1	"DANGER" (DRIVE SHAFT)	
25	H88095	SHIELD	1	(SUB H134062)	
26	03H1540	BOLT	4	5/16" X 3/4"	
27	AH98311	SHIELD	1		

ROW UNIT DRIVE, LEFT-HAND (SIDEHILL)
(653)

HP2761

-UN-01JAN94

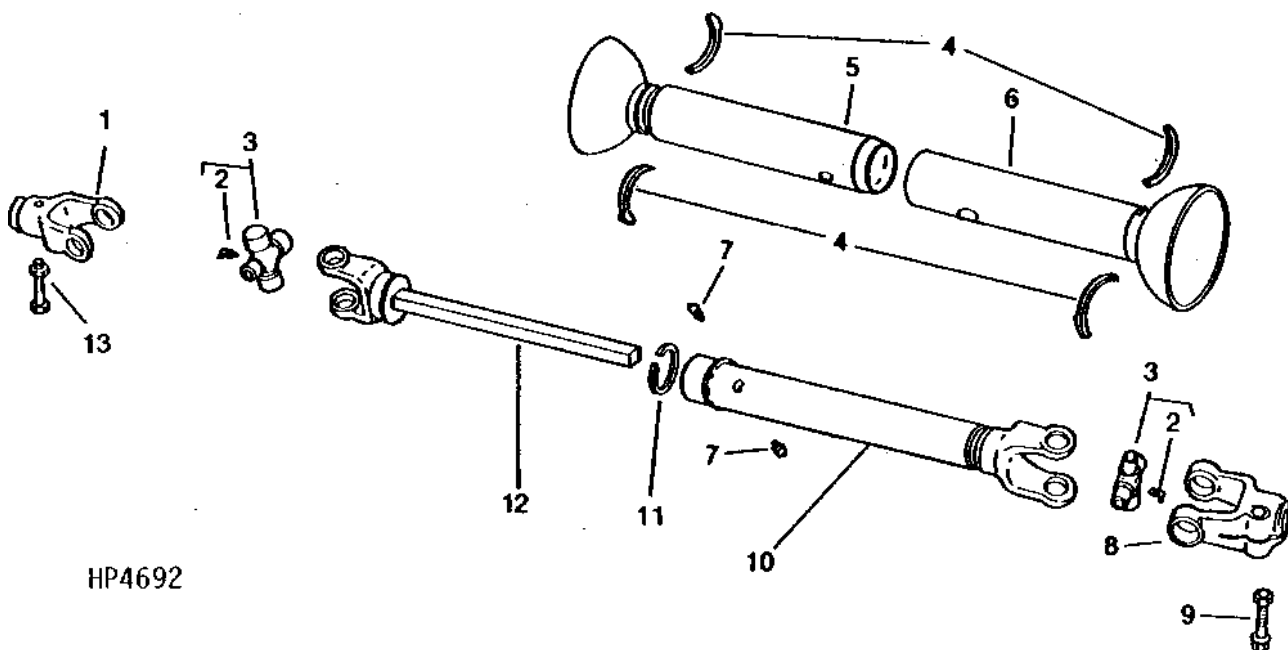


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H904	NUT	1	-345375	3/4"
	14H794	NUT	1	345376-	3/4"
	12H236	LOCK WASHER	1	345376-	3/4"
2	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
3	AH89636	CHAIN SPROCKET	1	-247349	18 TEETH, DRIVE
	AH89637	CHAIN SPROCKET	1	247350-	13 TEETH, DRIVE
4	03H1765	BOLT	13		3/8" X 3/4"
	N10215	LOCK NUT	13		
5	C3994E	PRESSED FLANGED HOUSING	4	-395000	
	H103265	PRESSED FLANGED HOUSING	4		
6	AN102010	BEARING	2		
7	H88439	BUSHING	1		NO LONGER AVAILABLE
8	AH89641	SHAFT	1	-345375	(SUB AH93941)
	AH93941	SHAFT	1		
9	14H812	NUT	8	-345375	3/8"
	14H732	NUT	4	345376-	3/8"
10	24H1653	WASHER	4		13/32" X 1-1/4" X 0.120"
11	B10608	SPRING	2		
12	H87206	SPACER	4		
13	N100101	RETAINER	1		
14	Z699H	SLIP CLUTCH	2		
15	N100129	WASHER	2	-345375	
16	03H2040	BOLT	4		3/8" X 4-1/4"
17	AH89644	DRIVE SHAFT	1		
18	E74026	DECAL	1		"DANGER" (DRIVE SHAFT)
19	H88095	SHIELD	1		(SUB H134063)
20	H89456	BRACKET	1		
21	03H1519	BOLT	2		3/8" X 1"
	N10215	LOCK NUT	2		
22	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
23	H76139	SCREW	1		
24	H88981	SUPPORT	1	-247679	(SUB H92101)
	H92101	SUPPORT	1		L.H.
25	AH88540	SHIELD	1		SLIP CLUTCH
26	AH89646	SHAFT	1		DRIVE SHAFT, NO LONGER AVAILABLE
27	H87059	SNAP RING	1		

HP4692

-UN-01JAN94

HEADER DRIVE SHAFT - SIDEHILL
(L.H. ILLUSTRATED)



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KEY	PART NO.	PART NAME	QTY	SEPARATOR SERIAL NO.	REMARKS
1	H87501	UNIVERSAL JOINT YOKE	1		(INNER)
2		LUBRICATION FITTING	1		
	P49554	SNAP RING	4		
3	AE22753	CROSS AND BEARING ASSEMBLY	2	-403300	
	AP24580	CROSS AND BEARING ASSEMBLY	2	403301-620549	(SUB AE22753)
	AE22753	CROSS AND BEARING ASSEMBLY	1		
4	H22039	UNIVERSAL JOINT BEARING	4	-404255	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	4		
5	AH60752	POWERSHAFT SHIELD	1		
6	AH61953	SHIELD	1		
7	JD7797	LUBRICATION FITTING	2		
8	H22135	UNIVERSAL JOINT YOKE	1		(OUTER)
9	19H1820	CAP SCREW	1		1/2" X 3"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
10	AH60756	YOKE, WITH TUBE	1	-505018	(SUB AH113101)
	AH113101	YOKE, WITH TUBE	1		(TUBE)
	H24673	SNAP RING	1		
12	AH11668	YOKE, WITH SHAFT	1	-505018	(SUB AH113100)
	AH113100	YOKE, WITH SHAFT	1		(SHAFT)
13	19H1949	CAP SCREW	1		5/16" X 2-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

