



TATA MOTORS

LPK 2516 C EURO-II

PARTS LIST

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



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PRELIMINARY REMARKS

This list comprises of parts for Engine,Gear Box,Chassis,Front Axle,Rear Axle etc and Body Portion of LPK 2516C EURO-II Vehicles.

Chassis Type	Sales Designation	Wheel Base	Description	Appertaining Engine Type	VC No.
396 522	LPK 2516C	3880 MM	Full Forward Control Chassis (6X4),352 Dia Clutch, S-Cam Brake,Power Steering, 225 Lit Fuel Tank,24V with 1516 Face,Non-Sleeper Cab Version	6BTAA Tata Cummins BS-II	21711638000R 21711738000R 21712138000R 21712438000R
396 523	LPK 2516C	3880 MM	Full Forward Control Chassis (6X4),352 Dia Clutch, S-Cam Brake,Power Steering, 225 Lit Fuel Tank,24V with 1516 Face,Non-Sleeper Cab Version	6BTAA Tata Cummins BS-II	21712638000R 21713138000R 21714138000R 21714738000R 21715838000R



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INSTRUCTIONS

1. The designation "Left and Right" as well as "Front" and "Rear" refer to driving direction.
2. The indication "First","Second" (e.g.cross member of frame) are counted from the Radiator side.
3. The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending or availability,the item will be supplied under any one of these part numbers.
4. The designation "AR" in column "Quantity" stands for "As Required".
5. The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.
6. The parts fitted on the vehicle are subject to modification without prior notice.
7. This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any Correspondence relating to this Parts List be made to:

Technical Cell,
Tata Motors Ltd.,
Parts Head Quarters,
Teen Hath Naka,
Gyan Sadhana College Service Road,
Thane - 400 604.



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INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. — See Column "PART NUMBER"

Precise Description — See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. —

Rear Axle Unit No. —

Steering Unit No. —

**TATA MOTORS****ENGINE GROUP INDEX**

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CHASSIS GROUP INDEX

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**TATA MOTORS****CHASSIS GROUP INDEX**

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CHASSIS GROUP INDEX

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PART - I

CHASSIS PORTION



TABLE 01.1

ENGINE

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ENGINE		
	2786 0100 03 99	Assy. Engine Complete 6 BTAA 160 HP, Euro-II, Low Mount, Non-Lowered,Viscous Fan, 24V w/o Clutch and Clutch Housing	1	
	2076 0100 02 31	Assy.Engine Complete 6 BTAA 160 HP Euro-II,Lowered, Viscous Fan,12V w/o Clutch and Clutch Housing	1	For Air Condition Vehicles
	2786 0199 01 17	Assy.Long Block	1	For Rotary FIP


TABLE 01.2
ENGINE OVERHAUL KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ENGINE OVERHAUL KIT		
	8854 0103 25 16	Engine Overhaul Kit for TCL Engine Consisting of:	1	
		Bare Piston Set Std	1	Set
		Set of Piston Rings Std	1	Set
		Sleeve Salvage	6	
		Set of Main Bearing RS I	1	Set
		Set Con Rod Bearing Std	1	Set
		Bush Con Rod	6	
		Bushing Cam	1	
		Valve Collet	24	
		Plug Expansion	1	
		Intake Valve	6	
		Exhaust Valve	6	
		Guide Valve Stem - Inlet	6	
		Guide Valve Stem - Exhaust	6	
		Engine Gasket Kit Upper	1	Set
		Engine Gasket Kit Lower	1	Set
		Catridge Lub Oil Filter	1	



TABLE 01.2

ENGINE OVERHAUL KIT

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		Kit Insert - Inlet Valve	6	
		Kit Insert - Exhaust Valve	6	



TABLE 01.3 **ENGINE GASKET KIT** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ENGINE GASKET KIT		
	2786 2099 99 33	Upper Engine Gasket Kit Consists of :	1	
		Seal 'O' Ring (Big)	1	
		Seal 'O' Ring (Small)	1	
		Washer Sealing	6	
		Washer Sealing	4	
		Washer Sealing	4	
		Seal Rectangular Ring	1	
		Gasket Connection	1	
		Seal 'O' Ring	2	
		Gasket Connection	2	
		Gasket Oil Drain	1	
		Seal Valve Stem	6	
		Gasket Turbocharger	1	
		Seal Banjo Connector	6	
		Seal Rectangular Ring	6	
		Seal Valve Stem	6	
		Gasket Exhaust Manifold	6	



TABLE 01.3

ENGINE GASKET KIT

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2786 0199 99 93	Gasket Int. Manifold Cover	1	
		Washer Sealing	2	
		Gasket Cylinder Head	1	
		Isolator Noise	6	
		Gasket Valve Cover	6	
		Seal Injector	6	
		Lower Engine Gasket Consists of :	1	
		Seal 'O' Ring	1	
		Gasket Push Rod Cover	1	
		Seal Grommet	6	
		Kit Oil Seal	1	
		Gasket Rear Cover	1	
		Gasket Rear Housing	1	
		Seal 'O' Ring	1	
		Seal 'O' Ring	1	
		Seal Rectangular Ring	1	
		Gasket Gear Cover	1	
		Seal Oil	1	



TABLE 01.3

ENGINE GASKET KIT

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		Gasket Cover Plate	2	
		Gasket Filter Head	1	
		Gasket Lub Cooler	1	
		Seal Rectangular Ring	1	
		Seal 'O' Ring	1	
		Seal 'O' Ring	1	
		Washer Sealing	1	
		Washer Sealing	1	
		Gasket Flange	1	
		Seal Rectangular Ring	1	
		Seal Rectangular Ring	1	
		Nozzle Piston Cooling	6	

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TABLE 01.4

CYLINDER BLOCK

GROUP 01

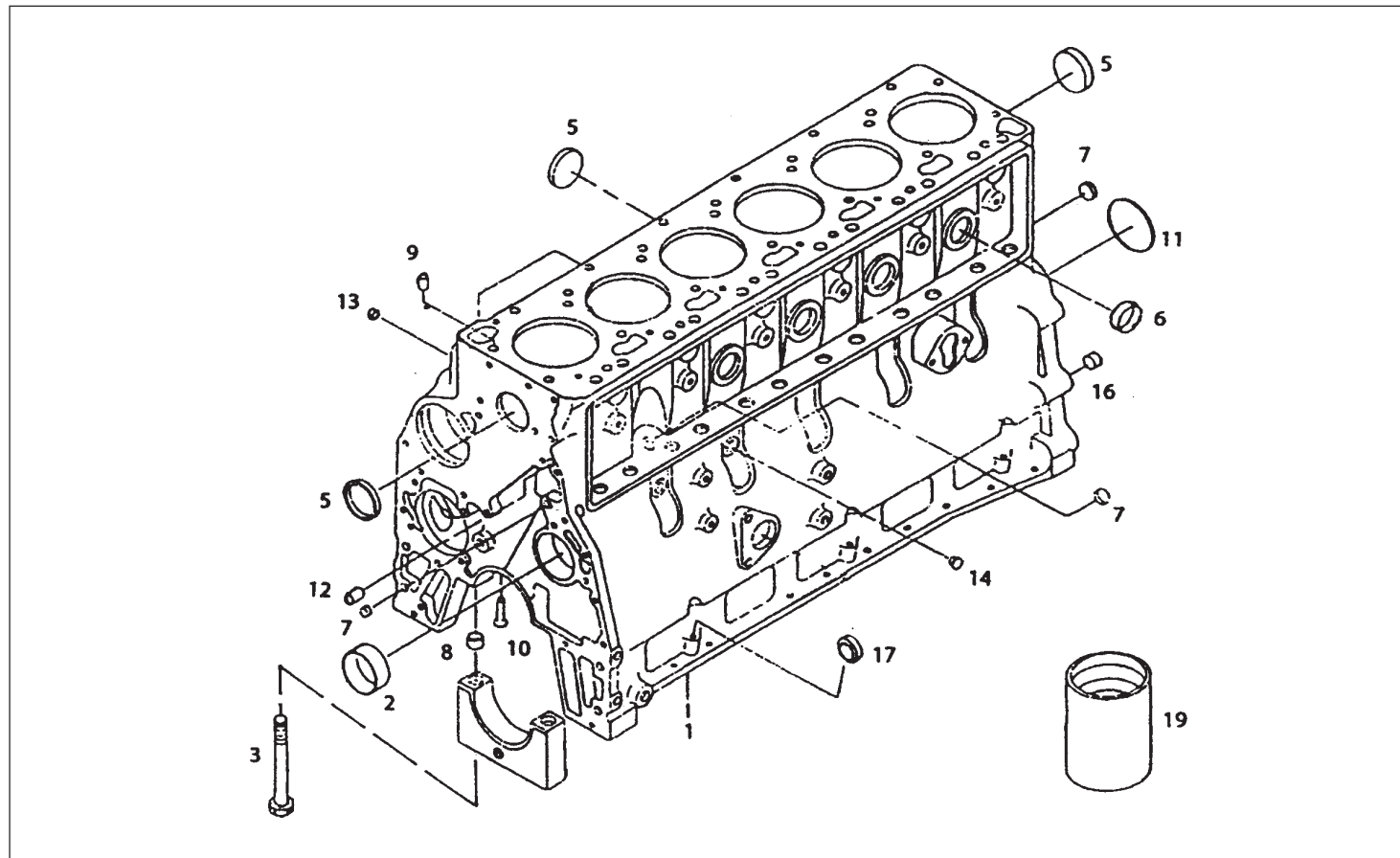




TABLE 01.4 **CYLINDER BLOCK** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CYLINDER BLOCK		
1	2786 0199 01 10	Cylinder Block STD	1	
2	2786 0199 99 02	Bushing	1	
2	2786 0599 99 34	Bushing (Oversize for No. 1 Bore)	1	Repair Purpose
2	2786 0799 99 80	Bushing (Oversize for No.2-6 Bore)	5	Repair Purpose
3	2786 0199 99 03	Screw Hex. Head Cap M 14 X2.0x119	14	
5	2786 0199 99 05	Plug Expansion	6	
6	2786 0199 99 06	Plug Expansion	4	
7	2786 0199 99 07	Plug Expansion 17.73 mm	3	Repair Purpose
8	2786 0199 99 14	Dowel Ring M 18x10	14	
9	2786 0199 99 08	Dowel Ring M 16x10	2	
10	2786 1899 99 34	Nozzle Piston Cooling	6	
11	2786 0199 99 10	Plug Expansion	1	
12	2786 0199 99 11	Dowel Pin M 10x16	2	
13	2786 0199 99 45	Plug Pipe	1	
14	2786 0199 99 13	Plug Pipe	1	
16	2786 0199 99 14	Dowel Ring	2	
17	2786 0199 99 15	Plug Expansion	2	

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TABLE 01.4

CYLINDER BLOCK

GROUP 01

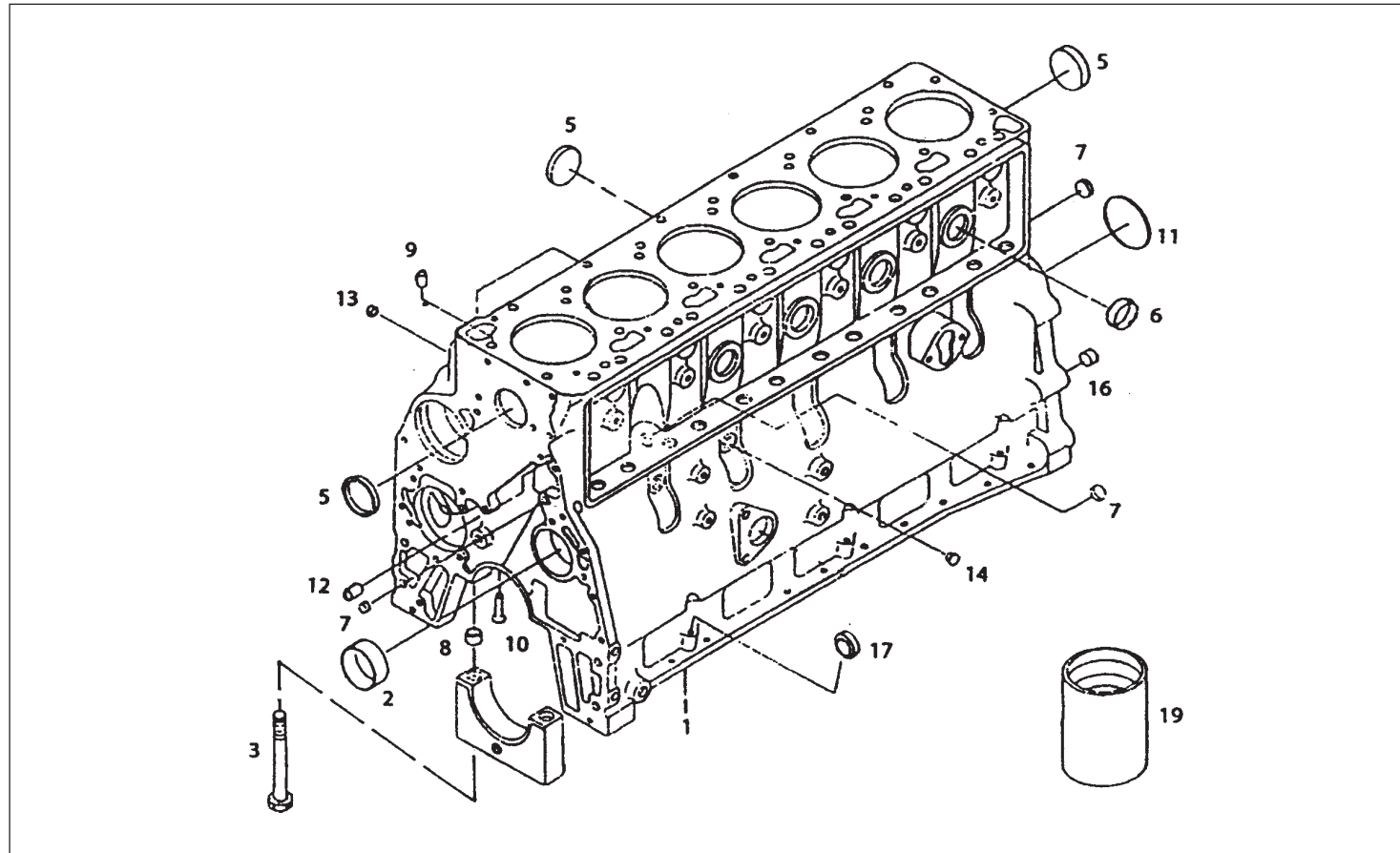




TABLE 01.4

CYLINDER BLOCK

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
19	2786 0199 99 16 2786 0599 99 37	Sleeve Salvage (Standard Bore) Plug Expansion (at The Side of The Block for Oil Fill)	6 1	Repair Purpose

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TABLE 01.5

OIL PAN

GROUP 01

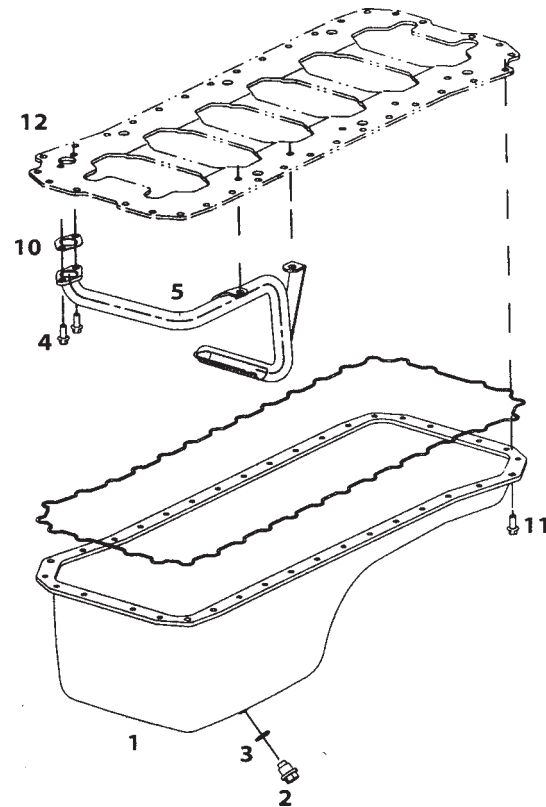




TABLE 01.5

OIL PAN

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		OIL PAN		
1	2786 1899 99 35	Pan Oil	1	
2	2786 1899 99 19	Plug Threaded M8 x 1.50	1	
3	2786 1899 99 20	Washer Sealing	1	
4	2786 1399 80 01	Screw Hex. Flange Head Cap M8x1.25x20	4	
5	2786 1899 99 22	Connection Oil Suction	1	
10	2786 1899 99 24	Gasket Flange	1	
11	2786 1899 99 25	Screw Hex. Flange Head Cap M 8x1.25x25	36	
12	2786 1899 99 27	Plate Cylinder Block Stiffner (Bed Plate)	1	

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TABLE 01.6

FRONT GEAR COVER

GROUP 01

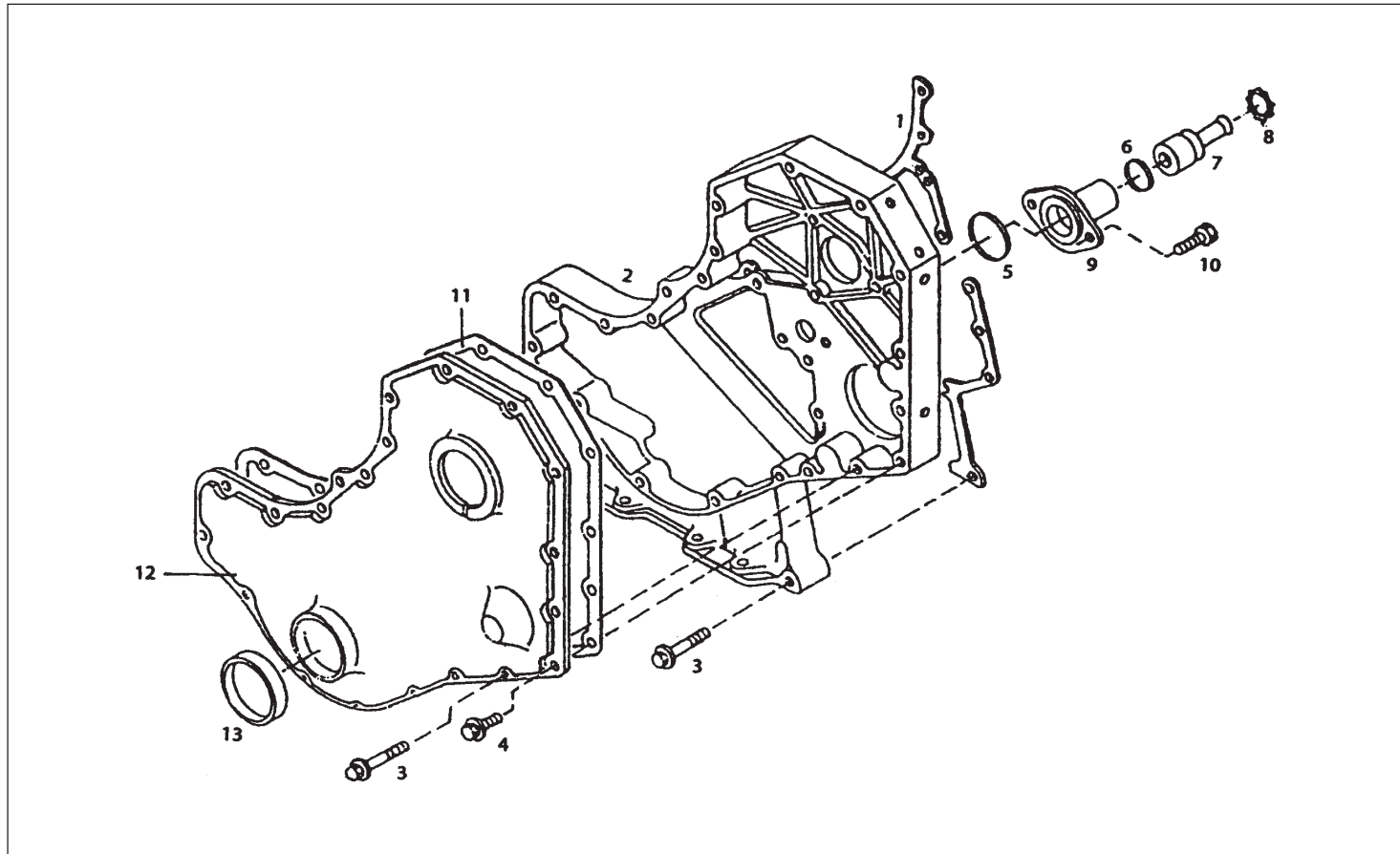




TABLE 01.6 **FRONT GEAR COVER** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FRONT GEAR COVER		
1	2786 0799 99 18	Gasket Gear Housing	1	
2	2786 0798 99 22	Housing Gear	1	
3	2786 0399 99 26	Screw Hex. Flange Head Cap M 8x1.25x50	11	
4	2786 0399 99 27	Screw Hex. Flange Head Cap M 8x1.25x16	16	
5	2786 0399 99 28	Seal Rectangular Ring	1	
6	2786 0399 99 30	Seal 'O' Ring	1	
7	2786 0399 99 31	Pin Timing	1	
8	2786 0399 99 32	Ring Retaining	1	
9	2786 0399 99 33	Housing Timing Pin	1	
10	2786 0799 99 54	Screw Round Head Cap M 5x0.8x17	2	
11	2786 0798 99 21	Gasket Gear Cover	1	
12	2786 0198 99 02	Cover Gear	1	
13	2786 1899 99 65	Seal Oil	1	

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TABLE 01.7

CYLINDER HEAD

GROUP 01

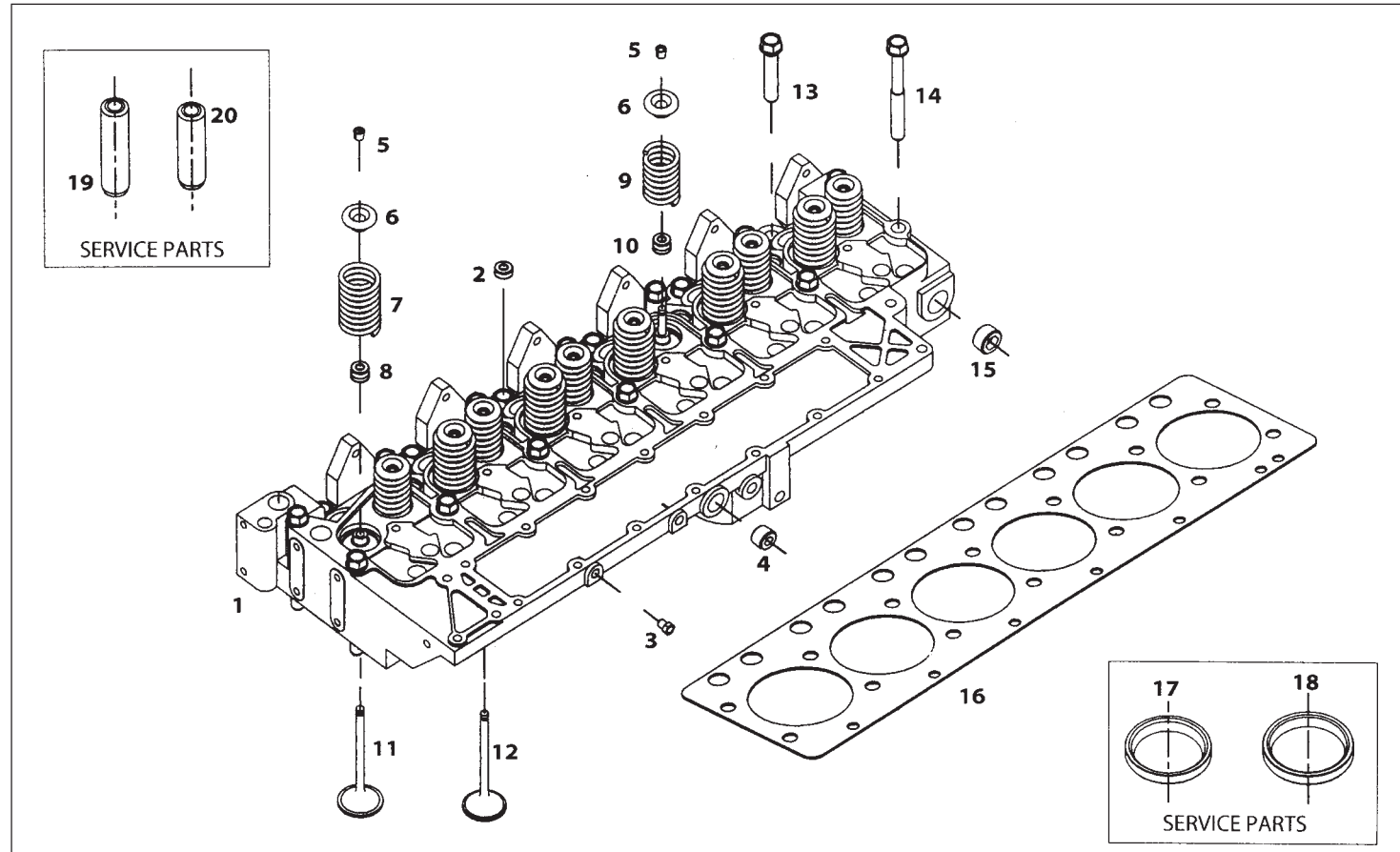




TABLE 01.7 **CYLINDER HEAD** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CYLINDER HEAD		
1	2786 0199 01 12	Assy. Cylinder Head	1	
2	2786 0199 99 20	Plug Expansion	5	
3	2786 0199 99 13	Plug Pipe	2	
4	2786 0199 99 45	Plug Pipe	5	
5	2786 0199 99 25	Collet Valve	24	
6	2786 0599 99 57	Retainer Valve Spring	12	
7	2786 0199 99 12	Spring Compression	6	
8	2786 0199 99 24	Seal Valve Stem	6	
9	2786 0199 99 21	Spring Valve	6	
10	2786 0199 99 24	Seal Valve Stem	6	
11	2786 0199 99 26	Valve Intake	6	
12	2786 0199 99 28	Valve Exhaust	6	
13	2786 0199 99 29	Screw Hex. Head Cap	6	
14	2786 0199 99 30	Screw Hex. Head Cap	14	
15	2786 0199 99 44	Plug Pipe	1	
16	2786 0199 99 31	Gasket Cylinder Head STD	1	
16	2786 0199 99 32	Gasket Cylinder Head 0.25 mm Over Size	1	Service Part

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TABLE 01.7

CYLINDER HEAD

GROUP 01

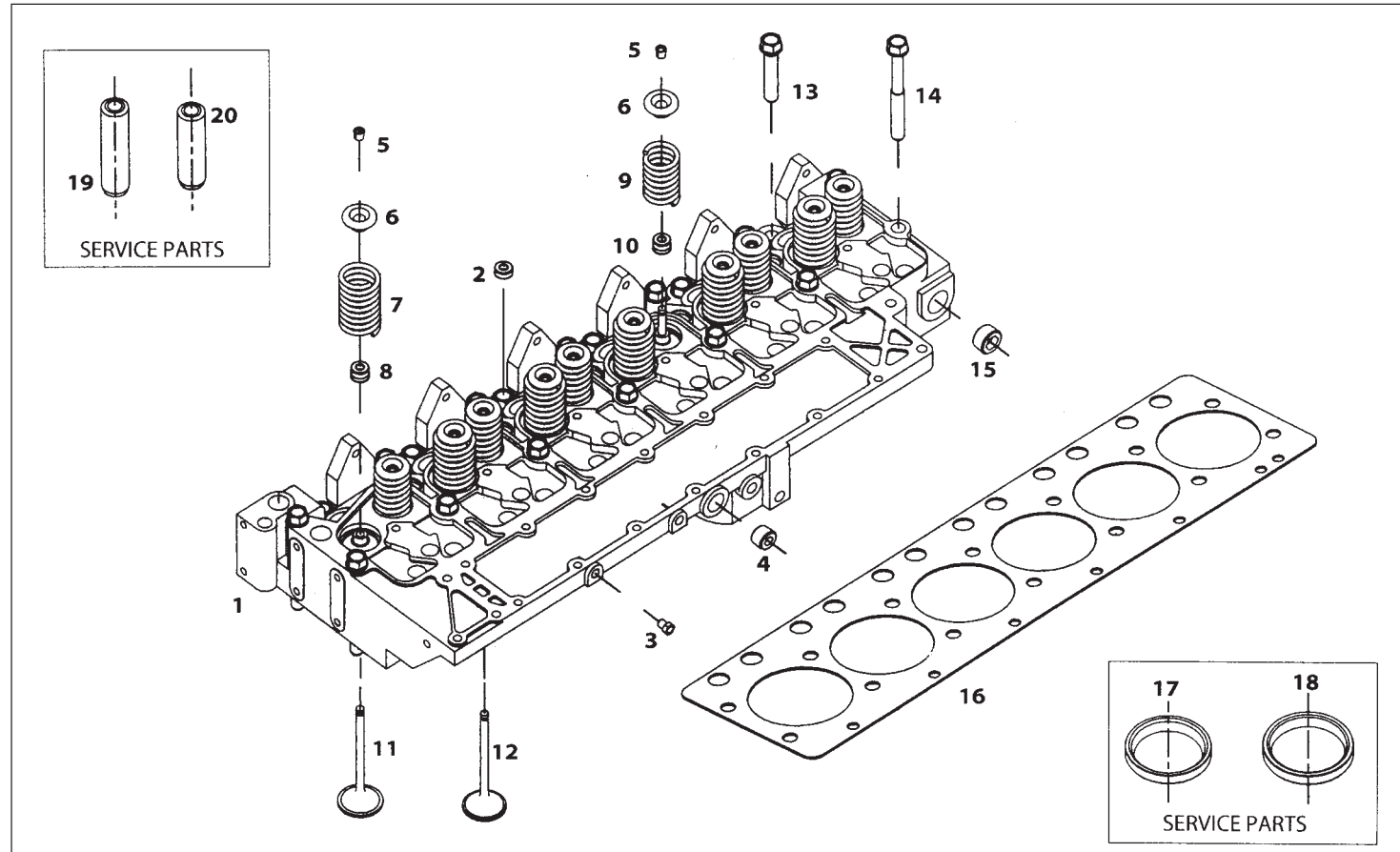




TABLE 01.7 **CYLINDER HEAD** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
16	2786 0199 99 33	Gasket Cylinder Head 0.50 mm Over Size	1	Service Part
17	2786 0199 99 34	Insert Valve Exhaust	AR	Service Part
18	2786 0199 99 35	Insert Valve Intake	AR	Service Part
19	2786 0199 99 36	Guide Valve Stem (Thk Wall 60.5 mm Lg) Intake	AR	Repair Purpose
20	2786 0199 99 37	Guide Valve Stem (Thk Wall 51.75 mm Lg) Exh.	AR	Repair Purpose
	2786 0599 99 50	Kit Guide Valve Stem Exhaust Consisting of :	1	
		Guide Valve Stem Exhaust	6	
	2786 0599 99 49	Kit Guide Valve Stem Intake Consisting of :	1	
		Guide Valve Stem Intake	6	
	2786 0599 99 47	Kit Insert Exhaust Valve Consisting of :	1	
		Insert Exhaust Valve	6	
	2786 0599 99 48	Kit Insert Intake Valve Consisting of :	1	
		Insert Intake Valve	6	

TABLE 01.8

VALVE COVER

GROUP 01

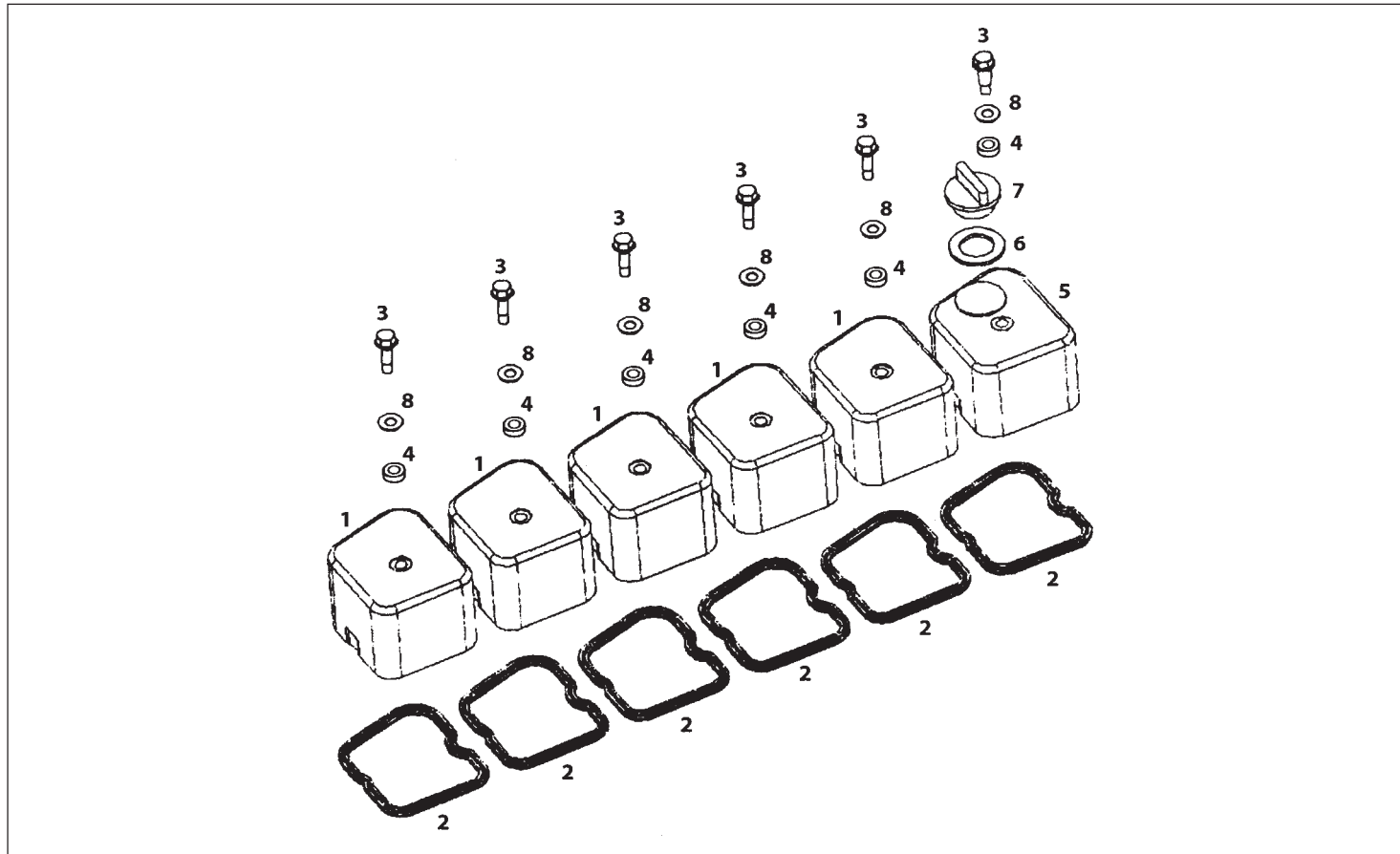




TABLE 01.8

VALVE COVER

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		VALVE COVER		
1	2786 0599 99 27	Cover Valve	5	
2	2786 0599 99 28	Gasket Valve Cover	6	
3	2786 0599 99 29	Screw Hex. Flange Head Cap M 8x1.25x21	6	
4	2786 0198 99 03	Isolator Valve	6	
5	2786 0599 99 32	Cover Valve	1	
6	2786 0799 99 82	Seal, Rectangular Ring	1	
7	2786 0799 99 84	Cap, Filler	1	
8	2786 0999 99 19	Washer, Plain	6	

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TABLE 01.9

AIR INTAKE HEATER

GROUP 01

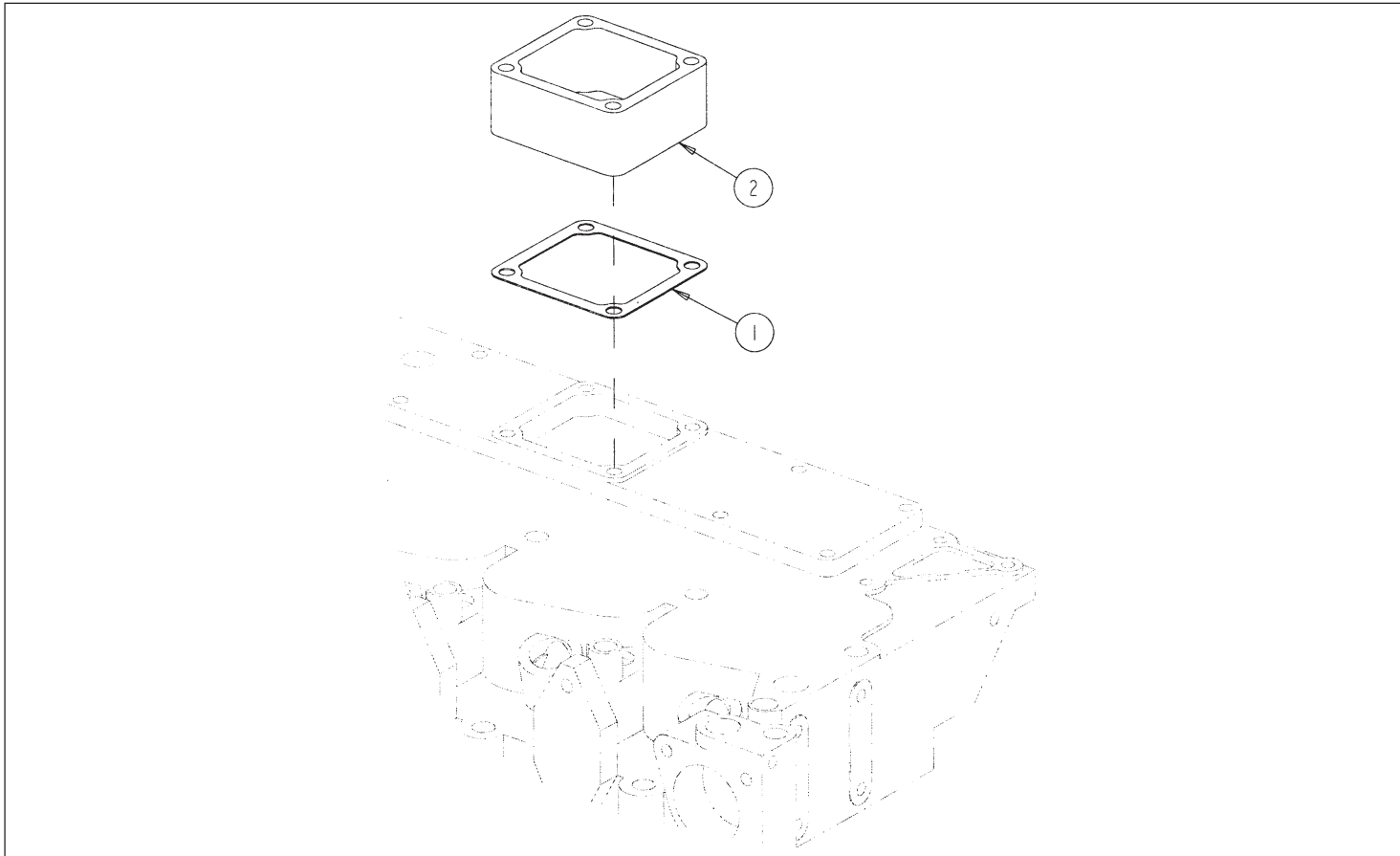




TABLE 01.9

AIR INTAKE HEATER

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
1	2786 2099 99 41	AIR INTAKE HEATER Gasket Connection	1	
2	2786 2099 99 40	Connection Spacer	1	

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TABLE 01.10

INTAKE MANIFOLD

GROUP 01

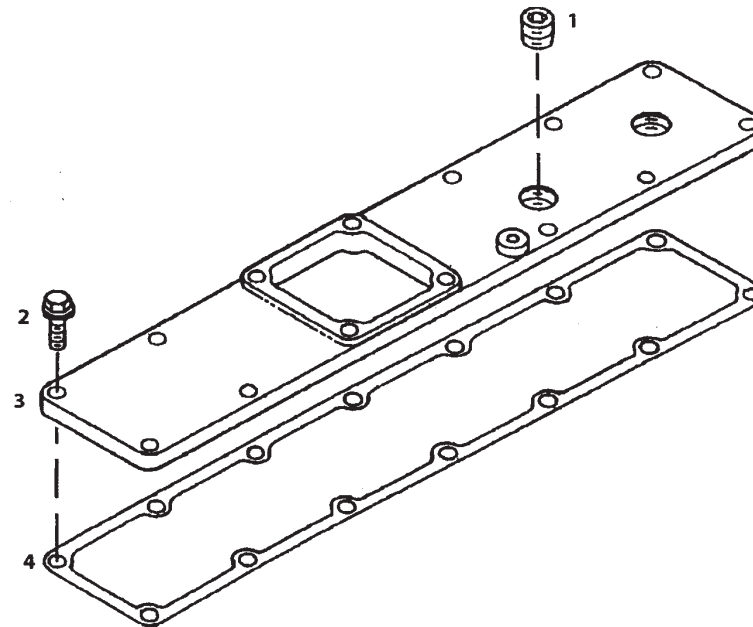




TABLE 01.10

INTAKE MANIFOLD

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		INTAKE MANIFOLD		
1	2786 0199 99 45	Plug, Pipe	2	
2	2786 0999 99 01	Screw Hex. Flange Head Cap M 8x1.25x25	10	
3	2786 0199 99 61	Cover, Intake Manifold	1	
4	2786 0999 99 37	Gasket Intake Manifold Cover	1	

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TABLE 01.11

CAM FOLLOWER COVER

GROUP 01

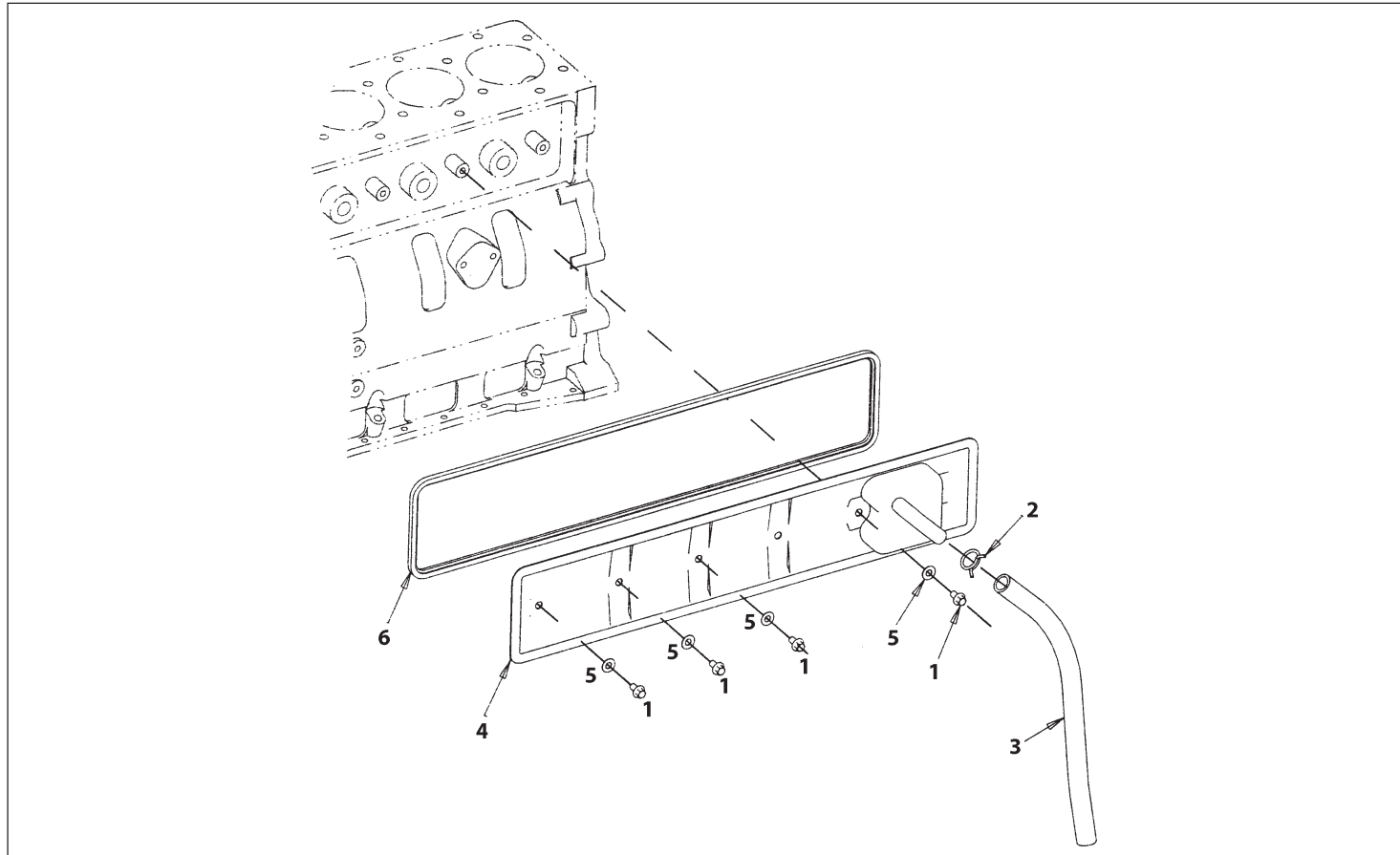




TABLE 01.11

CAM FOLLOWER COVER

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CAM FOLLOWER COVER		
1	2786 0599 99 05	Screw Hex. Head Cap M 8x1.25x16	4	
2	2786 0599 99 07	Clamp Spring (Hose)	1	
3	2786 0599 99 06	Hose Plain	1	
4	2786 0599 99 03	Cover Push Rod	1	
5	2786 0599 99 04	Seal Grommet	4	
6	2786 0599 99 01	Gasket Push Rod Cover	1	

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TABLE 01.12

CONNECTION AIR INTAKE

GROUP 01

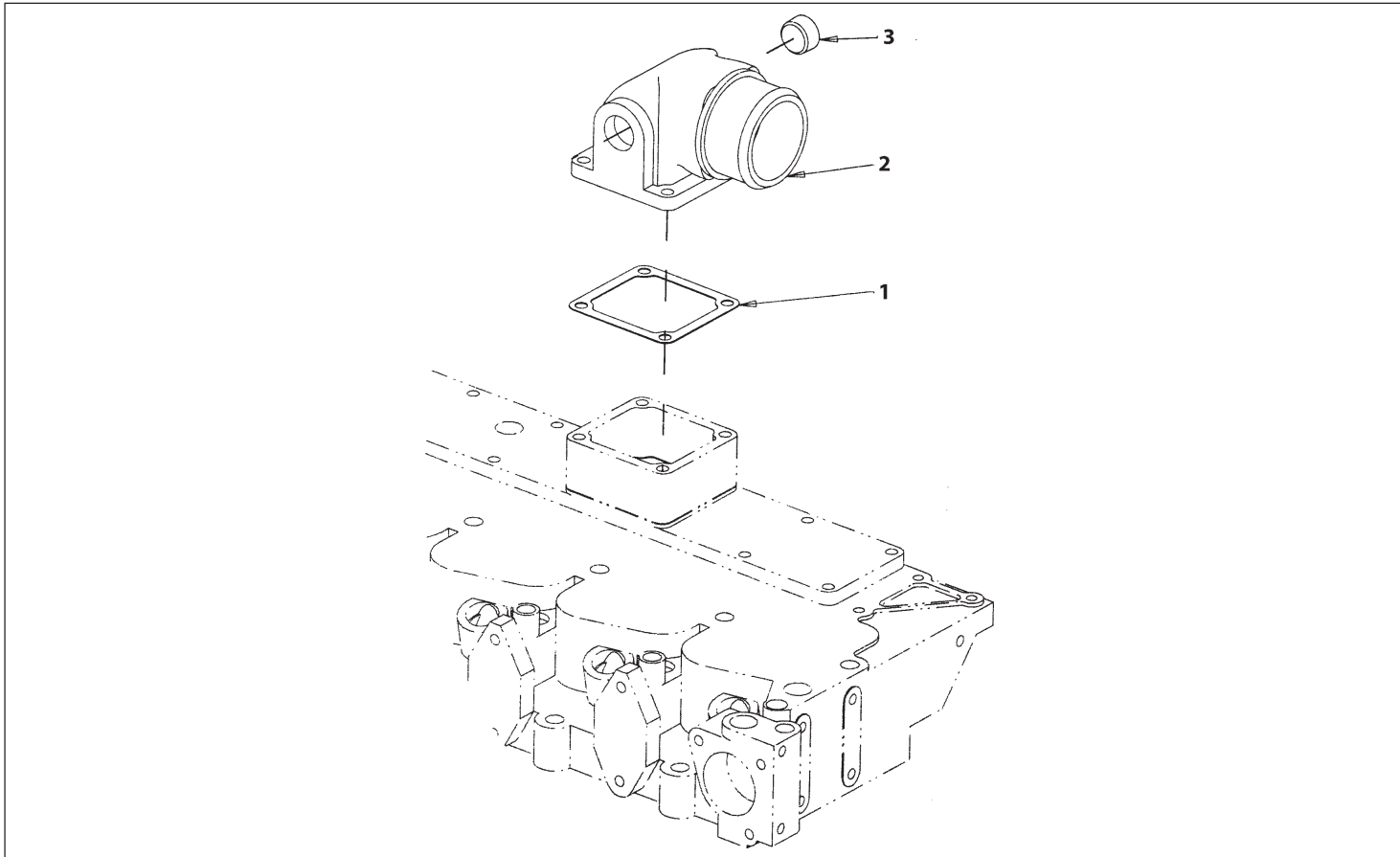




TABLE 01.12

CONNECTION AIR INTAKE

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CONNECTION AIR INTAKE		
1	2786 2099 99 41	Gasket Connection	1	
2	2786 0199 99 56	Connection Air Intake	1	For Non-AC Vehicle
2	2786 0199 98 04	Connection Air Intake	1	For AC Vehicle
3	2786 0199 99 44	Plug Pipe	2	

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TABLE 01.13

OIL FILL LOCATION

GROUP 01

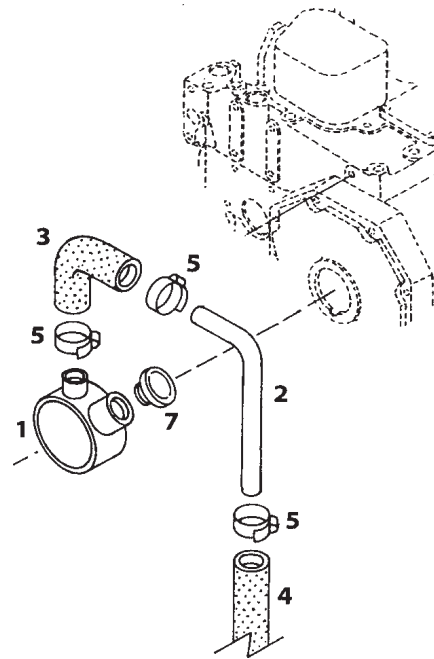




TABLE 01.13

OIL FILL LOCATION

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		OIL FILL LOCATION		
	2786 0199 99 82	Kit Breather Crankcase Consisting off :	1	
1		Breather Crankcase	1	
2		Tube Breather	1	
3		Hose, Elbow	1	
4		Hose Plain	1	
5		Clamp Hose	3	
		Seal Rectangular	1	
7		Cap Filler	1	

TATA MOTORS

TABLE 01.14

DIPSTICK

GROUP 01

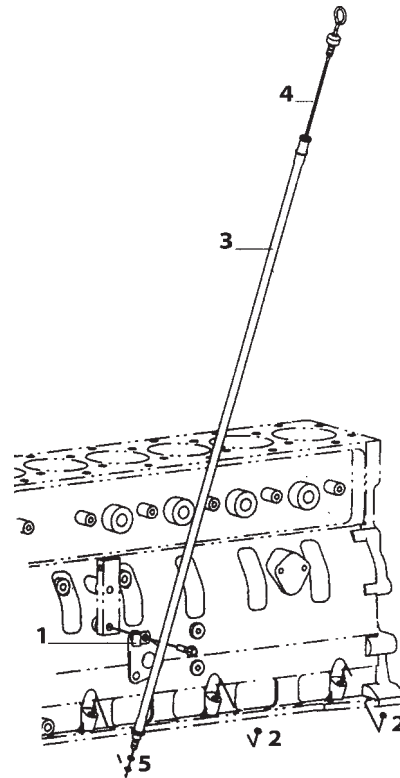




TABLE 01.14

DIPSTICK

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		DIPSTICK		
1	2786 1499 99 27	Clamp, Tube	1	
2	2786 0199 99 15	Plug Expansion	2	
3	2786 0199 98 07	Tube, Oil Gauge	1	
4	2786 0199 98 09	Dipstick	1	
5	2786 1899 99 67	Seal 'O' Ring	1	

TATA MOTORS

TABLE 01.15

FITMENTS ON ENGINE

GROUP 01

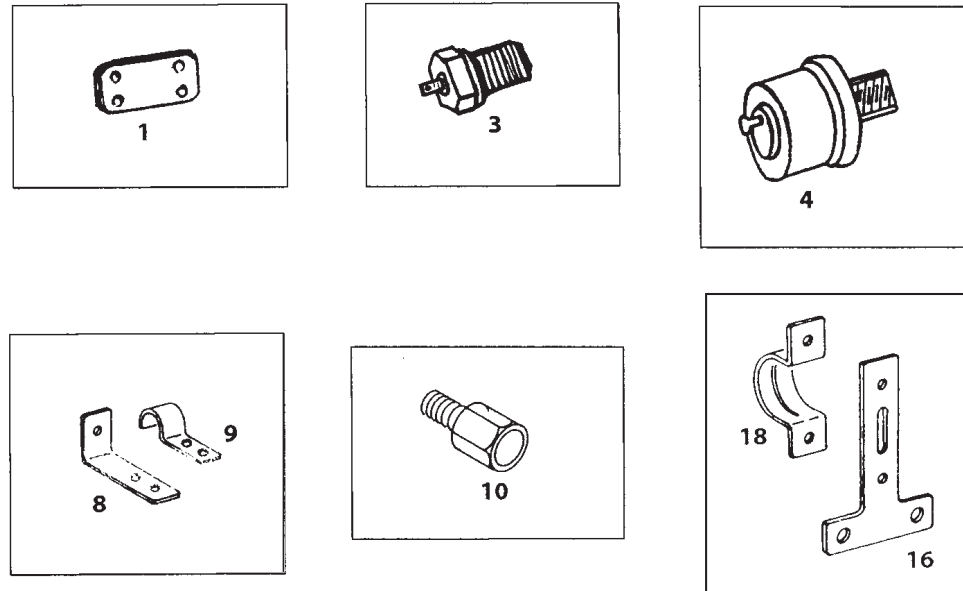




TABLE 01.15

FITMENTS ON ENGINE

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FITMENTS ON ENGINE		
1	2786 0311 47 01	Bottom Cover (Fly Wheel Hsg.)	1	
	2785 0311 80 01	Screw (Flywheel Hsg)	4	
3	2754 5430 99 01	Temperature Transducer	1	
4	2654 5450 99 13	Oil Pressure Switch	1	
8	2786 0117 33 02	Bracket	1	
9	2576 4291 42 01	Clamp	1	
10	2786 1817 99 01	Adapter (for Oil Pr. Transducer)	1	
16	2785 0911 33 01	Bracket (Fuel Filter Mtg.)	1	
18	2785 0911 42 01	Clamp (Baby Filter)	1	

TATA MOTORS

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

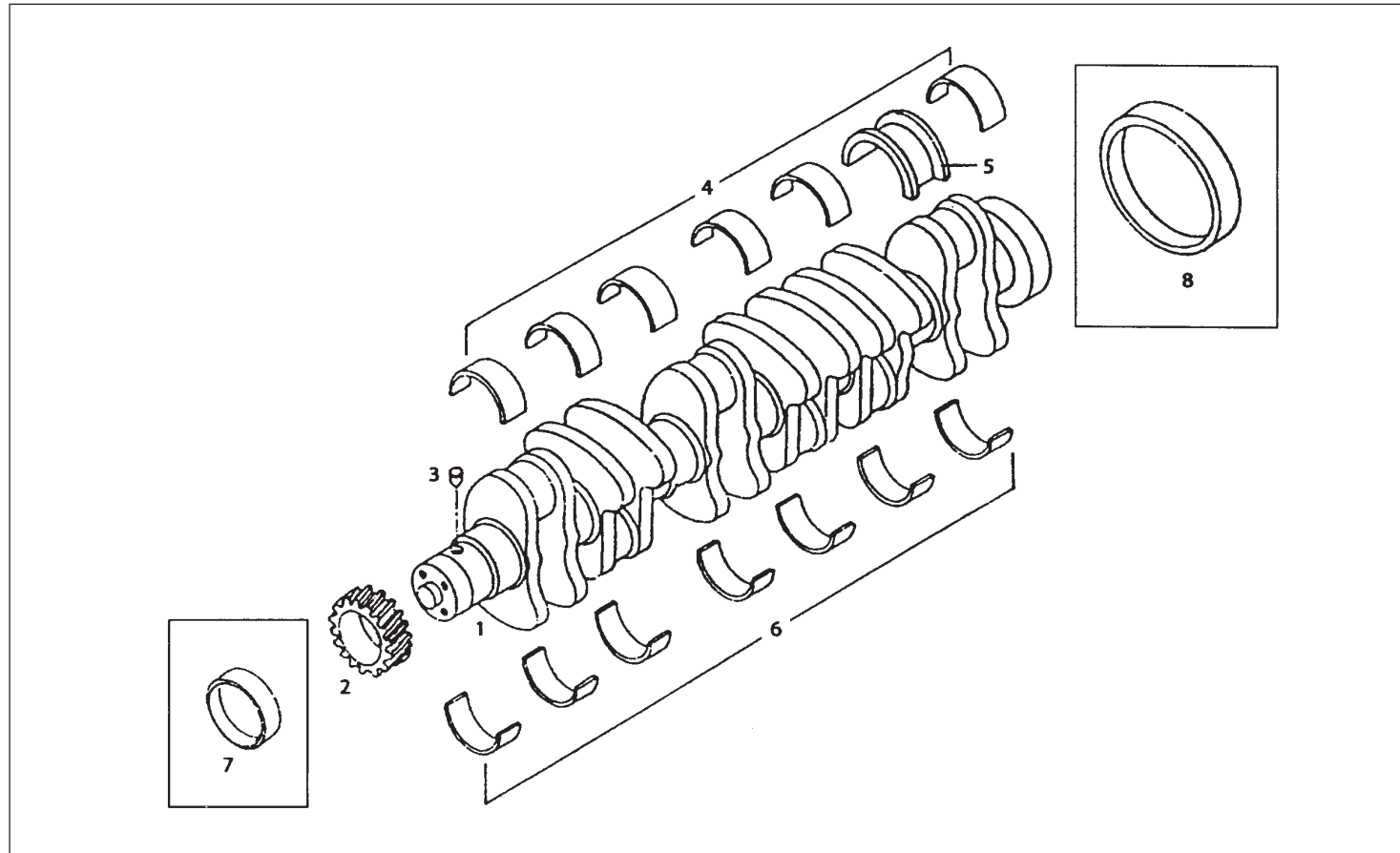



TABLE 03.1
CRANKSHAFT AND MAIN BEARING
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CRANKSHAFT AND MAIN BEARING		
1	2786 0399 01 03	Assy. Crankshaft	1	
2	2786 0399 99 05	Gear Crankshaft	1	
3	2786 0399 99 06	Dowel Pin	1	
	2786 0199 98 01	Set of Main Bearing (STD) Consisting of:	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
	2786 0199 98 02	Set of Main Bearing (RSI) Consisting of :	1	Serviced as a Set
		(0.25 mm oversize)		
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
	2786 0399 01 06	Set of Main Bearing (RS II) Consisting of :	1	Serviced as a Set
		(0.50 mm OverSize)		
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	

TATA MOTORS

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

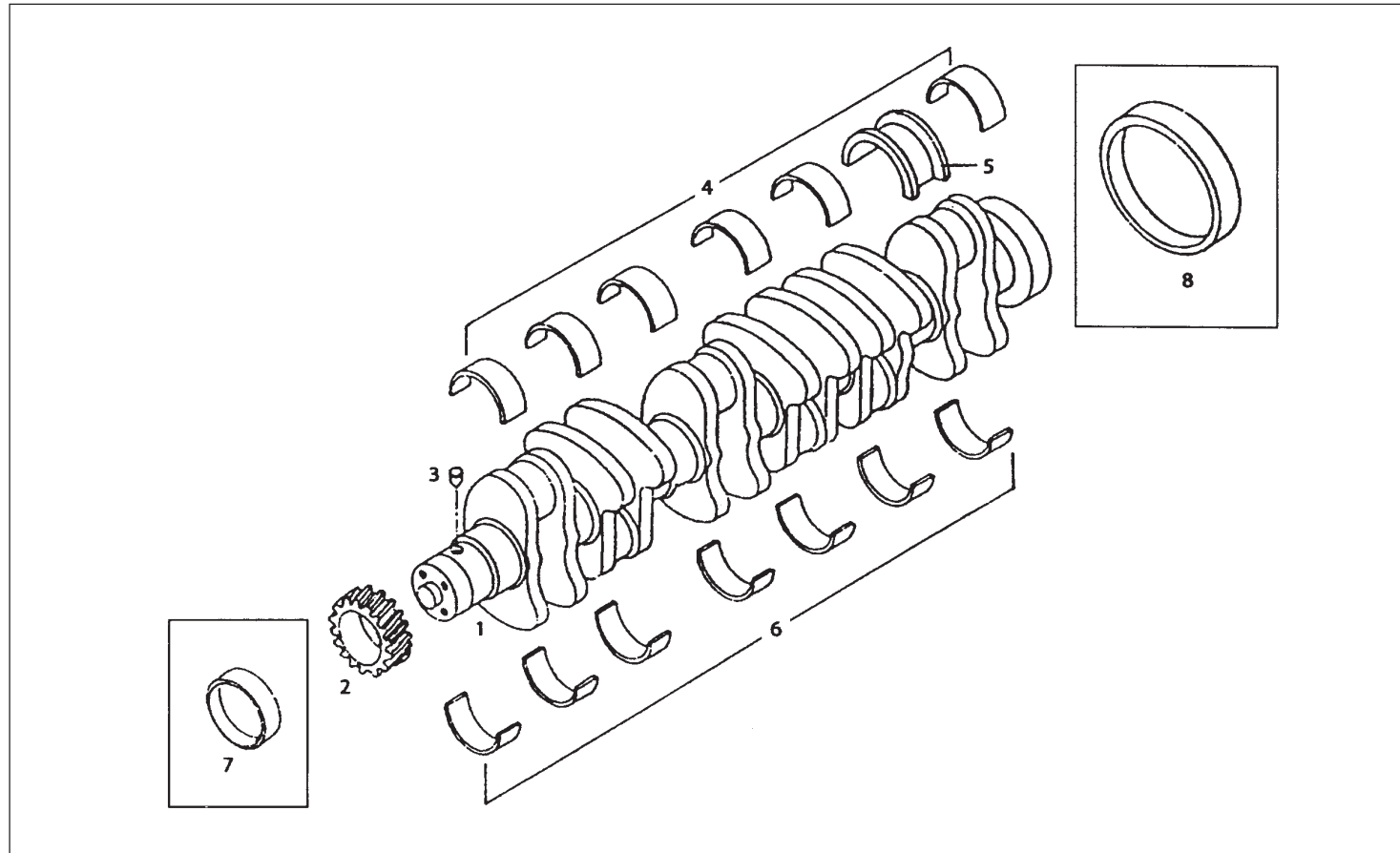




TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2786 0399 01 07	Set of Main Bearing (RS III) Consisting of: (0.75 mm oversize)	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
	2786 0399 01 08	Set of Main Bearing (RS IV) Consisting of: (1.00 mm oversize)	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
7	2786 0399 99 07	Sleeve Wear (Front)	1	Service Part
8	2786 0399 99 08	Sleeve Wear (Rear)	1	Service Part

TATA MOTORS

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

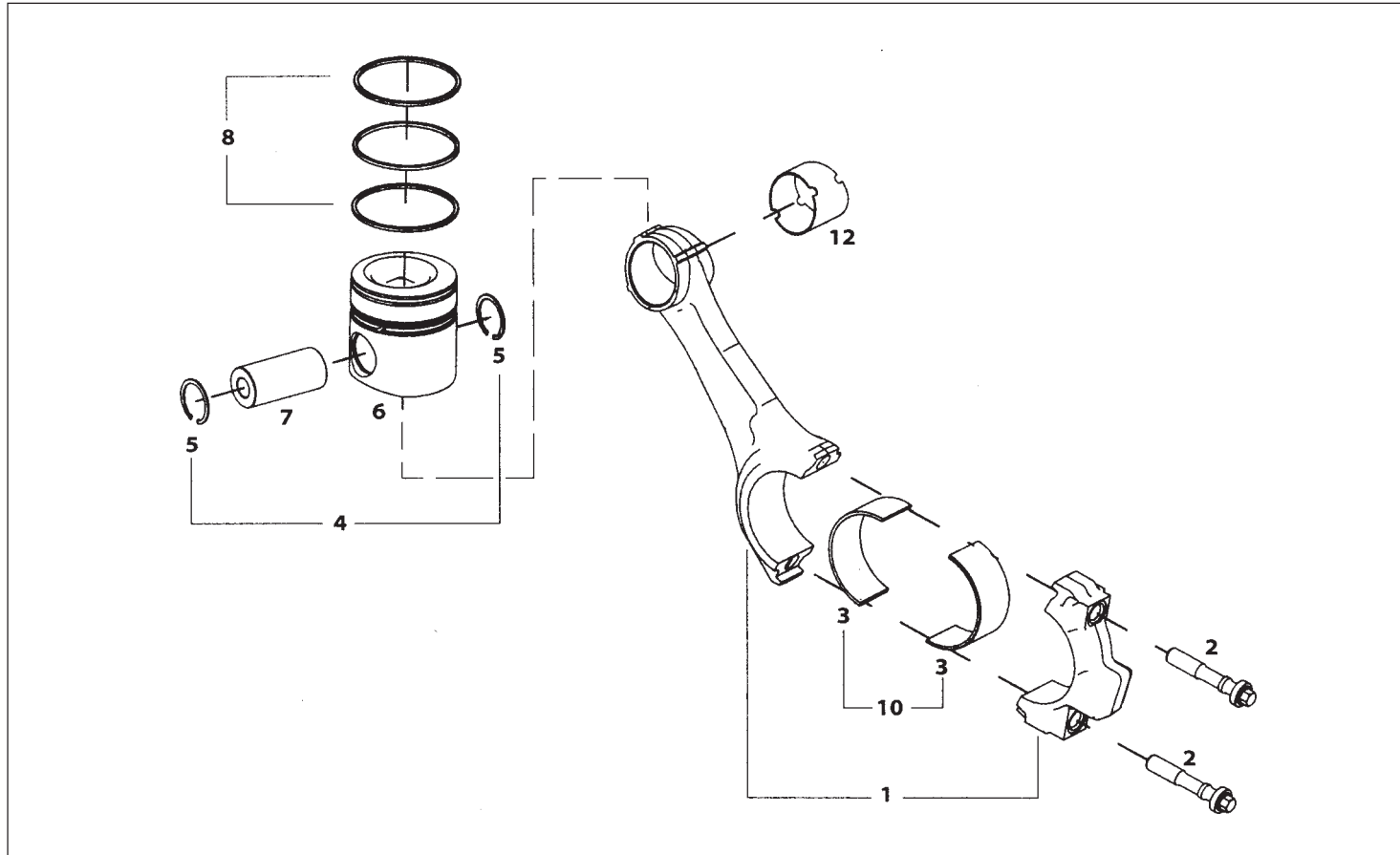




TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CONNECTING ROD AND PISTON		
1	2786 0399 01 02	Assy. Con. Rod	6	
2	2786 0399 99 01	Screw Connecting Rod M 11x1.25x59	12	
		BARE PISTON SET		
4	2786 0399 99 73	Set of Bare Piston STD Consists of:	1	Serviced as a Set
6		Piston	6	Not Serviced Loose
7		Pin Piston	6	Not Serviced Loose
5		Retaining Ring	12	Not Serviced Loose
4	2786 0399 99 75	Set of Bare Piston R/S I Consists of :	1	Serviced as a Set
6		Piston	6	Not Serviced Loose
7		Pin Piston	6	Not Serviced Loose
5		Ring Retaining	12	Not Serviced Loose
4	2786 0399 99 40	Set of Bare Piston R/S II Consists of :	1	Serviced as a Set
6		Piston	6	Not Serviced Loose
7		Pin Piston	6	Not Serviced Loose
5		Ring Retaining	12	Not Serviced Loose

TATA MOTORS

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

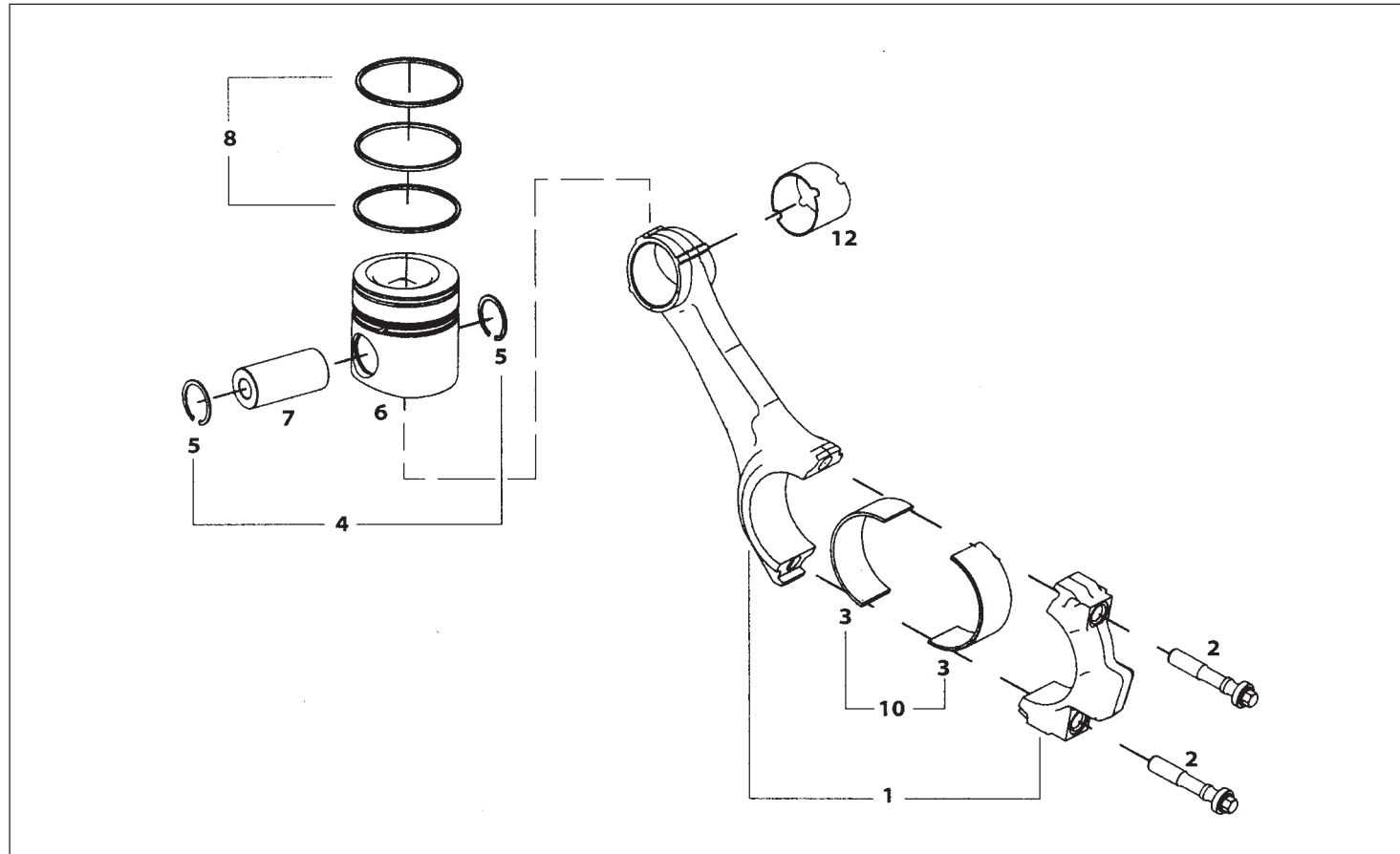



TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
8	2786 0399 99 77	PISTON RING SET Set of Piston Rings STD, Consists of : Oil Ring Compression Ring Compression Ring	1 6 6 6	Serviced as a Set Not Serviced Loose Not Serviced Loose Not Serviced Loose
8	2786 0399 99 78	Set of Piston Rings R/S I, Consists of : Oil Ring Compression Ring Compression Ring	1 6 6 6	Serviced as a Set Not Serviced Loose Not Serviced Loose Not Serviced Loose
8	2786 0399 99 79	Set of Piston Rings R/S II, Consists of : Oil Ring Compression Ring Compression Ring	1 6 6 6	Serviced as a Set Not Serviced Loose Not Serviced Loose Not Serviced Loose
10	2786 0399 99 80	CON. ROD BEARING SET Set of Con. Rod Bearing STD Consists of :	1	Serviced as a Set
3		Bearing Con. Rod STD	12	Not Serviced Loose
10	2786 1399 99 04	Set of Con. Rod Bearing R/S I Consists of :	1	Serviced as a Set
3		Bearing Con. Rod (0.25 mm Oversize)	12	Not Serviced Loose

TATA MOTORS

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

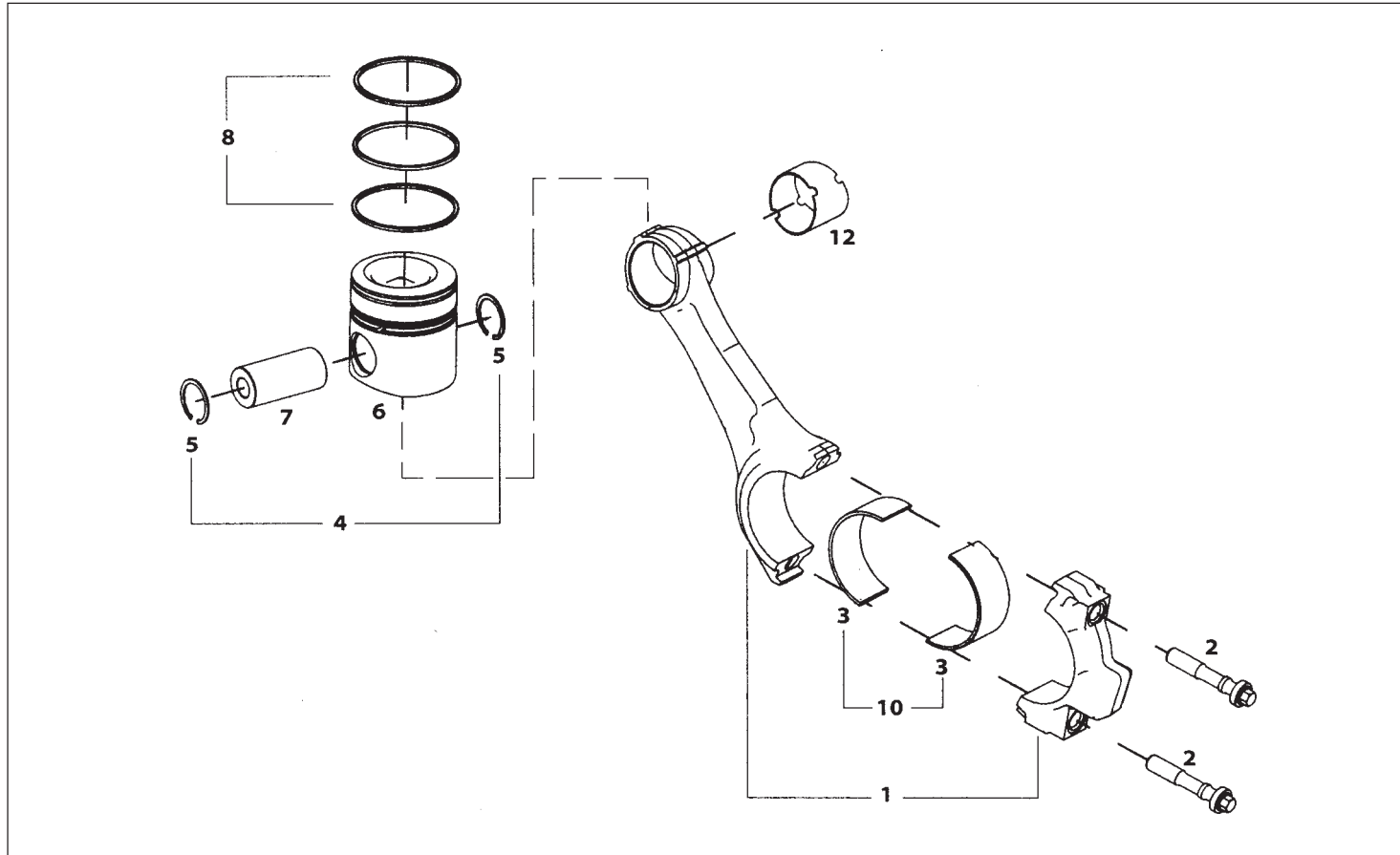




TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
10	2786 1399 99 03	Set of Con. Rod Bearing R/S II Consists of :	1	Serviced as a Set
3		Bearing Con. Rod (0.5 mm Oversize)	12	Not Serviced Loose
10	2786 1399 99 02	Set of Con. Rod Bearing R/S III Consists of :	1	Serviced as a Set
3		Bearing Con. Rod (0.75 mm Oversize)	12	Not Serviced Loose
10	2786 1399 99 01	Set of Con. Rod Bearing R/S IV Consists of :	1	Serviced as a Set
3		Bearing Con. Rod (1.0 mm Oversize)	12	Not Serviced Loose
12	2786 1599 99 23	Bush Con. Rod	6	

TATA MOTORS

TABLE 03.3

VIBRATION DAMPER

GROUP 03

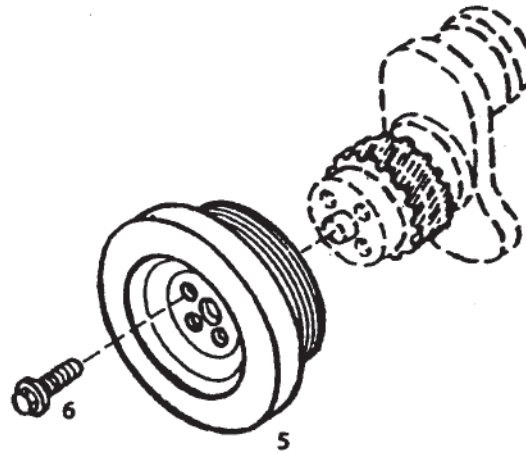




TABLE 03.3

VIBRATION DAMPER

GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
5	2786 0399 99 36	VIBRATION DAMPER Damper Vibration	1	
6	2786 0399 99 37	Screw Twelve Point Cap M 12x1.25x36	4	

TATA MOTORS

TABLE 03.4

FLYWHEEL AND FLYWHEEL HOUSING

GROUP 03

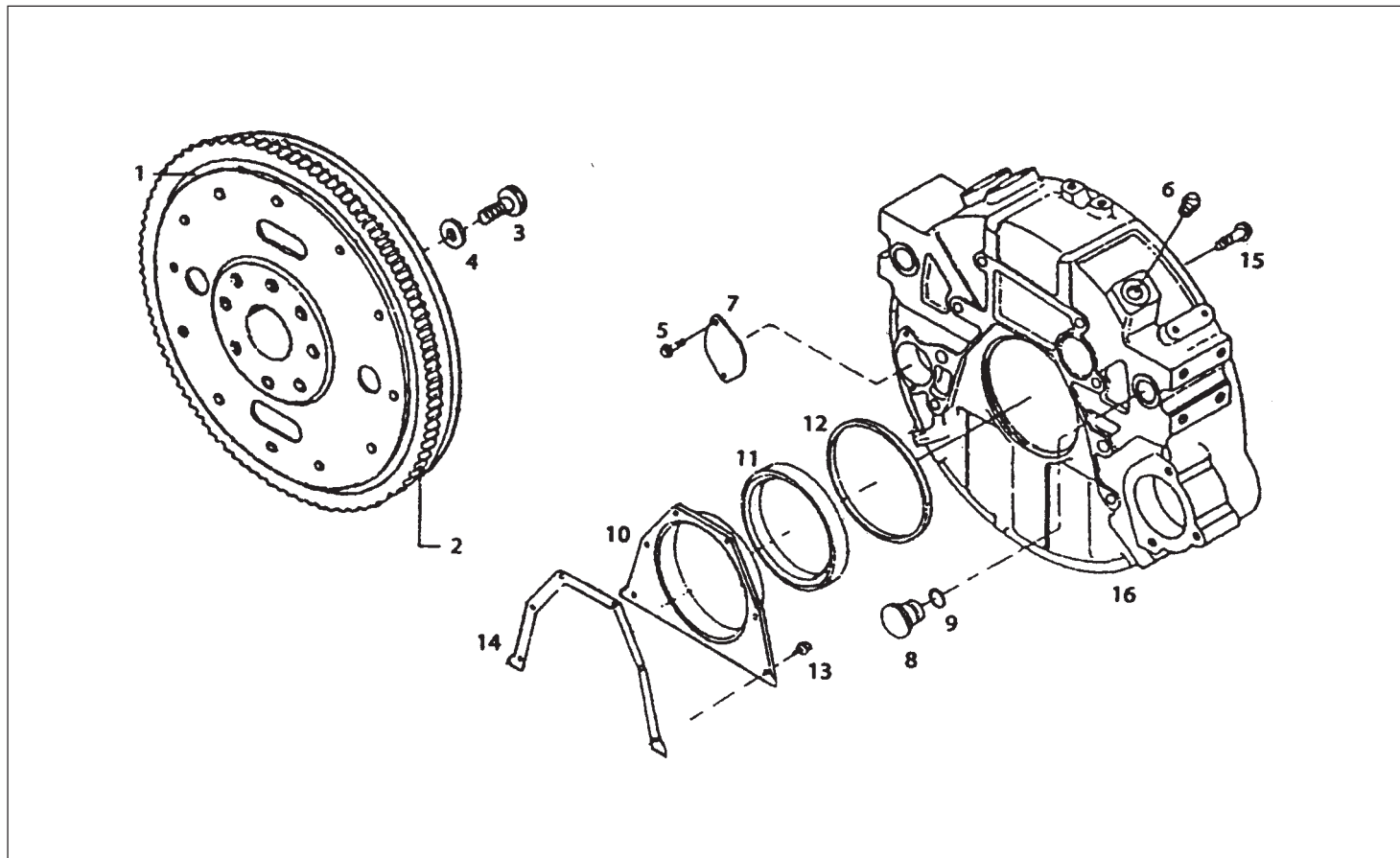



TABLE 03.4
FLYWHEEL AND FLYWHEEL HOUSING
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FLYWHEEL AND FLYWHEEL HOUSING		
1	2786 0798 99 27	Assy. Flywheel	1	For Non-Lowered,Non-AC Veh., 24V
1	2786 0399 99 83	Assy. Flywheel	1	For Lowered,AC Cab Vehicle,12V
2	2786 0399 99 89	Gear Flywheel Ring (Teeth=127)	1	For Non-Lowered,Non-AC Vehicle,24V
2	2786 0798 99 28	Gear Flywheel Ring (Teeth=138)	1	For Lowered,AC Cab Vehicle,12V
3	2786 0399 99 10	Screw Hex. Head Cap M 12x1.25x32	8	
4	2786 0399 99 11	Washer Plain (1.65 Thick, M 12)	8	
5	2786 0399 99 27	Screw Self Tapping M 8x1.25x16	2	
6	2786 0399 99 13	Plug Threaded	1	
7	2786 0399 99 14	Plate Cover	1	
8	2786 0399 99 15	Plug 'O' Ring	2	
9	2786 0399 99 16	Seal 'O' Ring	2	
10	2786 0399 99 18	Cover Rear	1	
11	2786 1899 99 14	Oil Seal	1	
12	2786 0399 99 20	Seal Rectangular Ring	1	
13	2786 0799 99 15	Screw Hex. Flange Head Cap M 6x1.0x16	6	

TATA MOTORS

TABLE 03.4

FLYWHEEL AND FLYWHEEL HOUSING

GROUP 03

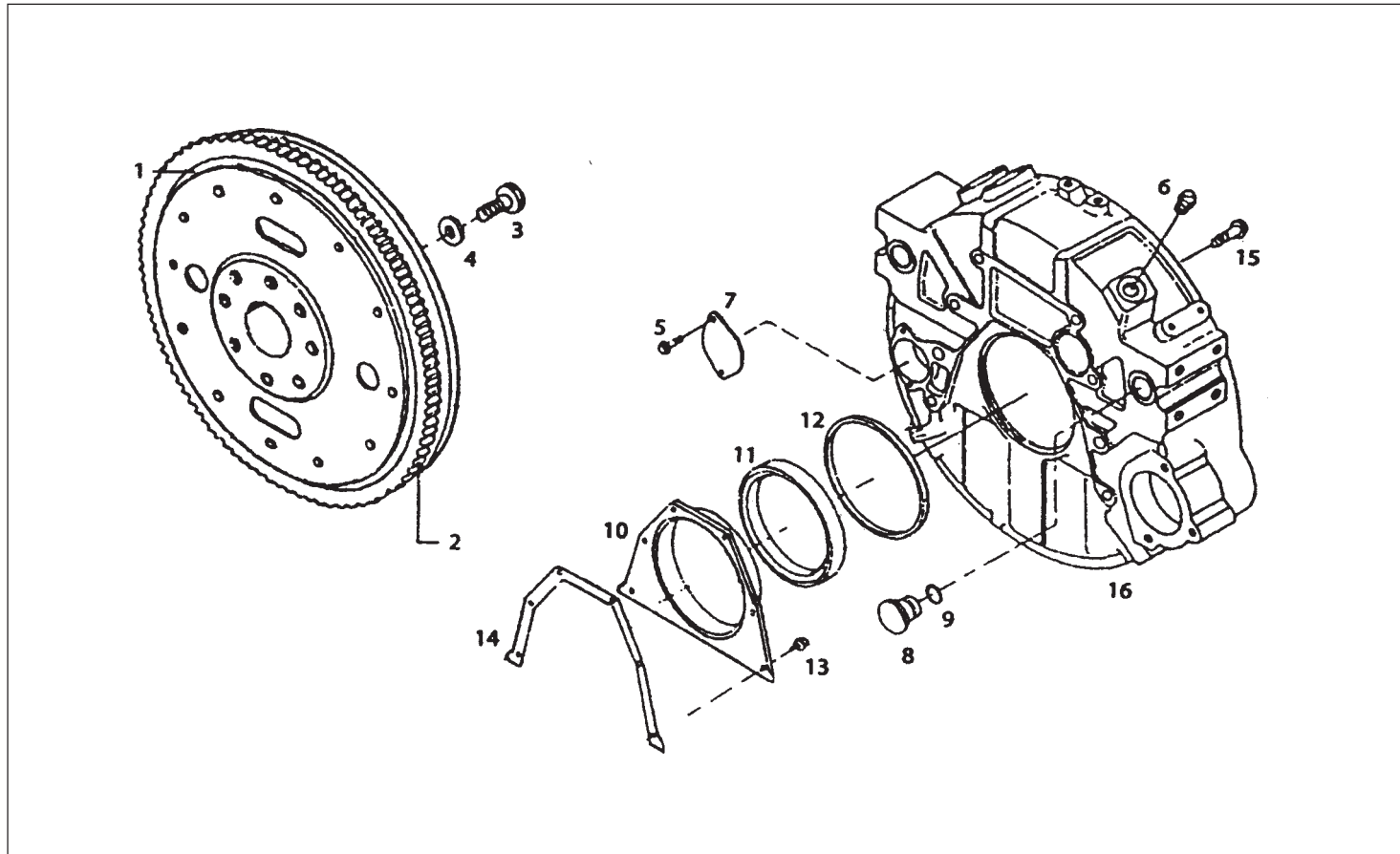




TABLE 03.4

FLYWHEEL AND FLYWHEEL HOUSING

GROUP 03

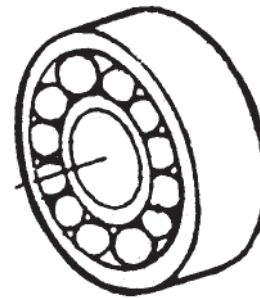
FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
14	2786 0399 99 21	Gasket Rear Cover	1	
15	2786 0399 99 22	Screw Hex. Flange Head Cap M 12x1.75x40	8	
16	2786 0399 99 72	Housing Flywheel	1	

TATA MOTORS

TABLE 03.5

SPACER BEARING (CLUTCH REAR)

GROUP 03



2



TABLE 03.5

SPACER BEARING (CLUTCH REAR)

GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
2	2786 0399 99 44	SPACER BEARING (CLUTCH REAR) Bearing Ball	1	

TATA MOTORS

TABLE 05.1

CAMSHAFT AND TAPPETS

GROUP 05

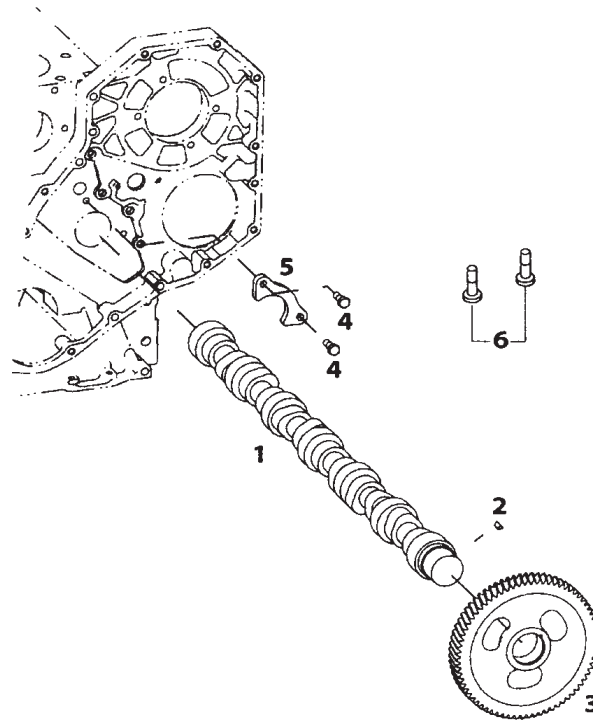




TABLE 05.1

CAMSHAFT AND TAPPETS

GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CAMSHAFT AND TAPPETS		
1	2786 0599 99 58	Camshaft	1	
2	2786 0599 99 09	Key Plain Woodruff	1	
3	2786 0599 99 10	Gear Camshaft	1	
4	2786 0599 99 11	Screw Hex. Head Cap M 8x1.25x22	2	
5	2786 0599 99 12	Support Camshaft	1	
6	2786 0599 99 13	Tappet Valve	12	

TATA MOTORS

TABLE 05.2

ROCKER LEVER

GROUP 05

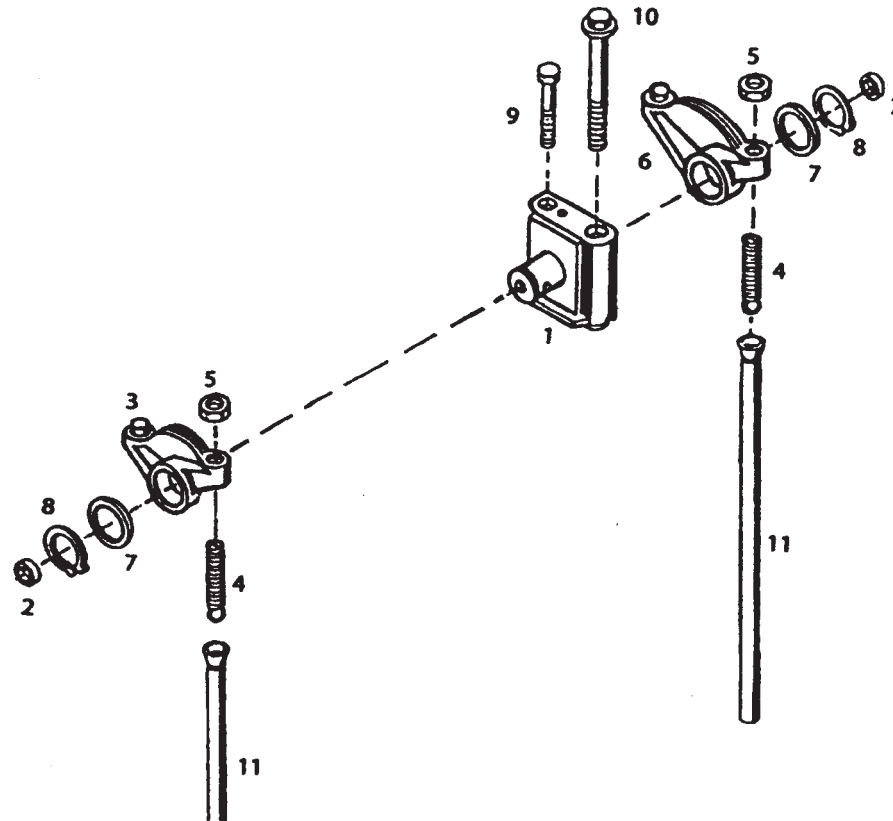




TABLE 05.2

ROCKER LEVER

GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ROCKER LEVER		
	2786 0599 99 55	Rocker Lever Support Assy.	1	
1	2786 0599 99 15	Support Rocker Lever	6	
	2786 0599 99 16	Shaft Rocker Lever	6	
2	2786 0399 99 88	Plug Expansion	12	
3	2786 0599 99 18	Lever Rocker Exhaust	6	
4	2786 0599 99 20	Screw Slotted Set	6	
5	2786 0599 99 31	Nut Regular Haxagon	6	
6	2786 0599 99 21	Lever Rocker Intake	6	
4	2786 0599 99 20	Screw Slotted Set	6	
5	2786 0599 99 31	Nut Regular Hexagon	6	
	2786 0599 99 38	Insert Rocker	12	
7	2786 0599 99 23	Washer Plain	12	
8	2786 0599 99 17	Ring Retaining	12	
9	2786 0599 99 24	Screw Hex. Head Cap M 8x1.25x75	6	
10	2786 0599 99 25	Screw Hex. Head Cap	6	
11	2786 0599 99 26	Rod Push	12	

TATA MOTORS

TABLE 07.1

FUEL PUMP COUPLING

GROUP 07

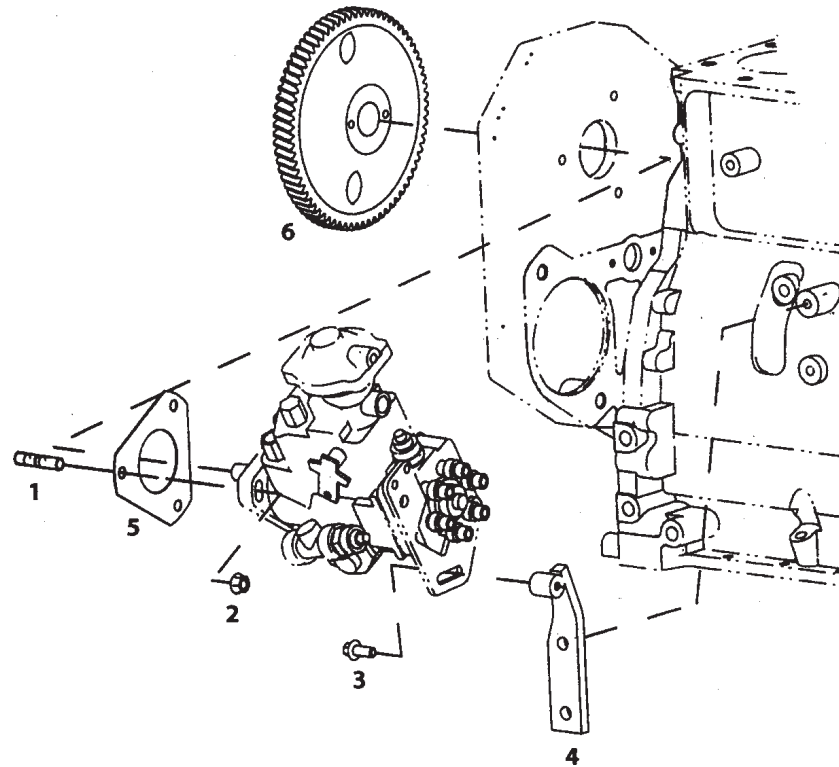




TABLE 07.1

FUEL PUMP COUPLING

GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FUEL PUMP COUPLING		
1	2786 0199 99 84	Stud M 8x1.25x48	3	
2	2786 0599 99 41	Nut, Hexagon Flange M 8x1.25	3	
3	2786 1399 80 01	Screw, Hex. Flange M 8x1.25x20	1	
4	2786 0798 99 03	Brace, Fuel Pump	1	
5	2786 0798 99 04	Gasket, Fuel Pump	1	
6	2786 0999 99 45	Gear, Fuel Pump	1	

TATA MOTORS

TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

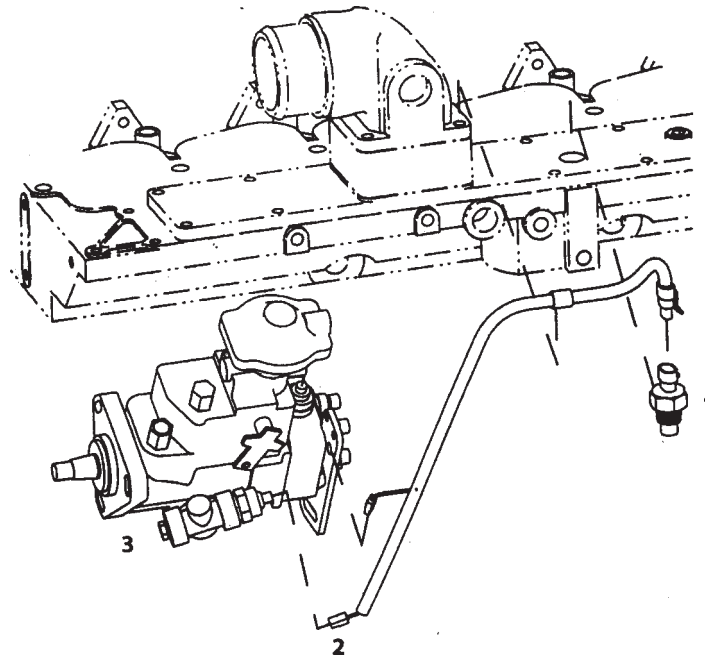




TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FUEL INJECTION PUMP		
1	2786 2099 99 47	Switch, Thermo	1	
2	2786 1599 99 08	Harness, Wiring	1	
3	0 460 426 335	Pump, Fuel Injection (Rotary) 24 Volts	1	
3	0 460 426 333	Pump, Fuel Injection (Rotary) 12 Volts	1	For Air Condition Vehicles

TATA MOTORS

TABLE 07.3

PUMP, FUEL TRANSFER

GROUP 07

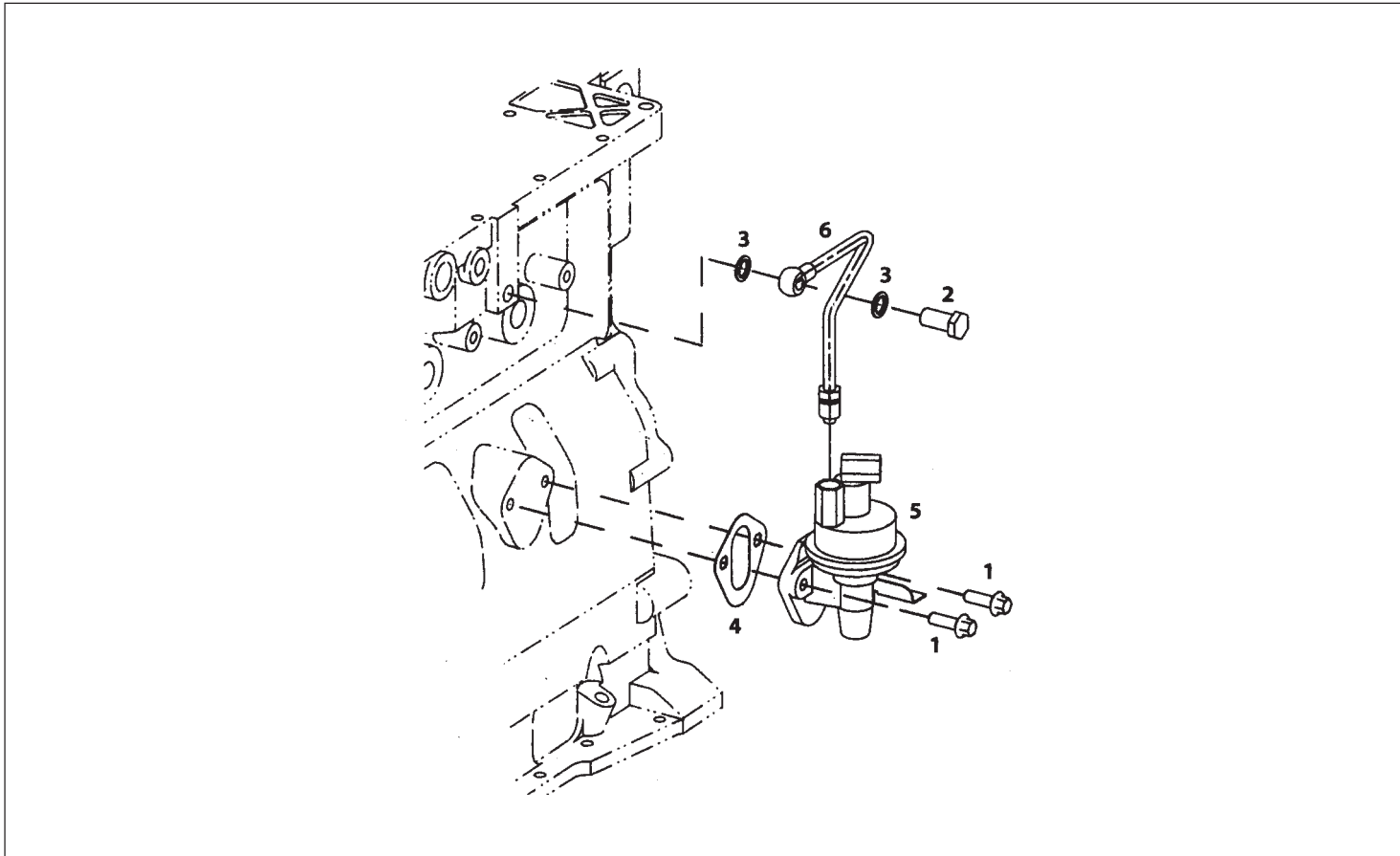




TABLE 07.3

PUMP, FUEL TRANSFER

GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		PUMP, FUEL TRANSFER		
1	2786 0799 99 83	Screw, Hex. Flange M 8x1.25x30	2	
2	2786 0799 99 08	Screw, Banjo Connector M 12x1.5x24	1	
3	2786 0799 99 24	Washer, Sealing	2	
4	2786 0799 99 17	Gasket, Cover Plate	1	
5	F 002 A50 023	Pump Fuel Transfer	1	
6	2786 0798 99 23	Tube Fuel Supply	1	
	2786 0799 99 16	Spacer Mounting	1	

