

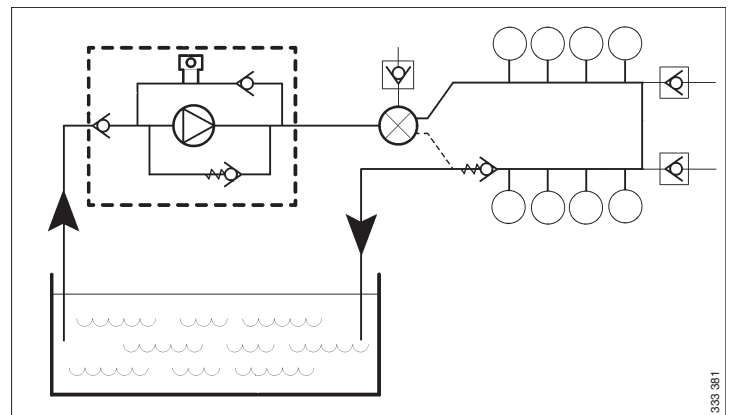


INSTALLATION
MANUAL

SCANIA

Fuel system

**Industrial engines
DC09, DC13, DC16**





INSTALLATION MANUAL

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Fuel tank.....	3
Position.....	4
Fuel tank design	6
Main tank and buffer tank	8
Fuel pipes.....	9
Fuel filter	11
XPI engines	11
PDE engines	13
Fuel heater for XPI engines	14
Feed pump flow rates	16
XPI engines	16
PDE engines	16
Flow and pressure	17
XPI engines	17
PDE engines	17
Risk of fire.....	18
Fuel grade and power for PDE engines.....	19

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- The drawing shows a vacuum pump assembly. The main view on the left is a side profile of a cylindrical pump unit (5) mounted on a base. It features a handle (14) and a control knob (15). A hose (12) is connected to the top of the unit. A detailed view on the right shows the internal components of the pump unit, including a motor (10), a pump chamber (8), and various valves and seals (1, 2, 3, 4, 6, 7). The pump unit is connected to a vacuum chamber (1) via a hose (12). The vacuum chamber is shown in a cross-section view, revealing its internal structure and the vacuum gauge (18) mounted on its side. The vacuum chamber is supported by a base (22) and has a handle (23) for opening. The entire assembly is shown in a technical drawing style with dimension lines and labels.

Example of a fuel system for a stationary industrial engine



INSTALLATION MANUAL

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Fuel tank

Position

PDE and XPI engines

If the fuel tank is placed higher than the engine feed pump, a shut-off cock should be installed in the fuel line to the feed pump. During stoppages, this cock should be closed.



REQUIREMENT!

The highest fuel level in the tank is 3 m in relation to the feed pump.



REQUIREMENT!

Maximum permitted suction height is 2 m for PDE engines and 1 m for XPI engines. The risk of air leaks in the suction pipe increases with increased vacuum. Suction height is calculated from the bottom of the tank.

If the fuel tank is mounted lower than the maximum permitted suction height, or if a large tank is required which cannot be mounted close to the engine, a buffer tank must be installed at a suitable distance and height.

On stand-by generator sets, it is recommended that the tank always be positioned above the level of the fuel manifold to prevent the engine's fuel system being drained in the event of leakage.

If the tank(s) are built in, the space should be well ventilated.



INSTALLATION MANUAL

SCANIA

Fuel tank

XPI engines

If the tank is positioned so that suction height exceeds 1 m, a feed pump must be mounted directly after the tank. The flow for the auxiliary feed pump must be minimum 15% higher than the flows specified in the table found in the section Feed pump flow rates.

To prevent fuel leakage during filter renewal, a shut-off cock must be installed on the return pipe if the fuel tank is positioned higher than the engine.

To prevent unfiltered fuel from entering the engine during an inspection, a shut-off cock must also be installed on the fuel pipe to the feed pump if fuel tank is placed higher than the engine.

All XPI engines are equipped with a water-separating fuel filter. The water that is separated follows with the return fuel. For this reason, all tanks must be fitted with a drain tap for draining water.

The tank should normally be drained once a year, but this may vary depending on the quality of the fuel.

If the customer requires extra water separation so that the water is not led back to the fuel tank, a water separating fuel filter can be fitted on the return pipe.



IMPORTANT!

Fitting an extra water separating fuel filter in addition to the Scania prefilter is not permitted on the fuel pipe to the engine.