(653 SERIAL NO. -344700)



BEARING	1	13/32" X 13/16" X 0.015
FLANGED HOUSING	2	
G	1	(NO LONGER AVAILABLE)
	1	I H (554) (NO LONGER AVAILABLE)

ROW UNIT DRIVE, LEFT-HAND - CONTINUED

(554 SERIAL NO. -344700)

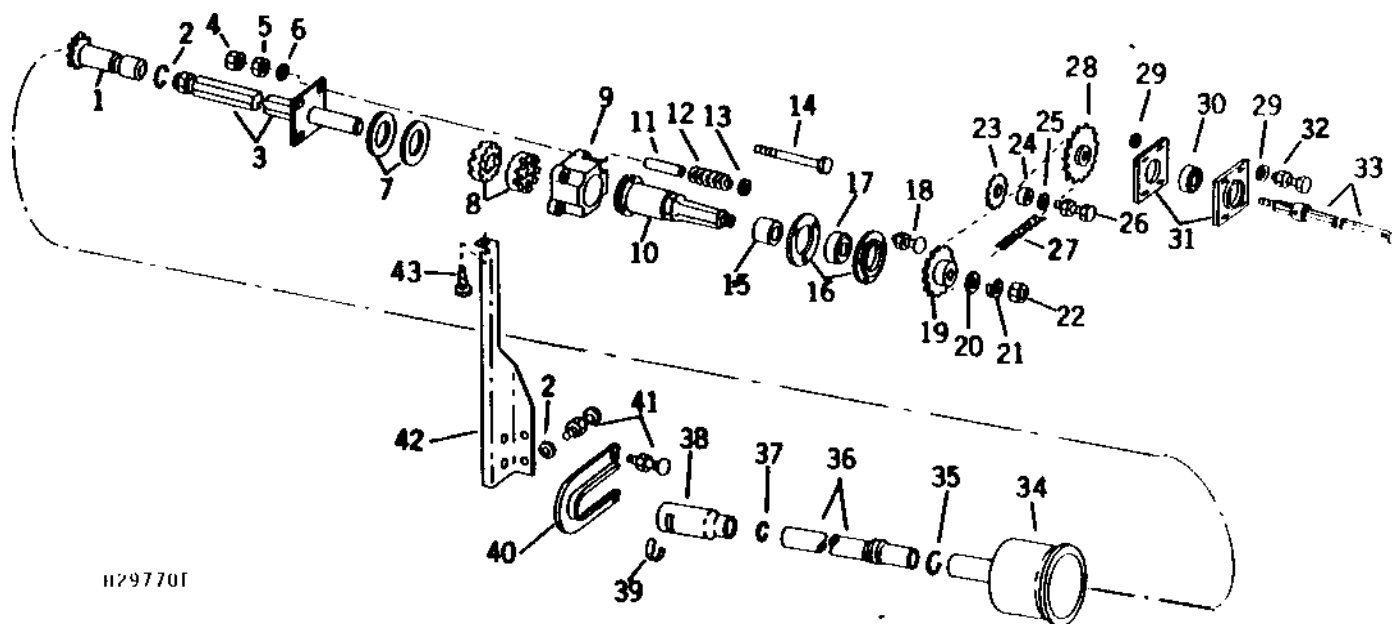
(653 SERIAL NO. -344700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
34	03H1765	BOLT	8		3/8" X 3/4"
	N10215	LOCK NUT	8		
35	E50102	LOCK NUT	4	294501-	
36	03H2203	BOLT	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
37	H88704	BUSHING	1		
38	24H1850	WASHER	1		17/32" X 1-1/4" X 0.180"
39	H88981	SUPPORT	1	-247679	(SUB H92101)
	H92101	SUPPORT	1		L.H.
40	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
41	H76139	SCREW	1		
42	AH89804	SHAFT	1		DRIVE, OUTER
43		LINK CHAIN	1	-247349	CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 132 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H, (2) B5235H AND (2) B5321H)
		LINK CHAIN	1	247350-	CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 130 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H AND (2) B5235H)

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ROW UNIT DRIVE - LEFT-HAND
(554 SERIAL NO. 344701-)
(653 SERIAL NO. 344701-)

H29770F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91784	CHAIN SPROCKET	1		14 TEETH
2	H80926	SNAP RING	1		
3	AH95431	SHAFT	1	(554)	
	AH95432	SHAFT	1	(653)	
4	E50102	LOCK NUT	4		
5	14H812	NUT	4		3/8"
6	24H1682	WASHER	4		13/32" X 7/8" X 0.120"
7	H95034	WASHER	2		
8	Z699H	SLIP CLUTCH	2		
9	N100101	RETAINER	1		
10	H93956	SHAFT	1	-345375	(SUB AH93941)
	AH93941	SHAFT	1		
11	H88426	BUSHING	4		
12	H77433	SPRING	2		
13	24H1653	WASHER	4		13/32" X 1-1/4" X 0.120"
14	19H2700	CAP SCREW	4		3/8" X 4-1/2"
15	H88439	BUSHING	1		(L.H. END ONLY) (NO LONGER AVAILABLE)
16	C3994E	PRESSED FLANGED HOUSING	2	-395000	
	H103265	PRESSED FLANGED HOUSING	2		
17	AN102010	BEARING	1		
18	03H1765	BOLT	2		3/8" X 3/4"
	N10215	LOCK NUT	2		
19	AH89648	CHAIN SPROCKET	1		13 TEETH, DRIVE
20	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
21	12H236	LOCK WASHER	1		3/4"
22	14H794	NUT	1		3/4"
23	AE27909	CHAIN SPROCKET	1		15 TEETH, TIGHTENER
24	H97518	BUSHING	1	-395000	(SUB H114641)
	H114641	SPACER	1		
25	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
26	03H2114	BOLT	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
27		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 130 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H AND (2) B5235H)
28	AH89635	CHAIN SPROCKET	1		30 TEETH, DRIVE
29	24H1305	WASHER	10		13/32" X 13/16" X 0.065"
30	JD9313	BALL BEARING	1		
31	N14247	PRESSED FLANGED HOUSING	2		
32	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"