TATA MOTORS

TABLE 07.4

FUEL LINES

GROUP 07

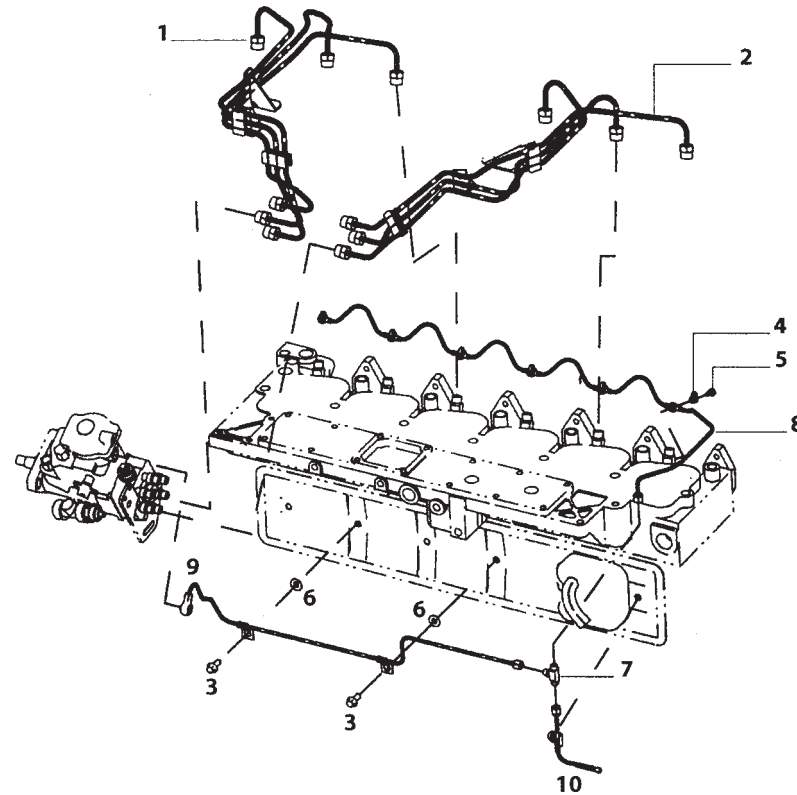




TABLE 07.4

FUEL LINES

GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FUEL LINES		
1	2786 0798 99 01	Tube Injector Fuel Supply	1	For 1st, 2nd and 3rd Cyl.
2	2786 0798 99 02	Tube Injector Fuel Supply	1	For 4th, 5th and 6th Cyl.
3	2786 1399 80 01	Screw Hex Flange M 8x1.25x20	2	
4	2786 0799 99 09	Seal Banjo Connector 6.2 mm	6	
5	2786 0999 99 12	Screw Banjo Connector M 6x1x14.3	6	
6	2786 0599 99 04	Seal Grommet	2	
7	2786 0798 99 08	Tee Male Union	1	
8	2786 1499 99 43	Manifold Fuel	1	
9	2786 0999 99 48	Tube Fuel Drain	1	
10	2786 0999 99 49	Tube Fuel Drain	1	

TATA MOTORS

TABLE 07.5

PLUMBING FUEL FILTER

GROUP 07

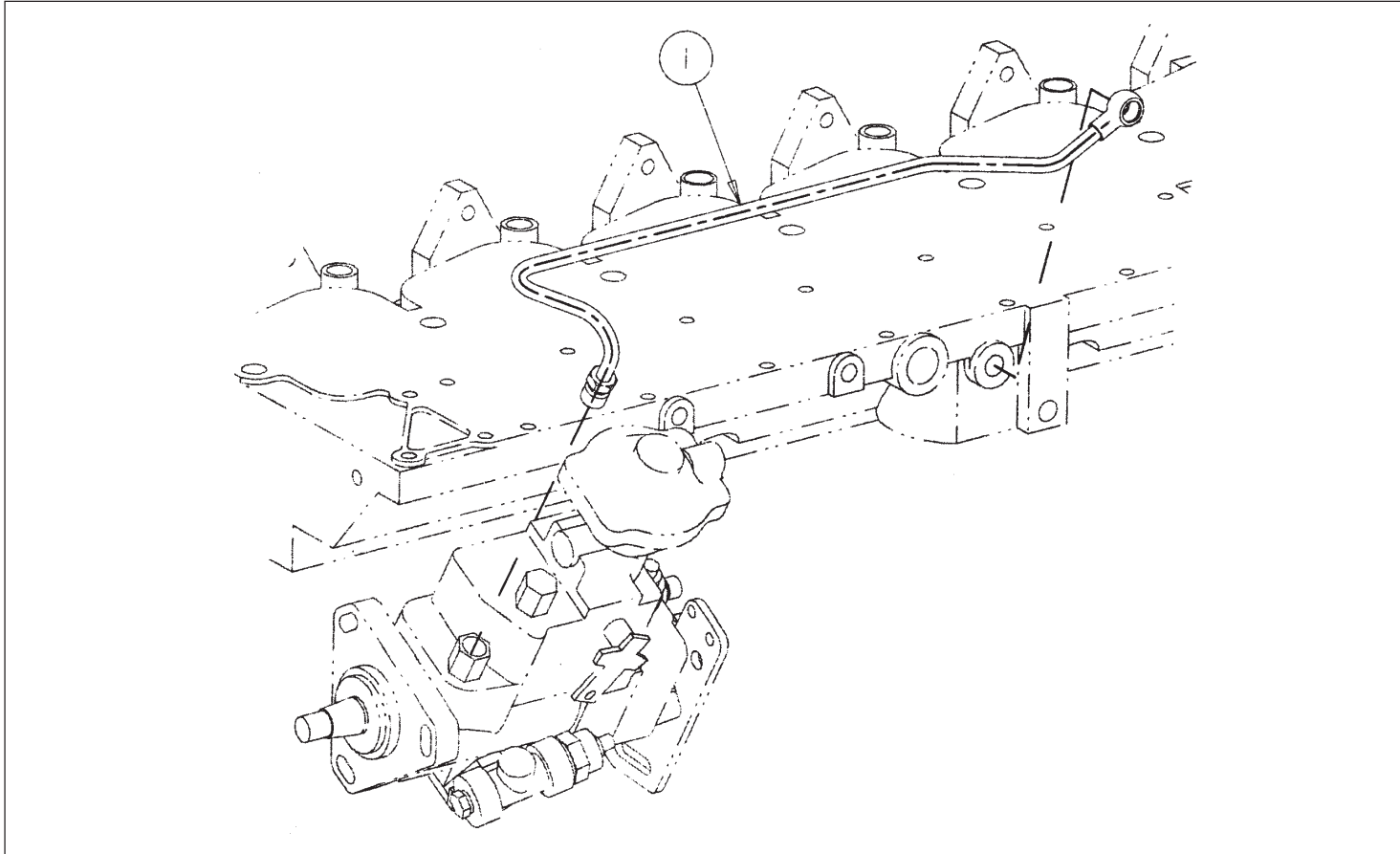




TABLE 07.5

PLUMBING FUEL FILTER

GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
1	2786 0999 99 47	PLUMBING FUEL FILTER Tube Fuel Supply	1	

TATA MOTORS

TABLE 07.6

ACCESSORIES FUEL

GROUP 07

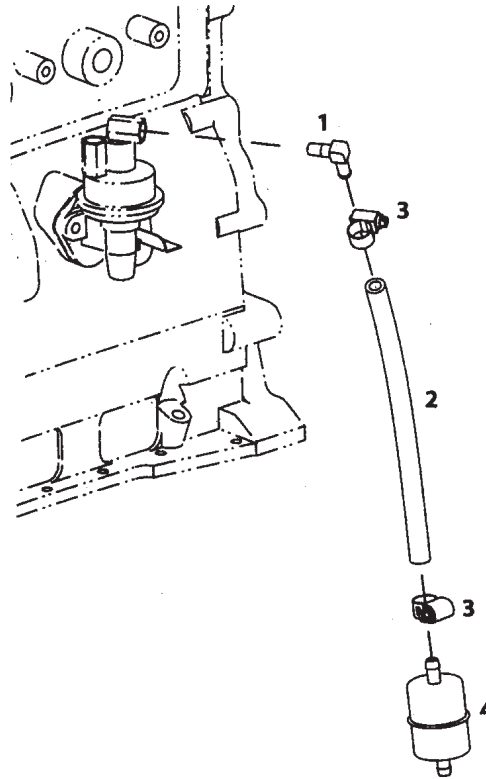




TABLE 07.6

ACCESSORIES FUEL

GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ACCESSORIES FUEL		
1	2786 1499 99 35	Coupling, Elbow Hose	1	
2	2786 0999 99 21	Hose, Plain	1	
3	2786 0999 99 22	Clamp, Hose	2	
4	2786 0999 99 51	Strainer, Fuel	1	

TATA MOTORS

TABLE 07.7

PLUMBING, AIR FUEL

GROUP 07

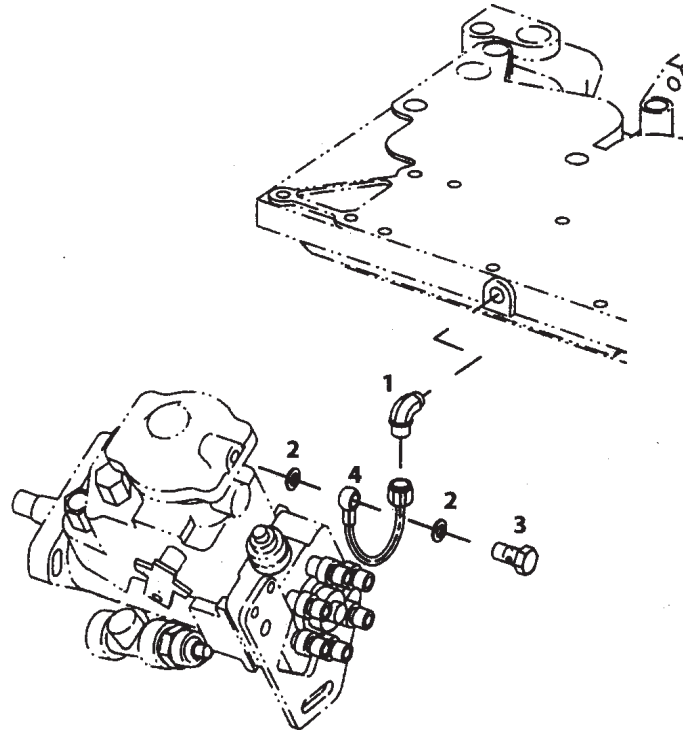




TABLE 07.7

PLUMBING, AIR FUEL

GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		PLUMBING, AIR FUEL		
1	2786 0999 99 38	Elbow, Male Adapter	1	
2	2786 0799 99 22	Washer, Sealing (8 mm)	2	
3	2786 0798 99 05	Screw, Banjo Connector (M 8x1.00x17)	1	
4	2786 0999 99 46	Tube, Air Fuel Control	1	

TATA MOTORS

TABLE 07.8

INJECTOR

GROUP 07

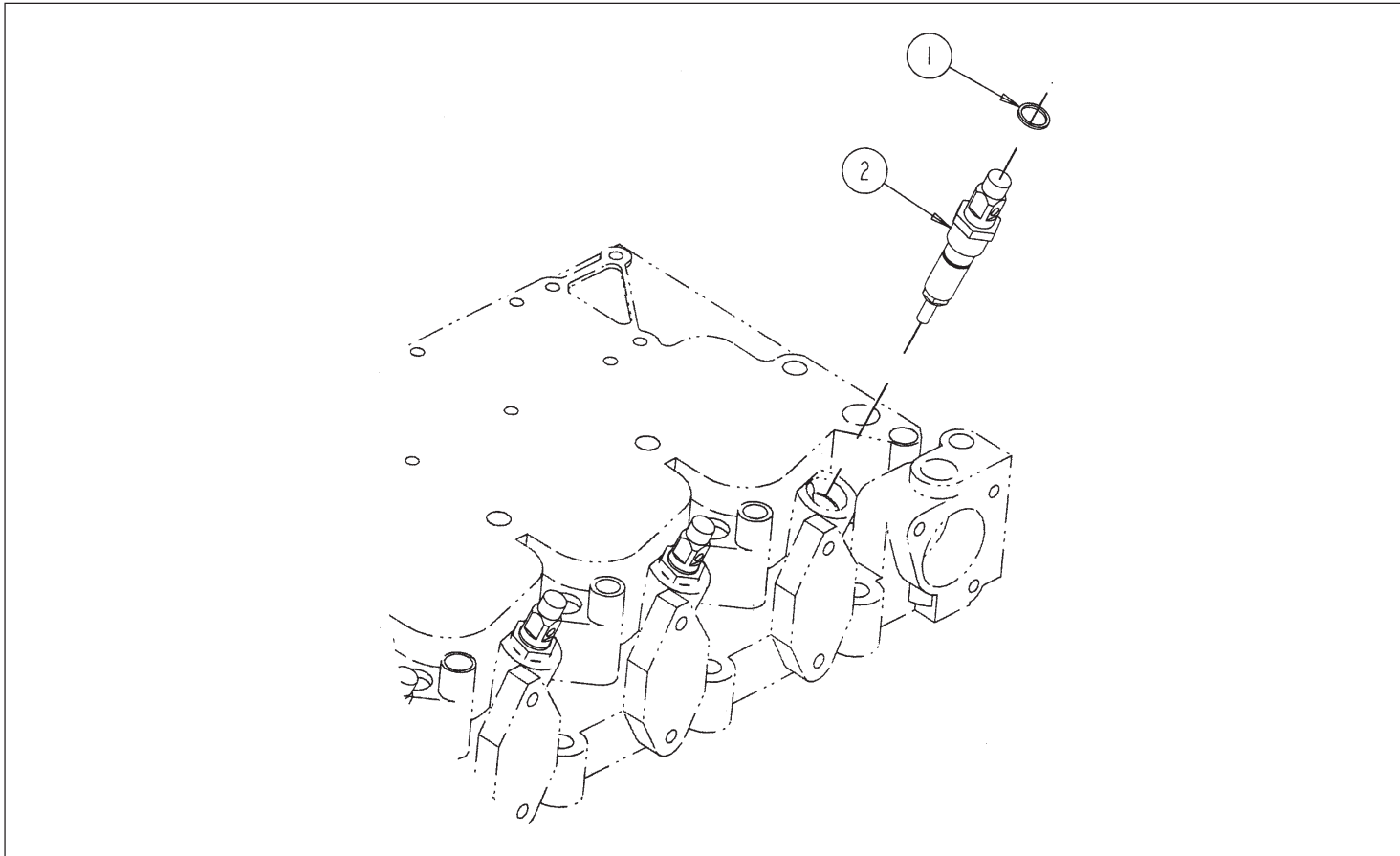




TABLE 07.8

INJECTOR

GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		INJECTOR		
1	2786 0799 99 13	Seal Rectangular Ring	6	
2	F 002 C8Z 865	Injector Assy.	6	
	F 002 C40 512	Nozzle Injector	6	
	F 002 C80 001	Nozzle Holder	6	

TATA MOTORS

TABLE 09.1

FUEL FILTER

GROUP 09

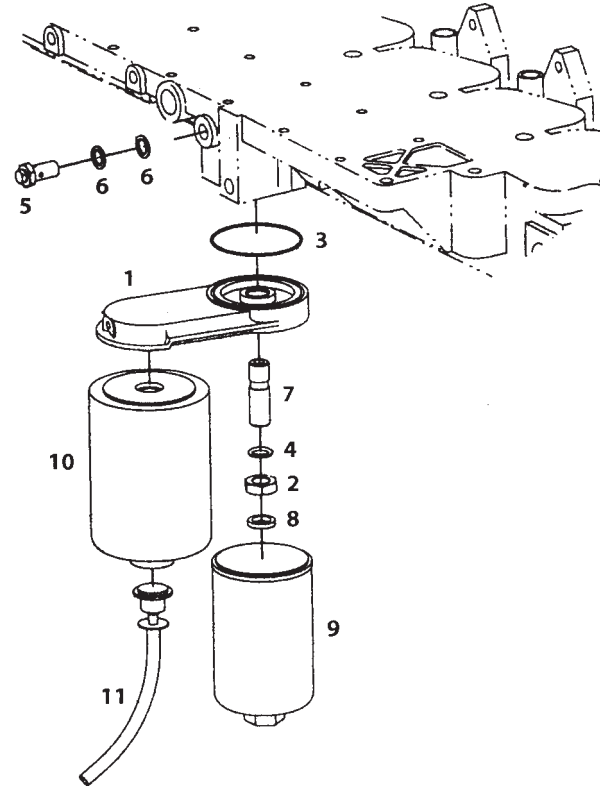




TABLE 09.1

FUEL FILTER

GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FUEL FILTER		
1	2786 0999 99 04	Head Fuel Filter	1	
2	2786 0999 99 02	Nut Regular Hex. M 6x1.5	1	
3	2786 0799 99 10	Seal 'O' Ring (Big)	1	
4	2786 0799 99 11	Seal 'O' Ring (Small)	1	
5	2786 0999 99 11	Screw M 12x1.5x24	1	
6	2786 0799 99 24	Washer Sealing	2	
7	2786 0999 99 03	Adapter Filter Head	1	
8	2786 1899 99 71	Gasket Rectangular	1	
9	2786 0911 99 04	Filter Fuel	1	
	2786 0798 99 14	Assy Water Seperator with Cartridge & Drain valve	1	
10	2786 0798 99 16	Element Fuel Water Separator	1	
	2786 0798 99 15	Drain Valve, Water Separator	1	
11	2786 0999 99 09	Hose Plain	1	
	2786 0999 99 10	Clamp Hose	1	

TATA MOTORS

TABLE 09.2

ENGINE VENT PLUMBING

GROUP 09

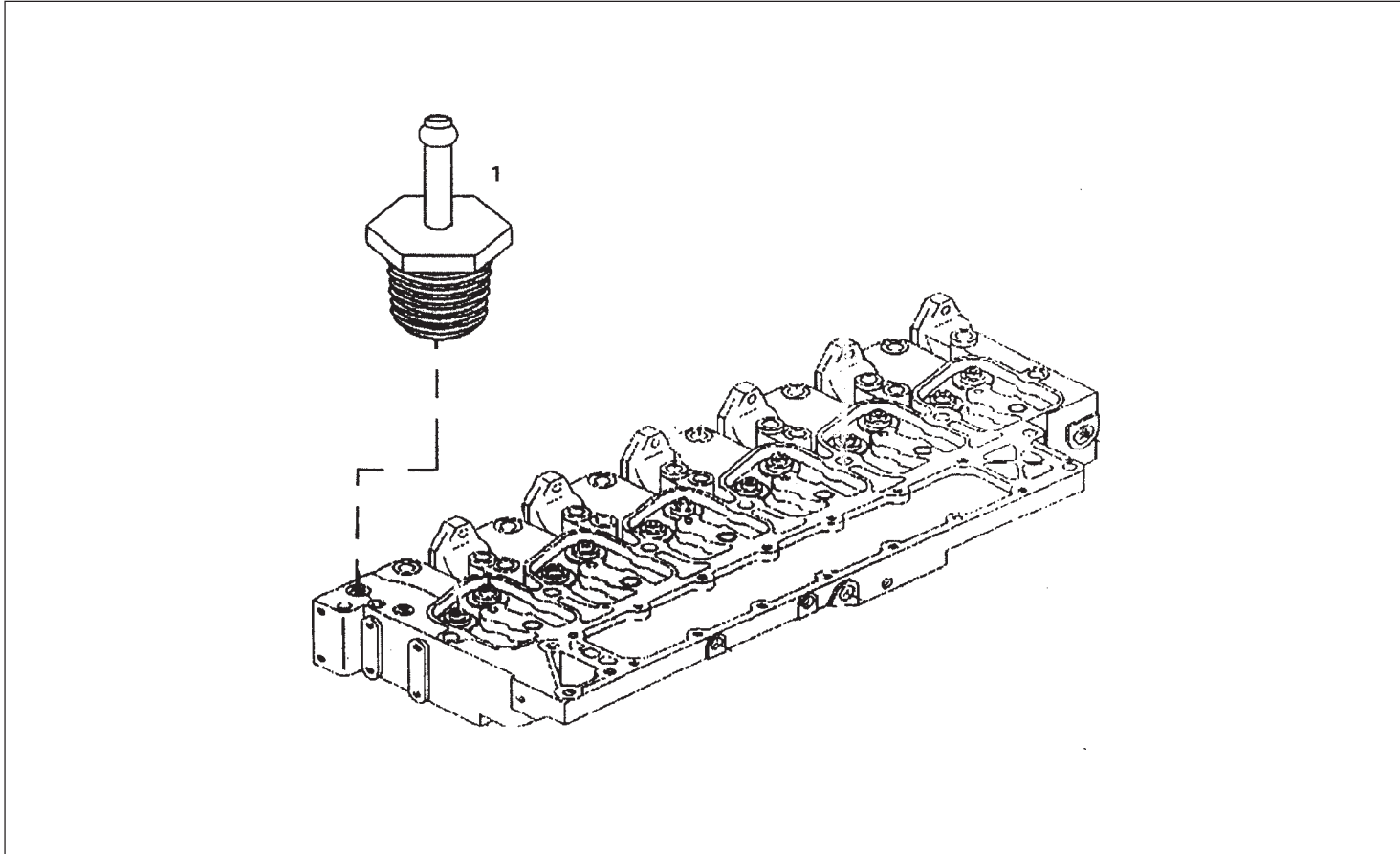




TABLE 09.2

ENGINE VENT PLUMBING

GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
1	2786 0199 99 39	ENGINE VENT PLUMBING Tee Hose Connector	1	

TATA MOTORS

TABLE 09.3

AIR FILTER

GROUP 09

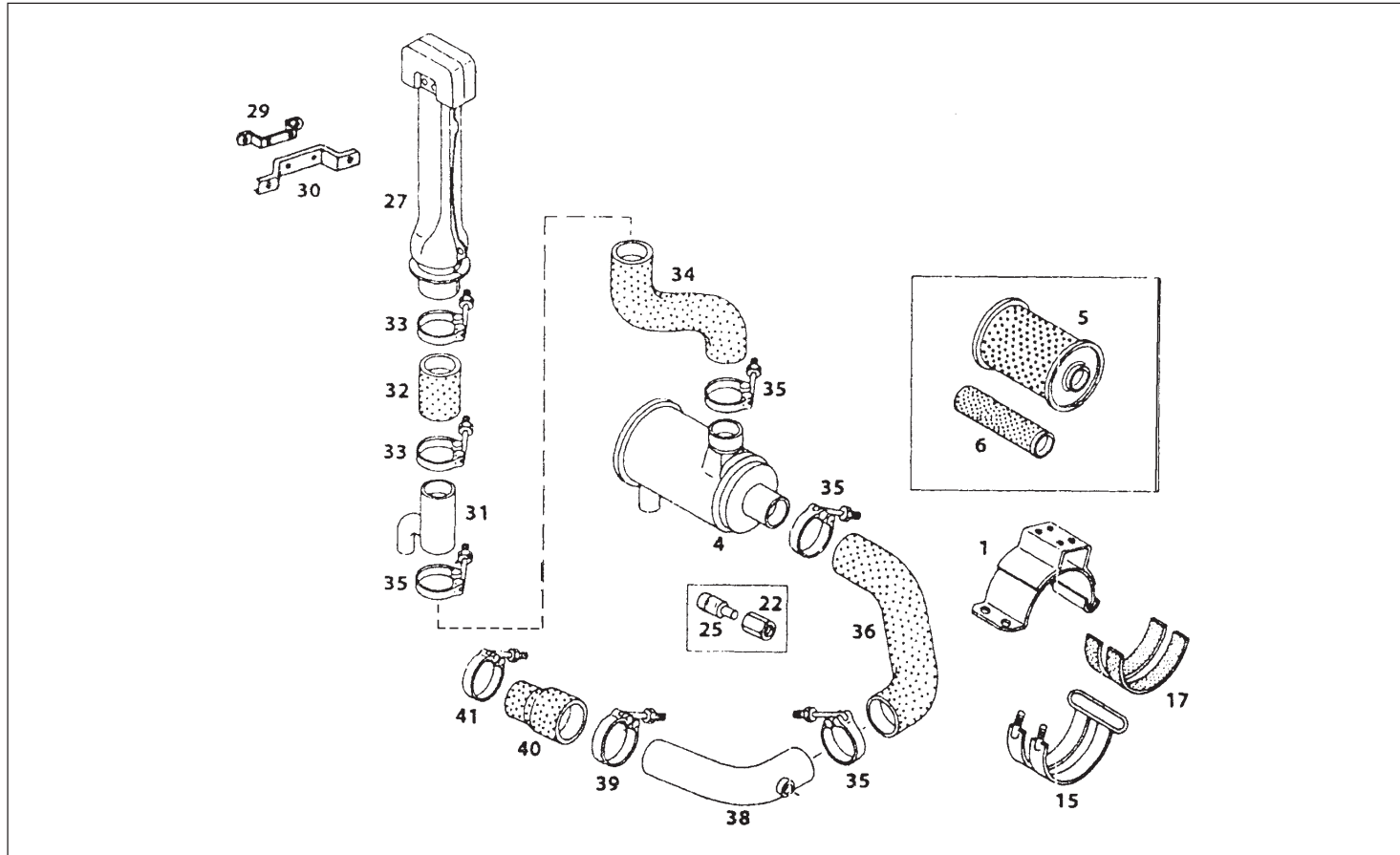




TABLE 09.3

AIR FILTER

GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		AIR FILTER		
1	2786 0913 01 84	Assembly Air Filter Mounting Bracket	1	
4	2786 0913 02 76	Assembly Air Filter	1	
5	2786 0913 99 08	Air Filter Element Primary	1	
6	2786 0913 99 09	Air Filter Element Safety	1	
15	2786 0913 01 20	Assembly Strap with Shackle	1	
17	2525 0913 99 02	Rubber Strap	2	
22	2786 0913 99 01	Adapter (For Service Indicator)	1	
25	2547 0913 99 18	Assy. Service Indicator	1	
27	2786 0913 02 07	Assy. Air Inlet Duct	1	
29	2786 0913 01 05	Assy. Clamp (On Cab Rear Wall)	1	
30	2786 0913 02 08	Assy. Bracket (For Duct Mtg on Cab Rear)	1	
31	2786 0913 02 13	Assy. Pre-Cleaner	1	
32	2786 0913 58 07	Rubber Hose (From Duct to Pre Cleaner)	1	
33	1428 059822 5	Hose Clamp TB-146	2	
34	2786 0913 58 45	Hose (Pre-Cleaner to Air Filter)	1	
35	1428 059823 3	Hose Clamp TB-144	4	
36	2786 0913 58 57	Hose -Flexible	1	

TATA MOTORS

TABLE 09.3

AIR FILTER

GROUP 09

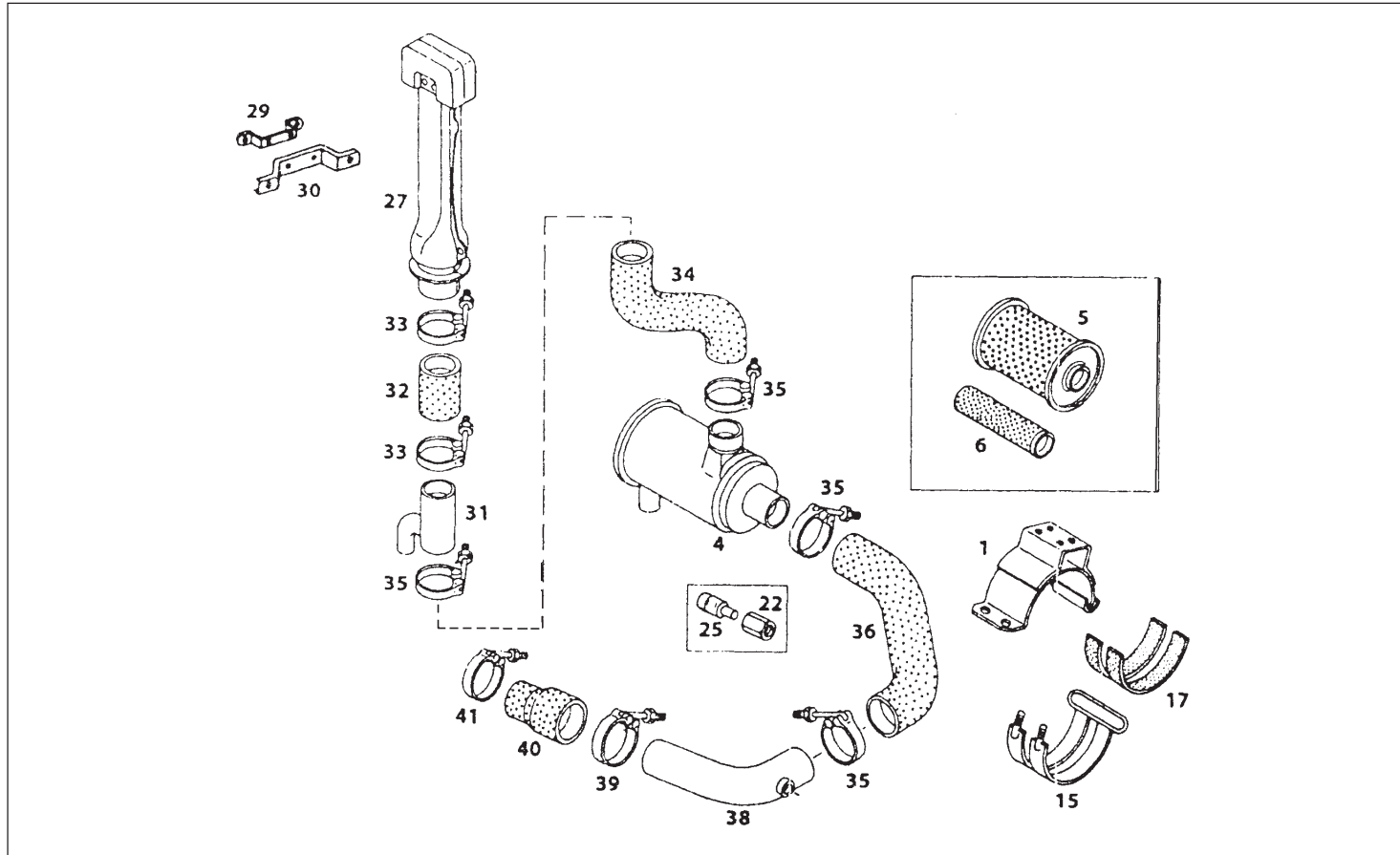




TABLE 09.3

AIR FILTER

GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
38	2786 0913 03 23	Assy. Air Intake Pipe	1	
39	1428 059822 5	Hose Clamp TB-146	3	
	2786 0913 03 15	Assy. Bracket (Air Intake Clamping)	1	
	2786 0913 03 24	Assy. Clamp	1	
40	2786 0913 58 12	Rubber Hose (Reducer)	1	
41	1428 059820 9	Hose Clamp TB 112	1	

TATA MOTORS

TABLE 13.1

AIR COMPRESSOR

GROUP 13

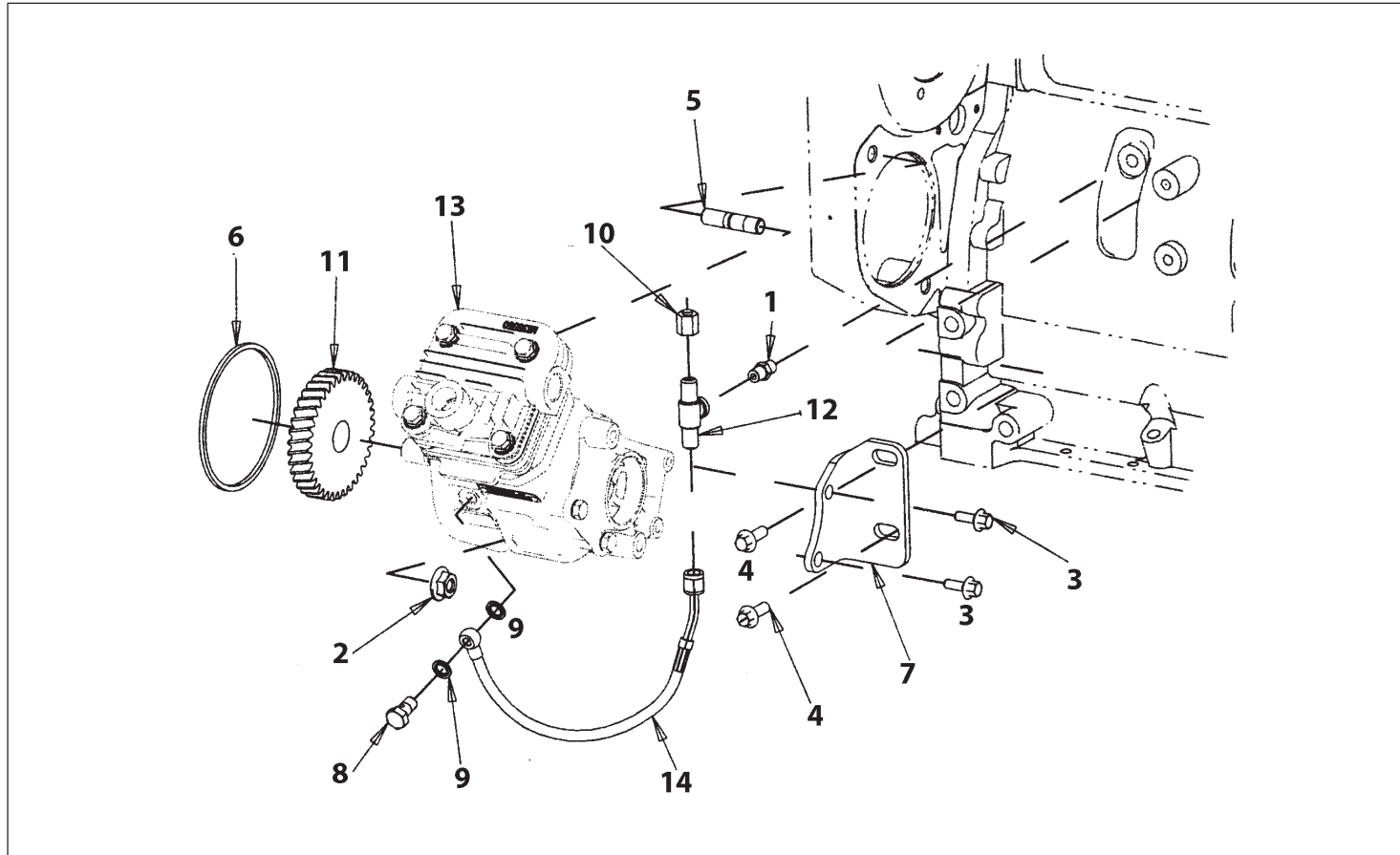




TABLE 13.1

AIR COMPRESSOR

GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		AIR COMPRESSOR		
1	2786 2299 99 06	Nipple, Plain Hexagon	1	
2	2786 1399 65 01	Nut, Hex Flange M 12 x 1.75	2	
3	2786 1399 80 01	Screw, Hex Flange M 8 x 1.25 x 20	2	
4	2786 1399 80 02	Screw, Hex Flange M 8 x 1.25 x 25	2	
5	2786 1399 88 01	Stud M 12 x 1.75 x 50	2	
6	2786 1399 77 01	Seal, Rectangular	1	
7	2786 1399 99 07	Brace, Air Compressor	1	
8	2786 1399 80 03	Screw, Banjo Connector M 10 x 1.00 x 19	1	
9	2786 1399 91 01	Washer, Sealing	2	
10	2786 1899 99 40	Cap, Tube	1	
11	2786 1399 54 01	Gear, Accessory Drive	1	
12	2786 0799 99 29	Tee, Female Branch	1	
13	2786 1399 99 15	Air Compressor (Top Port)	1	
14	2786 2199 99 07	Hose, Flexible	1	

TATA MOTORS

TABLE 13.2

REPAIR KIT FOR AIR COMPRESSOR

GROUP 13

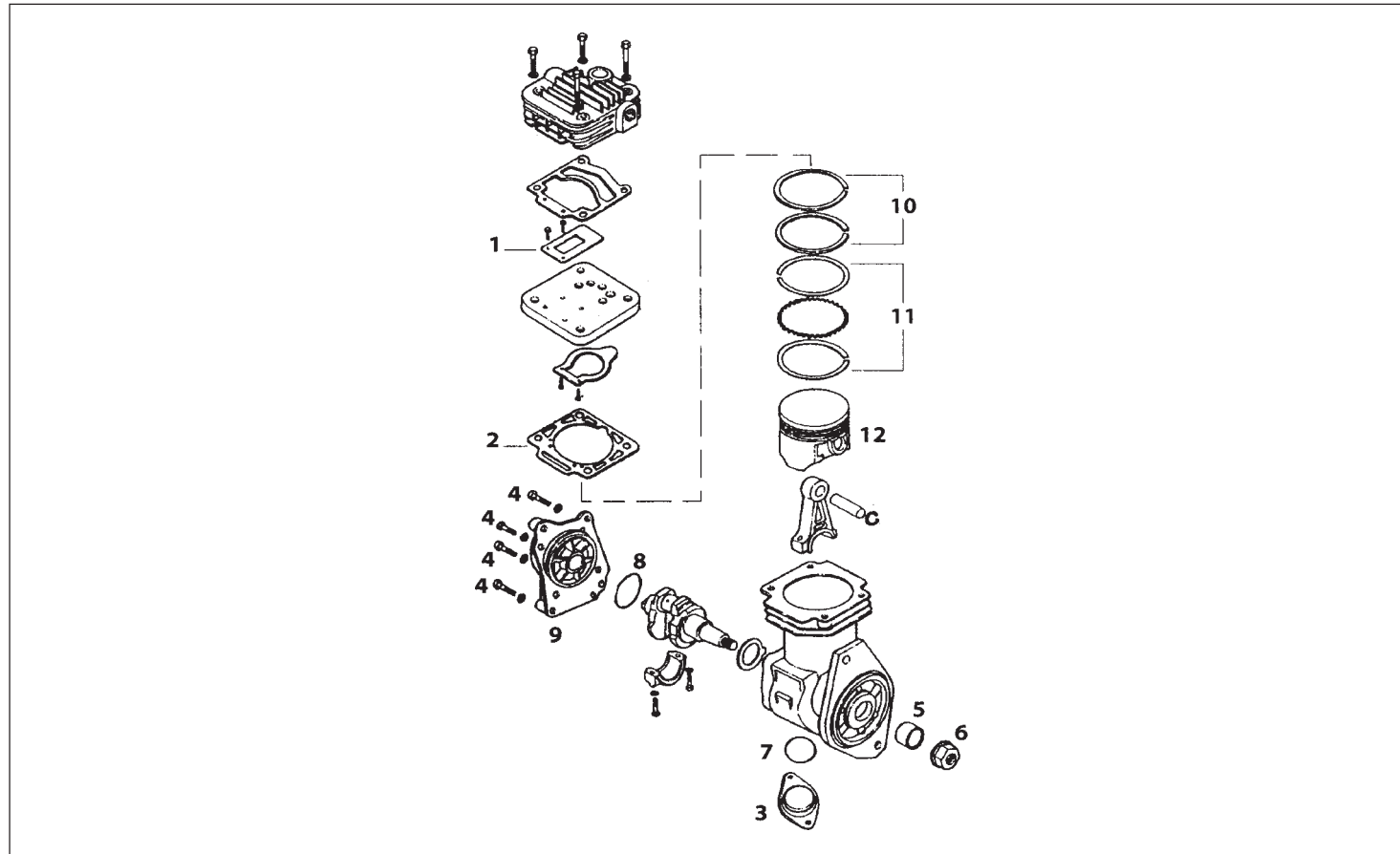




TABLE 13.2

REPAIR KIT FOR AIR COMPRESSOR

GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REPAIR KIT FOR AIR COMPRESSOR		
	2786 1399 99 16	Gasket Kit Cylinder Head Consists of :	1	
1		Delivery Reed	1	
2		Delivery Joint	1	
	2786 1399 99 17	Minor Repair Kit Air Compressor Consists of :	1	
1		Delivery Reed	1	
2		Delivery Joint	1	
3		Cover Sump	1	
4		Set Screw	4	
	2786 1399 99 18	Major Repair Kit Air Compressor Consists of :	1	
1		Delivery Reed	1	
2		Delivery Joint	1	
3		Cover Sump	1	
4		Set Screw	4	
5		Wrapped Bush	1	
6		Nut Crankshaft	1	
7		'O' Ring	1	
8		Sealing Ring	1	

TATA MOTORS

TABLE 13.2

REPAIR KIT FOR AIR COMPRESSOR

GROUP 13

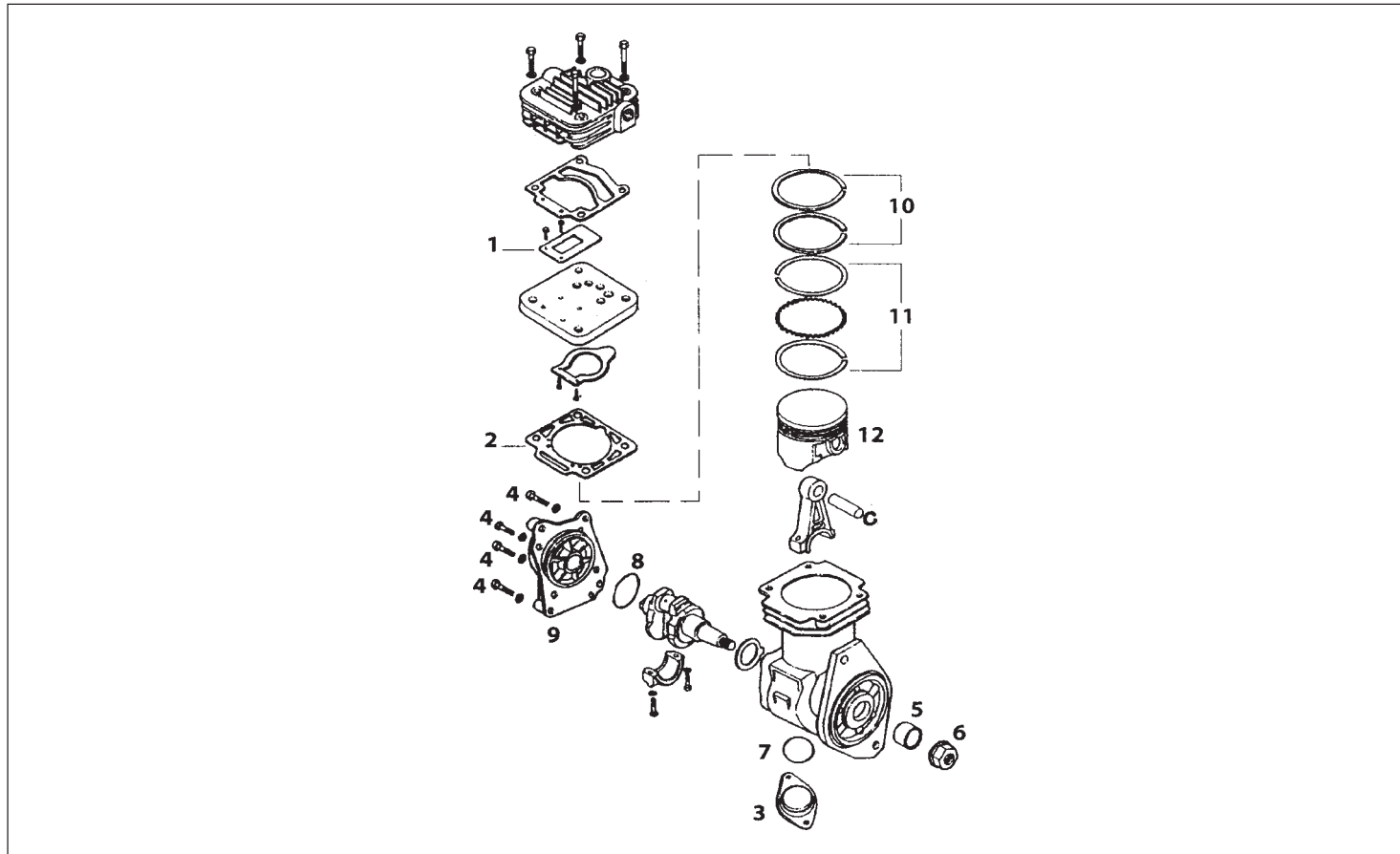




TABLE 13.2

REPAIR KIT FOR AIR COMPRESSOR

GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
9	2786 1399 99 19	End Cover	1	
		Repair Kit Piston Assy. Consists of :	1	
10		Compression Ring	2	
11		Oil Control Ring	1	
12		Piston	1	
	2786 1399 99 20	Repair Kit Piston Ring Consists of :	1	
10		Compression Ring	2	
11		Oil Control Ring	1	

TATA MOTORS

TABLE 13.3

COVER AIR COMPRESSOR

GROUP 13

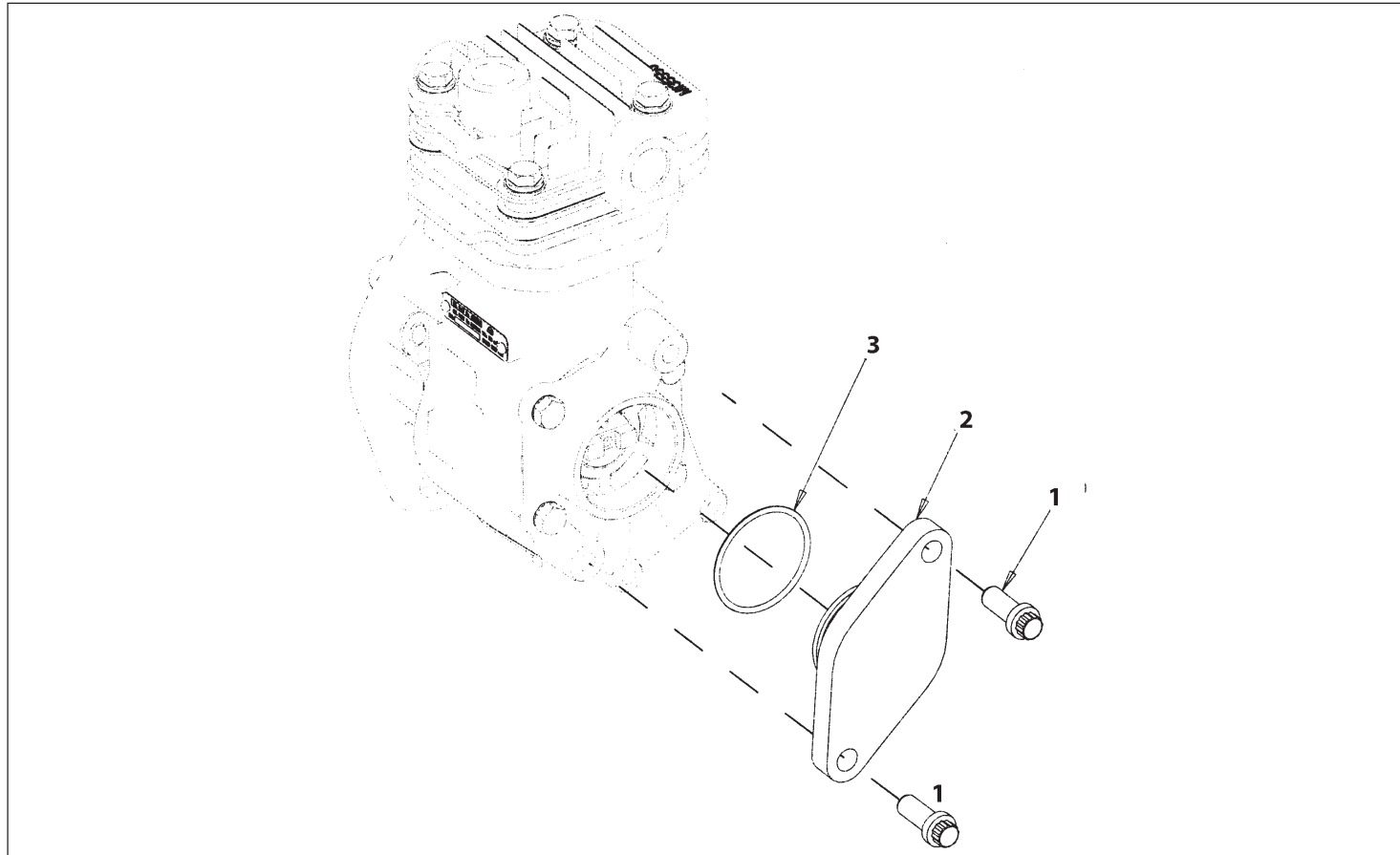




TABLE 13.3

COVER AIR COMPRESSOR

GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		COVER AIR COMPRESSOR		
1	2786 0799 99 94	Screw Twelve Point M 10x1.5x25	2	
2	2786 1399 99 06	Cover Air Compressor	1	
3	2786 0399 99 51	Seal O Ring	1	

TATA MOTORS

TABLE 14.1

EXHAUST MANIFOLD & MOUNTING

GROUP 14

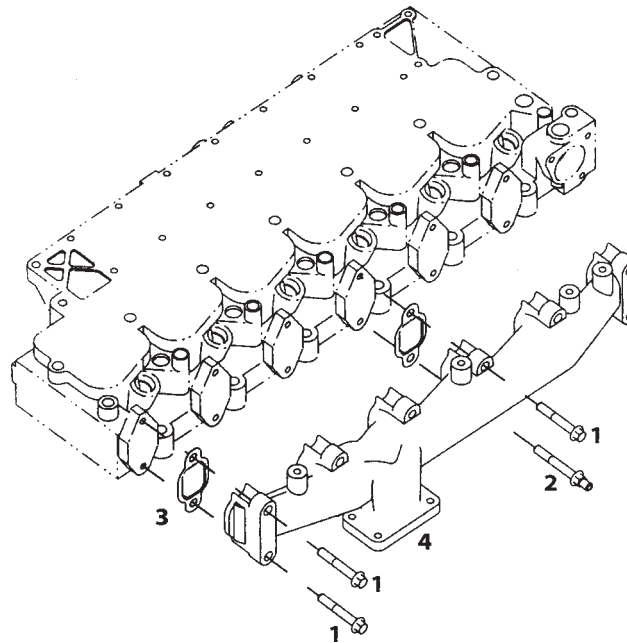




TABLE 14.1

EXHAUST MANIFOLD & MOUNTING

GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		EXHAUST MANIFOLD & MOUNTING		
1	2786 2099 99 04	Screw Hex. Flat Head Cap M 10x1.5x65	11	
2	2786 1499 99 18	Screw Hex. Flange Head Cap	1	
3	2786 1499 99 15	Gasket, Exhaust Manifold	6	
4	2786 1499 99 17	Manifold, Exhaust	1	

TATA MOTORS

TABLE 14.2

TURBOCHARGER

GROUP 14

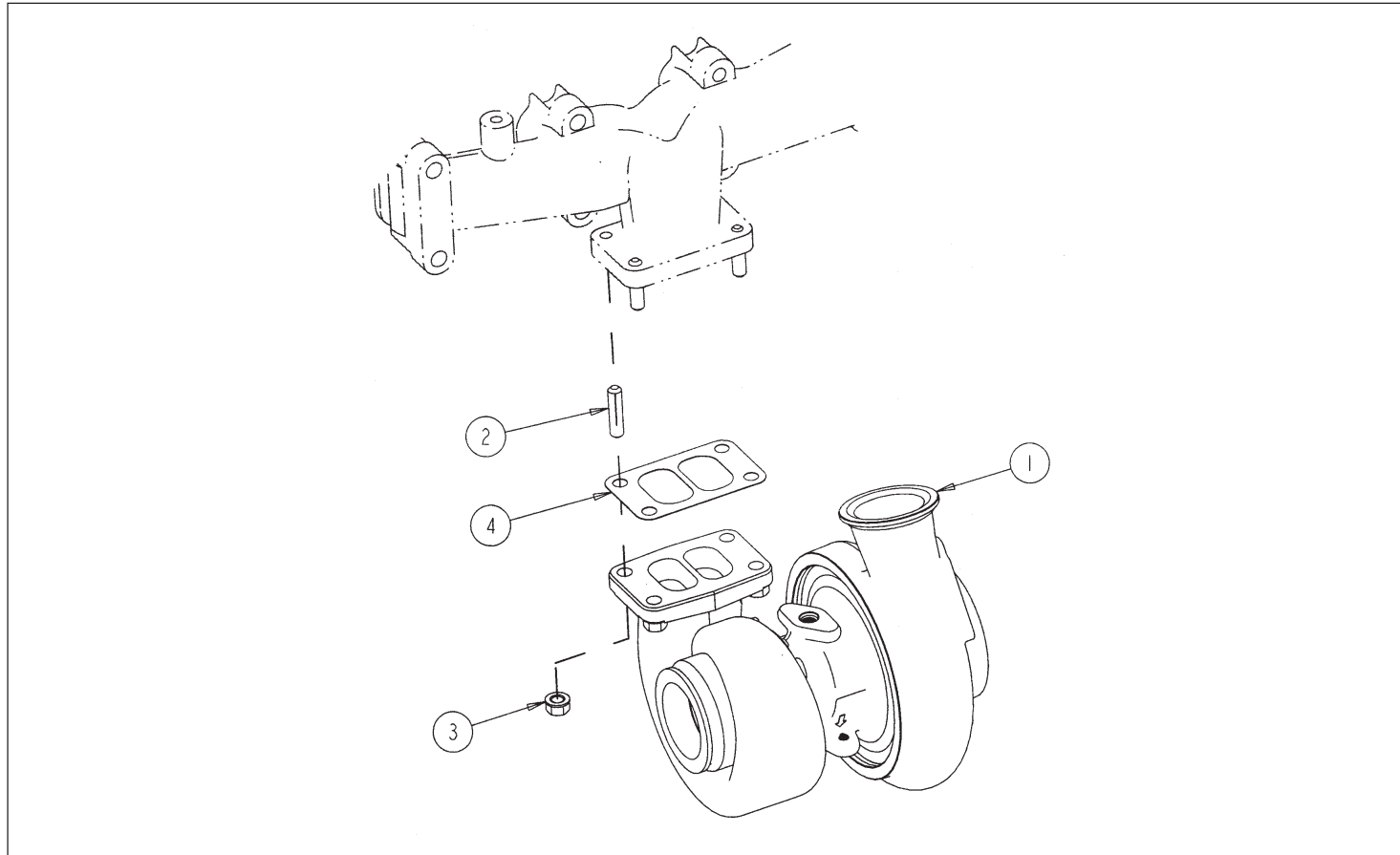




TABLE 14.2

TURBOCHARGER

GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		TURBOCHARGER		
1	2786 1499 99 36	Turbocharger	1	
2	2786 1499 99 04	Stud M 10x1.5x42	4	
3	2786 1499 99 05	Nut Hex. Flange M 10x1.50	4	
4	2786 1499 99 02	Gasket Turbocharger	1	
	2786 1499 99 46	Minor Repair Kit,Turbocharger	1	

TATA MOTORS

TABLE 14.3

TURBOCHARGER PLUMBING

GROUP 14

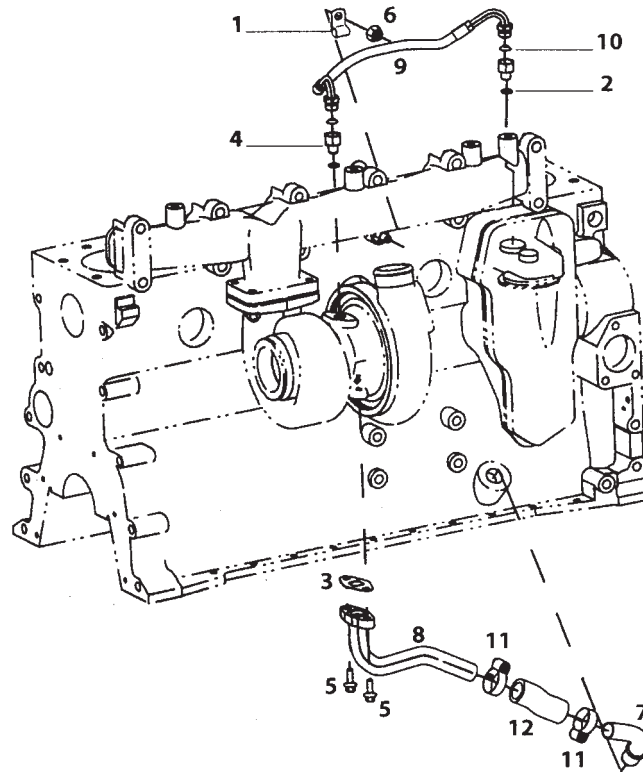




TABLE 14.3

TURBOCHARGER PLUMBING

GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		TURBOCHARGER PLUMBING		
1	2786 1499 99 27	Clamp, Tube	1	
2	2786 1499 99 20	Seal, 'O' Ring	2	
3	2786 1499 99 03	Gasket, Oil Drain	1	
4	2786 1599 99 07	Connector, Female	2	
5	2786 1399 80 01	Screw, Hex. Flange M 8x1.25x20	2	
6	2786 0799 99 07	Nut, Hex. Flange M 10x1.50	1	
7	2786 1899 99 50	Tube, Turbo Oil Drain	1	
8	2786 1899 99 66	Connection, Turbo Oil Drain	1	
9	2786 1499 99 23	Hose, Flexible	1	
10	2786 1499 99 26	Washer, Sealing (7.2 mm Thk.)	2	
11	2786 0799 99 67	Clamp, Hose	2	
12	2786 0199 99 46	Hose, Plain	1	

TATA MOTORS

TABLE 14.4

CONNECTION AIR INTAKE

GROUP 14

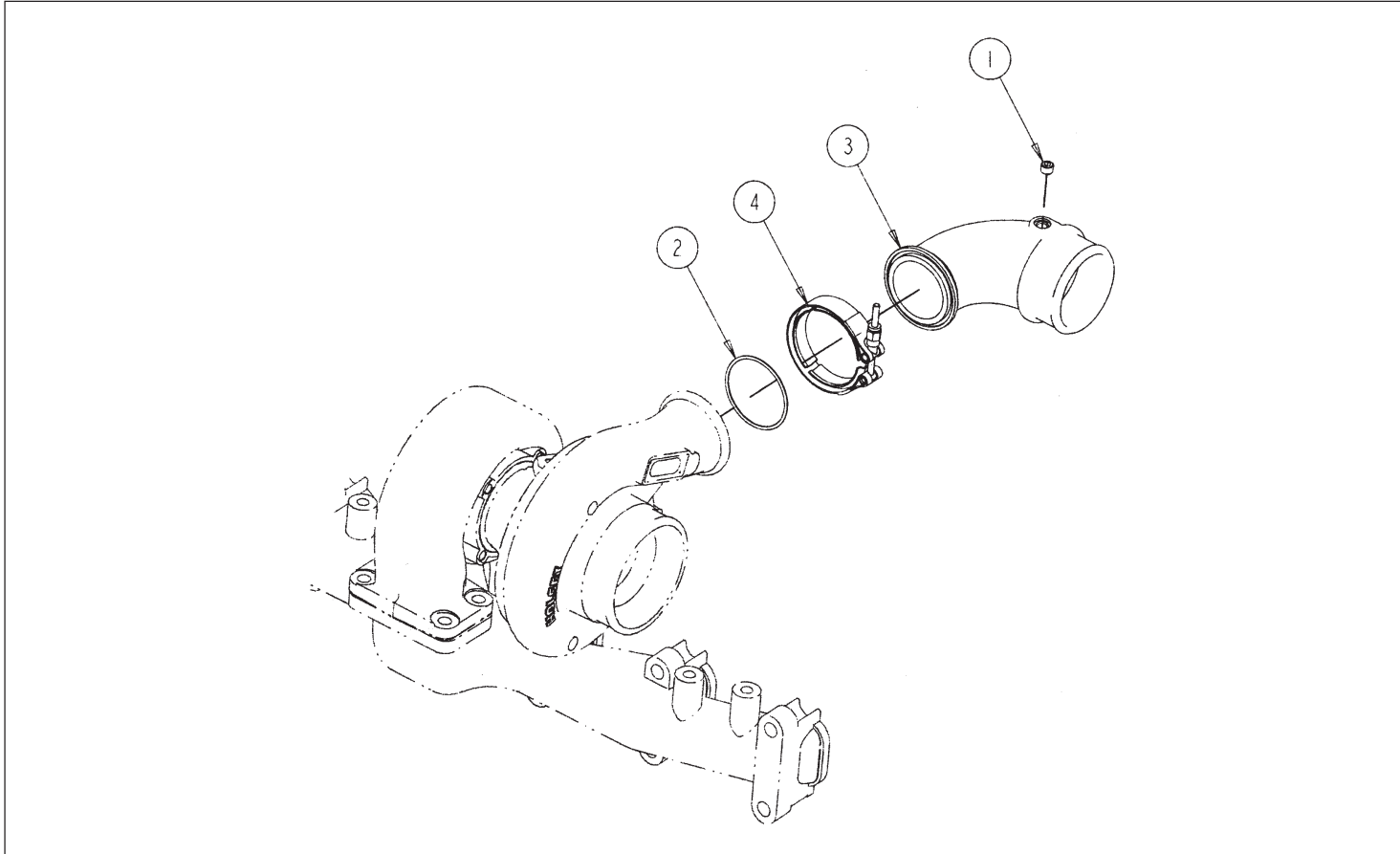




TABLE 14.4

CONNECTION AIR INTAKE

GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CONNECTION AIR INTAKE		
1	2786 0799 99 90	Plug Pipe	1	
2	2786 0599 99 42	Seal, O Ring	1	
3	2786 0199 99 69	Pipe, Air Transfer	1	For Non-AC Vehicle
	2786 0199 99 57	Pipe, Air Transfer	1	For AC Vehicle
4	2786 1499 99 42	Clamp, V Band	1	

TATA MOTORS

TABLE 14.5

CONNECTION EXHAUST OUTLET

GROUP 14

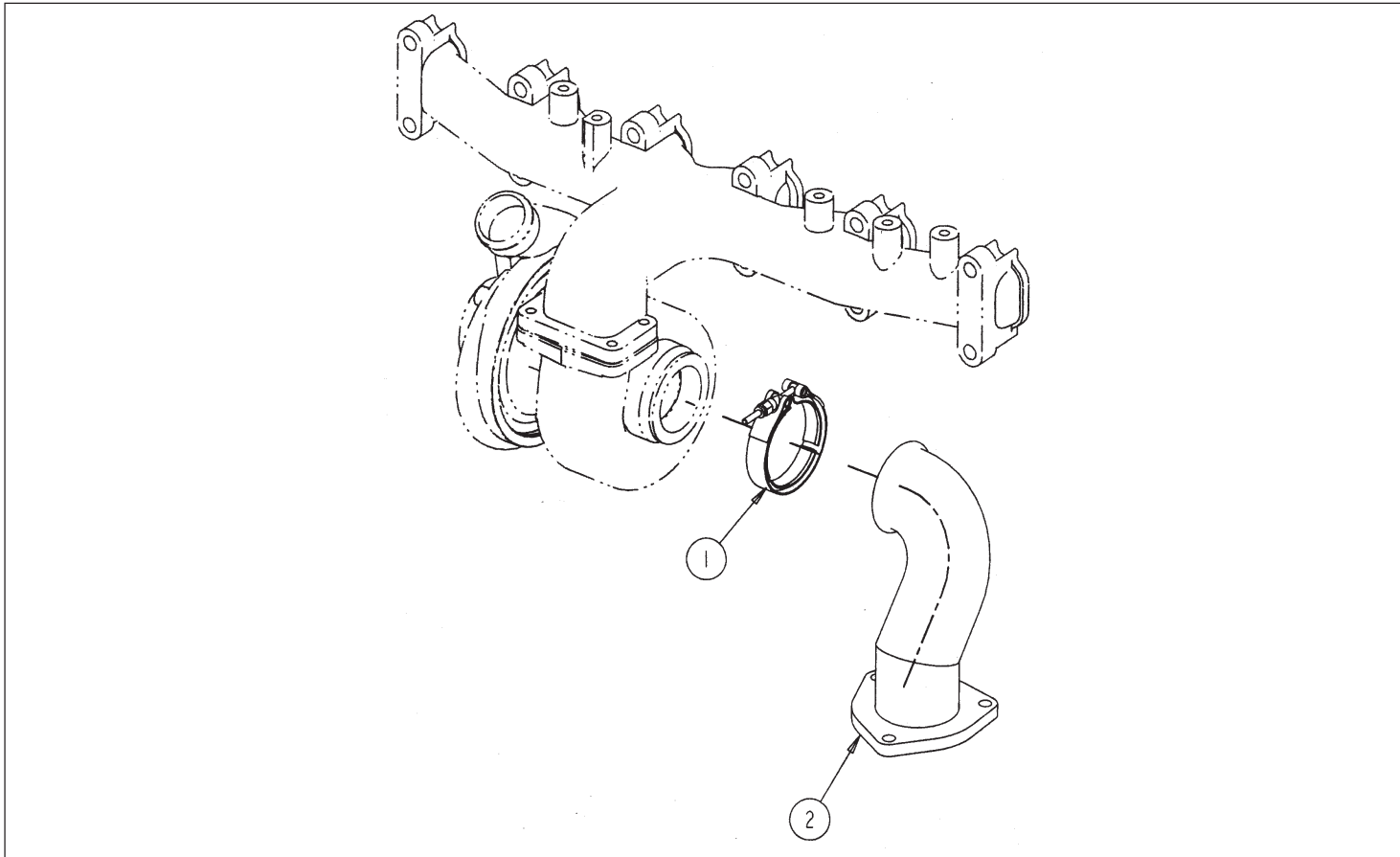




TABLE 14.5

CONNECTION EXHAUST OUTLET

GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
1	2786 1499 99 31	Clamp, V Band	1	
2	2786 1499 99 28	Connection, Exhaust Outlet	1	

TATA MOTORS

TABLE 14.6

INTERCOOLER AND INTERCOOLER CONNECTION

GROUP 14

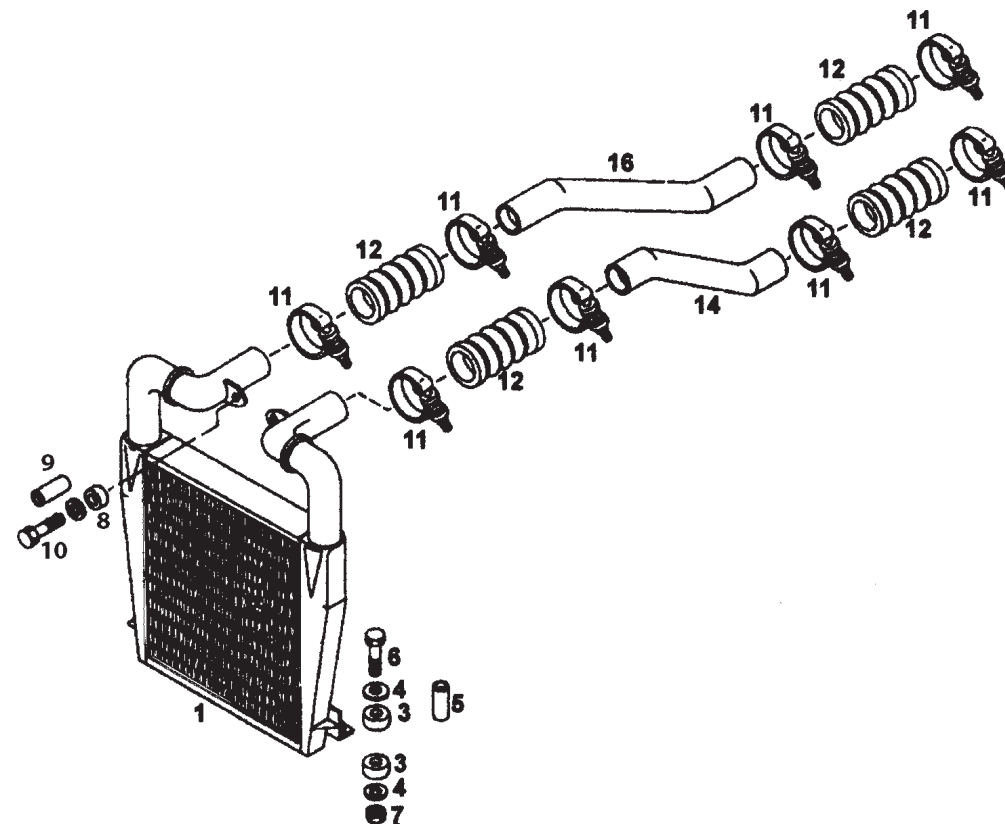



TABLE 14.6
INTERCOOLER AND INTERCOOLER CONNECTION
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		INTERCOOLER AND INTERCOOLER CONNECTION		
1	2786 1460 99 01	Intercooler	1	For High Mount,Non-Lowered Non-AC Vehicle
1	2786 1460 99 06	Intercooler	1	For Low Mount,Lowered,AC Cab Veh.
3	2786 1460 75 01	Rubber Buffer (Bottom Mounting)	4	For Non-AC Vehicle
3	2786 5000 63 02	Rubber Buffer (38 Dia x 12 Thk) (Bottom Mounting)	4	For AC Cab Vehicle
4	2786 1460 92 01	Washer (Bottom Mounting)	4	For Non-AC Vehicle
4	2786 5000 92 03	Washer (40 ODx 20 IDx 2 Thk) (Bottom Mounting)	2	For AC Cab Vehicle
5	2786 5040 69 03	Spacer Tube (Bottom Mounting)	2	For Non-AC Vehicle
5	2574 5000 69 06	Spacer Tube (25.5 mm Long) (Bottom Mounting)	2	For AC Cab Vehicle
6	1106 389605 7	Hex Bolt M 10X60 (Bottom Mounting)	2	
	1246 050105 7	Bright Washer 10.5 (Bottom Mounting)	2	
7	1205 159807 3	Hex Nut M 10 (Bottom Mounting)	2	
8	327 504 50 82	Rubber Buffer (Top Mounting)	4	For Non-AC Vehicle
8	2786 5000 63 02	Rubber Buffer (38 Dia x 12 Thk) (Top Mounting)	4	For AC Cab Vehicle
9	2574 5000 69 06	Spacer Tube (25.5 Long) (Top Mounting)	2	
10	1106 389619 7	Hex. Bolt M 10x50 (Top Mounting)	2	

TATA MOTORS

TABLE 14.6

INTERCOOLER AND INTERCOOLER CONNECTION

GROUP 14

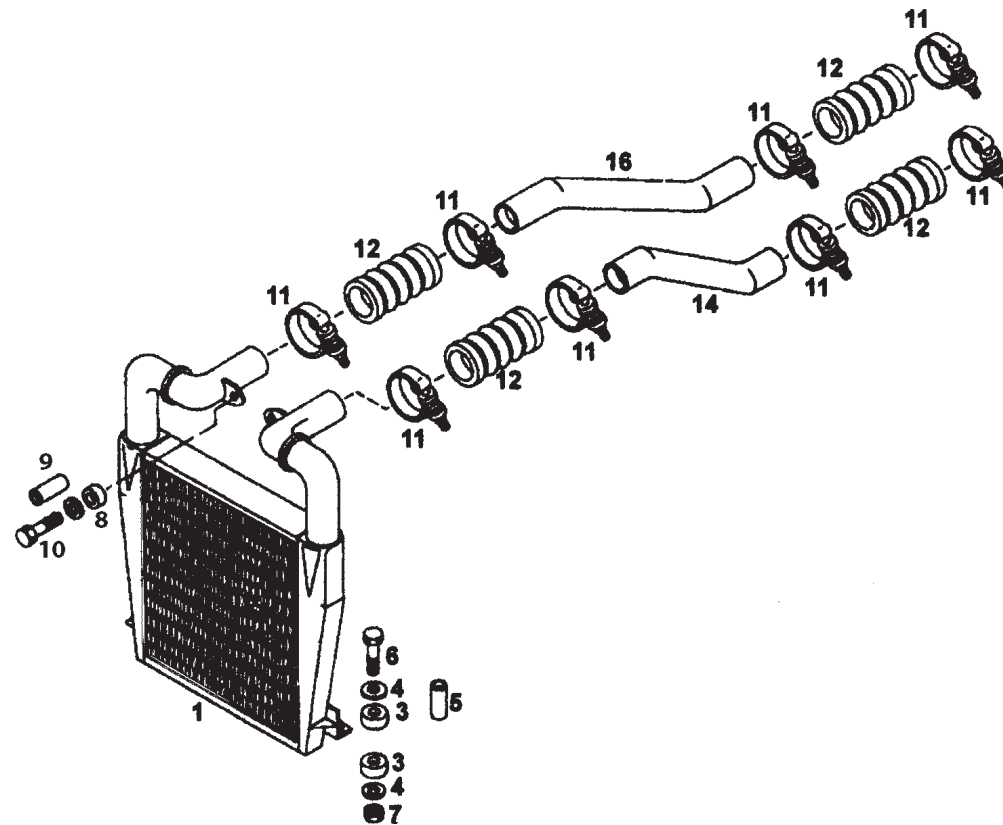




TABLE 14.6

INTERCOOLER AND INTERCOOLER CONNECTION

GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		INTERCOOLER CONNECTION		
11	1428 059927 2	Hose Clamp SLTB - 72	8	
12	2786 1460 58 02	Hose Hump	4	
14	2786 1460 38 03	Bend Pipe (Intercooler to Cyl. Head)	1	For High Mount,Non-Lowered Non-AC Vehicle
14	2786 1460 38 26	Bend Pipe (IC to Eng.)	1	For Low Mount,Lowered,AC Cab Veh.
16	2786 1460 69 05	Pipe (TC to IC)	1	For High Mount,Non-Lowered Non-AC Vehicle
16	2786 1460 38 28	Cast Pipe (TC to IC)	1	For Low Mount,Lowered,AC Cab Veh.
	2786 0913 42 04	Clamp (For Assy. Pipe)	1	For Low Mount,Lowered,AC Cab Veh.

TATA MOTORS

TABLE 15.1

STARTER MOTOR

GROUP 15

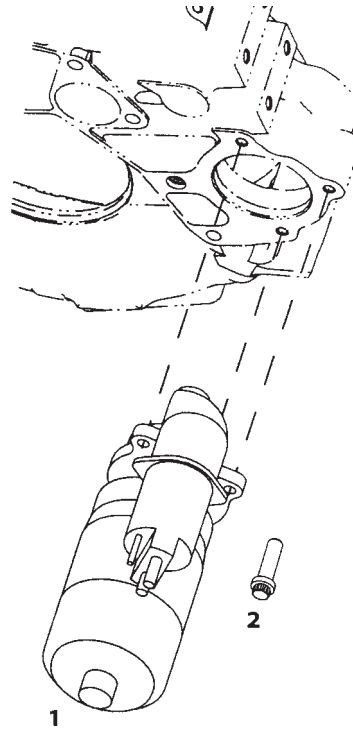




TABLE 15.1

STARTER MOTOR

GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		STARTER MOTOR		
1	2786 1599 99 66	Starter Motor 24 Volts	1	For Non-Lowered,Non-AC Vehicle
1	2786 0798 99 26	Starter Motor 12 Volts	1	For Low Mount,Lowered,AC Cab Veh.
2	2786 0599 99 36	Screw Twelve Point Cap M10x1.5x35	3	

TATA MOTORS

TABLE 15.2

ALTERNATOR & ALTERNATOR LOCATION

GROUP 15

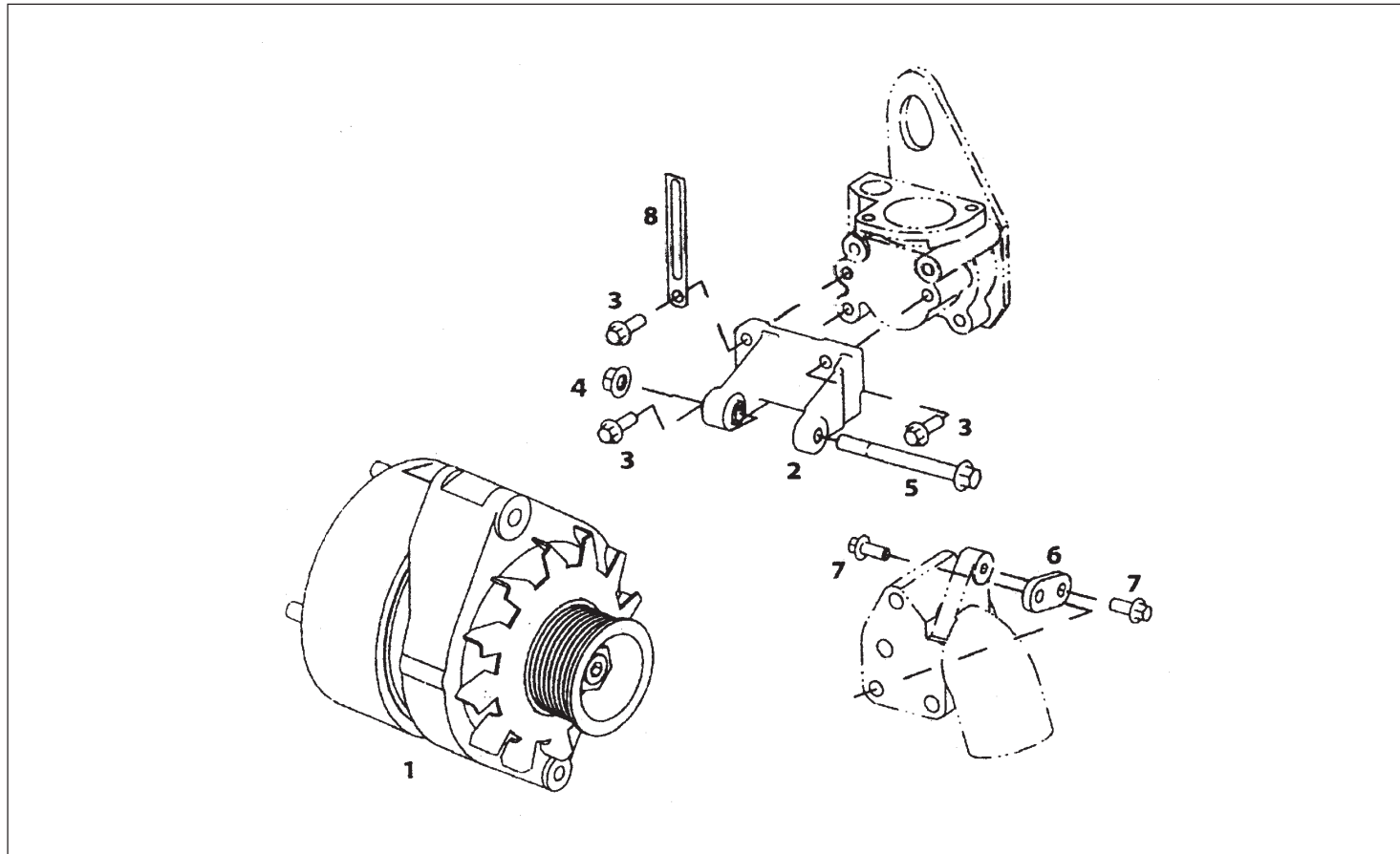




TABLE 15.2

ALTERNATOR & ALTERNATOR LOCATION

GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ALTERNATOR & ALTERNATOR LOCATION		
1	2786 1599 99 06	Alternator 24 Volts,45 Amps	1	For Non-Lowered,Non-AC Vehicle
1	2786 1599 99 33	Alternator 12 Volts	1	For Low Mount,Lowered,AC Cab Veh.
		ALTERNATOR LOCATION		
2	2786 1599 99 67	Support, Alternator	1	
3	2786 1399 80 02	Screw, Hex Flange M 8X1.25X25	3	
4	2786 0799 99 07	Nut Hex Flange M 10X1.5	1	
5	2786 1599 80 01	Screw, Hex. Head Flange Cap M 10X1.5X95	1	
6	2786 1599 33 02	Brace, Alternator	1	
7	2786 1399 80 01	Screw, Hex Flange M 18x1.25x20	2	
8	2786 0599 99 56	Clamp	1	

TATA MOTORS

TABLE 15.3

ALTERNATOR MOUNTING

GROUP 15

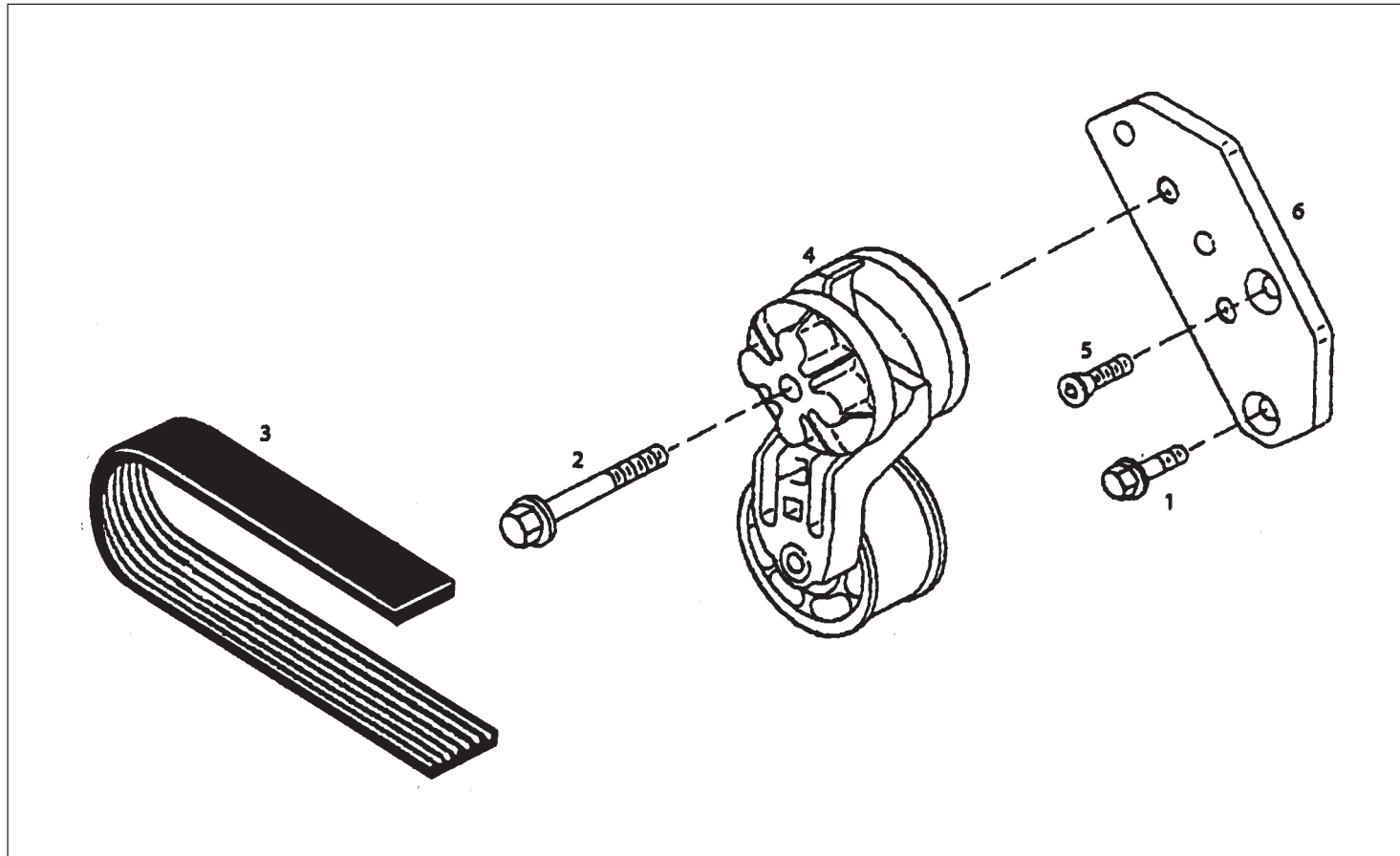




TABLE 15.3

ALTERNATOR MOUNTING

GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ALTERNATOR MOUNTING		
1	2786 1399 80 02	Screw Hex. Flange Head Cap M 8x1.25x25	1	
2	2786 1599 80 02	Screw Flat Hd. Cap M10x1.5x72.5	1	
3	2786 1599 63 02	Belt V. Ribbed	1	
4	2786 1599 99 02	Tensioner Belt	1	
5	2786 1599 80 03	Screw Flat Head M 8x1.25x25	1	
6	2786 1599 33 03	Bracket Belt Tensioner	1	

TATA MOTORS

TABLE 18.1

LUBRICATING OIL COOLER/OIL FILTER

GROUP 18

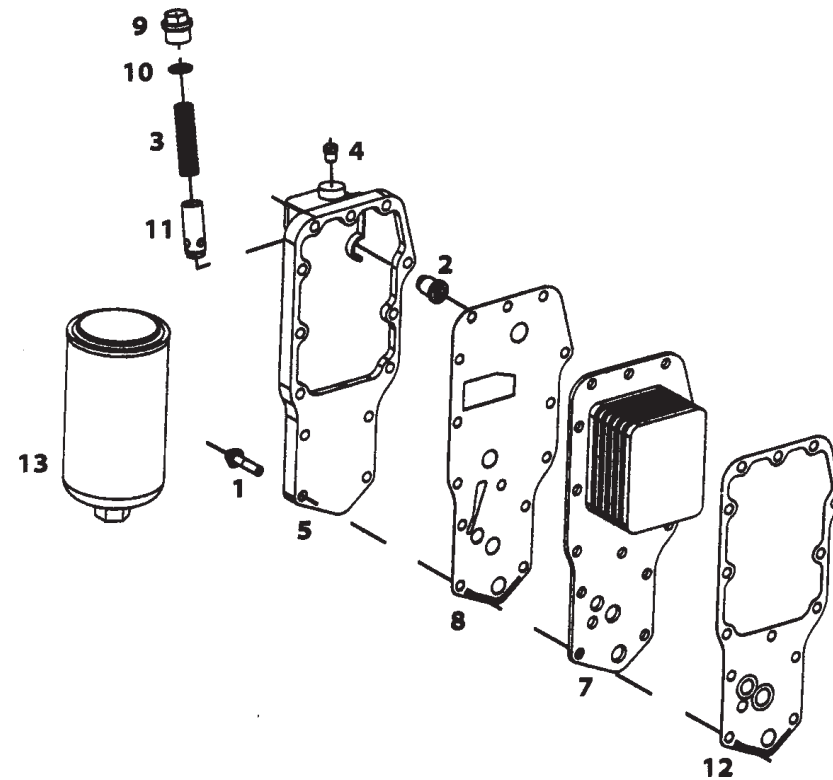




TABLE 18.1

LUBRICATING OIL COOLER/OIL FILTER

GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		LUBRICATING OIL COOLER / OIL FILTER		
1	2786 0799 99 06	Screw Hex. Head Cap M 8x1.25x35	14	
2	2786 1899 99 49	Valve Bypass	1	
3	2786 1899 99 02	Spring Compression	1	
4	2786 0199 99 13	Plug Pipe	1	
5	2786 1899 99 03	Head Lub. Oil Filter with Adapter	1	
7	2786 1899 99 05	Core Cooler	1	
8	2786 1899 99 06	Gasket Filter Head	1	
9	2786 1899 99 07	Plug Threaded	1	
10	2786 1899 99 08	Seal 'O' Ring	1	
11	2786 1899 99 09	Plunger Pressure Regulator	1	
12	2786 1899 99 10	Gasket Lub. Cooler	1	
13	2786 1813 99 02	Cartridge Lub. Oil Filter	1	

TATA MOTORS

TABLE 18.2

OIL PUMP

GROUP 18

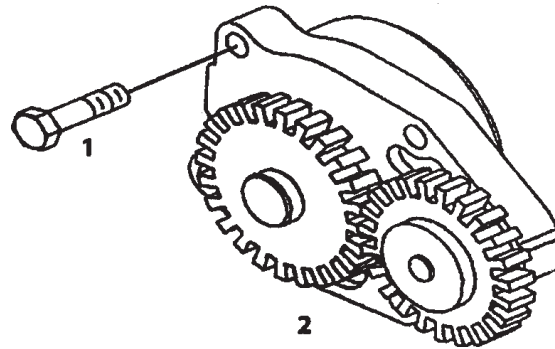




TABLE 18.2

OIL PUMP

GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
1	2786 1899 99 13	OIL PUMP Screw Hex. Head Cap M 8x1.25x30	4	
2	2786 1899 99 33	Pump Lubricating Oil	1	

TATA MOTORS

TABLE 20.1

THERMOSTAT

GROUP 20

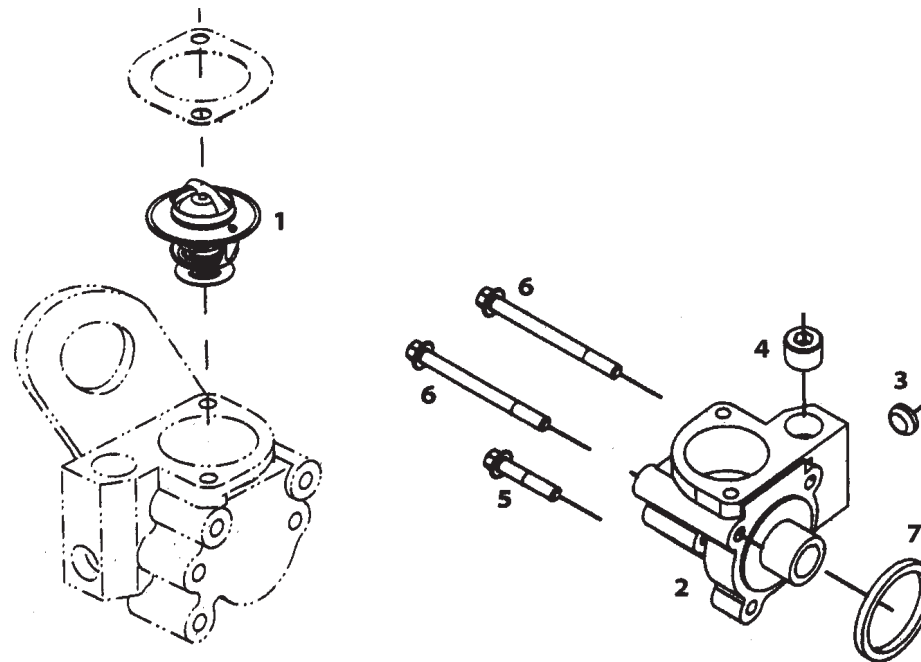




TABLE 20.1

THERMOSTAT

GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		THERMOSTAT		
1	2786 2099 99 25	Thermostat	1	
2	2786 2099 99 08	Housing Thermostat	1	
3	2786 0199 99 07	Plug Expansion	1	
4	2786 0199 99 45	Plug Pipe	1	
5	2786 2099 99 01	Screw Hex. Flange Head Cap M 8x1.25x40	1	
6	2786 2099 99 09	Screw Hex. Flange Head Cap M 8x1.25x90	2	
7	2786 2099 99 10	Seal Rectangular Ring	1	

TATA MOTORS

TABLE 20.2

WATER PUMP

GROUP 20

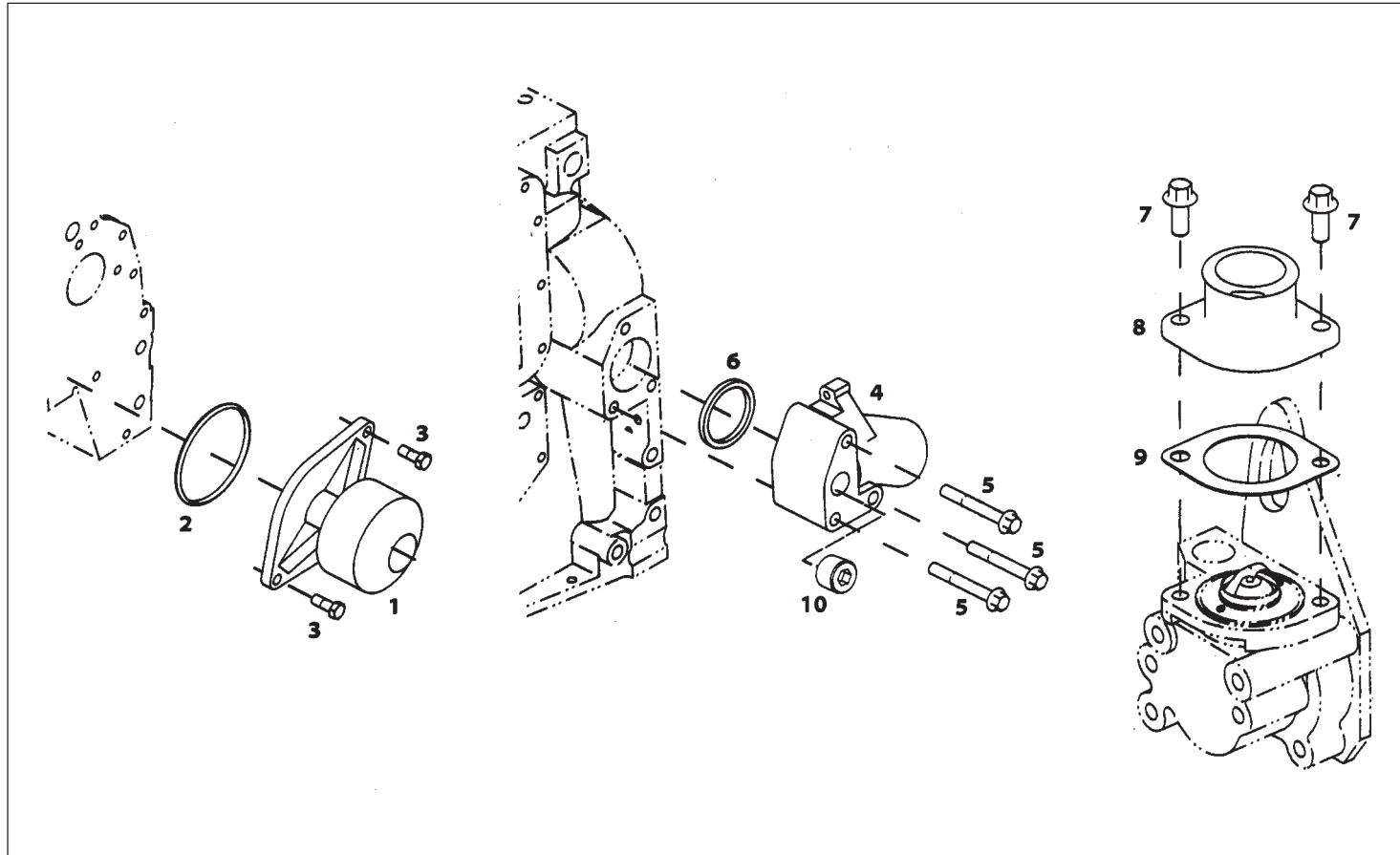



TABLE 20.2
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		WATER PUMP		
1	2786 2099 99 59	Pump Water	1	
2	2786 0799 99 79	Seal Rectangular Ring	1	
3	2786 0599 99 11	Screw Hex. Head Cap M 8x1.25x22	2	
		WATER INLET CONNECTION		
4	2786 2099 99 19	Connection Water Inlet	1	
5	2786 2099 99 20	Screw Hex. Flange Head Cap M 10x1.5x75	3	
6	2786 2099 99 10	Seal Rectangular Ring	1	
		WATER OUTLET CONNECTION		
7	2786 1399 80 01	Screw Hex. Flange Head Cap M 8x1.25x20	2	
8	2786 2099 99 21	Connection Water Outlet	1	
9	2786 2099 99 22	Gasket Connection	1	
10	2786 0199 99 45	Plug Pipe	2	
		REPAIR KIT		
	2786 2099 01 03	Repair Kit Water Pump Consisting of :	1	
		Seal Kit	1	
		Impeller	1	

TATA MOTORS

TABLE 20.3

FAN AND FAN DRIVE

GROUP 20

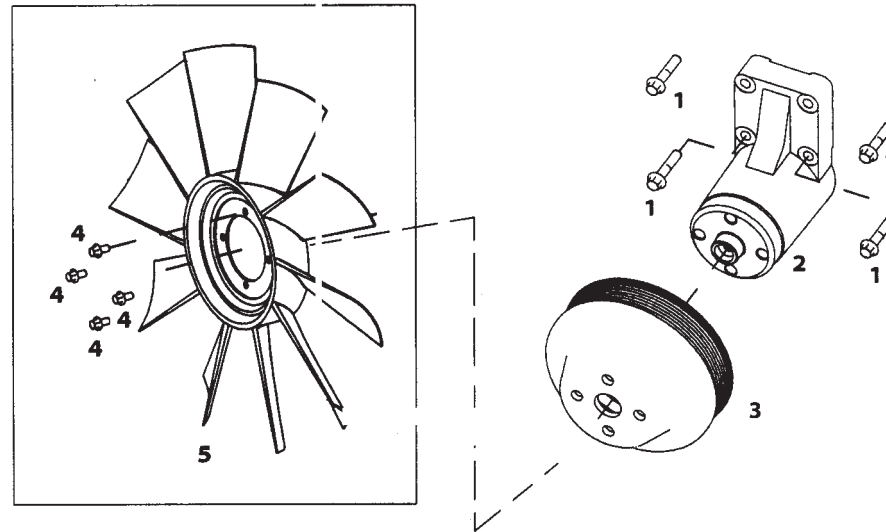




TABLE 20.3

FAN AND FAN DRIVE

GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FAN AND FAN DRIVE		
1	2786 2099 99 01	Screw H.F.H.C. M8x1.25x40	4	
2	2786 2099 99 02	Support Fan	1	
3	2786 2099 99 68	Pulley Fan	1	
4	2786 0799 99 12	Screw H.F.H.C. M10x1.5x20	4	
5	2786 2099 99 55	Fan (Viscous)-22 Inch,10 Blade	1	
	2786 2099 99 31	Spacer Fan (30 mm Thick)	1	

TATA MOTORS

TABLE 20.4

CLUTCH VISCOUS FAN

GROUP 20

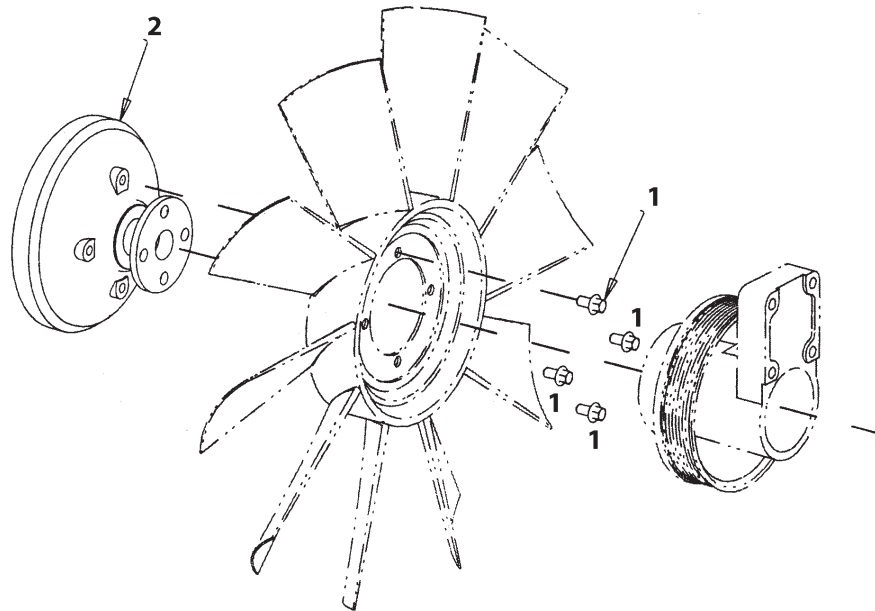




TABLE 20.4

CLUTCH VISCOUS FAN

GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
1	2786 0599 99 05	CLUTCH VISCOUS FAN Screw, Hex. Flange Head Cap M 8x1.25x16	4	
2	2786 2099 99 37	Clutch,Viscous Fan	1	

TATA MOTORS

TABLE 22.1

ENGINE LIFTING

GROUP 22

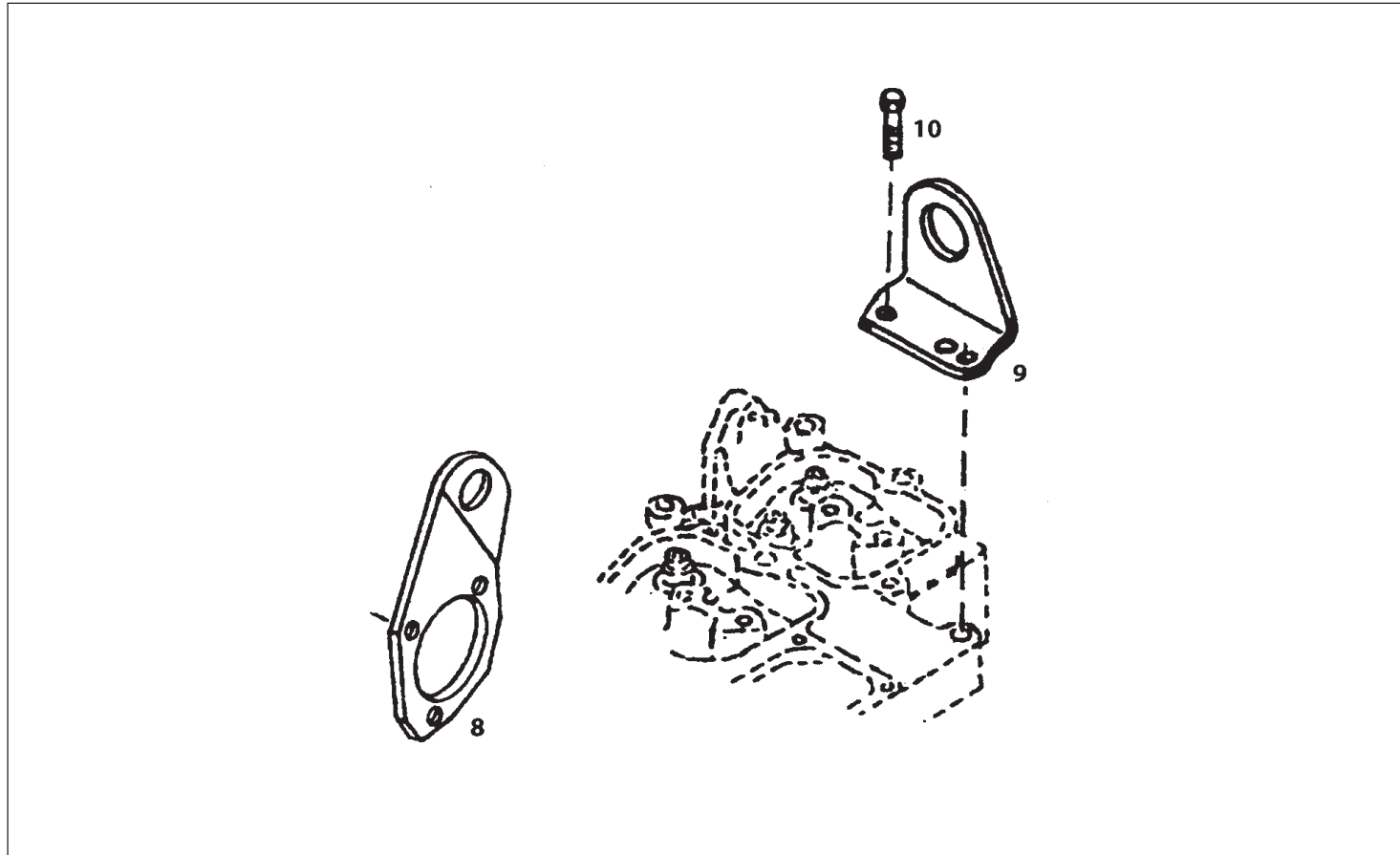




TABLE 22.1

ENGINE LIFTING

GROUP 22

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
8	2786 2099 99 11	ENGINE LIFTING Bracket Lifting Front	1	
9	2786 2099 99 12	Bracket Lifting Engine Rear	1	
10	2786 2099 99 13	Screw Hex. Flange M 12x1.75x30	2	