INSTALLATION MANUAL

SCANIA

Fuel tank

Fuel tank design

The material for the fuel tank should be corrosion-resistant, such as stainless steel or aluminium.

Note:

Some other materials, such as copper or hot dip galvanised sheet steel, are unsuitable for use with diesel fuel.

The fuel tanks must be fully welded. When used in mobile installations, the fuel tanks must be equipped with baffle plates.

Both fuel filling components and the fuel tank must be grounded to prevent sparking from static electricity.

The fuel tank must have the following devices:

- A drain tap for emptying sludge and water that has sunk to the bottom.
- A connection with the outside air at the upper part of the tank to avoid a vacuum in the tank. This can consist of a special bleed pipe or a ventilation hole in the filler pipe cover. In dusty environments, this connection should be connected via a filter to prevent dirt from entering the tank.
- Protection or filter to prevent contaminants entering during filling.
- Fuel pick-up unit with electronic overfill protection to prevent any diesel spillage.
- Main tanks must be fitted with inspection hatches so that they can be inspected and cleaned inside.



REQUIREMENT!

By law, the label "Ultra Low Sulfur Fuel Only" must be affixed at the filler cap on all engines certified in accordance with Tier 4. The label is supplied with all industrial engines from Scania.



INSTALLATION MANUAL

SCANIA

Fuel tank

New fuel tanks must be thoroughly cleaned and rinsed internally using clean fuel. They must also be pressure tested to 0.3 bar.

Fuel tanks manufactured from materials which are not resistant to corrosion must be treated externally with anti-corrosion paint.

Note that the tanks must not be painted internally nor be zinc-coated or galvanised.

Fuel tanks located outdoors should be painted in a bright, heat-reflecting colour, especially in hot climates with strong sunlight.

It is important that the fuel tanks are positioned in as cool a location as possible since the return fuel is hot and therefore raises the temperature of the fuel in the tank.

Power correction due to increase in fuel temperature is displayed in the tables in the section Fuel grade and engine power.

**ULTRA LOW SULFUR
FUEL ONLY**

EU: 10ppm Sulfur Maximum

USA: 15ppm Sulfur Maximum

338 656



INSTALLATION MANUAL

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Fuel tank

Main tank and buffer tank

If the engine installation has a buffer tank and main tank, these should be designed as follows:

- The main tank must have a sloped bottom or be on a slight incline (about 3-5°) and have a tap at the lowest part for draining condensation.
- The pipe fittings must be connected or routed to approximately 50 mm from the bottom and supplied with a bottom strainer. This applies to both the buffer tank and the main tank.
- The lines to the buffer tank should be as short as possible and should be mounted in such a way that they cannot be exposed to mechanical damage.
- Transfer of fuel from the main tank to the buffer tank should be achieved using an electric pump connected so that it only pumps when the engine is running. This is to prevent the risk of serious leakage when the engine is not running. The electric pump must have an overcapacity of approx. 15% over the feed pump flow. This is to ensure that the quantity of return fuel is sufficient for lubrication and cooling.
- There must be a return pipe from the buffer tank to the main tank so that any surplus fuel runs back to the main tank.
- For PDE engines, the return pipe from the engine must be routed to the upper part of the buffer tank.
- For XPI engines, the return pipe should enter below the lowest fuel level in the main tank.
- The buffer tank must also be fitted with a drain tap for condensation.
- Tanks which are buried should have a drain pipe from the bottom to lead away sludge and water.

See instructions in the Fuel tank design section for further details.



INSTALLATION MANUAL

SCANIA

Fuel pipes

Fuel pipes

The fuel lines should be routed so that the fuel cannot be heated by radiated heat from the engine.

Engine power dependence on fuel temperature is indicated in the table under the section Fuel grade and engine power. Maximum permitted fuel temperature in the inlet pipe is 70°C.

The return line from the overflow valve must be routed to the fuel tank or to the buffer tank (if fitted).

Note:

The maximum permitted back pressure in the return line is 350 mbar.

The return line must not be connected to the suction line.

The return line and suction line must have the same diameter.

For PDE engines, the return line is normally connected to the upper part of the tank. The return line should normally enter above the maximum fuel level.



IMPORTANT!

For XPI engines, the fuel return line should enter below the lowest fuel level in the fuel tank.

The suction line in the fuel tank should be placed at least 50 mm from the bottom of the fuel tank. This distance also applies to the suction strainer.