ROW UNIT DRIVE - LEFT-HAND -- CONTINUED
(554 SERIAL NO. 344701-)
(653 SERIAL NO. 344701-)

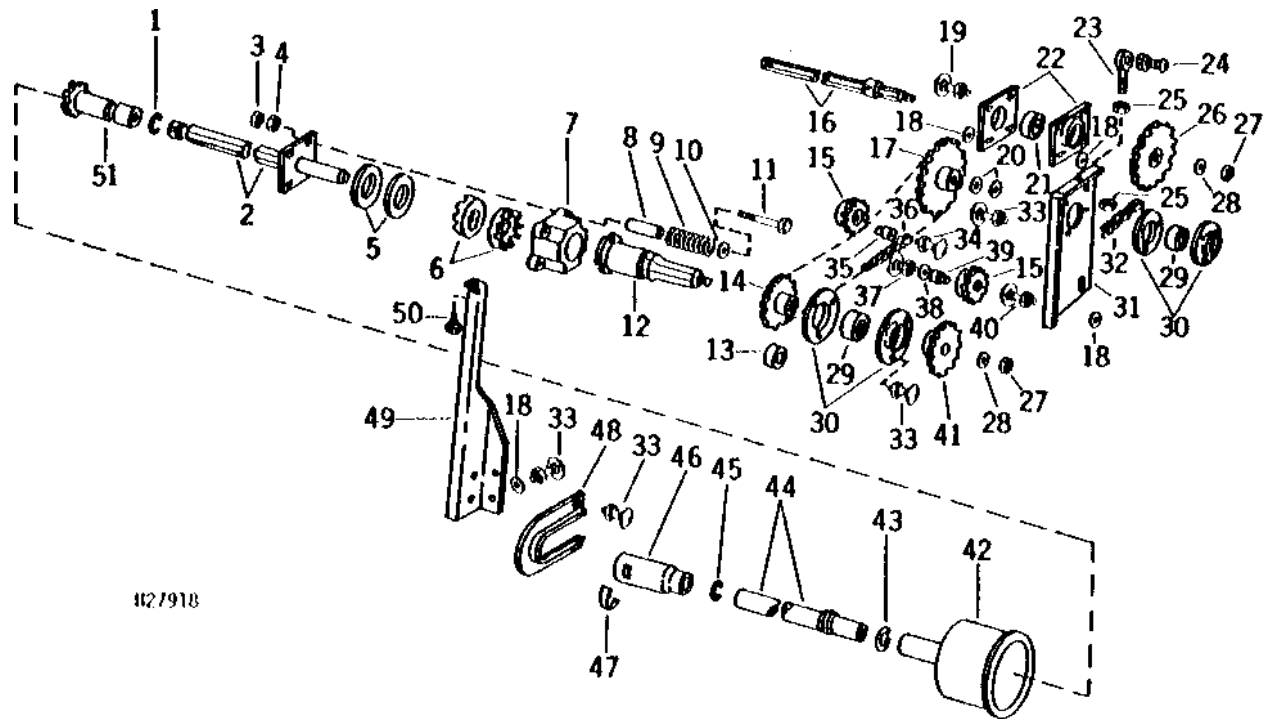
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
33	AH89804	SHAFT	1		
34	AH88540	SHIELD	1		
35	H87059	SNAP RING	1		
36	AH95428	SHIELD	1		(554) (NO LONGER AVAILABLE)
	AH95429	SHIELD	1		(653)
37	P50419	SNAP RING	1		
38	H93439	SHIELD	1		
39	H22039	UNIVERSAL JOINT BEARING	1	-395000	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	1		
40	H87226	BRACKET	1		
41	03H1758	BOLT	4		5/8" X 3-1/4"
	N10215	LOCK NUT	4		
42	H92101	SUPPORT	1		L.H.
43	H76139	SCREW	1		SELF-TAPPING

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ROW UNIT DRIVE - RIGHT-HAND AND LEFT-HAND
(654 AND 853)

H27918F

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80926	SNAP RING	1		
2	AH91730	SHAFT	1		R.H. & L.H. (853)
	AH93143	SHAFT	1	-635100	R.H. & L.H. (654) NO LONGER AVAILABLE
	AH97940	DRIVE SHAFT	1		
3	E50102	LOCK NUT	4		
4	14H812	NUT	4		3/8"
5	H95034	WASHER	2		
6	Z699H	SLIP CLUTCH	2		
7	N100101	RETAINER	1		
8	H88426	BUSHING	4		
9	B10608	SPRING	2	-294995	(SUB (2) H77433, THIS APPLICATION)
	H77433	SPRING	2		
10	24H1653	WASHER	4		13/32" X 1-1/4" X 0.120"
11	19H2700	CAP SCREW	4		3/8" X 4-1/2"
12	H93956	SHAFT	1	-345375	(SUB AH93941)
	AH93941	SHAFT	1		
13	H88439	BUSHING	1		(L.H. END ONLY) (NO LONGER AVAILABLE)
14	AH89648	CHAIN SPROCKET	1		13 TEETH, DRIVE
15	AE27909	CHAIN SPROCKET	2		TIGHTENER
16	AH89804	SHAFT	1		
17	AH89638	CHAIN SPROCKET	1		60 TEETH, DRIVE
18	24H1305	WASHER	14		13/32" X 13/16" X 0.065"
19	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
20	24H1513	WASHER	2		1-13/32" X 2" X 0.060"
21	JD9313	BALL BEARING	1		
22	N14247	PRESSED FLANGED HOUSING	2		
23	H75371	EYEBOLT	1		
24	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
	14H1040	NUT	2		1/2"
25	AH89635	CHAIN SPROCKET	1		30 TEETH, DRIVE
26	14H794	NUT	2		3/4"
	12H236	LOCK WASHER	2		3/4"
28	24H1399	WASHER	2		25/32" X 1-5/8" X 0.180"