TATA MOTORS

TABLE 24.1

ENGINE MOUNTING

GROUP 24

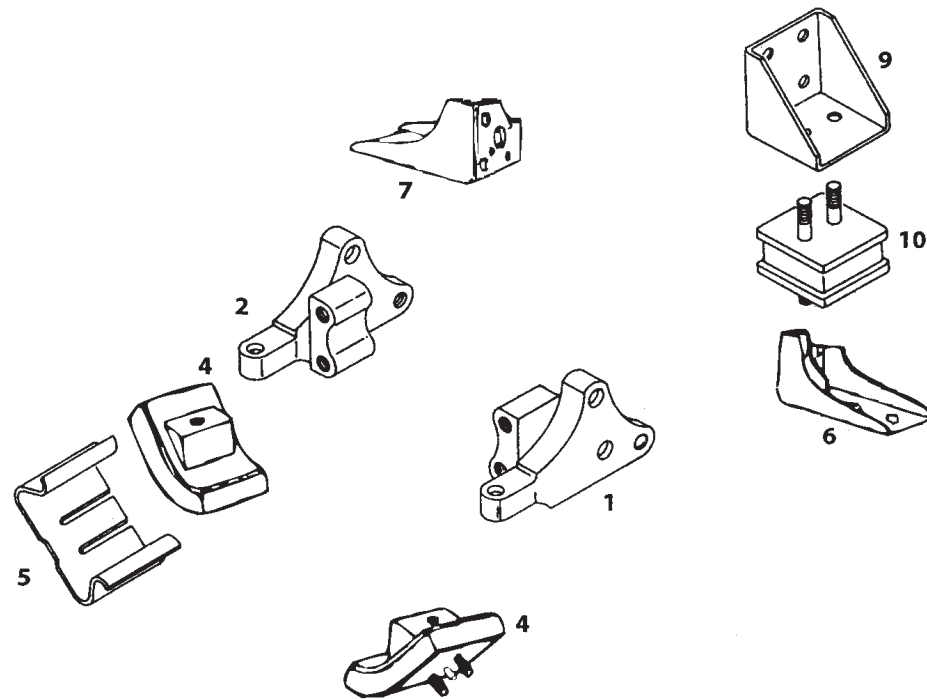




TABLE 24.1 **ENGINE MOUNTING** **GROUP 24**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ENGINE MOUNTING		
1	2751 2410 51 02	Engine Mounting Arm LH (Front)	1	For Non-Lowered Vehicle
2	2751 2410 51 01	Engine Mounting Arm RH (Front)	1	For Non-Lowered Vehicle
1	2770 2410 51 02	Engine Mounting Arm LH (Front)	1	For Lowered Vehicle, 2.6 Deg Eng Incl.
2	2770 2410 51 01	Engine Mounting Arm RH (Front)	1	For Lowered Vehicle, 2.6 Deg Eng Incl.
	2171 2410 01 01	Assy. Bracket RH (Engine Mounting Front)	1	For Non-Lowered Vehicle, S/W Frame
	2171 2410 01 02	Assy. Bracket LH (Engine Mounting Front)	1	For Non-Lowered Vehicle, S/W Frame
	2751 2410 01 03	Assy. Bracket RH (Engine Mounting Front)	1	For Non-Lowered Vehicle
	2751 2410 01 04	Assy. Bracket LH (Engine Mounting Front)	1	For Non-Lowered Vehicle
4	2576 2410 01 01	Assy. Rubber Support Front	2	
5	352 242 05 09	Torque Support	2	
	2576 2410 92 01	Washer (Eng. Mounting Arm to Rubber Front)	2	
6	2751 2420 01 03	Assy. Engine Mounting Bracket Rear LH	1	For Non-Lowered Vehicle
7	2751 2420 01 04	Assy. Engine Mounting Bracket Rear RH	1	For Non-Lowered Vehicle
6	2768 2420 01 01	Assy. Bracket (Eng. Mtg. Rear Bottom) LH	1	For Lowered Vehicle
7	2768 2420 01 02	Assy. Bracket (Eng. Mtg. Rear Bottom) RH	1	For Lowered Vehicle
6	2167 2420 01 03	Assy. Bracket-LH (Eng. Mtg.-Rear Bottom)	1	For 2.6 Deg Eng. Inclination
7	2167 2420 01 04	Assy. Bracket-RH (Eng. Mtg.-Rear Bottom)	1	For 2.6 Deg Eng. Inclination

TATA MOTORS

TABLE 24.1

ENGINE MOUNTING

GROUP 24

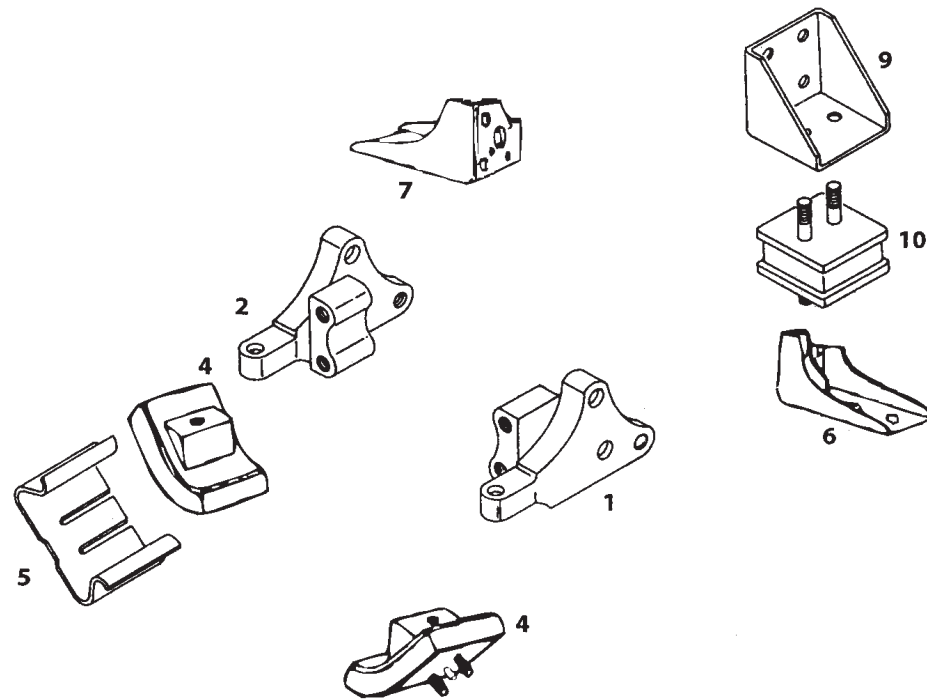




TABLE 24.1

ENGINE MOUNTING

GROUP 24

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
9 10 10	2751 2420 71 10	Reinforcement LH	1	For Non-Low. S/W Frame
	2751 2420 71 11	Reinforcement LH	1	For Non-Low. S/W Frame
	2751 2420 01 01	Assy Bracket (Engine Mounting Rear Pad)	2	For Lowered Vehicle
	2073 2420 01 07	Assy. Rubber Support Rear	2	Optional
	2576 2420 01 18	Assy. Rubber Support Rear	2	Optional
	2167 2420 01 02	Assy Bracket (Eng. Mtg. Top)	2	For 2.6 Deg Eng. Inclination
	2751 2420 71 12	Support Plate (for Rubber Support Rear)	2	For Non-Lowered Vehicle

TATA MOTORS

TABLE 25.1

CLUTCH

GROUP 25

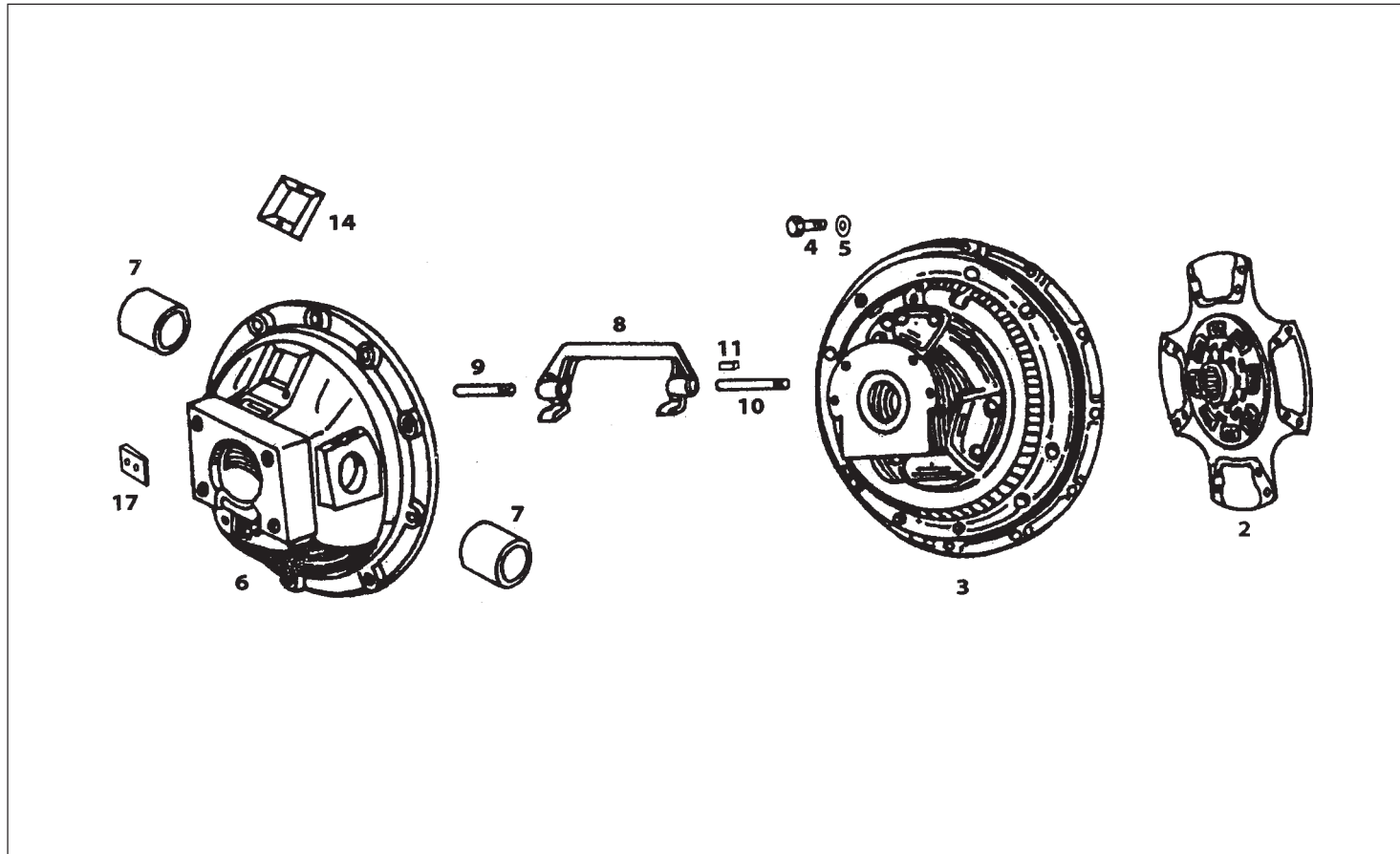




TABLE 25.1 **CLUTCH** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CLUTCH		
2	2752 2520 01 06	352 Dia. Clutch Disc Assy. (1.75" Spline)	1	For G 600 Gear Box
3	2752 2540 01 05	352 Dia. Clutch Cover Assy. (1.75" Spline)	1	For G 600 Gear Box
2	2754 2520 01 08	352 Dia. Clutch Disc Assy. (1.5" Spline)	1	For GBS-50 Gear Box
3	2754 2540 01 08	352 Dia. Clutch Cover Assy. (1.5" Spline)	1	For GBS-50 Gear Box
4	2754 2540 80 02	Hex. Screw (For Clutch Mounting)	12	
5	2754 2540 92 02	Flat Washer	12	
6	2691 2510 01 01	Sub - Assy. Clutch Housing	1	For G 600 Gear Box
6	2754 2510 01 03	Sub Assy. Clutch Housing	1	For GBS-50 Gear Box
7	2754 2510 34 01	Bush	4	
8	2754 2560 51 01	Clutch Release Yoke (Release Yoke on Clutch Housing)	1	
9	2754 2560 79 01	Cross Shaft (Knurled on LH Side)	1	
10	2754 2560 79 02	Cross Shaft (Knurled on RH Side)	1	
11	2754 2560 59 01	Key (Clutch Release Yoke)	1	
14	042 251 00 04J	Cover Clutch Housing Upper	1	
17	2691 2510 82 01	Cover	1	For G 600 Gear Box
17	2754 2510 82 01	Cover (Clutch Housing Lower)	1	For GBS-50 Gear Box

TATA MOTORS

TABLE 25.1

CLUTCH

GROUP 25

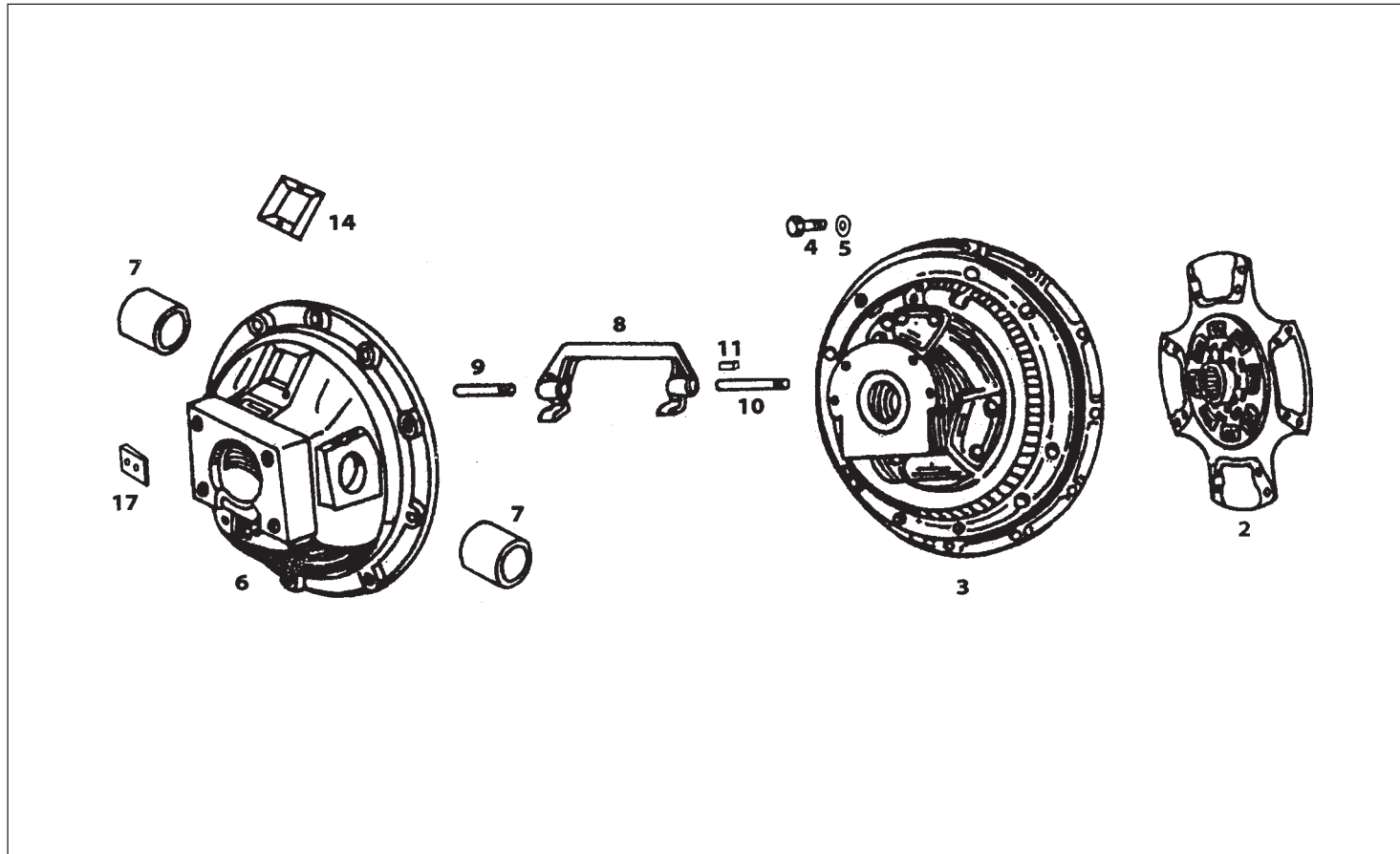




TABLE 25.1 **CLUTCH** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REPAIR KITS		
	2754 2540 01 19	Release Sleeve Service Kit Consist of :	1	
		Lock Nut Sleeve	1	
		Sleeve	1	
		Sleeve Bushing (Imp.)	1	
		Adj. Ring	1	
	2754 2540 01 10	Release Lever Service Kit Consist of :	1	
		Release Lever	3	
		Retractor Spring	3	
		Press Plate Pin	3	
		Needle Bearing (Imp.)	6	
		Washer	6	
		Retainer Spring	3	
	2754 2540 01 11	Pressure Spring Service Kit Consist of :	1	
		Pressure Spring	12	
		Pressure Spring	9	
	2754 2540 01 12	Release Bearing Casting Service Kit Consist of :	1	
		Grease Nipple	1	

TATA MOTORS

TABLE 25.1

CLUTCH

GROUP 25

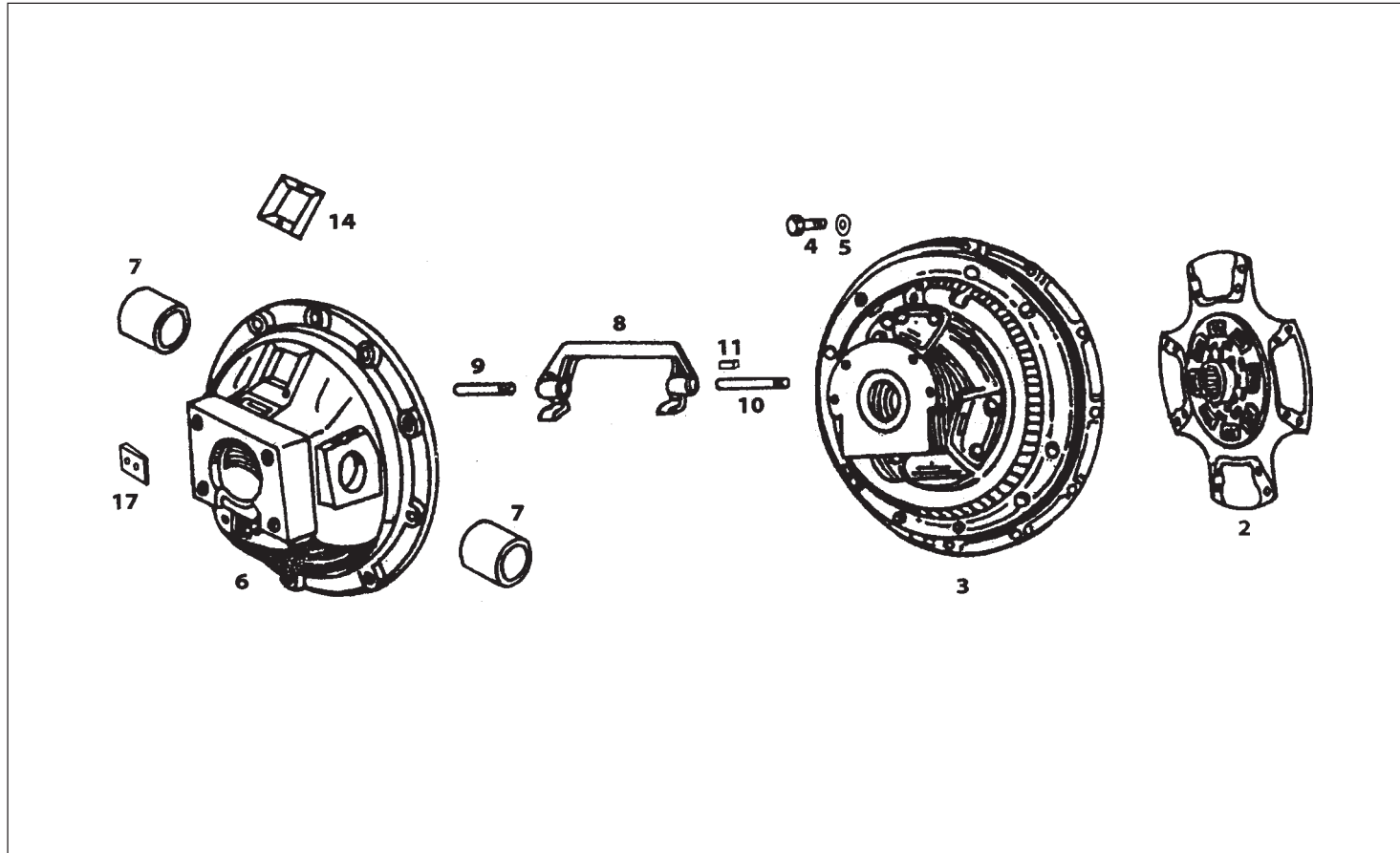




TABLE 25.1

CLUTCH

GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2754 2540 01 13	Release Bearing Housing Sub. Assy.	1	
		Bearing Housing	1	
		Welding w/Brg. Hsg. Wear Pad	2	
		Full Release Lever Assy. Service Kit Consist of :	1	
		Spider	1	
		Lock Nut Sleeve	1	
		Cotter Pin	1	
		Release Bearing Sub Assy.	3	
		Bearing Housing	1	
		Adj. Ring	1	
		Cover Plate	1	
		Welding w/Brg. Hsg. Wear Pad	2	
		Sleeve Bearing	1	
		Sleeve Bushing	1	
		Bearing	1	
		Rivet	4	
		Grease Nipple	1	
		Snap Ring	1	

TATA MOTORS

TABLE 25.1

CLUTCH

GROUP 25

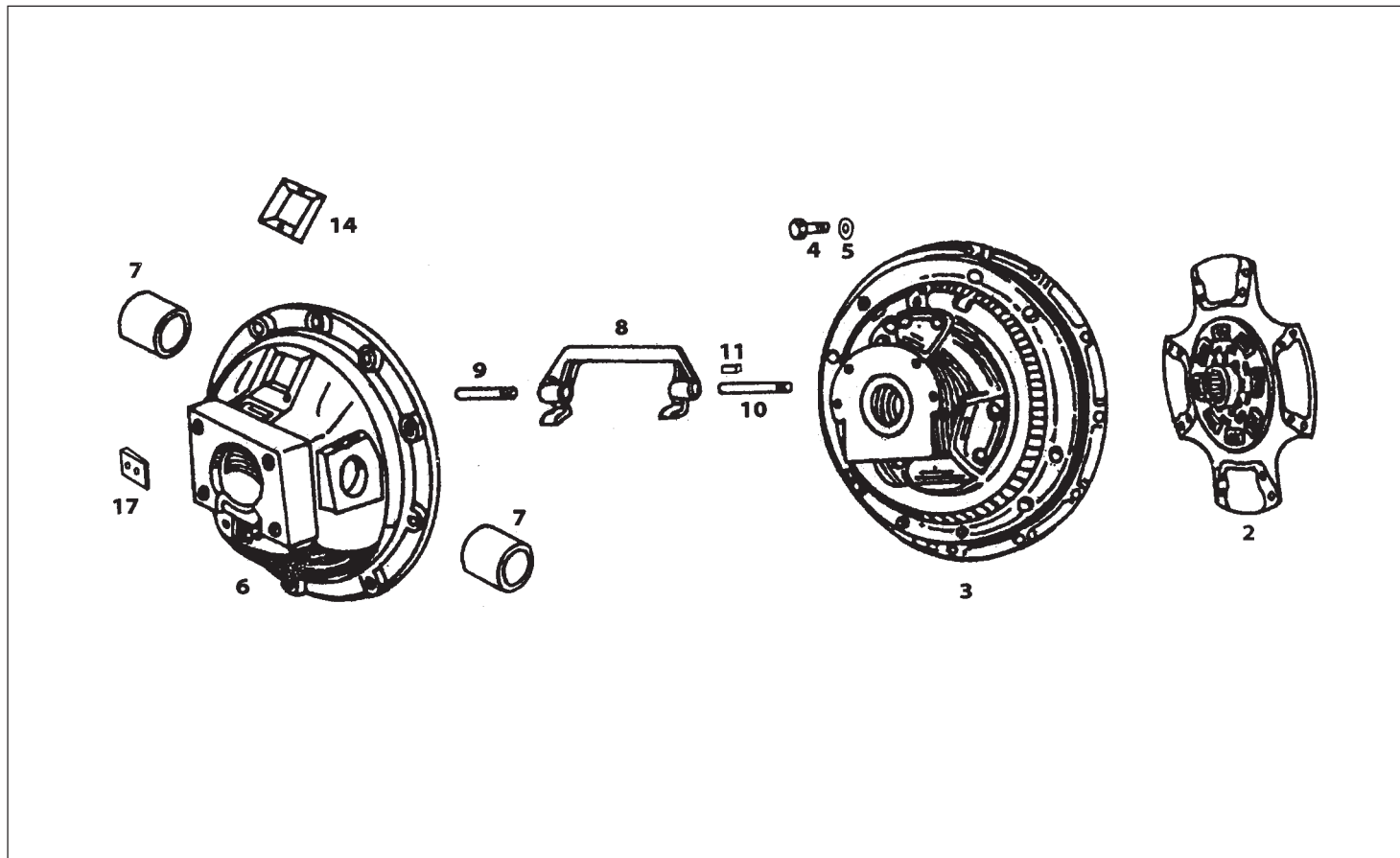




TABLE 25.1 **CLUTCH** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2754 2540 01 14	Pressure Plate and Needle Roller Service Kit Consist of :	1	
		Pressure Plate	1	
		Needle Bearing	6	
	2754 2540 01 15	Eye Bolt and Needle Roller Service Kit Consist of :	1	
		Eye Bolt	3	
		Lock Nut	3	
		Adjusting Nut	3	
		Needle Bearing (Imp.)	3	
		Eye Bolt Pin	3	
	2754 2540 01 16	Release Spider Service Kit Consist of :	1	
		Spider	1	
		Cotter Pin	3	
		Lock Nut Sleeve	1	
	2754 2540 01 20	Hold Down Bolt Kit Consist of :	1	
		Hold Down Bolt	3	
		Washer	3	
	2754 2520 01 09	Disc Facing Kit Consist of :	1	
		Facing Ceramic	12	

TATA MOTORS

TABLE 25.1

CLUTCH

GROUP 25

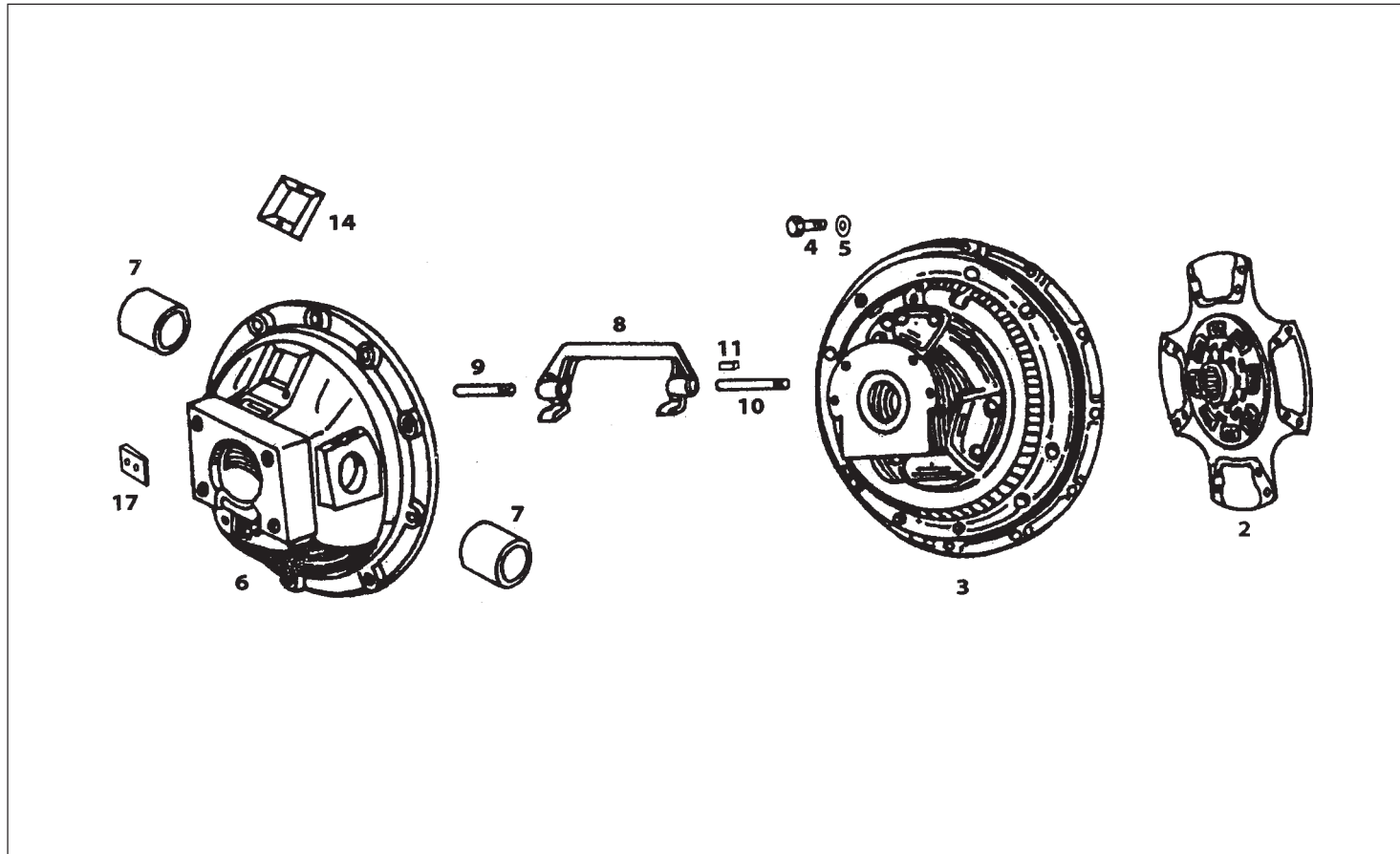




TABLE 25.1

CLUTCH

GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		Facing Rivets	12	
	2752 2540 01 10	Assy. Release Bearing (1.75 Dia.)	1	For G 600 Gear Box
	2754 2540 01 18	Assy. Release Bearing (1.50" Dia)	1	For GBS-50 Gear Box

TATA MOTORS

TABLE 26.1

GEAR BOX (GBS 50)

GROUP 26

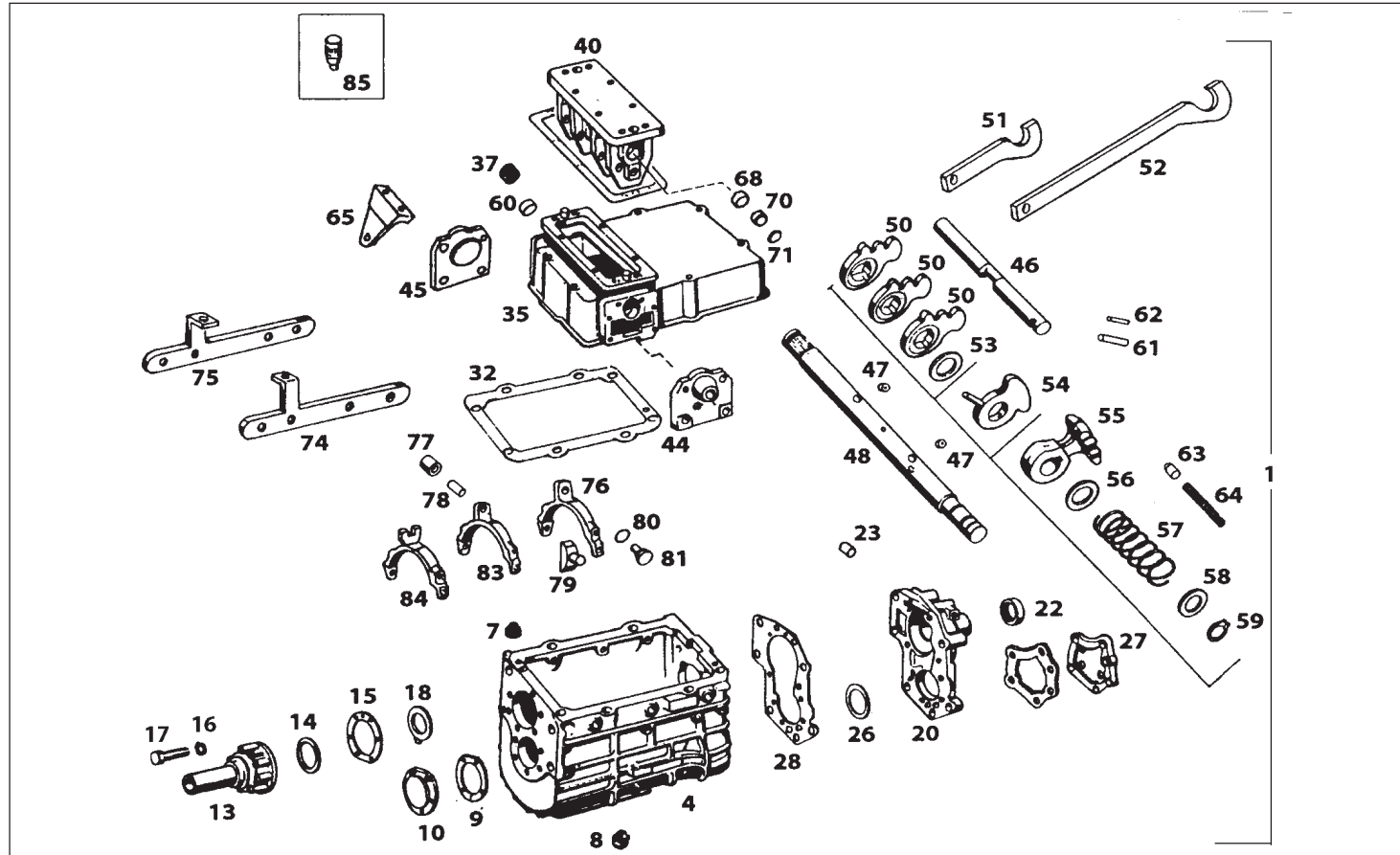




TABLE 26.1

GEAR BOX (GBS 50)

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		GEAR BOX (GBS 50)		
1	2507 2601 01 03	Assy. Gear Box GBS 50 with Provision for PTO & APP	1	
	2510 5230 01 31	Assy Axial Piston Pump MK III	1	
4	2507 2610 37 03	Gear Box Housing	1	
7	000 997 00 06 J	Filler Plug	1	
8	2663 3510 72 07	Drain Plug Magnetic	1	
9	2507 2630 53 03	Gasket	1	
10	2507 2630 82 01	Cover Front Lower	1	
13	2507 2625 47 05	Gear Box Housing Cover Front Top	1	
14	2507 2625 78 02	Oil Seal	1	
15	2505 3013 53 01	Gasket (Front Cover to G.B. Housing)	1	
16	1252 069802 5	Spring Washer B 8	5	
17	1106 389611 1	Hex. Screw M 8x22	5	
18	2505 3013 86 01	Butting Ring 2.90 mm Thick	1	For Selection
18	2505 2625 86 01	Butting Ring 2.95 mm Thick	1	For Selection
18	2505 3013 86 02	Butting Ring 3.00 mm Thick	1	For Selection
18	2505 2625 86 02	Butting Ring 3.05 mm Thick	1	For Selection
18	2505 3013 86 03	Butting Ring 3.10 mm Thick	1	For Selection

TATA MOTORS

TABLE 26.1

GEAR BOX (GBS 50)

GROUP 26

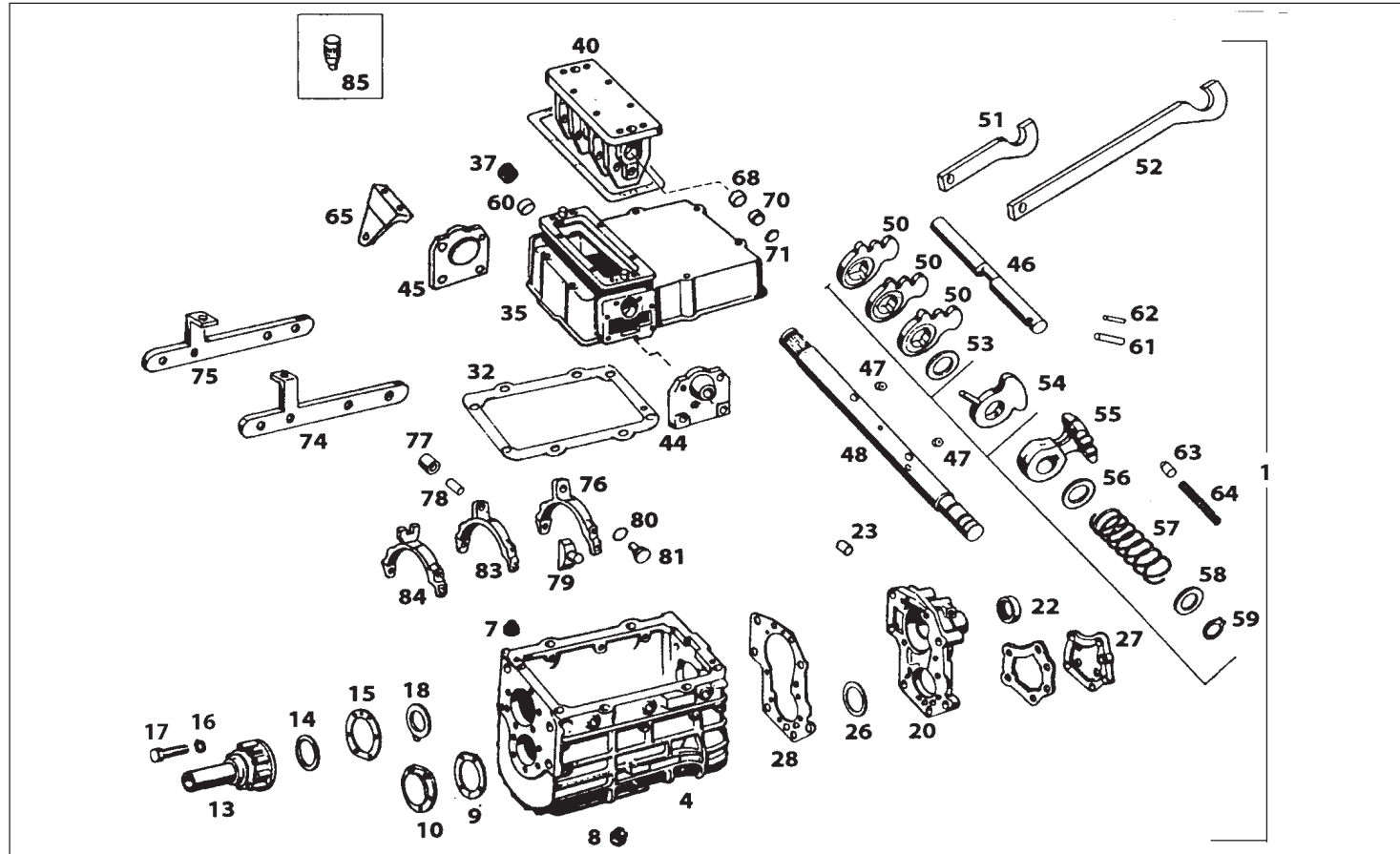




TABLE 26.1

GEAR BOX (GBS 50)

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
18	2505 2625 86 03	Butting Ring 3.15 mm Thick	1	For Selection
18	2505 3013 86 04	Butting Ring 3.20 mm Thick	1	For Selection
18	2505 2625 86 04	Butting Ring 3.25 mm Thick	1	For Selection
18	2505 3013 86 05	Butting Ring 3.30 mm Thick	1	For Selection
18	2505 2625 86 05	Butting Ring 3.35 mm Thick	1	For Selection
18	2505 3013 86 06	Butting Ring 3.40 mm Thick	1	For Selection
18	2505 2625 86 06	Butting Ring 3.45 mm Thick	1	For Selection
18	2505 3013 86 07	Butting Ring 3.50 mm Thick	1	For Selection
18	2505 2625 86 07	Butting Ring 3.55 mm Thick	1	For Selection
18	2505 3013 86 08	Butting Ring 3.60 mm Thick	1	For Selection
18	2505 2625 86 09	Butting Ring 3.65 mm Thick	1	For Selection
20	2507 2620 37 05	Gear Box Housing Cover Rear	1	
	321 260 00 86	Assy.Threaded Bush	1	
	2506 2620 78 04	Oil Seal (Threaded Bush)	1	
22	2505 2620 78 03	Oil Seal	1	
23	153 264 00 55	Plug Speedometer Drive	1	
26	312 283 16 52	Shim 0.05 mm Thick	AR	For Selection
26	312 283 13 52	Shim 0.10 mm Thick	AR	For Selection

TATA MOTORS

TABLE 26.1

GEAR BOX (GBS 50)

GROUP 26

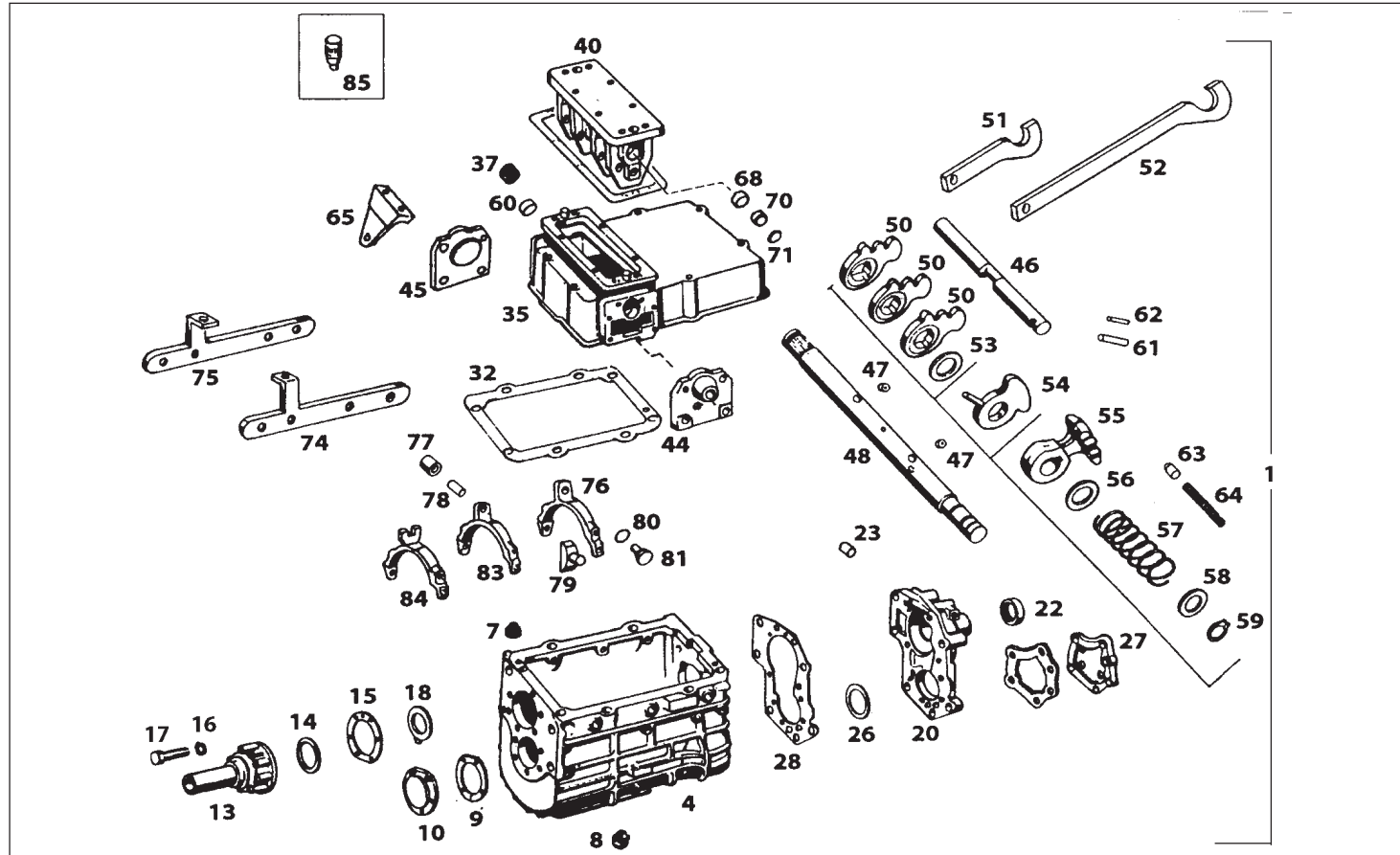




TABLE 26.1

GEAR BOX (GBS 50)

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
26	312 283 14 52	Shim 0.20 mm Thick	AR	For Selection
26	312 283 15 52	Shim 0.40 mm Thick	AR	For Selection
27	2507 2630 37 02	Cover (Gear Box Hsg. Rear)	1	
28	2507 2630 53 04	Gasket	1	
32	2507 2620 53 02	Gasket	1	
35	2507 2671 37 23	Cover Top, Lower Half	1	
37	2507 2671 31 05	Needle Bearing	1	
40	2507 2671 37 22	Cover Top Upper Half	1	
44	2507 2671 37 11	Cover Left Side	1	
45	2507 2671 37 12	Cover Right Side	1	
46	2507 2670 79 11	Interlock Rod	1	
47	2507 2670 67 03	Shifter Pin	4	
48	2507 2670 79 22	Selector & Shifter Shaft	1	
	2702 5450 99 50	Reverse Indicator Switch	1	
50	2507 2670 51 26	Shifter Finger	3	
51	2507 2670 60 01	Shifter Rod 2nd / 3rd Speed	1	
52	2507 2670 60 02	Shifter Rod 1st / Reverse Speed	1	
53	2507 2670 86 10	Spacer	1	

TATA MOTORS

TABLE 26.1

GEAR BOX (GBS 50)

GROUP 26

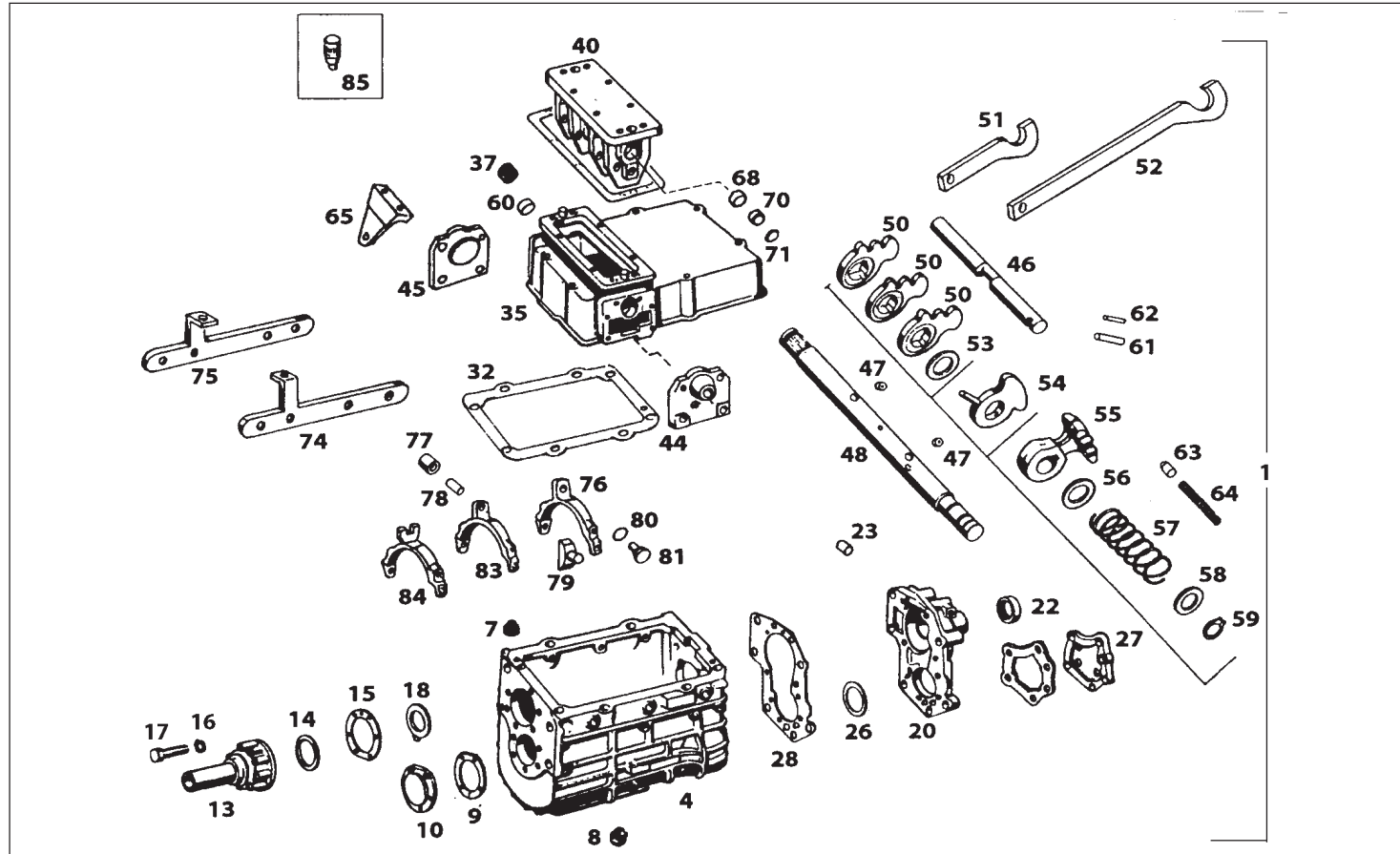




TABLE 26.1

GEAR BOX (GBS 50)

GROUP 26

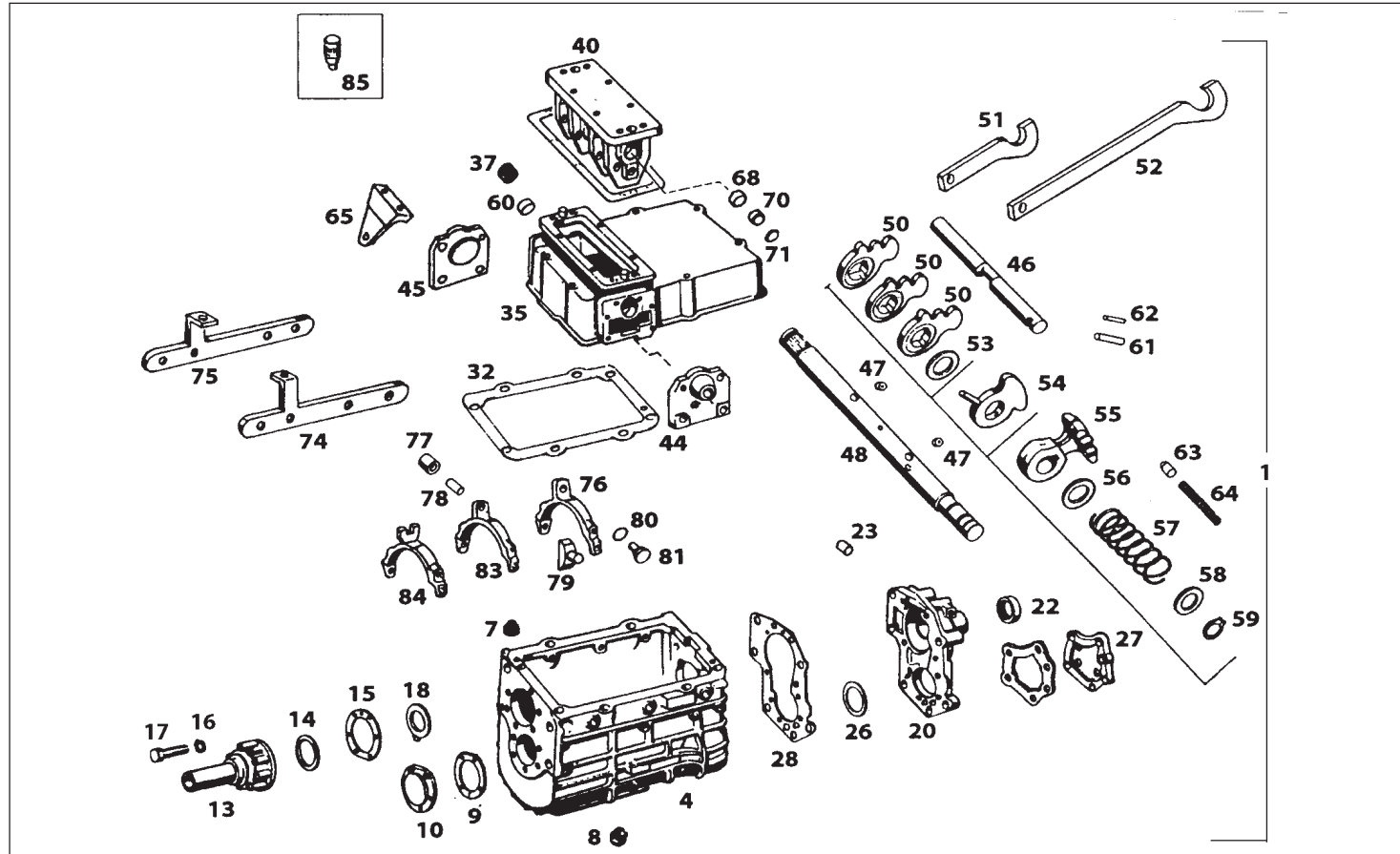
FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
54	2507 2670 71 01	Interlock Plate	1	
55	2507 2670 51 20	Stop Segment	1	
56	2507 2670 86 08	Spacer (Pressure Spring)	1	
57	2507 2670 87 05	Pressure Spring (Small)	1	
58	2507 2670 86 09	Spacer (Pressure Spring Small)	1	
59	1455 060220 3	Ext.Circlip 22X1.2	1	
60	2507 2670 82 04	Dust Cap	1	
61	1312 051045 7	Dowel Sleeve Heavy 6X45	1	
62	1312 050645 0	Dowel Sleeve Heavy 3.5X45	1	
63	2507 2670 67 05	Detent Pin	1	
64	2507 2670 87 04	Pressure Spring	1	
65	2507 2671 71 08	Angle Plate	1	
68	2507 2671 31 05	Needle Bearing	1	
70	1706 160251 8	Oil Seal	1	
71	2507 2671 78 03	Scraper Ring	1	
74	2507 2610 61 05	Locking Plate LH Side	1	
75	2507 2610 61 04	Locking Plate RH Side	1	
76	2507 2670 51 19	Shifter Fork (1st / Reverse)	1	

TATA MOTORS

TABLE 26.1

GEAR BOX (GBS 50)

GROUP 26



**TABLE 26.1****GEAR BOX (GBS 50)****GROUP 26**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
77	2507 2670 31 03	Needle Bush	12	
78	2507 2670 67 01	Pivot Pin (On Fork)	4	
79	2507 2670 99 02	Brass Pad (2 per Fork)	6	
80	1705 050209 1	'O' Ring 17.04 x 3.53 (2 per Fork)	6	
81	2507 2610 67 06	Pivto Pin	6	
83	2507 2670 51 18	Shifter Fork (2nd / 3rd)	1	
84	2507 2670 51 17	Shifter Fork (4th / 5th)	1	
85	111 260 00 58	Assy. Breather	1	
	2507 2610 67 07	Pivot Pin	2	
	2507 2670 60 14	Shifting Lever	1	

TATA MOTORS

TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26

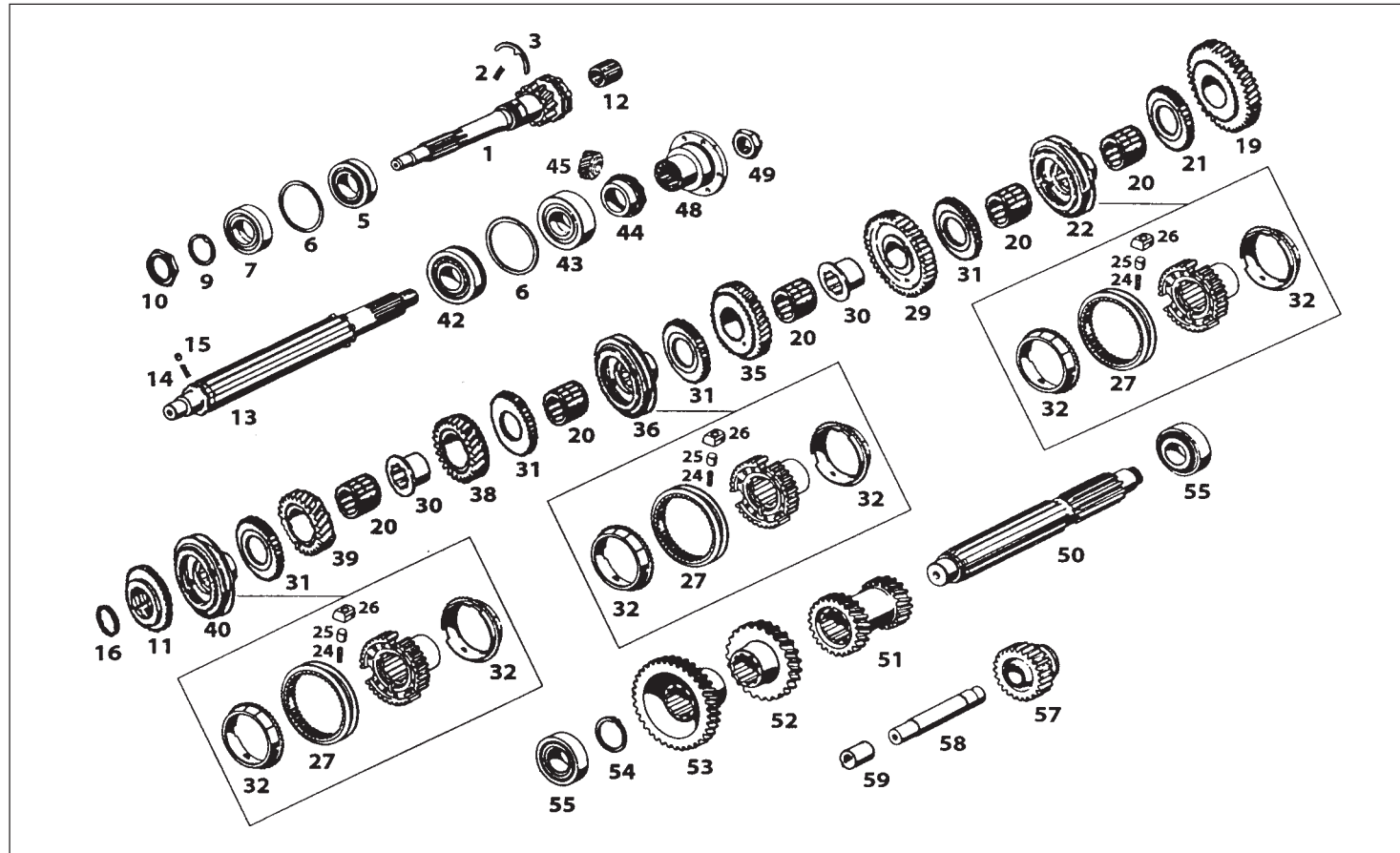




TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		GEAR SHAFT AND GEAR (GBS-50)		
1	2507 2625 79 11	Drive Shaft	1	
2	321 993 12 01	Compression Spring	1	
3	2507 2625 42 01	Clamping Plate	1	
5	000 981 12 01	Cyl. Roller Bearing	1	
6	2505 2620 43 02	Snap Ring 2.68 mm	2	For Selection
6	2505 2620 43 03	Snap Ring 2.73 mm	2	For Selection
6	2505 2620 43 04	Snap Ring 2.78 mm	2	For Selection
6	2505 2620 43 05	Snap Ring 2.83 mm	2	For Selection
6	2505 2620 43 06	Snap Ring 2.88 mm	2	For Selection
6	2505 2620 43 07	Snap Ring 2.93 mm	2	For Selection
7	2505 2620 31 06	Four Point Ball Bearing	1	
9	2507 2625 86 01	Spacer Drive Shaft	1	
10	312 262 11 72	Hex. Nut	1	
11	2507 2620 46 13	Synchronising Ring 5th Speed	1	
12	2507 2625 31 03	Roller Cage	1	
13	2507 2620 79 02	Main Shaft	1	
14	312 993 17 01	Pressure Spring	1	

TATA MOTORS

TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26

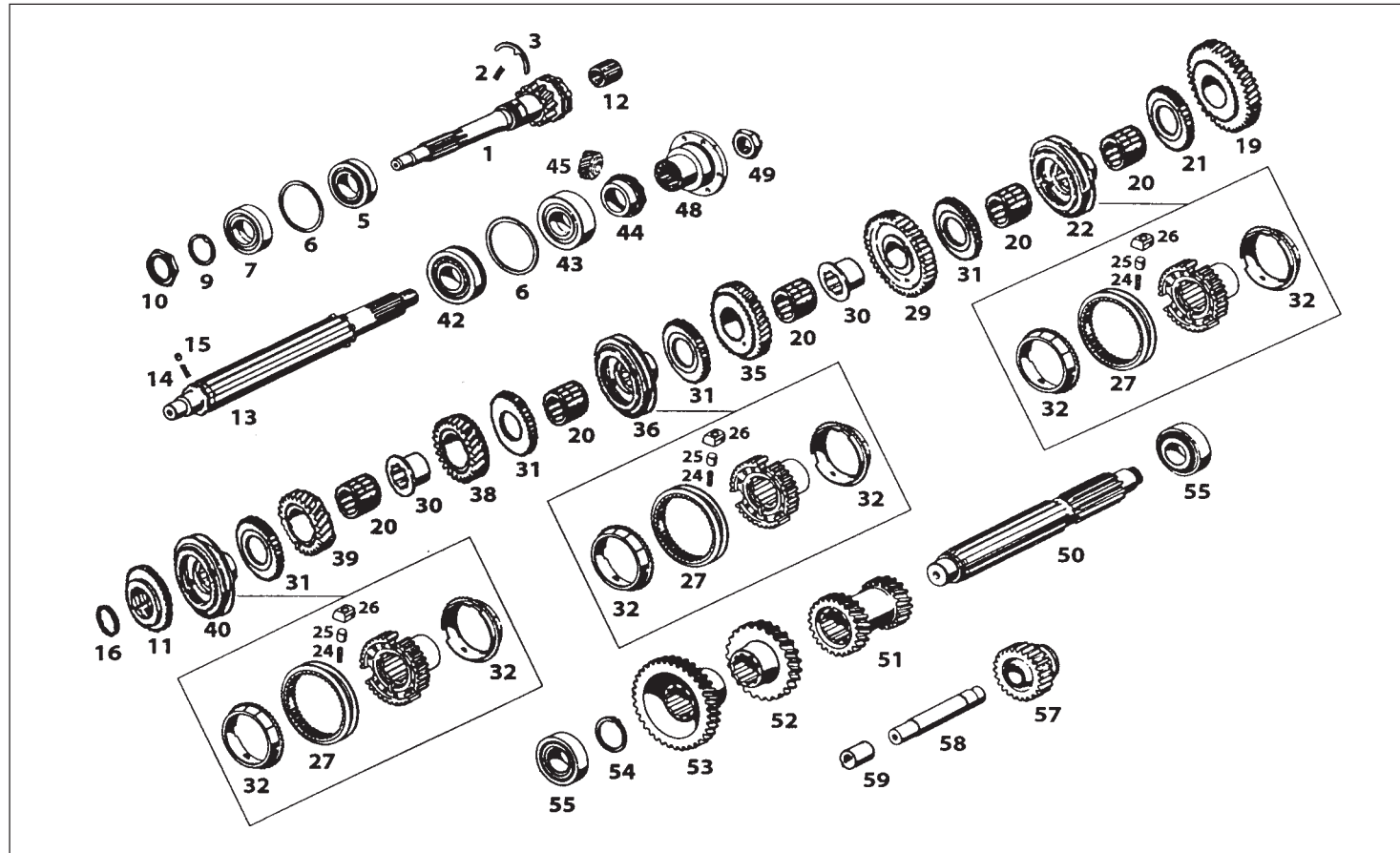




TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
15	321 262 03 74	Pin (For Main Shaft)	1	
16	2507 2620 86 13	Butting Ring 7.00 mm Thick	1	For Selection
16	2507 2620 86 14	Butting Ring 7.05 mm Thick	1	For Selection
16	2507 2620 86 15	Butting Ring 7.10 mm Thick	1	For Selection
16	2507 2620 86 16	Butting Ring 7.15 mm Thick	1	For Selection
16	2507 2620 86 17	Butting Ring 7.20 mm Thick	1	For Selection
16	2507 2620 86 18	Butting Ring 7.25 mm Thick	1	For Selection
16	2507 2620 86 19	Butting Ring 7.30 mm Thick	1	For Selection
16	2507 2620 86 20	Butting Ring 7.35 mm Thick	1	For Selection
16	2507 2620 86 21	Butting Ring 7.40 mm Thick	1	For Selection
16	2507 2620 86 22	Butting Ring 7.45 mm Thick	1	For Selection
16	2507 2620 86 23	Butting Ring 7.50 mm Thick	1	For Selection
16	2507 2620 86 24	Butting Ring 7.55 mm Thick	1	For Selection
16	2507 2620 86 25	Butting Ring 7.60 mm Thick	1	For Selection
16	2507 2620 86 26	Butting Ring 7.65 mm Thick	1	For Selection
16	2507 2620 86 27	Butting Ring 7.70 mm Thick	1	For Selection
16	2507 2620 86 28	Butting Ring 7.75 mm Thick	1	For Selection
16	2507 2620 86 29	Butting Ring 7.80 mm Thick	1	For Selection

TATA MOTORS

TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26

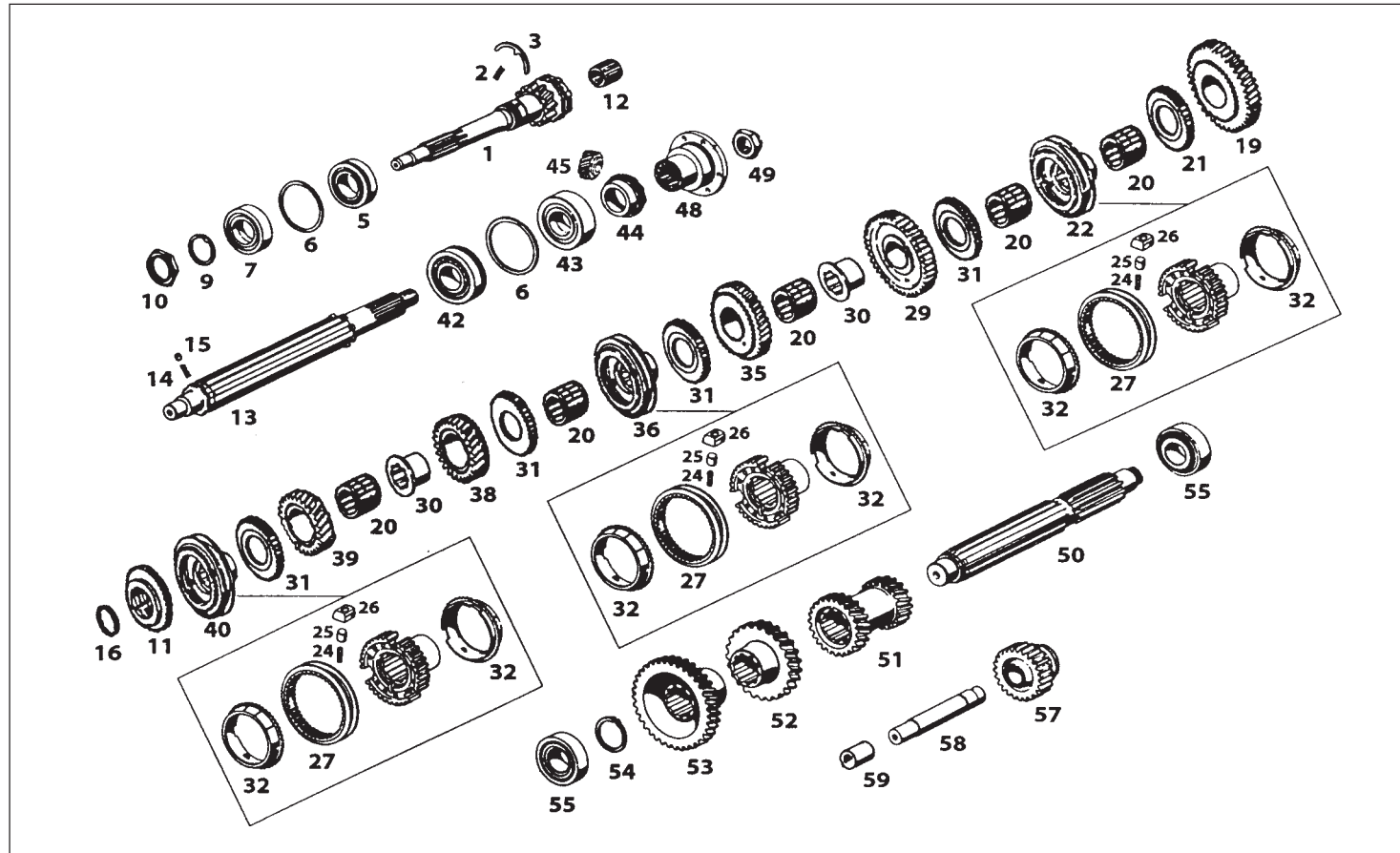




TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26

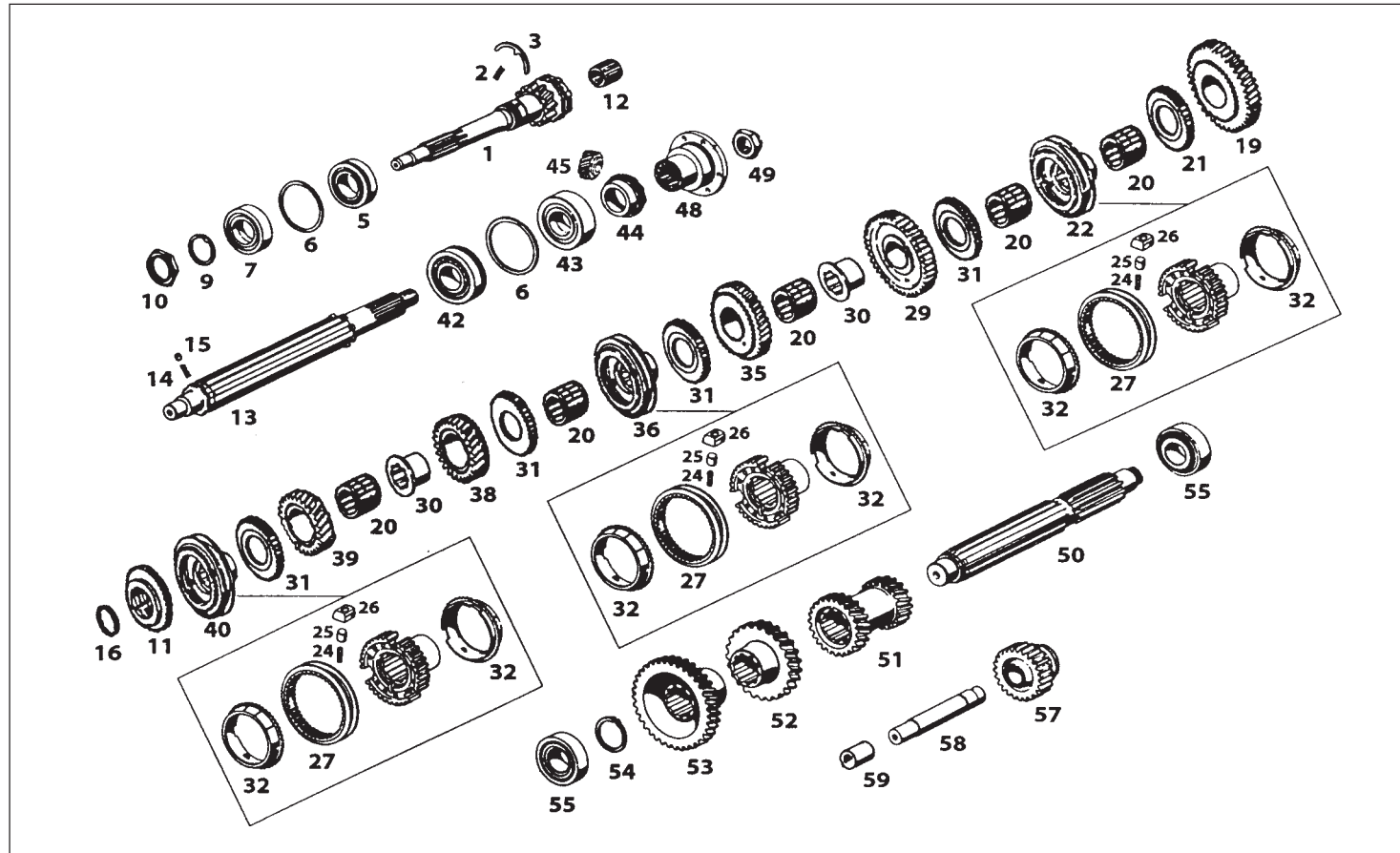
FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
16	2507 2620 86 30	Butting Ring 7.85 mm Thick	1	For Selection
19	2507 2620 54 17	Reverse Gear, Main Shaft	1	
20	2507 2620 31 11	Needle Bearing	1	
21	2507 2620 46 05	Engaging Ring (Reverse Speed)	1	
22	2507 2620 01 20	Assy. Synchronising Sleeve (1st / Reverse Speed)	1	
	2507 2620 46 06	Synchronising Sleeve (1st/2nd/3rd/ Reverse Speed)	1	
	2507 2620 86 31	Stopper Ring	1	
24	2507 2620 87 04	Compression Spring	3	
25	2507 2620 87 05	Compression Spring	3	
26	2507 2620 67 02	Retention Pin	3	
27	2507 2620 46 03	Shifter Sleeve	1	
32	2691 2620 46 23	Synchrocone	2	
	2507 2620 01 22	Assy. Gear 1st Speed	1	
29	2507 2620 54 16	Gear 1st Speed	1	
30	2507 2620 34 12	Collar Bush	1	
20	2507 2620 31 11	Needle Bearing	1	
31	2507 2620 46 04	Synchronising Ring	1	
	2507 2620 01 23	Assy. Gear 2nd Speed	1	

TATA MOTORS

TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26



**TABLE 26.2****GEAR SHAFT AND GEAR (GBS 50)****GROUP 26**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
35	2507 2620 54 15	Gear 2nd Speed	1	
31	2507 2620 46 04	Synchronising Ring	1	
20	2507 2620 31 11	Needle Bearing	1	
36	2507 2620 01 24	Assy. Synchronising Sleeve (2nd / 3rd Speed)	1	
	2507 2620 46 06	Synchronising Sleeve (1st / 2nd / 3rd / Rev Speed)	1	
32	2691 2620 46 23	Synchrocone	2	
24	2507 2620 87 04	Compression Spring	3	
25	2507 2620 87 05	Compression Spring	3	
26	2507 2620 67 02	Retention Pin	3	
27	2507 2620 46 03	Shifter Sleeve	1	
	2507 2620 01 25	Assy. Gear 3rd Speed	1	
38	2507 2620 54 14	Gear 3rd Speed	1	
30	2507 2620 34 12	Collar Bush	1	
20	2507 2620 31 11	Needle Bearing	1	
31	2507 2620 46 04	Synchronising Ring	1	
	2507 2620 01 26	Assy. Gear 4th Speed	1	
39	2507 2620 54 18	Gear 4th Speed	1	
20	2507 2620 31 11	Needle Bearing	1	

TATA MOTORS

TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26

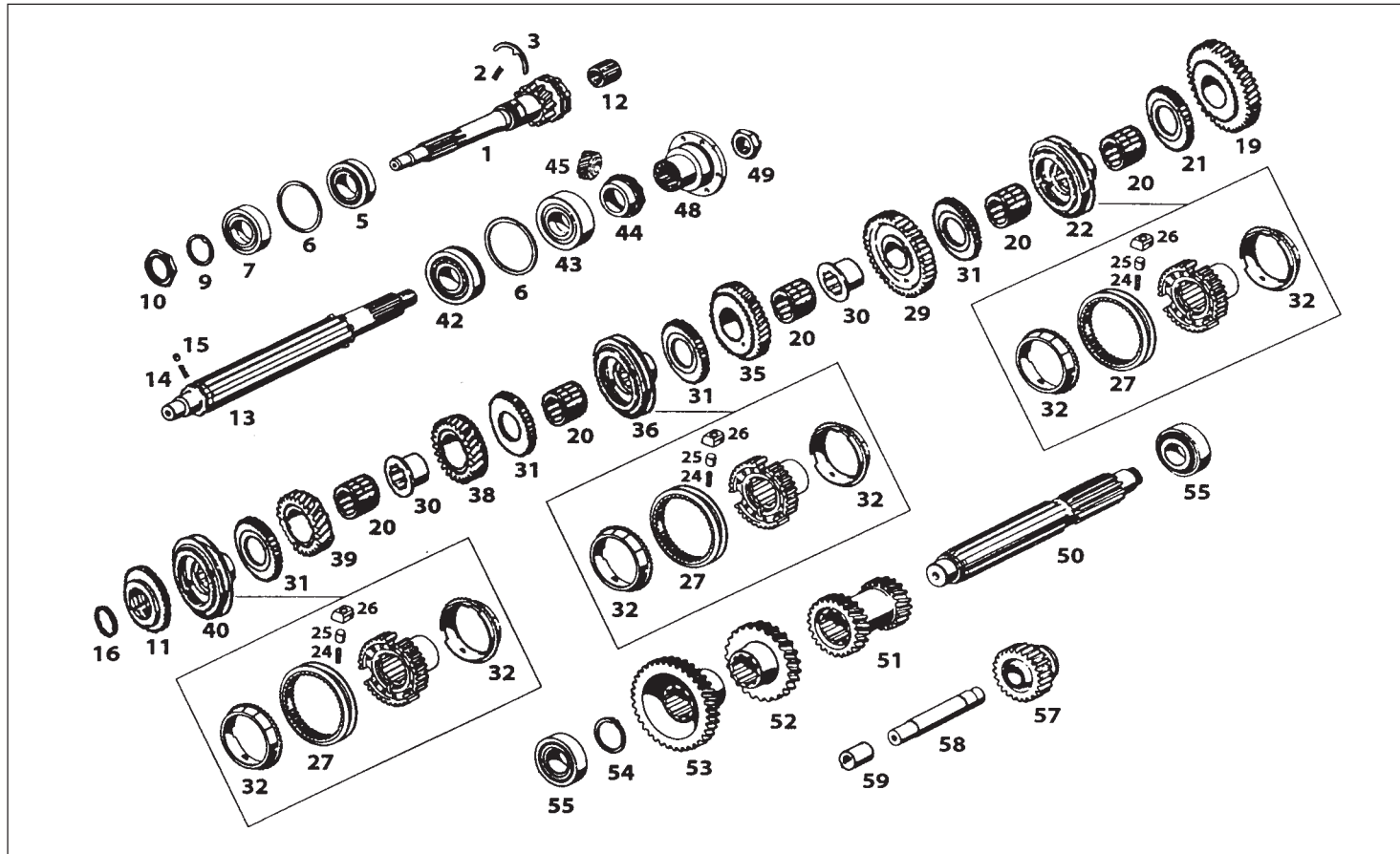




TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
31	2507 2620 46 04	Synchronising Ring	1	
40	2507 2620 01 27	Assy. Synchronising Sleeve (4th / 5th Speed)	1	
	2507 2620 46 07	Synchronising Sleeve (4th / 5th Speed)	1	
24	2507 2620 87 04	Compression Spring	3	
25	2507 2620 87 05	Compression Spring	3	
26	2507 2620 67 02	Retention Pin	3	
27	2507 2620 46 03	Shifter Sleeve	1	
32	2691 2620 46 23	Synchrocone	2	
42	2505 2620 31 06	Four Point Ball Bearing	1	
43	2507 2620 31 10	Cyl. Roller Bearing (For Main Shaft)	1	
44	2505 2620 01 76	Gear Assy. Speedometer Drive	1	
45	2505 2620 01 58	Pinion Assy. - Speedometer Drive (Nylon)	1	
	2505 2620 79 02	Shaft Speedometer Drive	1	
	153 264 00 55	Plug Speedometer Drive	1	
	2507 2620 86 03	Spacer 7.85 mm	1	For Selection
	2507 2620 86 04	Spacer 7.95 mm	1	For Selection
	2507 2620 86 05	Spacer 8.05 mm	1	For Selection
	2507 2620 86 06	Spacer 8.15 mm	1	For Selection

TATA MOTORS

TABLE 26.2

GEAR SHAFT AND GEAR (GBS 50)

GROUP 26

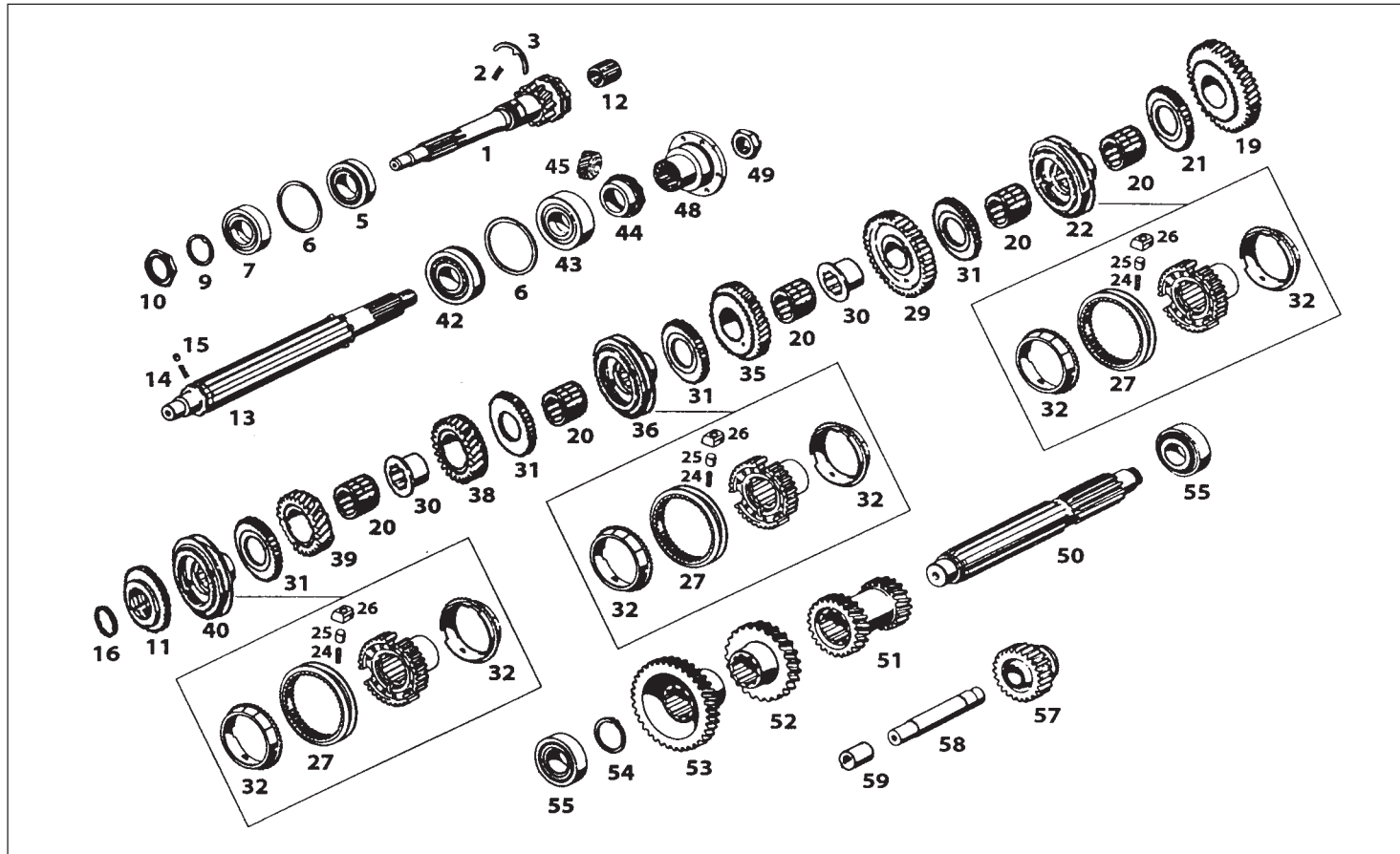



TABLE 26.2
GEAR SHAFT AND GEAR (GBS 50)
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2507 2620 86 07	Spacer 8.25 mm	1	For Selection
	2507 2620 86 08	Spacer 8.35 mm	1	For Selection
48	2507 2620 50 01	Coupling Flange	1	
49	322 262 00 72	Hexagonal Collar Nut	1	
50	2507 2630 79 07	Counter Shaft	1	
51	2507 2630 54 09	Twin Gear Counter Shaft 2nd / 3rd Speed	1	
52	2507 2630 54 07	4th Gear Counter Shaft	1	
53	2507 2630 54 08	Constant Mesh Gear Counter Shaft	1	
	312 283 16 52	Shim 0.05 mm	AR	For Selection
	312 283 13 52	Shim 0.10 mm	AR	For Selection
	312 283 14 52	Shim 0.20 mm	AR	For Selection
	312 283 15 52	Shim 0.40 mm	AR	For Selection
54	1455 060560 1	Ext.Circlip 56X2	1	
55	2507 2630 31 01	Taper Roller Bearing	2	
57	2507 2635 01 02	Assy. Reverse Idler Gear	1	
58	2507 2635 79 01	Shaft Reverse Idler Gear	1	
59	2505 2635 34 03	Bush Reverse Idler Gear	1	

TATA MOTORS

TABLE 26.3

GEAR SHIFTING ARRANGEMENT (GBS 50)

GROUP 26

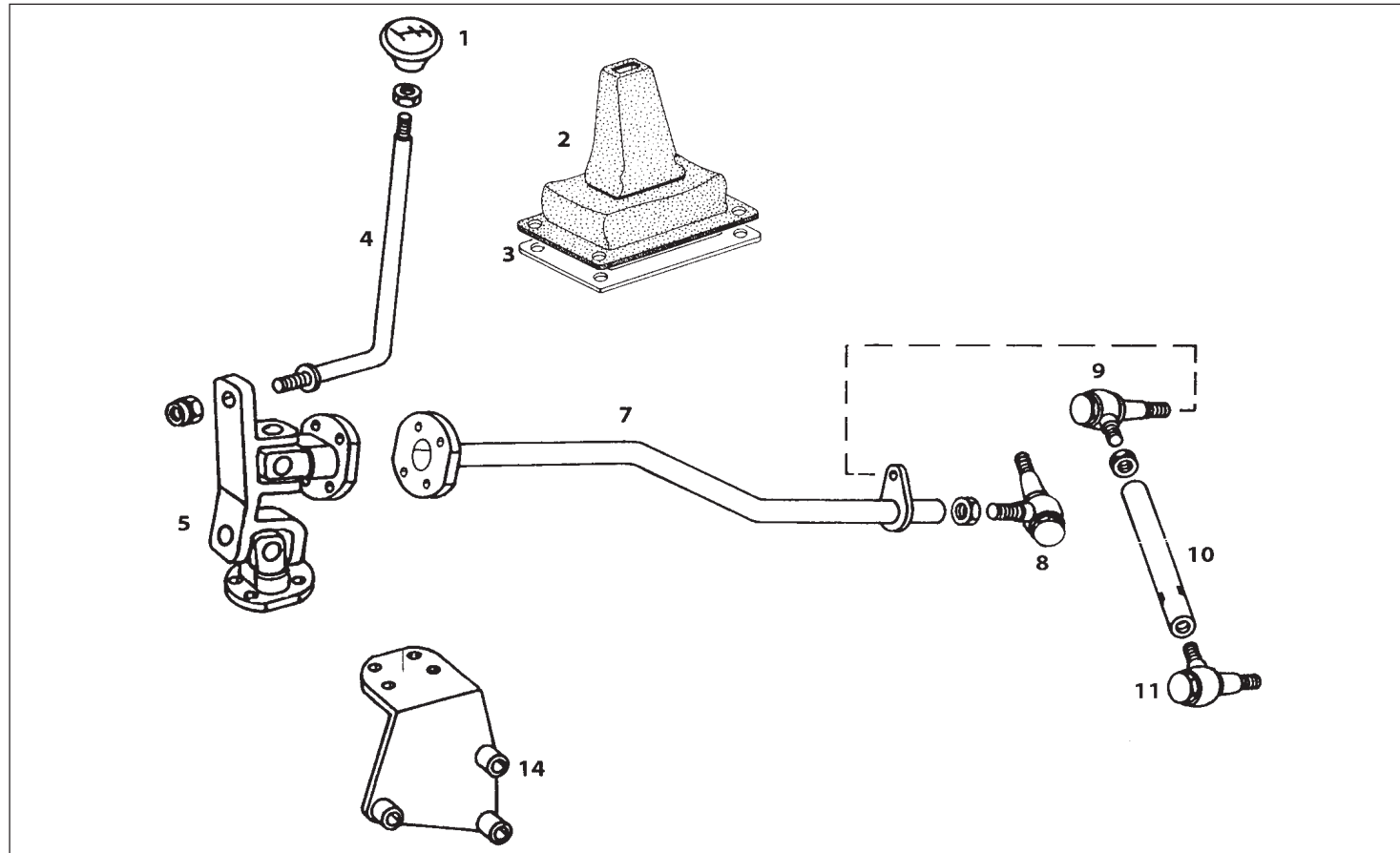



TABLE 26.3
GEAR SHIFTING ARRANGEMENT (GBS 50)
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		GEAR SHIFTING ARRANGEMENT (GBS 50)		
1	2507 2680 01 13	Assy. Gear Shift Lever Knob	1	
	2763 2680 01 13	Assy. Spacer	1	
2	2763 2680 01 12	Assy. Rubber Bellow	1	
3	2763 2680 01 14	Assy. Clamping Plate	1	
	2751 2680 01 52	Assy Base Plate	1	For Non-Lowered Vehicle
4	2751 2680 99 03	Gear Shift Lever	1	For Non-Lowered Vehicle
4	2751 2680 99 06	Gear Shift Lever	1	For Lowered , AC Cab Vehicle
5	2171 2680 51 01	Housing Block (G.S.Lever)	1	For Non-Lowered Vehicle
5	2753 2680 01 10	Assy. Housing Block	1	For Lowered , AC Cab Vehicle
7	2171 2680 01 22	Assy Turning Tube with Bush	1	For Non-Lowered Vehicle
7	2171 2680 01 02	Assy. Turning Tube with Ball Joint	1	For Lowered , AC Cab Vehicle
	2575 2680 34 01	Bush	2	For 2171 2680 01 22
	2575 2680 67 02	Pin (Hsg Block to Turning Tube)	1	For 2171 2680 01 22
8	2507 2670 01 52	Sub Assy. Ball & Socket Joint Big	1	
9	2641 2680 02 24	Ball Joint Assy. RH Threads	1	
10	2757 2680 79 01	Link Rod	1	
11	2641 2680 02 25	Ball Joint Assy. LH Threads	1	

TATA MOTORS

TABLE 26.3

GEAR SHIFTING ARRANGEMENT (GBS 50)

GROUP 26

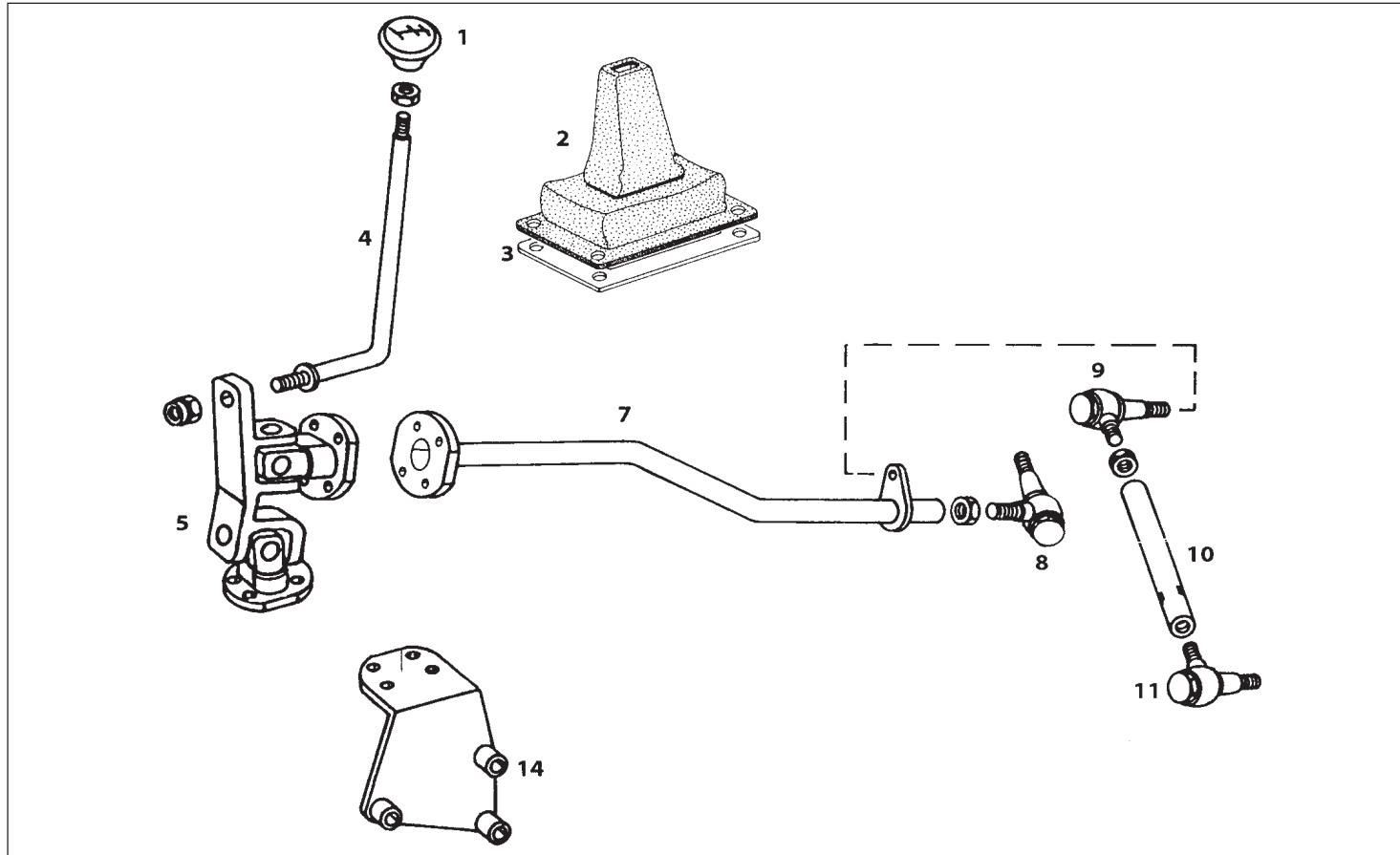




TABLE 26.3

GEAR SHIFTING ARRANGEMENT (GBS 50)

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
14	2171 2680 01 20	Assy.Bracket (G.S.Lever Mounting)	1	For Non-Lowered Vehicle
	2768 2680 01 09	Assy. Bracket (G. S. Lever)	1	For Lowered , AC Cab Vehicle
	2507 2670 60 14	Shifting Lever	1	
	2507 2671 71 08	Angle Plate (Shift Link)	1	

TATA MOTORS

TABLE 26.4

GEAR BOX, HOUSING AND COVERS (G 600)

GROUP 26

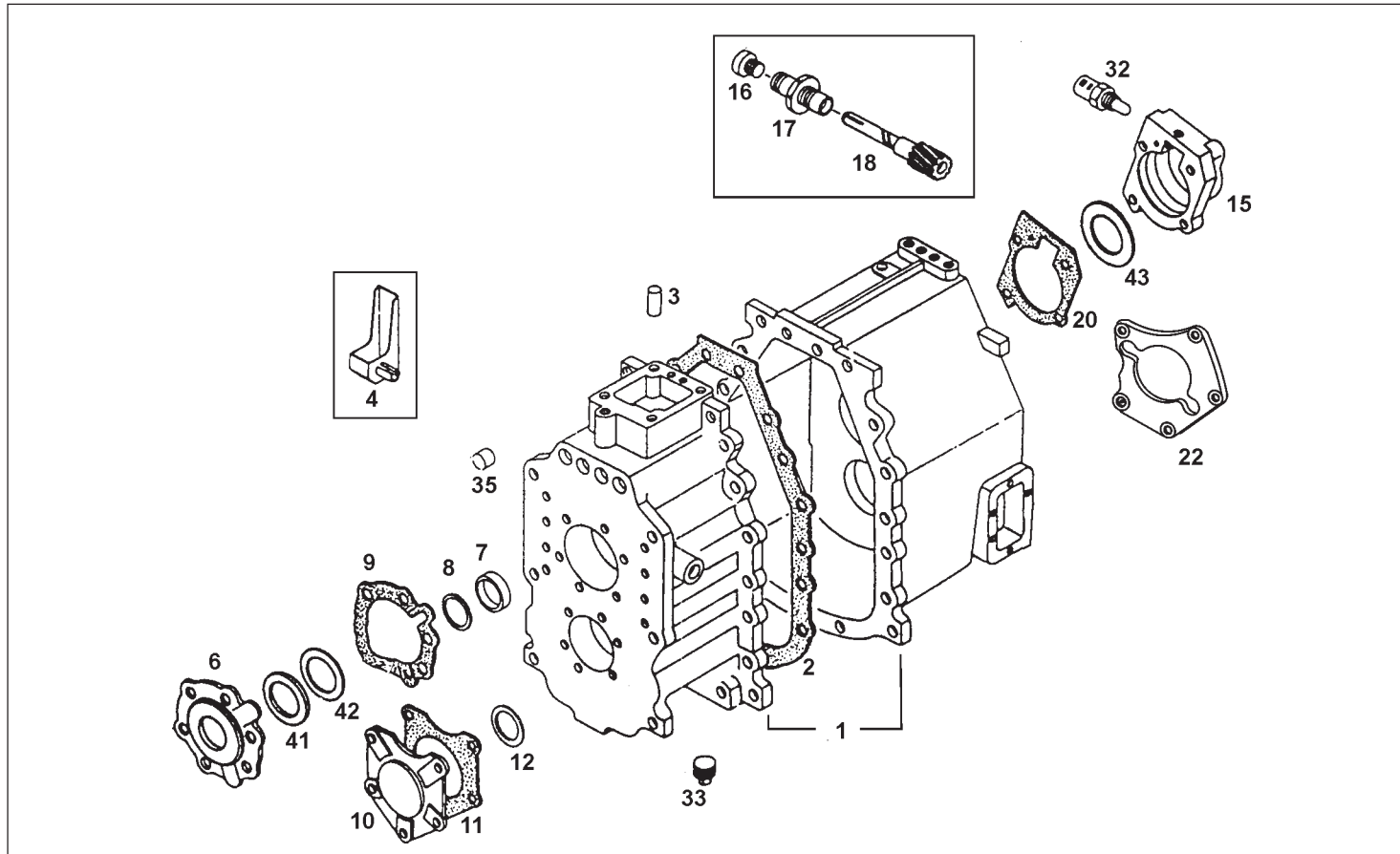




TABLE 26.4

GEAR BOX, HOUSING AND COVERS (G 600)

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		GEAR BOX, HOUSING AND COVERS (G 600)		
	2691 2601 01 28	Assy G600 Gear Box Complete(6/8.47 Ratio;165D/CF) With Axial Piston Pump	1	
	2691 2601 01 29	Assy G600 Gear Box Complete(6/8.47 Ratio;165D/CF) w/o Axial Piston Pump	1	
	2691 2640 01 03	Sub.Assy Axial Piston Pump	1	TATA Make
	2691 2640 01 23	Sub.Assy Axial Piston Pump	1	Wipro Make
	2691 2640 01 15	Assy Drive Unit for APP MK-III (Side Mtg)	1	
	2691 2640 53 03	Gasket (APP/PTO Mounting Face)	1	
1	2691 2610 01 17	Assy. Gear Box Housing (Front & Rear Half)	1	
2	2691 2610 53 03	Gasket (Housing Front & Rear)	1	
3	2691 2610 67 01	Pin (Gear Box Housing)	2	
4	2691 2610 63 01	Oil Catcher	1	
	2691 2610 82 02	Cover (Oil Catcher)	1	
6	2691 2625 37 04	Front Cover (Upper)	1	
7	2691 2625 78 08	Oil Seal (CR Seals)	1	
8	2691 2620 83 01	Shim (0.5 Thick)	AR	For Selection
8	2691 2620 83 02	Shim (0.25 Thick)	AR	For Selection

TATA MOTORS

TABLE 26.4

GEAR BOX, HOUSING AND COVERS (G 600)