In multi-engine installations, the fuel system should be divided into at least two independent systems so that a fault in one of the fuel lines does not cause all engines to stop.



INSTALLATION MANUAL

SCANIA

Fuel pipes

The fuel lines should not be made of copper as there is a risk of oxidation due to condensation. The sulphur content in the fuel can also have a negative effect on the copper.

The minimum inside diameter of the fuel suction line is shown in the table below.

	Fuel pipe length	
	Shorter than 3 m	Longer than 3 m
Engine type	Inner diameter (mm)	Inner diameter (mm)
DC09	9	12
DC13	9	12
DC16 PDE	9	12
DC16 XPI	12	12



INSTALLATION MANUAL

SCANIA

Fuel filter

Fuel filter

The engines are equipped with paper fuel filters as standard. All engines must also be fitted with a water separating prefilter.

All connections on the suction side of the feed pump must be thoroughly sealed so that no air is drawn in during operation.

The water separating prefilter should be changed at the same intervals as the main filter.



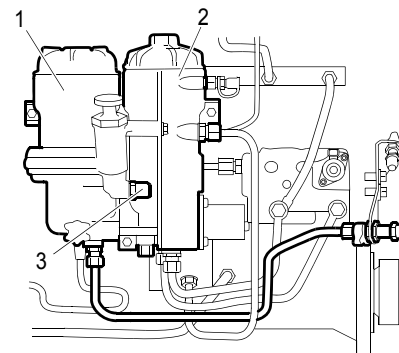
REQUIREMENT!

The fuel pressure should be checked after installation.

XPI engines

DC09 and DC13

On DC09 and DC13 XPI, the water separating prefilter is fitted on the engine on delivery. The connections on this filter and on the main filter are described on the right.



Fuel filter for DC09 and DC13 XPI

1. Water separating prefilter
2. Main filter
3. Inlet for fuel from fuel tank, Ø 12 mm outer diameter
4. Return to fuel tank, Ø 12 mm outer diameter

343 004



INSTALLATION MANUAL

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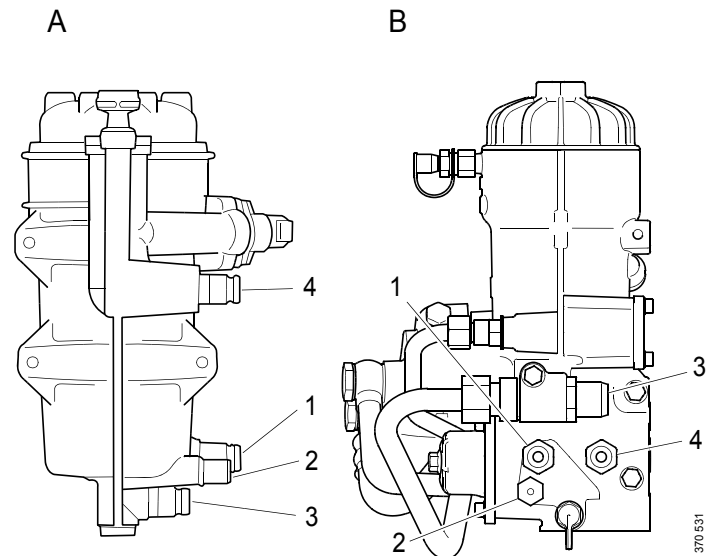
Fuel filter

DC16

For DC16 XPI, the water separating prefilter is delivered separately. The connections on this filter and on the engine-mounted main filter are described below.

Item	A. Water separating prefilter	Outer diameter
1	Fuel return from main filter	12 mm
2	Suction hose for water separation to main filter	6 mm
3	Out to feed pump	16 mm
4	In from fuel tank	16 mm

Item	B. Engine-mounted main filter	Outer diameter
1	Fuel return to prefilter	12 mm
2	Suction hose for water separation from prefilter	6 mm
3	In to feed pump	16 mm
4	Return to fuel tank	12 mm



Fuel filter for DC16 XPI.



INSTALLATION MANUAL

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Fuel filter

PDE engines

The prefilter should not be installed directly on the engine and a shut-off cock should be fitted before the filter.