ROW UNIT DRIVE - RIGHT-HAND AND LEFT-HAND--CONTINUED
(654 AND 853)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
29	AN102010	BEARING	2		
30	C3994E	PRESSED FLANGED HOUSING	4	-395000	
	H103265	PRESSED FLANGED HOUSING	4		
31	H88594	BRACKET	1		
32		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 130 LINKS, (ASSEMBLE FROM (2) AB1288H, AB1289H, (3) B5234H AND (2) B5235H) 3/8" X 3/4"
33	03H1765	BOLT	10		
	N10215	LOCK NUT	10		
34	03H2113	BOLT	1	-344700	1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
35	H87121	SPACER	1	-344700	(SUB H97517)
	H97517	BUSHING	4		
36		LINK CHAIN	1		CHAIN, ROLLER, DRIVE, TYPE 60, 3/4" PITCH, 99 LINKS, (ASSEMBLE FROM AB1288H, AB1289H, (2) AB1290H, B5235H AND (3) B5321H)
37	03H2203	BOLT	1	-344700	1/2" X 2-1/4"
	03H2114	BOLT	1	344701-	1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
38	24H1850	WASHER	1	-344700	17/32" X 1-1/4" X 0.180"
	24H1111	WASHER	2	344701-	17/32" X 1-1/16" X 0.090"
39	H88704	BUSHING	1	-344700	
	H97518	BUSHING	1	344701-395000	(SUB H114641)
	H114641	SPACER	1		
40	03H1500	BOLT	4		3/8" X 1"
41	AH89637	CHAIN SPROCKET	1		13 TEETH, DRIVE
42	AH88540	SHIELD	1		
43	H87059	SNAP RING	1		
44	AH92626	SHIELD	1		(853)
	AH93142	SHAFT	1		(654) (NO LONGER AVAILABLE)
45	P50419	SNAP RING	1		
46	H93439	SHIELD	1		
47	H22039	UNIVERSAL JOINT BEARING	1	-395000	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	1		
48	H87226	BRACKET	1		
49	H92100	SUPPORT	1		(R.H.)
	H92101	SUPPORT	1		(L.H.)
50	H76139	SCREW	1		
51	AH91784	CHAIN SPROCKET	1		14 TEETH

NOTE: QUANTITIES SHOWN ARE FOR RIGHT-HAND SIDE EXCEPT WHERE NOTED.

MEMORANDA

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SENSING SWITCHES AND MOUNTING (AUTOMATIC HEADER HEIGHT CONTROL)

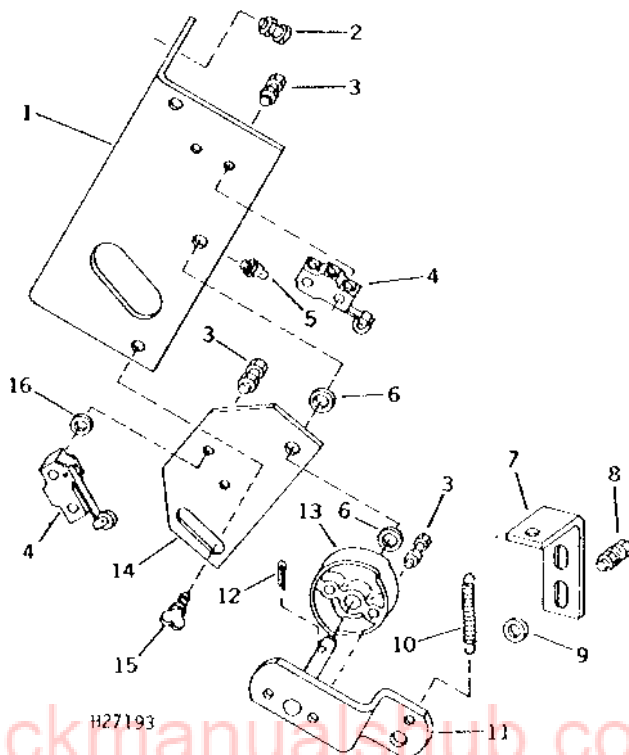
(453, 454, 653, 654, AND 853 SERIAL NO. -)

(554 SERIAL NO. -245000)

(554 SERIAL NO. 344701-)

H27193

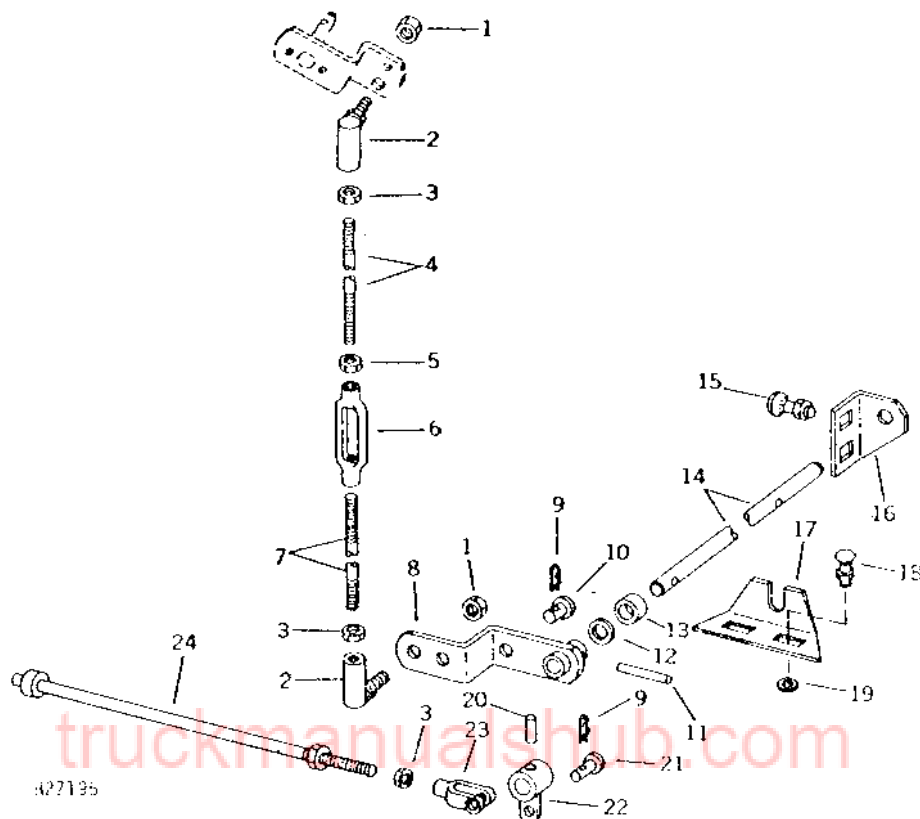
-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89588	PLATE	1		(NO LONGER AVAILABLE)
2	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
3	21H1348	SCREW	6		0.138" X 1-1/8"
	12H314	LOCK WASHER	6		0.138"
	14H1026	NUT	6		0.138"
4	AH62345	SWITCH	2		
5	JD7797	LUBRICATION FITTING	1		
6	24H1304	WASHER	2		13/32" X 23/32" X 0.120"
7	H88343	BRACKET	1	-426350	(SUB H103628)
	H103628	BRACKET	1		
8	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
9	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
10	R2577R	SPRING	1		
11	AH89589	ARM	1		(NO LONGER AVAILABLE)
12	11H231	COTTER PIN	1		1/16" X 1"
13	H88336	ACTUATOR	1		
14	H88348	PLATE	1		(NO LONGER AVAILABLE)
15	H88344	WING SCREW	1		ADJUSTING
16	24H1281	WASHER	2		5/32" X 3/8" X 0.049"