GROUP 26

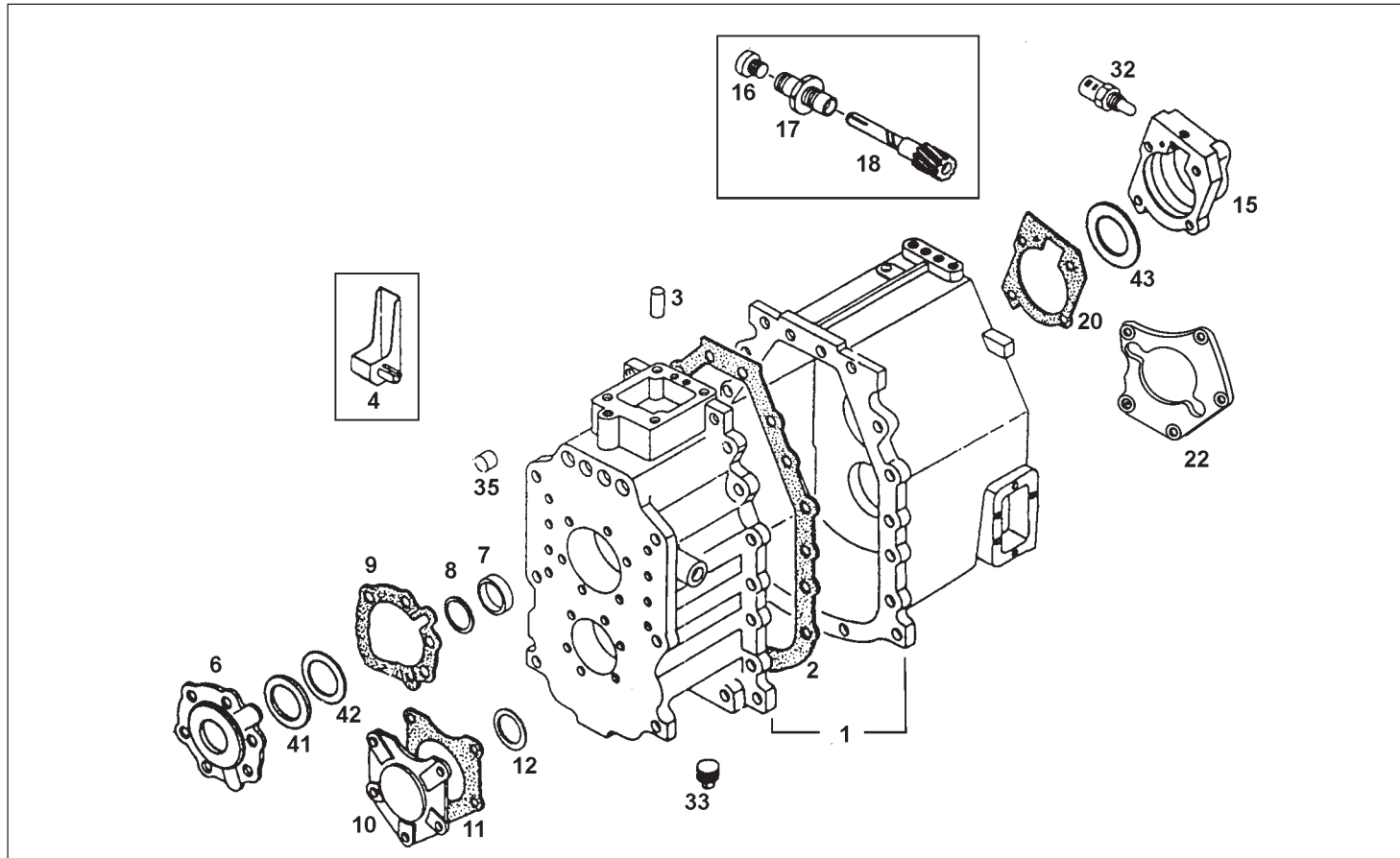



TABLE 26.4
GEAR BOX, HOUSING AND COVERS (G 600)
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
8	2691 2620 83 03	Shim (0.125 Thick)	AR	For Selection
8	2691 2620 83 04	Shim (0.05 Thick)	AR	For Selection
9	2691 2625 53 02	Gasket (Front Cover Upper)	1	
10	2691 2630 37 03	Front Cover (Lower)	1	
11	2691 2625 53 03	Gasket (Front Cover Lower)	1	
12	2691 2630 83 05	Shim 0.5 Thick (Front Cover Lower)	AR	For Selection
12	2691 2630 83 06	Shim 0.25 Thick (Front Cover Lower)	AR	For Selection
12	2691 2630 83 07	Shim 0.125 Thick (Front Cover Lower)	AR	For Selection
12	2691 2630 83 08	Shim 0.05 Thick (Front Cover Lower)	AR	For Selection
15	2691 2620 37 10	Rear Cover (Upper)	1	
16	2506 2620 78 04	Oil Seal	1	
	2691 2620 78 07	Dust Seal (Rear Cover)	1	
	2691 2620 86 01	Spacer	1	
17	2691 2620 34 26	Speedo Adapter (Rear Cover Upper)	1	
18	2691 2620 79 10	Speedo Pinion (Rear Cover Upper)	1	
20	2691 2620 53 02	Gasket (Rear Cover Upper)	1	
22	2691 2630 37 02	Rear Cover (G.B.Hsg Lower - Integral)	1	
	2691 2630 53 01	Gasket for Rear Cover Lower (Integral)	1	

TATA MOTORS

TABLE 26.4

GEAR BOX, HOUSING AND COVERS (G 600)

GROUP 26

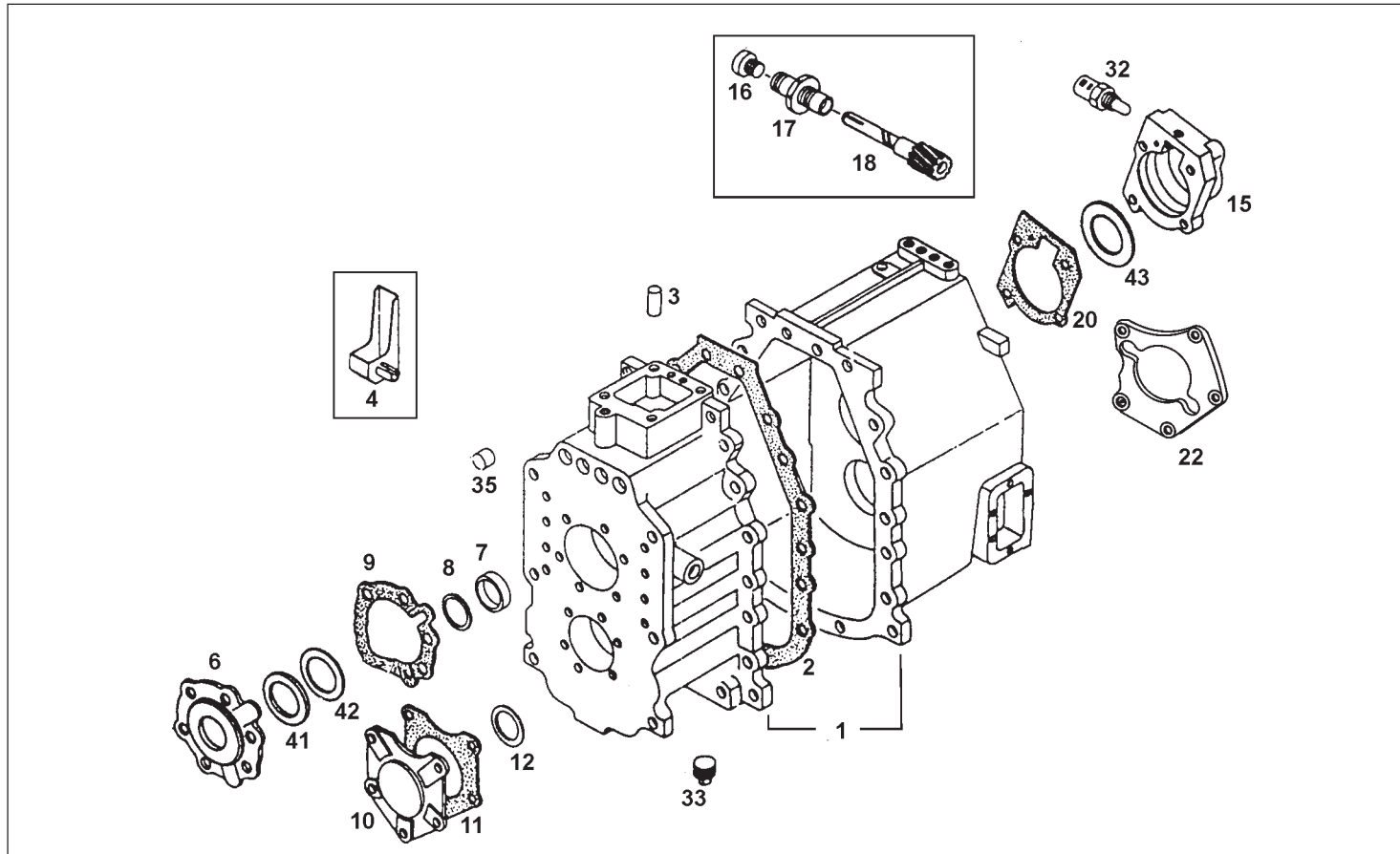




TABLE 26.4

GEAR BOX, HOUSING AND COVERS (G 600)

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2691 2615 99 01	Adapter (Breather)	1	
	2574 3315 01 02	Breather	1	
32	2702 5450 99 50	Reverse Light Switch	1	
33	2663 3510 72 07	Magnetic Drain Plug	1	
	000 997 00 06J	Plug Oil Filling	1	
35	2691 2610 82 01	Plug (Shifter Shaft Rear)	8	
41	2691 2625 82 03	Oil Dam (Front Cover)	1	
42	2691 2625 82 05	Oil Slinger (Front Cover)	1	
43	2691 2620 82 03	Oil Slinger (Rear Cover)	1	

TATA MOTORS

TABLE 26.5

TOP COVER

GROUP 26

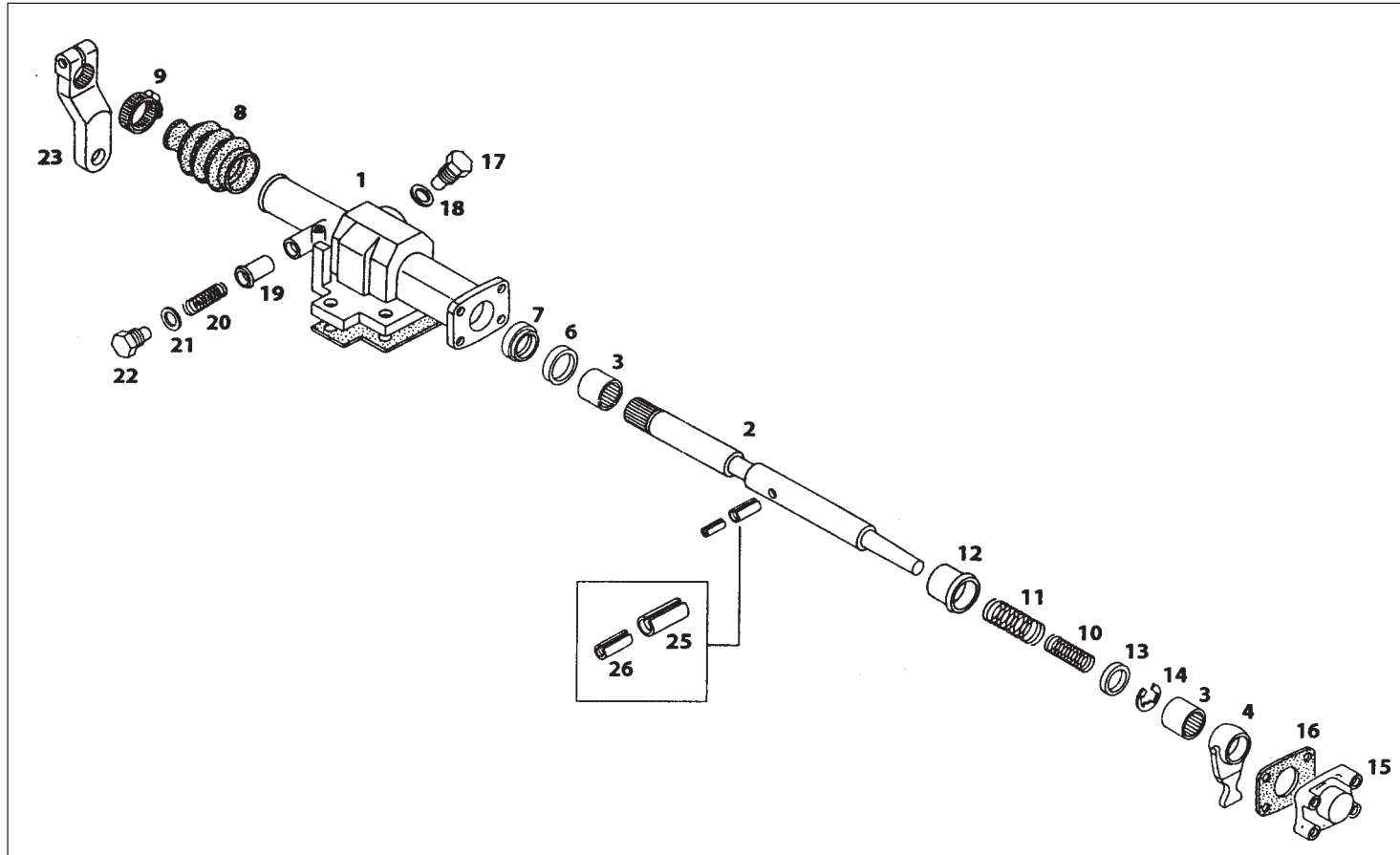




TABLE 26.5

TOP COVER

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		TOP COVER		
	2691 2671 01 28	Assy Top Cover Complete	1	
1	2516 2671 37 05	Cover Top (Upper Half)	1	
	2516 2671 53 03	Gasket Upper Half Gear Case Cover Top	1	
2	2691 2670 79 02	Selector Shifter Shaft (6 Speed)	1	
3	2507 2671 31 05	Needle Cage	2	
4	2691 2671 51 01	Shifter Finger	1	
	2691 2671 37 03	Interlock Finger	1	
6	1706 160251 8	Oil Seal 25x35x7	1	
7	2507 2671 78 03	Scraper Ring	1	
8	2505 2671 77 01	Bellow	1	
9	1427 020250 1	Hose Clip 25	1	
10	2691 2671 87 02	Compression Spring (Inner)	1	
11	2691 2671 87 01	Compression Spring (Outer)	1	
12	2516 2671 82 01	Cup	1	
13	2516 2671 86 01	Spacer	1	
14	1455 080120 6	Circlip 12x1.3	1	
15	2516 2671 38 05	Cover (Side)	1	

TATA MOTORS

TABLE 26.5

TOP COVER

GROUP 26

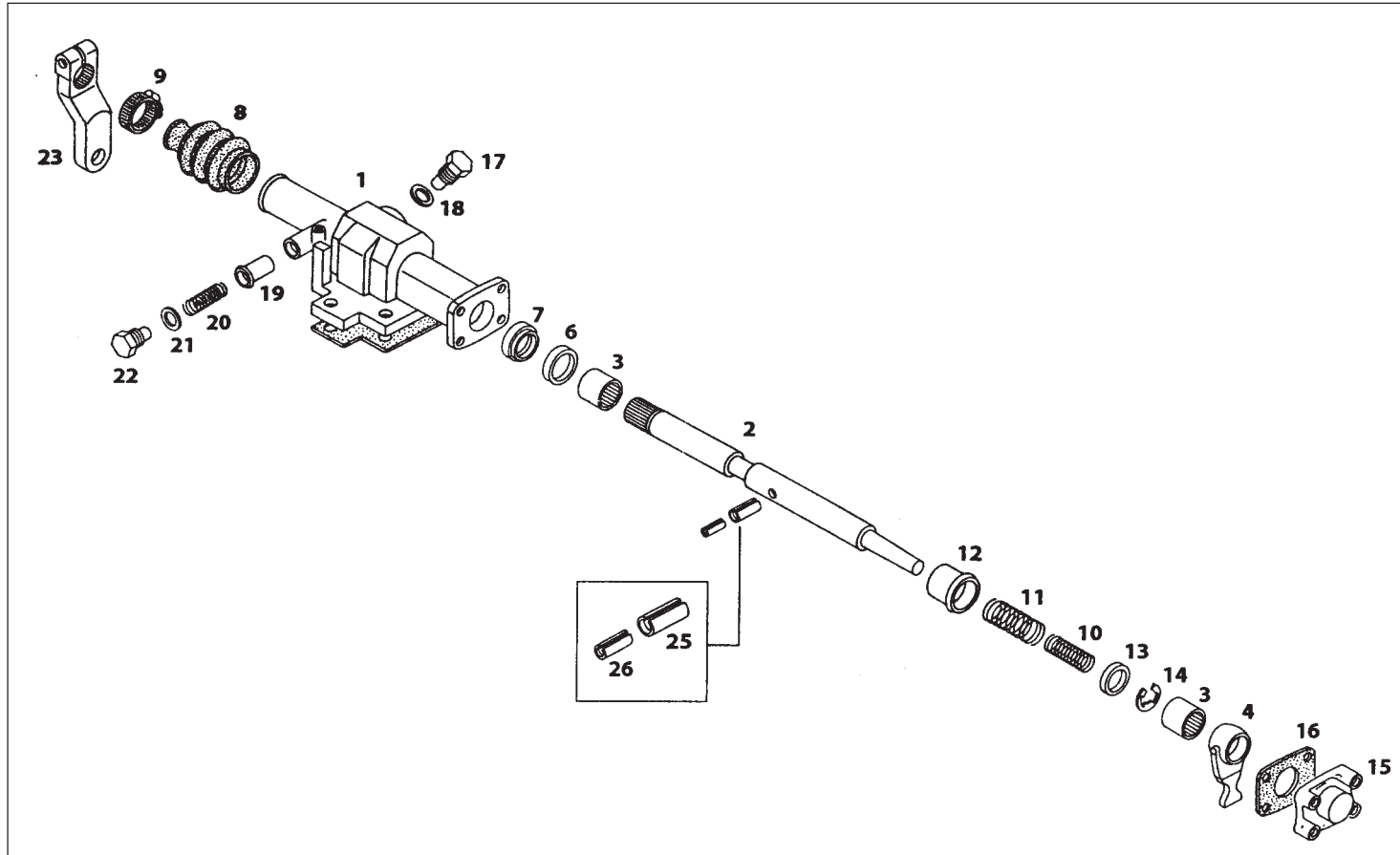




TABLE 26.5

TOP COVER

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
16	2516 2671 53 02	Gasket (Side Cover)	1	
17	2516 2671 67 03	Hex. Bolt	1	
18	2516 2671 86 02	Crinkled Washer	1	
19	2516 2671 67 05	Pressure Piece	1	
20	2516 2671 87 04	Compression Spring	1	
21	2516 2671 86 03	Crinkled Washer	1	
22	2516 2671 72 01	Sealing Plug	1	
23	2507 2670 60 13	Shifting Lever 65R (Select & Shift.Shaft)	1	
25	1312 051240 9	Dowel Sleeve Heavy 10x40	1	
26	1312 051040 6	Dowel Sleeve Heavy 6x40	1	

TATA MOTORS

TABLE 26.6

SHIFTER SHAFT AND FORK

GROUP 26

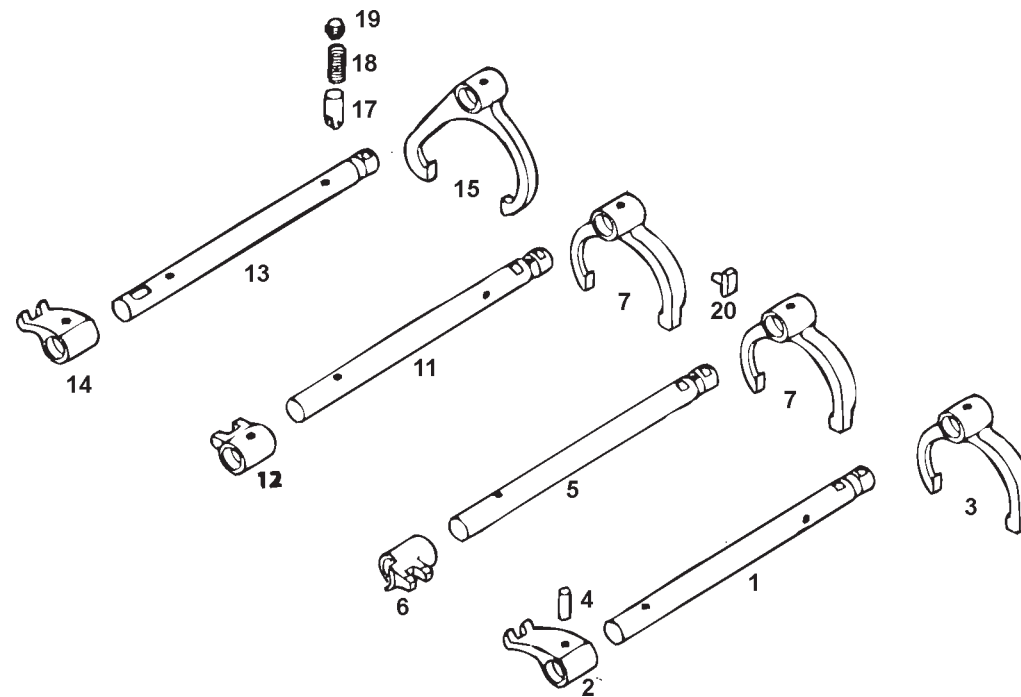




TABLE 26.6

SHIFTER SHAFT AND FORK

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		SHIFTER SHAFT AND FORK		
1	2691 2651 79 07	Shifter Shaft (5th / 6th Speed)	1	
2	2691 2651 51 17	Shifter Dog (5th / 6th Speed)	1	
3	2691 2651 51 27	Shifter Fork (5th/6th)	1	
4	2691 2651 67 05	Spiral Pin 8x36	2	
20	2691 2651 99 01	Brass Pad	2	
5	2691 2651 79 10	Shifter Shaft (3/4 Speed)	1	
6	2691 2651 51 16	Shifter Dog (3rd/4th Speed)	1	
7	2691 2651 51 25	Shifter Fork (1/2, 3/4 Speed)	1	
4	2691 2651 67 05	Spiral Pin 8x36	2	
20	2691 2651 99 01	Brass Pad	2	
11	2691 2651 79 08	Shifter Shaft (1st /2nd Speed)	1	
12	2691 2651 51 15	Shifter Dog (1st / 2nd Speed)	1	
7	2691 2651 51 25	Shifter Fork (1/2, 3/4 Speed)	1	
4	2691 2651 67 05	Spiral Pin 8x36	2	
20	2691 2651 99 01	Brass Pad	2	
13	2691 2651 79 09	Shifter Shaft (Reverse)	1	
14	2691 2651 51 18	Shifter Dog (Reverse)	1	

TATA MOTORS

TABLE 26.6

SHIFTER SHAFT AND FORK

GROUP 26

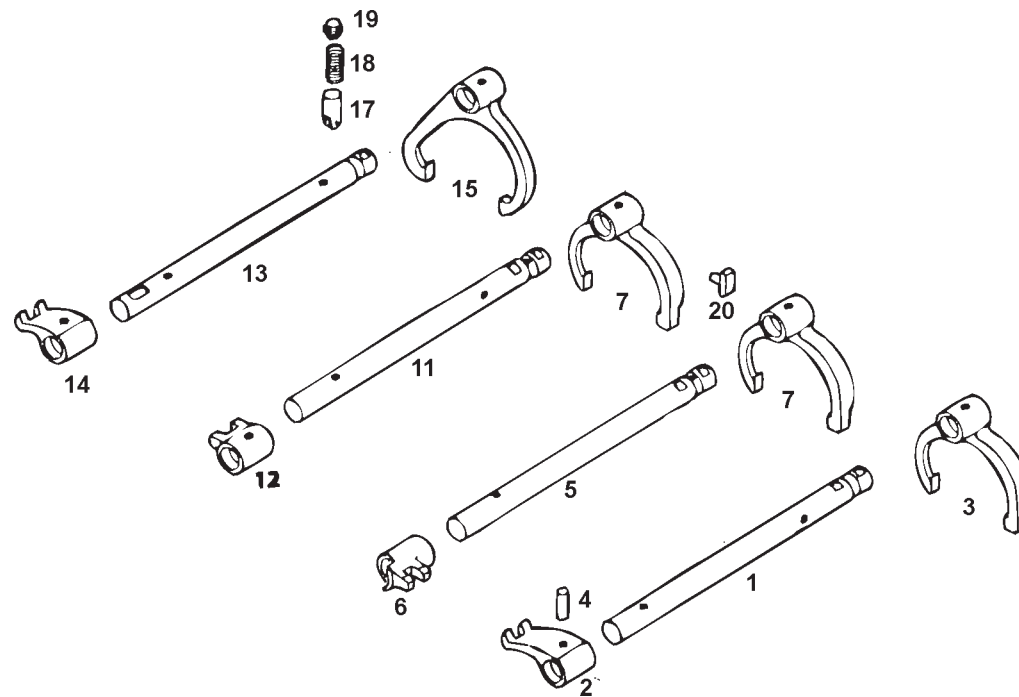




TABLE 26.6

SHIFTER SHAFT AND FORK

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
15	2691 2651 51 13	Shifter Fork (Reverse)	1	
4	2691 2651 67 05	Spiral Pin 8x36	2	
17	2691 2651 01 20	Detent Assy.	4	
18	2691 2651 87 03	Compression Spring (Detent)	4	
19	2691 2610 72 02	Sealing Plug (Detent)	6	

TATA MOTORS

TABLE 26.7

DRIVE SHAFT

GROUP 26

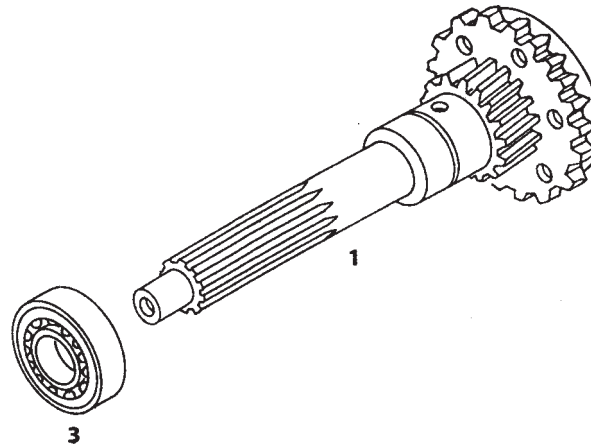




TABLE 26.7

DRIVE SHAFT

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
1	2691 2625 01 26	DRIVE SHAFT Assy Drive Shaft-8.47(Thrust Brg arrgmt)	1	
3	2691 2620 31 03	Taper Roller Bearing (Clutch Side)	1	
	2691 2625 31 05	Cylindrical Roller Thrust Bearing	1	
	2691 2625 46 05	Synchroring (D/Shaft)[Thrust.Brg.Arrgmt]	1	

TATA MOTORS

TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

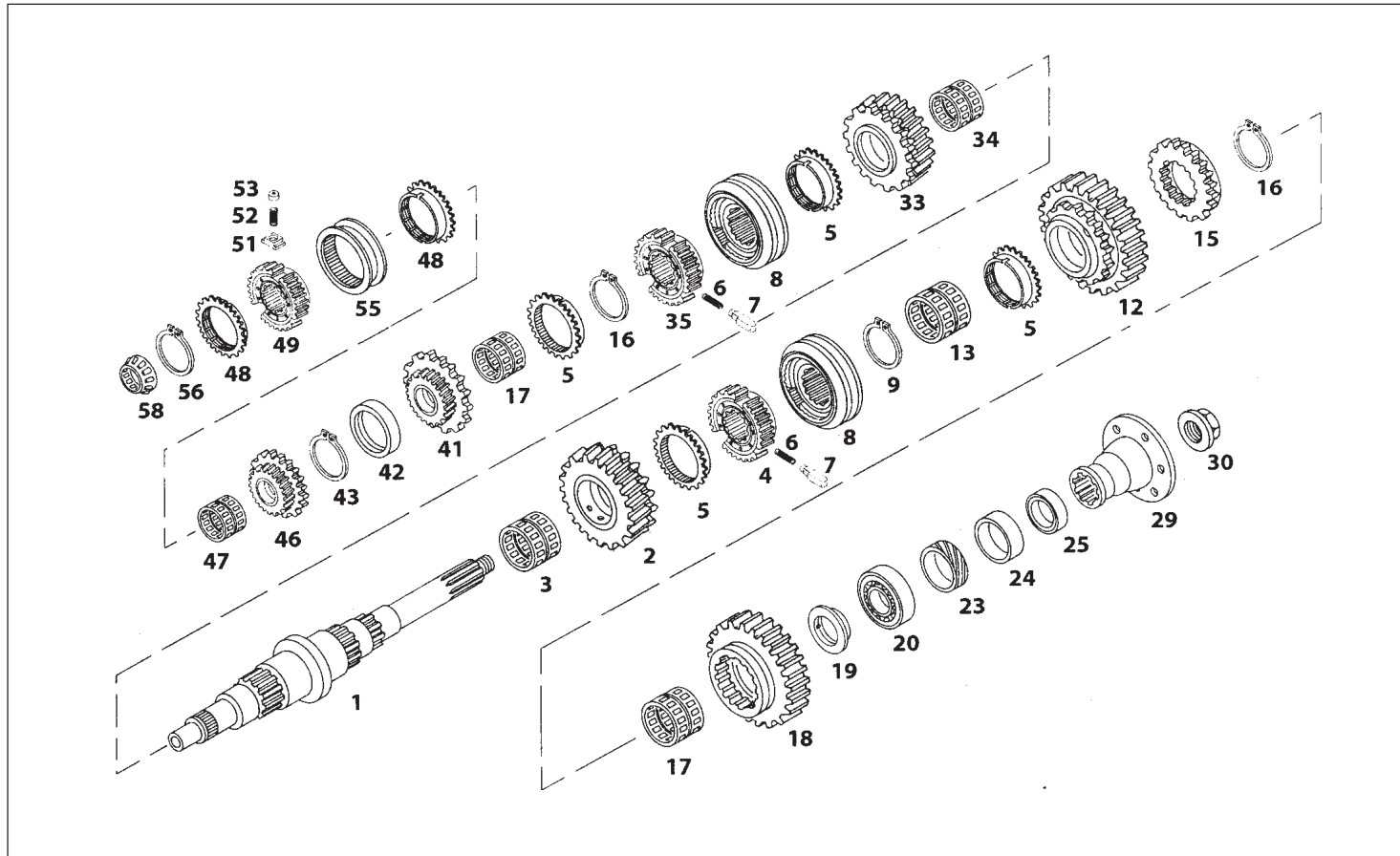




TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		MAIN SHAFT AND GEARS		
1	2691 2620 79 11	Main Shaft (Thrust Brg. Arrgmt)	1	
2	2691 2620 01 85	Assy. Helical Gear (2nd Speed)	1	
	2691 2620 46 48	Synchroring (1/2/3-Carbon Lining)	1	
3	2691 2620 31 20	Needle Cage Double Row	1	
4	2691 2620 46 15	Engaging Gear (1/2 Gear)	1	
5	2691 2620 46 50	Synchro Cone-1/2-3/4(Carbon)	2	
6	2507 2620 87 05	Compression Spring	3	
7	2507 2620 67 02	Retention Pin	3	
8	2691 2620 46 18	Shifter Sleeve (1st /2nd and 3rd / 4th)	1	
9	2691 2620 43 13	Circlip (2.3 Thick) 1st Speed	1	For Selection
9	2691 2620 43 14	Circlip (2.4 Thick) 1st Speed	1	For Selection
9	2691 2620 43 15	Circlip (2.5 Thick) 1st Speed	1	For Selection
9	2691 2620 43 16	Circlip (2.6 Thick) 1st Speed	1	For Selection
9	2691 2620 43 17	Circlip (2.7 Thick) 1st Speed	1	For Selection
9	2691 2620 43 21	Circlip (2.8 Thick) 1st Speed	1	For Selection
12	2691 2620 01 84	Assy. Gear (1st Speed)	1	
	2691 2620 46 48	Synchroring (1/2/3-Carbon Lining)	1	

TATA MOTORS

TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

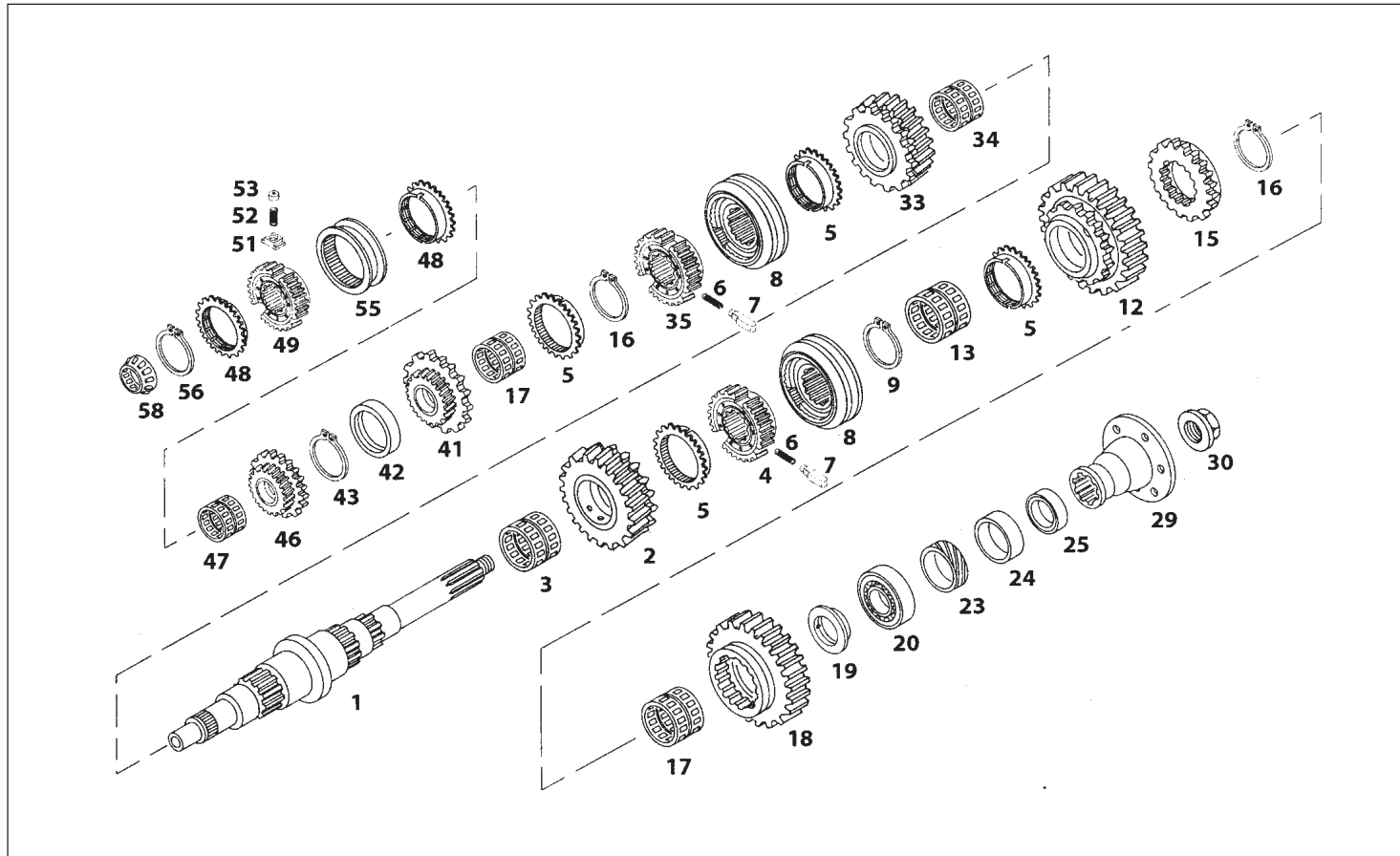




TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
13	2691 2620 31 11	Needle Cage	1	
15	2691 2620 46 16	Engaging Gear (Reverse)	1	
16	2691 2620 43 01	Circlip (1.8 Thick)	1	For Selection
16	2691 2620 43 02	Circlip (1.9 Thick)	1	For Selection
16	2691 2620 43 03	Circlip (2.0 Thick)	1	For Selection
16	2691 2620 43 04	Circlip (2.1 Thick)	1	For Selection
16	2691 2620 43 05	Circlip (2.2 Thick)	1	For Selection
16	2691 2620 43 10	Circlip (2.3 Thick)	1	For Selection
16	2691 2620 43 11	Circlip (2.4 Thick)	1	For Selection
17	2691 2620 31 06	Needle Cage (Reverse / 4th Gear)	1	
18	2691 2620 54 13	Reverse Gear (Main Shaft)	1	
19	2691 2620 86 12	Spacer (Main Shaft) (11.4 Thick)	1	For Selection
19	2691 2620 86 13	Spacer (Main Shaft) (11.3 Thick)	1	For Selection
19	2691 2620 86 14	Spacer (Main Shaft) (11.2 Thick)	1	For Selection
19	2691 2620 86 15	Spacer (Main Shaft) (11.1 Thick)	1	For Selection
19	2691 2620 86 16	Spacer (Main Shaft) (11.0 Thick)	1	For Selection
19	2691 2620 86 17	Spacer (Main Shaft) (10.9 Thick)	1	For Selection
19	2691 2620 86 18	Spacer (Main Shaft) (10.8 Thick)	1	For Selection

TATA MOTORS

TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

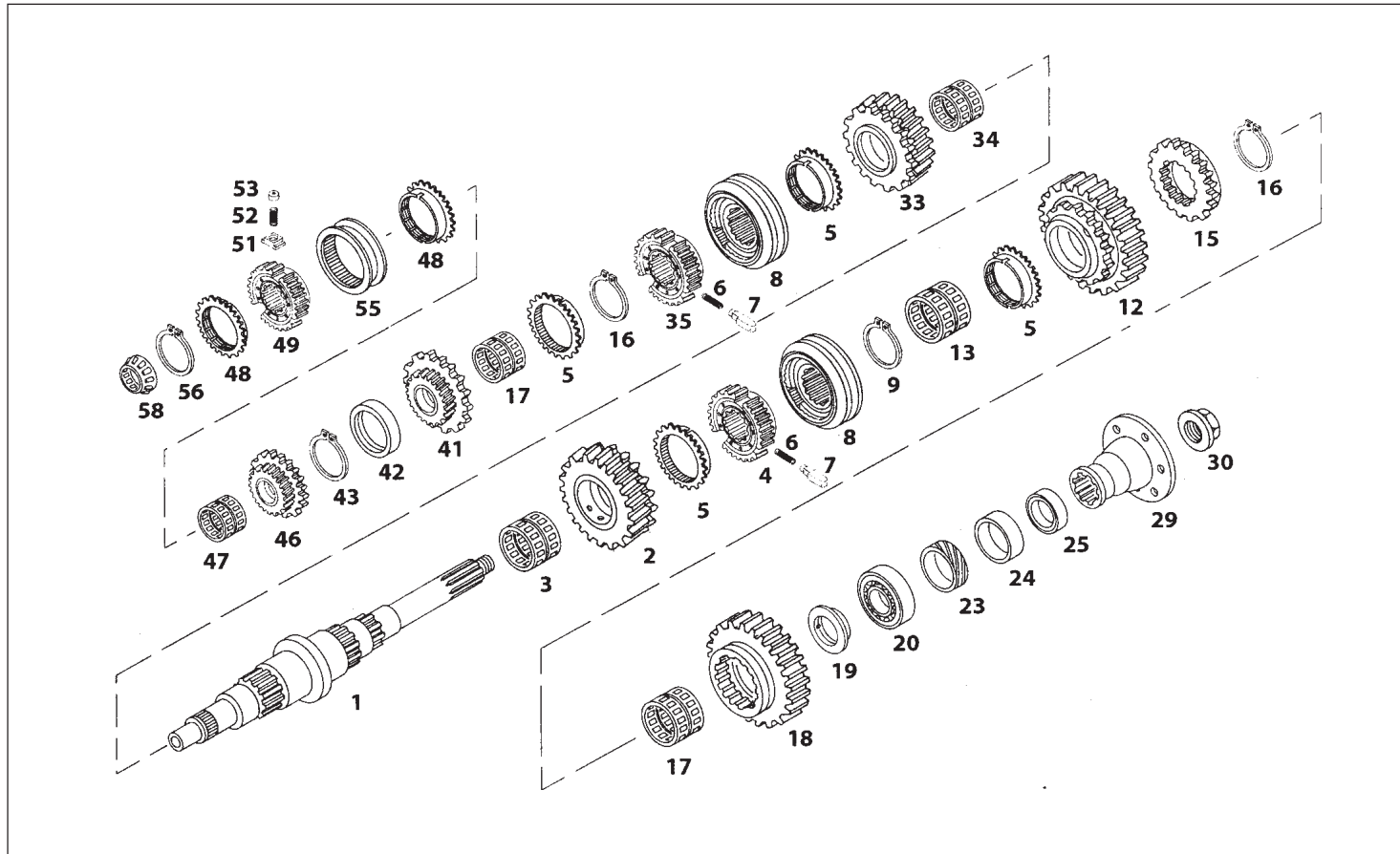



TABLE 26.8
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
19	2691 2620 86 19	Spacer (Main Shaft) (10.7 Thick)	1	For Selection
19	2691 2620 86 20	Spacer (Main Shaft) (10.5 Thick)	1	For Selection
19	2691 2620 86 24	Spacer (Main Shaft) (11.6 Thick)	1	For Selection
19	2691 2620 86 25	Spacer (Main Shaft) (11.5 Thick)	1	For Selection
19	2691 2620 86 26	Spacer (Main Shaft) (10.5 Thick)	1	For Selection
19	2691 2620 86 27	Spacer (Main Shaft) (10.4 Thick)	1	For Selection
20	2691 2620 31 03	Taper Roller Bearing	1	
23	2688 2620 54 07	Speedo Gear (Main Shaft)	1	
24	2691 2620 86 01	Spacer	1	
25	2691 2620 78 14	Oil Seal (CR Seals)	1	
29	2691 2620 01 74	Assy Coupling Flange (165 Dia)	1	
30	2688 2620 65 01	Lock Nut (Coupling Flange)	1	
33	2691 2620 01 86	Assy. Helical Gear (3rd Speed)	1	
	2691 2620 46 48	Synchroring (1/2/3-Carbon Lining)	1	
34	2691 2620 01 42	Needle Cage Assy. (1st / 2nd / 3rd Gear)	1	
35	2691 2620 46 21	Engaging Gear (3rd / 4th)	1	
8	2691 2620 46 18	Shifter Sleeve (1st / 2nd & 3rd / 4th)	1	
7	2507 2620 67 02	Retention Pin	3	

TATA MOTORS

TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

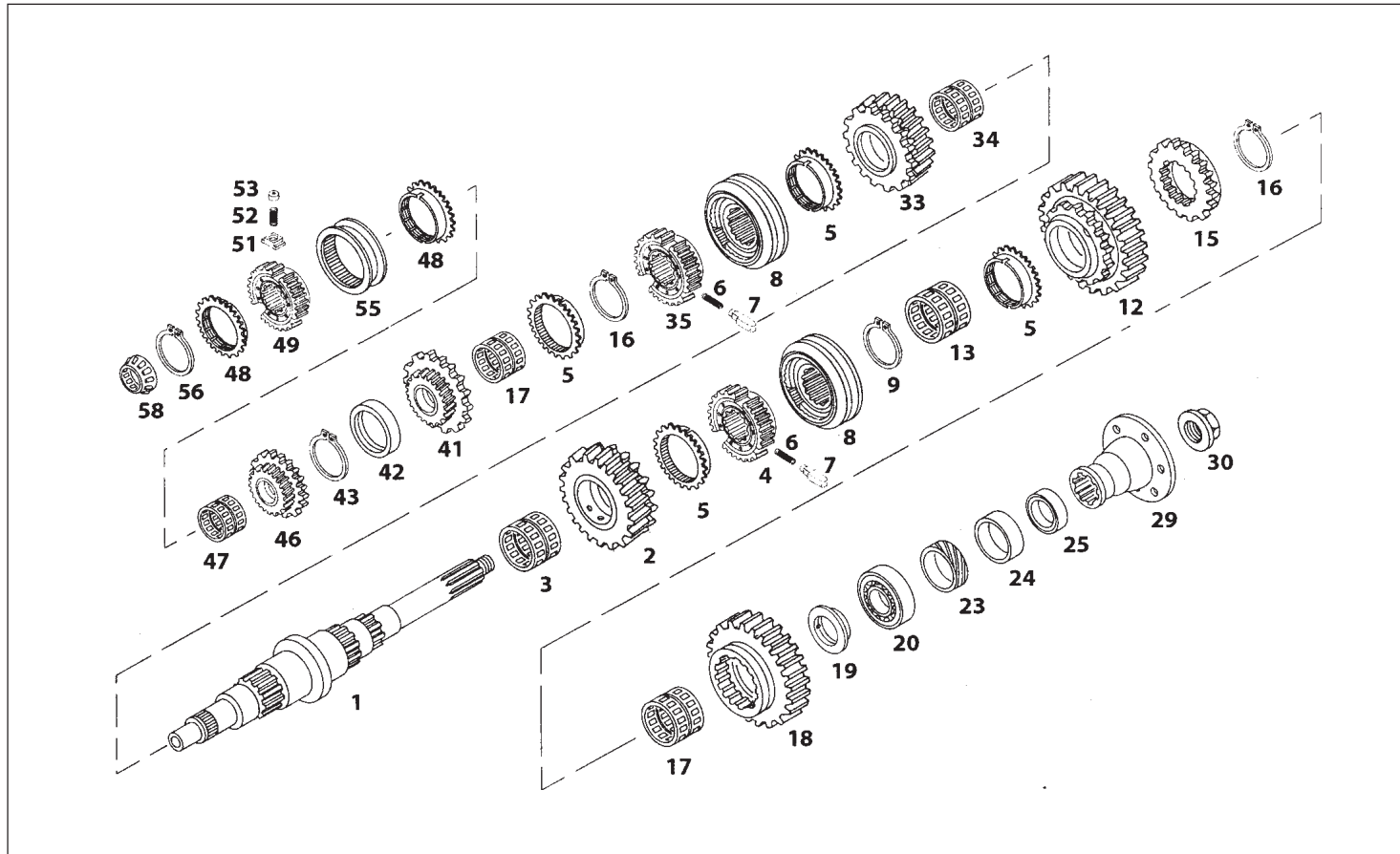




TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
6	2507 2620 87 05	Compression Spring	3	
5	2691 2620 46 50	Synchro Cone-1/2-3/4(Carbon)	2	
16	2691 2620 43 01	Circlip (1.8 Thick) 3rd Speed	1	For Selection
16	2691 2620 43 02	Circlip (1.9 Thick) 3rd Speed	1	For Selection
16	2691 2620 43 03	Circlip (2.0 Thick) 3rd Speed	1	For Selection
16	2691 2620 43 04	Circlip (2.1 Thick) 3rd Speed	1	For Selection
16	2691 2620 43 05	Circlip (2.2 Thick) 3rd Speed	1	For Selection
16	2691 2620 43 10	Circlip (2.3 Thick) 3rd Speed	1	For Selection
16	2691 2620 43 11	Circlip (2.4 Thick) 3rd Speed	1	For Selection
17	2691 2620 31 06	Needle Cage (Rev. Gear)	1	
41	2691 2620 01 87	Assy. Helical Gear (4th Speed)	1	
	2691 2620 46 49	Synchroring(4th-Carbon Lining)	1	
42	2691 2620 86 29	Spacer (Main Shaft)	1	
43	2691 2620 43 06	Circlip (2.4 Thick)	1	For Selection
43	2691 2620 43 07	Circlip (2.5 Thick)	1	For Selection
43	2691 2620 43 08	Circlip (2.6 Thick)	1	For Selection
43	2691 2620 43 09	Circlip (2.7 Thick)	1	For Selection
43	2691 2620 43 12	Circlip (2.8 Thick)	1	For Selection

TATA MOTORS

TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

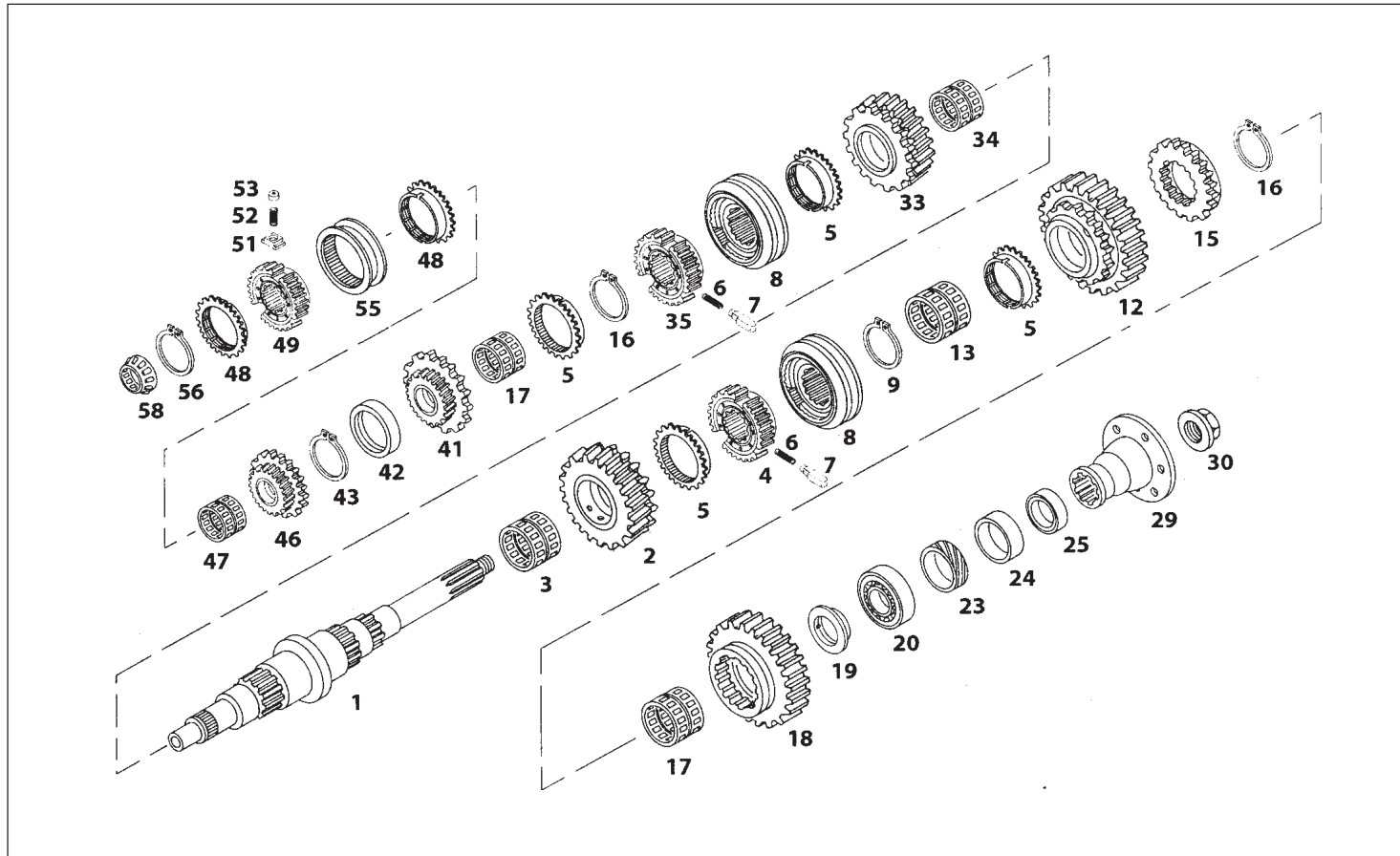




TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
43	2691 2620 43 22	Circlip (2.9 Thick)	1	For Selection
46	2691 2620 01 89	Assy Helical Gear (5th Speed)	1	
	2691 2620 46 52	Synchro Ring (5th Speed)	1	
47	2691 2620 01 43	Assy. Needle Cage (5th Gear)	1	
48	2691 2620 46 51	Synchro Cone-5/6 Speed (Carbon)	2	
49	2691 2620 46 40	Engaging Gear (5th / Drive Shaft)-Thrust Bearing Arrangement	1	
51	2688 2620 99 01	Carrier (5th/6th Speed)	3	
52	321 993 07 01	Compression Spring (5th/6th Speed)	3	
53	2688 2620 67 02	Retention Pin (5th/6th Speed)	3	
55	2688 2620 46 08	Shifter Sleeve (5th / 6th Speed)	1	
56	2515 2620 43 12	Circlip 2.50 Thick (5th Speed)	1	For Selection
56	2515 2620 43 13	Circlip 2.54 Thick (5th Speed)	1	For Selection
56	2515 2620 43 14	Circlip 2.58 Thick (5th Speed)	1	For Selection
56	2515 2620 43 15	Circlip 2.62 Thick (5th Speed)	1	For Selection
56	2515 2620 43 16	Circlip 2.66 Thick (5th Speed)	1	For Selection
56	2515 2620 43 33	Circlip 2.70 Thick (5th Speed)	1	For Selection
56	2515 2620 43 34	Circlip 2.80 Thick (5th Speed)	1	For Selection
56	2515 2620 43 35	Circlip 2.75 Thick (5th Speed)	1	For Selection

TATA MOTORS

TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

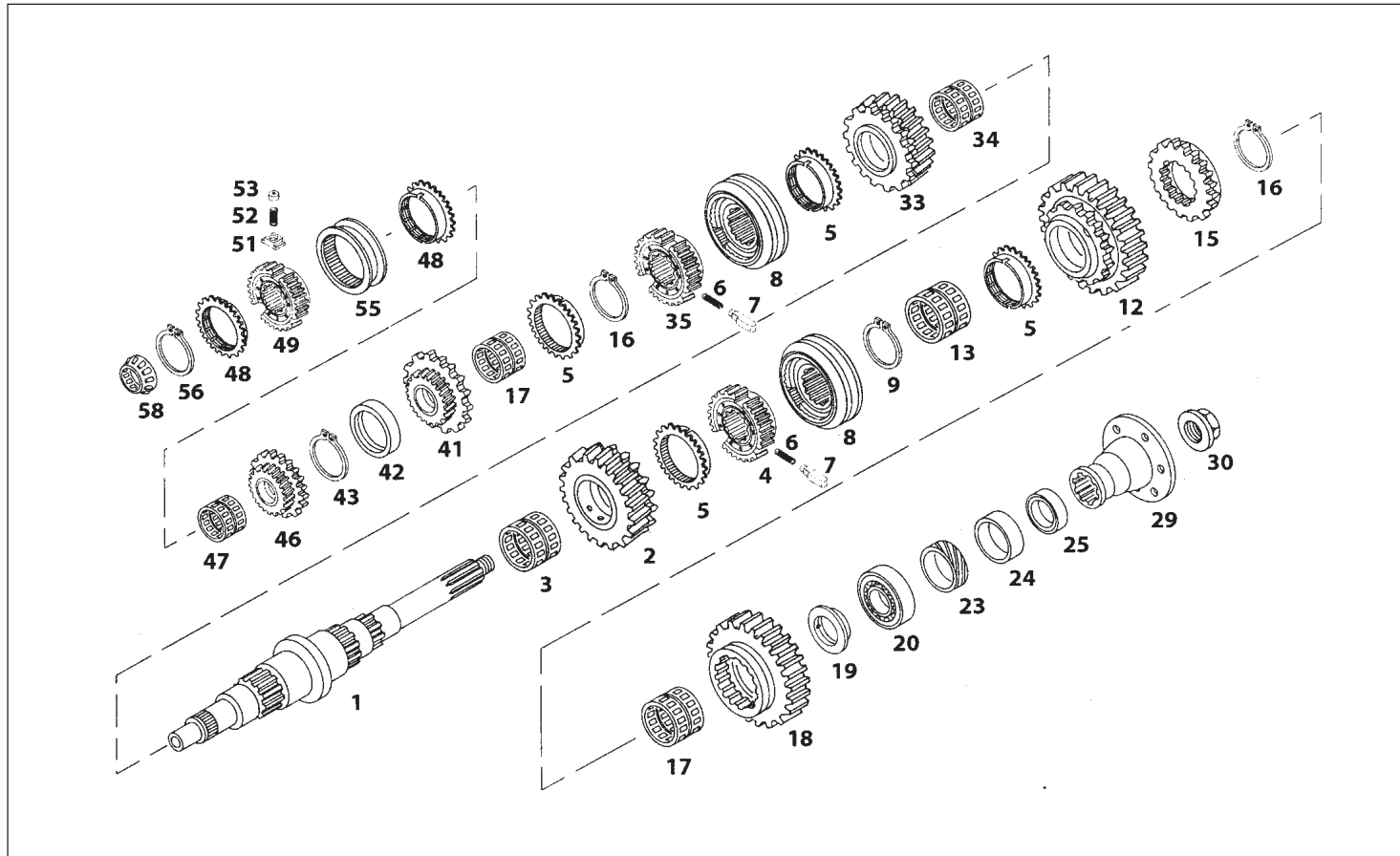




TABLE 26.8

MAIN SHAFT AND GEARS

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
58	2691 2625 31 05 2691 2625 31 13	Cylindrical Roller Thrust Bearing Roller	1 15	

TATA MOTORS

TABLE 26.9

COUNTER SHAFT, GEARS AND REVERSE IDLER

GROUP 26

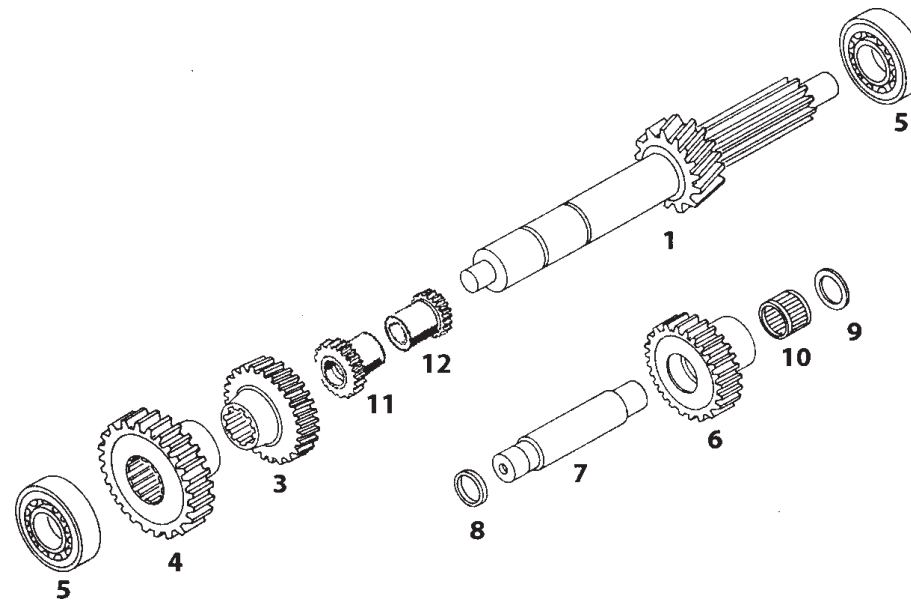




TABLE 26.9

COUNTER SHAFT, GEARS AND REVERSE IDLER

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		COUNTER SHAFT, GEARS AND REVERSE IDLER		
1	2691 2630 79 04	Counter Shaft (6 Speed)	1	
11	2691 2630 54 24	3rd Speed Gear (Counter Shaft)	1	
12	2691 2630 54 25	4th Speed Gear (Counter Shaft)	1	
3	2691 2630 54 10	5th Gear (Counter Shaft)	1	
4	2691 2630 54 23	Gear Constant Mesh	1	
5	2691 2630 31 04	Taper Roller Bearing	2	
6	2691 2635 54 03	Reverse Idler Gear	1	
7	2691 2635 79 02	Reverse Idler Shaft	1	
8	2691 2635 86 01	Spacer (Rev.)	1	
9	2516 2635 61 02	Thrust Washer (Reverse Idler Gear)	1	
10	2516 2635 31 04	Roller Ring (Rev. Idler Gear)	2	

TATA MOTORS

TABLE 26.10

GEAR SHIFT LINKAGE

GROUP 26

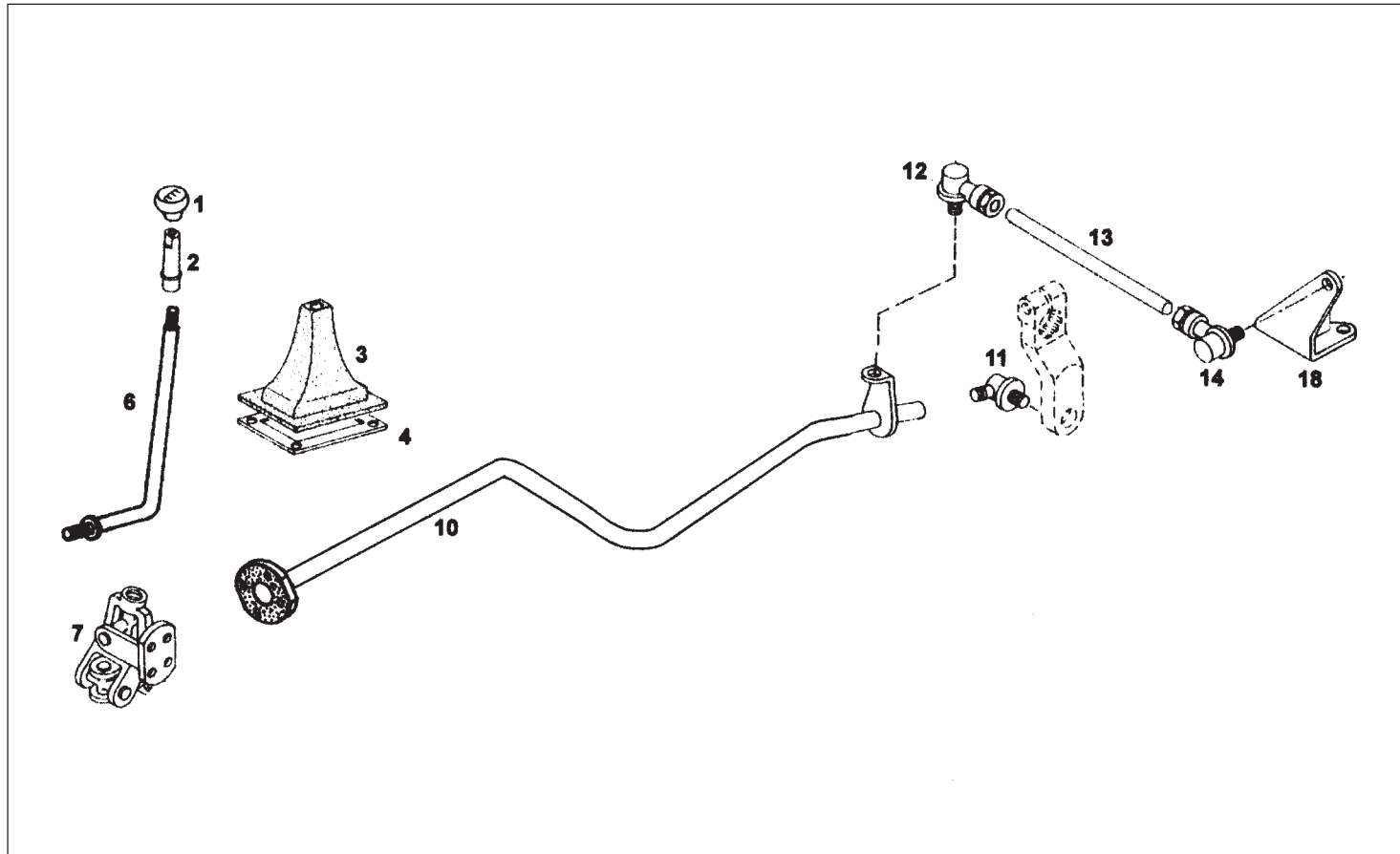




TABLE 26.10

GEAR SHIFT LINKAGE

GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		GEAR SHIFT LINKAGE		
1	2751 2680 01 34	Assy. Gear Shift Lever Knob (6 Speed)	1	
2	2763 2680 01 13	Assy. Spacer (G. S. Lever)	1	
3	2763 2680 01 12	Assy. Rubber Bellow	1	
4	2763 2680 01 14	Assy. Clamp Plate (Rubber Bellow)	1	
6	2751 2680 99 03	Gear Shift Lever	1	
7	2171 2680 51 01	Housing Block (G.S.Lever)	1	
10	2171 2680 01 26	Assy. Turning Tube (G/Shift Linkage)	1	
10	2167 2680 01 02	Assy. Turning Tube (G/Shift Linkage)	1	For 2.64 Deg. Engine Inclination
	2575 2680 34 01	Bush	2	
11	2507 2670 01 52	Assy. Ball & Socket Joint (Big)	1	
12	2641 2680 02 24	Assy. Ball Joint RH Threads	1	
13	2757 2680 79 01	Link Rod (w/o Ball Joints)	1	
14	2641 2680 02 25	Assy. Ball Joint LH Threads	1	
	2171 2680 01 20	Assy. Bracket (G.S.Lever Mtg.)	1	
	2171 2680 01 13	Assy. Bracket (G.S.Lever)	1	For 2.64 Deg. Engine Inclination
18	2691 2671 01 09	Assy. Bracket (On Gear Box)	1	
	2751 2680 01 52	Assy Base Plate	1	

TATA MOTORS

TABLE 29.1

CLUTCH PEDAL

GROUP 29

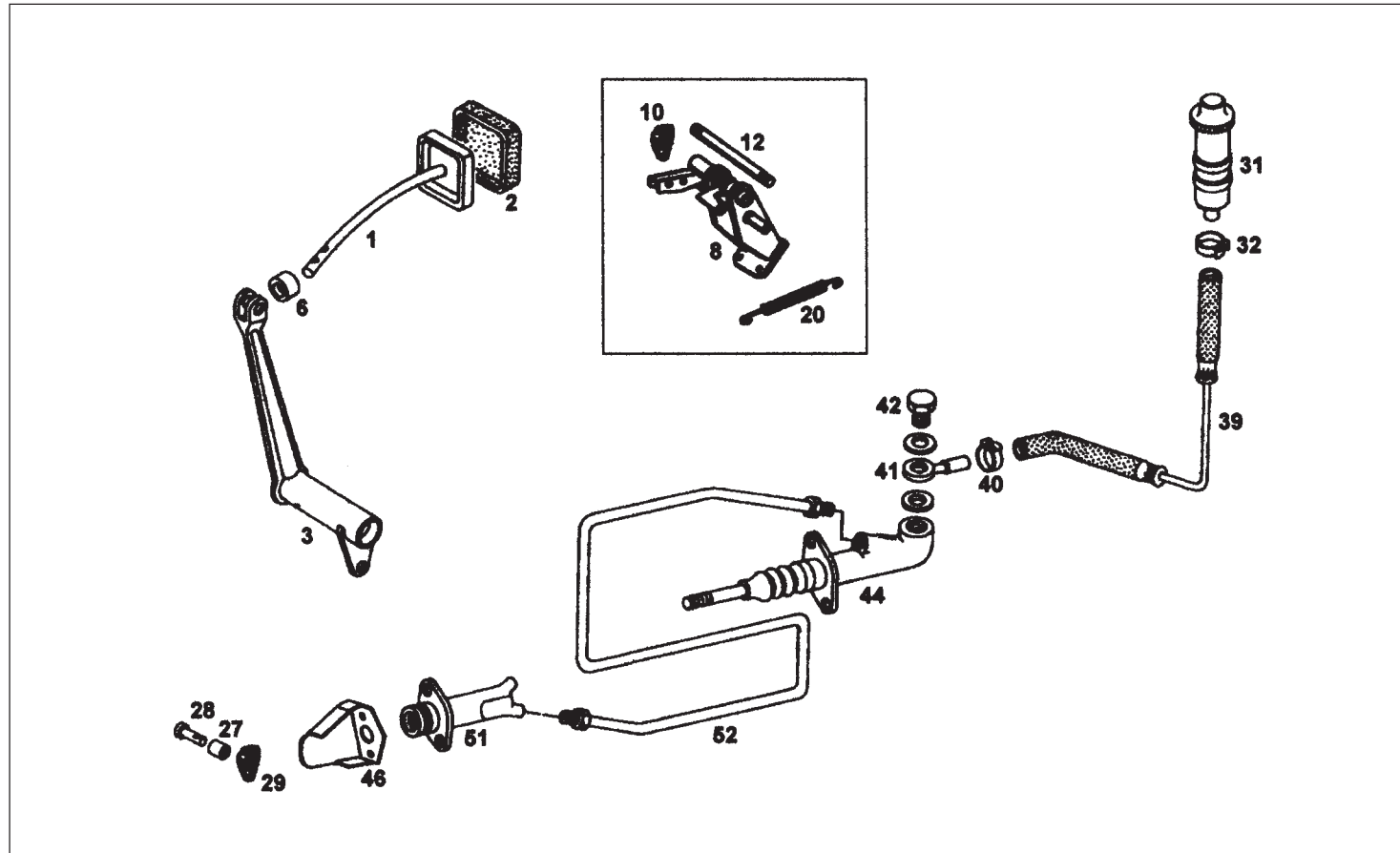



TABLE 29.1
CLUTCH PEDAL
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CLUTCH PEDAL		
1	2608 2910 01 18	Pedal Assy.	1	
2	320 292 50 82	Rubber Cover Brake and Clutch Pedal	2	
3	2600 2910 01 12	Assy. Lever	1	
3	2841 2910 01 01	Assy. Lever	1	For 2.64 Deg. Engine Inclination
	312 291 11 97	Sealing Washer Clutch Pedal (Padel Plate to Padel Lever)	1	
	1132 399804 5	Hex. Screw M10x25 (Padel Plate to Padel Lever)	1	
6	322 293 00 77	Washer Brake Pedal (Padel Plate to Padel Lever)	1	
8	2751 2950 01 01	Control Mounting Bracket with Cyl.Mtg.Brace	1	
8	2841 2950 01 01	Control Mounting Bracket with Cyl.Mtg.Brace	1	For 2.64 Deg. Engine Inclination
	312 294 10 50	Bush, Pedal Shaft Support Bearing	2	
	2576 2930 34 03	Bush	2	
10	2608 2910 01 21	Assy. Clutch Lever	1	
10	2841 2910 01 02	Assy. Clutch Lever	1	For 2.64 Deg. Engine Inclination
12	2751 2910 69 02	Tube, Clutch Lever	1	
20	312 993 25 10	Return Spring Clutch Pedal Lever	1	
27	2751 2950 63 01	Bush (Slave Cyl Push Rod to Lever & Cl Lever to M/Cyl Push Rod)	2	
28	1318 153025 6	Clevis Pin 10 F 8X28X24	2	

TATA MOTORS

TABLE 29.1

CLUTCH PEDAL

GROUP 29

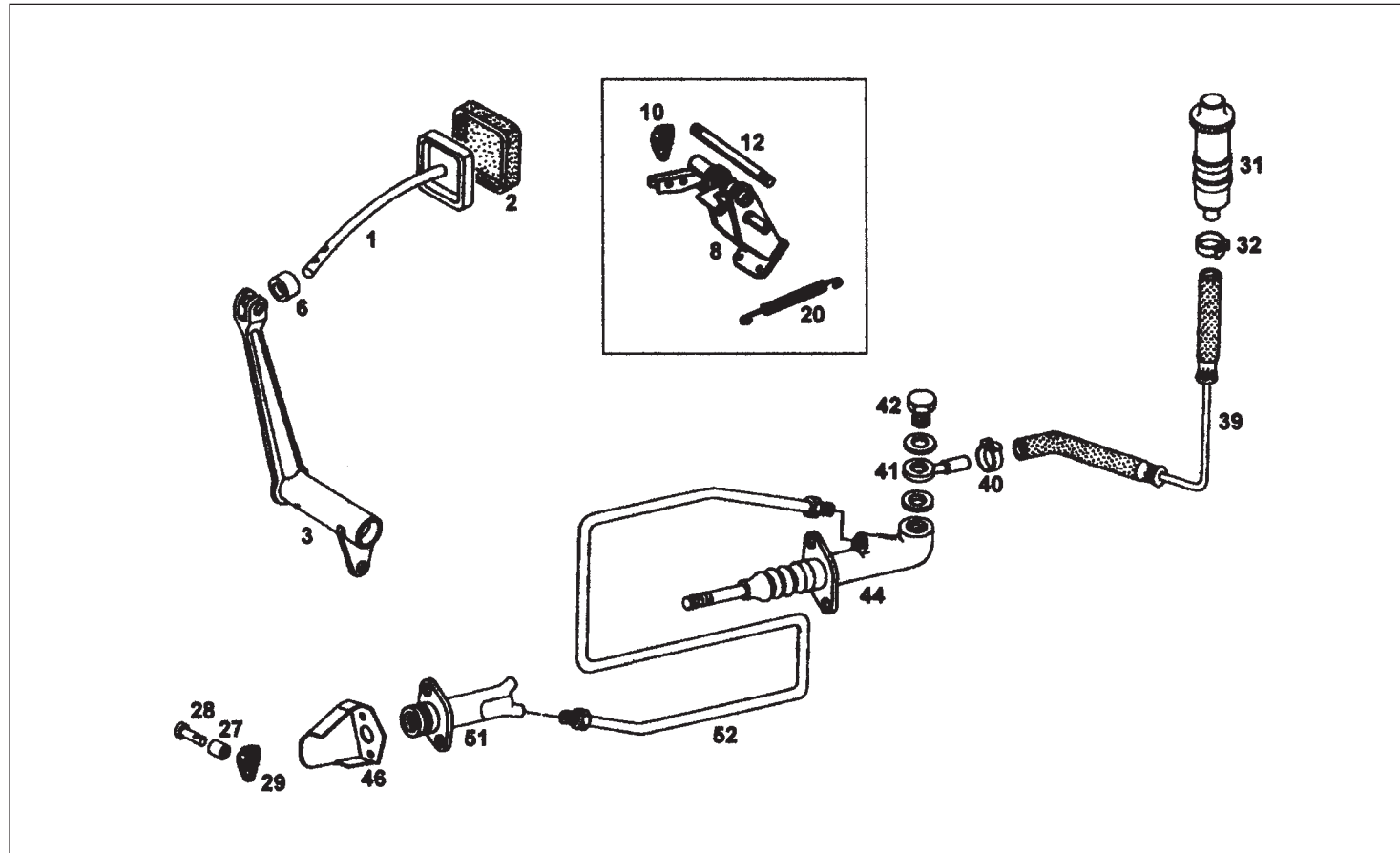




TABLE 29.1

CLUTCH PEDAL

GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
29	2754 2910 60 07	Clutch Release Lever	1	
31	2630 2910 01 03	Refilling Container Complete RH	1	
	2573 4310 01 51	Assy Cap	1	
32	1427 020190 4	Hose Clip 19	1	
	2573 4310 75 02	Rubber Grommet	1	
39	2077 2915 01 09	Assy. Connecting Line (For Hyd. Clutch)	1	
40	1427 020190 4	Hose Clip 19	1	
41	2750 2910 01 07	Nipple and Pipe Union Assy.	1	
42	2641 4310 68 01	Pipe Union Bolt	1	
	1622 051017 8	Sealing Washer 12x15.5	1	
44	2768 2910 01 05	Clutch Master Cyl. Assy. 19.05 Dia	1	Optional
44	2750 2910 01 02	Clutch Master Cyl. Assy. 19.05 Dia	1	Optional
46	2754 2935 01 01	Assy.Bracket (RH) (Slave Cyl. Mounting)	1	
51	2754 2910 01 06	Clutch Slave Cylinder	1	
52	2077 2915 01 08	Tube Assy. (6.0D.x2380 LG.) Master Cl. to Slave Cyl.	1	
	2654 2910 01 57	Repair Kit Major Slave Cylinder,consists of :	1	
		Circlip	1	
		Clip	1	

TATA MOTORS

TABLE 29.1

CLUTCH PEDAL

GROUP 29

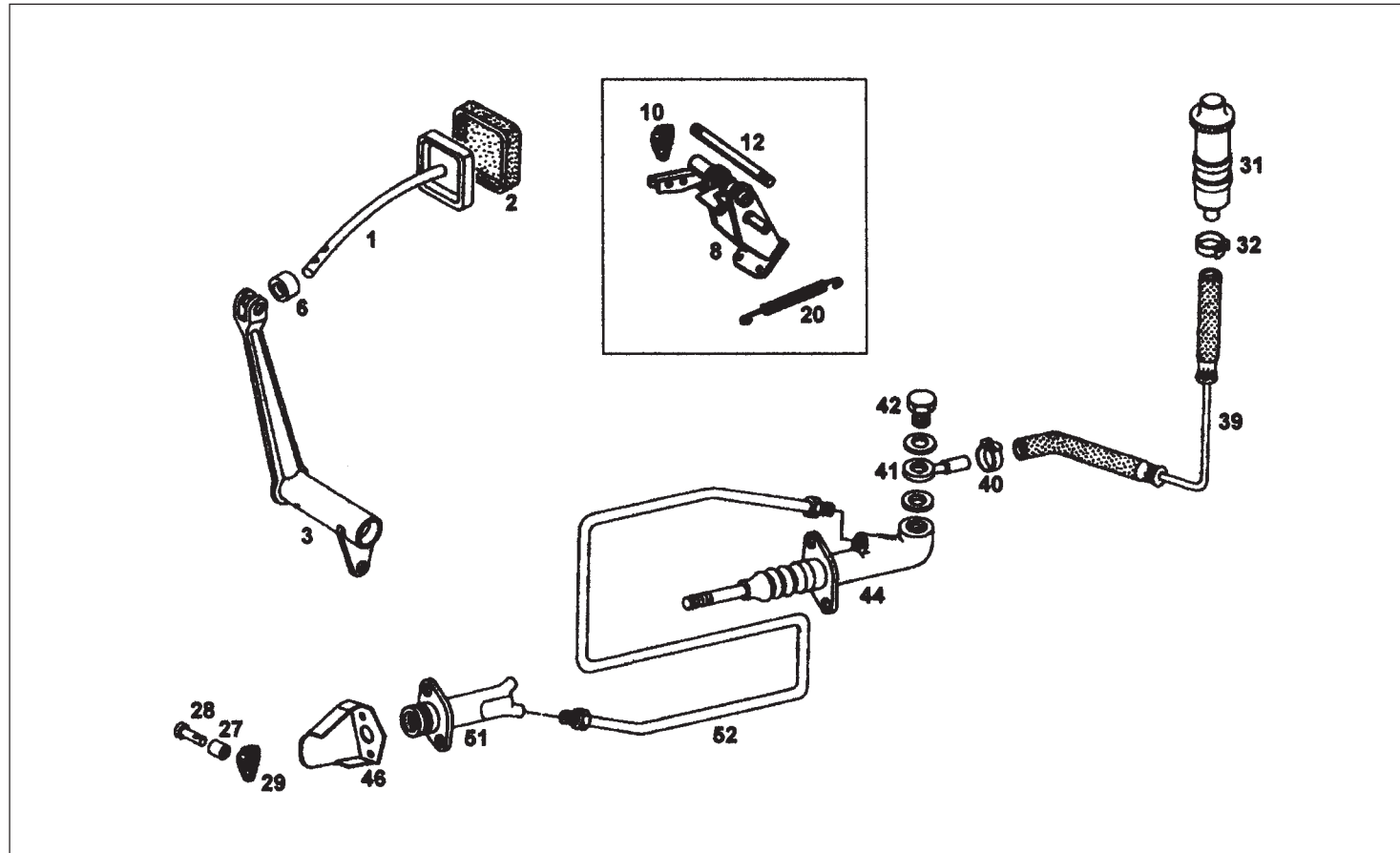




TABLE 29.1

CLUTCH PEDAL

GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		Piston	1	
		Seal	1	
		Piston Seal	1	
		Rubber Bellow	1	
		`O' Ring	1	
		Grease Tube	1	
	2654 2910 01 56	Repair Kit Minor Slave Cylinder,consists of :	1	
		Circlip	1	
		Clip	1	
		Seal	1	
		Piston Seal	1	
		Rubber Bellow	1	
		`O' Ring	1	
		Grease Tube	1	
	2699 2910 01 77	Repair Kit Major Master Cylinder,consists of :	1	
		Minor Kit Clutch M/Cyl	1	
		Nut	1	
		Nut	1	

TATA MOTORS

TABLE 29.1

CLUTCH PEDAL

GROUP 29

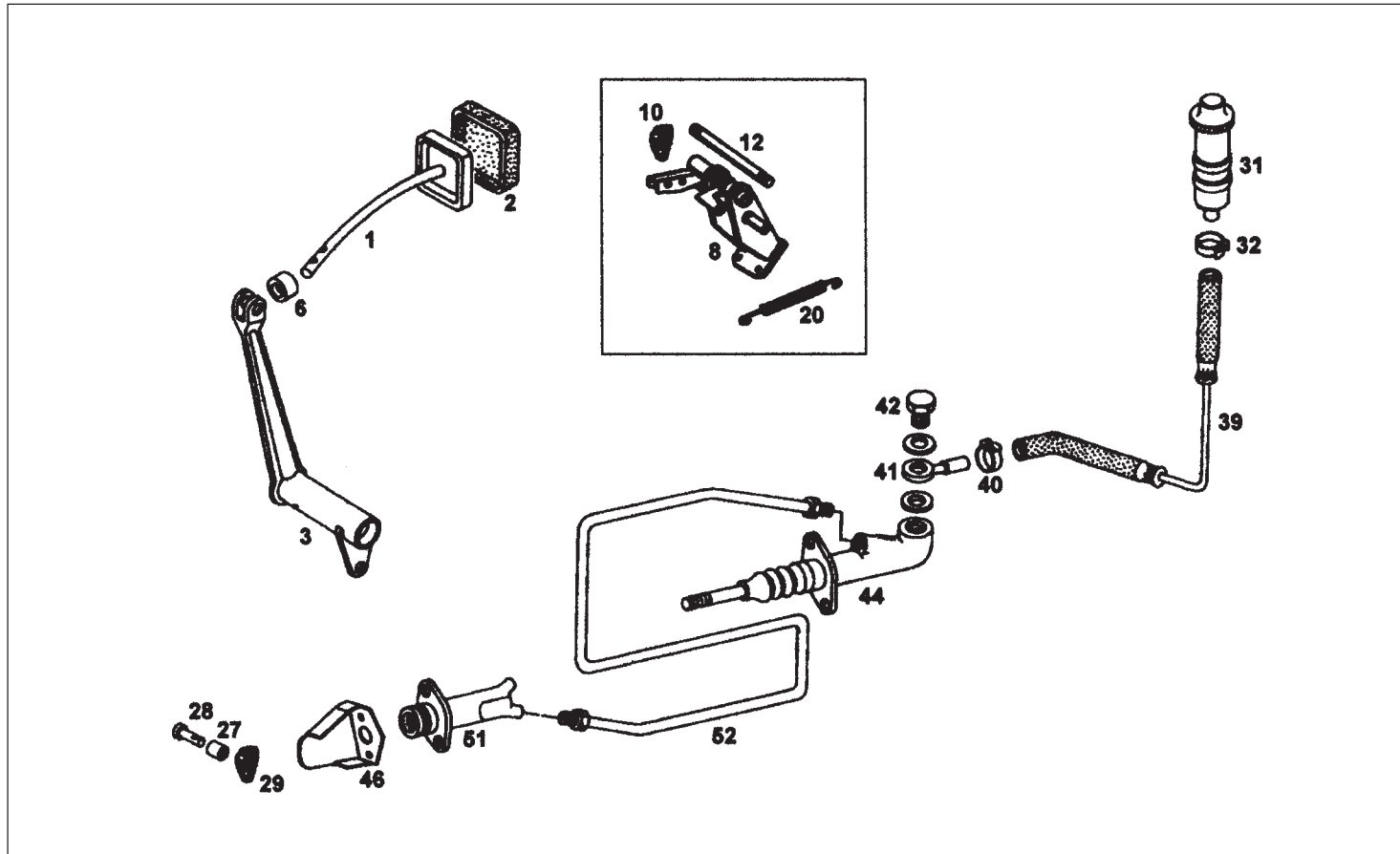




TABLE 29.1

CLUTCH PEDAL

GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		Push Rod	1	
		Spherical Washer	1	
		Assy.Plunger	1	
		Clevies	1	
	2651 2910 01 48	Repair Kit Minor Master Cylinder,consists of :	1	
		Circlip	1	
		Seal	1	
		Rubber Bellow	1	
		Seal	1	
		Spring	1	
		Spring Washer	1	
		Crimping Sleeve	1	

TATA MOTORS

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

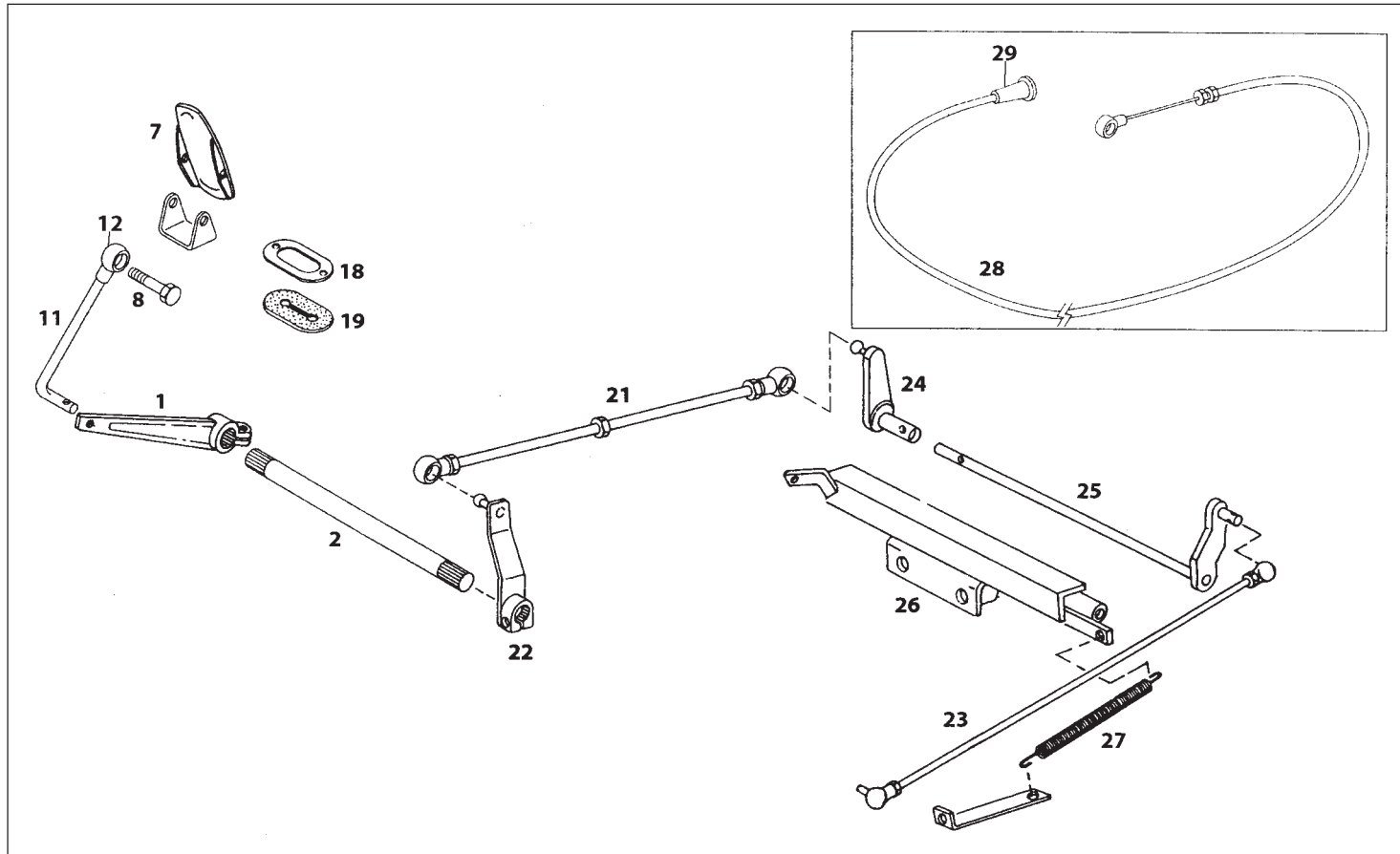




TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ACCELERATOR CONTROL		
1	2573 3010 01 02	Assy. Lever Accelerator Pedal	1	
2	2608 3010 79 03	Shaft Accelerator	1	
7	2576 3010 38 04	Accelerator Pedal	1	
	2751 3010 01 22	Assy. Accelerator Stopper	1	
	2696 3010 77 03	Rubber Cap (For Accelerator Stopper)	1	
8	2576 3010 67 05	Pin	1	
11	2751 3010 01 01	Assy. Thrust Rod	1	
12	1727 120100 1	Ball End Assy. B10	1	
	1727 160100 0	Ball Pin C10	1	
	1445 060100 5	Locking Ring 10	5	
18	2576 8150 82 04	Retaining Plate	1	
19	2576 8150 63 05	Rubber Pad	1	
21	2751 3010 01 16	Assy. Pull Rod	1	For Non-Lowered Vehicles
21	2751 3010 01 32	Assy. Pull Rod (915 mm Long)	1	For 2.64 Deg. Engine Inclination
21	2751 3010 01 25	Assy Pull Rod (L=922)	1	For Lowered , AC Cab Vehicles
22	2751 3010 01 02	Assy. Accelerator Lever	1	
	1727 171080 1	Ball Pin B 10X8	1	

TATA MOTORS

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

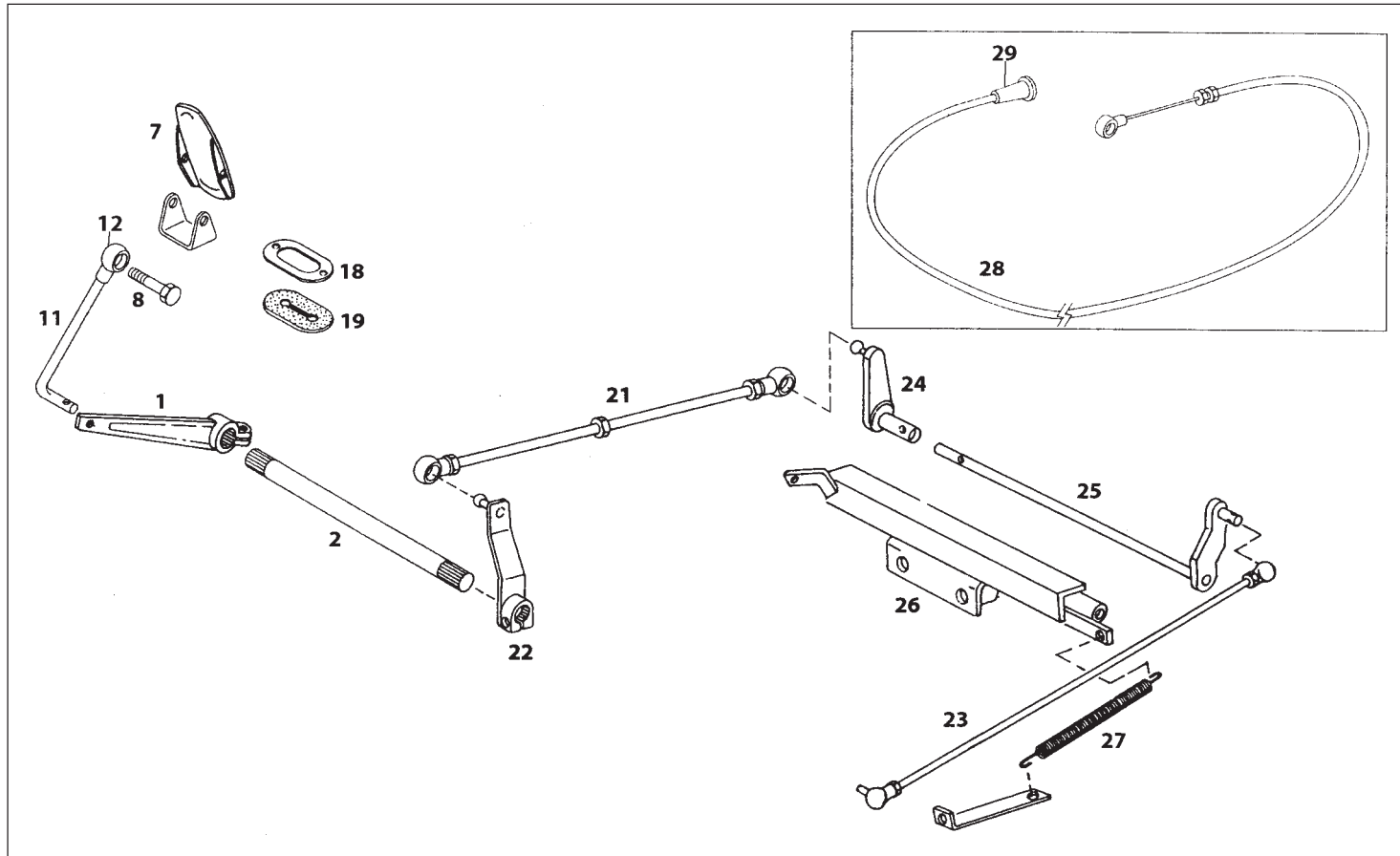




TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
23	2751 3010 01 19	Assy. Pull Rod	1	For Non-Lowered Vehicles
23	2751 3010 01 24	Assy. Pull Rod (Accl.)(415 mm Length)	1	For 2.64 Deg.Engine Inclination
23	2768 3010 01 07	Assy. Pull Rod (760 mm Long)	1	For Lowered , AC Cab Vehicles
	000 991 05 22	Ball End(40mm)	2	
24	2751 3010 01 04	Assy. Lever	1	
25	2751 3010 01 20	Assy. Control Shaft	1	
26	2751 3010 01 28	Assy. Bracket	1	For Non-Lowered Vehicles
26	2751 3010 01 21	Assy. Bracket	1	For 2.64 Deg.Engine Inclination
26	2751 3010 01 18	Assy. Bracket	1	For Lowered , AC Cab Vehicles
27	322 993 03 10	Return Spring	2	For Non-Lowered Vehicles
28	2078 3020 01 04	Assy. Pull Cable Engine Stop	1	For Non-Lowered Vehicles
29	2078 3020 56 01	Knob (Engine Stop Cable)	1	For Non-Lowered Vehicles
	2573 4310 75 02	Rubber Grommet	1	
	2599 3410 87 01	Jaw Spring	1	For Lowered , AC Cab Vehicles

TATA MOTORS

TABLE 31.1

FRAME

GROUP 31

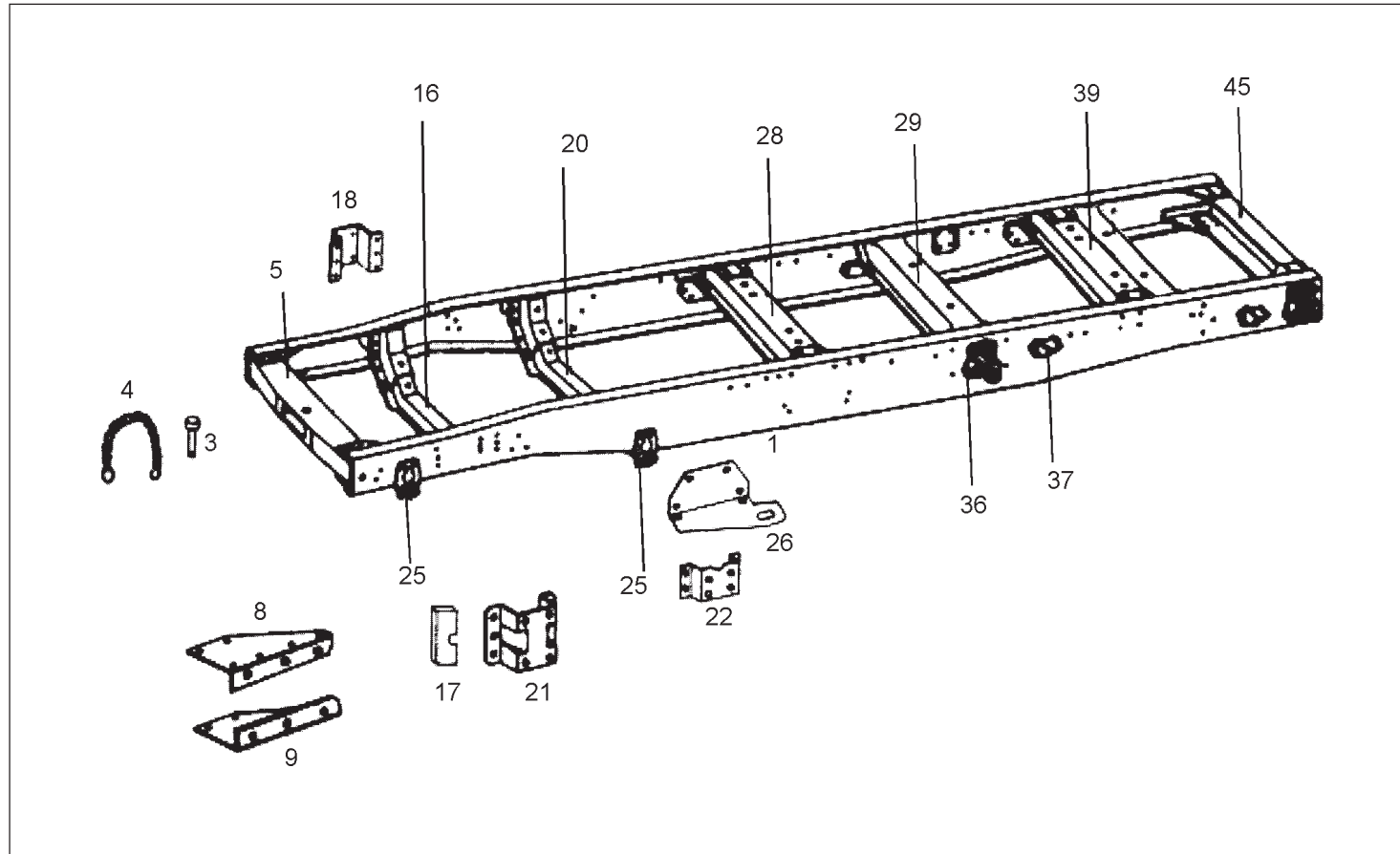




TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FRAME		
1	2171 3100 01 06	Assy.Frame Complete (Single Reinforcement)	1	For Non-Lowered Veh; Sandwitch Version
1	2171 3100 01 12	Assy.Frame Complete (Single Reinforcement)	1	For Lowered , AC Cab Vehicles
1	2167 3100 01 01	Assy.Frame Complete	1	For 2.64 Deg. Engine Inclination
	2171 3130 82 01	Spacer Plate - Front Sp. Bkt. Rear	2	
	2171 3130 71 25	Reinforcement-RH (Front Spr. Bkt)	1	For Non-Lowered Veh; Sandwitch Version
	2171 3130 71 26	Reinforcement-LH (Front Spr.Bkt)	1	For Non-Lowered Veh; Sandwitch Version
	2167 3130 71 01	Reinforcement-RH (Front Spr. Bkt)	1	For 2.64 Deg. Engine Inclination
	2167 3130 71 02	Reinforcement-LH (Front Spr.Bkt)	1	For 2.64 Deg. Engine Inclination
3	2576 3150 67 01	Coupling Pin	1	
4	304 310 02 07	Chain with Ring & Locking Hook Assy.	1	
5	2576 3120 01 05	Assy. Bumper Cross Member	1	
8	2171 3130 82 03	Gusset Top RH (Bumper Cross Member)	2	
9	2171 3130 82 04	Gusset Top LH (Bumper Cross Member)	2	

TATA MOTORS

TABLE 31.1

FRAME

GROUP 31

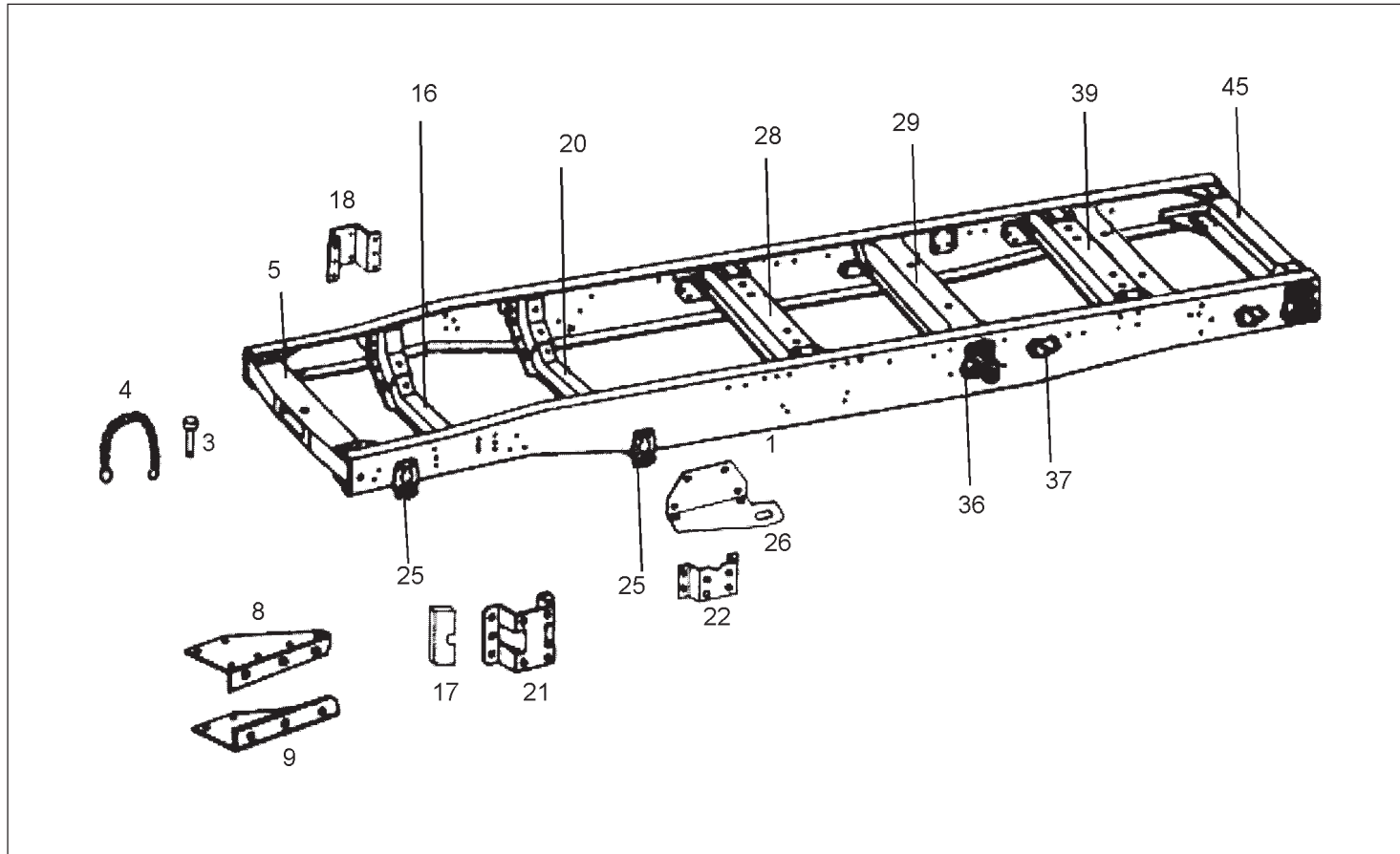



TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
16	2751 3120 01 01	Assy. Engine Cross Member (Front)	1	For Non-Lowered Veh; Sandwitch Version
16	2770 3120 01 04	Assy. Engine Cross Member (Front)	1	For Lowered , AC Cab Vehicles
16	2167 3120 01 04	Assy. Engine Cross Member (Front)	1	For 2.64 Deg. Engine Inclination
	2768 3120 82 06	Packing Plate (Support to L.M.)	AR	For Lowered , AC Cab Vehicles
	2768 3120 82 07	Packing Plate (Support to L.M.)	AR	For Lowered , AC Cab Vehicles
	2171 3120 71 22	Stiffener (At Eng CM Front)	2	For Non-Lowered Veh; Sandwitch Version
	2167 3120 71 05	Stiffener (2nd C.M)	2	For 2.64 Deg. Engine Inclination
17	2576 3120 82 11	Packing Plate 3 THK	AR	
17	2576 3120 82 12	Packing Plate 1.5 THK	AR	
18	2167 3120 86 01	Spacer Plate (2nd C.M)--for Stiffener	4	For 2.64 Deg. Engine Inclination
18	2768 3120 71 09	Spacer Plate (Eng.C.M.Front & Rear)	4	For 2.64 Deg. Engine Inclination & Low. Veh.
	2171 3120 71 19	Reinforcement (Antirole Bar Mtg at LM)	2	For Non-Lowered Veh; Sandwitch Version
20	2067 3120 01 15	Assy. Engine Cross Member Rear -3rd Cross Member	1	For Non-Lowered Veh; Sandwitch Version