Note:

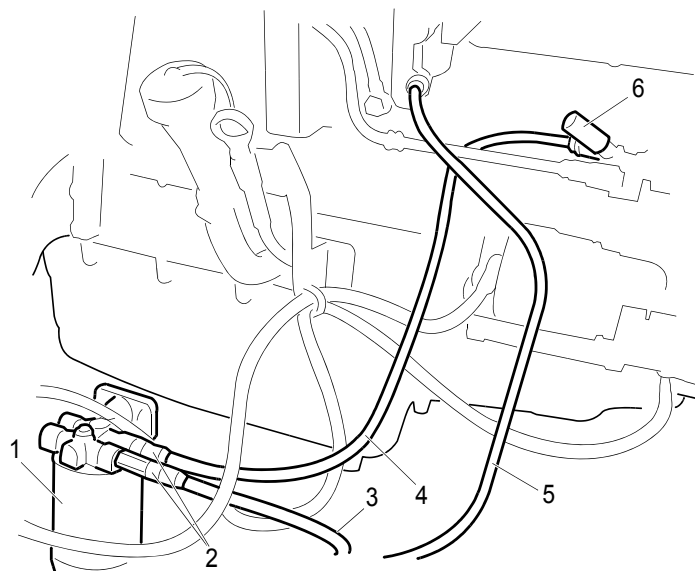
All water separating fuel filters must be fitted before the feed pump and must be low in relation to the tank so that the fuel is forced into the filter. This prevents air being sucked into the filter during draining.

The prefilter should not be installed higher than the feed pump, because that results in an unnecessarily high suction height, making the engine more difficult to start.

If Scania's standard filter is not used, a prefilter of maximum 10 micrometres is recommended.

In multi-engine installations, there should be extra fuel filters between each engine and the fuel tank.

For PDE engines, a water separating prefilter with fuel heater is also available as an option.

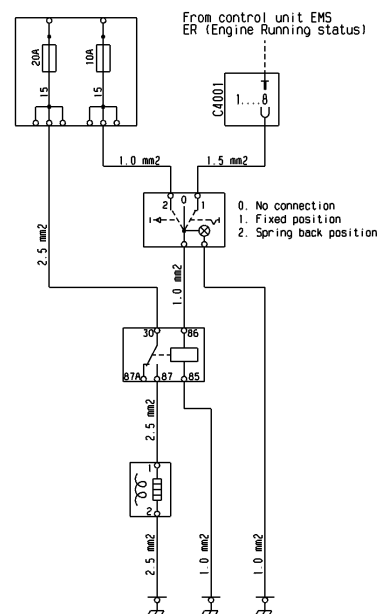


Connection of water separating prefilter on PDE engine

1. Water separating prefilter
2. Union M16x1.5
3. In from fuel tank
4. Out to feed pump
5. Return pipe from main filter to fuel tank
6. Feed pump

Fuel heater for XPI engines

Cable terminal x 2: 1 507 723 (1062-12-1066) 2-4 mm².



322 145



INSTALLATION MANUAL

SCANIA

Fuel heater for XPI engines

Shrinking tubing between connector and cable: Raychem type HTAT, size 24/6.



INSTALLATION MANUAL

SCANIA

Feed pump flow rates

Feed pump flow rates

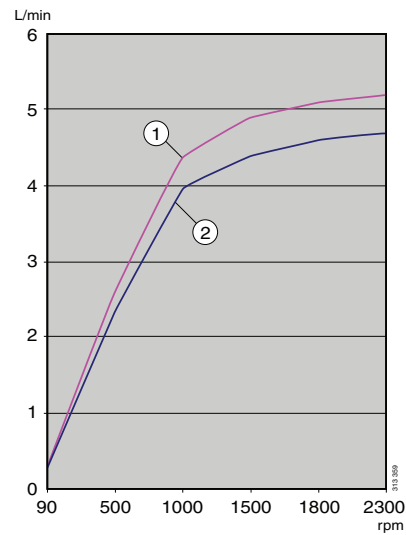
XPI engines

The feed pump flow rates shown in the diagram apply at normal working pressure.

PDE engines

The feed pump flow rates shown in the table apply at normal working pressure (4-6 bar).

Engine speed (rpm)	Feed pump flow for DC09, DC13, DC16 (l/hr)
500	93
1,200	223
1,500	276
1,800	330
2,000	369
2,100	387
2,200	405



1. DC16
2. DC09, DC13



INSTALLATION MANUAL

SCANIA

Flow and pressure

Flow and pressure

XPI engines

For all engine types, the external fuel system should be designed so that any vacuum at the prefilter connection is not greater than 0.10 bar with clean filters.