HEIGHT SENSING LINKAGE (AUTOMATIC HEADER HEIGHT CONTROL)
(453, 454, 653, 654, AND 853 SERIAL NO. -)
(554 SERIAL NO. -245000)
(554 SERIAL NO. 344701-)

H27195 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H846	NUT	2		3/8"
	12H304	LOCK WASHER	2		3/8"
	AH76556	BALL JOINT	2		
3	14H882	NUT	3		5/16"
4	H88335	LINK	1		
5	14H611	NUT	1		5/16"
6	H35309	TURNBUCKLE	1		
7	H88350	LINK	1		L.H. THREADS
8	AH89590	ACTUATOR	1		
9	J16931	SPRING LOCKING PIN	2	-246953	
	11H206	COTTER PIN	2	246954-	3/32" X 3/4"
10	H31571	PIN	1		DRILLED
11	34H286	SPRING PIN	1		3/16" X 1-1/2"
12	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
13	R43215	SPACER	1	-344840	(SUB R66143)
	R66143	WASHER	1		
14	H88539	ROD	1	-395000	(453) (SUB H103621)
	H103621	ROD	1		(453) (NO LONGER AVAILABLE)
	H88540	ROD	1	-426350	(653) (SUB H103624)
	H103624	PIN	1		(653)
	H88541	ROD	1	-395000	(454) (SUB H103622)
	H103622	ROD	1		(454) (NO LONGER AVAILABLE)
	H88542	ROD	1		(554)
	H92338	ROD	1	-426350	(850) (SUB H103627)
	H103627	ROD	1		(853) (NO LONGER AVAILABLE)
	H94142	ROD	1	-395000	(654) (SUB H103625) (NO LONGER AVAILABLE)
	H103625	PIN	1		(654)
15	03H1540	BOLT	AR		5/16" X 3/4"
	N10213	LOCK NUT	AR		
16	H88641	CLIP	2		

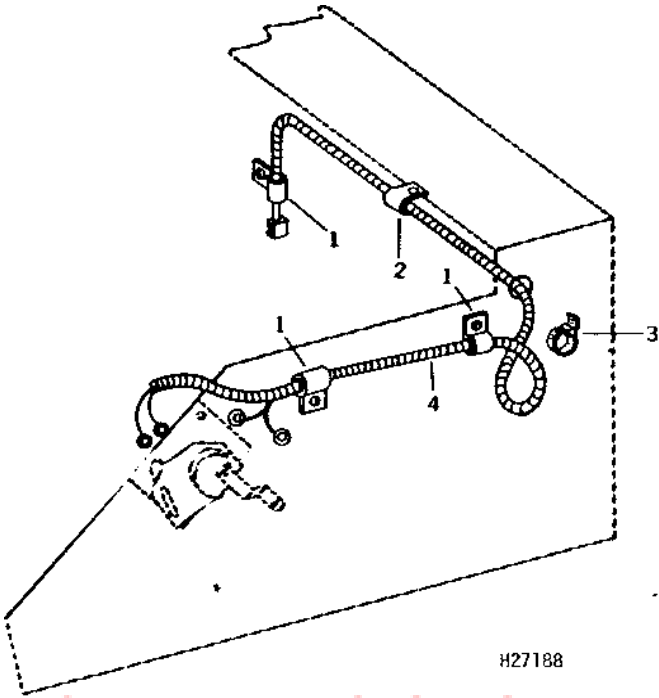
HEIGHT SENSING LINKAGE - CONTINUED
 (AUTOMATIC HEADER HEIGHT CONTROL)
 (453, 454, 653, 654, AND 853 SERIAL NO. -)
 (554 SERIAL NO. -245000) (554 SERIAL NO. 344701-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
17	H88751	CLIP	AR	-395000	(6 USED-454, 653; 5 USED-853; 3 USED-554, 654; 4 USED-453) (SUB H107116)
	H107116	CLIP	AR		(6 USED-454, 653; 5 USED-853; 3 USED-554, 654; 4 USED-453)
18	03H1540	BOLT	AR		5/16" X 3/4"
	12H303	LOCK WASHER	AR		5/16"
	14H785	NUT	AR		5/16"
19	24H1136	WASHER	AR		11/32" X 11/16" X 0.065"
20	34H280	SPRING PIN	AR		3/16" X 7/8", (4 USED-453, 454; 5 USED-554; 6 USED-653, 654; 8 USED-853)
21	H858R	PIN	AR		DRILLED, (4 USED-453, 454; 5 USED-554; 6 USED-653, 654; 8 USED-853)
22	AH89697	CRANK	AR		(4 USED-453, 454; 5 USED-554; 6 USED-653, 654; 8 USED-853)
23	P43922	YOKE	AR		(4 USED-453, 454; 5 USED-554; 6 USED-653, 654; 8 USED-853)
24	AH90538	ROD	AR	-395000	(4 USED - 453, 454, 5 USED - 554; 6 USED - 653, 654; 8 USED - 853) (SUB AH117975)
	AH117975	ROD	AR		(4 USED - 543, 545; 5 USED - 554; 6 USED - 653, 654; 8 USED - 853)

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WIRING HARNESS (AUTOMATIC HEADER HEIGHT CONTROL)
(453, 454, 653, 654, AND 853 SERIAL NO. -)
(554 SERIAL NO. -245000)
(554 SERIAL NO. 344701-)