TATA MOTORS

TABLE 31.1

FRAME

GROUP 31

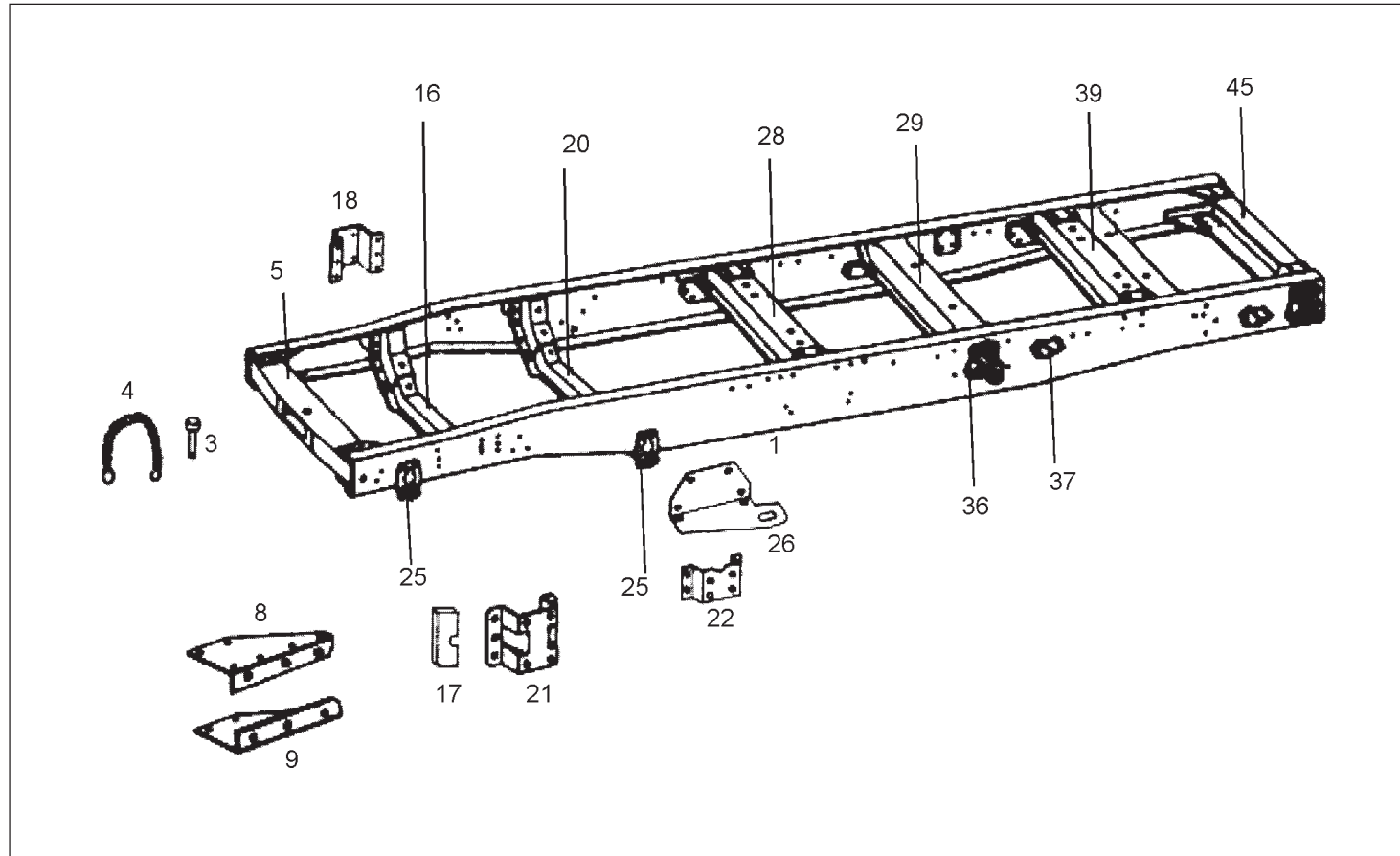




TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
20	2768 3120 01 03	Assy. Engine Cross Member Rear -3rd Cross Member	1	For 2.64 Deg. Engine Inclination & Low.Veh.
21	2171 3120 01 12	Assy Support 2nd Cross Member	2	For Non-Lowered Veh; Sandwitch Version
21	2768 3120 01 01	Assy.Support (Engine C.M.Front)	2	For Lowered , AC Cab Vehicles
22	2171 3120 01 11	Assy Support 3rd Cross Member	2	For Non-Lowered Veh; Sandwitch Version
22	2167 3120 01 03	Assy Support (3rd C.M)	2	For 2.64 Deg. Engine Inclination
	2171 3120 71 23	Stiffener (At Eng CM Rear)	2	For Non-Lowered Veh; Sandwitch Version
	2167 3120 71 06	Stiffener (3rd C.M)	2	For 2.64 Deg. Engine Inclination
25	2576 3210 33 04	Spring Bracket-Front	4	
26	2767 3120 01 05	Assy.Reinforcement RH (Frt.Sprg.Bkt.)	1	For 2.64 Deg. Engine Inclination & Low.Veh.
26	2767 3120 01 06	Assy.Reinforcement LH (Frt.Sprg.Bkt.)	1	For 2.64 Deg. Engine Inclination & Low.Veh.
26	2751 3130 71 23	Reinforcement -RH (Front Spr .Bkt-Front)	1	For Non-Lowered Veh; Sandwitch Version

TATA MOTORS

TABLE 31.1

FRAME

GROUP 31

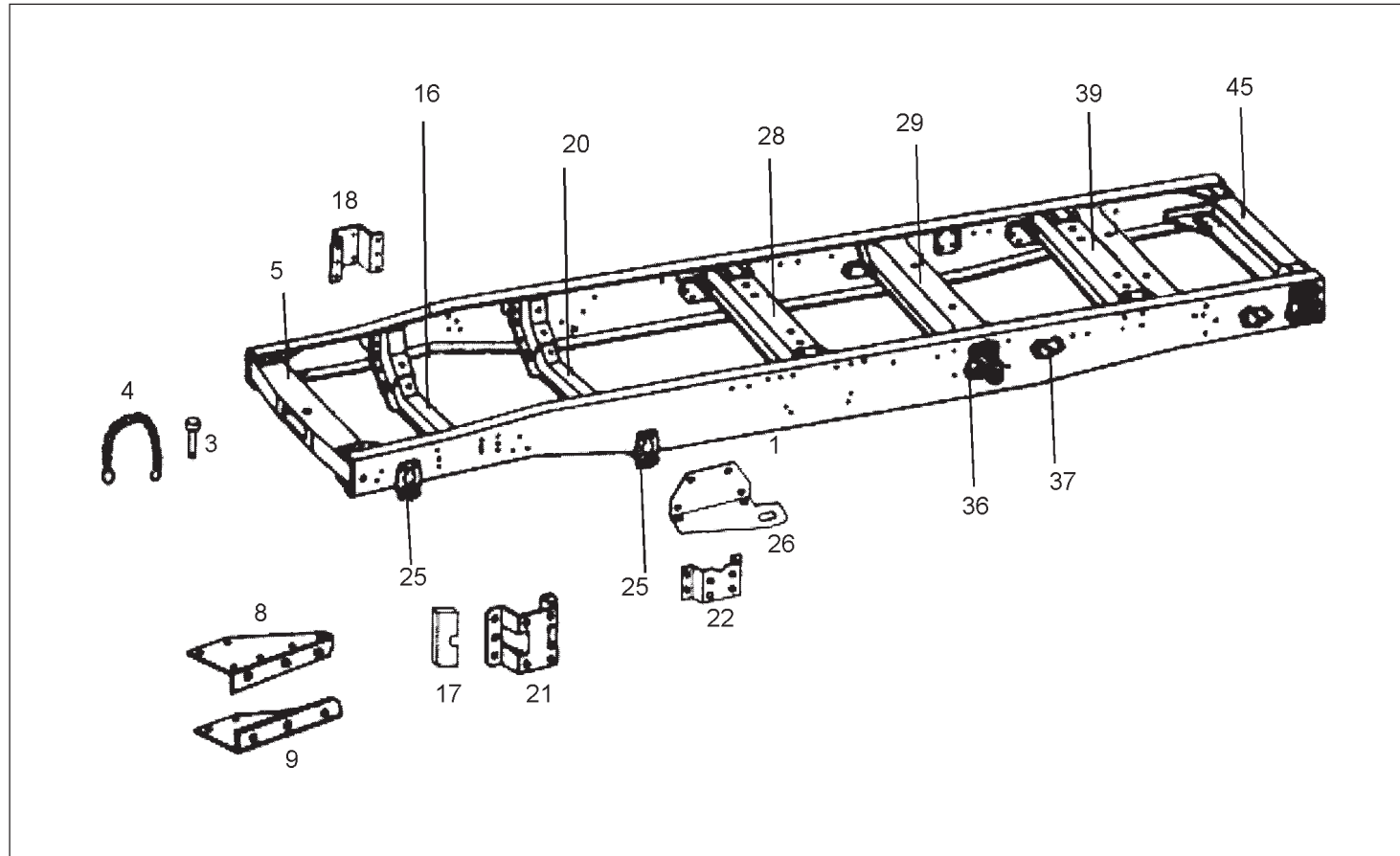



TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
26	2751 3130 71 24	Reinforcement -LH (Front Spr.Bkt- Front)	1	For Non-Lowered Veh; Sandwitch Version
28	2171 3120 01 13	Assy. 4th Cross-Member(Bridge) with Gusset	1	
28	2171 3120 71 10	Cross-Member (Bridge)-w/o Gusset	1	
	2171 3120 71 12	Support - RH (4th Cross-Member)	1	
	2171 3120 71 18	Support - LH (4th Cross-Member)	1	
29	2171 3120 01 14	Assy.5th Cross-Member (Bridge) with Gusset	1	
29	2171 3120 71 10	Cross-Member (Bridge)-w/o Gusset	1	
	2171 3120 71 15	Support - (Rear Spr-Front)	2	
36	2782 3240 33 01	Rear Spring Bracket (Front)	2	
	2171 3170 32 01	Threaded Pin	36	
39	2171 3120 71 09	Cross-Member (C-Section)-for 6th & 7th Cross member	3	Qty.2 for 6th & Qty.1 for 7th X-Member
	2171 3120 71 11	Support - (Double Cross-Member)	2	
	2171 3120 71 32	Support - (Double Cross-Member) LH	1	
37	2171 3240 33 04	Spring Bracket Centre	2	For Non Lowered & 2.64 Deg. Eng. Incl. Veh
37	2617 3240 33 01	Spring Bracket Centre	2	For Lowered Vehicle
	2171 3120 71 16	Support - RH (Rear Spr-Rear)	1	

TATA MOTORS

TABLE 31.1

FRAME

GROUP 31

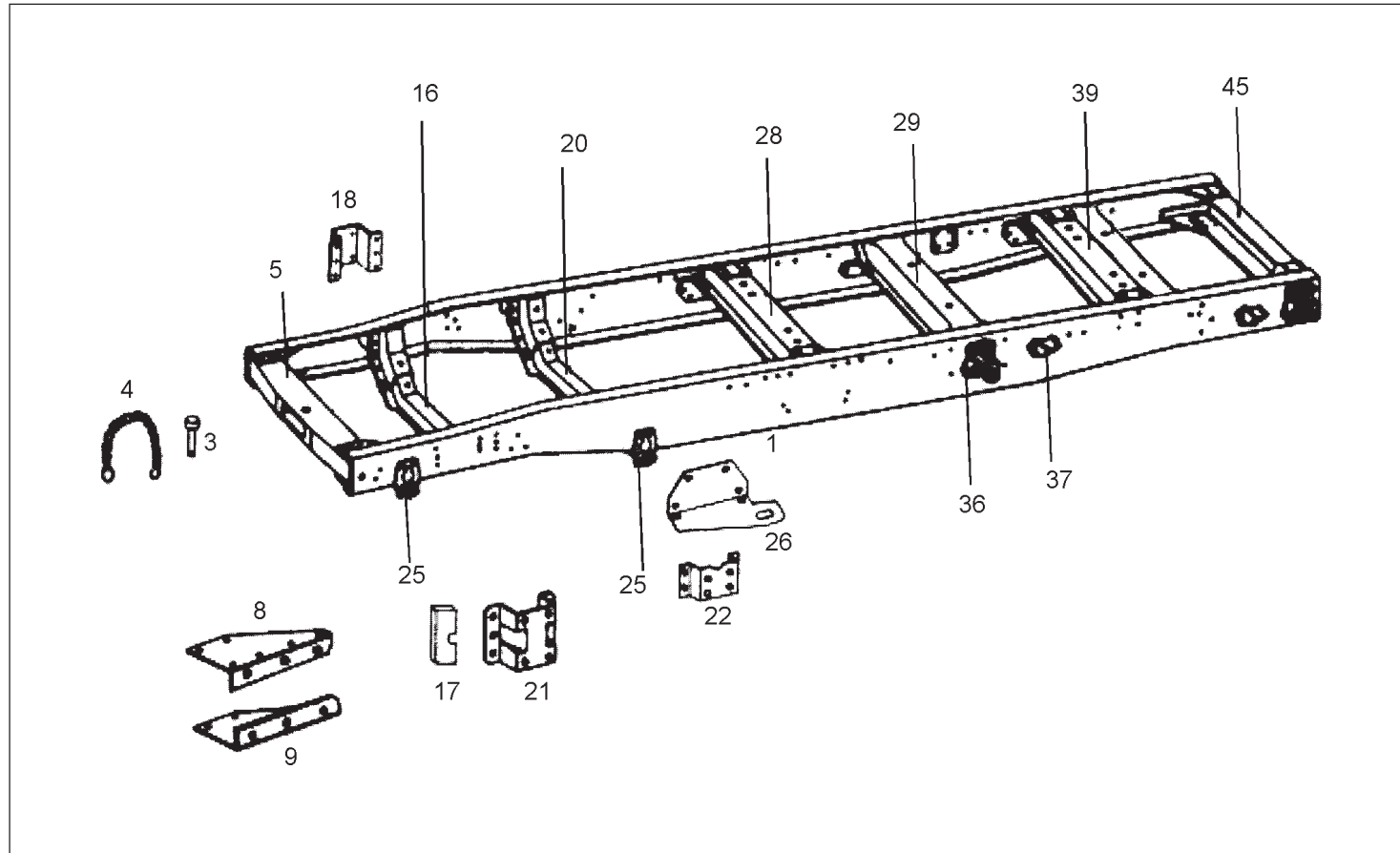




TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
45	2171 3120 71 17	Support - LH (Rear Spr-Rear)	1	
	2171 3240 33 01	Spring Bracket-Rear	2	
	2171 3120 71 13	End Cross Member	1	
	2171 3120 71 14	Support - (End Cross-Member)	2	
		NOISE SHIELD		
	2171 3170 01 05	Assy Kit for Noise Shield	1	For G50 Gear Box & Non-Low. Veh.
	2171 3170 01 07	Assy Eng Shield - Bottom	1	For Non Lowered & 2.64 Deg. Eng. Incl. Veh
	2171 3170 01 01	Assy Eng Shield - Bottom	1	For Lowered Vehicle
	2171 3170 01 02	Assy Mtg. Bracket(for Eng Bottom Shield)	1	For Non Lowered Vehicle
	2167 3170 01 07	Assy Mtg. Bracket(for Eng Bottom Shield)	1	For Lowered & 2.64 Deg. Eng. Incl. Veh
	2171 3170 01 03	Assy Gear Box Shield-Top	1	For Non-Lowered & Lowered Vehicle
	2167 3170 01 03	Assy Noise Shield - Top (Gear Box)	1	For 2.64 Deg.Eng. Incl. Vehicle
	2171 3170 01 04	Assy Gear Box Shield-Bottom	1	For Lowered Vehicle
	2171 3170 01 08	Assy Gear Box Shield-Bottom	1	For Non-Lowered vehicle
	2167 3170 01 02	Assy Noise Shield - Bottom(Gear Box)	1	For 2.64 Deg.Eng. Incl. Vehicle

TATA MOTORS

TABLE 31.1

FRAME

GROUP 31

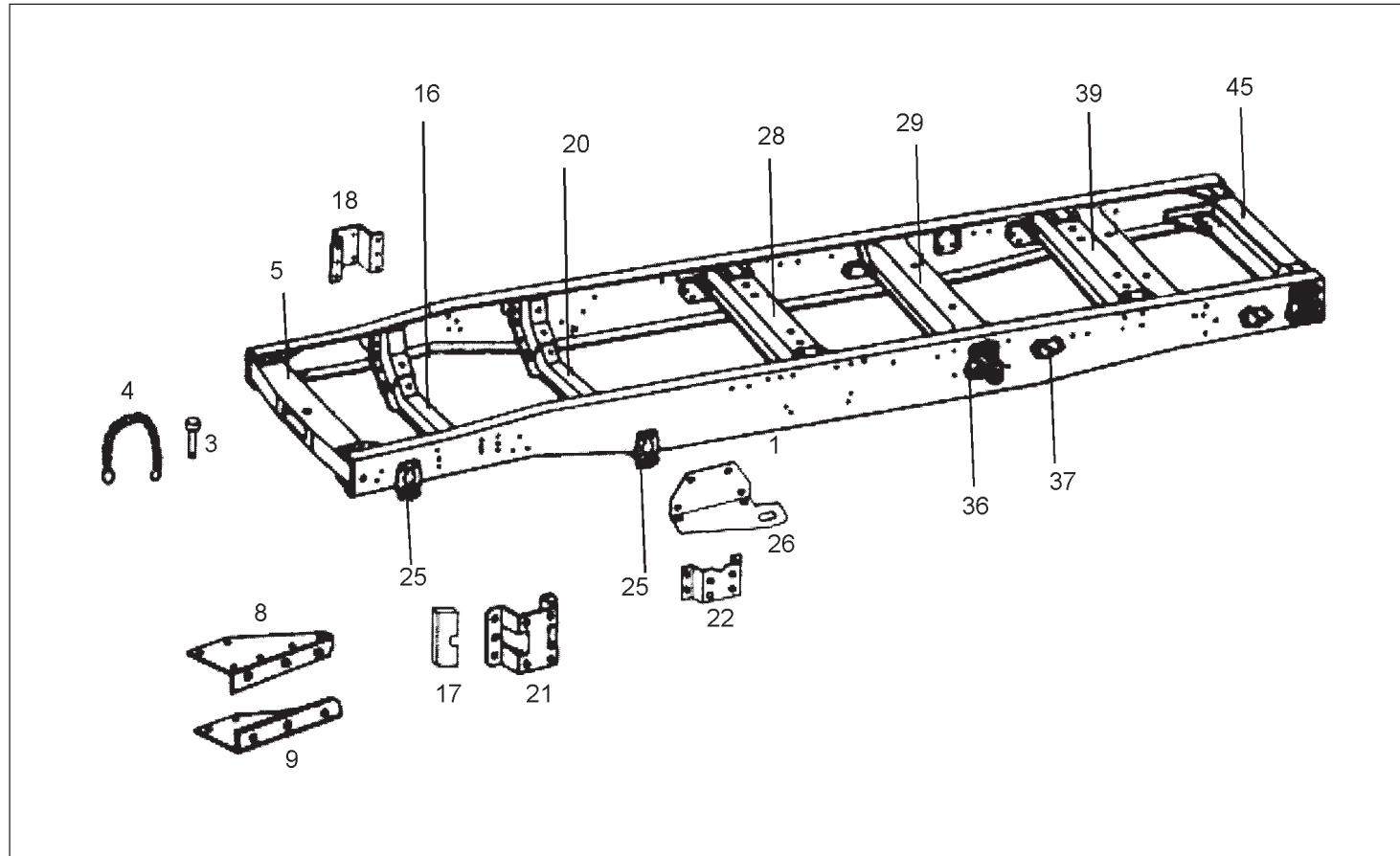




TABLE 31.1

FRAME

GROUP 31

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2171 3170 82 03	Bracket(Eng. Shield Bottom)	2	For Non-Lowered vehicle
	2171 3170 82 04	Mounting Bracket LH (G/Box Noise Shield)	1	
	2171 3170 82 05	Mounting Bracket RH (G/Box Noise Shield)	1	
	2171 3170 82 06	Bracket(G/Box Noise Shield at LM)	2	

TATA MOTORS

TABLE 32.1

FRONT SPRING

GROUP 32

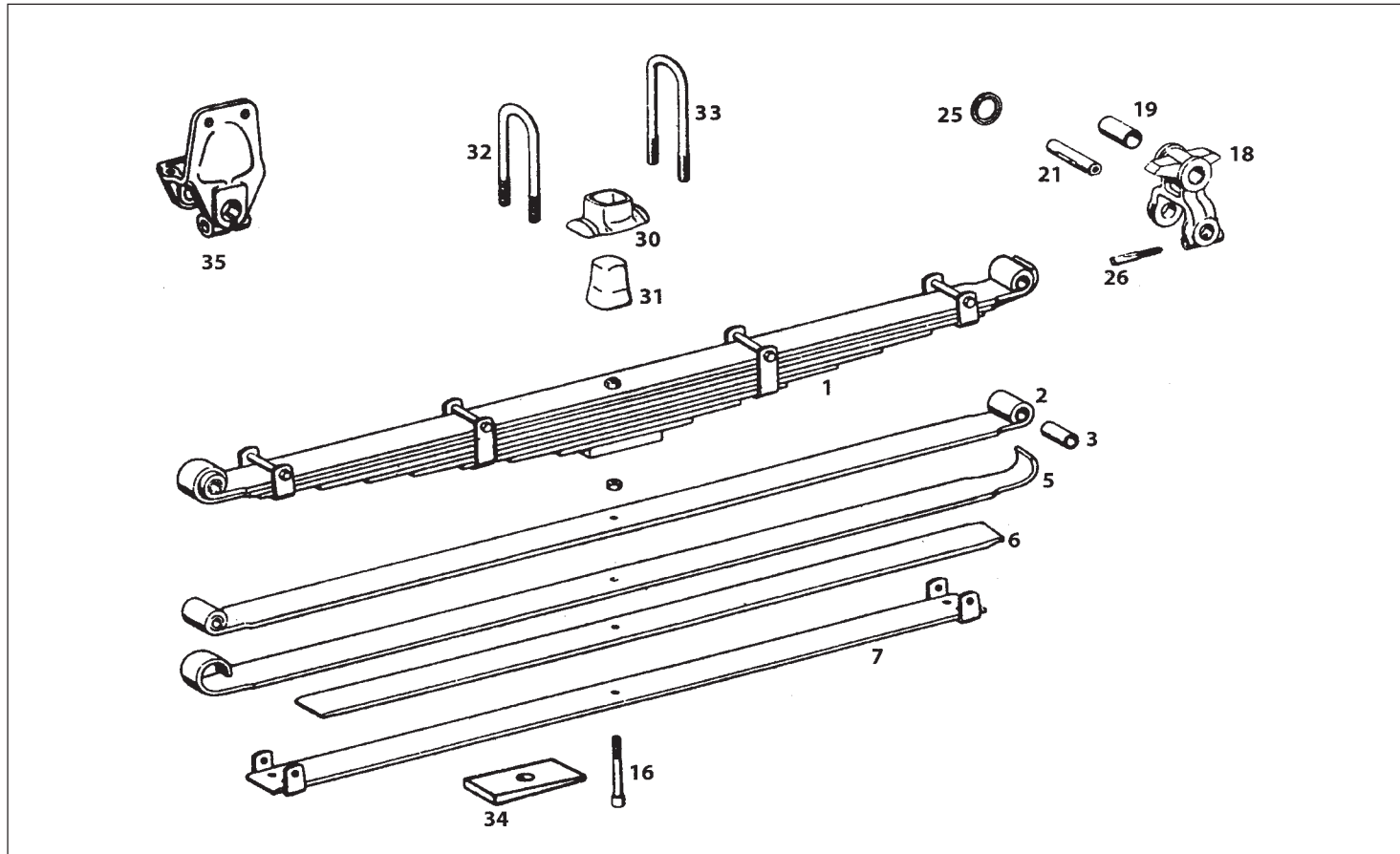



TABLE 32.1
FRONT SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FRONT SPRING		
1	2782 3210 01 30	Assy. Front Spring	2	
2		Assy. First Leaf with Bush	2	Not Serviced
3	2782 3210 34 01	Spring Bush	4	
5		Second Leaf	2	Not Serviced
6		Third Leaf	2	Not Serviced
7		Fourth Leaf	2	Not Serviced
		Fifth Leaf	2	Not Serviced
		Sixth Leaf	2	Not Serviced
		Seventh Leaf	2	Not Serviced
		Eighth Leaf	2	Not Serviced
16		Center Bolt	2	Not Serviced
18	2576 3210 01 05	Assy. Spring Shackle, Front	2	
19	2576 3210 34 01	Bush, Spring Shackle Front	2	
21	2576 3210 67 02	Spring Pin	6	
25	2573 3240 01 19	Assy. Sealing Ring	12	
26	042 990 00 37J	Cotter Pin	6	
30	2576 3220 37 01	Guide Plate	2	

TATA MOTORS

TABLE 32.1

FRONT SPRING

GROUP 32

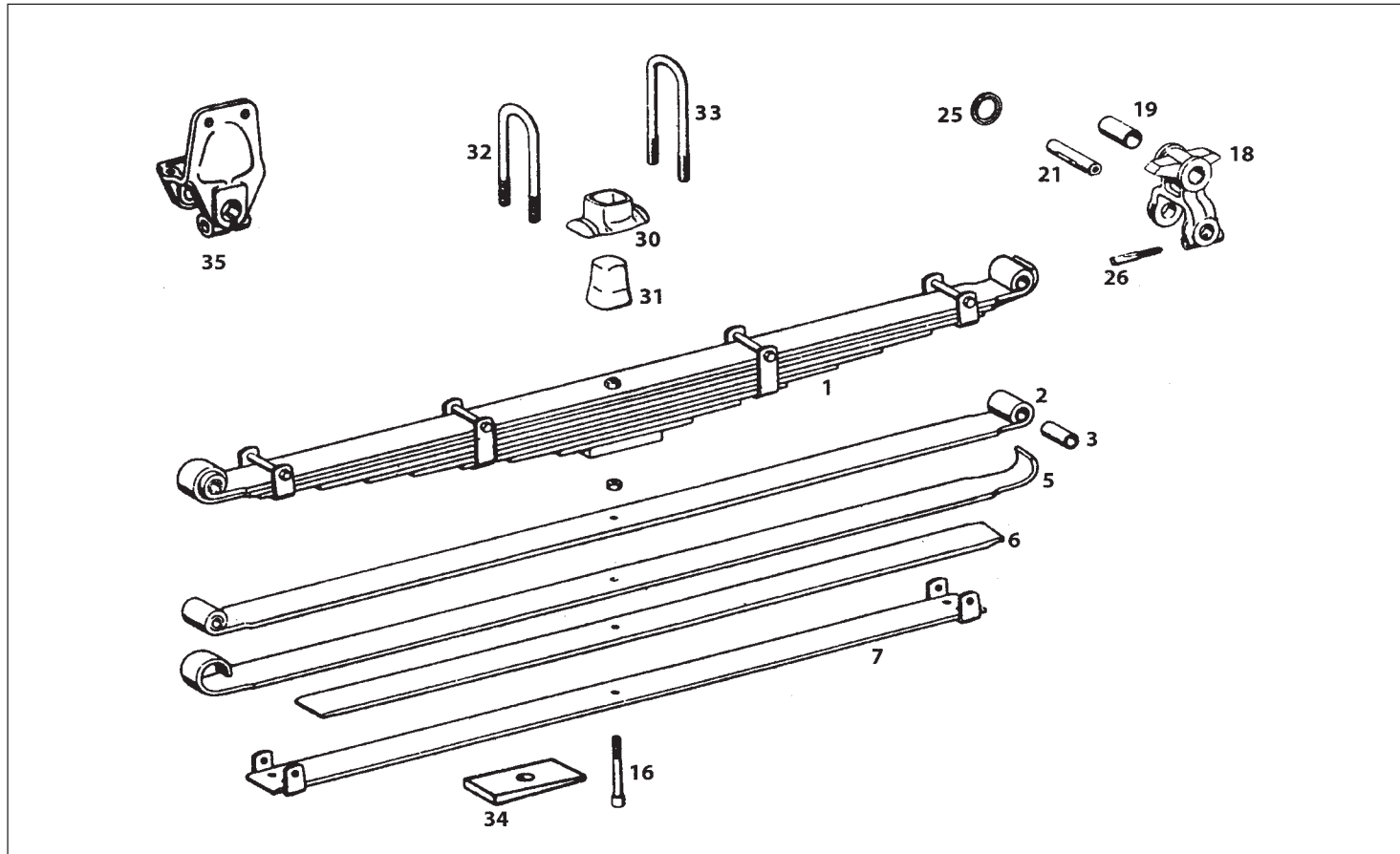




TABLE 32.1

FRONT SPRING

GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
31	2576 3220 77 01	Rubber Buffer	2	
32	2632 3220 42 02	U Clamp (Frt Spring to Frt Axle)	2	
33	2575 3220 42 07	U Clamp (with Anti-Roll Bar)	2	
	2067 3210 86 01	Spacer	4	
34	342 322 00 84	Caster Plate	2	
35	2576 3210 33 04	Spring Bracket-Front	4	

TATA MOTORS

TABLE 32.2

FRONT SHOCK ABSORBER

GROUP 32

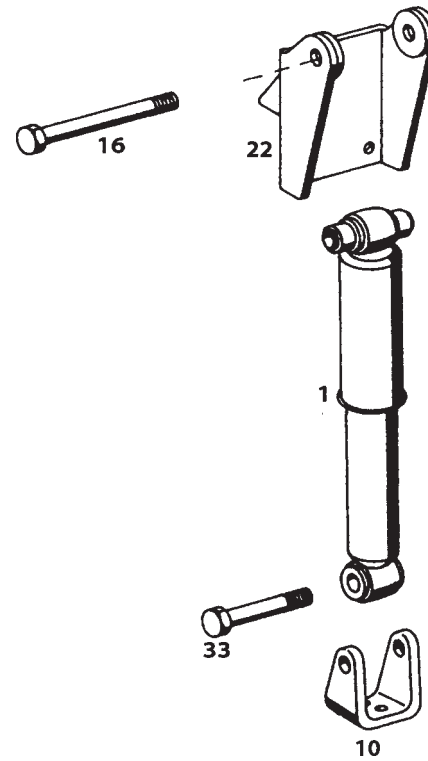




TABLE 32.2

FRONT SHOCK ABSORBER

GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FRONT SHOCK ABSORBER		
1	2576 3230 01 10	Assy. Front Shock Absorber	2	
10	2576 3230 33 08	Shock Absorber Bracket (on Front Axle) Lower	2	
16	2576 3260 80 03	Mounting Pin	2	
	2576 3230 86 04	Spacer	4	
	2576 3230 92 01	Washer	4	
	2576 3230 82 01	Locking Sheet(Bracket to Frt Axle)	2	
22	2751 3230 01 01	Assy. Bracket (Front Shock Absorber) Upper	2	
33	2576 3260 80 02	Mounting Pin	2	

TATA MOTORS

TABLE 32.3

ANTI ROLL BAR FRONT

GROUP 32

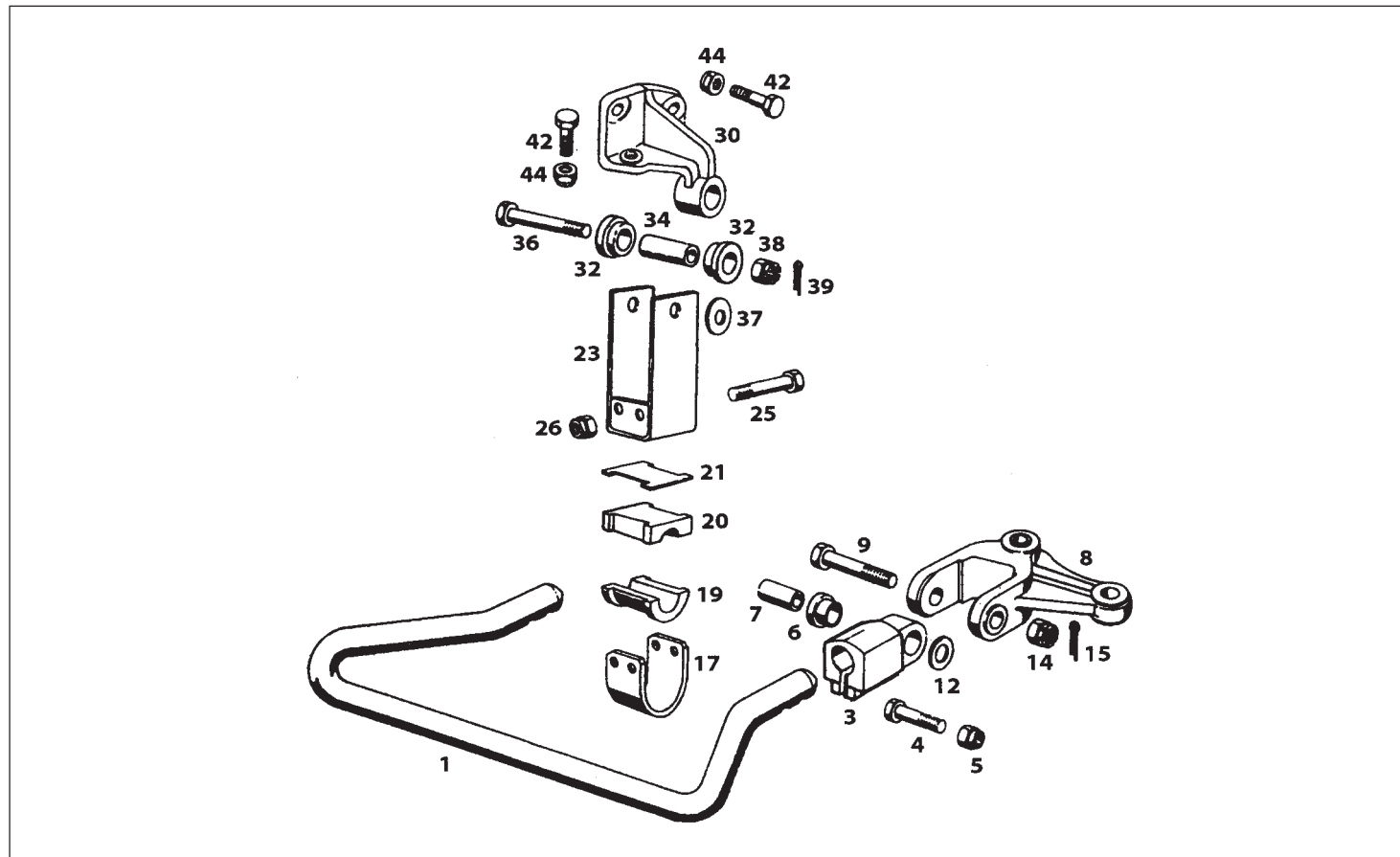




TABLE 32.3

ANTI ROLL BAR FRONT

GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ANTI ROLL BAR FRONT		
1	2576 3280 79 06	Anti Roll Bar (Bolted Version)	1	Optional
1	2576 3280 01 31	Anti Roll Bar (Crimped Version)	1	Optional
3	2576 3280 51 04	Eye Piece (Bolted Version)	2	For Selection
3	2576 3280 51 05	Eye Piece (Crimped Version)	2	For Selection
4	1106 389625 1	Hex. Bolt 10x85	4	
5	1214 050100 8	Nylon Nut M 10	4	
6	2576 3280 75 02	Rubber Bush	4	
7	2576 3280 84 02	Sleeve	2	
8	2060 3280 33 05	Bracket RH	1	
8	2060 3280 33 06	Bracket LH	1	
9	2640 3290 67 02	Mounting Pin	2	
12	2576 3280 83 06	Shim	AR	
12	2576 3280 83 07	Shim	AR	
12	2576 3280 83 08	Shim	AR	
14	1214 069801 4	Nut M 20x1.5	2	
15	1315 060936 9	Split Pin 4x36	2	
17	2576 3280 71 03	Clamp	2	

TATA MOTORS

TABLE 32.3

ANTI ROLL BAR FRONT

GROUP 32

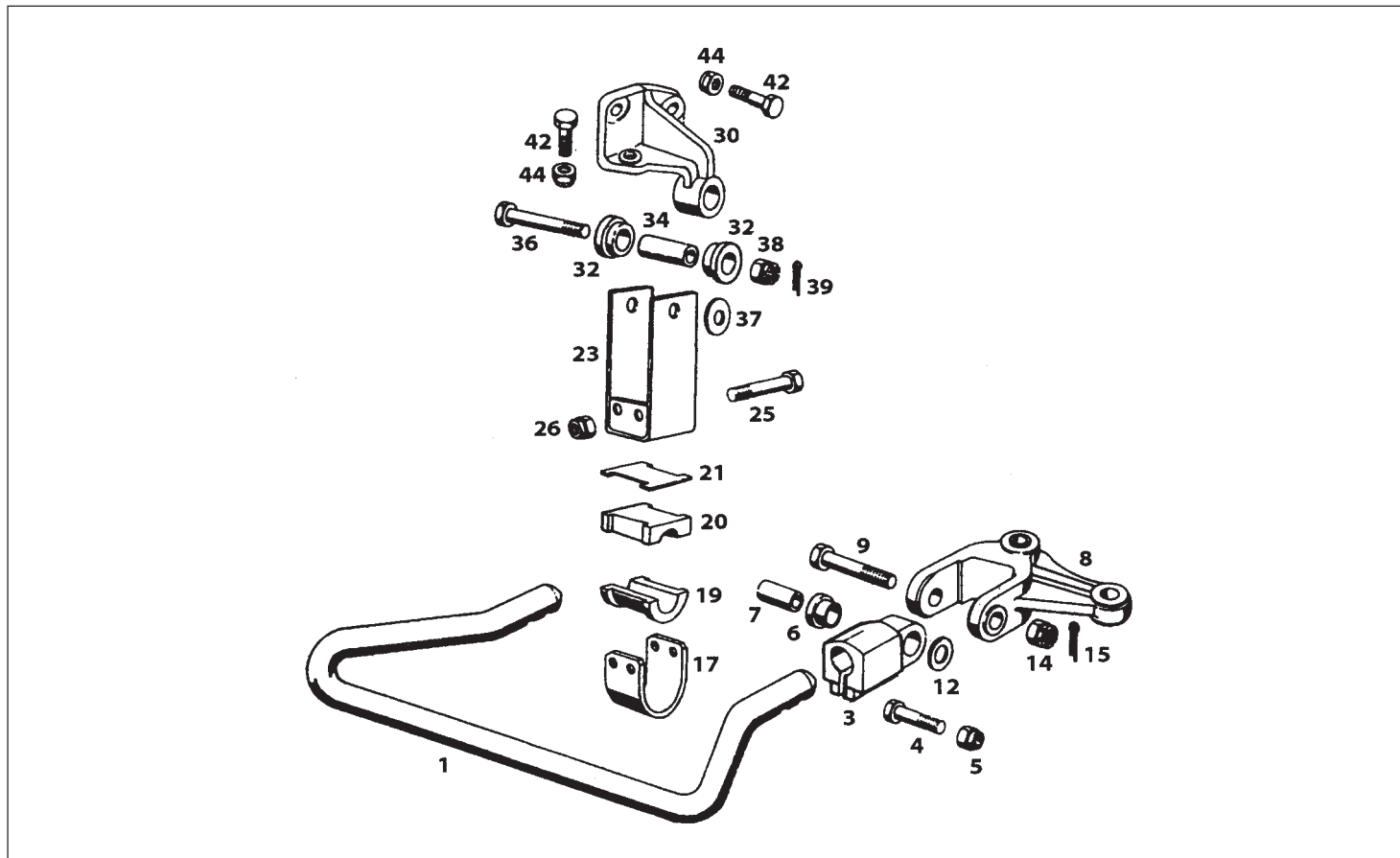




TABLE 32.3 **ANTI ROLL BAR FRONT** **GROUP 32**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
19	2576 3280 34 02	Bush Half (Bottom)	2	For 2.64 Deg.Eng. Incl. Vehicle
20	2576 3280 34 03	Bush Half (Top)	2	
21	2576 3280 83 02	Shim	AR	
21	2576 3280 83 03	Shim	AR	
21	2576 3280 83 04	Shim	AR	
23	2576 3280 01 12	Assy. Connecting Link	2	
25	1106 389625 1	Hex. Bolt 10x85	4	
26	1214 050100 8	Nyloc Nut M 10	4	
30	2576 3280 33 07	Bracket	2	
30	2060 3280 33 03	Bracket (Anti Roll Bar Mounting)	2	
32	2576 3280 75 01	Rubber Bush	4	
34	2576 3280 84 01	Sleeve	2	
	2171 3120 71 19	Reinforcement (Antirole Bar Mtg at LM)	2	
36	2576 3280 67 03	Mounting Pin	2	
37	1246 050210 0	Bright Washer 21 St	2	
38	1210 220200 5	Castle Nut M 20x1.5	2	
39	1315 060936 9	Split Pin 4x36	2	
42	1132 399839 8	Screw M12x40	8	
44	1214 050120 2	Nyloc Nut M 12	8	

TATA MOTORS

TABLE 32.4

REAR SPRING

GROUP 32

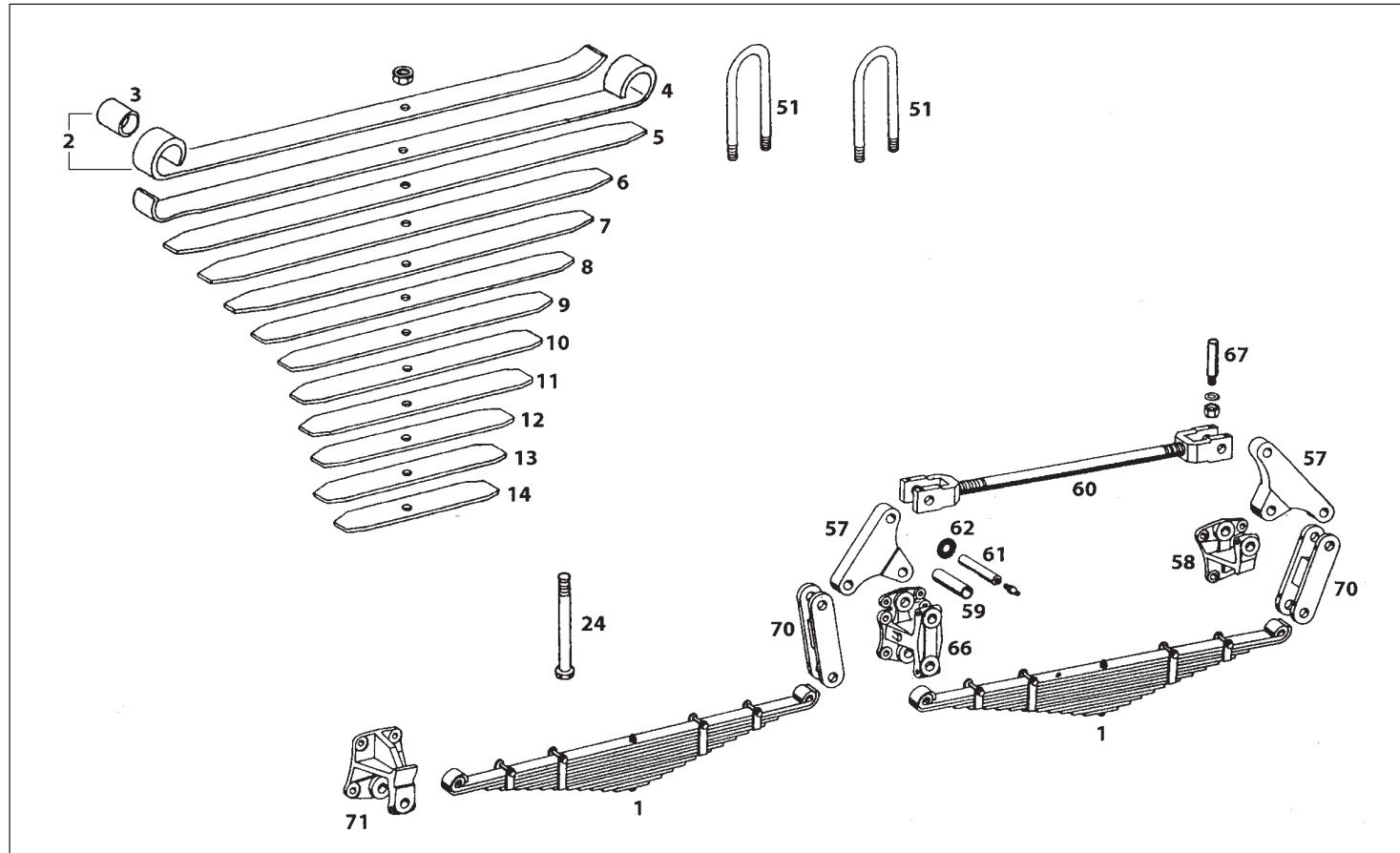




TABLE 32.4

REAR SPRING

GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REAR SPRING		
1	2171 3240 01 01	Assy. Rear Spring	4	
		Rebound Leaf	4	Not Serviced
2		Assy First Leaf With Bush	4	Not Serviced
3		Spring Bush(Rear Spring)	8	Not Serviced
4		Second Leaf	4	Not Serviced
5		Third Leaf	4	Not Serviced
6		Fourth Leaf	4	Not Serviced
7		Fifth Leaf	4	Not Serviced
8		Sixth Leaf	4	Not Serviced
9		Seventh Leaf	4	Not Serviced
10		Eighth Leaf	4	Not Serviced
11		Ninth Leaf	4	Not Serviced
12		Tenth Leaf	4	Not Serviced
13		Eleventh Leaf	4	Not Serviced
14		Twelveth Leaf	4	Not Serviced
24	2171 3240 32 01	Centre Bolt	4	
	2782 3250 37 02	Guide Plate	4	

TATA MOTORS

TABLE 32.4

REAR SPRING

GROUP 32

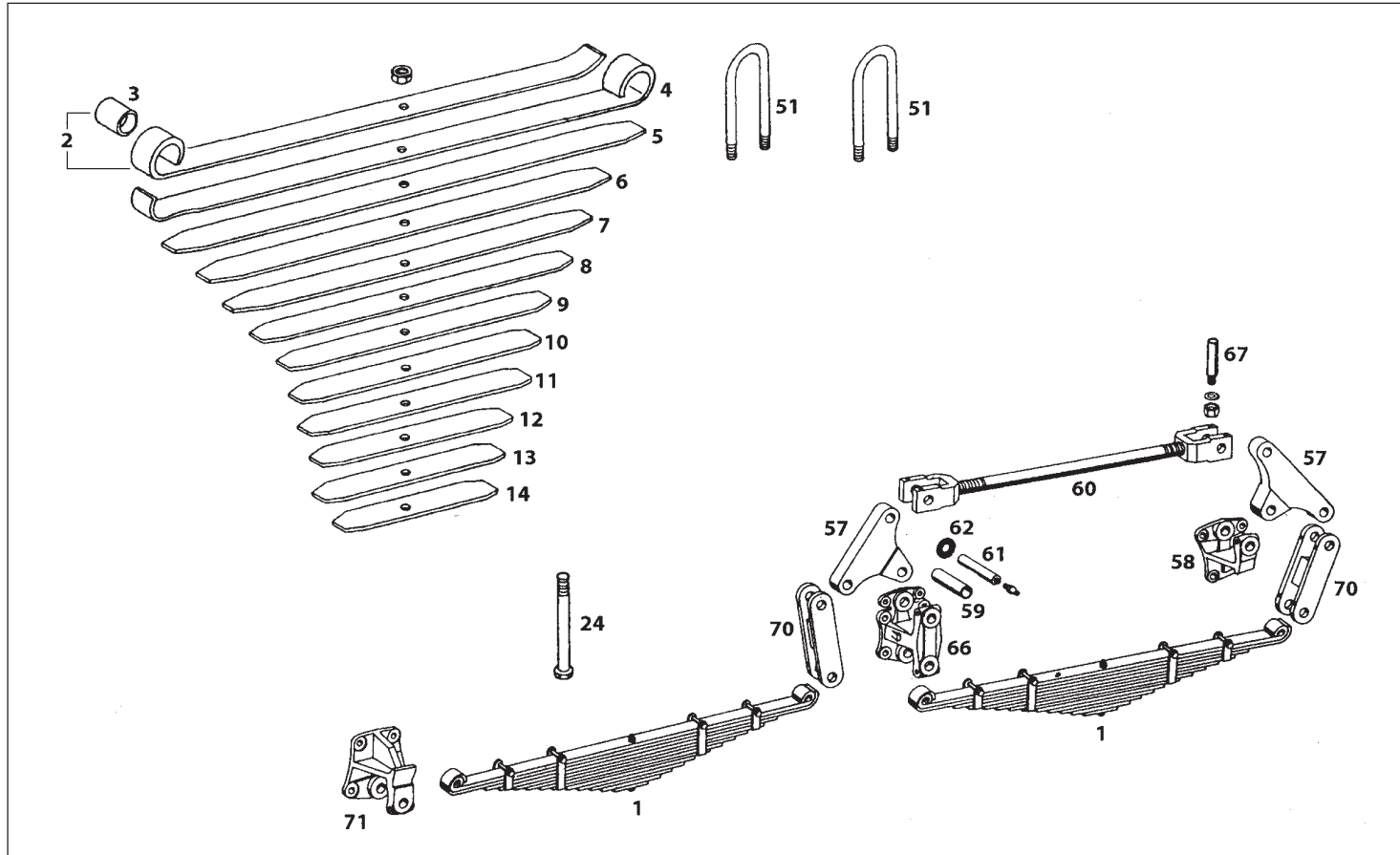




TABLE 32.4

REAR SPRING

GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
51	2167 3240 42 01	U-Clamp	8	
	2171 3250 86 02	Spacer (U Clamp)	16	
57	2617 3240 01 03	Assy. Bell Crank Lever	4	
58	2171 3240 33 01	Spring Bracket-Rear	2	
	2171 3170 32 01	Threaded Pin	12	
59	2617 3240 34 01	Bush	4	
59	2617 3240 34 02	Bush	8	
60	2617 3240 01 02	Assy. Link Rod	2	
61	2617 3240 67 01	Lever Pin	4	
62	2617 3240 01 09	Assy. Sealing Ring	24	
66	2171 3240 33 04	Spring Bracket Centre	2	For Non Lowered & 2.64 Deg. Eng. Incl. Veh
66	2617 3240 33 01	Spring Bracket Centre	2	For Lowered Vehicle
67	042 990 00 37J	Cotter Pin	16	
	2782 3240 67 02	Pin	8	
70	2782 3240 01 18	Assy. Shackle Complete - Rear	4	
71	2782 3240 33 01	Rear Spring Bracket (Front)	2	
	2782 3240 67 01	Spring Pin	4	

TATA MOTORS

TABLE 32.4

REAR SPRING

GROUP 32

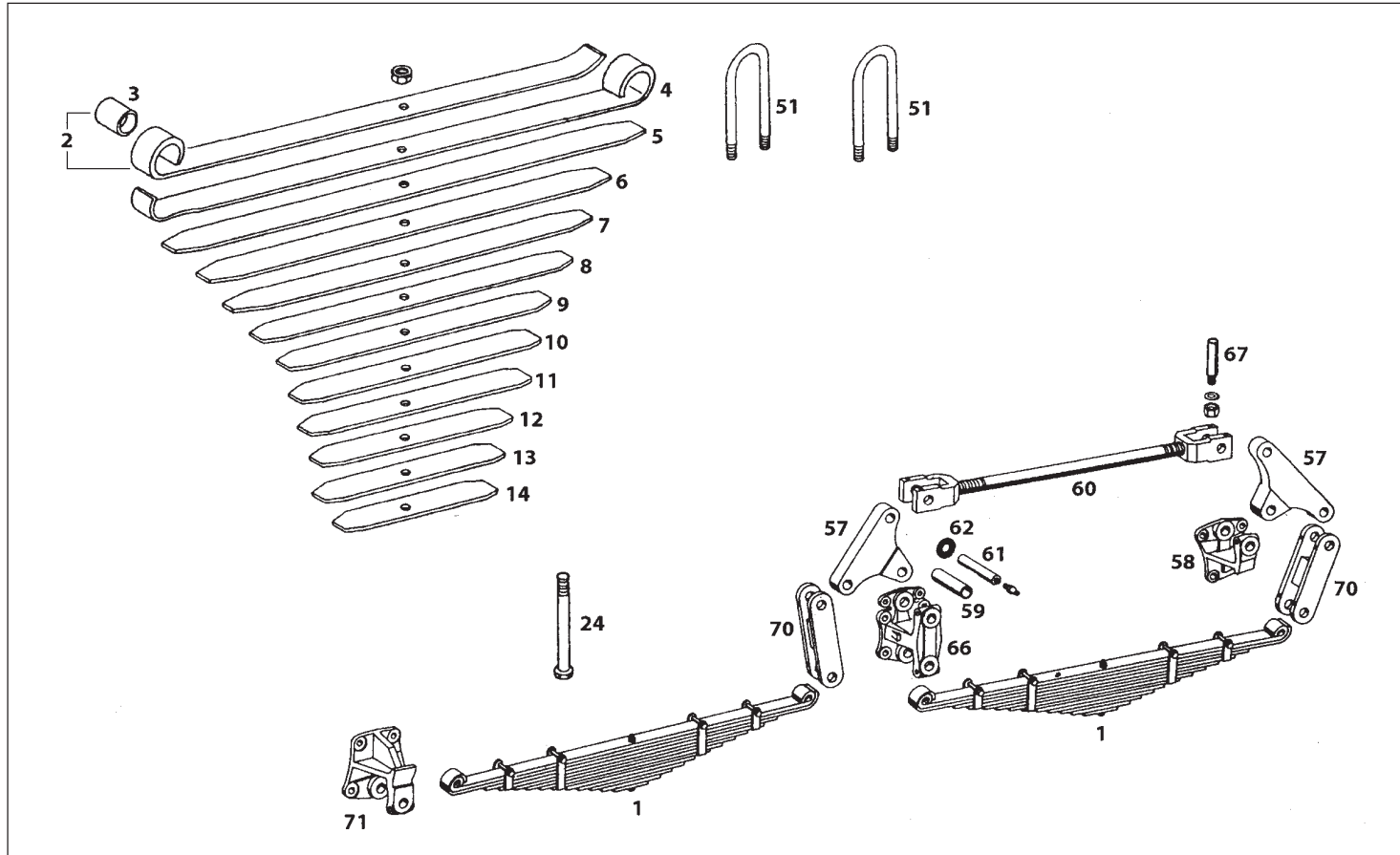




TABLE 32.4

REAR SPRING

GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2618 3240 01 01	Assy. Sealing Ring (Rear Spring)	10	
	2602 3240 67 01	Spring Pin	4	

TATA MOTORS

TABLE 33.1

FRONT AXLE

GROUP 33

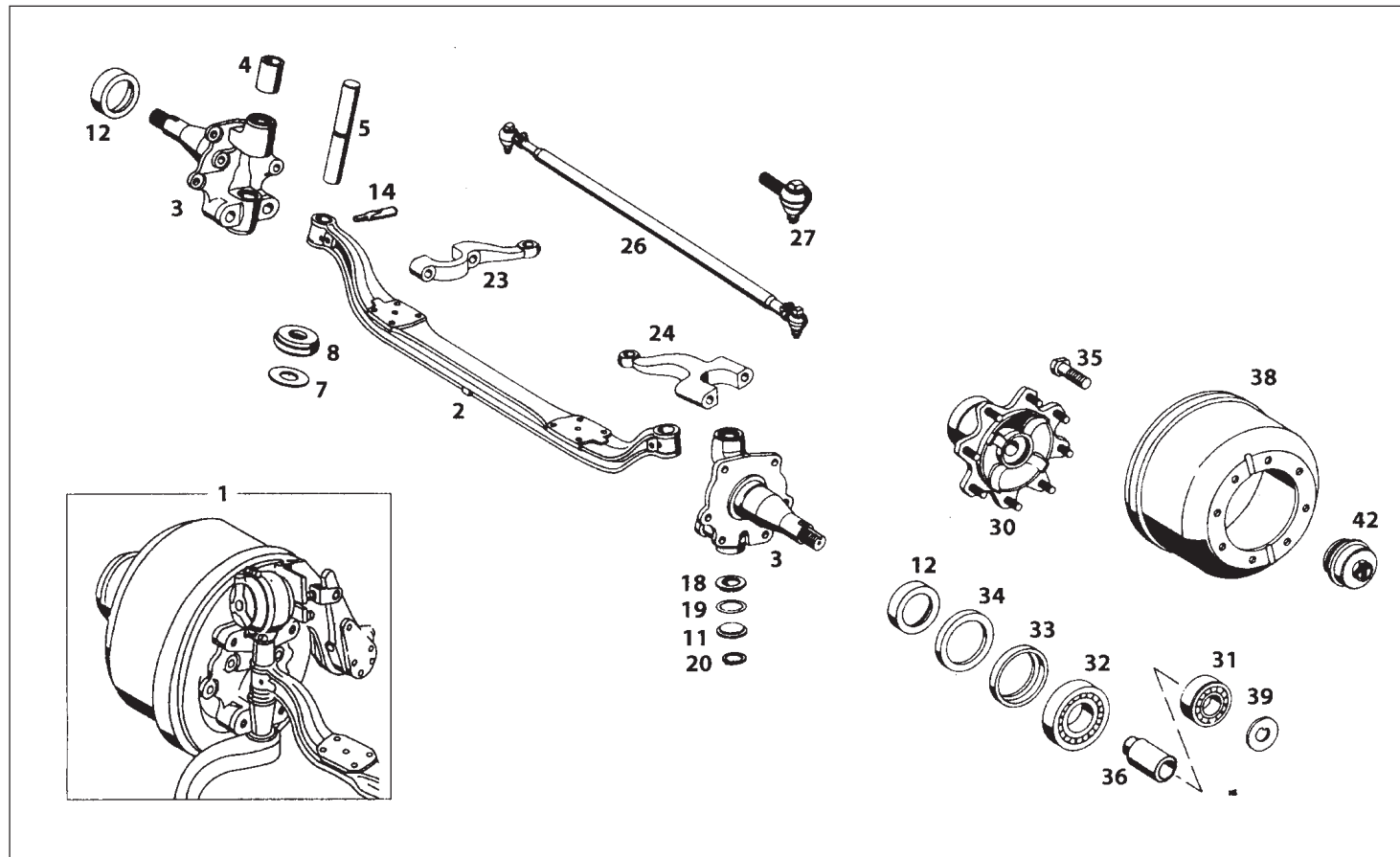




TABLE 33.1

FRONT AXLE

GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FRONT AXLE		
1	2753 3300 01 03	Assy. Front Axle Complete with S-Cam Brakes	1	
2	2576 3310 51 10	Front Axle Beam Normal	1	
3	2575 3320 01 25	Assy. Stub Axle Normal	2	
4	2575 3320 34 01	Bush (For King Pin)	4	
5	2576 3320 67 09	King Pin Normal	2	
	2575 3320 92 03	Thrust Washer Upper Normal	1	
7	2575 3320 92 07	Thrust Washer Lower Normal	1	
8	2576 3320 31 09	Tapered Roller Thrust Bearing Normal	1	
	2576 3320 72 01	Plug (Stub Axle-Top)	2	
11	2575 3320 63 01	Dust Cap (Stub Axle)	2	
12	2576 3320 86 01	Spacer	2	
	2576 3320 92 12	Thrust Washer	AR	For Selection
	2576 3320 92 13	Thrust Washer	AR	For Selection
	2576 3320 92 14	Thrust Washer	AR	For Selection
	2576 3320 92 15	Thrust Washer	AR	For Selection
	2576 3320 92 16	Thrust Washer	AR	For Selection
	2576 3320 92 17	Thrust Washer	AR	For Selection

TATA MOTORS

TABLE 33.1

FRONT AXLE

GROUP 33

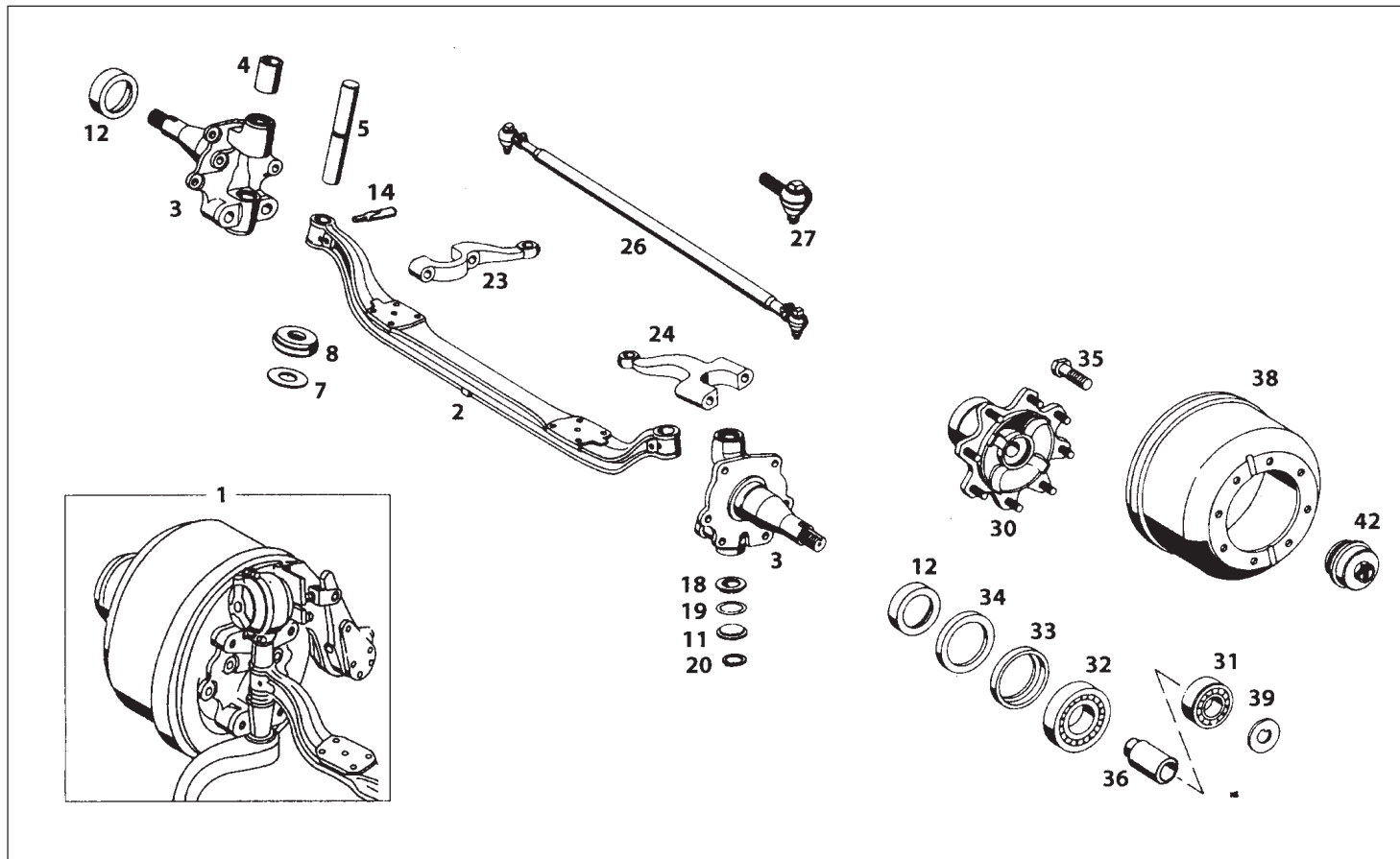




TABLE 33.1

FRONT AXLE

GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2576 3320 92 18	Thrust Washer	AR	For Selection
	2576 3320 92 19	Thrust Washer	AR	For Selection
	2576 3320 92 20	Thrust Washer	AR	For Selection
	2576 3320 92 21	Thrust Washer	AR	For Selection
	2576 3320 92 22	Thrust Washer	AR	For Selection
14	2576 3320 67 07	Cotter Pin	2	
18	2576 3320 82 02	Sealing Cap (Stub Axle)	4	
19	2576 3320 77 02	Gasket Ring	4	
20	1458 060500 2	Internal Circlip 50x2	4	
23	2576 3380 51 04	Steering Arm LH	1	
23	2576 3380 51 06	Steering Arm RH	1	
24	2576 3380 51 07	Steering Arm Top	1	
26	2576 3380 01 03	Assy.Tie Rod	1	
27	000 338 26 29	Assy. Ball Joint LH	1	
27	000 338 34 29	Assy. Ball Joint RH	1	
30	2631 3340 01 01	Assy.Wheel Hub,Front with Hub Bolt and Bearings	2	For Selection
30	2631 3340 01 08	Assy.Wheel Hub,Front with Hub Bolt and w/o Bearings	2	For Selection
30	2631 3340 55 01	Wheel Hub (Front) w/o Bolts and Bearing	2	For Selection

TATA MOTORS

TABLE 33.1

FRONT AXLE

GROUP 33

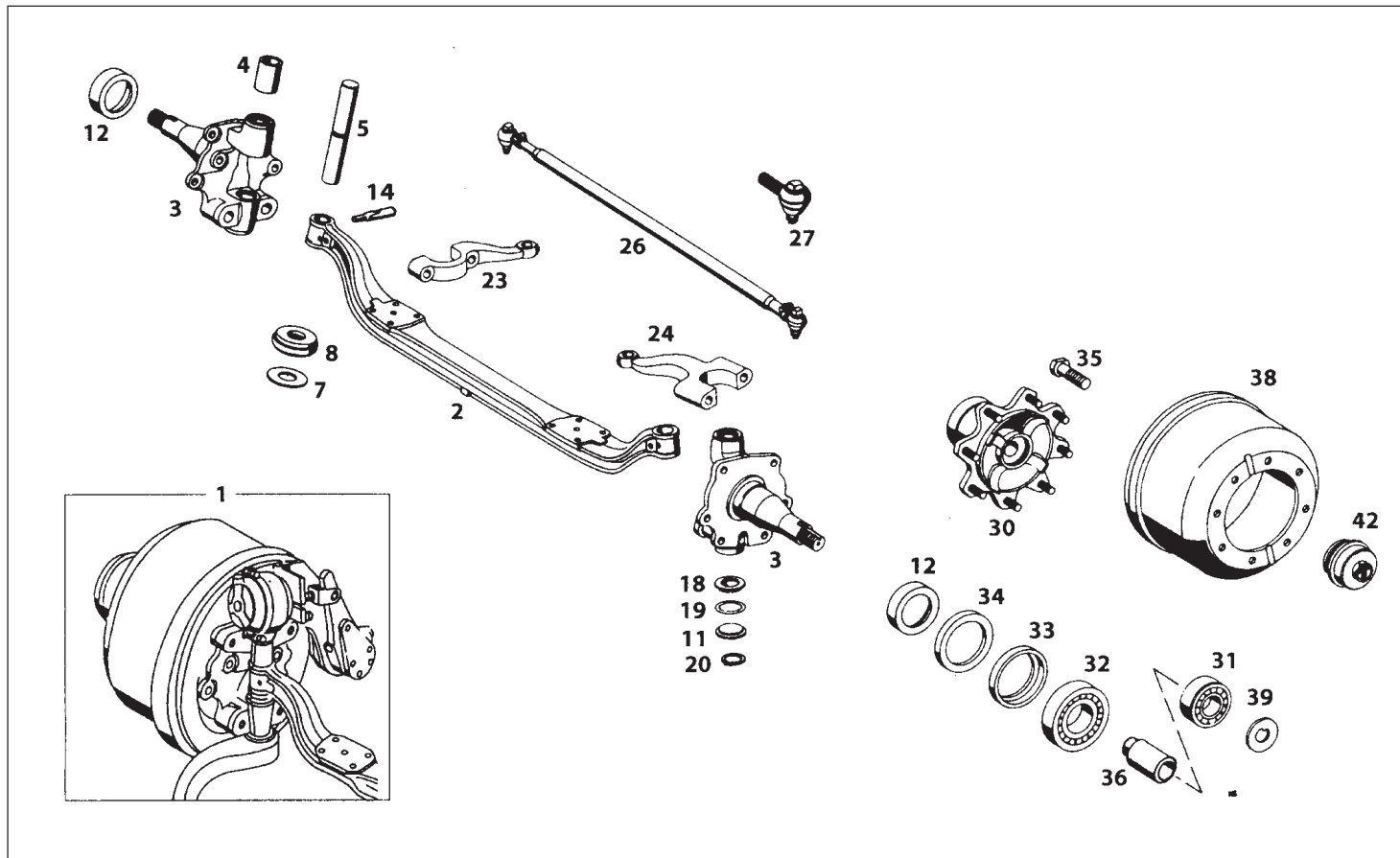




TABLE 33.1

FRONT AXLE

GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
31	2576 3340 31 03	Taper Roller Bearing, Outer	2	
32	2576 3340 31 01	Taper Roller Bearing, Inner	2	
33	2576 3340 86 01	Spacer	2	
34	2576 3340 78 01	Sealing Ring	2	
35	2631 4010 67 01	Hub Bolt (M22)	20	
36	2573 3340 86 02	Spacer Tube	2	
	2574 3340 83 04	Shim 1.0 Thk	AR	For Selection
	2574 3340 83 05	Shim 0.5 Thk	AR	For Selection
	2574 3340 83 06	Shim 0.3 Thk	AR	For Selection
	2574 3340 83 07	Shim 0.1 Thk	AR	For Selection
38	2631 4210 37 01	Brake Drum Spigotted	2	
39	2575 3340 92 01	Thrust Washer	2	
42	2573 3340 37 03	Front Hub Cover	2	
	000 330 00 03J	Tie Rod Repair Kit Consisting of :	1	
		Upper Ball Cup	2	
		Lower Ball Cup	2	
		Pressure Spring	2	
		Locking Ring	2	

TATA MOTORS

TABLE 33.1

FRONT AXLE

GROUP 33

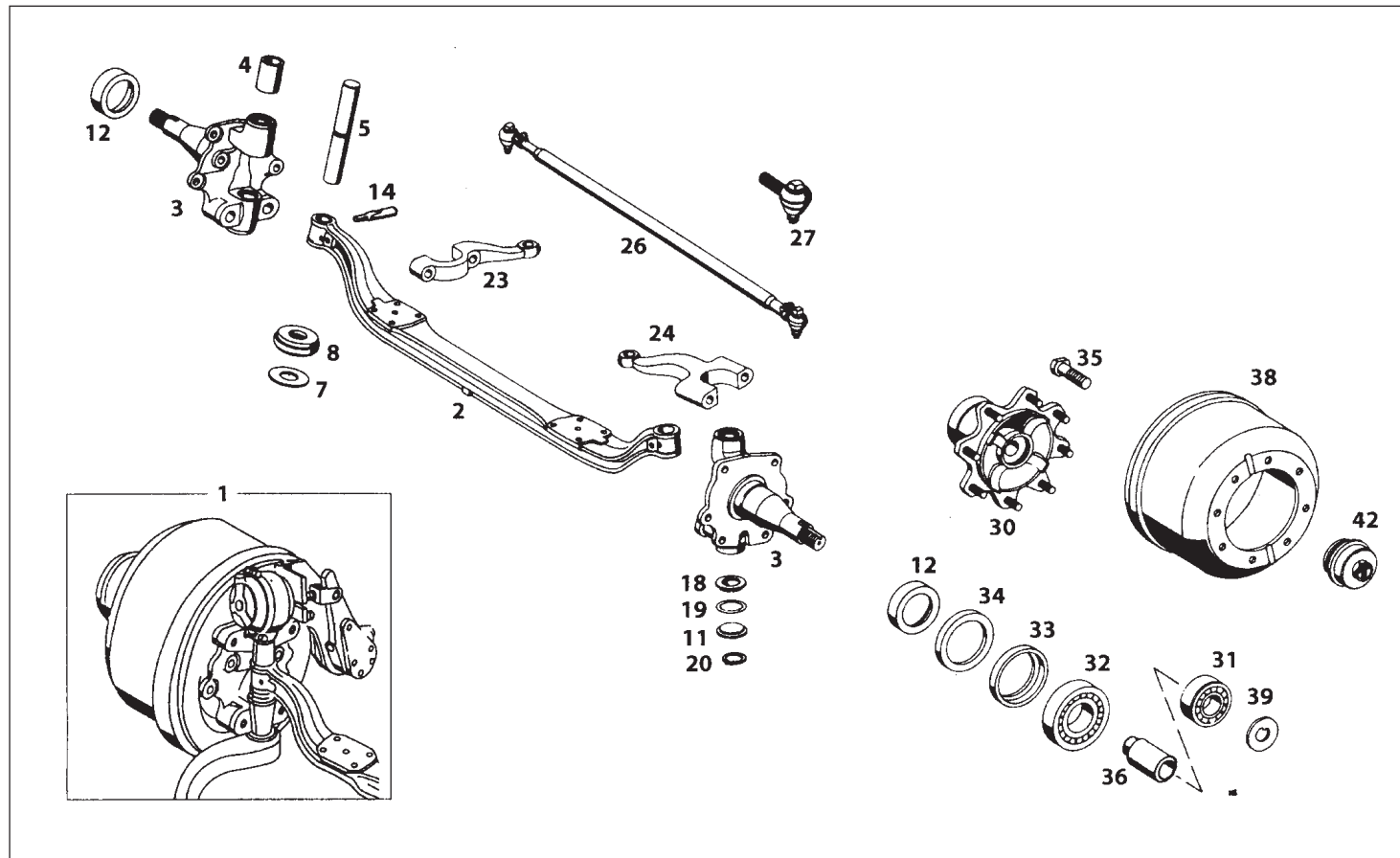



TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		Spherical Pin	2	
		Castle Nut	2	
		Seal Cap	2	
		Thrust Washer (Brass)	2	
		Thrust Washer (Steel)	2	
		KING PIN REPAIR KITS		
	8854 3316 16 12	King Pin Repair Kit with Minor Kit & Bush STD (38.25mm)	1	
		Consisting of :		
		King Pin STD	2	
		King Pin Bush	4	
	8854 3301 16 12	King Pin Repair Kit with Minor Kit & Bush O/S I (38.35mm)	1	
		Consisting of :		
		King Pin O/S I	2	
		King Pin Bush	4	
		Minor Kit	1	
	8854 3302 16 12	King Pin Repair Kit with Minor Kit & Bush O/S II (38.45mm)	1	
		Consisting of :		
		King Pin O/S II	2	

TATA MOTORS

TABLE 33.1

FRONT AXLE

GROUP 33

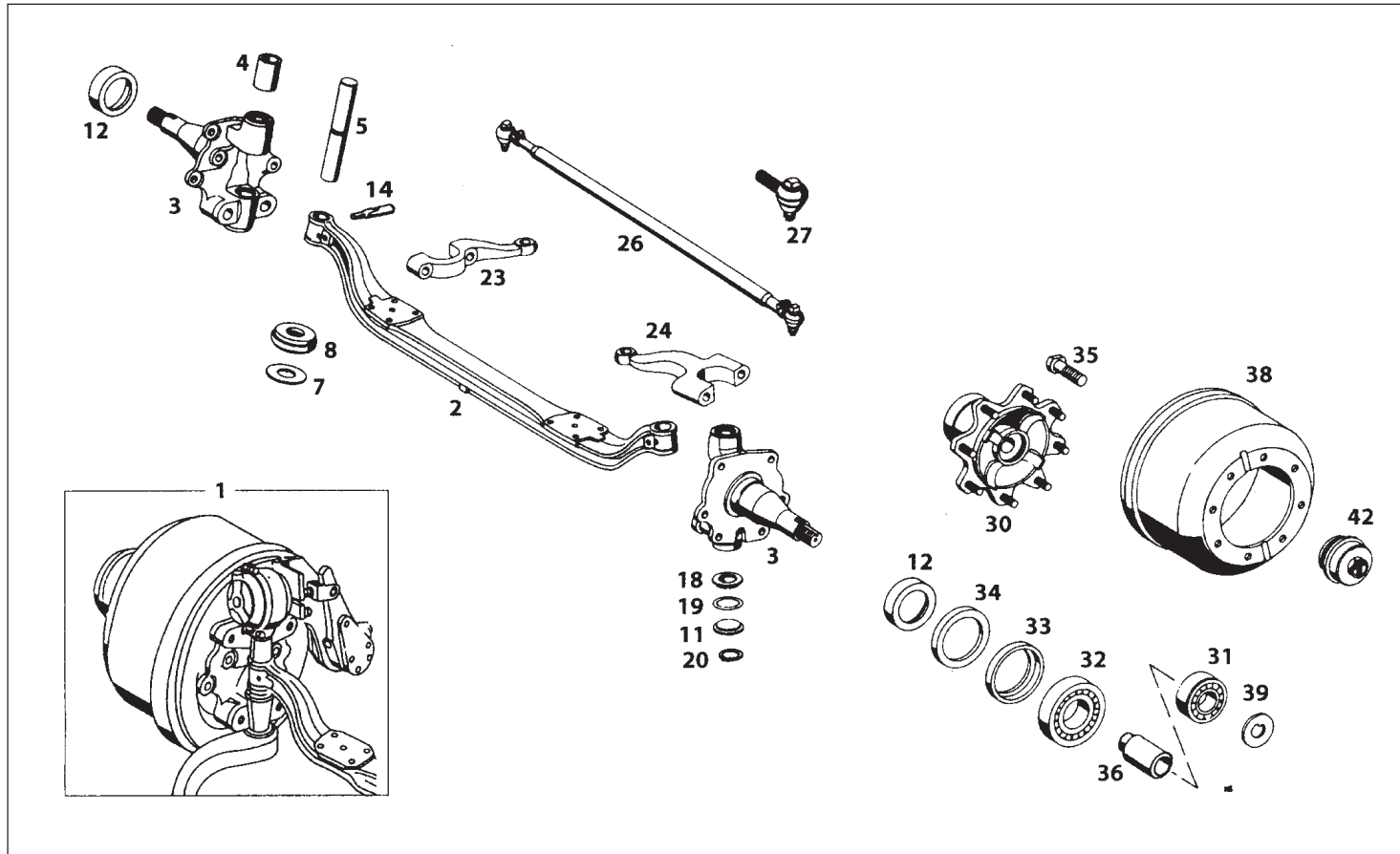




TABLE 33.1

FRONT AXLE

GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		King Pin Bush	4	
		Minor Kit	1	
	8854 3303 16 12	King Pin Repair Kit with Minor Kit & Bush O/S III (38.55mm)	1	
		Consisting of :		
		King Pin O/S III	2	
		King Pin Bush	4	
		Minor Kit	1	
	8854 3304 16 12	King Pin Repair Kit with Minor Kit & w/o Bush STD (38.25mm) Consisting of :	1	
		King Pin STD	1	
		Minor Kit	1	
	8854 3305 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S I (38.35mm) Consisting of :	1	
		King Pin O/S I	1	
		Minor Kit	1	
	8854 3306 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S II (38.45mm) Consisting of :	1	
		King Pin O/S II	1	

TATA MOTORS

TABLE 33.1

FRONT AXLE

GROUP 33

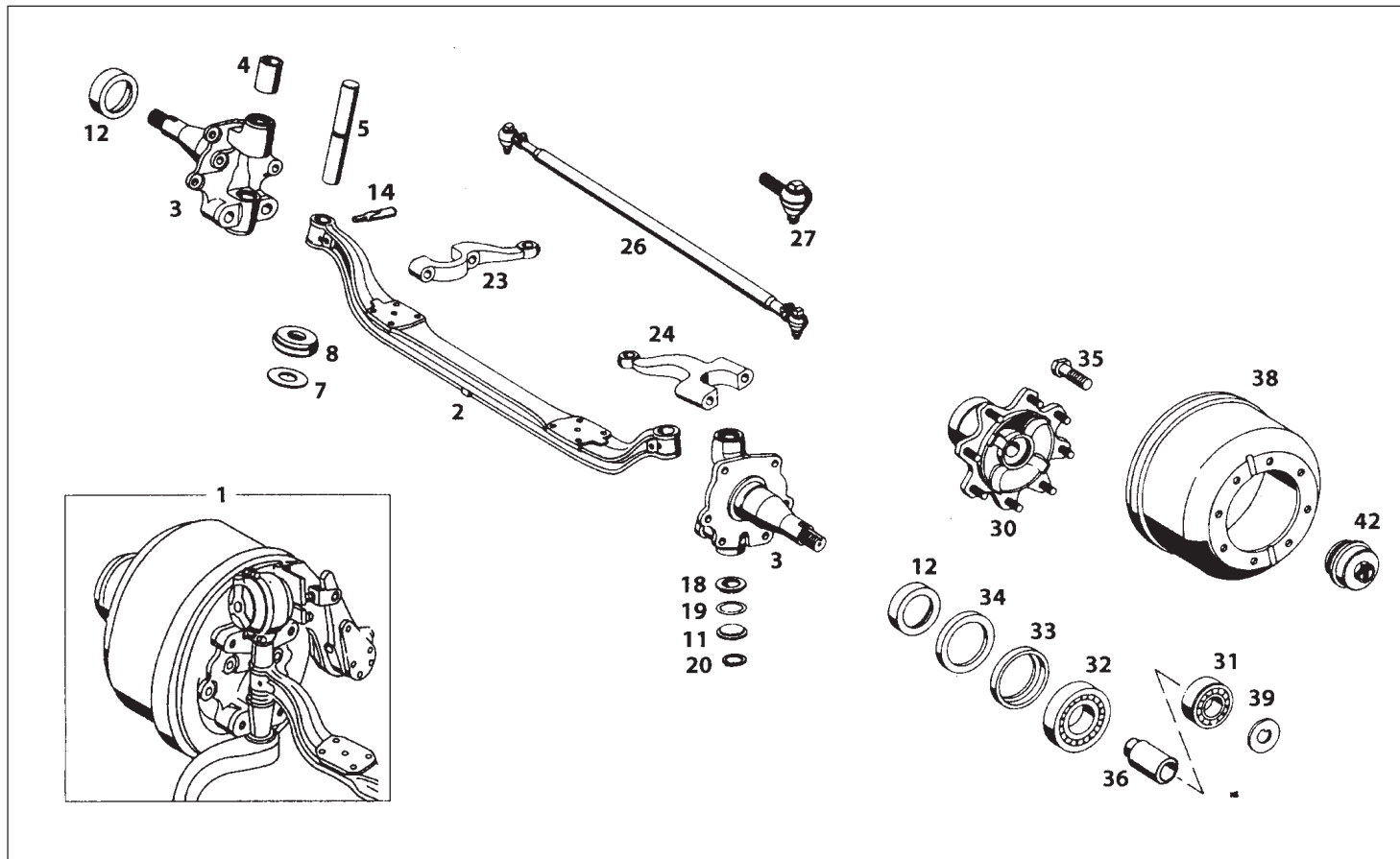




TABLE 33.1

FRONT AXLE

GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		Minor Kit	1	
	8854 3307 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S III (38.55mm) Consisting of :	1	
		King Pin O/S III	1	
		Minor Kit	1	
	8854 3308 16 12	Minor Kit Consisting of :	1	
		Cotter Bolt	2	
		'O' Ring	4	
		Circlip B-50	4	
		Sealing Cap	4	
		Hex Nut M 8	2	
		Spring Washer	2	
		Grease Nipple	4	

TATA MOTORS

TABLE 35.1

REAR AXLE (TANDEM BOGIE AXLE)

GROUP 35

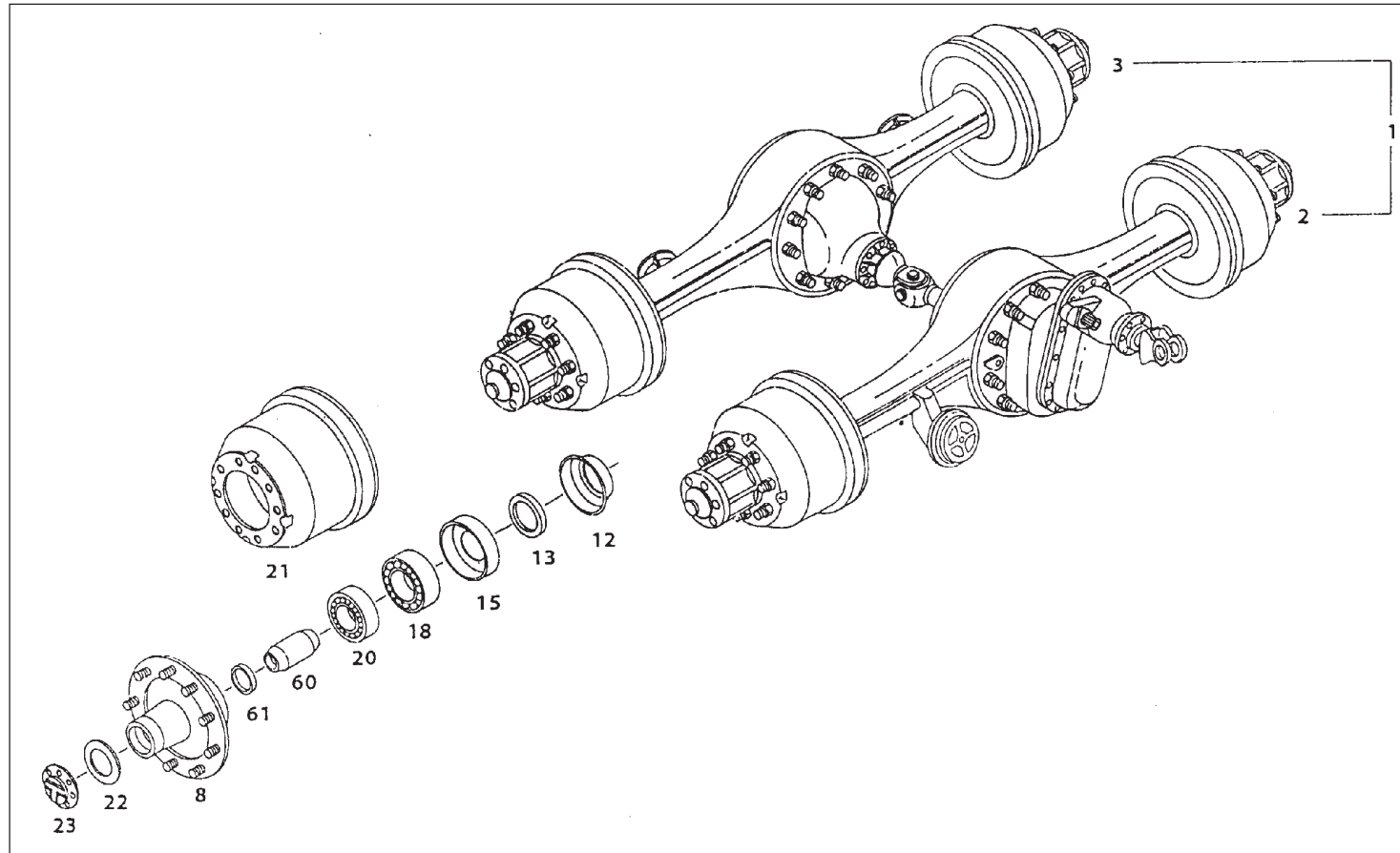



TABLE 35.1
REAR AXLE (TANDEM BOGIE AXLE)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REAR AXLE (TANDEM BOGIE AXLE)		
1	2725 3500 01 82	Assy. Tandem Bogie Axle Complete Front and Rear with 165 Dia Coupling Flange	1	For G 600 Gear Box Vehicle
1	2725 3500 01 63	Assy. Tandem Bogie Axle Complete Front and Rear	1	For GBS 50 Gear Box Vehicle
2	2725 3500 01 81	Assy. Bogie Axle Rear-Front With Brakes, Hub	1	For G 600 Gear Box Vehicle
	2725 3500 01 80	Assy. Bogie Axle-Rear Front W/O Brakes, Hub	1	For G 600 Gear Box Vehicle
2	2725 3500 01 60	Assy. Bogie Axle Rear Front With Brakes, Hub	1	For GBS 50 Gear Box Vehicle
	2725 3500 01 59	Assy. Bogie Axle Rear Front W/O Brakes, Hub	1	For GBS 50 Gear Box Vehicle
3	2725 3500 01 62	Assy. Bogie Axle Rear-Rear With Brakes, Hub	1	
	2725 3500 01 61	Assy. Bogie Axle Rear-Rear W/O Brakes, Hub	1	
	2668 3510 86 01	Pressure Ring	4	
8	2732 3560 01 03	Assy. Rear Hub (Without Brgs. and Oil Seals)	4	
	2631 4020 67 01	Hub Bolt Rear (M22)	40	
12	2668 3560 82 01	Oil Catcher (Rear Hub)	4	
13	2668 3560 77 01	Oil Seal (Inner-Rubber Casing)	4	
	2668 3560 77 02	Oil Seal (Outer-Rubber Casing)	4	
15	2668 3560 86 01	Spacer Ring (Hub Outer Seal)	4	
18	2668 3560 31 01	Taper Roller Bearing Inner	4	

TATA MOTORS

TABLE 35.1

REAR AXLE (TANDEM BOGIE AXLE)

GROUP 35

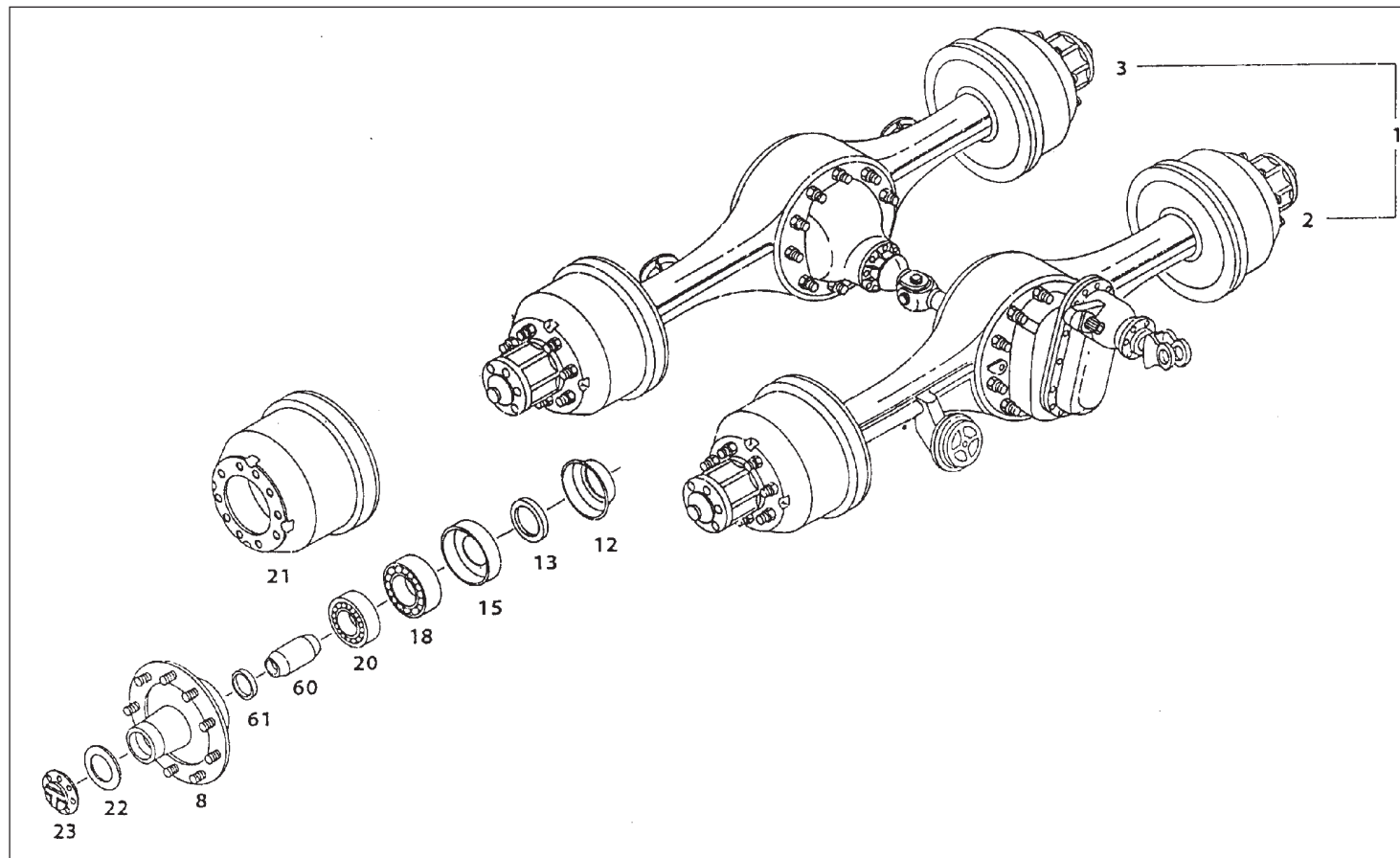




TABLE 35.1

REAR AXLE (TANDEM BOGIE AXLE)

GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
20	2668 3560 31 02	Taper Roller Bearing Outer	4	
21	2631 4210 37 01	Brake Drum Spigotted	4	
22	2668 3560 53 01	Gasket Rear Hub	4	
23	2668 3560 47 01	Cover Rear Hub	4	
60	2668 3560 86 03	Spacer Tube (Between Hub Brgs.)	4	
61	2651 3530 83 03	Shim 0.10 mm Thk	AR	For Selection
61	2651 3530 83 04	Shim 0.15 mm Thk	AR	For Selection
61	2651 3530 83 05	Shim 0.20 mm Thk	AR	For Selection
61	2651 3530 83 06	Shim 0.25 mm Thk	AR	For Selection
61	2651 3530 83 07	Shim 0.50 mm Thk	AR	For Selection
61	2651 3530 83 08	Shim 1.50 mm Thk	AR	For Selection
61	2651 3530 83 09	Shim 0.3 mm Thk	AR	For Selection
61	2651 3530 83 10	Shim 0.45 mm Thk	AR	For Selection
61	2651 3530 83 11	Shim 1.0 mm Thk	AR	For Selection
	2668 3560 86 02	Spacer	4	
	2668 3560 86 04	Tongue Spacer (Hub Outer Bearing)	4	
	2668 3560 65 01	Hub Lock Nut	4	
	2668 3560 80 01	Pin (Hub Lock Nut)	4	

TATA MOTORS

TABLE 35.2

FORWARD DIFFERENTIAL CARRIER (REAR)

GROUP 35

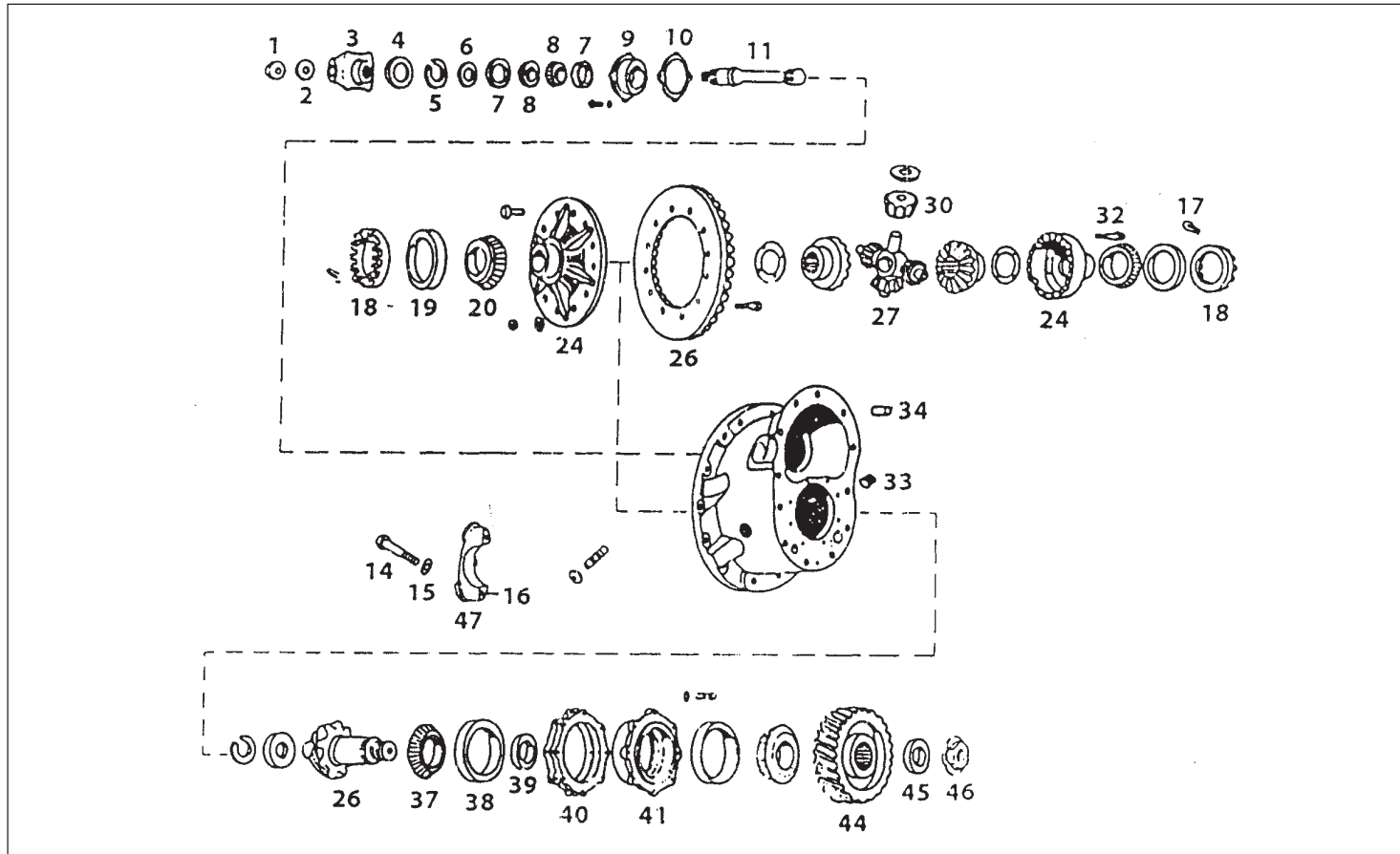




TABLE 35.2

FORWARD DIFFERENTIAL CARRIER (REAR)

GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FORWARD DIFFERENTIAL CARRIER (REAR)		
	2725 3530 01 10	Drive Head Assy. FWD Rear	1	
1	2725 3530 65 03	Nut Thru Shaft	1	
2	2725 3530 92 03	Washer Thru Shaft	1	
3	2725 3530 50 01	Flange Output Through Shaft	1	
3	2050 3530 01 02	End Yoke (Through Shaft) 1st R/Axle Input	1	For Spicer Prop Shaft
3	2725 3530 51 08	End Yoke (Through Shaft) 1st R/Axle Input	1	For Larger Hub Brg.
4	2725 3530 77 02	Oil Seal Assy. Through Shaft	1	
5	2725 3530 01 11	Snap Ring Kit	1	
6	2725 3530 86 01	Spacer Through Shaft	1	
7,8	2725 3530 31 09	Bearing Through Shaft	2	
7,8,9	2725 3530 31 04	Cage Cup & Assy. Through Shaft	2	
10	2725 3510 53 02	Gasket Through Shaft Bearing Cage	1	
11	2725 3530 79 01	Through Shaft	1	
14,15	2725 3511 01 05	Cap Assy. FWD Rear	1	
16,47				
17	2725 3510 67 01	Cotter Pin	1	
18	2725 3530 65 04	Adj. Ring Diff. Bearing	1	

TATA MOTORS

TABLE 35.2

FORWARD DIFFERENTIAL CARRIER (REAR)

GROUP 35

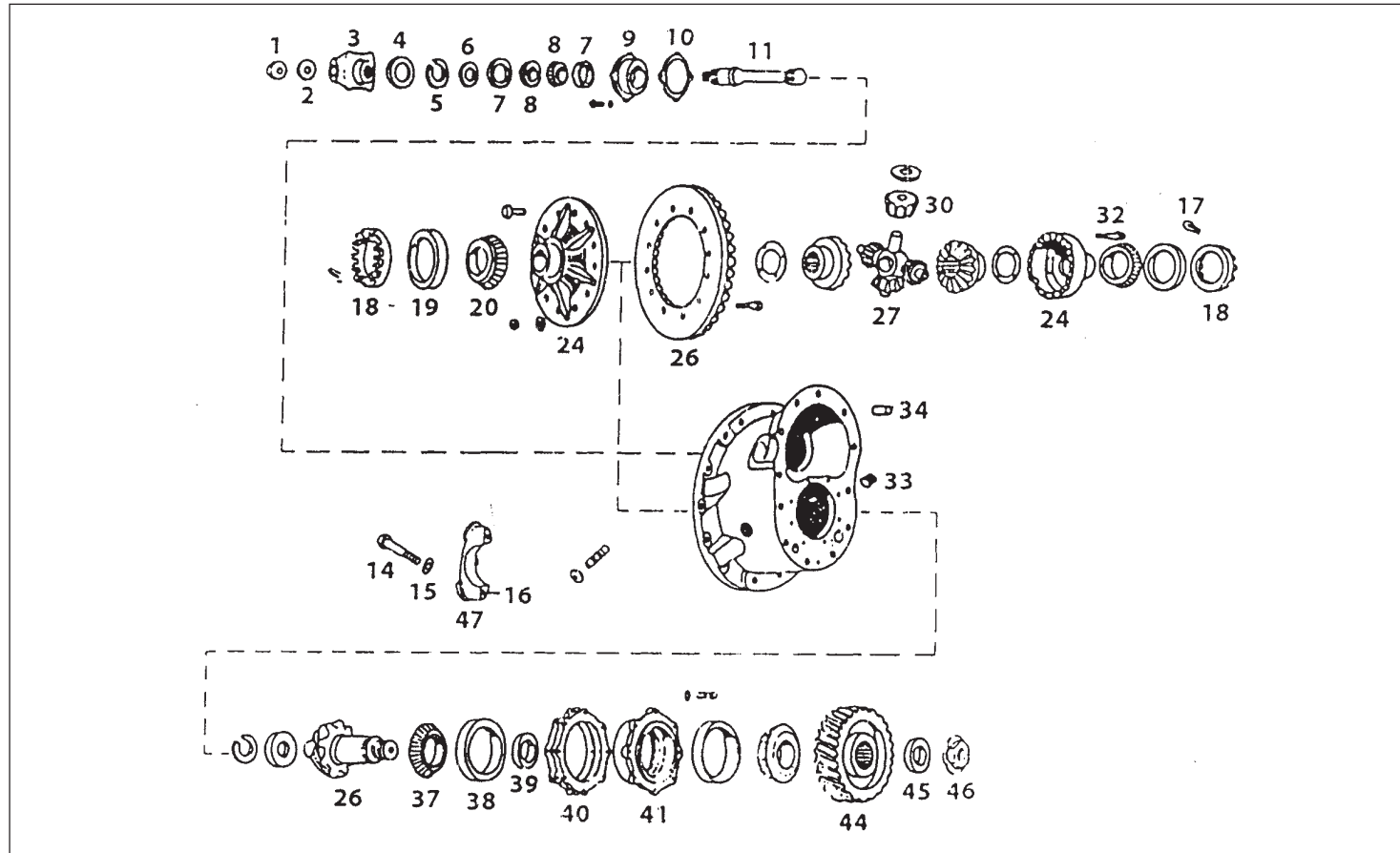




TABLE 35.2

FORWARD DIFFERENTIAL CARRIER (REAR)

GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
19,20	2725 3530 31 07	Bearing Diff.	1	Cases Only
24,32	2725 3530 01 01	Diff. Case Assy. (Main Diff.)	1	
26	2725 3530 01 03	Drive Gear & Pinion Assy. Fwd Rear	1	
27	2725 3530 51 02	Spider Differential	1	
30	2725 3530 54 01	Pinion Diff. Main	1	
33	2725 3510 72 03	Plug Filler	1	
34	2725 3511 48 01	Dowel Cover to Carrier	1	
37,38	2725 3530 31 01	Bearing Drive Pinion	1	
37,38 & 41	2725 3530 31 03	Cage Cap & Cone Assy. (Main Diff.) FWD Rear	1	
39	2725 3530 01 12	Spacer Kit	1	
40	2725 3530 01 13	Shim Kit Driver Pinion/Input Shaft FWD Rear	1	
44	2725 3530 54 06	Gear Helical Driven	1	
45	2725 3530 92 02	Washer Drive Pinion Nut	1	
46	2725 3530 65 02	Nut Drive Pinion FWD Rear	1	

TATA MOTORS

TABLE 35.3

FORWARD REAR CARRIER (INTER AXLE)

GROUP 35

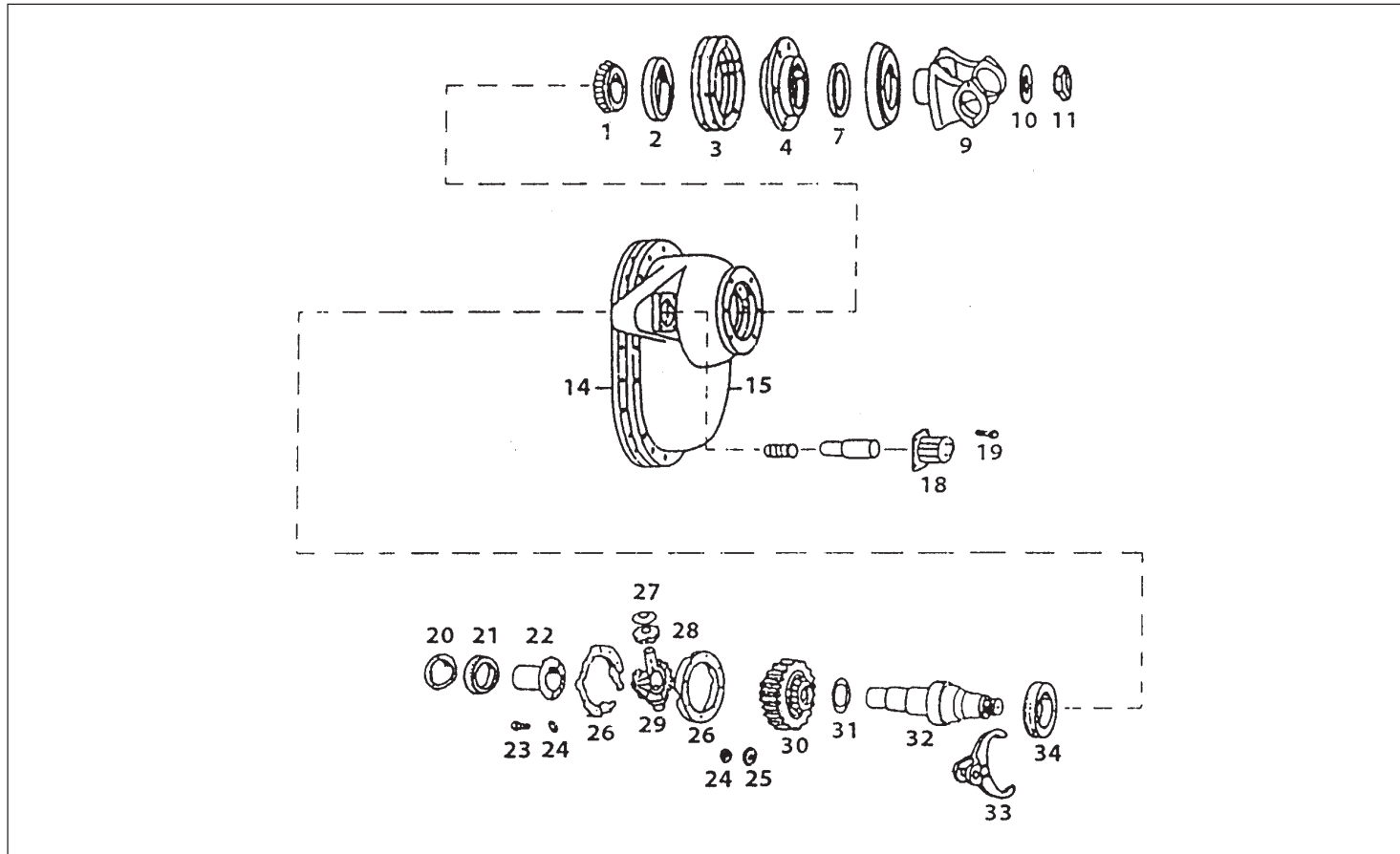



TABLE 35.3
FORWARD REAR CARRIER (INTER AXLE)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FORWARD REAR CARRIER (INTER AXLE)		
1,2	2725 3530 31 08	Bearing Input Shaft	1	
1,2,4	2725 3530 31 02	Cage Cup & Cone Assy. Input Shaft	1	
3	2725 3530 01 13	Shim Kit Drive Pinion/Input Shaft FWD Rear	1	
7	2725 3530 77 01	Oil Seal Assy. Input Shaft	1	
9	2725 3530 01 04	Flange Assy. Companion (FWD Rear)	1	For Tata Prop.Shaft
9	2050 3530 50 02	End Yoke (1st Rear Axle Output)	1	For Spicer Prop.Shaft
9	2725 3530 51 07	End Yoke (1st Rear Axle Output)	1	For Larger Hub Brg.
10	2725 3530 92 04	Washer Input Shaft Nut	1	
11	2725 3530 65 01	Nut Drive Pinion (Input Shaft)	1	
14	2725 3510 53 01	Silastic Liquid Gasket	1	
15	2725 3530 47 01	Cover Helical Gear	1	
18,19	2725 3530 01 14	Air Chamber Assy. With Hardwares	1	
19	2725 3510 80 01	Cap Screw (Air Shift Chamber)	1	
20,21	2725 3530 31 06	Bearing Input Shaft	1	
22	2725 3530 54 03	Side Gear (Inter Axle)	1	
23 to 26	2725 3530 01 05	Diff. Case Assy. (Inter Axle)	1	Cases Only
23 to 29	2725 3530 01 07	Diff. Case & Nest Assy. (Inter Axle)	1	

TATA MOTORS

TABLE 35.3

FORWARD REAR CARRIER (INTER AXLE)

GROUP 35

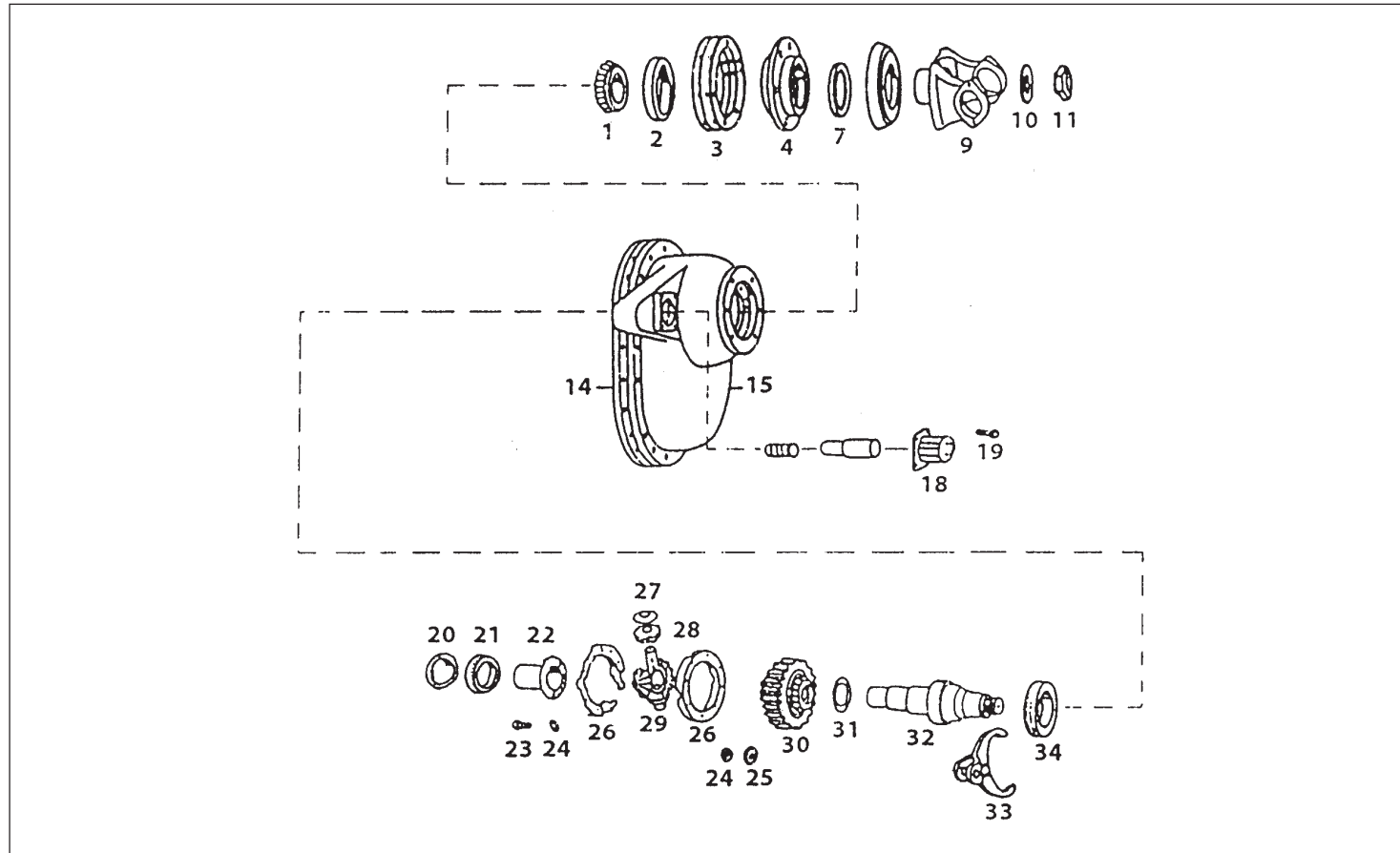




TABLE 35.3

FORWARD REAR CARRIER (INTER AXLE)

GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
24	2725 3530 01 15	Hardware Kit (Inter Axle Diff.)	1	
28	2725 3530 54 02	Pinion Diff. (Inter Axle)	1	
29	2725 3530 51 01	Spider (Inter Axle)	1	
30	2725 3530 54 05	Gear Helical Drive (Integral)	1	
31	2725 3530 92 01	Thrust Washer Side Gear (Inter Axle)	1	
32	2725 3530 79 02	Input Shaft	1	
33	2725 3530 51 03	Shift Fork	1	
34	2725 3530 63 01	Clutch Collar Input Shaft	1	
	2171 3530 51 01	Coupling Flange (Output Front R/Axle) (Tata Prop. Shaft)	1	For G BS 50 Gear Box Vehicle
	2725 3530 01 30	Assy Coupling Flange 165 Dia (Output Front R/Axle)	1	For G 600 Gear Box Vehicle

TATA MOTORS

TABLE 35.4

REAR, REAR CARRIER (INTER AXLE)

GROUP 35

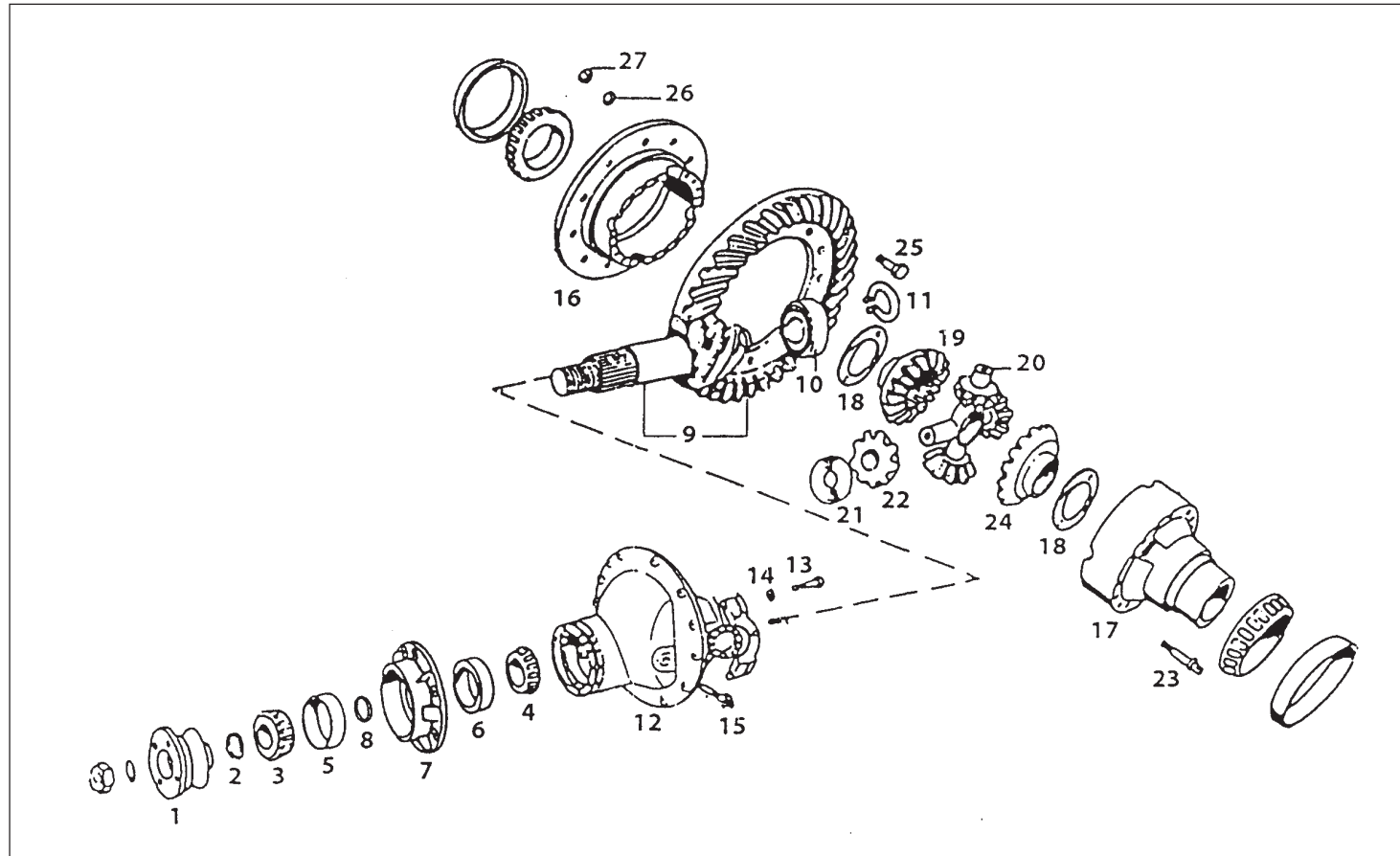



TABLE 35.4
REAR, REAR CARRIER (INTER AXLE)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REAR, REAR CARRIER (INTER AXLE)		
	2725 3530 01 09	Driver Head Assy. for Rear, Rear	1	
1	2725 3530 01 06	Flange. Assy. Companion (Rear Rear)	1	For Tata Prop. Shaft
1	2050 3530 01 03	End Yoke (2nd Rear Axle Input)	1	For Spicer Prop. Shaft
1	2725 3530 51 09	End Yoke (2nd Rear Axle Input)	1	For Larger Hub Brg.
2	2725 3530 77 03	Oil Seal Assy. Drive Pinion	1	
3 to 7	2725 3530 31 05	Cage Cup & Cone Assy. (Main Diff. Rear Rear)	1	
8	2725 3530 01 12	Spacer Kit	1	
9	2725 3530 01 02	Crown Wheel & Pinion Set (Rear Rear)	1	
10	2725 3530 64 01	Cyl. Roller Bearing (Drive Pinion)	1	
11	2725 3530 94 01	Lock Ring (Drive Pinion)	1	
12 to 15	2725 3511 01 04	Carrier & Cap Assy. (Rear Rear)	1	
16 to 23	2725 3530 01 08	Diff. Case & Nest Assy. (Main Diff.)	1	
24	2725 3530 54 04	Side Gear Main Diff.	1	
	2725 3530 01 27	Gear Hardware Kit Consists of :	1	
25		Hex. Screw	12	
26		Washer	12	
27		Nut	12	
	2171 3530 51 02	Coupling Flange (Input Rear Rear Axle)	1	For Tata Prop. Shaft

TATA MOTORS

TABLE 35.5

REAR AXLE BEAM (FWD AND REAR)

GROUP 35

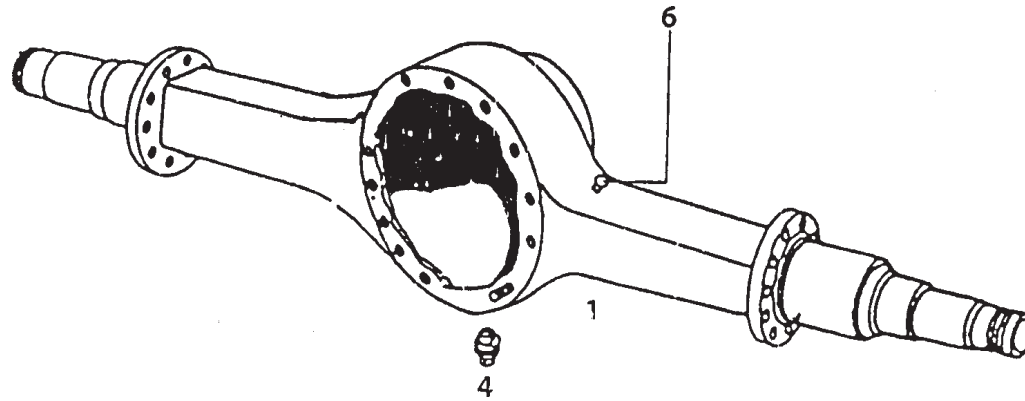




TABLE 35.5

REAR AXLE BEAM (FWD AND REAR)

GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REAR AXLE BEAM (FWD AND REAR)		
1	2725 3510 01 10	Rear Axle Beam (FWD Rear)--(For Loose Spring Saddle)	1	For 2725 3500 01 81
1	2725 3510 01 11	Rear Axle Beam (Rear Rear)--(For Loose Spring Saddle)	1	For 2725 3500 01 62
1	2725 3510 01 04	Assy. R.A. Beam (FWD Rear)--(For Larger Hub)	1	For 2725 3500 01 60
1	2725 3510 01 05	Assy. R.A. Beam (Rear Rear)--(For Larger Hub)	1	For 2725 3500 01 62
1	2725 3511 01 07	Assy. R.A. Beam, (FWD Rear)--(For Smaller Hub-Old Version)	1	
1	2725 3511 01 06	Assy. R.A. Beam, (Rear Rear)--(For Smaller Hub-Old Version)	1	
	2725 3510 51 10	Spring Saddle,Bottom-Loose	4	
4	2725 3510 72 04	Plug Magnetic	2	
6	2725 3510 72 05	Assy.Breather	2	
6	2725 3510 01 12	Assy.Breather	2	For 2725 3500 01 81 & 2725 3500 01 62

TATA MOTORS

TABLE 35.6

REAR AXLE SHAFT

GROUP 35

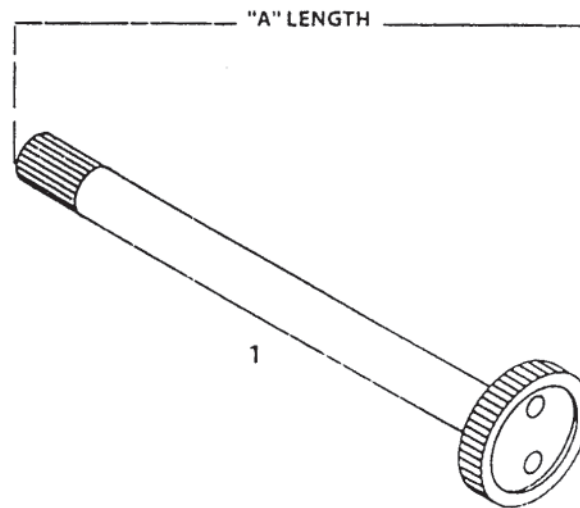




TABLE 35.6

REAR AXLE SHAFT

GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REAR AXLE SHAFT		
1	2725 3570 79 03	Rear Axle Shaft Short	1	For Larger Hub Bearing
1	2725 3570 79 04	Rear Axle Shaft Long	1	For Larger Hub Bearing
1	2725 3570 79 01	Rear Axle Shaft Short (938 mm Long)	1	For Smaller Hub; Old Version
1	2725 3570 79 02	Rear Axle Shaft Long (1043 mm Long)	1	For Smaller Hub; Old Version



TABLE 35.7

REPAIR KITS

GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REPAIR KITS		
	2725 3510 01 02	Push Rod Kit	1	
	2725 3510 01 03	Thrust Screw & Jam Nut Kit	1	
	2725 3511 01 08	Carrier Mtg. Fasteners Kit	1	
	2725 3511 01 09	Carrier & Cap Mtg. Fasteners Kit	1	
	2725 3530 01 16	Diff. Spider Kit Main Diff.	1	
	2725 3530 01 17	Thrust Washer Kit	1	
	2725 3530 01 18	Input Shaft Kit Rear Rear	1	
	2725 3530 01 19	Pinion Cage Mtg. Fasteners Kit FWD Inner	1	
	2725 3530 01 20	Pinion Cage Mtg. Fasteners Kit Rear Rear	1	
	2725 3530 01 21	Pinion Cage Mtg. Fasteners Kit FWD Input	1	
	2725 3530 01 22	Diff. Cage Mtg. Fasteners Kit	1	
	2725 3530 01 23	Shim Kit Drive Pinion Rear Rear	1	
	2725 3530 01 24	Helical Cover Mtg. Fasteners Kit	1	
	2725 3530 01 25	Through Shaft Mtg. Fasteners Kit	1	
	2725 3530 01 26	Thrust Washer Inter Axle	1	

TATA MOTORS

TABLE 40.1

WHEELS

GROUP 40

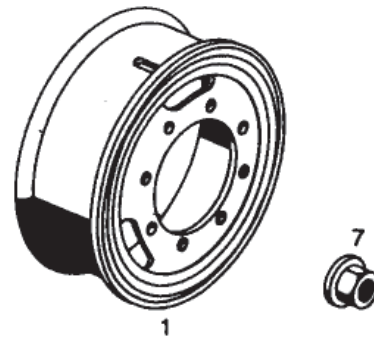




TABLE 40.1

WHEELS

GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
1	2631 4010 01 01	WHEELS Wheel Disc. Wheel (B 7.5 HD x 20)	7	
7	2631 4010 01 07	Assy. Wheel Nut	40	

TATA MOTORS

TABLE 40.2

SPARE WHEEL CARRIER

GROUP 40

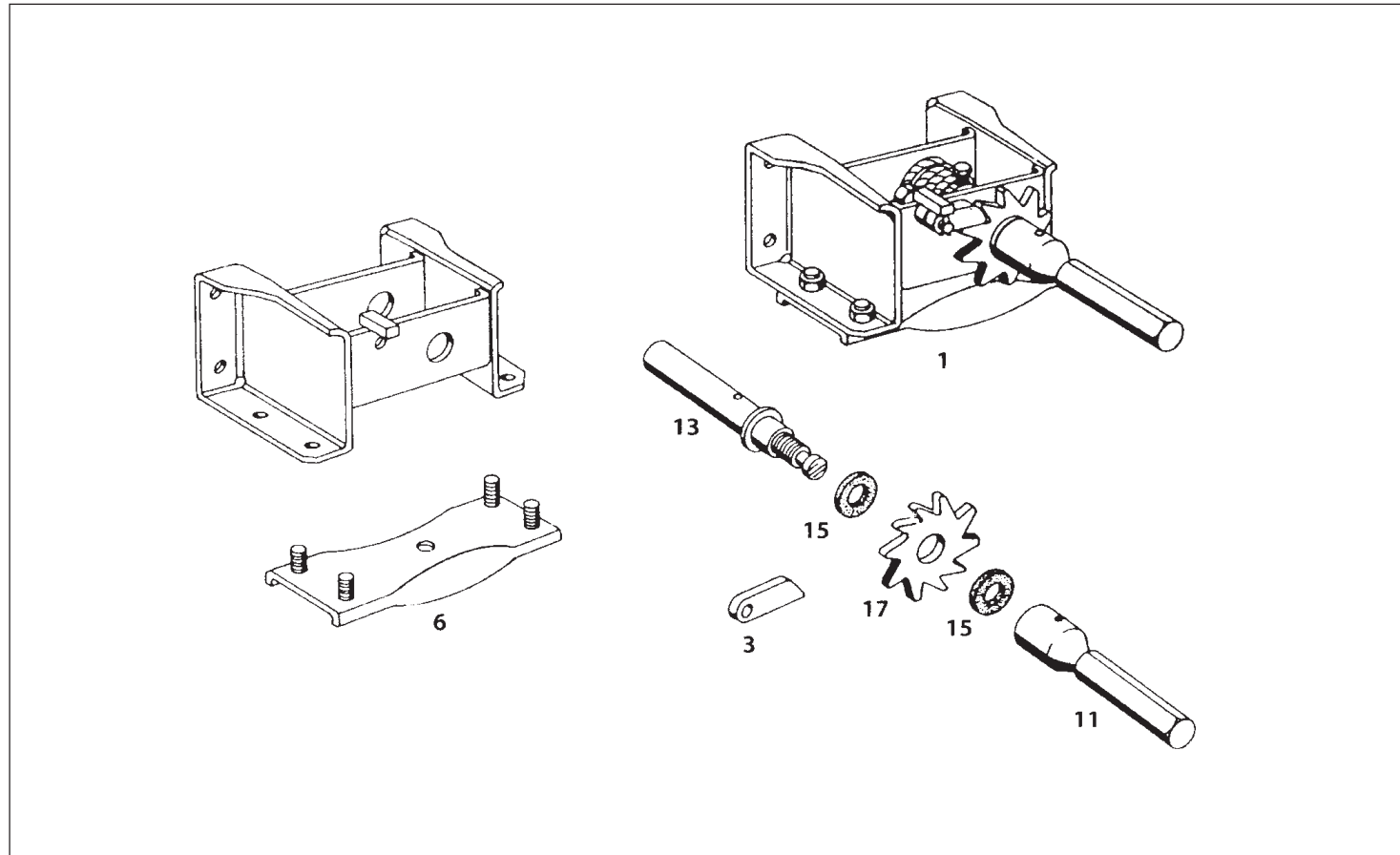




TABLE 40.2

SPARE WHEEL CARRIER

GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		SPARE WHEEL CARRIER		
1	2576 4030 01 11	Assy. Spare Wheel Carrier	1	
1	2171 4030 01 03	Assy. Spare Wheel Carrier	1	For Sandwich Frame
3	2576 4030 71 09	Ratchet Arm	1	
6	2576 4030 01 09	Assy. Holding Bracket	1	
6	2171 4030 01 01	Assy. Holding Bracket	1	For Sandwich Frame
11	2573 4030 01 13	Assy. Handle	1	
13	2573 4030 01 11	Assy. Shaft	1	
15	2573 4030 63 01	Friction Pad	2	
17	2576 4030 71 08	Ratchet Wheel	1	
	2573 4030 01 06	Assy. Wire Rope	1	

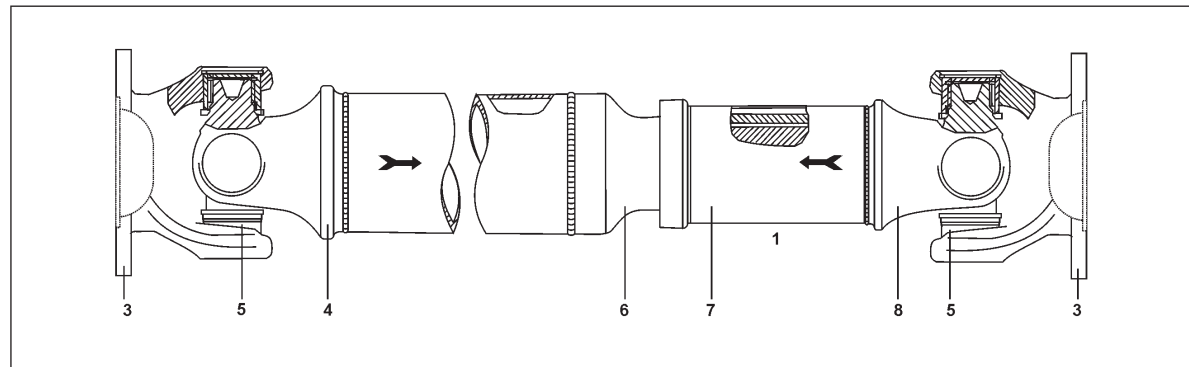
TATA MOTORS

TABLE 41.1

PROPELLER SHAFT

GROUP 41

PROPELLER SHAFT FRONT (RSB)



PROPELLER SHAFT FRONT (SPICER)

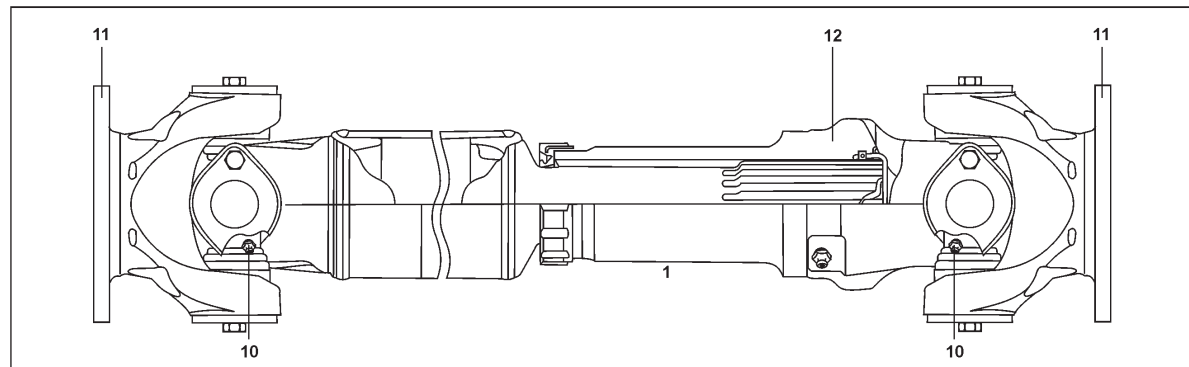




TABLE 41.1 **PROPELLER SHAFT** **GROUP 41**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		PROPELLER SHAFT		
1	2171 4112 01 13	Assy Propeller Shaft Complete -Main (1495 Lg)-Spicer	1	For G 600 Gear Box,Non Lowered Veh.
1	2171 4112 01 26	Assy Propeller Shaft Complete -Main (1495 Lg)-RSB (Spicer and RSB make Prop.Shaft are in selection)	1	For G 600 Gear Box,Non Lowered Veh.
1	2171 4112 01 22	Assy Propeller Shaft Complete -Main (1403 Lg)-Spicer	1	For 2.64 Deg.Eng. Incl. Vehicle
1	2171 4112 01 29	Assy Propeller Shaft Complete -Main (1403 Lg)-RSB (Spicer and RSB make Prop.Shaft are in selection)	1	For 2.64 Deg.Eng. Incl. Vehicle
1	2171 4112 01 07	Assy. Propeller Shaft Complete Front (1500 Lg)-Spicer	1	For GBS 50 Gear Box,Non-Lowered Veh.
1	2751 4112 01 22	Assy. Propeller Shaft Complete Front (1447 Lg)-Spicer	1	For GBS 50 Gear Box, Lowered Veh.
3	2171 4112 51 04	Flange Yoke --RSB	2	For 2171 4112 01 26 & 2171 4112 01 29
4	2171 4112 51 05	Short Fork --RSB	1	For 2171 4112 01 26 & 2171 4112 01 29
5	2171 4112 01 27	Cross Assy. --RSB	2	For 2171 4112 01 26 & 2171 4112 01 29
6	2171 4112 51 06	Rear Housing --RSB	1	For 2171 4112 01 26 & 2171 4112 01 29
7	2171 4112 01 28	Dust Cover Assy. --RSB	1	For 2171 4112 01 26 & 2171 4112 01 29
8	2171 4112 51 07	Long Fork --RSB	1	For 2171 4112 01 26 & 2171 4112 01 29
10	8854 4101 40 18	UJ Kit --Spicer	2	For G 600 Gear Box,Non Lowered Veh.
11	2841 4112 51 01	Flange Yoke --Spicer	2	For G 600 Gear Box,Non Lowered Veh.
12	2841 4112 01 02	Slip Yoke Assy --Spicer	1	For G 600 Gear Box,Non Lowered Veh.

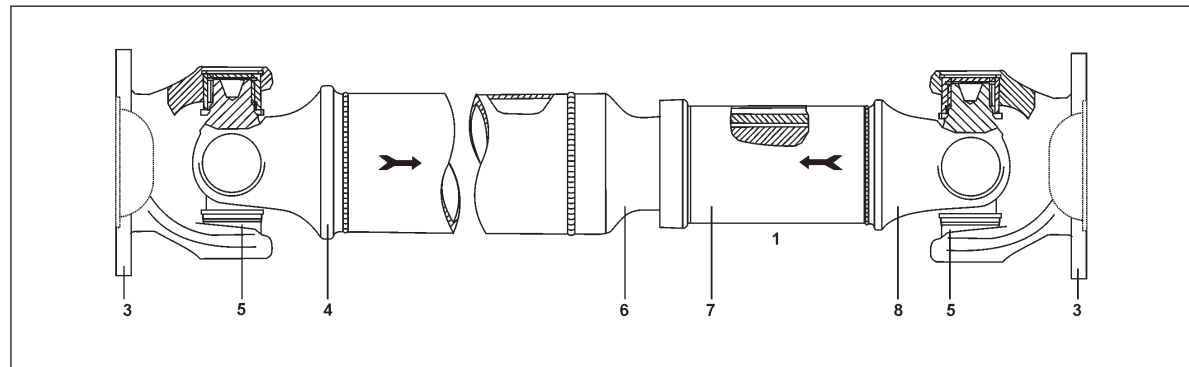
TATA MOTORS

TABLE 41.1

PROPELLER SHAFT

GROUP 41

PROPELLER SHAFT FRONT (RSB)



PROPELLER SHAFT FRONT (SPICER)

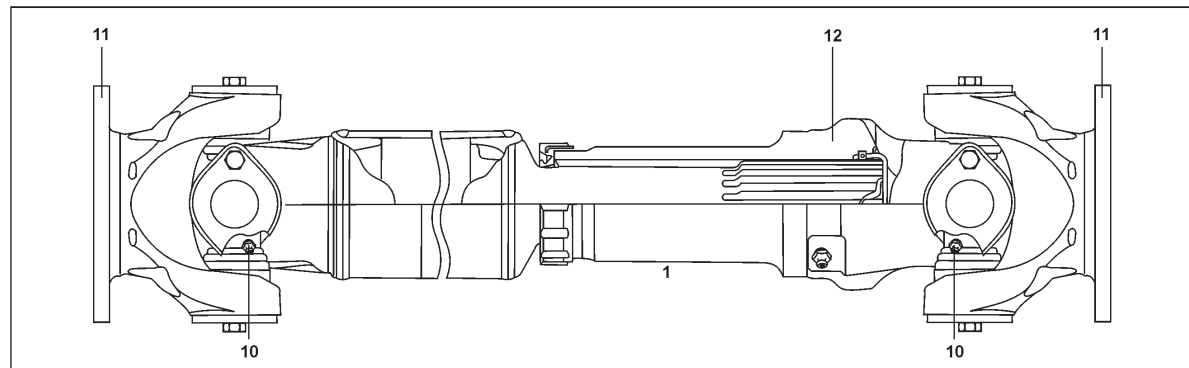




TABLE 41.1

PROPELLER SHAFT

GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
10	2809 4110 01 10	UJ Kit --Spicer	1	For GBS 50 Gear Box and Lowered Veh.
11	2576 4111 51 10	Flange Yoke --Spicer	1	For GBS 50 Gear Box and Lowered Veh.
12	2171 4112 01 10	Slip Yoke Assy --Spicer	1	For GBS 50 Gear Box and Lowered Veh.
	2576 4111 32 01	Bolt (GBS 50 Gear Box to Prop.Shaft)	8	
	2576 4111 61 01	Locking Plate (GBS 50 Gear Box to Prop.Shaft)	4	
	2752 4110 32 01	Hex.Bolt (Prop.Shaft to Rear Flange to Rear Axle)	16	
	2752 4110 61 01	Locking Plate (Prop.Shaft to Rear Flange to Rear Axle)	8	
	2171 4110 82 01	Propeller Shaft Guard	1	

TATA MOTORS

TABLE 41.2

PROPELLER SHAFT REAR (INTER AXLE)

GROUP 41

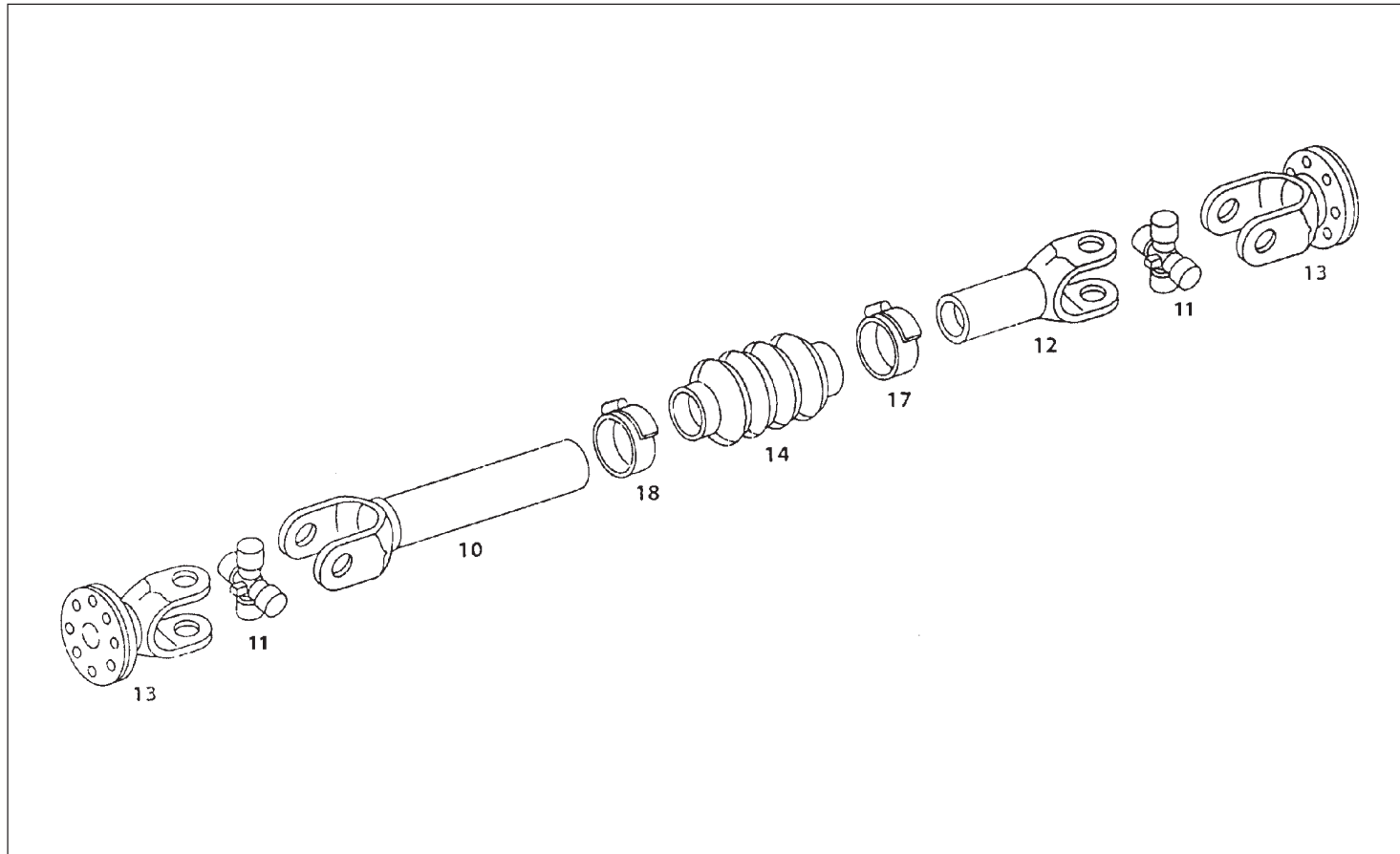




TABLE 41.2

PROPELLER SHAFT REAR (INTER AXLE)

GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		PROPELLER SHAFT REAR (INTER AXLE)		
10	2171 4112 01 01	Assy. Propeller Shaft Complete-Rear (132 Lg)	1	
12	2576 4111 51 09	Universal Joint Short Fork	1	
11	8854 4121 16 12	Assy. Cross Kit,Consisting of	1	
		Assy. Bearing Cup	4	
		Cross	1	
		Adapter	1	
		Grease Nipple	4	
		Hex. Thin Nut M 8x1	1	
		End Ring	4	
		Spring Ring	4	
	2171 4112 51 01	End Piece (Prop. Shaft Rear)	1	
13	2171 4112 51 02	Flange Yoke (Inter Axle Prop.Shaft)	2	
	2576 4111 82 03	End Ring	1	
	2576 4111 43 09	Spring Ring 2.975	8	For Selection
	2576 4111 43 10	Spring Ring 3.000	8	For Selection
	2576 4111 43 11	Spring Ring 3.025	8	For Selection
	2576 4111 43 12	Spring Ring 3.050	8	For Selection

TATA MOTORS

TABLE 41.2

PROPELLER SHAFT REAR (INTER AXLE)

GROUP 41

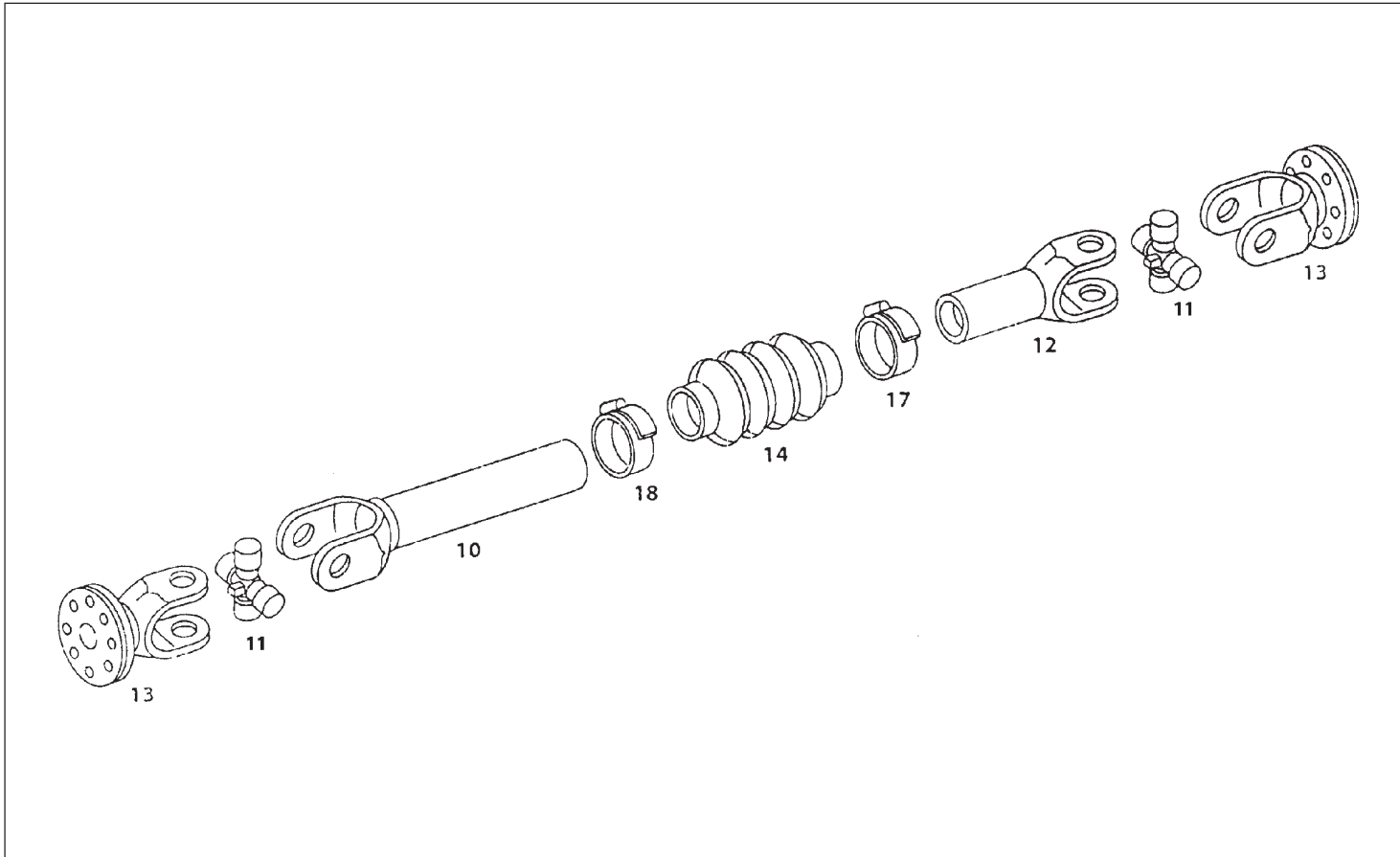




TABLE 41.2

PROPELLER SHAFT REAR (INTER AXLE)

GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2576 4111 43 13	Spring Ring 3.075	8	For Selection
	2576 4111 43 14	Spring Ring 3.100	8	For Selection
	2576 4111 43 15	Spring Ring 2.900	8	For Selection
	2576 4111 43 16	Spring Ring 2.925	8	For Selection
	2576 4111 43 17	Spring Ring 2.950	8	For Selection
	2576 4111 43 18	Spring Ring 3.125	8	For Selection
	2576 4111 43 19	Spring Ring 3.150	8	For Selection
	2576 4111 43 20	Spring Ring 3.175	8	For Selection
	2171 4112 01 06	Assy. Universal Joint Long Fork	1	
14	2171 4112 01 05	Assy. Boot	1	
17	1428 050080 2	Hose Clamp 80	1	
18	1428 050100 1	Hose Clamp 100	1	
	2576 4112 82 01	Sealing Ring Retainer	1	
	2576 4112 99 01	Sealing Ring	1	
	2576 4111 32 01	Bolt (Prop.Shaft to 2nd Rear Axle)	16	
	2576 4111 61 01	Locking Plate (Prop.Shaft to 2nd Rear Axle)	8	

TATA MOTORS

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

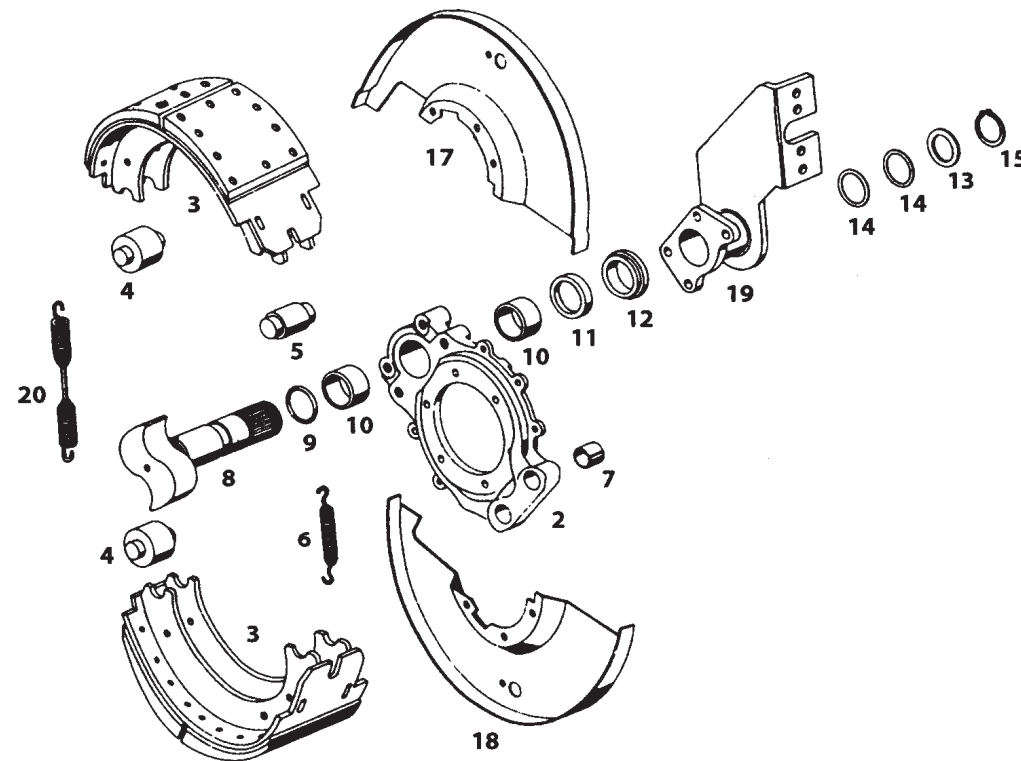




TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FRONT WHEEL BRAKE S - CAM (BIL)		For Selection as a Set with M/S AAL Refer Table 42.2
	2778 4210 01 48	Assy.Frt. Drum Brake w/Dust Cover RH	1	
	2778 4210 01 49	Assy.Frt. Drum Brake w/Dust Cover LH	1	
3	2778 4213 01 15	Lined Shoe Front,consisting off:	4	
2	2778 4213 37 02	Torque Plate LH	1	
2	2779 4213 37 01	Torque Plate RH	1	
4	2778 4213 51 01	Roller	4	
5	2573 4210 67 24	Fulcrum	4	
6	2573 4210 87 04	Spring (Pull off) Fulcrum End	4	
7	2573 4210 34 04	Fulcrum Pin Bush	4	
8	2778 4213 51 02	Cam Shaft LH	1	
8	2778 4213 51 03	Cam Shaft RH	1	
9	2573 4210 77 02	'O' Ring	2	
10	2573 4210 34 05	Delrin Bush	4	
11	2573 4210 78 01	Oil Seal	2	
12	2573 4210 84 05	Sleeve (Slack Adj. End)	2	
13	2573 4210 92 09	Washer	2	

TATA MOTORS

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

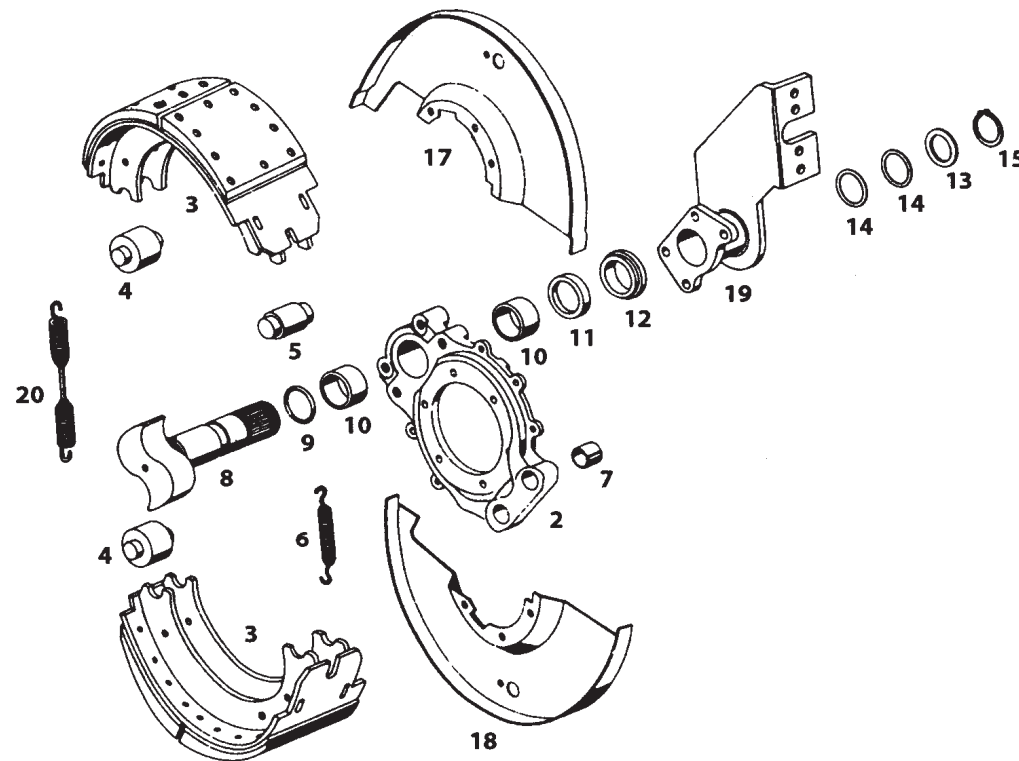




TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
14	2573 4210 83 01	Shim 0.5 mm	2	For Selection
14	2573 4210 83 02	Shim 1.0 mm	2	For Selection
14	2839 4230 83 01	Shim 0.3 mm	2	For Selection
15	2573 4210 43 03	Circlip	2	
17	2573 4211 82 11	Dust Cover Top	2	
18	2573 4211 82 10	Dust Cover Bottom	2	
19	2778 4213 33 01	Assy. Flange, Tube & Bracket LH	1	
19	2778 4213 33 02	Assy. Flange, Tube & Bracket RH	1	
20	2778 4213 87 01	Spring Pull off, Cam End	2	
		REPAIR KITS		
	8854 4201 16 16	Wheel Set Brake Lining Frt STD	1	
	8854 4202 16 16	Wheel Set Brake Lining Frt R/S I	1	
	8854 4203 16 16	Wheel Set Brake Lining Frt R/S II	1	

TATA MOTORS

TABLE 42.2

FRONT WHEEL BRAKE (M/S AAL)

GROUP 42

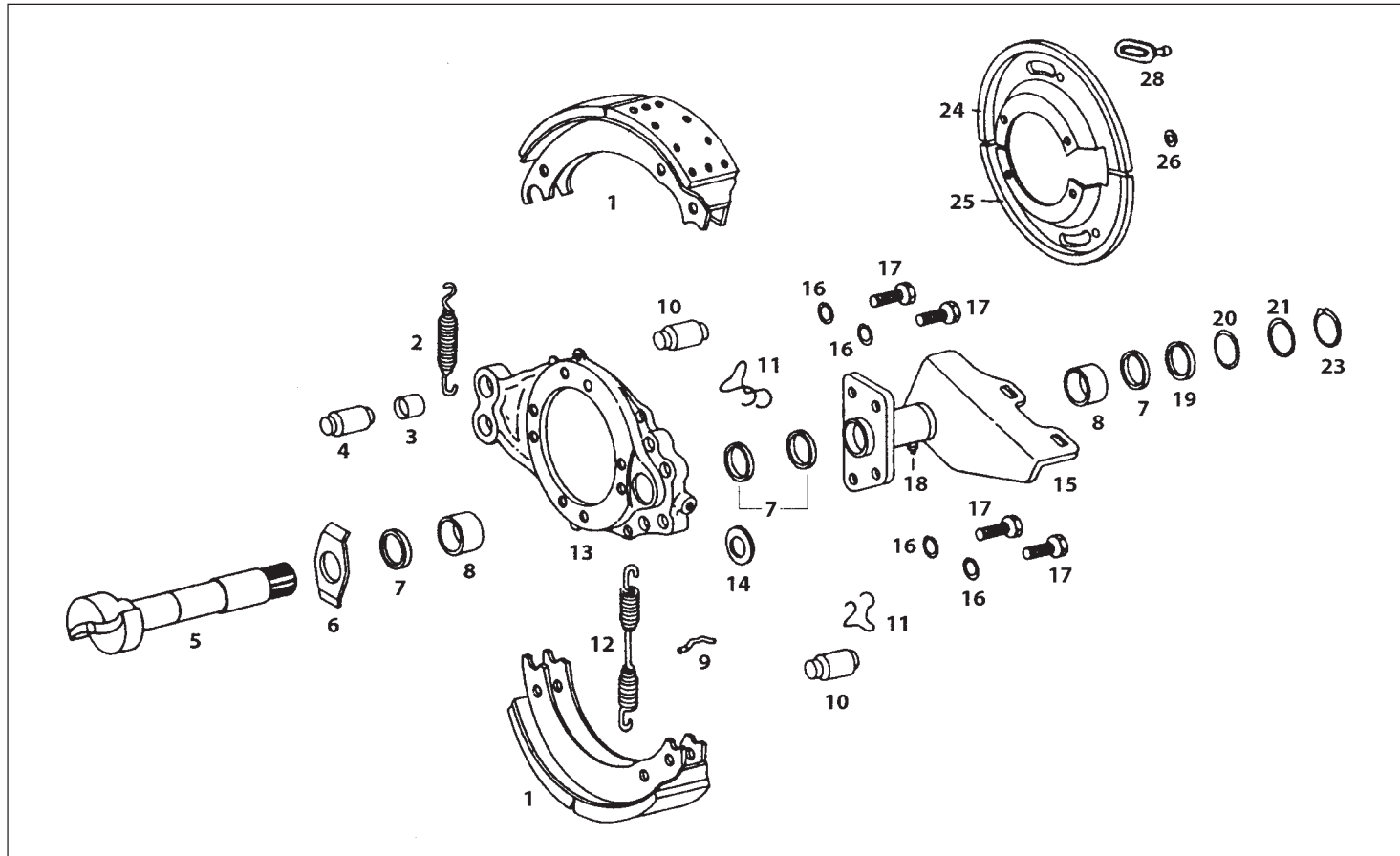




TABLE 42.2

FRONT WHEEL BRAKE (M/S AAL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FRONT WHEEL BRAKE (M/S. AAL)		For Selection as a Set with M/S BIL Refer Table 42.1
	2632 4210 01 53	Assy Front Axle Brake RH with Dust Cover	1	
	2632 4210 01 54	Assy Front Axle Brake LH with Dust Cover	1	
1	2573 4210 01 79	Brake Shoe Lining & Roller Assy.	4	
2	2573 4210 87 08	Spring (Brake Shoe Return)	4	
3	2573 4210 34 01	Bush (Anchor Pin)	2	
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2	
5	2618 4210 79 02	Camshaft LH	1	
5	2618 4210 79 01	Camshaft RH	1	
6	2573 4210 92 11	Washer (Cam Head)	2	
7	2573 4210 77 01	Seal (Camshaft)	2	
8	2573 4210 34 02	Bush (Camshaft)	4	
9	2573 4210 34 03	Pin	4	
10	2573 4210 79 03	Roller (Brake Shoe)	4	
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4	
12	2573 4210 87 03	Return Spring (Brake Shoe)	2	
13	2573 4210 01 80	Spider Brake LH	1	

TATA MOTORS

TABLE 42.2

FRONT WHEEL BRAKE (M/S AAL)

GROUP 42

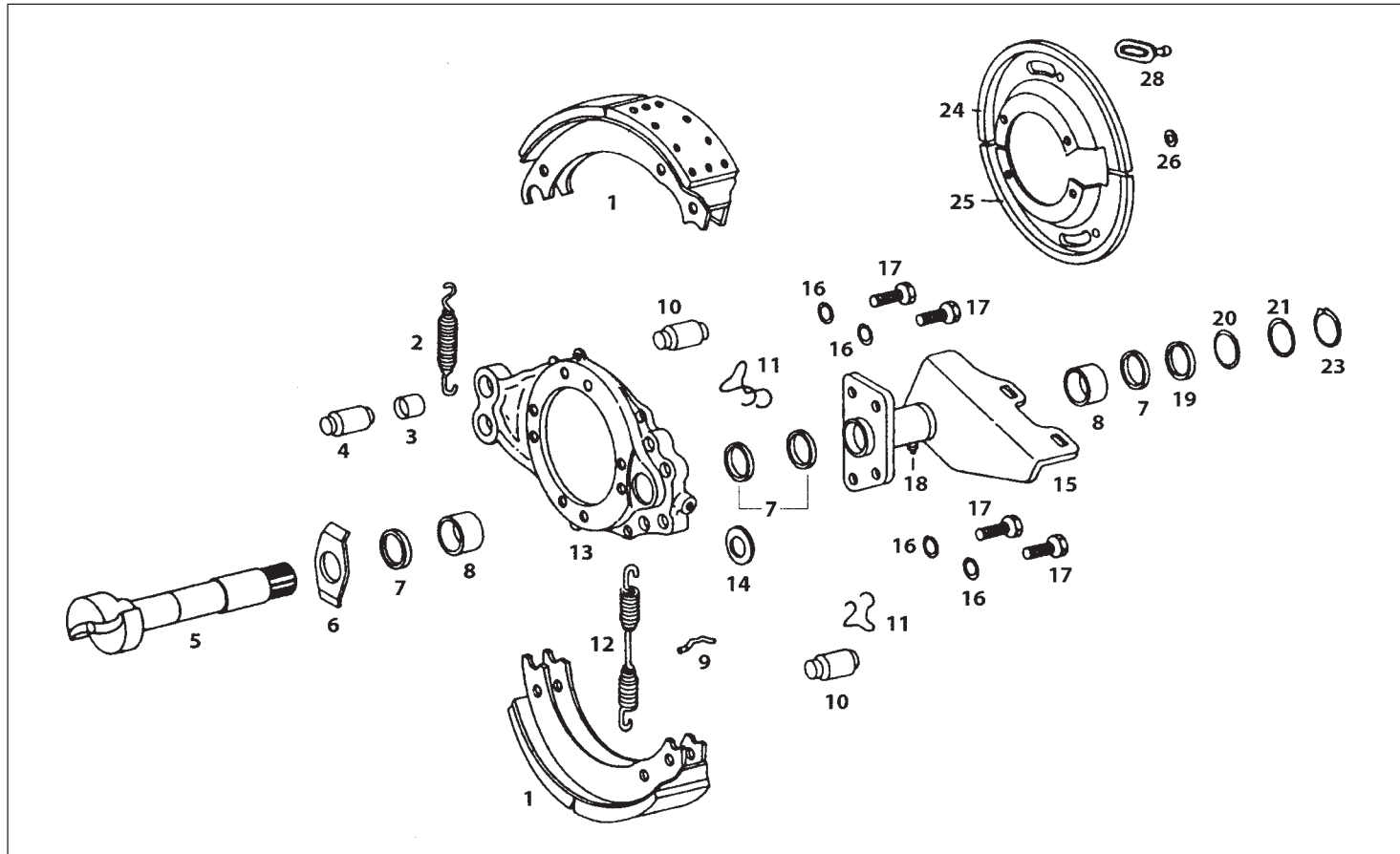




TABLE 42.2

FRONT WHEEL BRAKE (M/S AAL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
13	2573 4210 01 81	Spider Brake RH	1	
14	2573 4210 53 01	Gasket (Chamber Bracket)	1	
15	2573 4210 33 01	Bracket LH	1	
15	2573 4210 33 02	Bracket RH	1	
16	2573 4210 92 04	Washer (Bracket for Cap Screw)	4	
17	2573 4210 80 07	Cap Screw (Chamber Bracket)	4	
18	2573 4210 99 01	Fitting Grease (Chamber Bracket)	1	
19	2618 4210 92 02	Washer	2	
20	2618 4210 92 03	Washer	2	
21	2618 4210 92 04	Washer (Hardened)	2	
23	2618 4210 43 01	Lock Ring	2	
24	2573 4210 82 13	Dust Shield Top	2	
25	2573 4210 82 08	Dust Shield Bottom	1	
26	2573 4210 92 08	Washer	12	
28	2573 4210 68 02	Plug	4	
	2573 4210 67 04	Collared Pin	4	
	2573 4210 67 20	Collared Pin	4	
	2573 4210 32 07	Bolt	4	

TATA MOTORS

TABLE 42.2

FRONT WHEEL BRAKE (M/S AAL)

GROUP 42

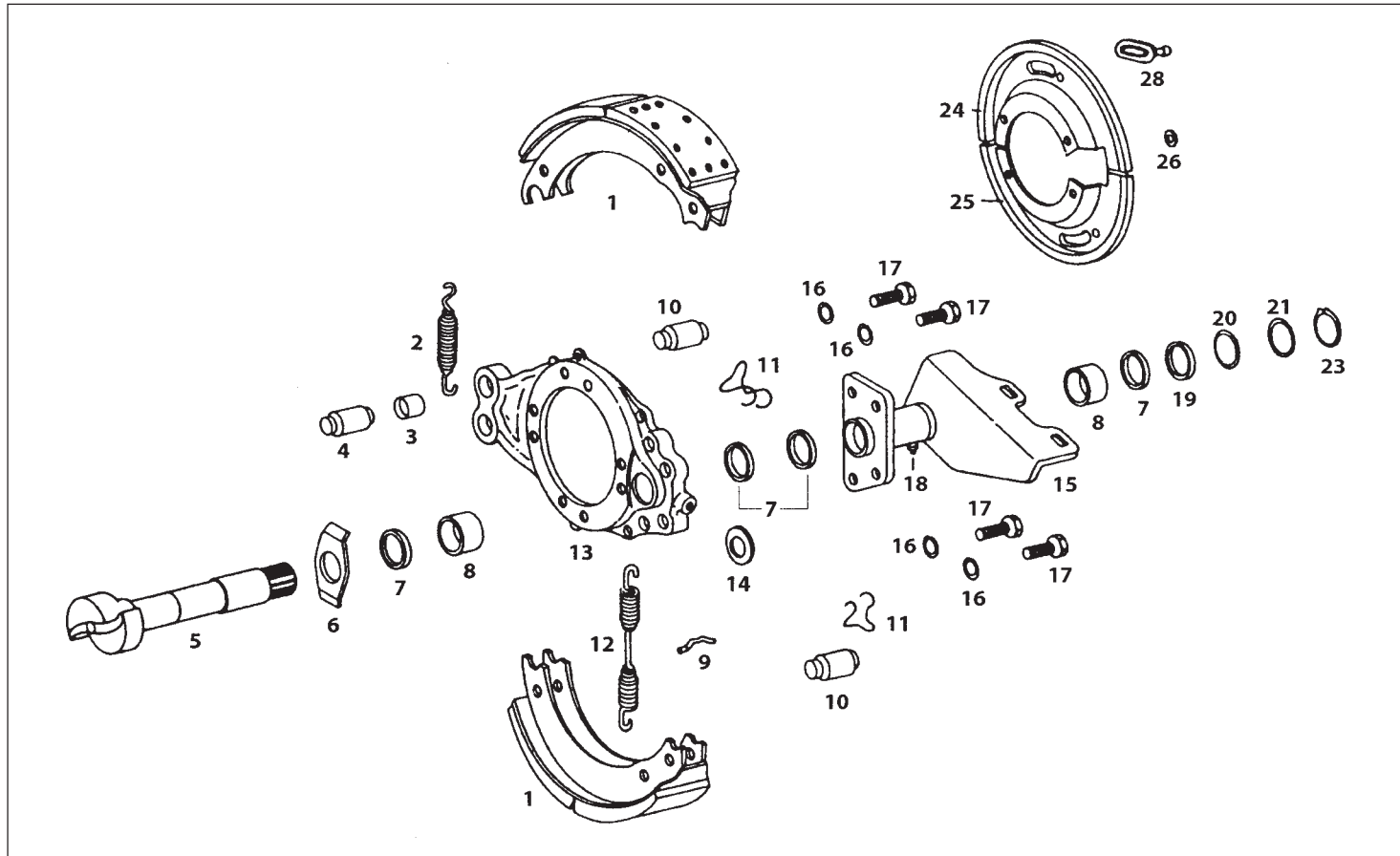




TABLE 42.2

FRONT WHEEL BRAKE (M/S AAL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2576 4210 65 01	Castle Nut	4	
	1315 060936 9	Split Pin Ax36	12	
		REPAIR KITS		
	2573 4210 01 83	Front Brake Overhaul Kit (Minor) Consisting of :	1	
		Brake Lining	8	
		Retaining Spring	4	
		Return Spring	2	
		Roller	4	
		Retainer	4	
		Rivets	80	
	2573 4210 01 48	Service Kit (Minor) Front Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller (Brake Shoe)	4	
		Retainer	4	
		Pin (Return Spring)	4	
	2573 4210 01 49	Brake Spring Kit (Front) Consistng of :	1	
		Spring (Retaining)	4	

TATA MOTORS

TABLE 42.2

FRONT WHEEL BRAKE (M/S AAL)

GROUP 42

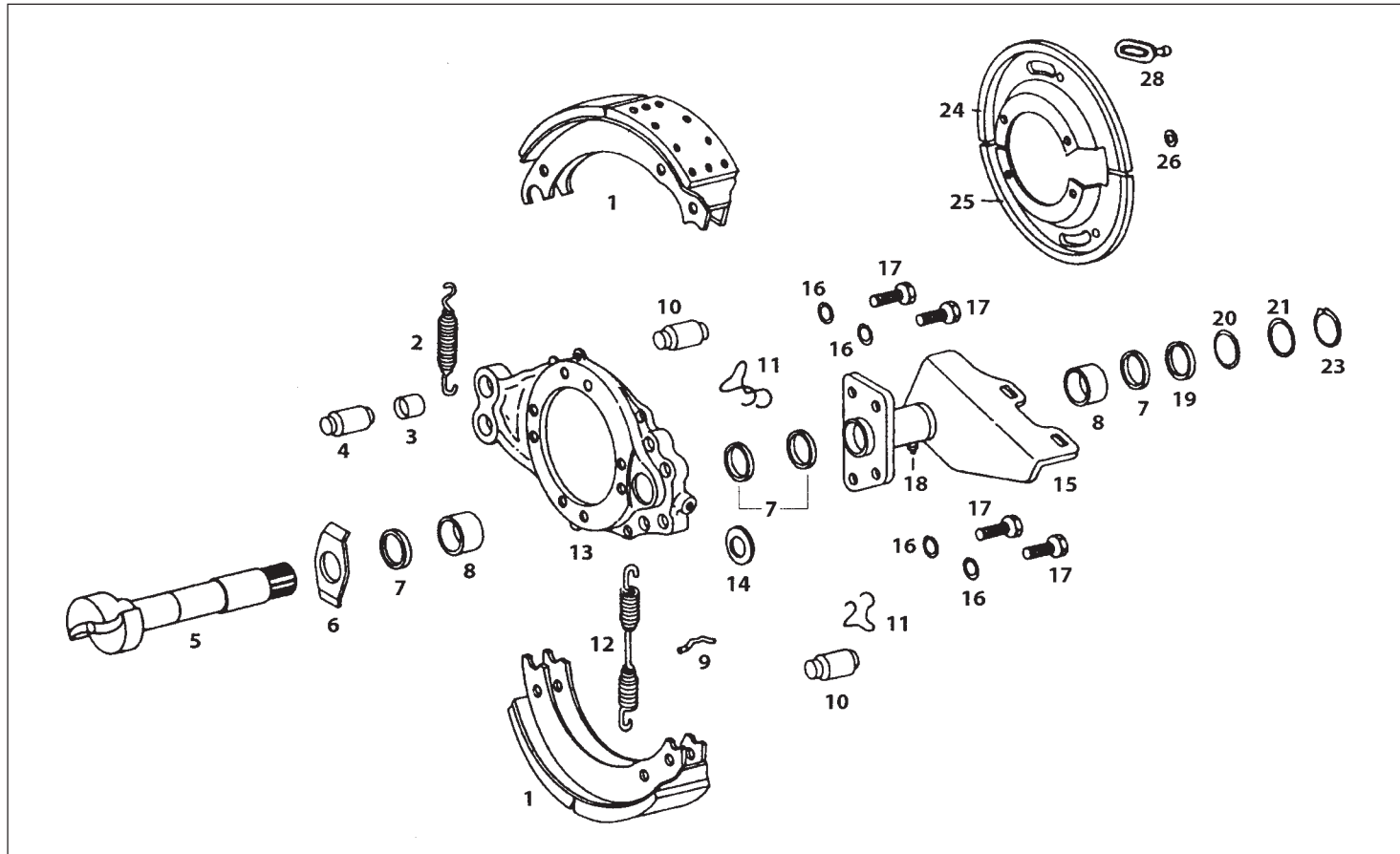




TABLE 42.2

FRONT WHEEL BRAKE (M/S AAL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		Spring (Return)	2	
		Retainer (Shoe Roller)	2	
	2573 4210 01 50	Service Kit for Camshaft (Front) Consisting of :	1	
		Bush	4	
		Seal	2	
		Lock Ring	2	
		BRAKE LINING SET		
	8854 4201 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front STD NASB	1	
	8854 4202 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 1 NASB	1	
	8854 4203 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 2 NASB	1	

TATA MOTORS

TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

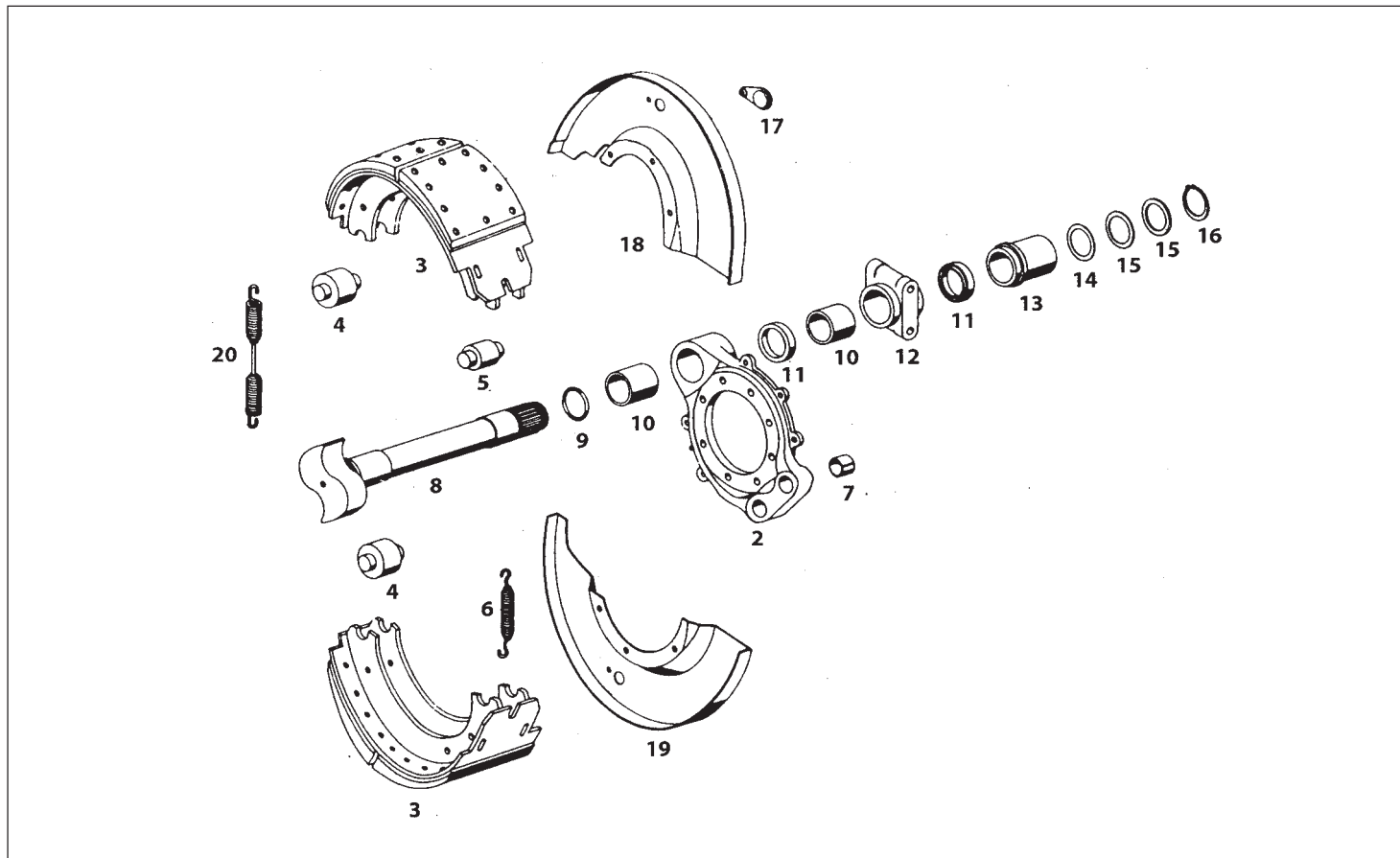




TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REAR WHEEL BRAKE (BIL)		For Selection as a Set with M/S AAL Refer Table 42.4
	2778 4230 01 35	Assy.Rear Drum Brake W/Dust Cover LH	2	
	2778 4230 01 34	Assy.Rear Drum Brake W/Dust Cover RH	2	
2	2778 4213 37 03	Torque Plate LH / RH	4	
3	2778 4213 01 14	Assy. Brake Shoe with Non Asbestos Brake Lining (Rear)	8	
4	2778 4213 51 04	Roller	8	
5	2573 4210 67 24	Fulcrum Pin	8	
6	2573 4210 87 04	Spring Pull Off, Fulcrum Pin	8	
7	2573 4210 34 04	Fulcrum Pin Bush	8	
8	2778 4213 51 05	Camshaft LH	2	
8	2778 4213 51 06	Camshaft RH	2	
9	2573 4210 77 02	'O' Ring	4	
10	2573 4210 34 04	Delrin Bush	8	
11	2573 4210 78 01	Oil Seal	12	
12	2573 4230 01 90	Camshaft Bracket Assy.	4	
13	2573 4230 84 01	Sleeve (Slack Adj. End)	4	
14	2573 4210 92 09	Washer	4	

TATA MOTORS

TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

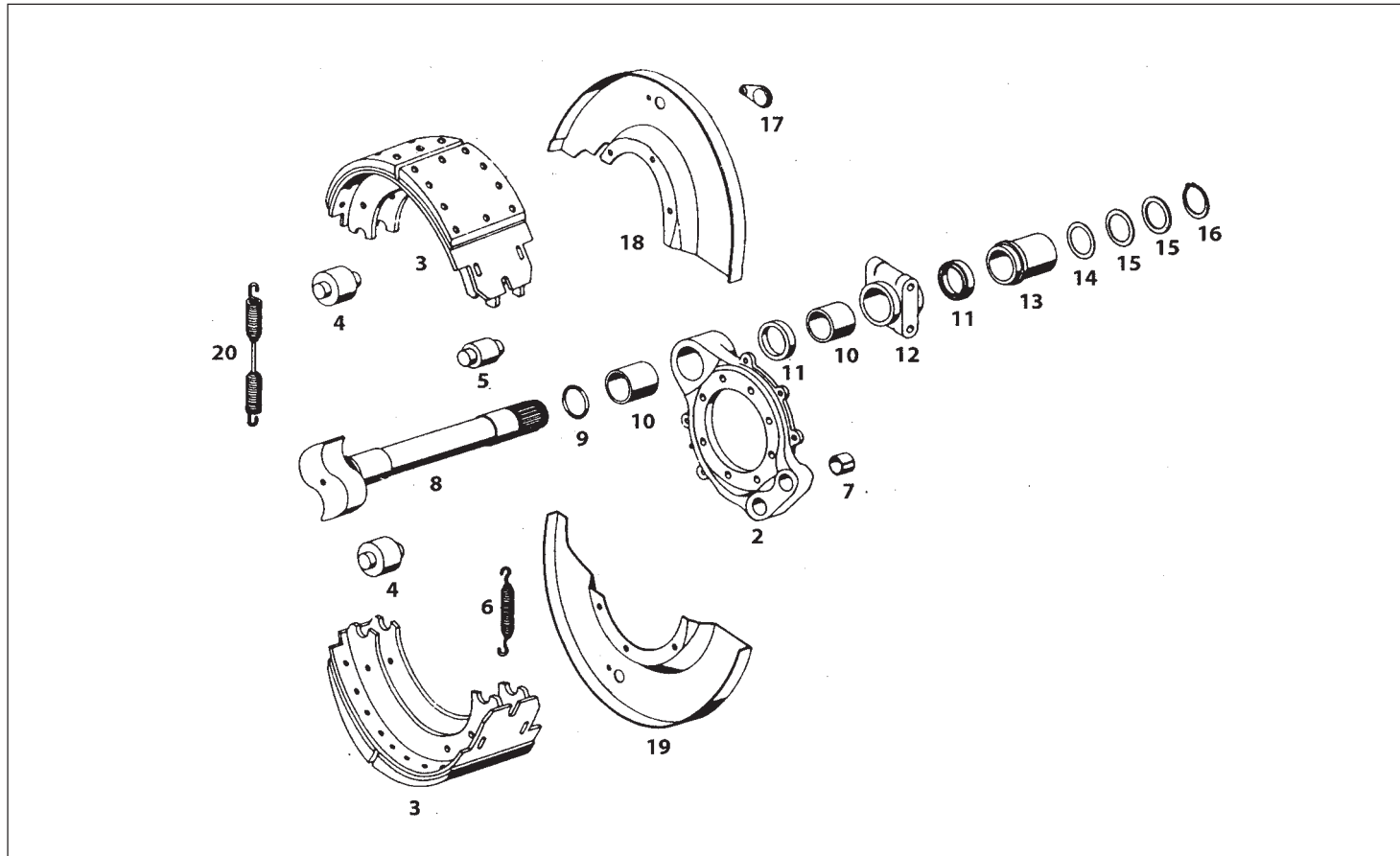




TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
15	2573 4210 83 01	Shim 0.5 mm	4	For Selection
15	2573 4210 83 02	Shim 1.0 mm	4	For Selection
16	2573 4210 43 03	Circlip	8	
17	2573 4210 75 01	Grommet	4	
18	2573 4231 82 12	Dust Cover (Top)	4	
19	2573 4231 82 13	Dust Cover (Bottom)	4	
20	2778 4213 87 02	Spring Pull Off Cam End	4	
		BRAKE LINING SET		
	8854 4204 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear STD NASB	1	For Selection
	8854 4205 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 1 NASB	1	For Selection
	8854 4206 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 2 NASB	1	For Selection

TATA MOTORS

TABLE 42.4

REAR WHEEL BRAKE (M/S AAL)

GROUP 42

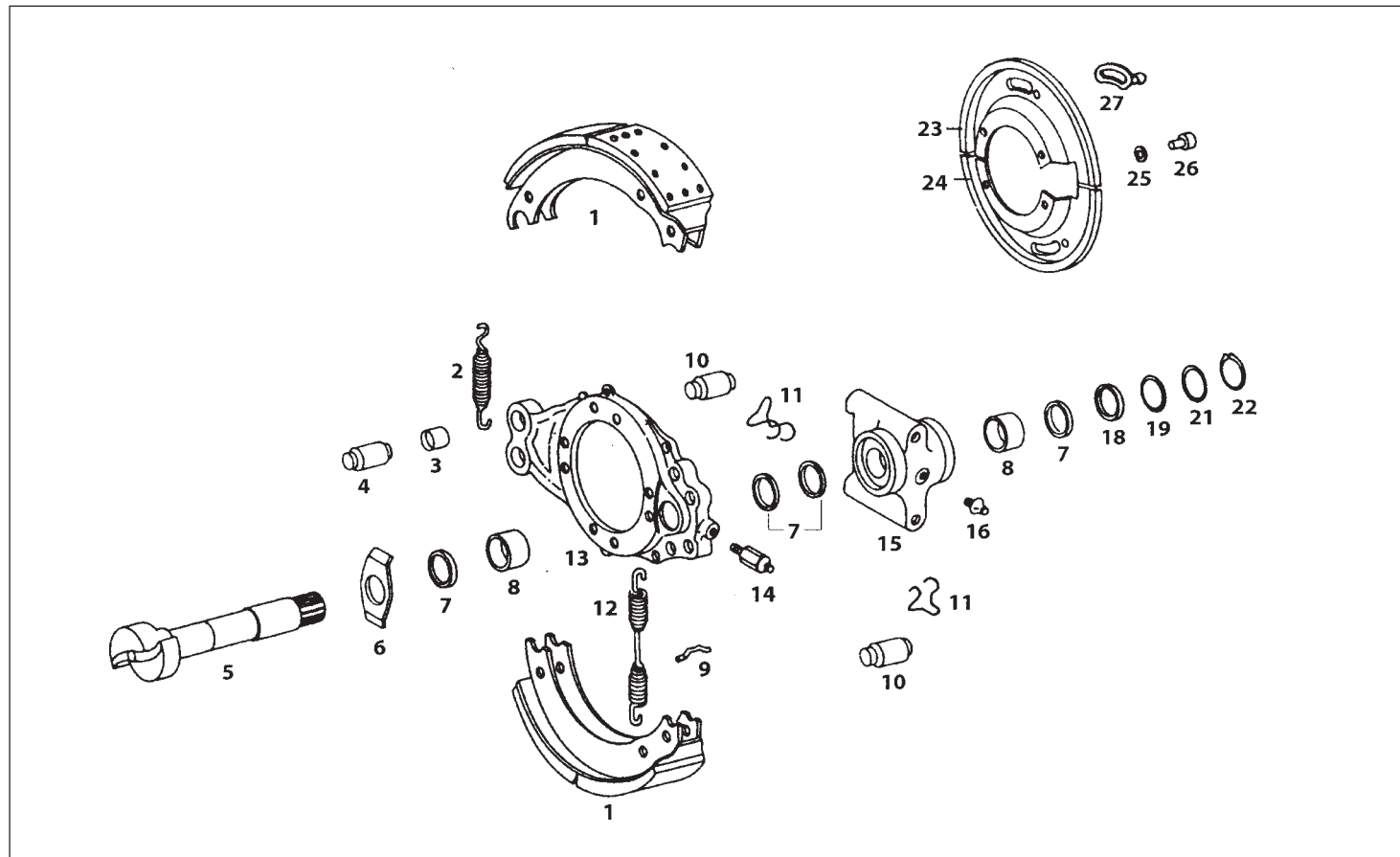




TABLE 42.4 **REAR WHEEL BRAKE (M/S AAL)** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REAR WHEEL BRAKE ((M/S. AAL)		For Selection as a Set with M/S BIL Refer Table 42.3
	2632 4230 01 37	Assy Rear Axle Brake LH with Dust Cover	2	
	2632 4230 01 36	Assy Rear Axle Brake RH with Dust Cover	2	
1	2573 4231 01 48	Brake Shoe Lining & Roller Assy.	8	
2	2573 4210 87 08	Spring (Brake Shoe Return)	8	
3	2573 4210 34 01	Bush (Anchor Pin)	8	
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	4	
5	2632 4230 79 02	Camshaft LH	2	
5	2632 4230 79 01	Camshaft RH	2	
6	2573 4210 92 11	Washer (Cam Head)	4	
7	2573 4210 77 01	Seal (Camshaft)	4	
8	2573 4230 34 03	Bush (Camshaft)	8	
9	2573 4210 34 03	Pin (Return Spring)	8	
10	2573 4210 79 03	Roller (Brake Shoe)	8	
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	8	
12	2573 4210 87 03	Return Spring (Brake Shoe)	4	
13	2573 4231 01 49	Spider Brake LH/RH (Common)	4	

TATA MOTORS

TABLE 42.4

REAR WHEEL BRAKE (M/S AAL)

GROUP 42

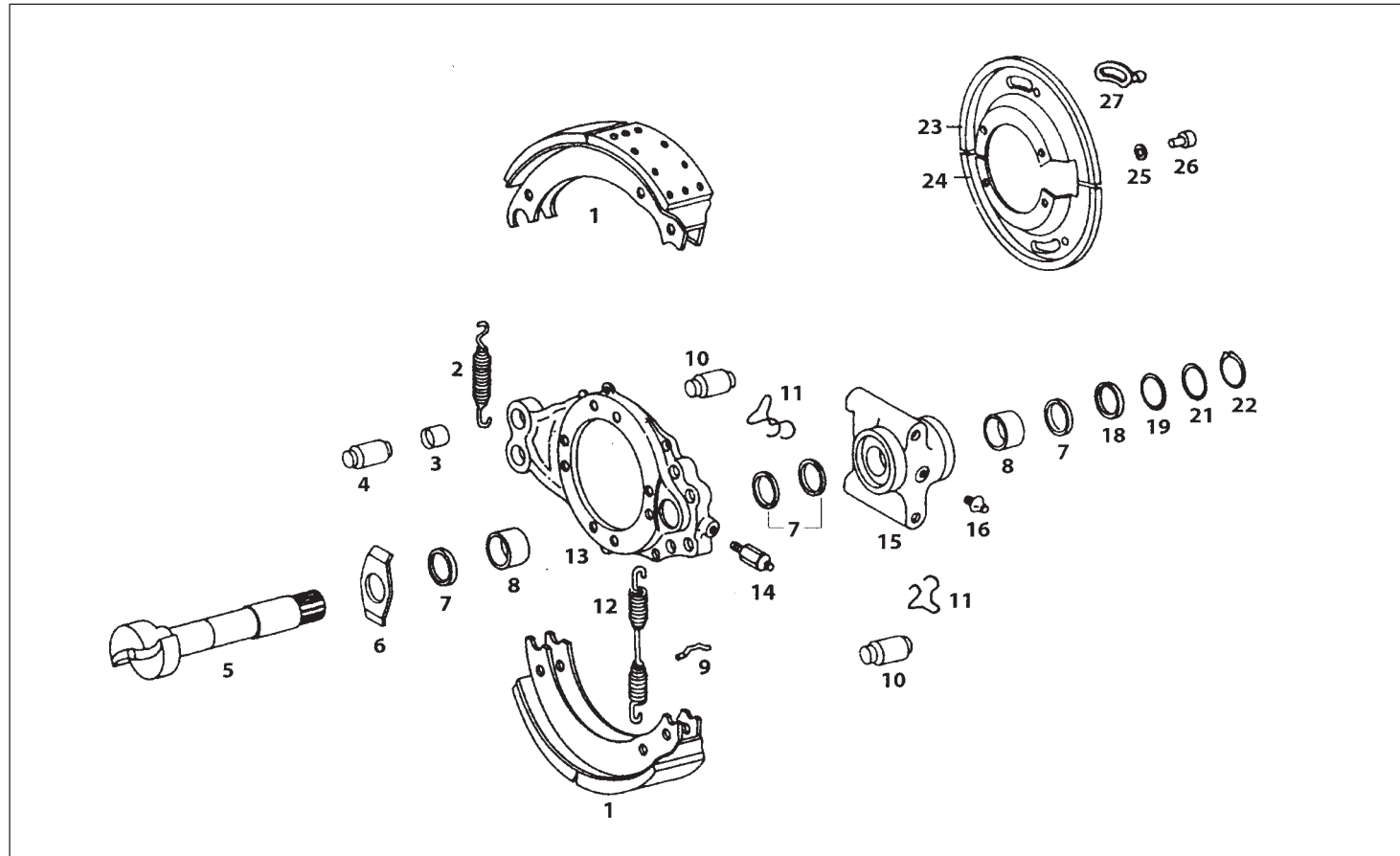




TABLE 42.4

REAR WHEEL BRAKE (M/S AAL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
14	2573 4210 99 01	Fitting Grease (Chamber Bracket)	4	
15	2573 4230 71 23	Plummer Block	4	
16	2573 4230 99 06	Fitting Grease (Spider)	4	
18	2618 4210 43 01	Lock Ring (Camshaft)	4	
19	2618 4210 92 02	Washer Camshaft (Thick)	4	
21	2618 4210 92 04	Washer (Hardened)	4	
22	2618 4210 92 03	Washer	4	
23	2573 4230 82 08	Dust Shield Top	2	
24	2573 4230 82 05	Dust Shield Bottom	2	
25	2573 4210 92 08	Washer	24	
26	2573 4210 74 05	Rivet	160	
27	2573 4210 68 02	Plug	4	
		REPAIR KIT		
	2573 4231 01 51	Rear Brake Overhaul Kit (Minor) Consisitng of :	1	
		Brake Lining	8	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller	4	

TATA MOTORS

TABLE 42.4

REAR WHEEL BRAKE (M/S AAL)

GROUP 42

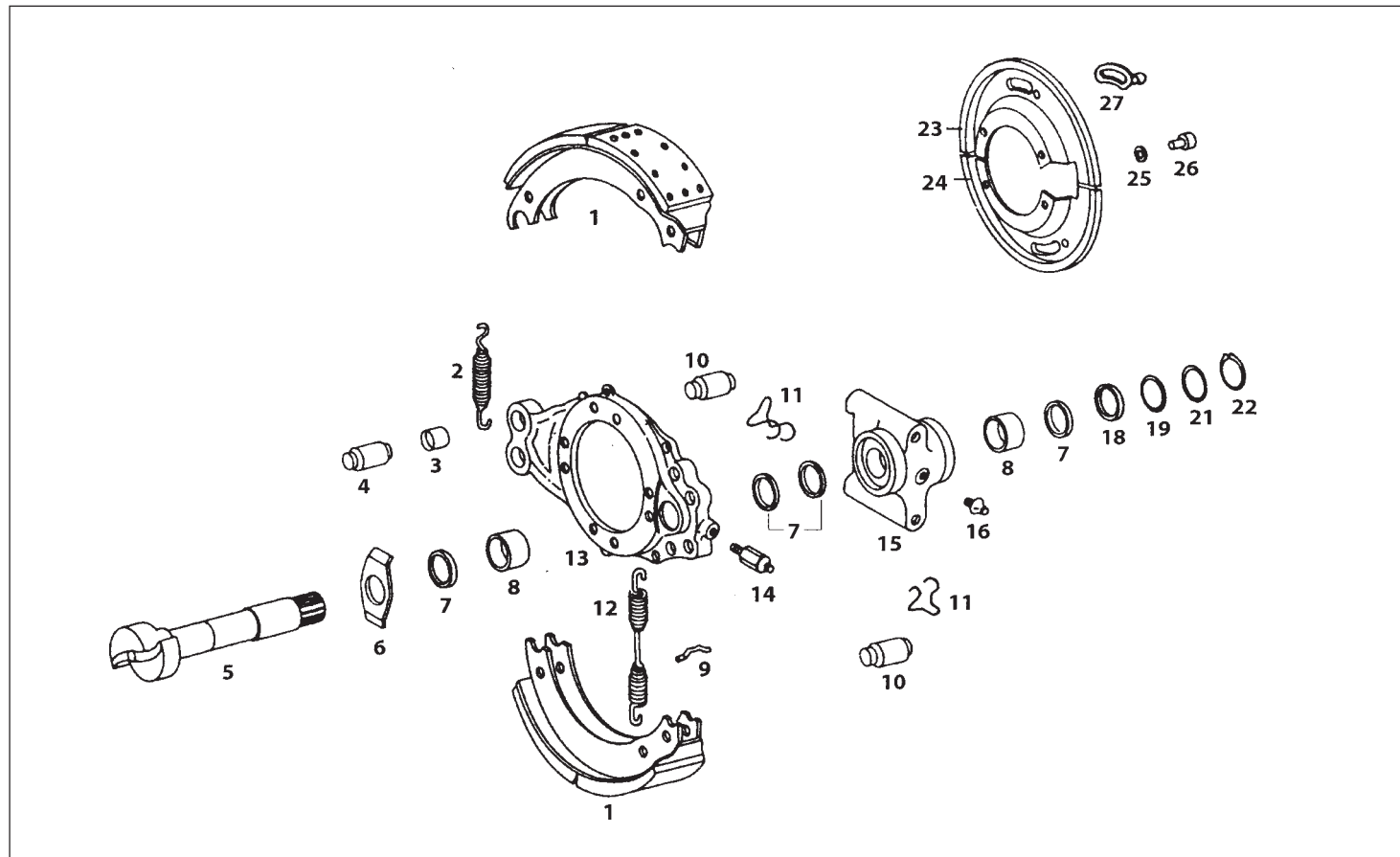




TABLE 42.4

REAR WHEEL BRAKE (M/S AAL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		Retainer	4	
		Rivet	80	
	2573 4210 01 48	Service Kit (Minor) Rear Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller (Brake Shoe)	4	
		Retainer	4	
		Pin (Return Spring)	1	
	2573 4210 01 49	Brake Spring Kit (Rear) Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Retainer	4	
	2573 4230 01 83	Service Kit Camshaft (Rear) Consisting of :	1	
		Bush	4	
		Seal	2	
		Lock Ring	2	

TATA MOTORS

TABLE 42.4

REAR WHEEL BRAKE (M/S AAL)

GROUP 42

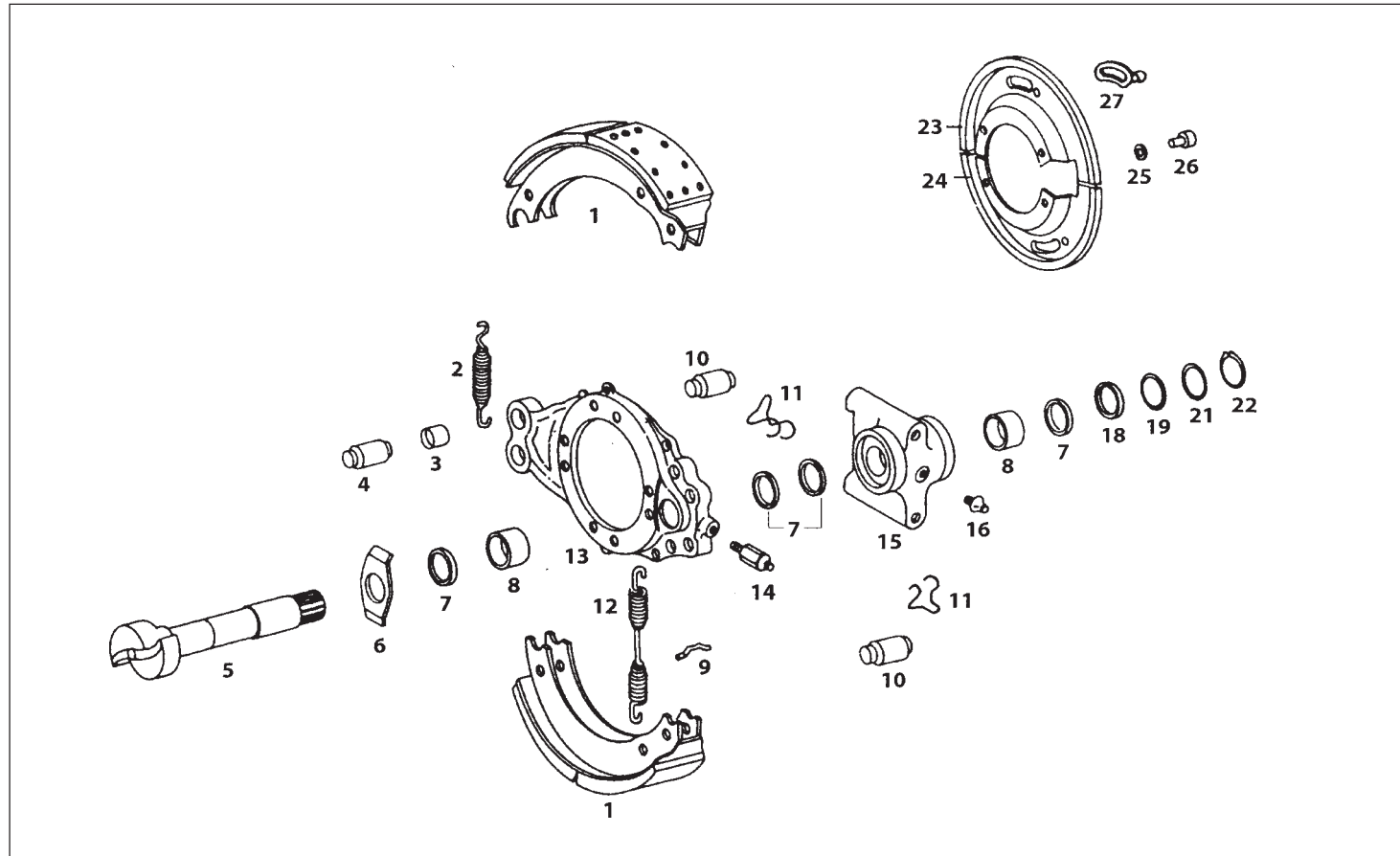




TABLE 42.4

REAR WHEEL BRAKE (M/S AAL)

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		BRAKE LINING SET		
	8854 4204 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear STD NASB	1	For Selection
	8854 4205 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 1 NASB	1	For Selection
	8854 4206 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 2 NASB	1	For Selection