For DC16, the prefilter is supplied separately and should be positioned at the same height as the engine. The pressure must be measured before the prefilter.

Return flow at full pressure in the fuel manifold and max. power		
DC09	DC13	DC16
0.5-3.5 l/min	0.5-3.5 l/min	0.5-5 l/min

Maximum permitted back pressure in the return pipe		
DC09	DC13	DC16
0.35 bar	0.35 bar	0.35 bar

PDE engines

The external fuel system should be designed so that any vacuum in the feed pump suction line due to static suction height, flow resistance in fuel lines or additional fuel filters is no greater than 0.20 bar. Measurement must be carried out at the feed pump intake.

If the filter becomes blocked, pressure in the feed pump could rise. To prevent malfunction, back pressure downstream of the feed pump must not exceed 10 bar, which is the maximum capacity of the feed pump.

An overflow valve with an opening pressure of approx. 6 bar is fitted on the fuel manifold. It ensures that the feed pump is always filled with fuel, which ensures that the engine can start.



INSTALLATION MANUAL

SCANIA

Risk of fire

Risk of fire

When working on the fuel system and handling diesel, observe the normal regulations for handling flammable substances:

- Any source of ignition must be kept away from or be screened from the flammable material or area. Examples of circumstances that could cause ignition are
 - welding
 - smoking
 - grinding with a grinder
 - sparks from static discharge or electrical equipment.
- The ventilation in the engine compartment must be satisfactory for the evacuation of fuel vapours.
- Be careful when filling the fuel tank with fuel. If the fuel tank is close to the engine, the engine should be switched off and allowed to cool.



WARNING!

Heated diesel constitutes a risk of explosion!



INSTALLATION MANUAL

SCANIA

Fuel grade and power for PDE engines

Fuel grade and power for PDE engines

Different fuel properties such as viscosity, density and temperature influence the power available from the engine. See the charts on the next page.

The listed engine power assumes fuel with a density of 0.84 kg/dm^3 and specific calorific value of $42,700 \text{ kJ/kg}$ at a fuel temperature of 15°C .

Since it is difficult to measure the exact calorific value for the fuel in question, viscosity, density and temperature can be used instead to obtain a corrected engine power as a percentage for each of the properties.

The read corrected engine powers as a percentage from the figures must first be added together to obtain the final corrected engine power. Multiply this with Scania's specified engine power to obtain the corrected engine power in kW. Then add or subtract from Scania's specified engine power to obtain the corrected engine power within the given tolerances.

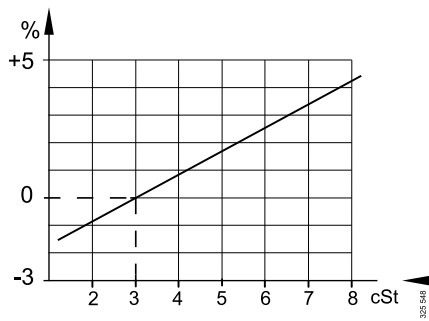
If you have measured the current engine power for a particular engine instead and wish to convert it to normal power, change the sign in front of the corrected engine power in the charts.



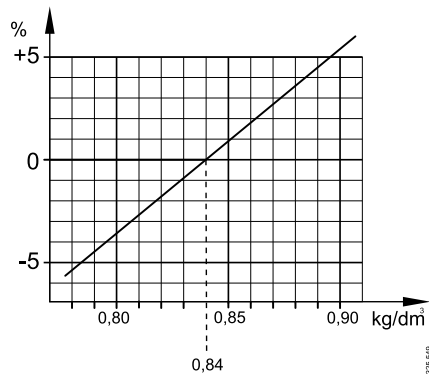
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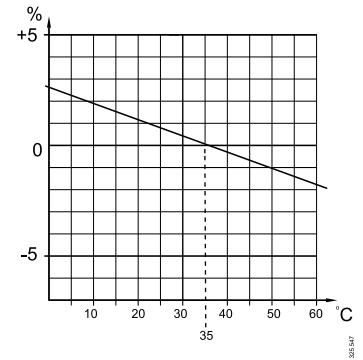
Fuel grade and power for PDE engines



Engine power dependence on viscosity of fuel. Normal value is 3 cSt at 40°C



Engine power dependence on density of fuel. Normal value is 0.84 kg/dm³ at 15°C



Engine power dependence on temperature of fuel. The reference temperature is 35°C