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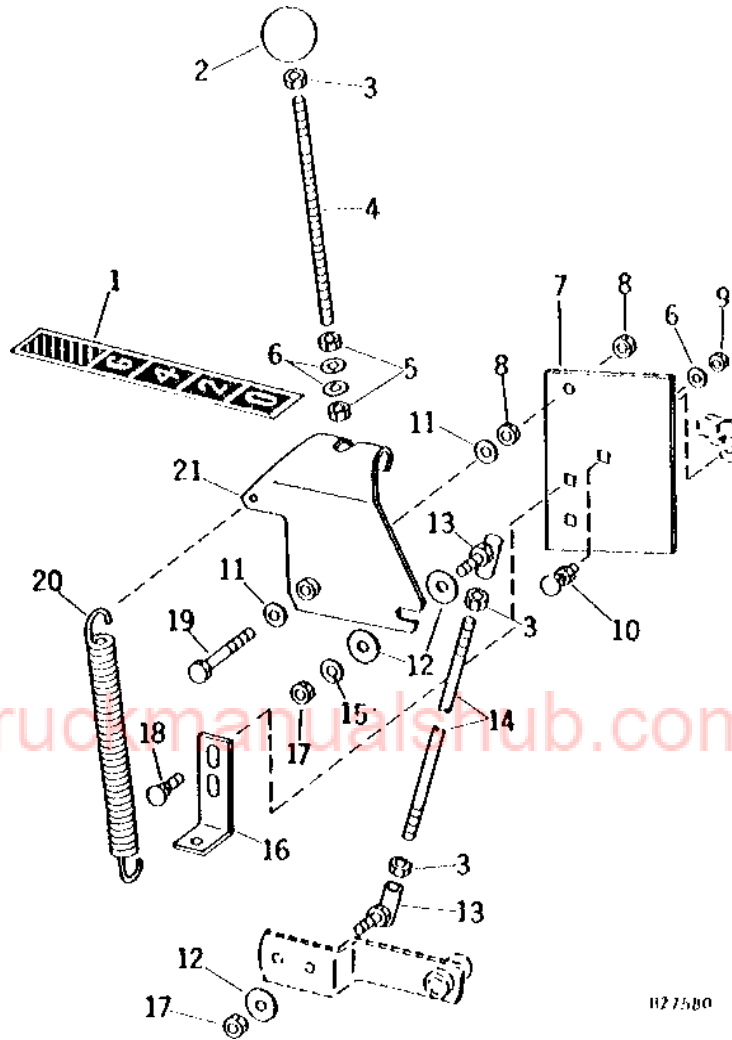


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89557	CLIP	3		"J" CLAMP, INSULATED
2	AH89557	CLIP	AR		"J" CLAMP, INSULATED
3	R44302	TIE BAND	3		
4	AH90716	WIRING HARNESS	1		4242 MM (167") LONG

HEIGHT RANGE INDICATOR
(453, 454, 653, 654, 853 SERIAL NO. 247350-)
(554 SERIAL NO. 344701-)

H27580

-UN-01JAN94

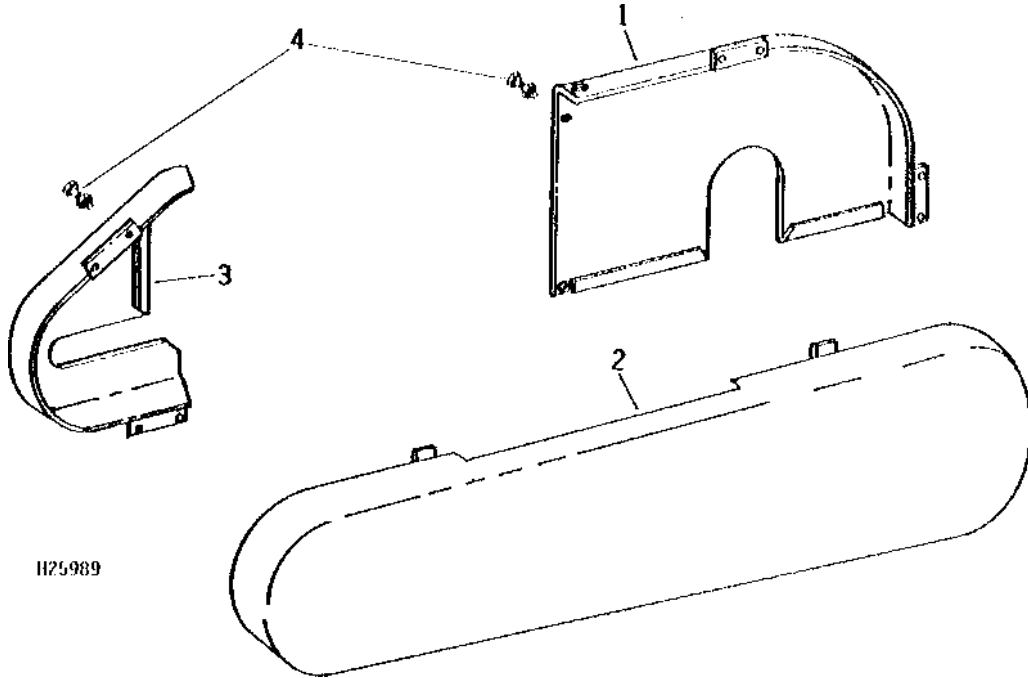


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		DECAL	1		(FOR SERVICE, USE AH100289 KIT)
2	H89561	KNOB	1		INDICATOR
3	14H882	NUT	3		5/16"
4	H93173	STUD	1		
5	14H650	NUT	2		5/16"
6	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
7	H91781	PLATE	1		
8	14H812	NUT	2		3/8"
9	14H785	NUT	2		5/16"
10	03H1709	BOLT	1		5/16" X 1"
	14H785	NUT	1		5/16"
	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
12	24H1306	WASHER	2		13/32" X 1" X 0.035"
13	AH76556	BALL JOINT	2		
14	H91779	STUD	1		
15	12H304	LOCK WASHER	1		3/8"
16	H88343	BRACKET	1	-426350	(SUB H103628)
	H103628	BRACKET	1		
17	14H846	NUT	2		3/8"
18	03H1709	BOLT	2		5/16" X 1"
19	19H2553	CAP SCREW	1		3/8" X 2-5/8"
20	R2577R	SPRING	1		
21	AH92500	CRANK	1		