TATA MOTORS

TABLE 42.5

BRAKE AGGREGATES

GROUP 42

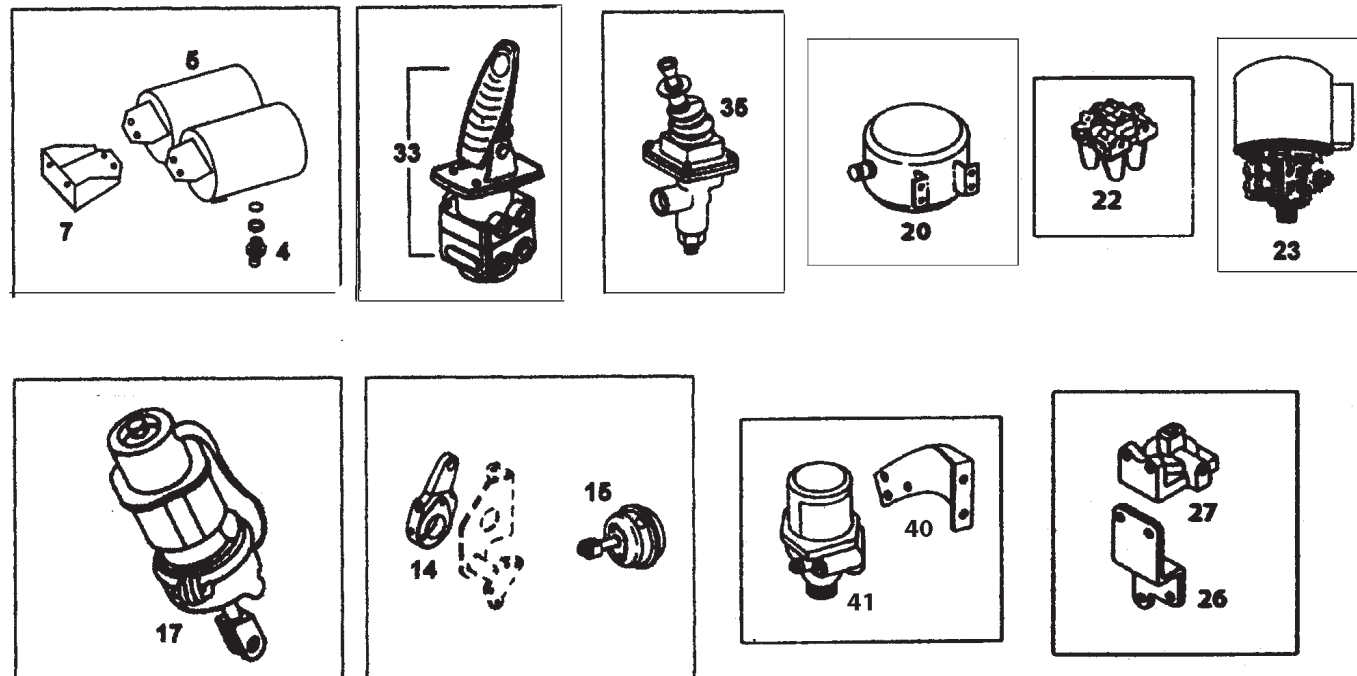




TABLE 42.5 BRAKE AGGREGATES GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		BRAKE AGGREGATES		
4	2576 4379 01 59	Water Drain Valve (Brass Version)	2	
5	2751 4320 01 03	Assy.Air Tank Complete	1	
7	2171 4320 01 01	Assy. Bracket-R.H(A/Tank Mtg.)	2	
7	2171 4320 01 02	Assy. Bracket-L.H(A/Tank Mtg.)	2	
14	2573 4210 01 60	Slack Adjuster Front	2	
14	2573 4230 01 92	Slack Adjuster LH (Rear)	2	
14	2573 4230 01 93	Slack Adjuster RH (Rear)	2	
	2608 4230 01 08	Assy Bracket LH	2	
	2608 4230 01 09	Assy Bracket RH	2	
15	2782 4210 01 06	Brake Chamber (Type 24)-SCL	2	For Selection
15	2806 4210 01 01	Brake Chamber (Type 24)- KB	2	For Selection
15	2753 4210 01 02	Brake Chamber (LH)	1	For Selection
15	2753 4210 01 01	Brake Chamber (RH)	1	For Selection
17	2632 4230 01 06	Spring Brake Actuator (TYPE.24/24)--SCL	2	For Selection
17	2782 4230 01 24	Spring Brake Actuator RH (TYPE.24/24)--KB	1	For Selection
17	2782 4230 01 25	Spring Brake Actuator LH (TYPE.24/24)--KB	1	For Selection
17	2839 4230 01 81	Spring Brake Actuator (T 20/24-RH)-SCL	2	For Selection

TATA MOTORS

TABLE 42.5

BRAKE AGGREGATES

GROUP 42

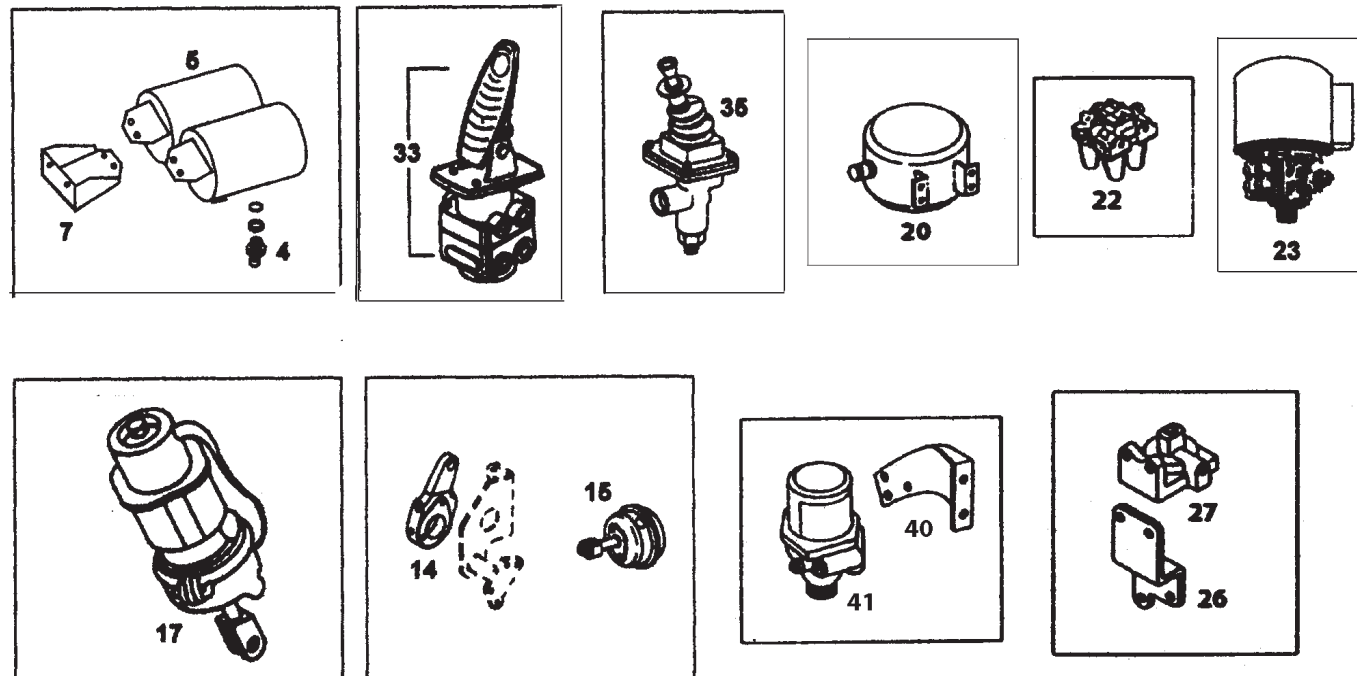




TABLE 42.5

BRAKE AGGREGATES

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
17	2839 4230 01 82	Spring Brake Actuator (T 20/24-LH)-SCL	2	For Selection
17	2782 4230 01 39	Spring Brake Actuator (T 20/24-RH)-KB	2	For Selection
17	2782 4230 01 40	Spring Brake Actuator (T 20/24-LH)-KB	2	For Selection
33	2621 4373 01 01	Dual Brake Valve	1	
35	2573 4370 01 53	Graduated Hand Brake Valve	1	
26	2782 4210 71 01	Bracket (Relay Valve Mounting)	2	
	2171 4210 71 01	Bracket	1	
27	2782 4210 01 01	Relay Valve	3	
	2576 3590 01 05	Lever Type Control Valve	1	
	2576 3590 82 05	Safety Plate For Diff Lock Lever	1	
40	2618 4370 01 08	Assy. Bracket (Air Dryer)	1	} In place of DDU Unit
41	2641 4370 01 05	Air Dryer with Unloader Valve	1	
20	2768 4370 01 02	Purge Tank	1	
22	2573 4370 01 57	System Protection Valve	1	
23	2632 4370 01 76	Drying And Distribution Unit	1	



TABLE 42.6

BRAKE PIPE LINES

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		BRAKE PIPE LINES		
	2171 4290 01 02	Assy Tube With Crimped R/Hose (Air Filter Duct To Air Comp Inlet)	1	For DDU & Air Dryer Fitment
	2073 4290 01 84	Assy Tube(15 O.D X 1020 Lg)--(Air Comp Outlet To W/G R/Hose)	1	For DDU & Air Dryer Fitment
	2067 4290 01 54	Assy.Rubber Hose--(Air Comp Outlet To W/G R/Hose)	1	For DDU & Air Dryer Fitment
	2171 4290 01 04	Assy Tube(15 O.D. X 2300 Lg)--(W/G R/Hose To Int Joint)	1	For DDU & Air Dryer Fitment
	2171 4390 01 46	Assy Tube(15 O.D. X 2450 Lg)--(Int Joint To D.D.U.)	1	For DDU Fitment
	2171 4391 01 38	Assy.Nylon Pipe Set Complete	1	For DDU Fitment
	2573 4295 01 76	3/8 Inch Hose Assy. With End Fittings(L=630)	3	For DDU & Air Dryer Fitment
	2618 4290 01 70	Assy.3/8 Inch Hose With Bulk Hd.St.Body(Frt Brake Hose)	2	For DDU Fitment
	2064 4295 01 01	3/8 Inch Hose Assy.	2	For DDU Fitment
	2171 4290 01 05	Assy Tube (15 O.D. X 3190 Lg)	1	For Air Dryer Fitment
	2573 4295 01 77	Assy Hose With End Fittings	4	For Air Dryer Fitment
	2077 4291 01 49	Assy.Nylon Pipe Set Complete	1	For Air Dryer Fitment

TATA MOTORS

TABLE 42.7

FRONT BRAKE CHAMBER

GROUP 42

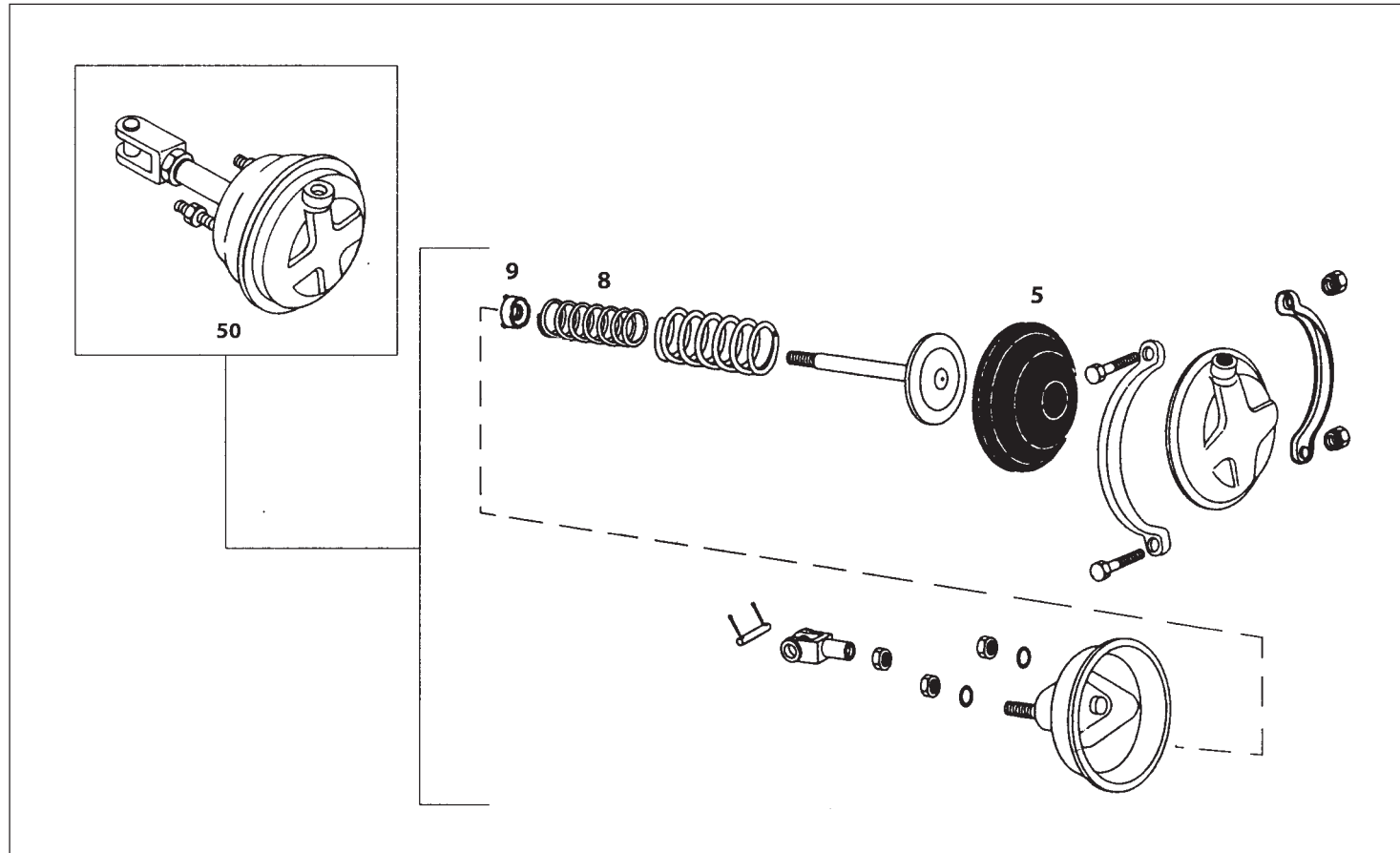




TABLE 42.7

FRONT BRAKE CHAMBER

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FRONT BRAKE CHAMBER		
50	2782 4210 01 06	Brake Chamber (Type 24)-SCL	2	For Selection
50	2806 4210 01 01	Brake Chamber (Type 24)- KB	2	For Selection
50	2753 4210 01 02	Brake Chamber LH	1	For Selection
50	2753 4210 01 01	Brake Chamber RH	1	For Selection
	2573 4310 01 15	Brake Chamber Repair Kit consists of :-	1	For SCL make Brake Chamber
5		Diaphragm	1	
8		Seal Spring	1	
9		Seal Assy	1	

TATA MOTORS

TABLE 42.8

REAR BRAKE ACTUATOR

GROUP 42

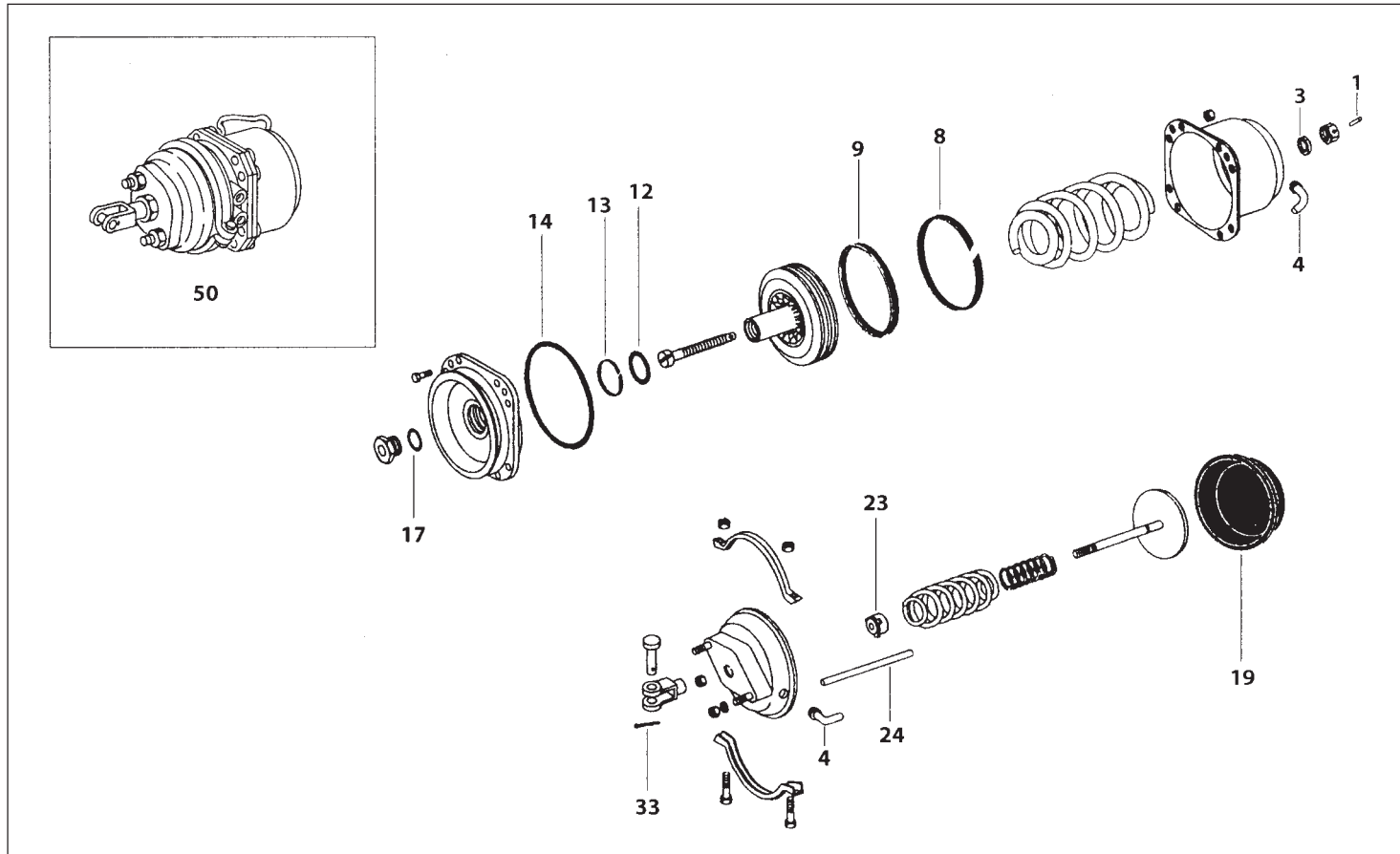




TABLE 42.8

REAR BRAKE ACTUATOR

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		REAR BRAKE ACTUATOR		
50	2632 4230 01 06	Spring Brake Actuator	2	For Selection
50	2782 4230 01 24	Spring Brake Actuator RH (TYPE.24/24)--KB	1	For Selection
50	2782 4230 01 25	Spring Brake Actuator LH (TYPE.24/24)--KB	1	For Selection
50	2839 4230 01 81	Spring Brake Actuator (T 20/24-RH)-SCL	1	For Selection
50	2839 4230 01 82	Spring Brake Actuator (T 20/24-LH)-SCL	1	For Selection
50	2782 4230 01 39	Spring Brake Actuator (T 20/24-RH)-KB	1	For Selection
50	2782 4230 01 40	Spring Brake Actuator (T 20/24-LH)-KB	1	For Selection
	2618 4230 01 32	Repair Kit for Spring Brake Actuator Rear	1	For 2632 4230 01 06
		Consisting of :		
1		Knurl Pin	1	
3		Washer Sealing	1	
4		Elbow	2	
8		Bearing	1	
9		Seal	1	
13		Bearing	1	
14		Sealing Ring	1	
17		O' Ring	1	

TATA MOTORS

TABLE 42.8

REAR BRAKE ACTUATOR

GROUP 42

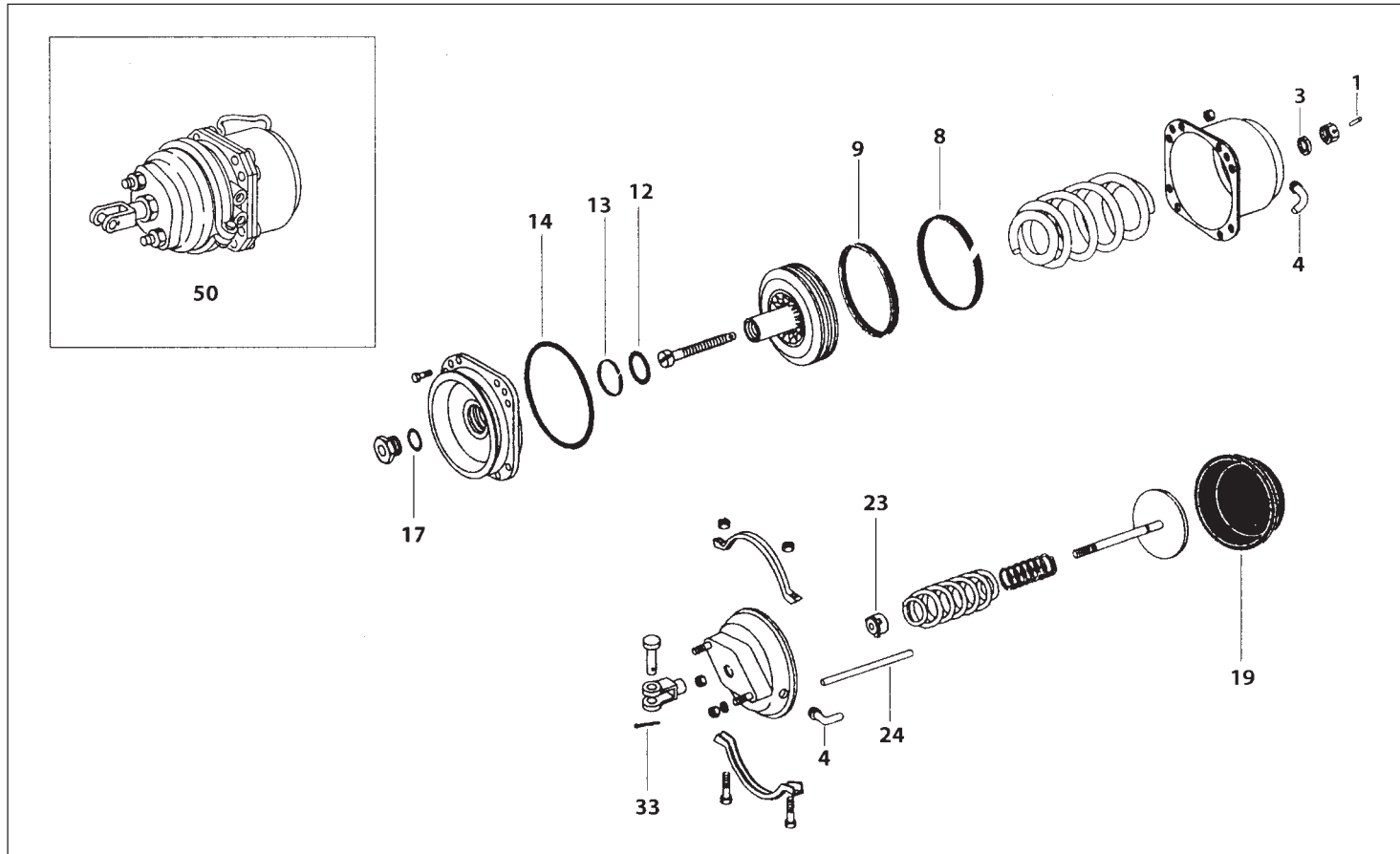




TABLE 42.8

REAR BRAKE ACTUATOR

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
19		Diaphragm	1	
23		Seal	1	
24		Tube	1	
33		Split Pin	1	
		Grease Sachet	4	

TATA MOTORS

TABLE 42.9

SLACK ADJUSTER

GROUP 42

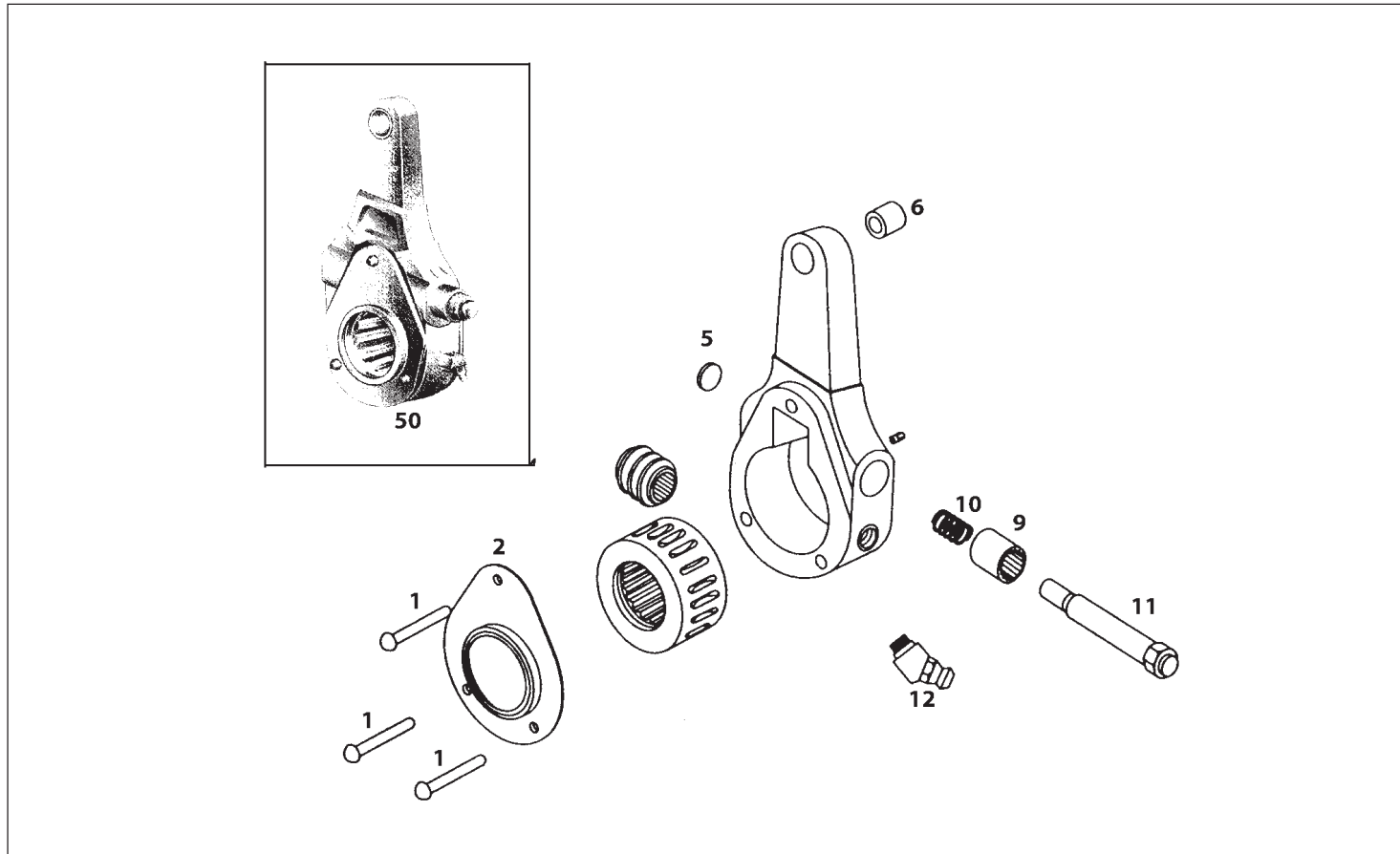




TABLE 42.9

SLACK ADJUSTER

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		SLACK ADJUSTER		
50	2573 4210 01 60	Slack Adjuster Front	2	
50	2573 4230 01 92	Slack Adjuster LH (Rear)	2	
50	2573 4230 01 93	Slack Adjuster RH (Rear)	2	
	2573 4210 01 68	Repair Kit Slack Adjuster Consisting of :	1	For Manual Slack Adjuster
1		Rivet	3	
5		Welch Plug	1	
6		Bush	1	
		Pin	1	
9		Lock (Worm Shaft)	1	
10		Spring	1	
11		Worm Shaft	1	
12		Lubricating Nipple	1	

TATA MOTORS

TABLE 42.10

DRYING AND DISTRIBUTION UNIT

GROUP 42

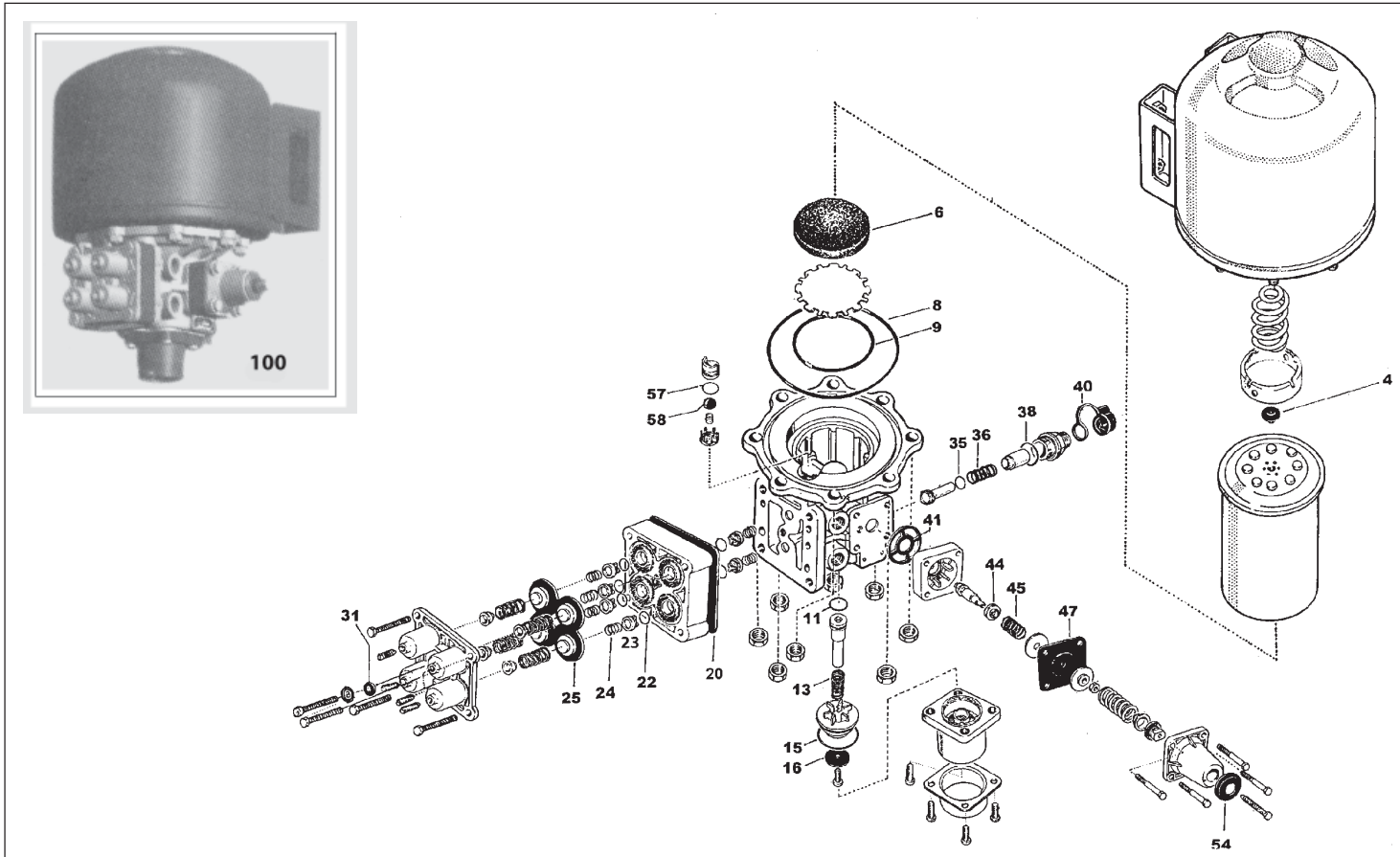




TABLE 42.10

DRYING AND DISTRIBUTION UNIT

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		DRYING AND DISTRIBUTION UNIT		
100	2632 4370 01 76	Drying and Distribution Unit	1	
	2632 4370 01 17	Dessicant Cartridge	1	
	2641 4370 01 27	Repair Kit, Drying and Distribution Unit, Consisting of :-	1	
4		Purge Valve	1	
6		Filter	1	
8		Sealing Ring	1	
9		Sealing Ring	1	
11		'O' Ring	1	
13		Spring	1	
15		'O' Ring	1	
16		Spherical Valve	1	
20		Gasket, QSPV	1	
22		'O' Ring	6	
23		Valve	6	
24		Spring, Sys. Prot. Valve	7	
25		Diaphragm, Sys. Prot. Valve	1	
31		Lip Seal	1	

TATA MOTORS

TABLE 42.10

DRYING AND DISTRIBUTION UNIT

GROUP 42

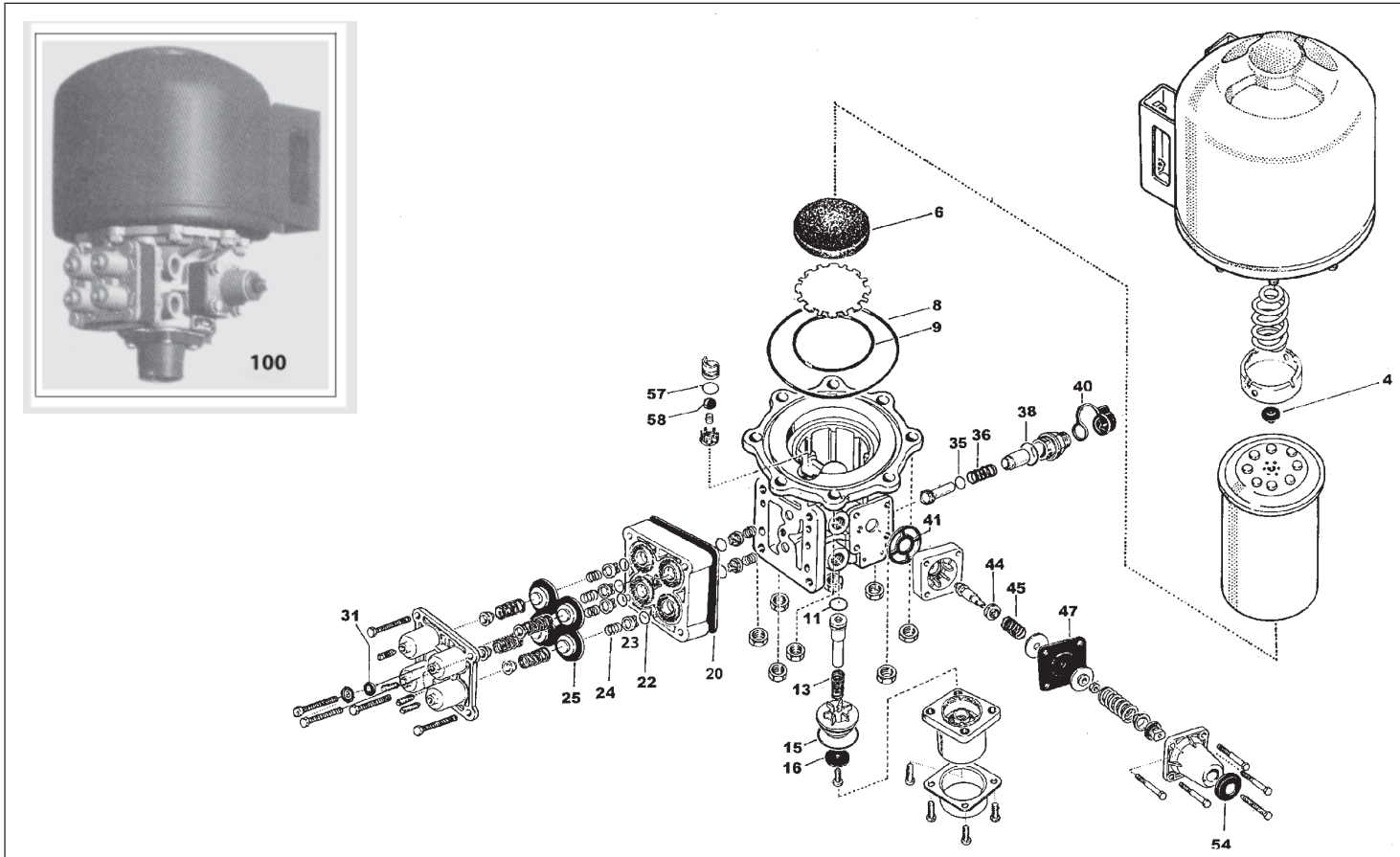




TABLE 42.10

DRYING AND DISTRIBUTION UNIT

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
35		'O' Ring	1	
36		Spring	1	
38		'O' Ring	1	
40		Cap	1	
41		Gasket, Unloader Valve	1	
44		Bonded Valve	1	
45		Spring, Unloader Valve	1	
47		Diaphragm, Unloader Valve	1	
54		Cap	1	
57		'O' Ring	1	
58		Spherical Valve	1	
		Grease Sachet	2	

TATA MOTORS

TABLE 42.11

DUAL BRAKE VALVE

GROUP 42

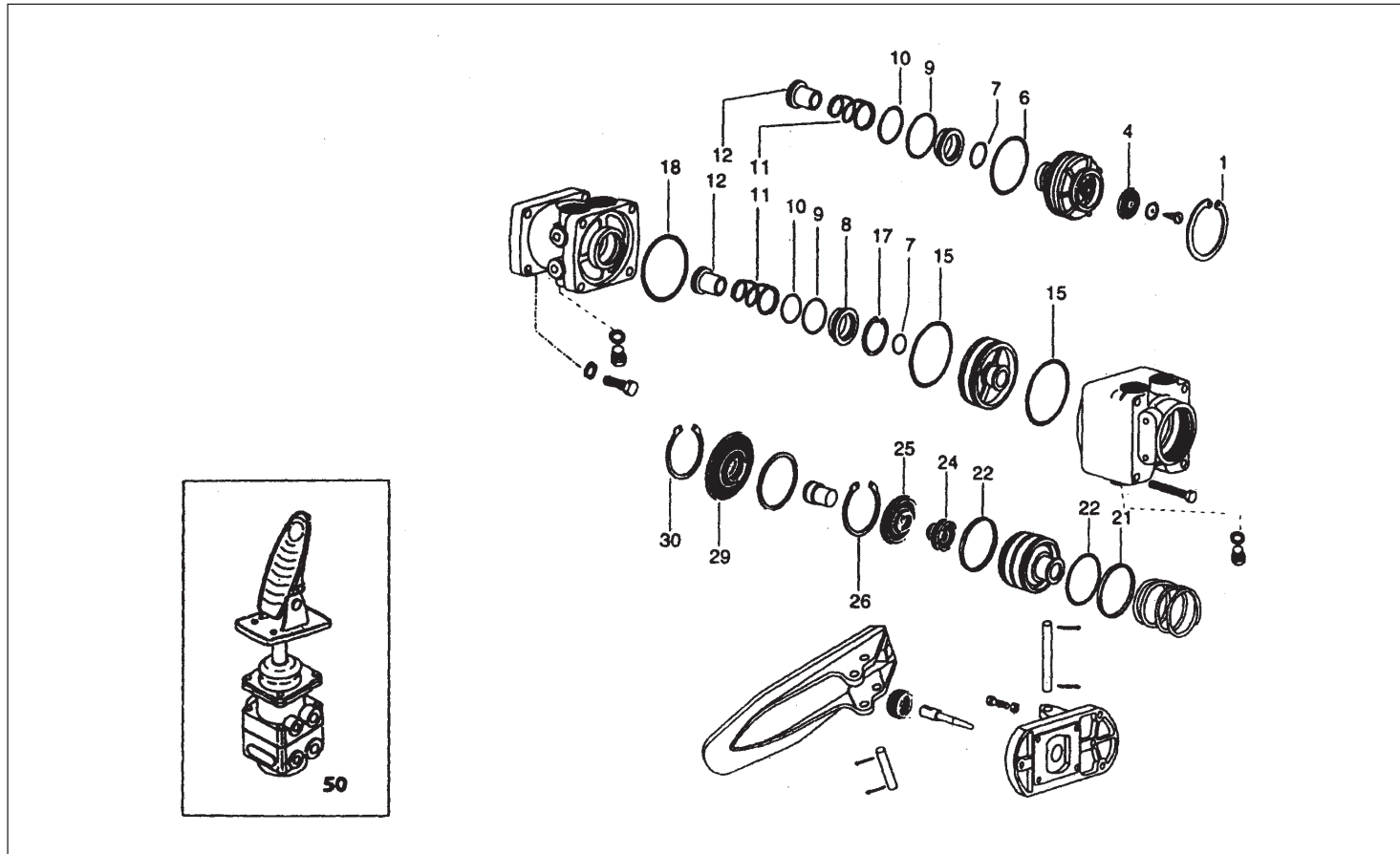




TABLE 42.11

DUAL BRAKE VALVE

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		DUAL BRAKE VALVE		
50	2621 4373 01 01	Dual Brake Valve	1	
	2641 4370 01 15	Repair Kit Dual Brake Valve Consisting of :	1	
1		Circlip	1	
4		Washer	1	
6		'O' Ring	1	
7		'O' Ring	2	
9		'O' Ring	2	
10		'O' Ring	2	
11		Concical Spring	2	
12		Valve	2	
15		'O' Ring	2	
17		Circlip Internal	1	
18		'O' Ring	1	
21		Guiding Ring	2	
22		'O' Ring	1	
24		Rubber Ring	1	
25		Spring Seat	1	

TATA MOTORS

TABLE 42.11

DUAL BRAKE VALVE

GROUP 42

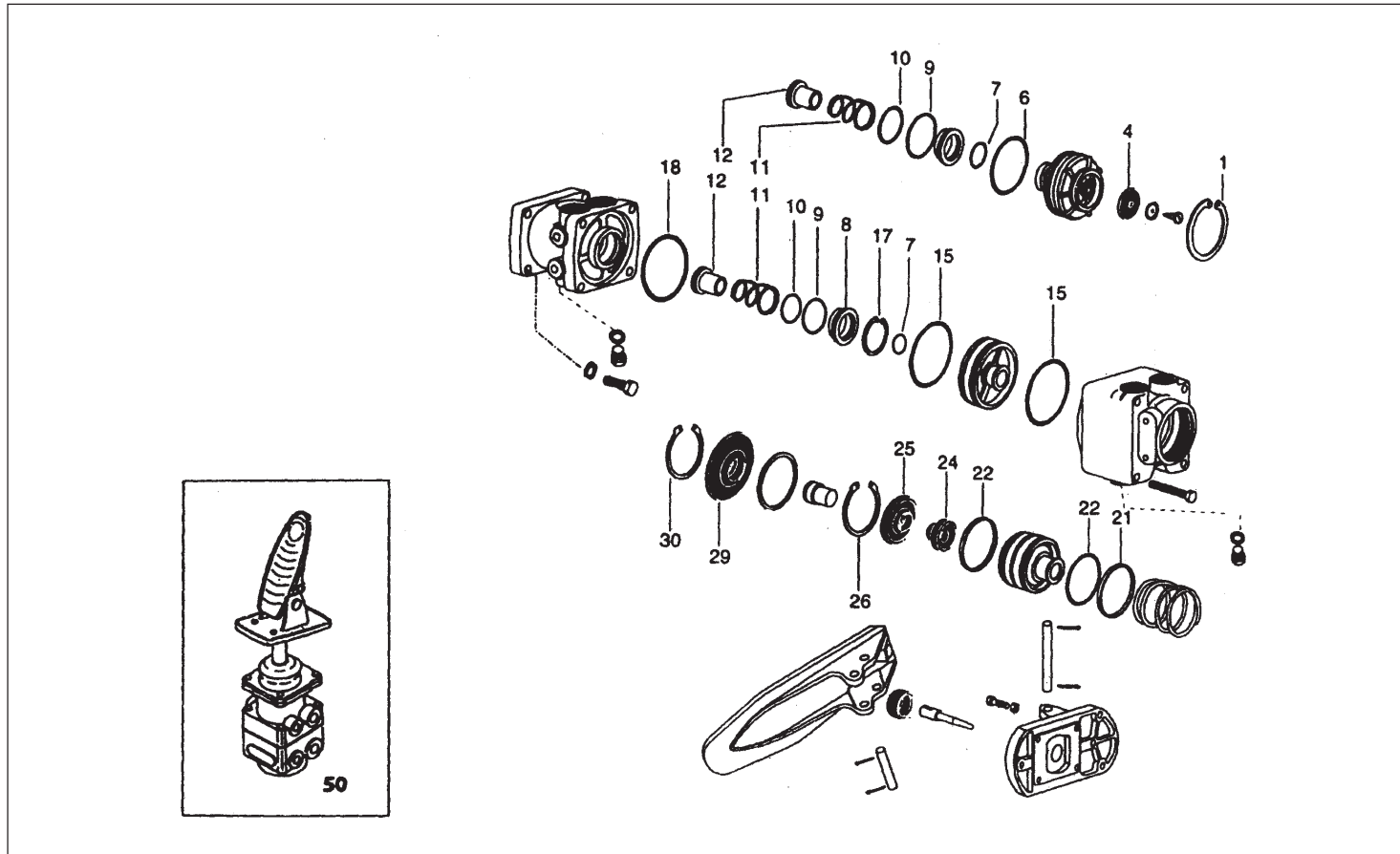




TABLE 42.11

DUAL BRAKE VALVE

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
26		Circlip Internal	1	
29		Boot	1	
30		Circlip Internal	1	

TATA MOTORS

TABLE 42.12

HAND BRAKE VALVE

GROUP 42

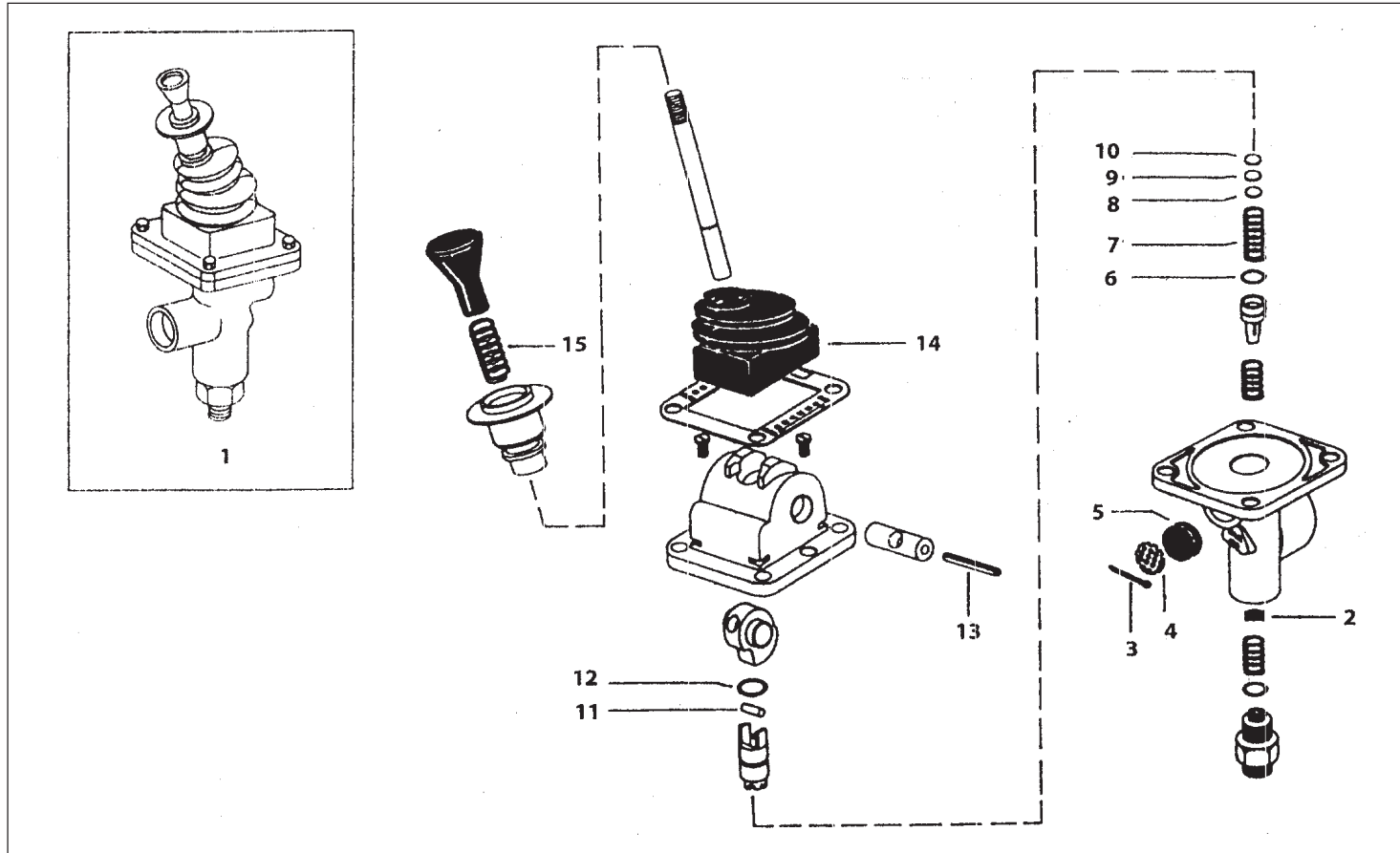




TABLE 42.12

HAND BRAKE VALVE

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		HAND BRAKE VALVE		
1	2573 4370 01 53	Graduated Hand Brake Valve	1	
	2573 4242 00 01	Repair Kit Graduated Hand Brake Valve	1	
		Consisting of :		
2		Valve	1	
3		Split Pin	1	
4		Strainer Plate	1	
5		Filter	1	
6		Sealing Ring	1	
7		Spring	1	
8		Shim	1	
9		Shim	1	
10		Shim	1	
11		Roller	1	
12		Sealing Ring	1	
13		Tension Pin	1	
14		Gaiter	1	
15		Spring	1	
		Grease Sachet	1	

TATA MOTORS

TABLE 42.13

RELAY VALVE

GROUP 42

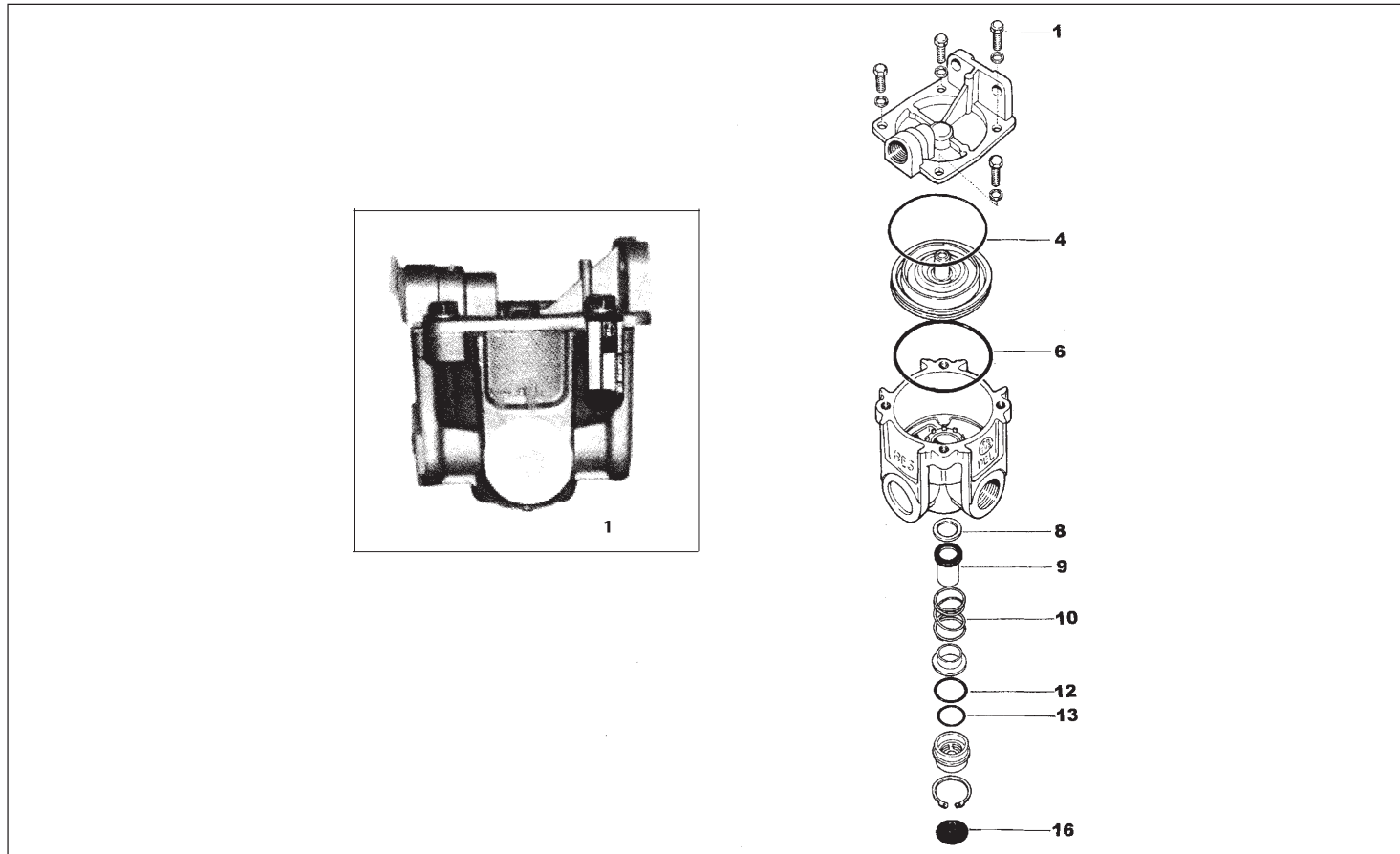




TABLE 42.13

RELAY VALVE

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		RELAY VALVE		
1	2782 4210 01 01	Relay Valve	1	
	2782 4370 01 06	Repair Kit Relay Valve;Consisting Off:	1	
4		Sealing Ring	1	
6		Sealing Ring	1	
8		Valve Guide	1	
9		Valve	1	
10		Valve spring	1	
12		Sealing Ring	1	
13		Sealing Ring	1	
16		Exhaust Flap	1	
		Grease Sachet	1	

TATA MOTORS

TABLE 42.14

AIR DRYER WITH TYRE INFLATOR

GROUP 42

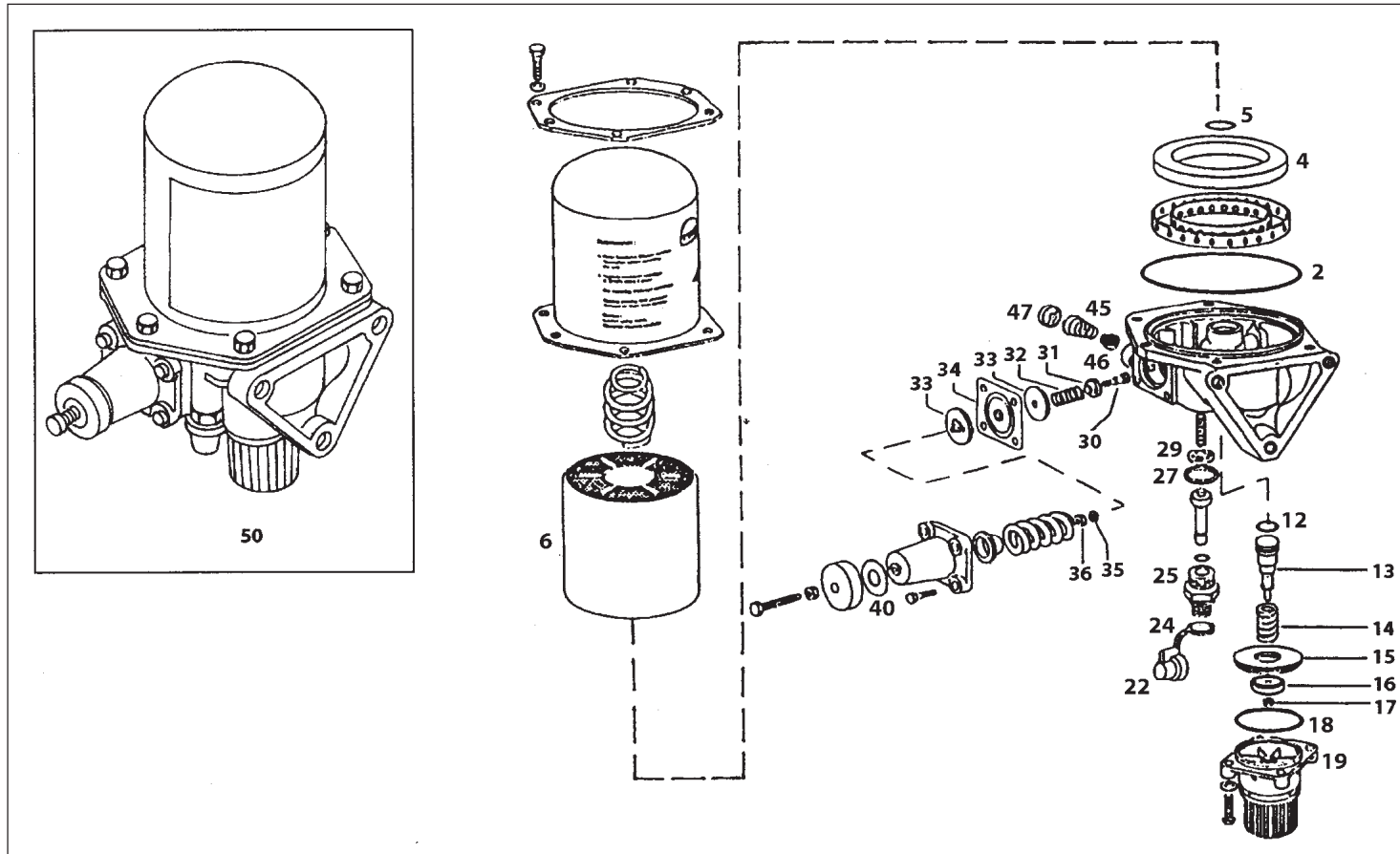




TABLE 42.14

AIR DRYER WITH TYRE INFLATOR

GROUP 42

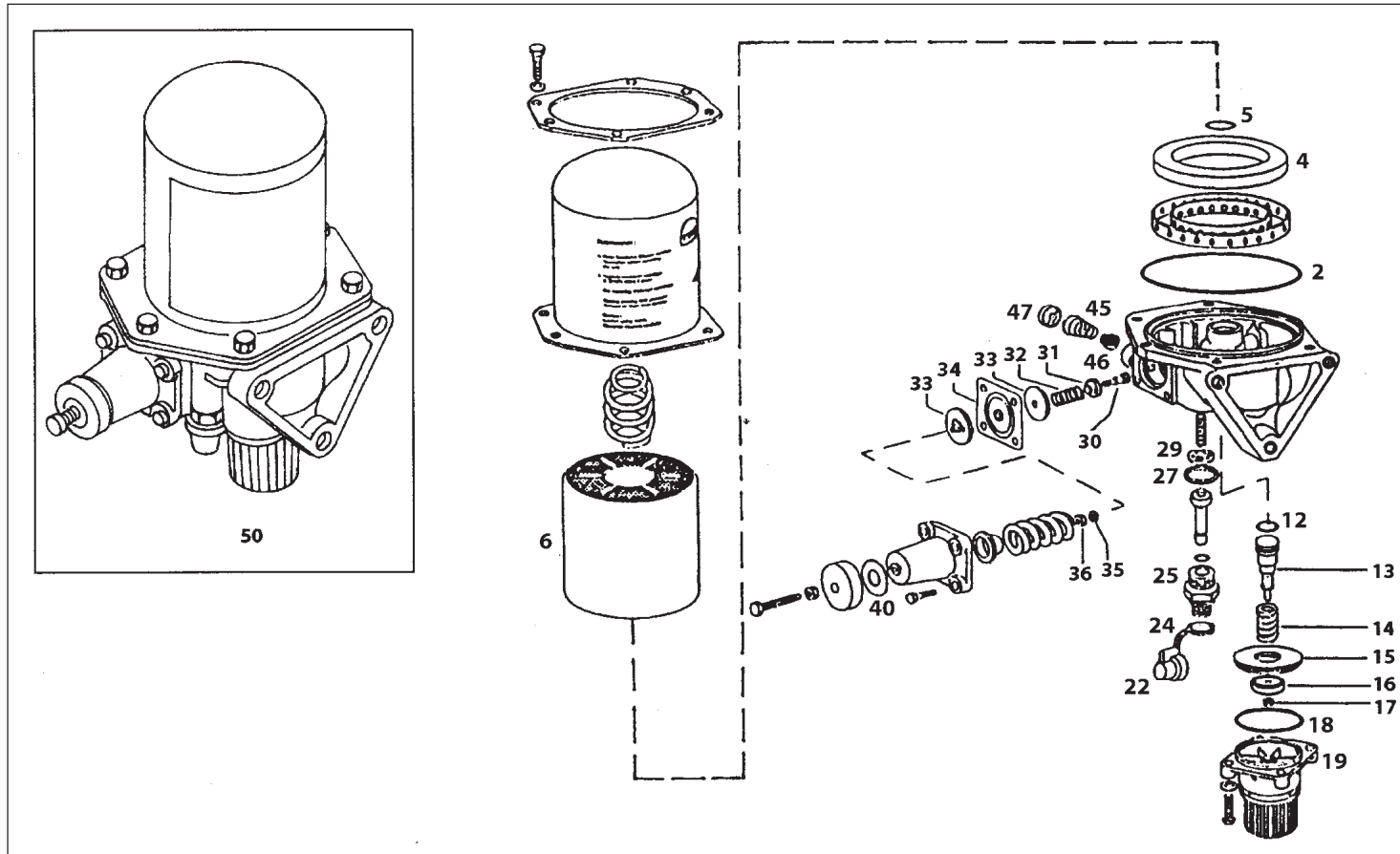
FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		AIR DRYER WITH TYRE INFLATOR		
50	2641 4370 01 05	Air Dryer with Unloader Valve	1	
	2641 4370 01 12	Plunger Assy. Consists of :	1	
13		Unloader Plunger	1	
14		Compression Spring	1	
15		Valve Seat	1	
16		Valve	1	
17		Hex. Nyloc Nut	1	
	2641 4370 01 13	Diaphragm Assy. Consists of :	1	
30		Governor Plunger	1	
31		Valve	1	
32		Spring	1	
33		Follower	2	
34		Diaphragm	1	
35		Spring Washer	1	
36		Hex. Nut	1	
	2641 4370 01 23	Repair Kit, Major For Air Dryer, Consisting of :	1	
2		Sealing Ring	1	

TATA MOTORS

TABLE 42.14

AIR DRYER WITH TYRE INFLATOR

GROUP 42



**TABLE 42.14****AIR DRYER WITH TYRE INFLATOR****GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
4		Filter	1	
5		Sealing Ring	1	
6		Dessicant Cartridge	1	
12		Sealing Ring	1	
16		Valve	1	
17		Nyloc Nut	1	
18		Sealing Ring	1	
19		Silencer	1	
22		Dust Cap	1	
24		Sealing Ring	1	
25		Valve	1	
27		Sealing Washer	1	
29		Sealing Washer	1	
31		Valve	1	
34		Diaphragm	1	
40		Exhaust Flap	1	
45		Conical Spring	1	
46		Non Return Valve	1	

TATA MOTORS

TABLE 42.14

AIR DRYER WITH TYRE INFLATOR

GROUP 42

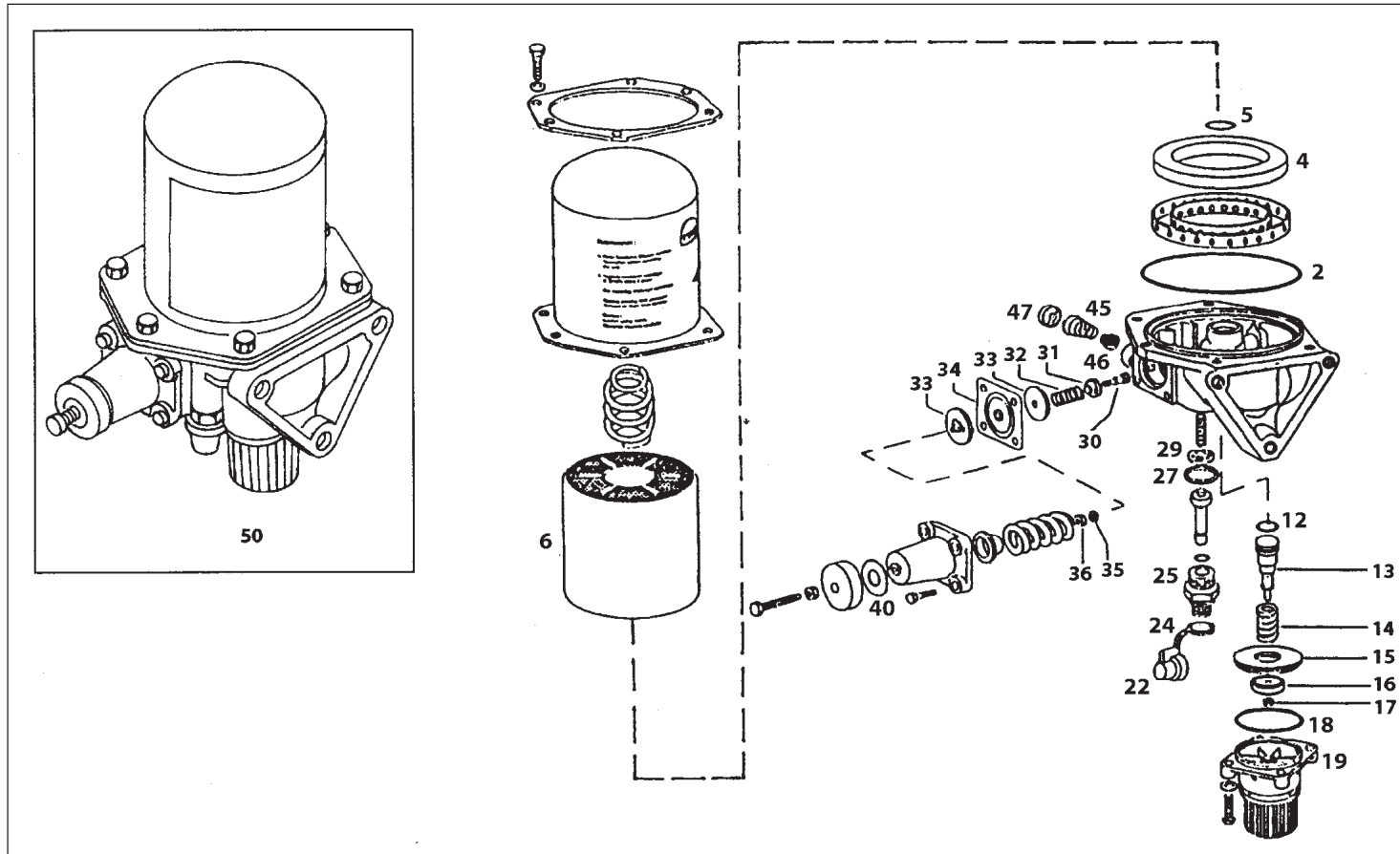




TABLE 42.14

AIR DRYER WITH TYRE INFLATOR

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
47	2641 4370 01 24	Valve Stop & Spring Retainer	1	
		Grease Sachet	2	
		Repair Kit, Minor For Air Dryer, Consisting of :	1	
2		Sealing Ring	1	
5		Sealing Ring	1	
16		Valve	1	
17		Nyloc Nut	1	
18		Sealing Ring	1	
22		Dust Cap	1	
24		Sealing Ring	1	
25		Valve	1	
27		Sealing Washer	1	
29		Sealing Washer	1	
31		Valve	1	
34		Diaphragm	1	
40		Exhaust Flap	1	
46		Non Return Valve	1	
		Grease Sachet	2	

TATA MOTORS

TABLE 42.15

SYSTEM PROTECTION VALVE

GROUP 42

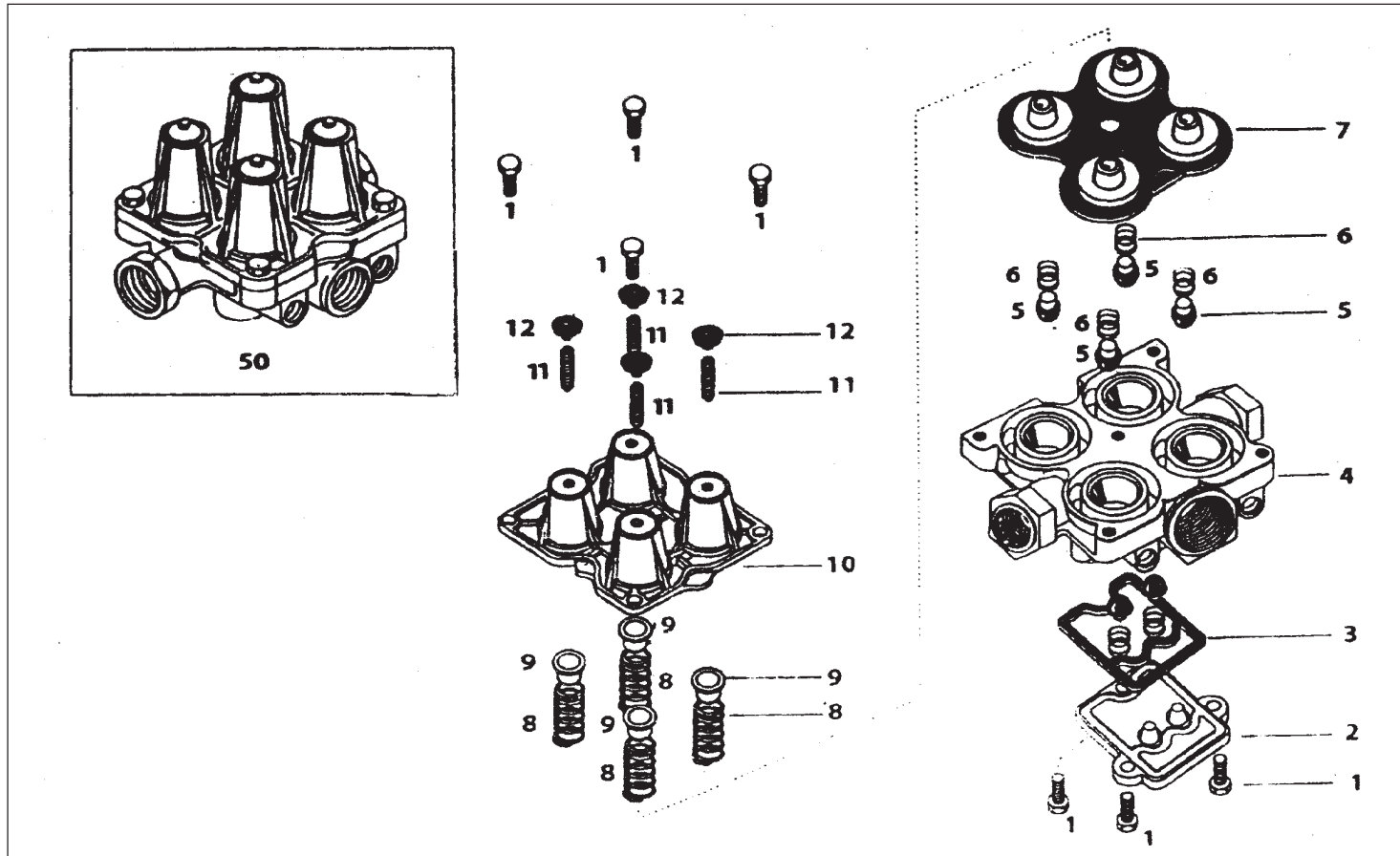




TABLE 42.15

SYSTEM PROTECTION VALVE

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		SYSTEM PROTECTION VALVE		
50	2573 4370 01 57	System Protection Valve	1	
1		Set Screw	8	
2		Base Cover	1	
3		Gasket	1	
4		Body	1	
5		Valve	6	
6		Spring	6	
7		Diaphragm Assy.	1	
8		Compression Spring	4	
9		Spring Guide	4	
10		Top Cover	1	
11		Pressure Setting Screw	4	
12		Dust Cover	4	
	2576 4374 01 16	Repair Kit Sys. Protection Valve Consisting of :	1	
3		Gasket	1	
5		Valve	6	

TATA MOTORS

TABLE 42.15

SYSTEM PROTECTION VALVE

GROUP 42

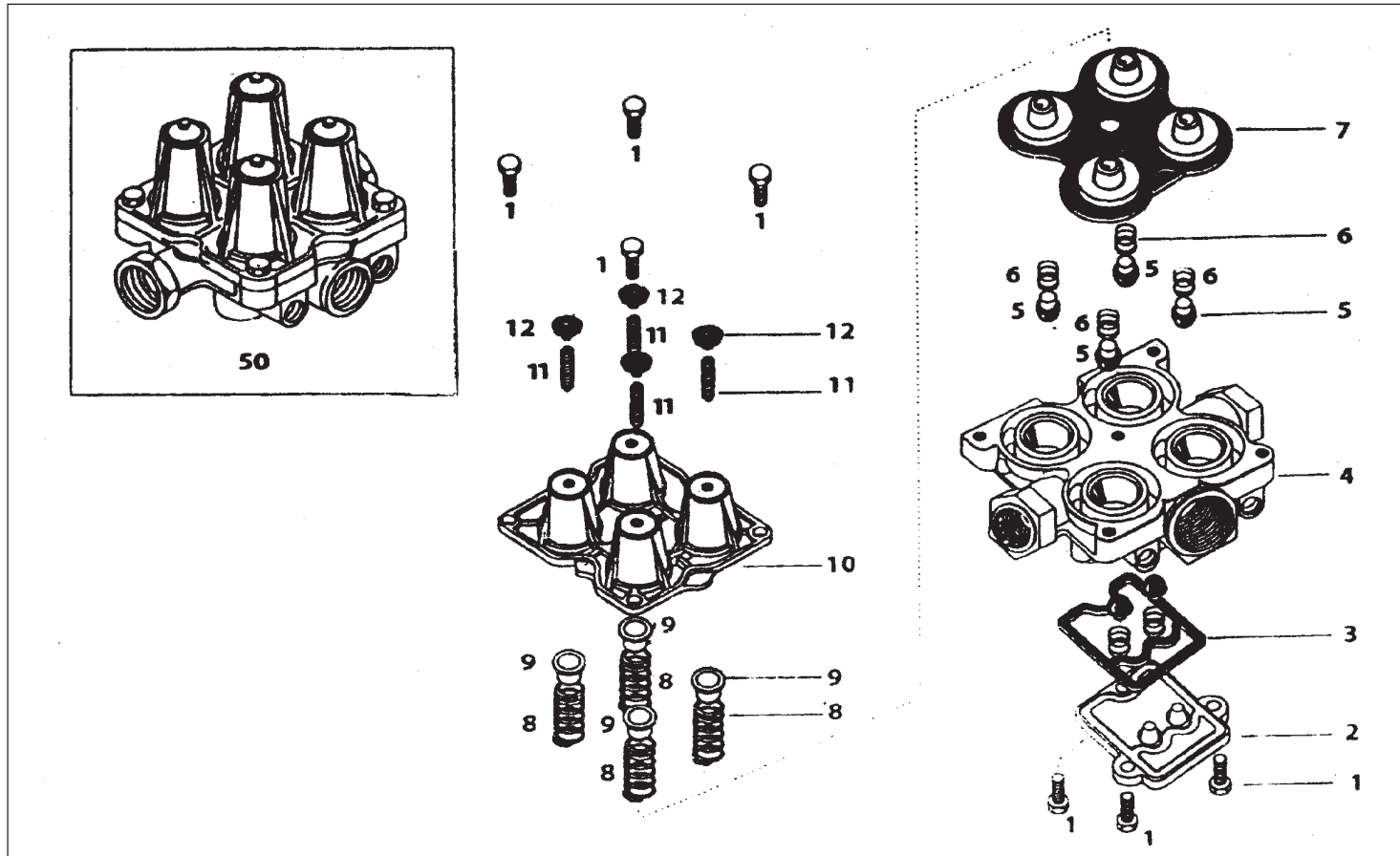




TABLE 42.15

SYSTEM PROTECTION VALVE

GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
6		Spring	6	
7		Diaphragm Assy.	1	
12		Dust Cover	4	

TATA MOTORS

TABLE 46.1

STEERING LINKAGES

GROUP 46

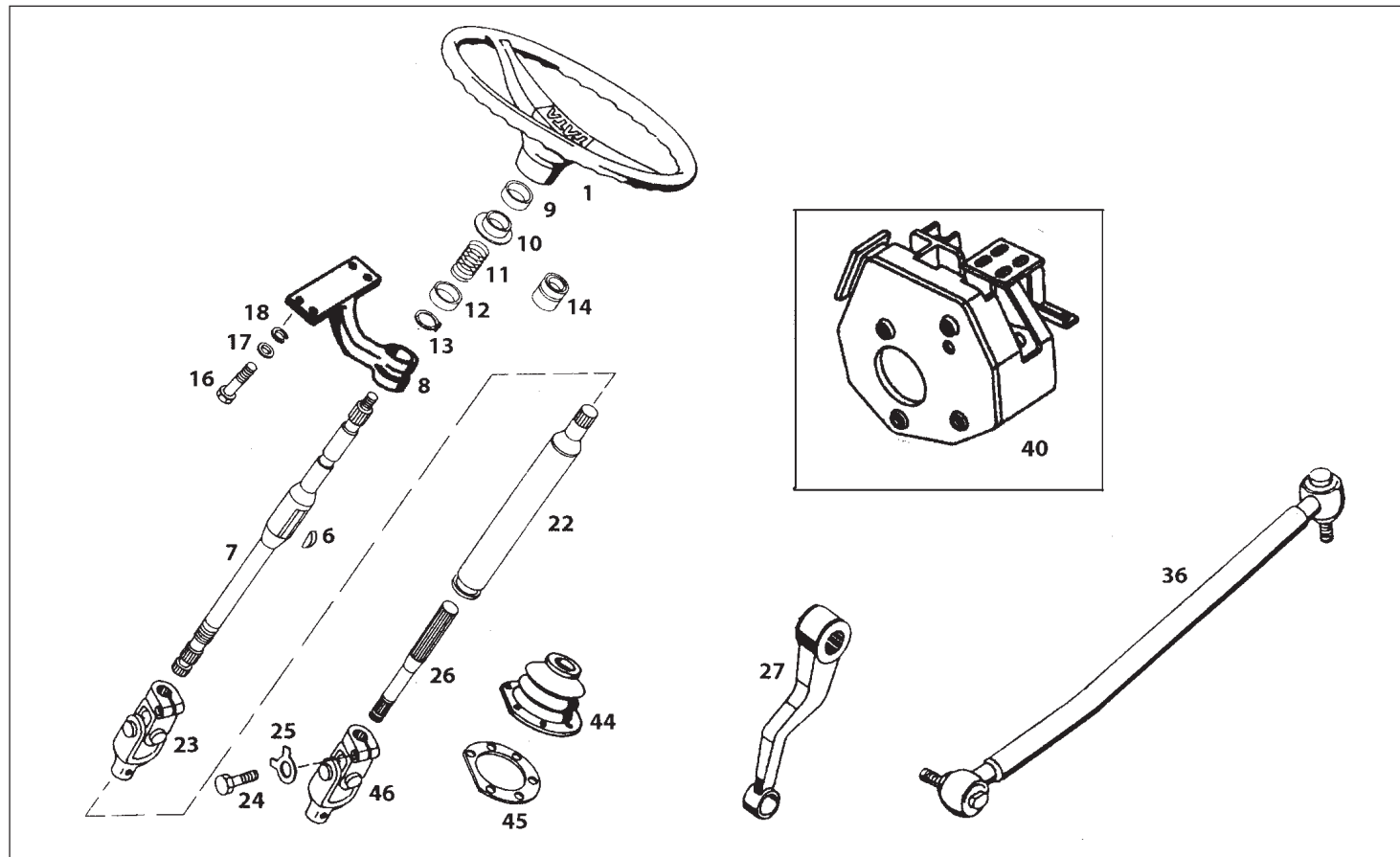




TABLE 46.1

STEERING LINKAGES

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		STEERING LINKAGES		
1	2573 4640 01 01	Steering Wheel Assy.(550 Dia)	1	
	2573 4640 01 05	Assy. Cover (Stg. Wheel)	1	
6	1365 059601 8	Woodruff Key 5x7.5 (Stg Wheel to Top Spindle)	1	
	1208 099603 7	Hex Thin Nut M22x1.5 (Stg Wheel to Top Spindle)	1	
7	2751 4620 79 03	Steering Spindle (Top)	1	
8	2751 4610 01 04	Assy. Steering Column Support	1	
	2632 4620 63 01	Cam	1	
9	2641 4620 79 20	Spacer	1	
10	2654 4620 99 15	Spring Seat	1	
11	2654 4620 87 11	Compression Spring	1	
12	2654 4620 82 78	Spring Seat Cup	1	
13	1455 060200 9	Ext. Circlip 20x1.2 N	1	
14	2640 4620 31 02	SRDG Bearing	2	
16	1132 399817 7	Hex Screw M 10X20	4	
17	1246 050105 7	Bright Washer 10.5	4	
18	1252 069805 0	Spring Washer B10	4	
22	2632 4620 01 05	Assy Steering Spindle Middle	1	For Rane & China Power Strg

TATA MOTORS

TABLE 46.1

STEERING LINKAGES

GROUP 46

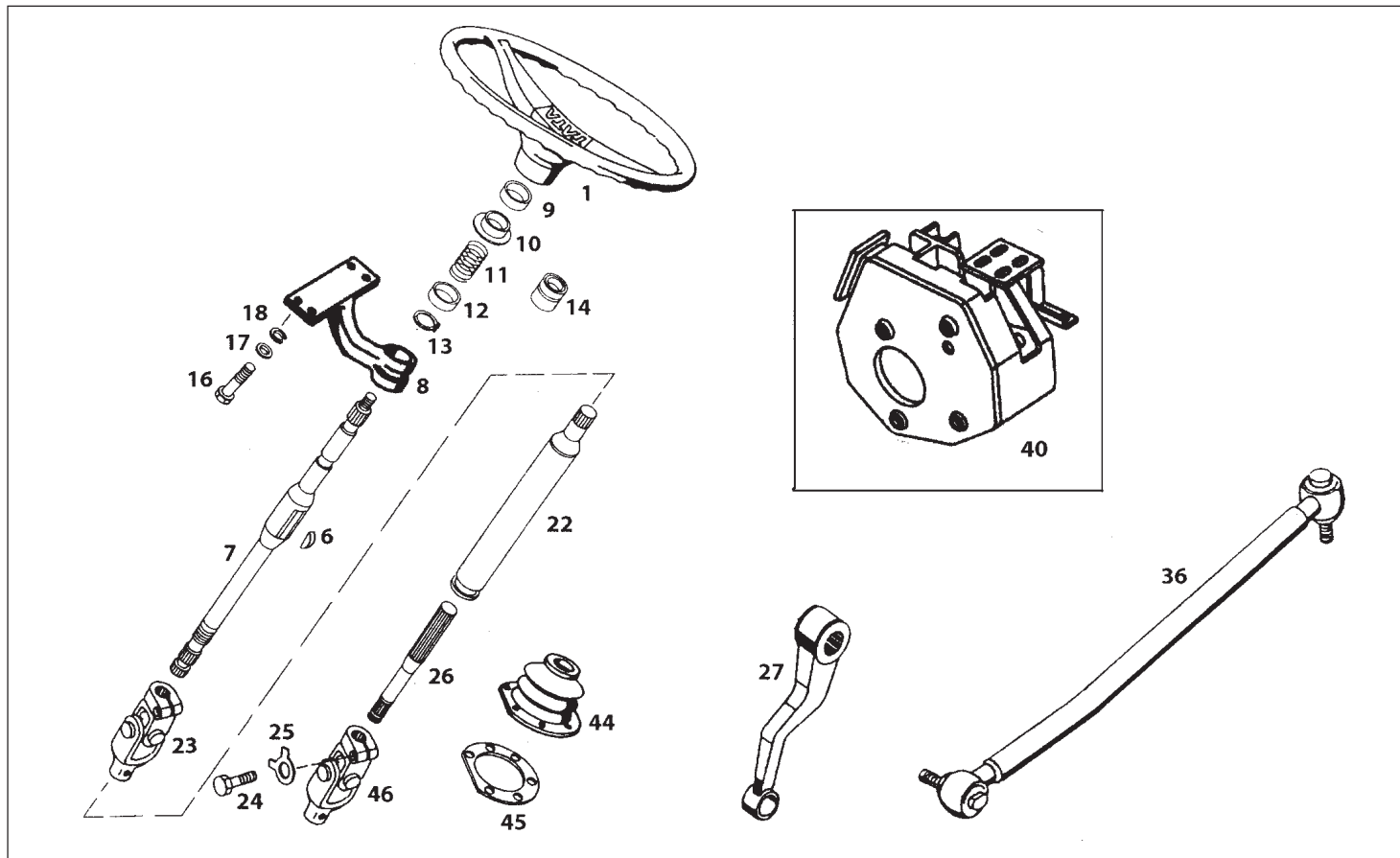



TABLE 46.1
STEERING LINKAGES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
22	2783 4620 01 10	Assy Steering Spindle Middle	1	For ZF Power Strg
23	2651 4660 01 02	Assy. U.J. Steering	1	
	2632 4620 63 02	Rubber Bellow	1	
	2651 4660 32 01	Bolt	2	
24	321 990 04 01	Hex. Screw (UJ to Strg Gear Box and Spindle)	4	
25	1258 060105 5	Tab Washer 10.5 (UJ to Strg Gear Box and Spindle)	4	
26	2632 4620 79 09	Steering Spindle (Bottom)	1	
27	2576 4630 51 06	Pitman Arm	1	
36	2576 4600 01 15	Assy. Drag Link	1	
40	2751 4610 01 01	Steering Gear Box & Control Mtg. Bkt. Assy.	1	
44	2751 4610 63 01	Rubber Bellow	1	For ZF Power Strg
45	2576 4610 82 06	Clamping Ring	1	
46	2573 4620 01 06	Assy. U.J. Steering	1	
46	2573 4620 01 08	Assy. U.J. Steering	1	For Rane & China Power Strg

TATA MOTORS

TABLE 46.2

STEERING PIPE LINES

GROUP 46

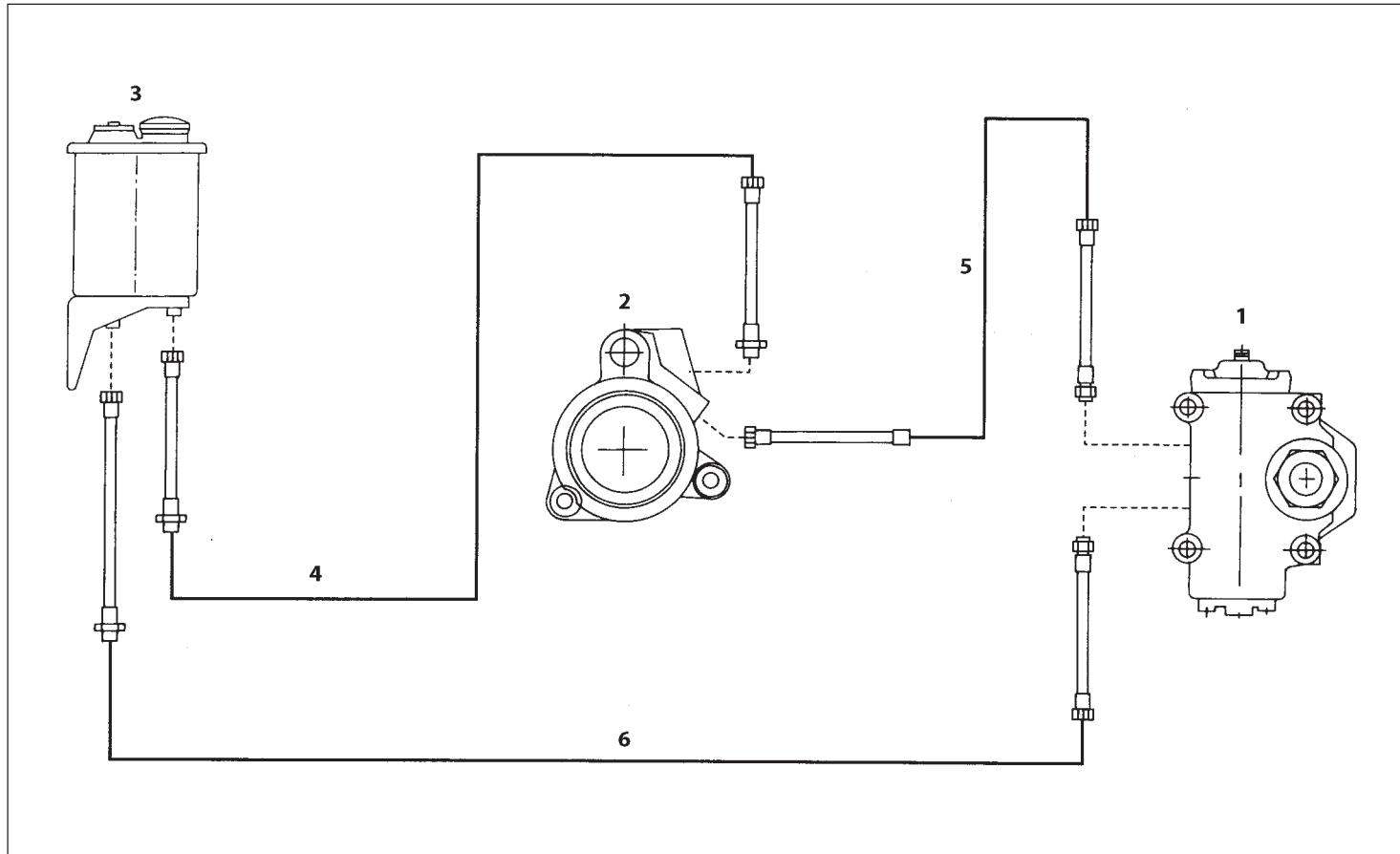




TABLE 46.2

STEERING PIPE LINES

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		STEERING PIPE LINES		
1	2573 4660 01 01	Assy. Power Steering Gear Box (Rane)	1	Set A
2	2754 4660 01 01	Assy. Power Steering Pump (Rane)	1	Set A
3	2782 4440 01 02	Assy. Power Steering Hydraulic Tank (Rane)	1	Set A; for Selection
3	2770 4660 01 02	Assy.Stg.Tank(Plastic Version)-Rane	1	Set A; for Selection
1	2573 4610 01 44	Assy. Power Steering Gear Box (ZF)	1	Set B
2	2754 4660 01 03	Assy. Power Steering Pump (ZF)-Direct Drive	1	Set B
3	2782 4440 01 01	Assy. Power Steering Hydraulic Tank (ZF)	1	Set B; for Selection
3	2782 4440 01 03	Plastic Hydraulic Reservoir- ZF	1	Set B; for Selection
1	2770 4600 01 09	Assy. Power Steering Gear Box (China)	1	Set C
2	2770 4600 01 10	Assy. Power Steering Pump (China)	1	Set C
3	2171 4600 01 08	Assy. Power Steering Hydraulic Tank (China)	1	Set C
	2755 4660 46 01	Coupling	1	
		(Set A,Set B and Set C are in Selection)		
	2096 4615 01 65	Kit Assy.Pipes for Power Strg.Line (For Rane/China P/Strg); Consists off:	1	Comprises all Strg Pipes & fitting Parts
4	2171 4680 01 14	Suction Line Hose Assy (Tank to Pump)	1	For Rane/China P/Strg
5	2171 4680 01 17	Pressure Line Hose Assy.(Pump to Strg.Gear Box)	1	For Rane/China P/Strg

TATA MOTORS

TABLE 46.2

STEERING PIPE LINES

GROUP 46

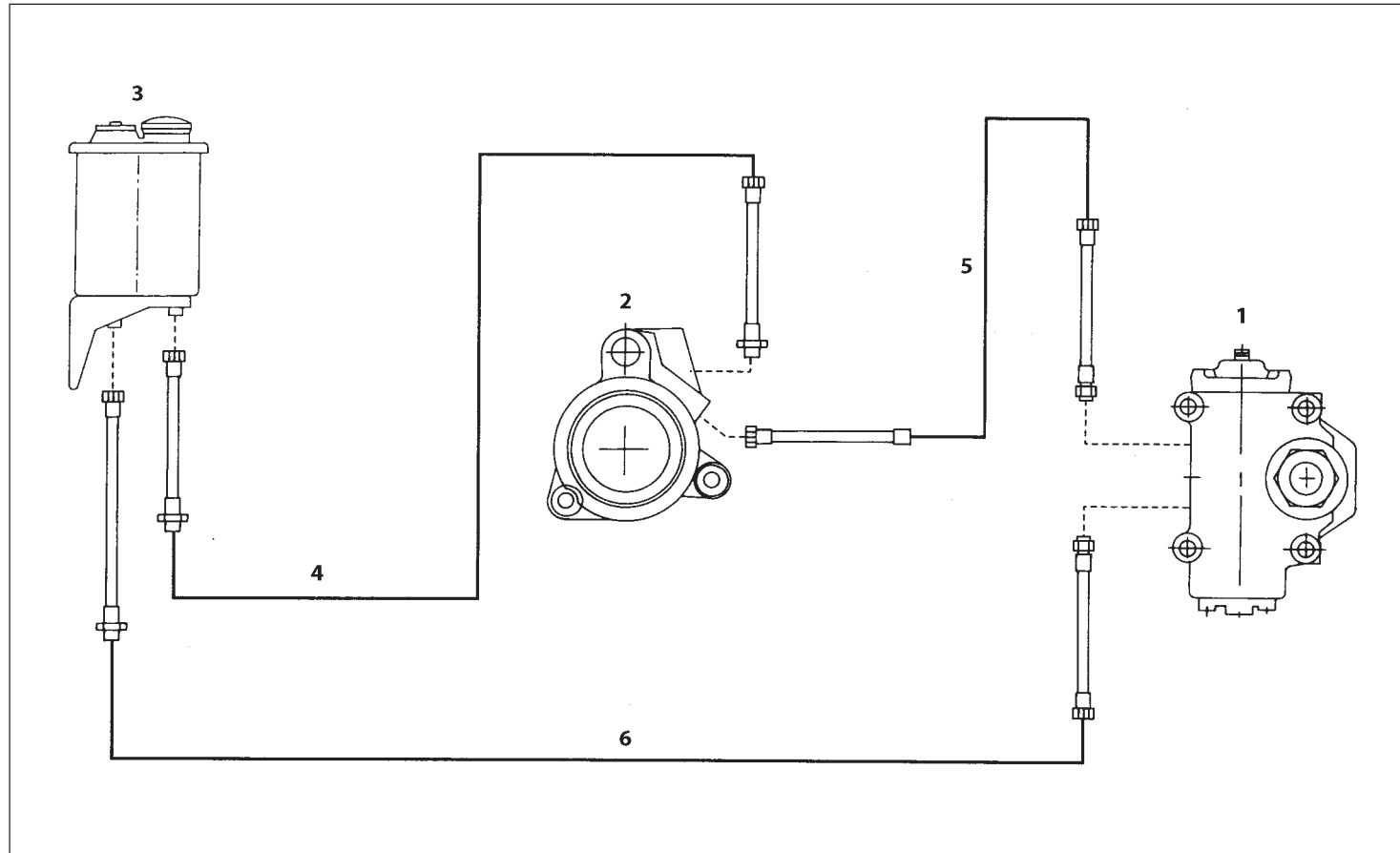




TABLE 46.2

STEERING PIPE LINES

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
6	2171 4680 01 16	Return Line Hose Assy. (Strg. Gear Box to Tank)	1	For Rane/China P/Strg
	2096 4615 01 67	Kit Assy. Pipes for Power Strg. Line (For ZF P/Strg); consists off:	1	Comprises all Strg Pipes & fitting Parts
4	2171 4680 01 14	Suction Line Hose Assy (Tank to Pump)	1	For ZF P/Strg
5	2171 4680 01 15	Pressure Line Hose Assy. (Pump to Strg. Gear Box)	1	For ZF P/Strg
6	2171 4680 01 16	Return Line Hose Assy. (Strg. Gear Box to Tank)	1	For ZF P/Strg

TATA MOTORS

TABLE 46.3

STEERING GEAR BOX (ZF)

GROUP 46

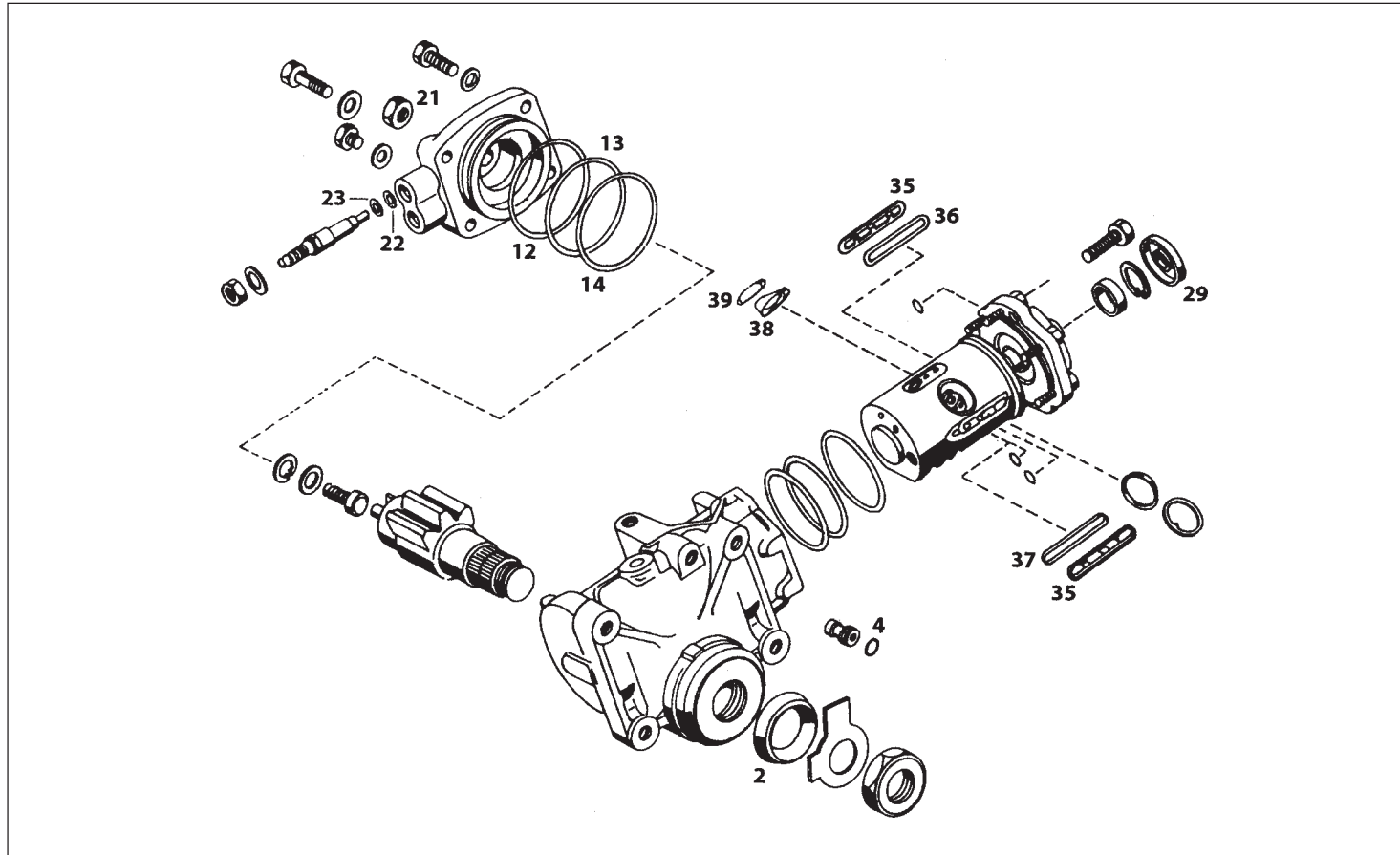




TABLE 46.3

STEERING GEAR BOX (ZF)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		STEERING GEAR BOX (ZF)		
	2573 4610 01 44	Steering Gear Box - ZF	1	
	2573 4621 01 02	Seal Kit (Power Steering Gear Box) Consisitng Of :	1	
2		Dust Seal	1	
		Gasket	3	
		Support Ring	3	
4		'O' Ring	1	
13		'O' Ring	1	
12		'O' Ring	1	
14		Sealing Ring	1	
21		Sealing Nut	1	
22		'O' Ring	2	
23		'O' Ring	2	
29		Protective Cap	1	
35		Gasket	2	
36		Gasket	2	
37		Gasket	2	

TATA MOTORS

TABLE 46.3

STEERING GEAR BOX (ZF)

GROUP 46

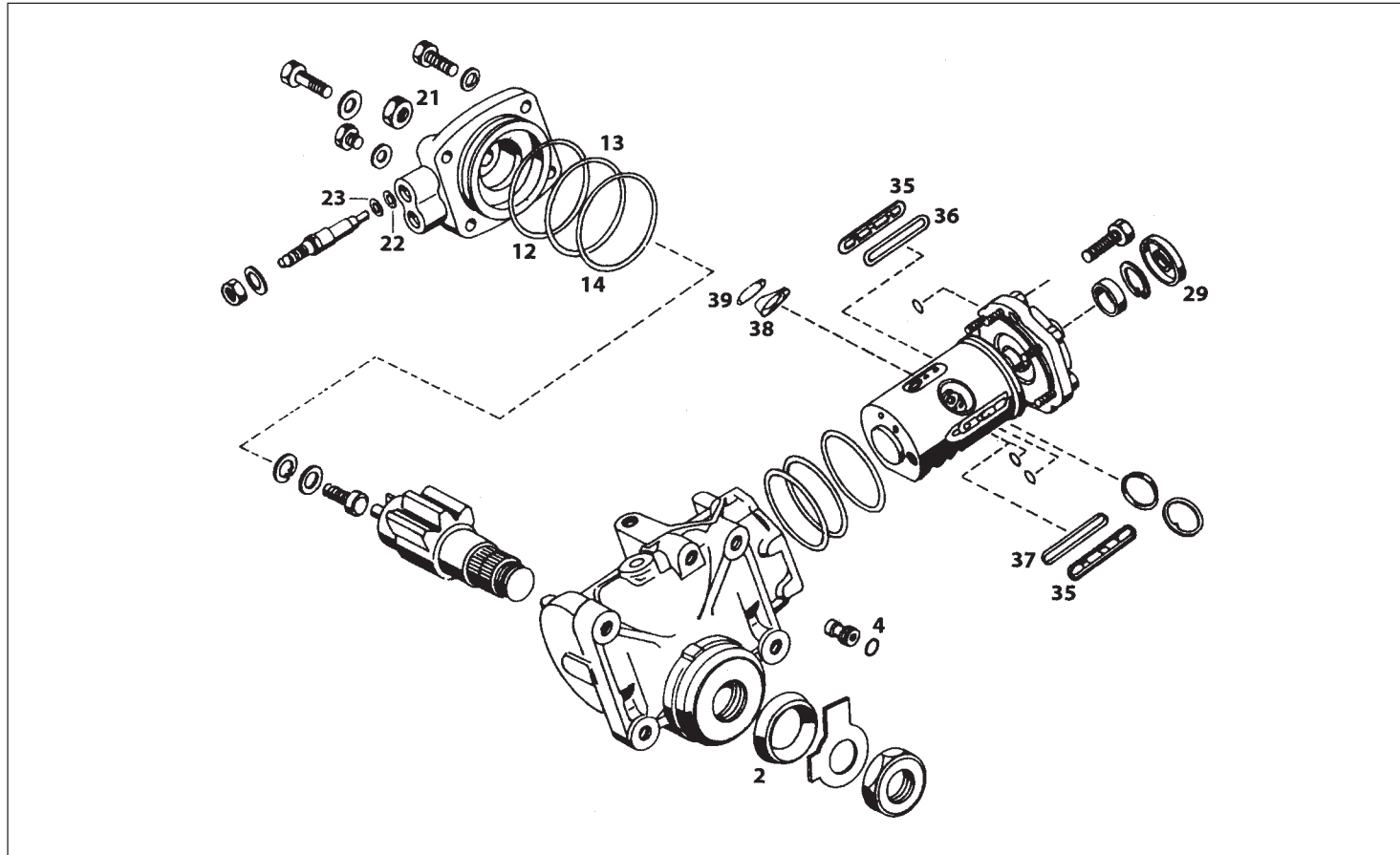




TABLE 46.3

STEERING GEAR BOX (ZF)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
38		Gasket	2	
39		Gasket	2	
		Gasket	2	