H25989

-UN-01JAN94

ROW-CROP DRIVE SHIELDS

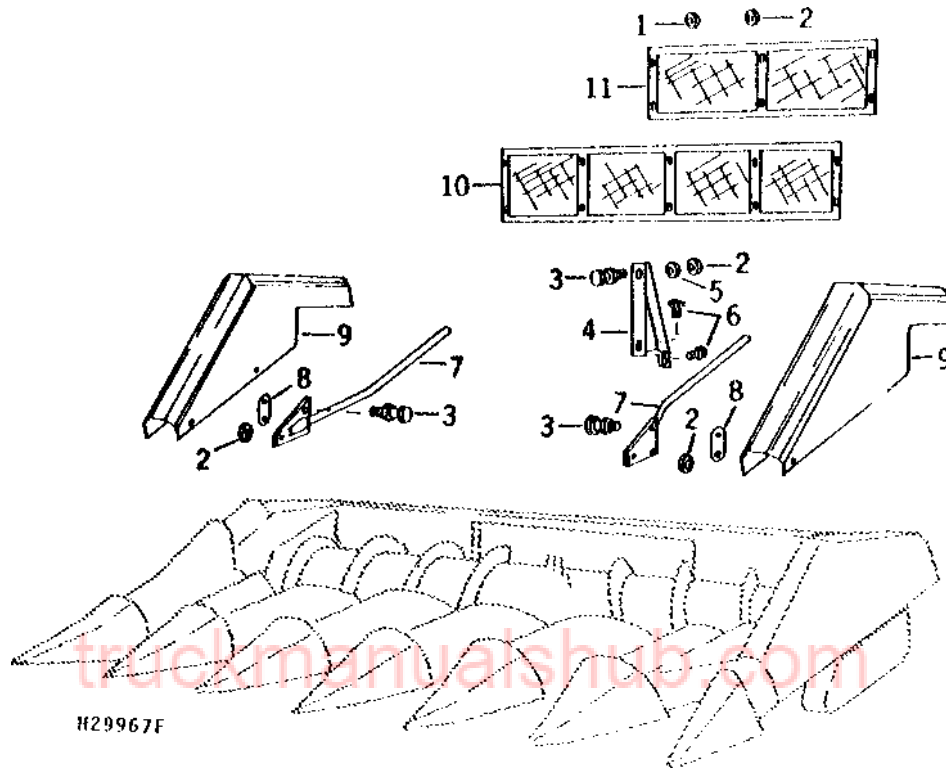


H25989

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90205	SHIELD	1		R.H., AUGER DRIVE
2	AH90260	SHIELD	1	-393964	(SUB AH96232)
	AH96232	SHIELD	1		R.H.
	AH90261	SHIELD	1	-344700	L.H. (554, 653, 654, AND 853) (SUB AH96233)
	AH96233	SHIELD	1		L.H. (554, 653, 654, AND 853)
3	AH90206	SHIELD	1	-344700	(454, 554, AND 653) (SUB AH92628)
	AH92628	SHIELD	1		(454, 554, AND 653) AUGER DRIVE
	AH92628	SHIELD	1	245001-	(453, 654, AND 853) AUGER DRIVE
4	N10213	LOCK NUT	1		

H29967F -UN-01JAN94

SUNFLOWER ATTACHMENT



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1788	WASHER	4	17/32" X 1-1/8" X 0.060"	
2	24H1136	WASHER	AR	11/32" X 11/16" X 0.065"	
3	03H1709	BOLT	AR	5/16" X 1"	
	12H303	LOCK WASHER	AR	5/16"	
	14H785	NUT	AR	5/16"	
4	H99229	SUPPORT	AR	(453, 454, 554, 653, 654, AND 853-3 USED; 454, 554, 653, 654, AND 853-2 USED)	
5	24H1621	WASHER	AR	11/32" X 1" X 0.220"	
6	H76139	SCREW	AR	SELF-TAPPING, (453-6 USED; 454, 554-10 USED; 653, 654, AND 853-12 USED)	
7	AH99718	DEFLECTOR	2	(NO LONGER AVAILABLE)	
8	N10909	QUADRANT	2	(453, 454, 554, 653, 654, AND 853)	
9	AH94750	SHIELD	2	REAR, CENTER, (453, 454, 554, 653, 654, AND 853)	
10	AH97860	DEFLECTOR	1	REAR, EXTENSION, (453, 454, 554, 653, 654, AND 853)	
11	AH97861	DEFLECTOR	1		

DECALS
(NOT ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	AH91835	DECAL KIT	1	-247349	(ON R.H. AND L.H. SIDE; CENTERED ON DRIVE SHIELD) DECAL--012223344455678 (MAKE 453-LOCATED ON R.H. AND L.H. SIDE; CENTERED ON OUTER GATHERER SHEET) REFLECTIVE TAPE (RED-LOCATED IN REAR; UPPER L.H. AND R.H. SIDE) REFLECTIVE TAPE (AMBER-LOCATED IN REAR; UPPER L.H. SIDE) "CAUTION" (LOCATED IN REAR; R.H. AND L.H. SIDE) "LEAPING DEER" (203 MM (8"))-LOCATED ON R.H. AND L.H. SIDE) (SUB AH93276)
..	AH90285	DECAL KIT	1	-245000	(ON R.H. SIDE; CENTERED ON DRIVE SHIELD) "454" (ON R.H. AND L.H. SIDE; CENTERED ON OUTER GATHERER SHEET) REFLECTIVE TAPE (RED-LOCATED IN REAR; UPPER L.H. AND R.H. SIDE) REFLECTIVE TAPE (AMBER-LOCATED IN REAR; UPPER L.H. SIDE) "CAUTION" (LOCATED IN REAR; R.H. SIDE) "LEAPING DEER" (203 MM (8"))-LOCATED ON R.H. AND L.H. SIDE)(SUB AH91835)
..	AH90286	DECAL KIT	1	-245000	(ON R.H. AND L.H. SIDE; CENTERED ON DRIVE SHIELD) "554" (ON R.H. AND L.H. SIDE; CENTERED ON OUTER GATHERER SHEET) REFLECTIVE TAPE (RED-LOCATED IN REAR; UPPER L.H. AND R.H. SIDE) REFLECTIVE TAPE (AMBER-LOCATED IN REAR; UPPER L.H. SIDE) "CAUTION" (LOCATED IN REAR; R.H. AND L.H. SIDE) "LEAPING DEER" (203 MM (8"))-LOCATED ON R.H. AND L.H. SIDE)(SUB AH91835)
..	AH90287	DECAL KIT	1	-245000	(ON R.H. AND L.H. SIDE; CENTERED ON DRIVE SHIELD) "653" (ON R.H. AND L.H. SIDE; CENTERED ON OUTER GATHERER SHEET) REFLECTIVE TAPE (RED-LOCATED IN REAR; UPPER L.H. AND R.H. SIDE) REFLECTIVE TAPE (AMBER-LOCATED IN REAR; UPPER L.H. SIDE) "CAUTION" (LOCATED IN REAR; R.H. AND L.H. SIDE) "LEAPING DEER" (203 MM (8"))-LOCATED ON R.H. AND L.H. SIDE)(SUB AH91835)
..	AH93276	DECAL KIT	1	-390600	(SUB AH100289) (ON R.H. AND L.H. SIDE; CENTERED ON DRIVE SHIELD) "DECAL" (012223344455678) (ON R.H. AND L.H. SIDE; CENTERED ON GATHERER SHEET) REFLECTIVE TAPE (RED-LOCATED IN REAR; UPPER L.H. AND R.H. SIDE) REFLECTIVE TAPE (AMBER-LOCATED IN REAR; UPPER L.H. SIDE) "CAUTION" (LOCATED IN REAR; R.H. AND L.H. SIDE) "LEAPING DEER" (203 MM (8"))-LOCATED ON R.H. AND L.H. SIDE) "RANGE INDICATOR" (LOCATED ON TOP L.H. SIDE OF GATHERER SHEET)
..	AH100289	DECAL KIT	1		(ON R.H. AND L.H. SIDES; CENTERED ON DRIVE SHIELD) "DECAL" (012223344455678A) (ON R.H. AND L.H. SIDE; CENTERED ON GATHERER SHEET) REFLECTIVE TAPE (RED-LOCATED IN REAR; UPPER L.H. AND R.H. SIDE) REFLECTIVE TAPE (AMBER-LOCATED IN REAR; UPPER L.H. SIDE) "CAUTION" (LOCATED IN REAR; R.H. AND L.H. SIDE) "LEAPING DEER" (203 MM (8"))-LOCATED ON R.H. AND L.H. SIDE) "RANGE INDICATOR"
..	H105556	LABEL	AR		012223344455678A
..	E74026	DECAL	AR		"DANGER" (DRIVE SHAFT)(SIDEHILL ONLY)

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H94137	B4	6	7	H99229	C25	4	55	N14247	C15	31	44
H94137	B6	6	9	JD7797	C12	7	41	N14247	C17	22	46
H94138	B4	14	7	JD7797	C19	5	49	N14393	B16	3	20
H94138	B6	14	9	JD8551	B22	12	26	N14393	B19	9	23
H94139	B4	14	7	JD8552	B22	14	26	P41706	B23	26	27
H94139	B6	14	9	JD9238	B19	4	23	P42232	B19	5	23
H94140	B4	15	7	JD9313	B16	1	20	P42232	B21	23	25
H94140	B6	15	9	JD9313	C1	14	30	P43922	C21	23	51
H94141	B4	15	7	JD9313	C3	14	32	P45502	B22	13	26
H94141	B6	15	9	JD9313	C5	14	34	P49554	C12	2	41
H94142	C20	14	50	JD9313	C7	14	36	P50419	C4	31	33
H94637	B12	7	16	JD9313	C13	3	42	P50419	C8	32	37
H94637	B13	10B	17	JD9313	C15	30	44	P50419	C16	37	45
H94691	B12	4	16	JD9313	C17	21	46	P50419	C18	45	47
H94692	B12	1	16	JD9338	B19	4	23	R2577R	C19	10	49
H94693	B12	4	16	JD9338	B21	22	25	R2577R	C23	20	53
H94694	B12	1	16	J13155	B21	28	25	R43215	C20	13	50
H95034	C4	41	33	J16931	B4	7	7	R44302	C22	3	52
H95034	C8	45	37	J16931	B6	8	9	R66143	C20	13	50
H95034	C10	3	39	J16931	B10	8	14	T16464	B23	40	27
H95034	C15	7	44	J16931	B17	6	21	W23122	B19	2	23
H95034	C17	5	46	J16931	C20	9	50	Z699H	C2	34	31
H95475	B15	6	19	M40808	B19	2	23	Z699H	C4	40	33
H95476	B15	2	19	N100101	C2	33	31	Z699H	C6	35	35
H95478	B15	4	19	N100101	C4	39	33	Z699H	C8	46	37
H95938	B20	16	24	N100101	C6	34	35	Z699H	C9	4	38
H95999	B20	12	24	N100101	C8	47	37	Z699H	C10	4	39
H96705	C4	30	33	N100101	C9	5	38	Z699H	C11	14	40
H96707	B6	12	9	N100101	C10	5	39	Z699H	C13	23	42
H96708	B6	15	9	N100101	C11	13	40	Z699H	C15	8	44
H96709	B6	15	9	N100101	C13	24	42	Z699H	C17	6	46
H96710	B6	6	9	N100101	C15	9	44				
H96711	B6	6	9	N100101	C17	7	46				
H96712	B6	11	9	N100129	C9	3	38				
H96713	B5	5	8	N100129	C11	15	40				
H96714	B6	5	9	N10213	B3	1	6				
H96715	B6	14	9	N10213	B4	13	7				
H96716	B6	14	9	N10213	B5	1	8				
H96722	B6	15	9	N10213	B6	13	9				
H96723	B6	15	9	N10213	B9	3	13				
H96724	B6	6	9	N10213	B10	11	14				
H96725	B6	6	9	N10213	B15	3	19				
H96726	B5	5	8	N10213	C2	49	31				
H96727	B6	5	9	N10213	C2	51	31				
H96728	B6	14	9	N10213	C4	51	33				
H96729	B6	14	9	N10213	C4	53	33				
H96732	B6	15	9	N10213	C20	15	50				
H96733	B6	15	9	N10213	C24	4	54				
H96734	B6	6	9	N10214	B7	14	10				
H96735	B6	6	9	N10214	B7	16	10				
H96736	B5	5	8	N10214	B12	7	16				
H96737	B6	5	9	N10215	C10	14	39				
H96738	B6	14	9	N10215	C10	21	39				
H96739	B6	14	9	N10215	C11	4	40				
H96762	B6	17	9	N10215	C11	21	40				