TATA MOTORS

TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

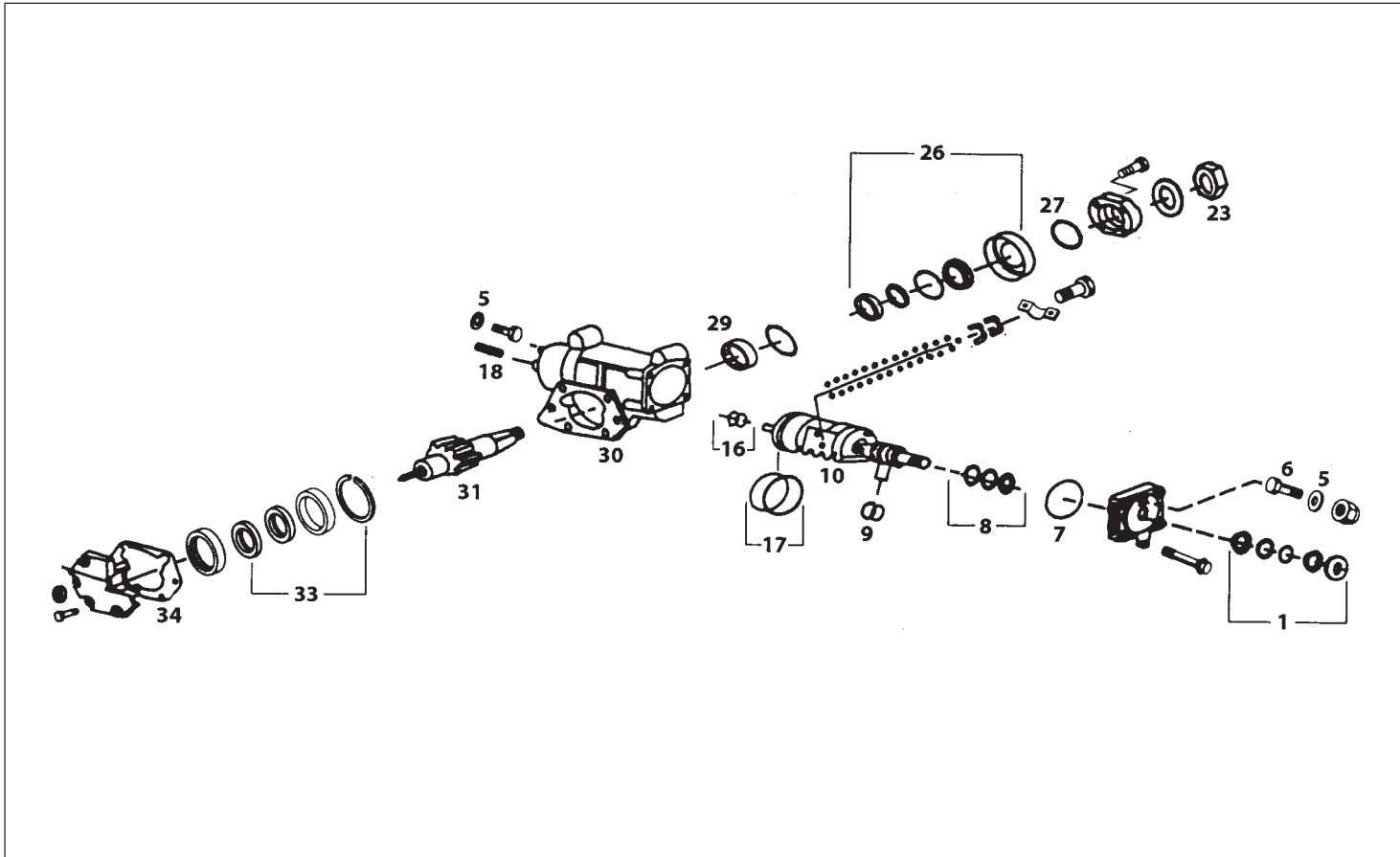




TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		STEERING GEAR BOX (RANE)		
	2573 4660 01 01	Steering Gear Box - Rane	1	
1	2573 4620 01 15	Input Shaft Seal Kit Consisting of :	1	
		Seal Protector	1	
		Seal	1	
		Retaining Ring (Internal)	1	
		Back Up Washer	1	
6	2573 4620 80 03	Adj. Screw Poppet V / Hsg.	1	
8	2573 4620 31 03	Thrust Bearing Kit Consisting Of :	1	
		Thrust Washer	1	
		Needle Thrust Bearing	1	
		Thrust Washer Spigotted	1	
9	2573 4620 01 16	Seal Kit, Valve Sleeve Consisting of :	1	
		Seal Ring	2	
		'O' Ring	2	
10	2573 4620 01 17	Worm Rack Assy. RHD	1	

TATA MOTORS

TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

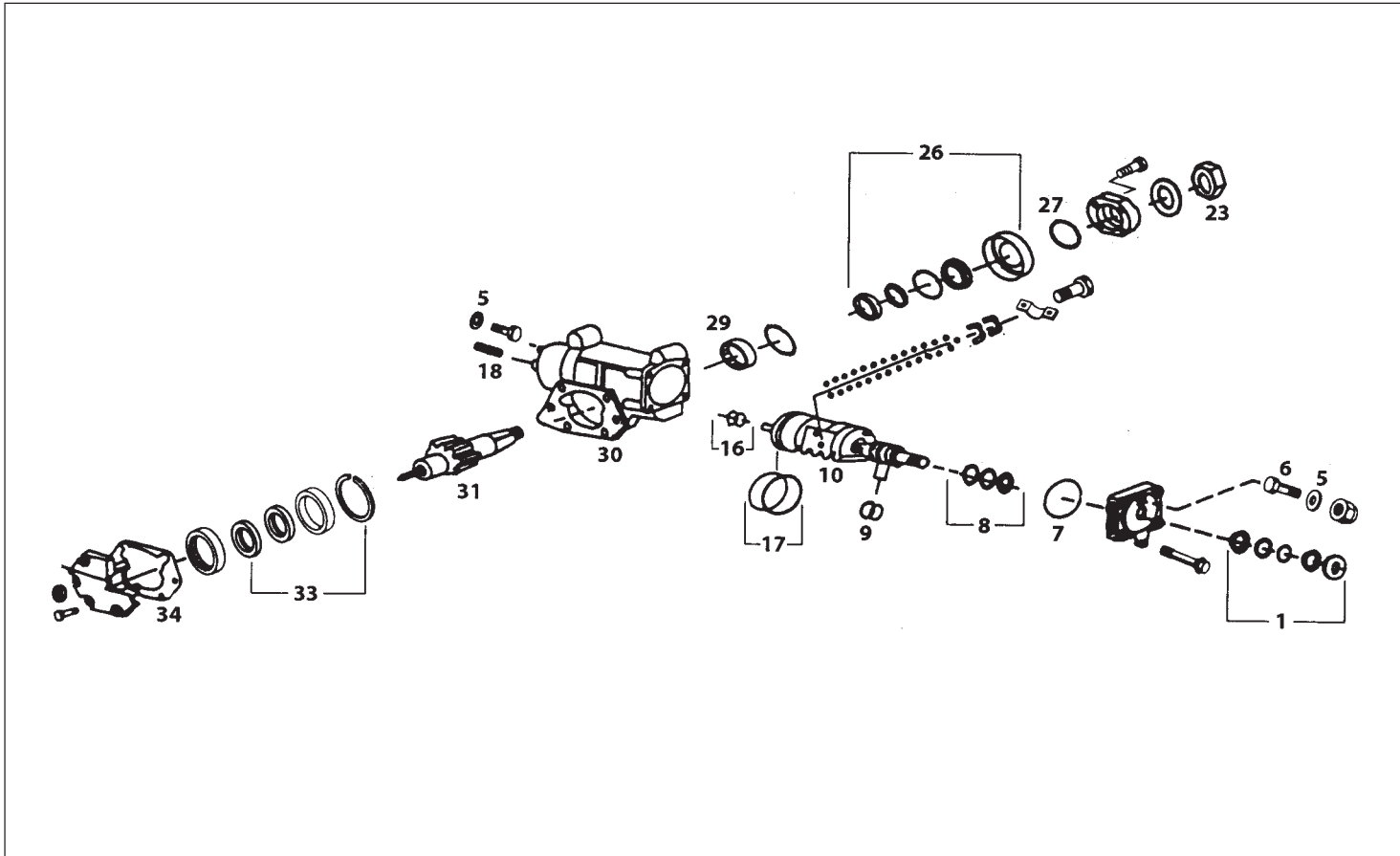




TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
16	2573 4620 01 20	Seal Kit Worm Shaft Consisitng of :	1	
		'O' Ring	1	
		Seal Ring	1	
17	2573 4620 01 21	Seal Kit Piston Rack Consisting of :	1	
		'O' Ring	1	
		Seal Ring	1	
18	2573 4620 80 05	Adj. Screw Thrust	1	
23	2573 4620 65 04	Nut Drop Arm	1	
26	2573 4620 01 22	Seal Kit, Trunnion Cover Consisting of :	1	
		Seal Protector	1	
		Trunnion Cover	1	
		Back Up Washer	1	
		Seal Ring Assy.	1	
27	2573 4620 77 05	'O' Ring	1	
29	2573 4620 30 02	Roller Brg. Hsg. Cover	2	

TATA MOTORS

TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

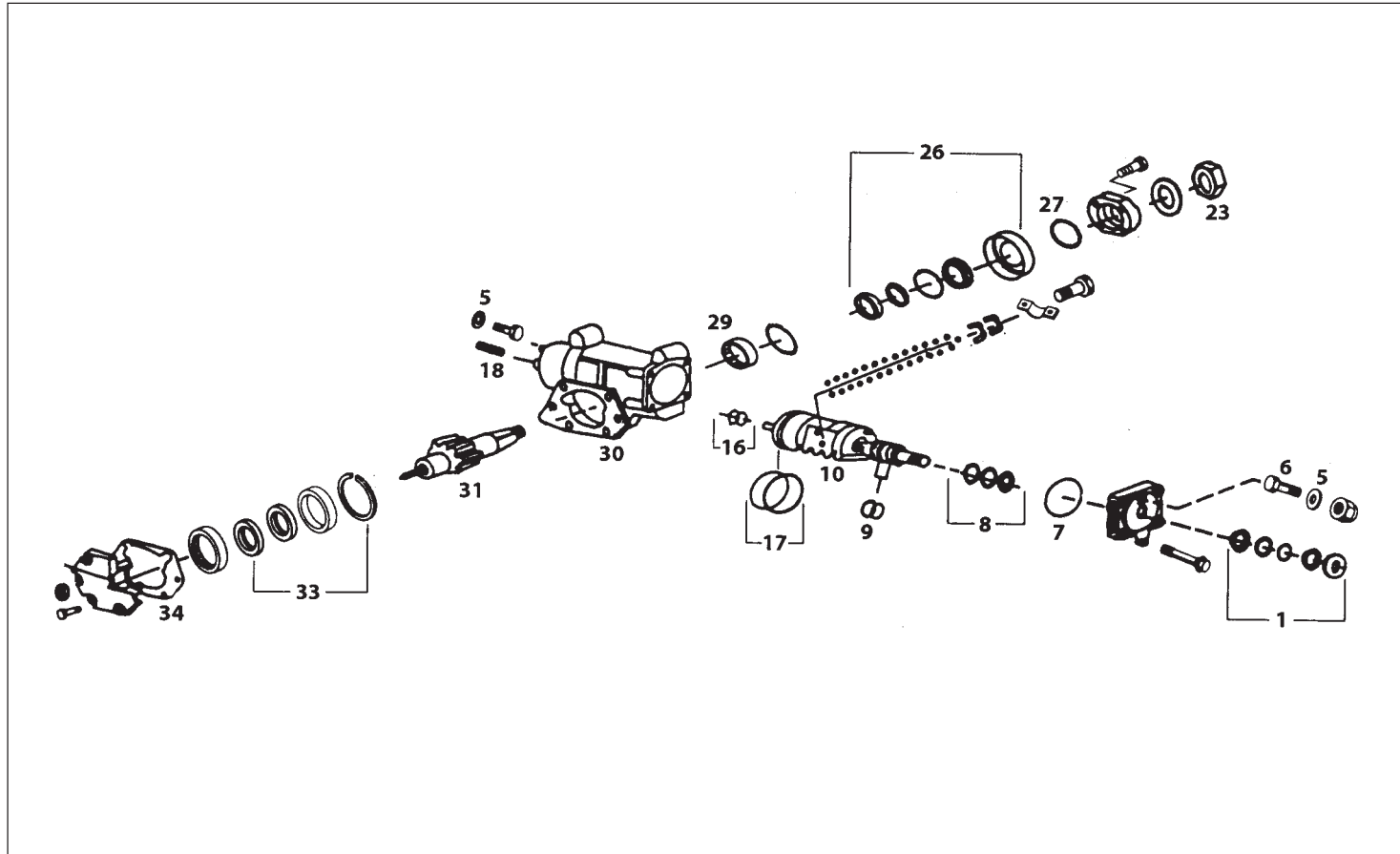




TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
30	2573 4620 37 10	Housing	1	
31	2573 4620 01 23	Sector Shaft Assy.	1	
33	2573 4620 01 24	Seal Kit, Side Cover	1	
		Retaining Ring (Internal)	1	
		Seal Ring Assy.	1	
		Back Up Washer	1	
		Back Up Washer	1	
34	2573 4620 53 01	Side Cover Gasket	1	
	2573 4620 01 26	Major Seal Kit Consisting of :	1	
1		Input Shaft Seal Kit	1	
5		Sealing Washer, Poppet Adj.	2	
7		'O' Ring V Hsg.	1	
9		Seal Kit, Valve Sleeve	1	
16		Seal Kit, Worm Shaft	1	
17		Seal Kit, Piston Rack	1	
19		Sealing Washer	1	
26		Seal Kit, Trunnion Cover	1	
27		'O' Ring	1	

TATA MOTORS

TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

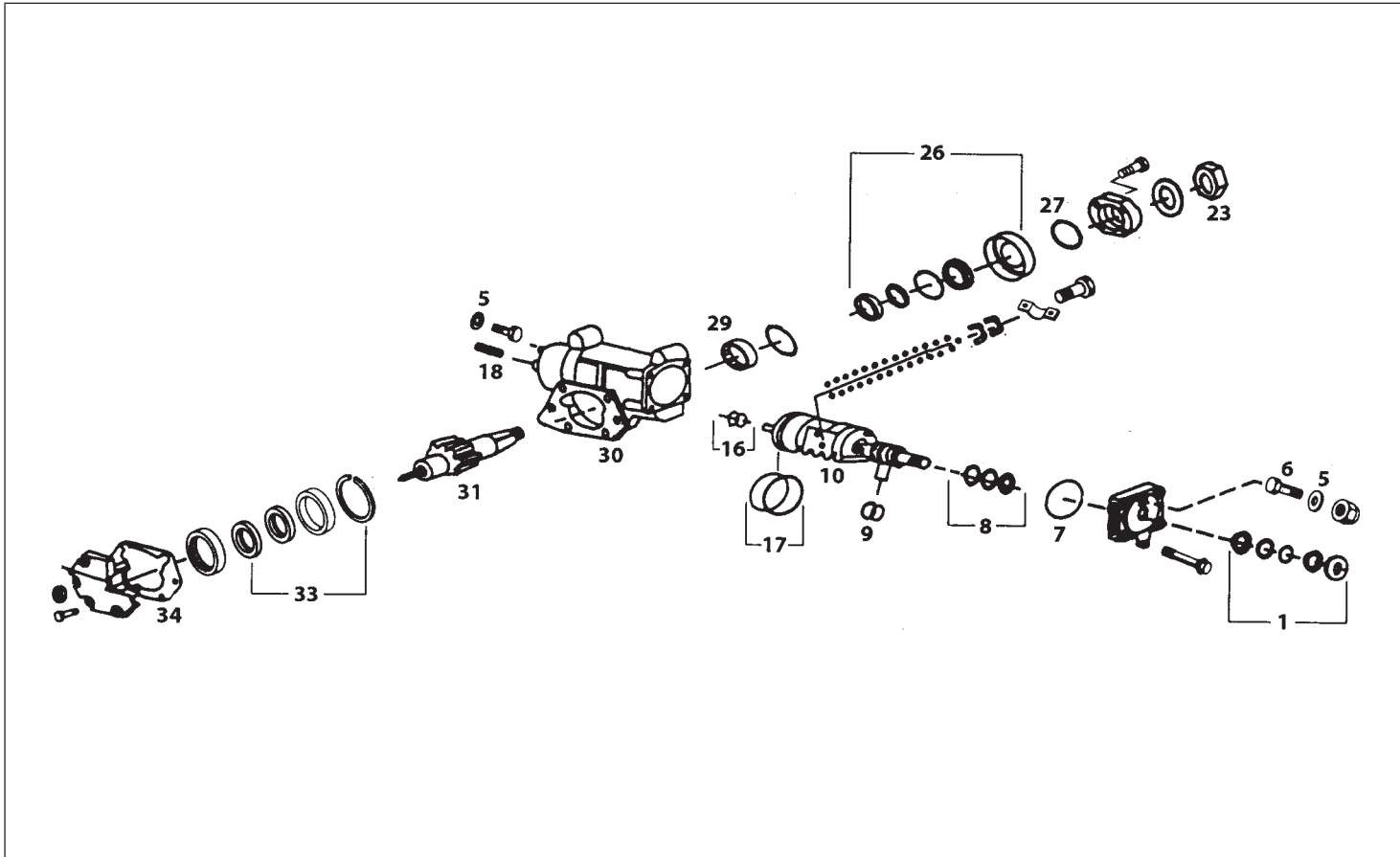




TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
33		Seal Kit, Side Cover	1	
34		Side Cover Gasket	1	
38		Plug	1	
40		'O' Ring	1	

TATA MOTORS

TABLE 46.5

STEERING GEAR BOX (CHINA)

GROUP 46

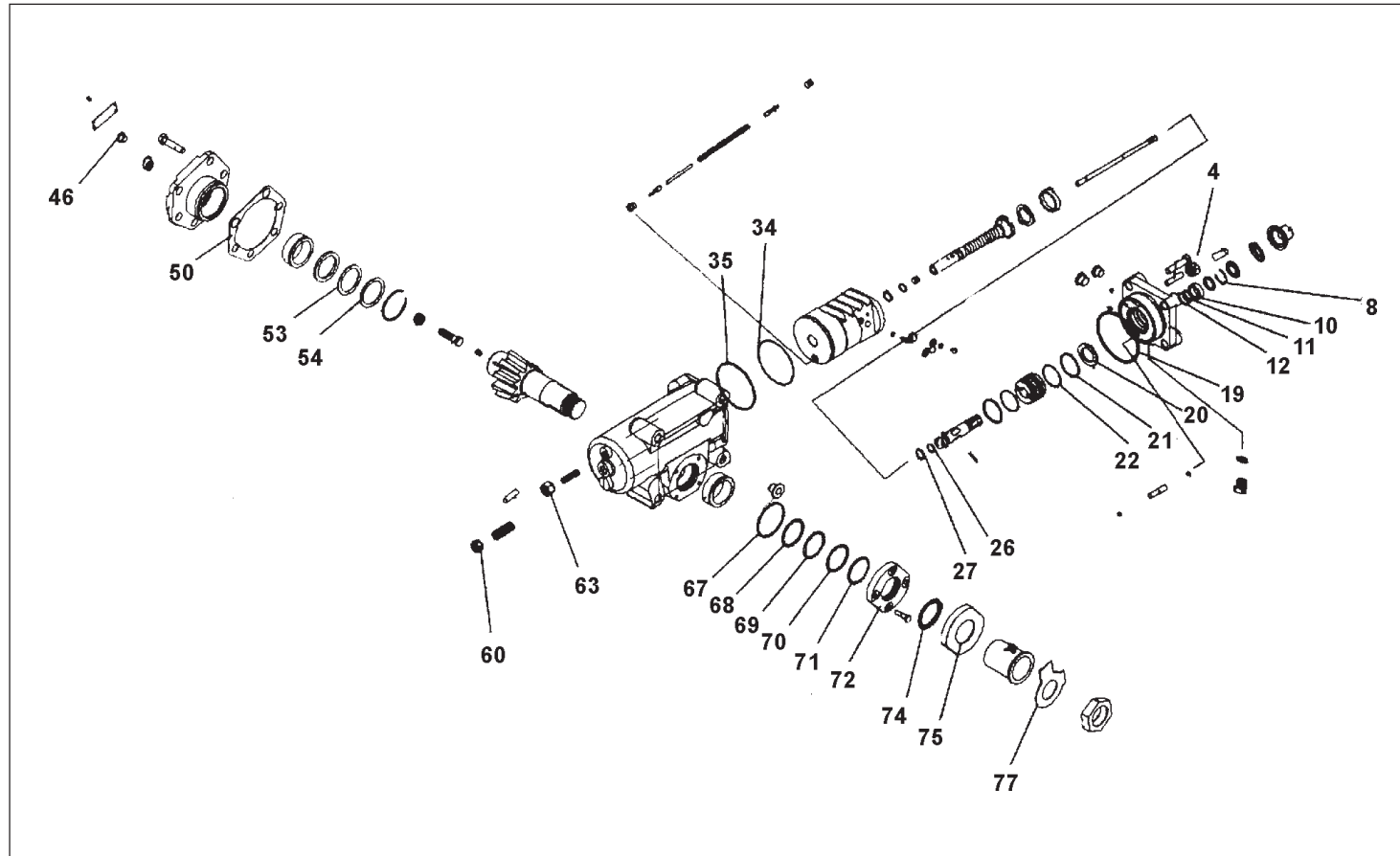




TABLE 46.5

STEERING GEAR BOX (CHINA)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		STEERING GEAR BOX (CHINA)		
	2770 4600 01 09	Assy. Power Steering Gear Box (China)	1	
		LOOSE PARTS OF POWER STEERING G.B.		
51, 65, 68, 69	2782 4660 01 12	Housing Assembly	1	
4, 5, 8, 9, 10, 11, 12, 13, 14, 15, 16	2782 4660 01 13	Valve Housing Assembly	1	
70, 71, 72	2782 4660 01 14	Sector Shaft Cover Assembly	1	
21, 22, 23	2782 4660 01 15	Valve Sleeve Assembly	1	
24, 25, 26, 27, 28	2782 4660 01 16	Input Shaft and Torsion Bar Assembly	1	
26, 27, 28, 31	2782 4660 01 17	Worm Shaft Assembly	1	
33, 34, 35, 40, 41, 42, 43	2782 4660 01 18	Piston Assembly	1	

TATA MOTORS

TABLE 46.5

STEERING GEAR BOX (CHINA)

GROUP 46

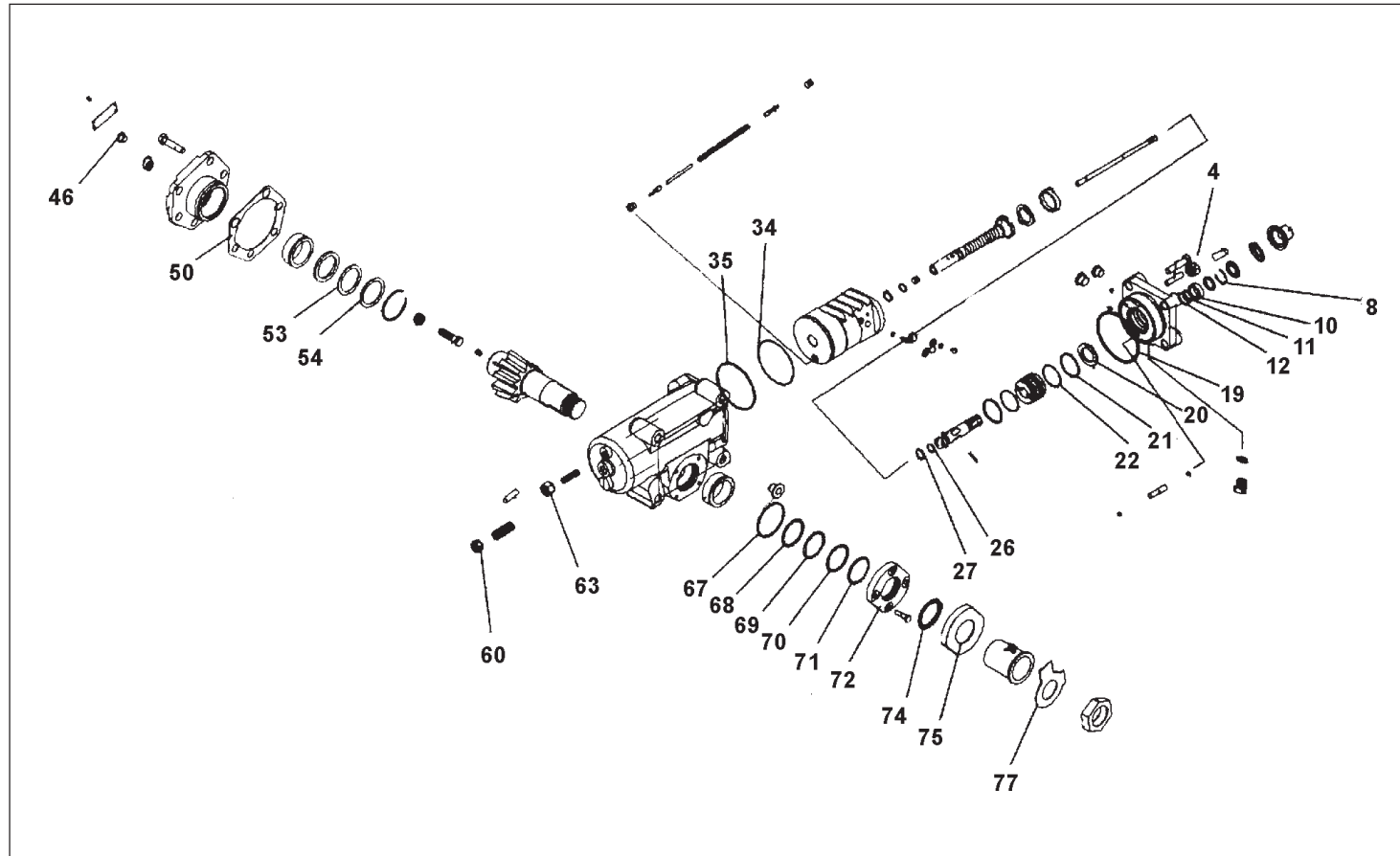



TABLE 46.5
STEERING GEAR BOX (CHINA)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
56, 57, 58, 59	2782 4660 01 19	Sector Shaft Assembly	1	
49, 51, 52, 53, 54, 55	2782 4660 01 20	Housing Cover Assembly	1	
36	2782 4660 01 24	Worm Shaft and Piston Assembly	1	
		KITS		
	2782 4660 01 06	Sealing Kit For Power Steering Gear Box consists of:	1	
4		Sealing Nut	1	
10		Oil Seal Assembly	1	
11		Sealing Ring for Input Shaft	1	
12		O Ring for Input Shaft	1	
19		Rectangular Oil Seal for Valve Housing	1	
20		Thrust Needle Roller Bearing	1	
21		Sealing Ring for Valve Sleeve	2	
22		O Ring for Valve Sleeve	2	
26		O Ring for Worm Shaft	2	
27		Sealing Ring for Worm Shaft	2	
34		O Ring for Rack Piston	1	

TATA MOTORS

TABLE 46.5

STEERING GEAR BOX (CHINA)

GROUP 46

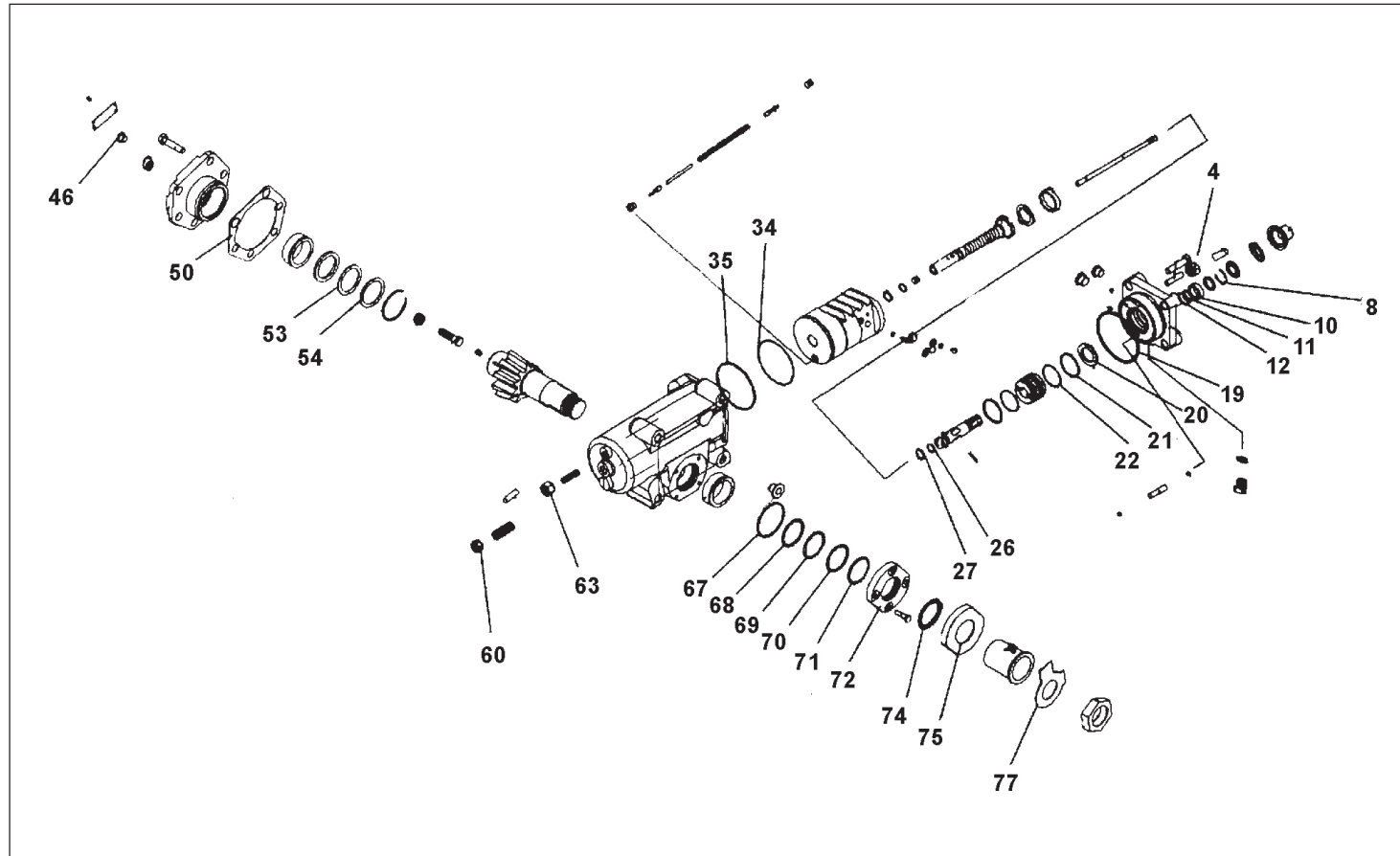




TABLE 46.5

STEERING GEAR BOX (CHINA)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
35		Sealing Ring for Rack Piston	1	
50		Side Cover Washer	1	
53		Thrust washer	1	
54		Sealing Ring Assembly for Housing Cover	1	
60		Sealing Nut	1	
63		Sealing Nut	1	
67		Rectangular Oil Seal for Pitman Shaft Cover	1	
68		Sealing Ring	1	
69		O Ring	1	
70		Sealing Ring	1	
71		High Pressure Sealing Ring	1	
72		Dust Oil Seal	1	
74		Dust Oil Seal	1	
46		Plug	1	
75		Dust Cover	1	
77		Tab Washer/Locking Plate	1	
8		Retaining Ring	1	

TATA MOTORS

TABLE 46.6

STEERING PUMP (CHINA)

GROUP 46

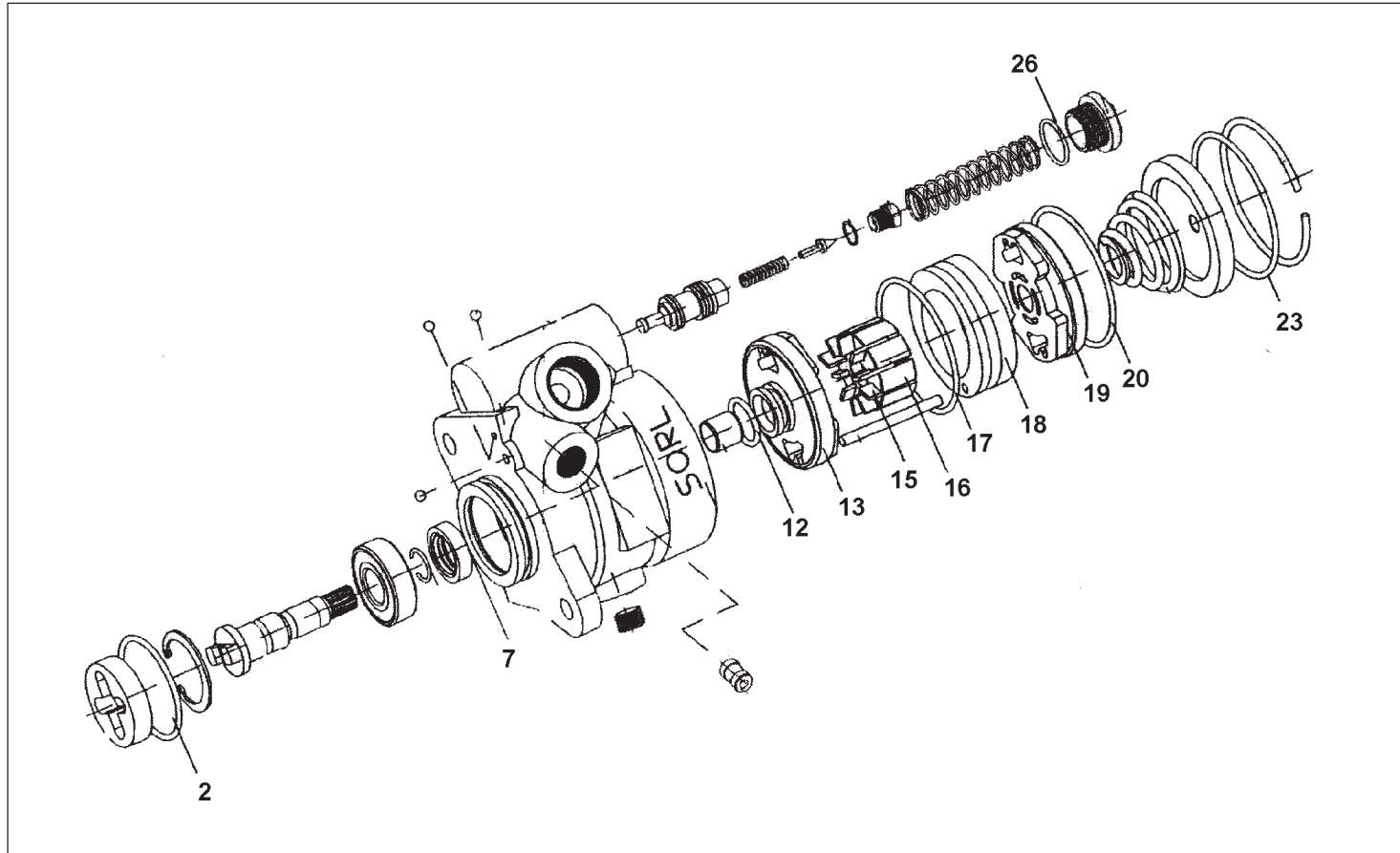




TABLE 46.6

STEERING PUMP (CHINA)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		STEERING PUMP (CHINA)		
	2770 4600 01 10	Power Steering Pump (Direct Drive)	1	
	2782 4660 01 04	Major Kit for Power Steering Pump (only for Direct Drive)	1	
		consists of:		
2		O-ring 46.2×2.65	1	
7		Oil seal 17×28×7	1	
12		O-ring 20×2.65	1	
13		Valve plate assy.	1	
15		Vane	10	
16		Rotor	1	
17		O-ring 64×2.65	1	
18		Cam ring	1	
19		Side plate	1	
20		O-ring 66×2.65	1	
23		O-ring 68×2.65	1	
26		O-ring 20×1.8	1	

TATA MOTORS

TABLE 46.6

STEERING PUMP (CHINA)

GROUP 46

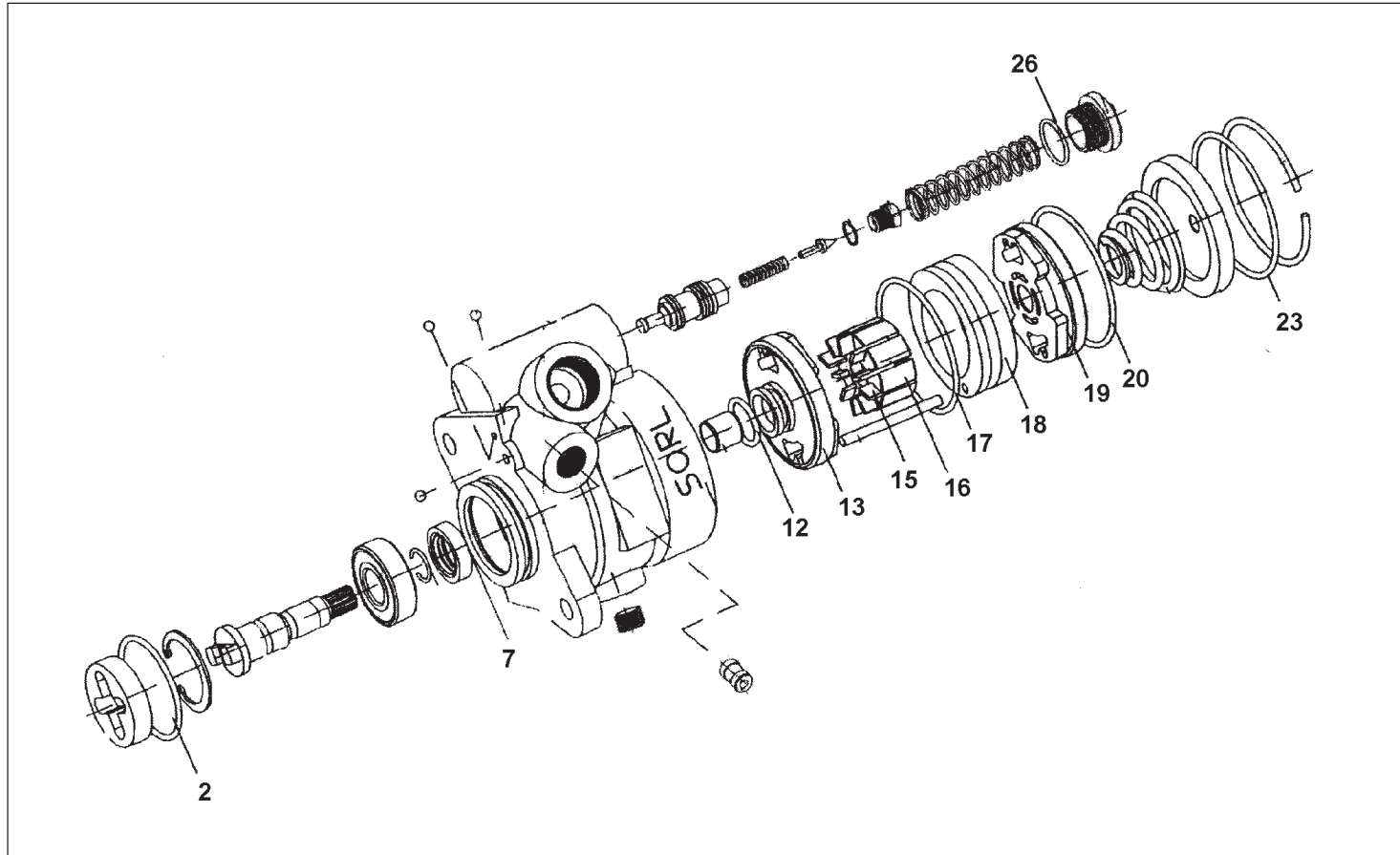




TABLE 46.6

STEERING PUMP (CHINA)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2782 4660 01 05	Minor Kit for Power Steering Pump (Direct Drive)	1	
		Consists of:		
2		O-ring 46.2×2.65	1	
7		Oil seal 17×28×7	1	
12		O-ring 20×2.65	1	
17		O-ring 64×2.65	1	
20		O-ring 66×2.65	1	
23		O-ring 68×2.65	1	
26		O-ring 20×1.8	1	

TATA MOTORS

TABLE 46.7

HYDRAULIC TANK (ZF)

GROUP 46

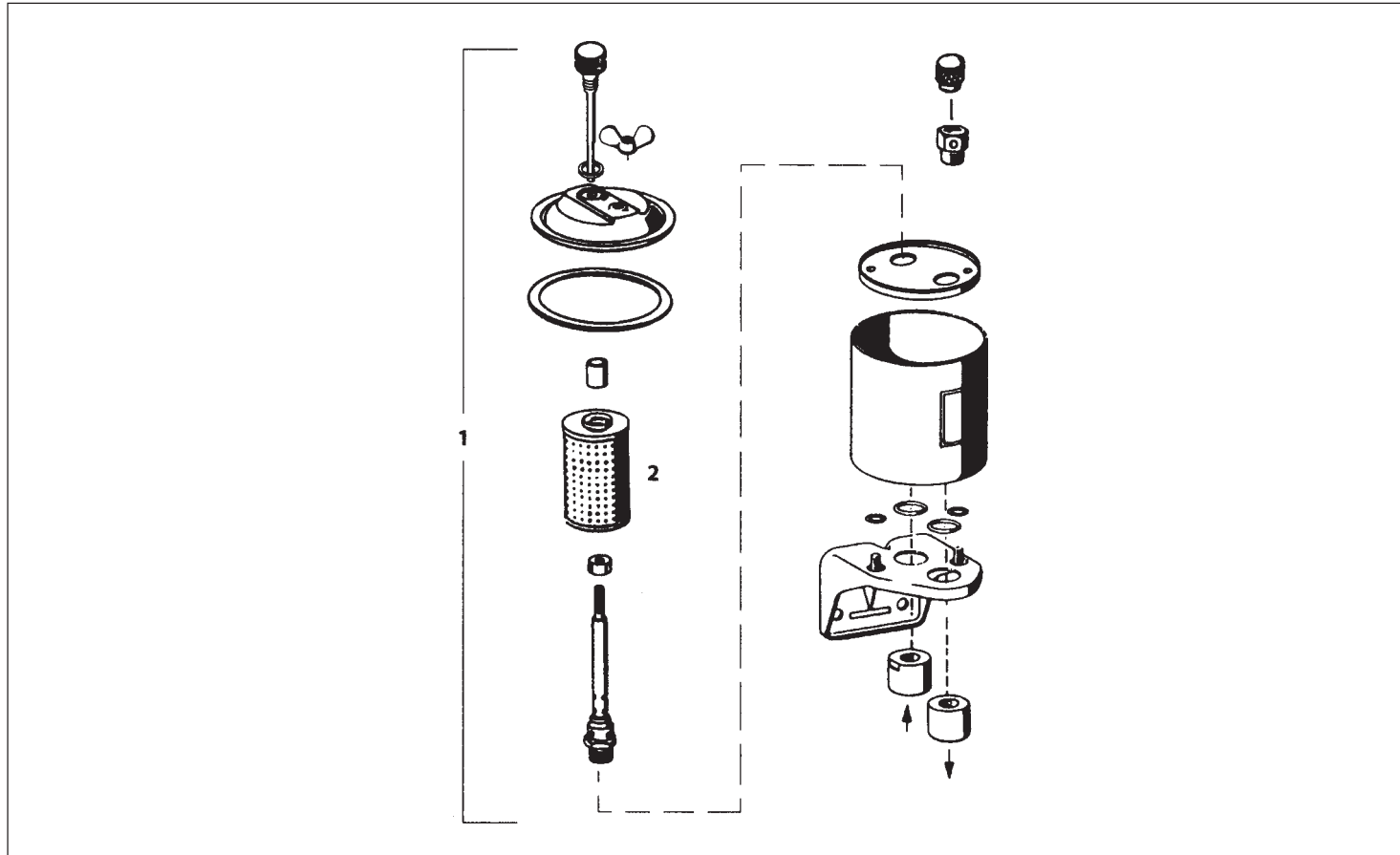




TABLE 46.7

HYDRAULIC TANK (ZF)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		HYDRAULIC TANK (ZF)		
1	2782 4440 01 01	Hyd. Tank Assy. (ZF)	1	For Selection
1	2782 4440 01 03	Plastic Hydraulic Reservoir- (ZF)	1	For Selection
	2573 4440 01 26	Dipstick Assy.	1	
2	2573 4440 01 28	Filter Assy.	1	
	2573 4440 77 04	Gasket	1	

TATA MOTORS

TABLE 46.8

HYDRAULIC TANK (RANE)

GROUP 46

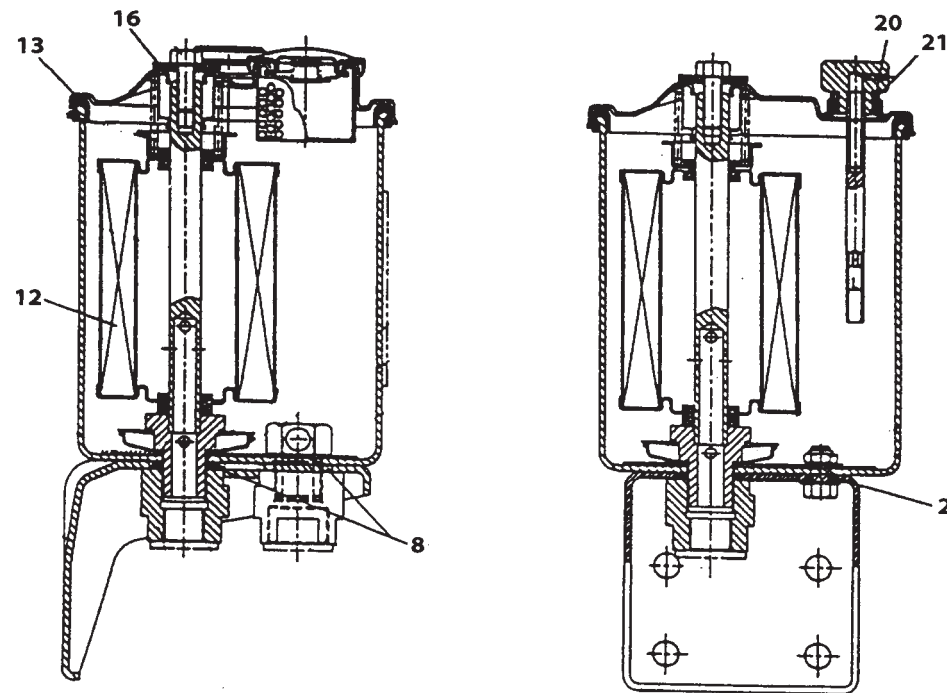




TABLE 46.8

HYDRAULIC TANK (RANE)

GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		HYDRAULIC TANK (RANE)		
	2782 4440 01 02	Hydraulic Steering Tank Assy - Rane	1	For Selection
	2770 4660 01 02	Assy.Stg.Tank(Plastic Version)-Rane	1	For Selection
12	2573 4450 01 07	Filter Assy.	1	
13	2573 4450 77 03	Cover Seal	1	
18	2573 4450 01 04	Oil Filter Cap Assy.	1	
19	2573 4450 01 11	Dipstick Assy.	1	
	2573 4450 01 06	Service Kit Consisting Off :	1	
2		'O' Ring	2	
8		'O' Ring	2	
12		Filter Assy.	1	
13		Cover Seal	1	
16		Steel + Rubber + Washer	1	
20		'O' Ring	1	
21		'O' Ring Cup	1	

TATA MOTORS

TABLE 47.1

FUEL SYSTEM

GROUP 47

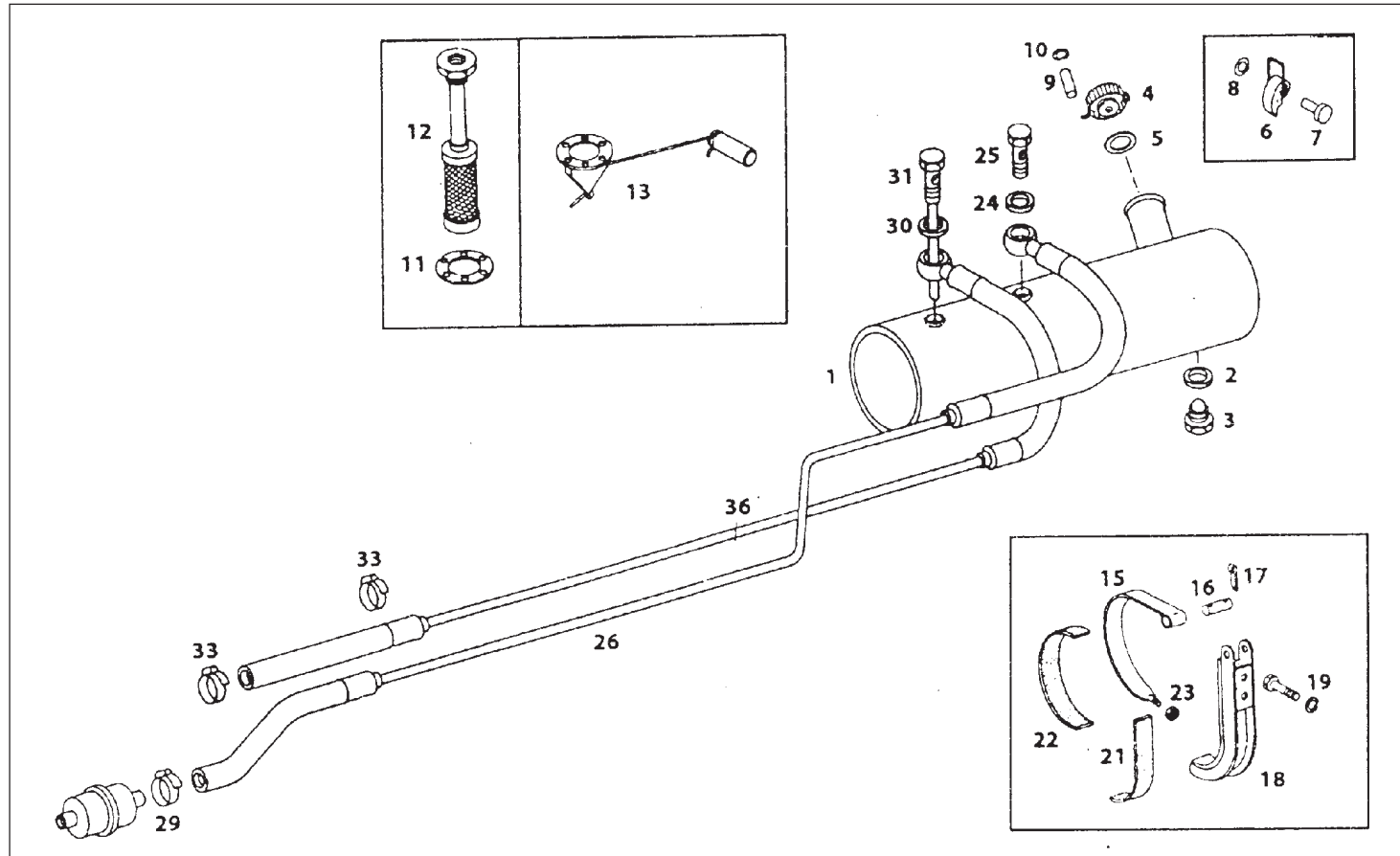




TABLE 47.1 **FUEL SYSTEM** **GROUP 47**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		FUEL SYSTEM		
1	2783 4710 01 04	Assy.Fuel Tank Complete (225 Litrd)	1	
2	1622 171028 6	Sealing Washer 18X22	1	
3	1608 100180 8	Sealing Plug AM18X15	1	
4	042 470 06 05J	Assy Fuel Tank Cap	1	
5	000 471 02 80J	Rubber Ring	1	
6	042 470 02 37J	Assy Handle	1	
7	042 471 02 74J	Pin	1	
8	1455 060100 2	Circlip 10X1	1	
9	042 471 03 74J	Pin	1	
10	1246 050064 6	Bright Washer 6.4	2	
11	1622 171057 0	Sealing Washer 38X44	1	
12	2782 4760 01 06	Assy. Suction Tube With Strainer	1	
13	2618 5420 99 04	Tank Unit (Fuel Gauge)	1	
15	2782 4750 01 04	Assy Strap	3	
16	2618 4750 67 01	Clevis Pin	2	
17	1315 060922 9	Split Pin 4X22	2	
18	2171 4750 01 04	Assy. Support With Spacer	1	

TATA MOTORS

TABLE 47.1

FUEL SYSTEM

GROUP 47

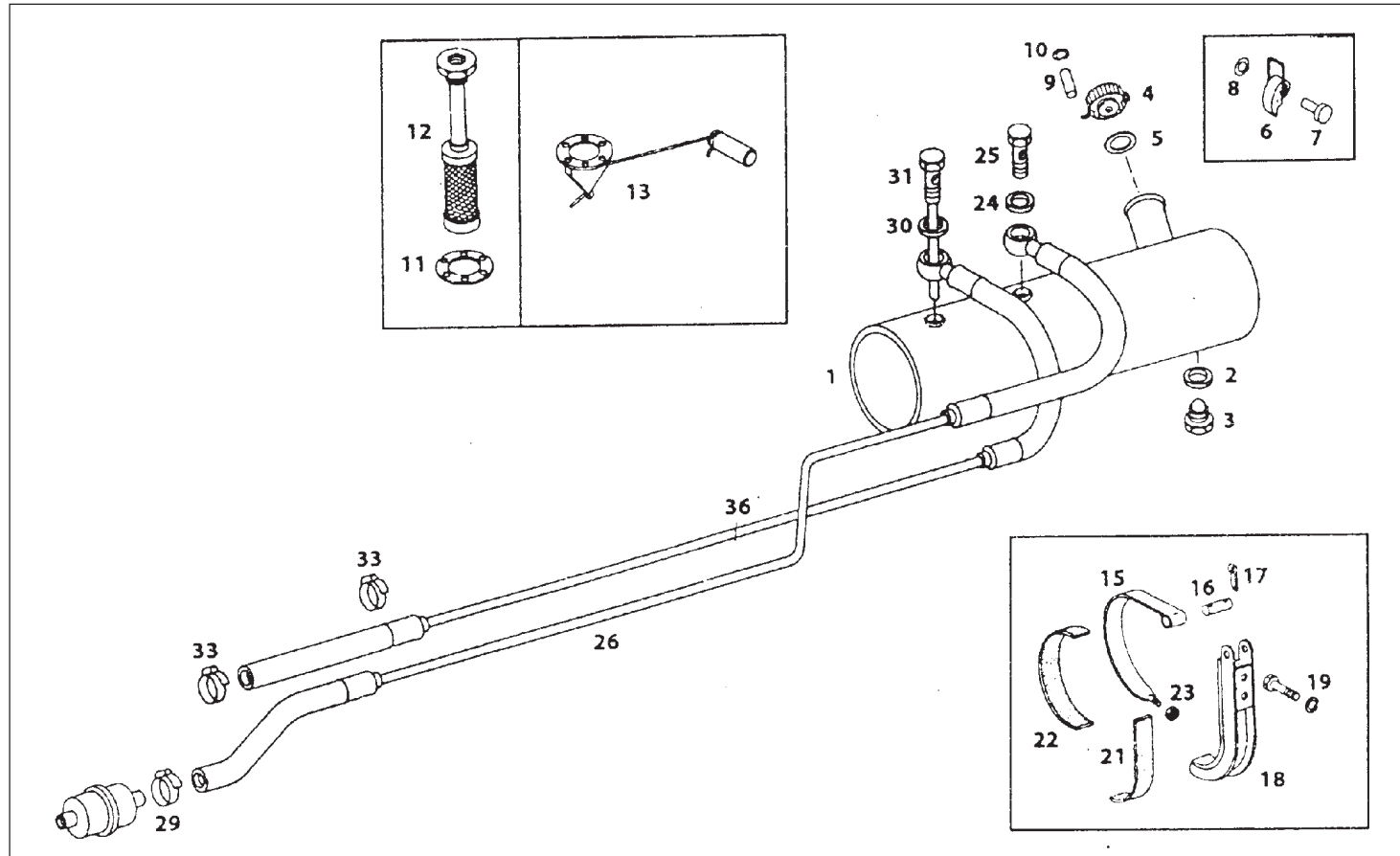




TABLE 47.1 **FUEL SYSTEM** **GROUP 47**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
18	2782 4750 01 03	Assy Support (Fuel Tank 500 Dia)	2	
	2576 4310 86 01	Spacer	2	
19	1252 069601 4	Spring Washer B12	4	
21	2782 4750 77 01	Rubber Packing (Fuel Tank to Support)	4	
22	2782 4750 77 02	Rubber Packing (Fuel Tank to Strap)	2	
23	1205 169601 6	Hex Nut M 12X15	4	
24	1622 071028 2	Sealing Washer 18X22	2	
25	2068 4710 72 02	Banjo Bolt	1	
		FUEL LINES		
26	2077 4760 01 81	Assy Tube With Crimped R/Hose Complete	1	
29	1427 020210 2	Hose Clip 21	1	
30	1622 051021 6	Sealing Washer 14X18	2	
31	2751 4760 01 03	Assy Pipe Union Bolt	1	
33	1428 050016 1	Hose Clamp 16	1	
36	2077 4760 01 82	Assy Tube With Crimped R/Hose Complete	1	
31	2751 4760 01 03	Assy Pipe Union Bolt	1	
30	1622 051021 6	Sealing Washer 14X18	2	

TATA MOTORS

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

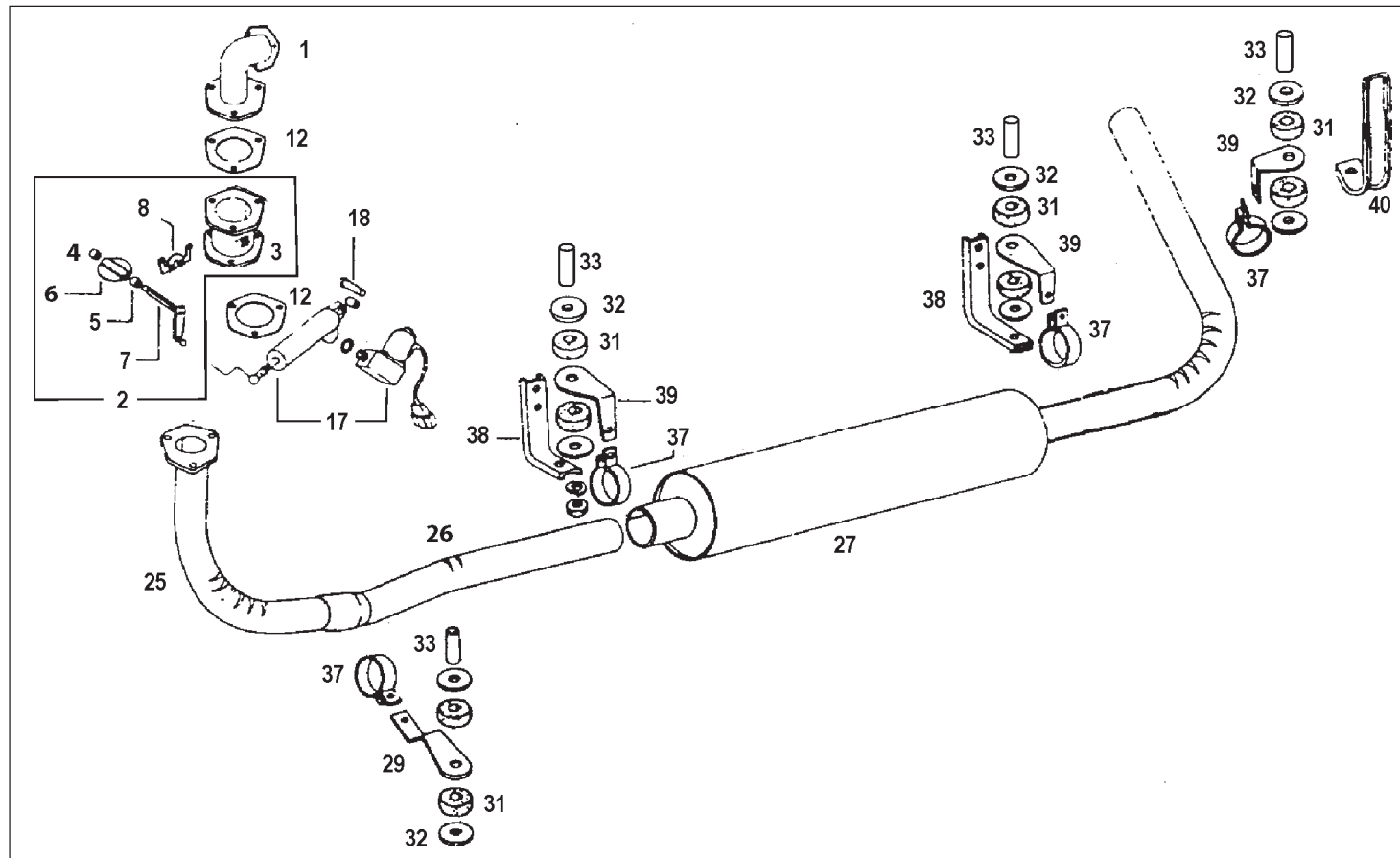



TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		EXHAUST SYSTEM		
1	2754 4920 01 32	Exhaust Pipe Front.	1	
2	2763 4920 01 23	Assy. Exhaust Brake Unit.	1	
3		Intermediate Flange	1	Not Serviced Loose
4	352 144 12 50	Bush	1	
5	352 144 13 50	Bush	1	
6		Assy. Throttle Valve	1	Not Serviced Loose
7		Assy. Lever (Throttle Valve)	1	Not Serviced Loose
8		Stopper Plate	1	Not Serviced Loose
	2763 4920 01 31	Assy. Bracket (Stopper Plate to Exh. Brake Unit)	1	
12	2763 4920 53 01	Gasket	3	
17	2091 5420 01 01	Assy Air Cylinder with Magnetic Valve 24 Volts	1	For Non-Lowered 24 Volts Vehicle
17	2641 5420 99 37	Assy. Magnetic Valve with Din Ter & Hsg.	1	For Lowered 12 Volts Veh.; For Selection
17	2064 5420 01 01	Assy Air Cylinder with Magnetic Valve (Ind. Terminal & Hsg)	1	For Lowered 12 Volts Veh.; For Selection
18	2754 4920 67 01	Pin	1	
25	2171 4920 01 04	Assy. Exhaust Pipe (Front)	1	For Non-Lowered 24 Volts Vehicle
25	2167 4920 01 08	Assy. Exhaust Pipe (Front)	1	For Lowered & 2.64 Deg. Eng. Incl. Veh.
26	2171 4920 01 03	Assy Exhaust Pipe (Intermediate)	1	For Non-Lowered 24 Volts Vehicle

TATA MOTORS

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

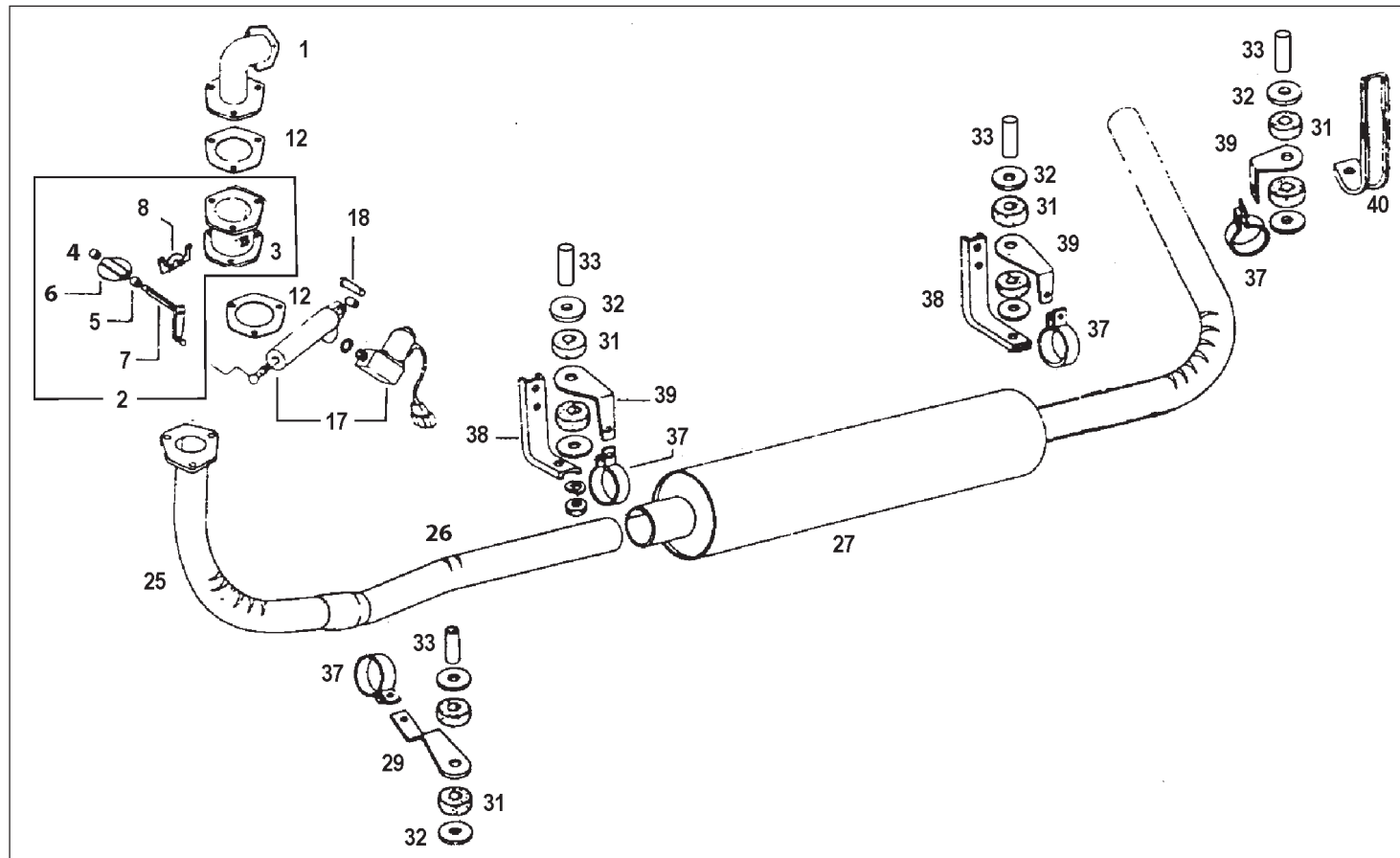




TABLE 49.1

EXHAUST SYSTEM

GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
26	2167 4920 01 07	Assy Exhaust Pipe (Intermediate)	1	For Lowered & 2.64 Deg.Eng. Incl. Veh.
	2171 4920 33 03	Bracket (Intermediate Pipe Mtg.)	1	For Non-Lowered 24 Volts Vehicle
27	2171 4910 01 03	Assy. Muffeler With Tail Pipe	1	For Selection
	2809 4910 01 01	Assy. Muffler (NT1) w/o Tail Pipe	1	For Selection
	2171 4920 69 07	Tail Pipe (Exhaust)(Non-Lowered)	1	
29	2171 4920 33 04	Bracket	2	
	2751 4920 42 02	Exhaust Clamp	2	
31	2576 4900 75 02	Rubber Buffer	10	
32	2576 4900 92 02	Washer	10	
33	2576 4900 69 02	Tube	5	
37	2576 4920 82 05	Pipe Clamp	2	
38	2576 4900 82 03	Assy.Bracket	3	
39	2576 4900 82 09	Clamp	2	
40	2576 4900 01 15	Assy. Bracket(Clamping at 4th Cross member & Tail Pipe)	2	
	2171 4920 42 01	Clamp (Muffler Support)	1	

TATA MOTORS

TABLE 50.1

RADIATOR (FOR NON LOWERED & LOWERED VEHICLE)

GROUP 50

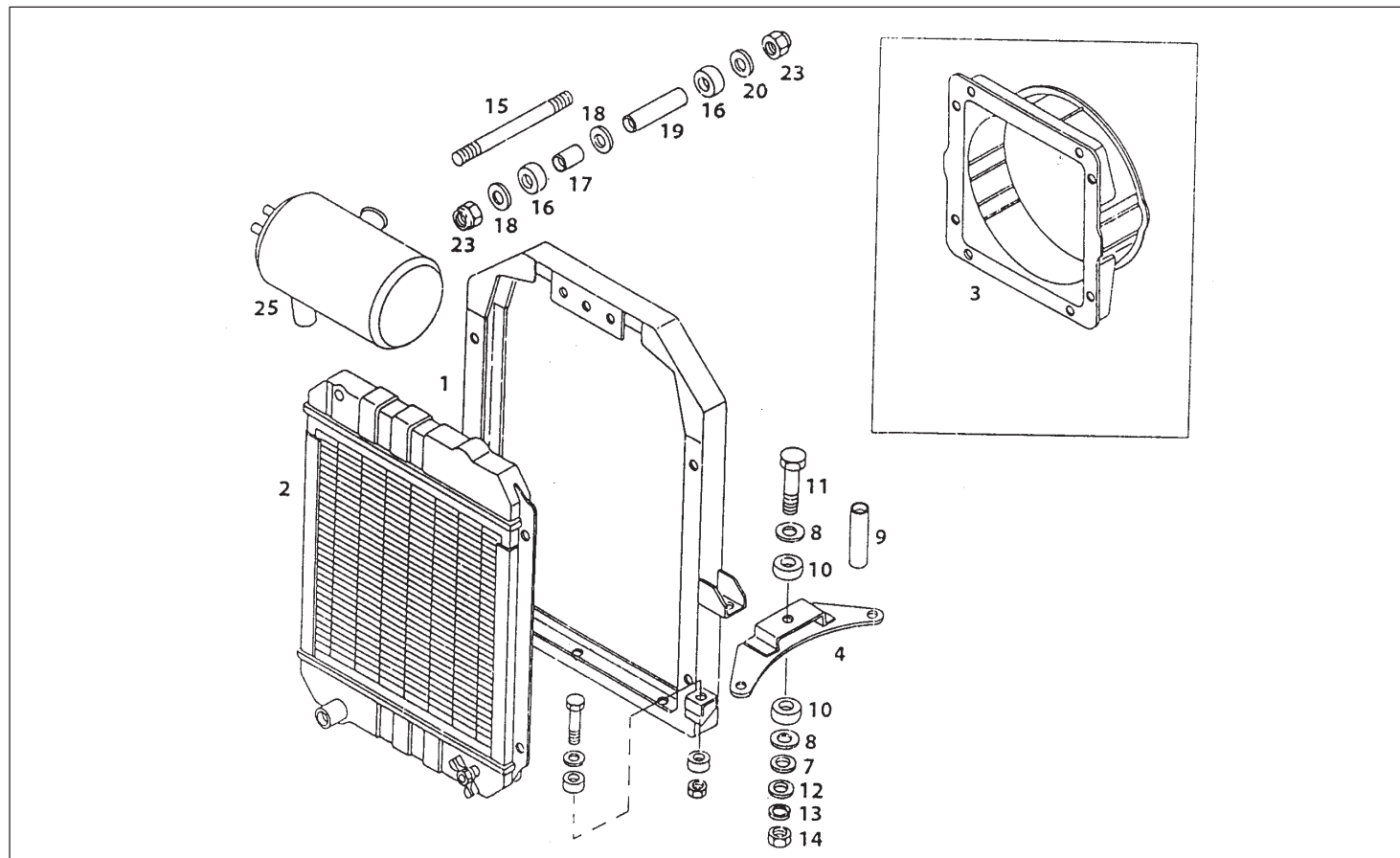




TABLE 50.1 **RADIATOR (FOR NON LOWERED & LOWERED VEHICLE)** **GROUP 50**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		RADIATOR (FOR NON LOWERED & LOWERED VEHICLE)		Applicable for Non-Lowered & Lowered Vehicles
1	2786 5000 01 81	Assy.Radiator Mounting Frame	1	For Non-Lowered Vehicle
1	2786 5000 01 92	Assy.Radiator Mounting Frame	1	For Lowered Vehicles
2	2786 5010 02 70	Assy.Radiator Complete	1	For Non-Lowered Vehicle
2	2786 5010 03 41	Assy.Radiator Complete	1	For Lowered & 2.64 Deg.Eng.Incl.Veh.
3	2786 5050 01 21	Assy.Fan Shroud	1	For Non-Lowered Vehicle
3	2786 5050 63 64	Assy.Fan Shroud	1	For Lowered Vehicles
4	2786 5040 01 03	Assy. Bracket LH	1	For Non-Lowered Vehicle
4	2786 5040 01 04	Assy. Bracket RH	1	For Non-Lowered Vehicle
7	2574 5000 92 02	Washer (47 Dia)	4	
8	2786 5010 83 01	Shim (1 Thk)	AR	For Selection
8	2786 5010 83 02	Shim (2 Thk)	AR	For Selection
8	2786 5010 83 03	Shim (5 Thk)	AR	For Selection
9	2574 5000 69 04	Spacer Tube (35 Long)	2	
10	2574 5000 63 01	Rubber Buffer	4	
11	1106 389816 5	Hex. Bolt M 16x85	2	
12	1246 050170 7	Bright Washer 17	2	

TATA MOTORS

TABLE 50.1

RADIATOR (FOR NON LOWERED & LOWERED VEHICLE)

GROUP 50

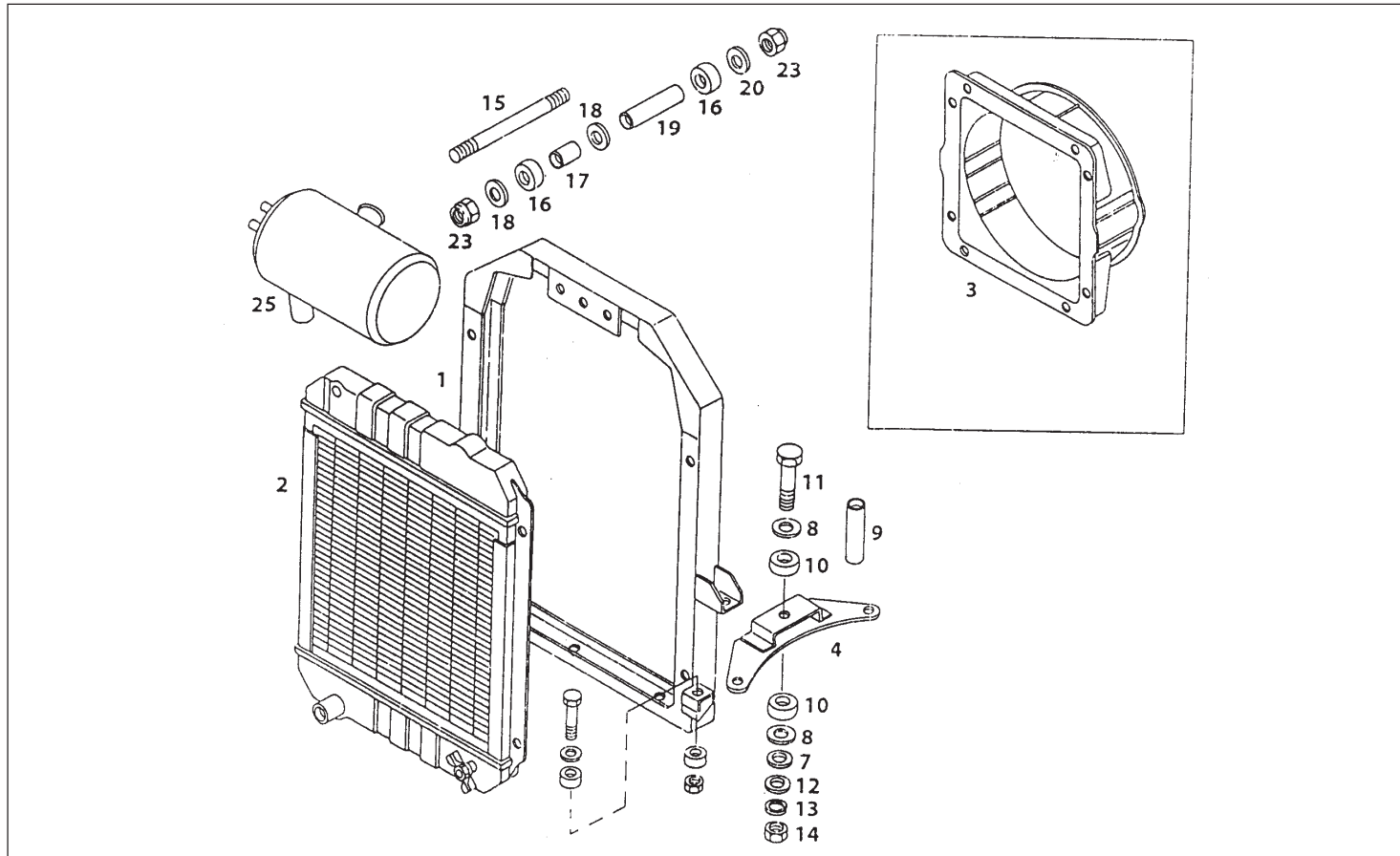




TABLE 50.1

RADIATOR (FOR NON LOWERED & LOWERED VEHICLE)

GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
13	1252 069603 1	Spring Washer B 16	2	
14	1205 159602 0	Hex. Nut M 16	2	
15	2573 5000 99 04	Tie Rod (185 Long)	1	
16	2786 5000 63 02	Rubber Buffer (38 Dia x 12 Thk)	4	
17	2574 5000 69 06	Spacer Tube (25.5 Long)	2	
18	2786 1460 92 01	Washer	4	
19	2573 5000 69 06	Spacer Tube (80 Long)	1	
20	2786 5000 92 03	Washer (40 O.D. x 20 ID x 2 Thk)	2	
	1214 050100 8	Nyloc Nut M 10	1	
23	1205 159807 3	Hex. Nut M 10	2	
25	2786 5010 01 51	Assy. Auxiliary Water Tank	1	For Non-Lowered Vehicle
25	2786 5010 02 20	Assy. Auxiliary Water Tank	1	For Lowered Vehicles
	2786 5010 01 52	Assy. Bracket (For Axuiliary Water Tank Mtg.)	1	For Non-Lowered Vehicle

TATA MOTORS

TABLE 50.2

RADIATOR (FOR 2.64 DEG. ENGINE INCLINATION)

GROUP 50

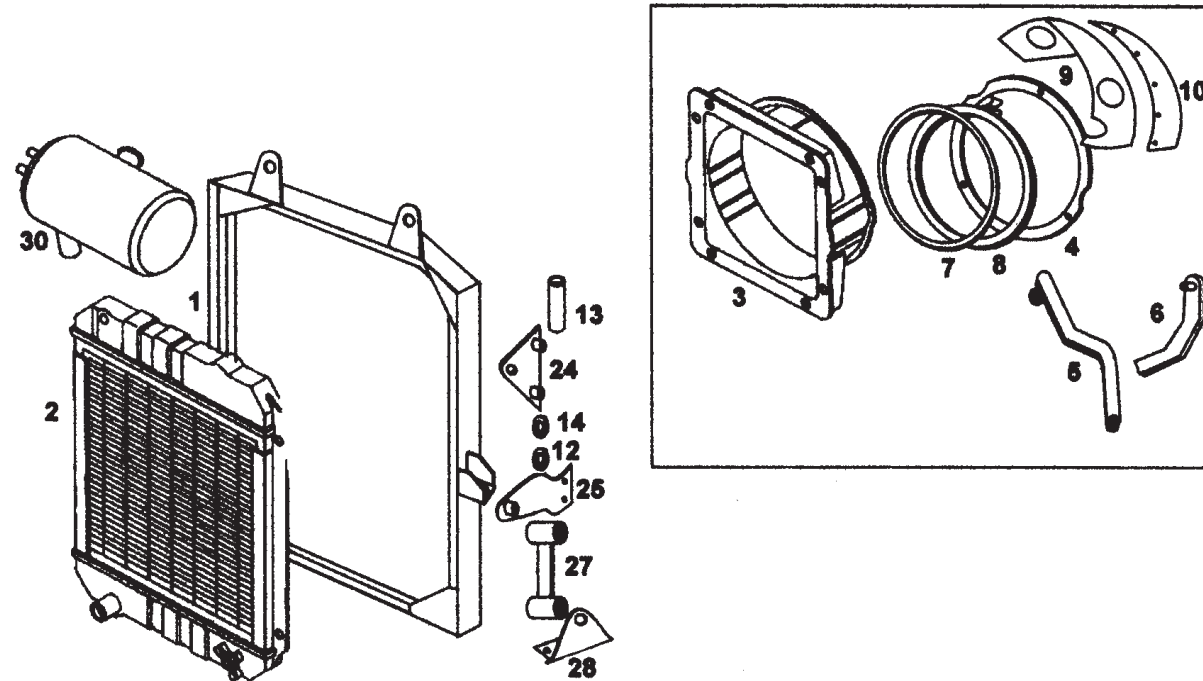




TABLE 50.2 **RADIATOR (FOR 2.64 DEG. ENGINE INCLINATION)** **GROUP 50**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		RADIATOR (FOR 2.64 DEG. ENGINE INCLINATION)		Applicable for 2.64 Deg.Engine Incl.Veh.
1	2786 5000 02 26	Assy.Radiator Mounting Frame	1	
2	2786 5010 03 41	Assy.Radiator Complete	1	For Lowered & 2.64 Deg.Eng.Incl.Veh.
3	2786 5050 63 24	Assy.Fan Shroud	1	
4	2786 2014 38 01	Fan Shroud Ring	1	
5	2786 2014 01 06	Assy.Bracket-RH (Top)----(For Fan Ring Mounting)	1	
5	2786 2014 01 07	Assy.Bracket-LH (Top)----(For Fan Ring Mounting)	1	
6	2786 2014 33 01	Bracket-RH (Bottom)----(For Fan Ring Mounting)	1	
6	2786 2014 33 02	Bracket-LH (Bottom)----(For Fan Ring Mounting)	1	
7	2525 5050 77 03	Rubber Ring (Fan Ring To Shroud)	1	
8	2525 5050 42 01	Hose Clamp	2	
9	2786 5050 77 20	Rubber Flap	1	
10	2786 5000 82 61	Support Plate (For Rubber Flap)	1	
	2786 5000 02 52	Assy.Shield (For Sealing)	1	
12	2574 5000 92 02	Washer (47 Dia)	2	
13	2574 5000 69 04	Spacer Tube (35 Long)	2	
14	2574 5000 63 01	Rubber Buffer	4	
24	2786 5000 02 27	Assy. Bracket	2	

TATA MOTORS

TABLE 50.2

RADIATOR (FOR 2.64 DEG. ENGINE INCLINATION)

GROUP 50

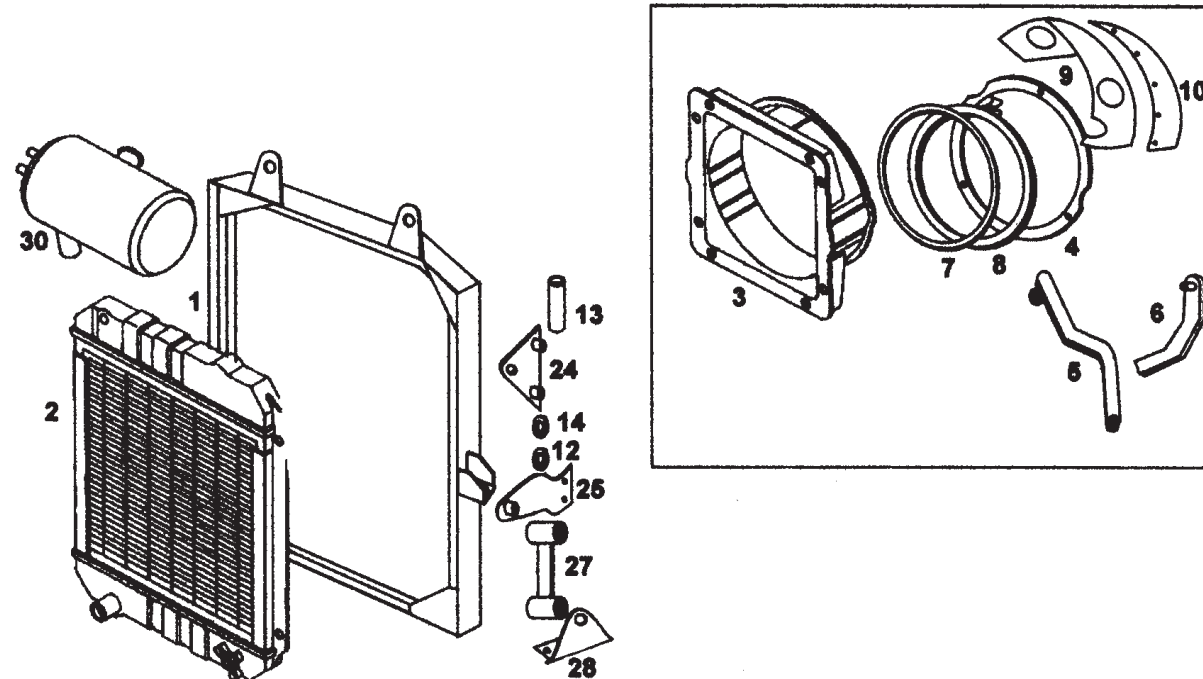




TABLE 50.2

RADIATOR (FOR 2.64 DEG. ENGINE INCLINATION)

GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
25	2786 5000 02 28	Bracket-LH (Rad. Frame Side Mtg.)	1	
25	2786 5000 02 29	Assy. Bracket RH	1	
27	2525 5000 02 26	Assy. Rubber Bush (Rad Frame Side Mtg)	2	
28	2786 5000 02 31	Assy. Bracket LH	1	
28	2786 5000 02 32	Assy. Bracket RH	1	
30	2786 5010 03 61	Assy. Auxiliary Water Tank	1	

TATA MOTORS

TABLE 50.3

RADIATOR CONNECTION

GROUP 50

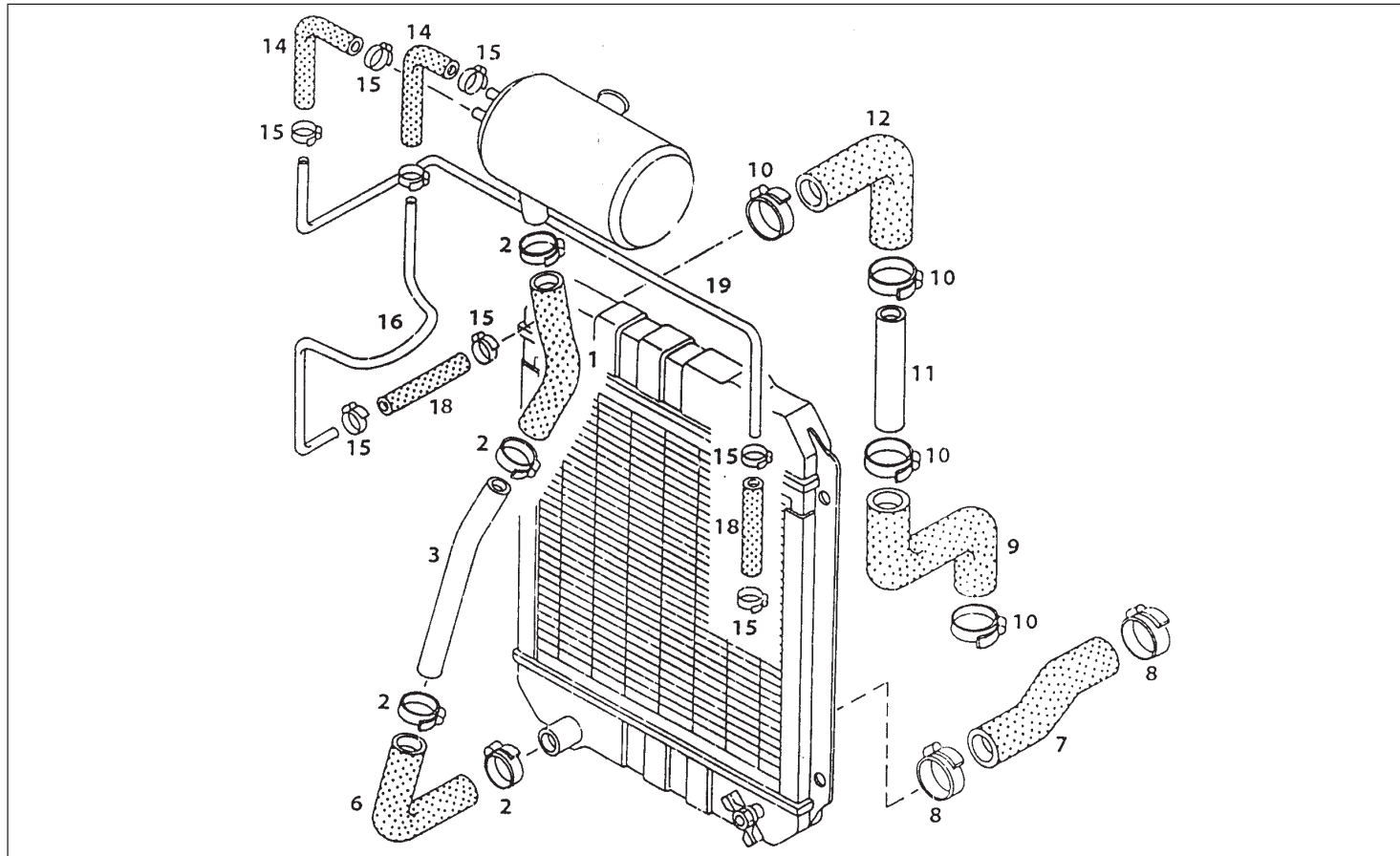



TABLE 50.3
RADIATOR CONNECTION
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		RADIATOR CONNECTION		
1	2786 5010 58 36	Rubber Hose (Aux. W. Tank to Fill Pipe)	1	For Non-Lowered Vehicle
1	2786 5010 58 54	Rubber Hose (Aux. W. Tank to Fill Pipe)	1	For Lowered & 2.64 Deg.Eng.Incl.Veh.
2	1428 050045 4	Hose Clamp 45	4	
3	2786 5010 69 49	Water Fill Pipe	1	For Non-Lowered Vehicle
3	2786 5010 69 77	Water Fill Pipe	1	For Lowered Vehicles
3	2786 5011 03 60	Assy. Water Fill Pipe.	1	For 2.64 Deg.Eng. Incl. Vehicle
	2786 5010 33 07	Bracket (For Water Fill Pipe)	1	
	2786 5010 42 05	Clamp (For Fill Pipe).	1	
6	2786 5010 58 93	Rubber Hose (Water Fill Pipe)	1	
7	2786 5010 58 67	Hose (Radiator to Water Pump)	1	For Non-Lowered Vehicle
7	2786 5011 58 01	Radiator Bottom Hose	1	For Lowered & 2.64 Deg.Eng.Incl.Veh.
8	1428 059821 7	Hose Clamp TB - 54	2	
9	2786 5010 58 40	Hose (From Engine Outlet)	1	For Non-Lowered Vehicle
9	2786 5010 58 22	Rubber Hose	1	For Lowered & 2.64 Deg.Eng.Incl.Veh.
10	1428 059930 2	Hose Clamp TB 36	4	
11	2786 5010 69 51	Pipe (Engine Outlet to Radiator Inlet)	1	For Lowered & Non-Lowered Veh.
11	2786 5011 69 51	Pipe (Engine Outlet To Radiator Inlet)	1	For 2.64 Deg.Eng. Incl. Vehicle

TATA MOTORS

TABLE 50.3

RADIATOR CONNECTION

GROUP 50

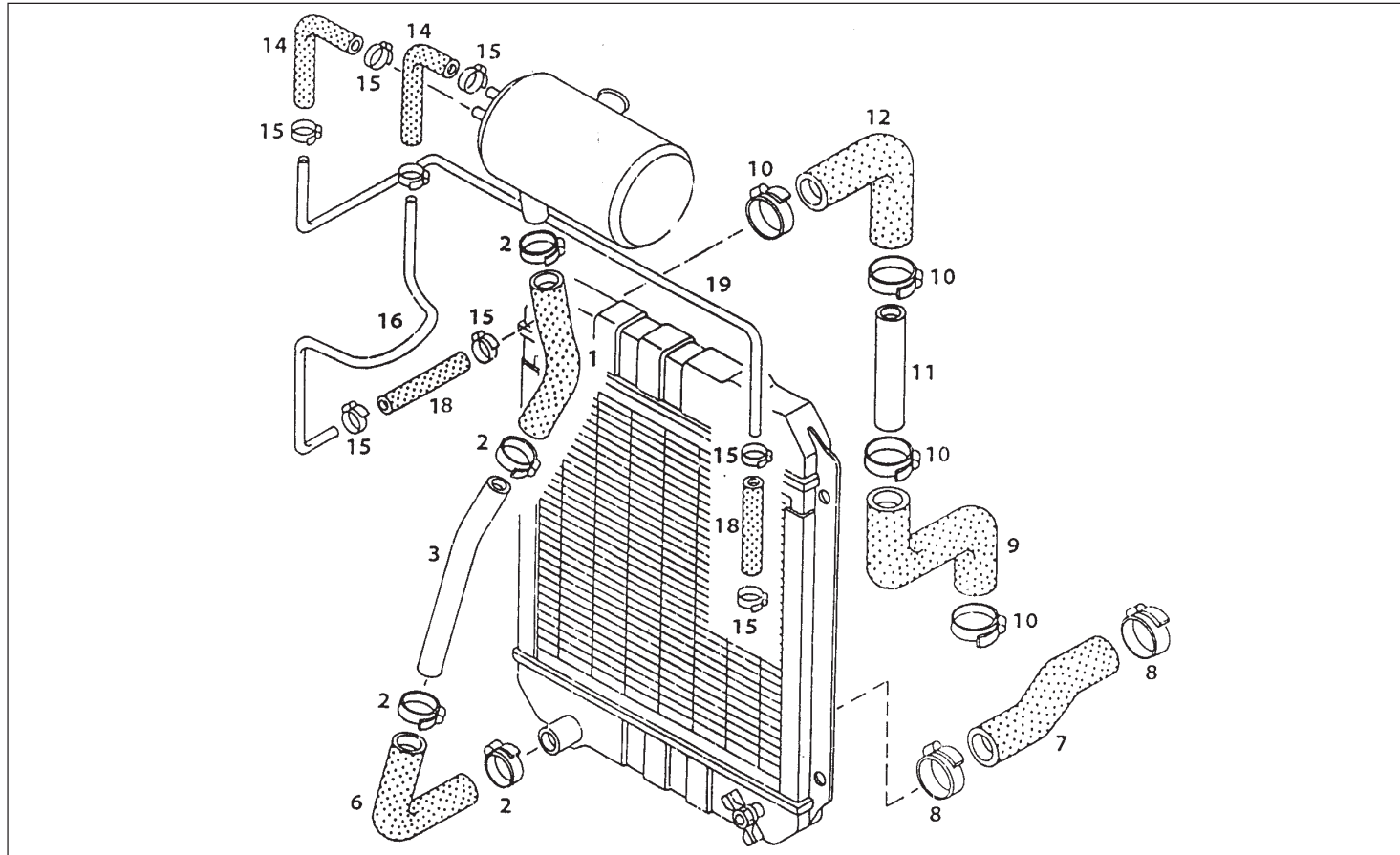




TABLE 50.3

RADIATOR CONNECTION

GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
12	2786 5010 58 35	Hose (To Radiator Inlet)	1	For Lowered & Non-Lowered Veh.
12	2786 5010 58 22	Rubber Hose	1	For 2.64 Deg.Eng. Incl. Vehicle
14	2786 5010 58 37	Rubber Hose (6 ID x 260 Long)	2	For Non-Lowered Vehicle
14	2786 5010 58 38	Rubber Hose (6 ID x 80 Long)	2	For 2.64 Deg.Eng. Incl. Vehicle
15	1428 050016 1	Hose Clamp 16	8	
16	2786 5010 69 53	Vent Tube (Engine to Aux. Tank)	1	For Non-Lowered Vehicle
16	2786 5011 69 54	Vent Tube (Engine to Aux. Water Tank)	1	For 2.64 Deg.Eng. Incl. Vehicles
	2786 5010 58 50	Vent Hose (Eng to Aux. Water Tank)	1	For Lowered Vehicles
18	2786 5010 58 38	Rubber Hose (6 ID x 80 Long)	2	
19	2786 5010 69 52	Vent Tube (Rad to Aux. Water Tank)	1	For Non-Lowered Vehicle
19	2786 5011 69 53	Vent Tube (Rad. to Aux. Water Tank)	1	For 2.64 Deg.Eng. Incl. Vehicles
	2786 5010 58 49	Vent Hose (Rad. to Water Tank)	1	For Lowered Vehicles

GROUP 54

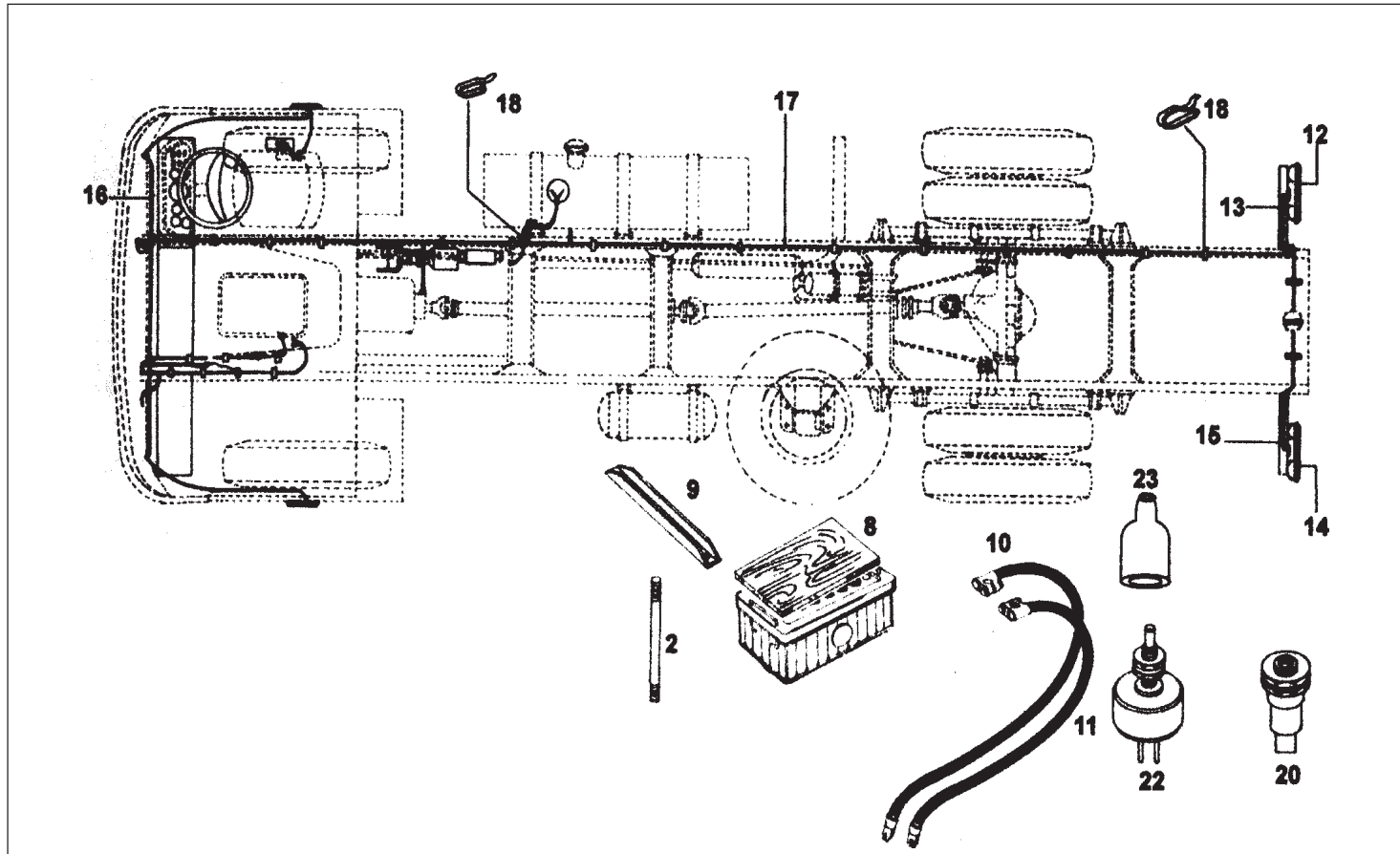



TABLE 54.1
CABLE SET AND ROUTING
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CABLE SET AND ROUTING		
	2157 5410 01 19	Assy. Carrier	1	For Non-Lowered 24 Volts Vehicle
2	2782 5410 32 01	Clamping Stud	2	For Lowered 12 Volts Vehicles
	2782 5410 77 01	Rubber Mat	1	For Lowered 12 Volts Vehicles
8	2161 5410 01 02	Assy. Battery Cover	2	For Non-Lowered 24 Volts Vehicle
8	2161 5410 01 02	Assy. Battery Cover	1	For Lowered 12 Volts Vehicles
9	2157 5410 01 20	Assy. Battery Clamping Channel	1	For Non-Lowered 24 Volts Vehicle
9	2782 5410 82 01	Channel (Battery Clamping)	2	For Lowered 12 Volts Vehicles
	2573 5410 88 01	Bent Stud (For Batt.Clamping)	2	For Non-Lowered 24 Volts Vehicle
10	2640 5410 01 05	Battery Cable + Ve	1	
11	2573 5411 01 10	Battery Cable - Ve	1	
12	2618 5444 01 02	Tail Lamp RH 24V	1	For Non-Lowered 24 Volts Vehicle
12	2698 5440 01 08	Tail Lamp RH 12V	1	For Lowered 12 Volts Vehicles
13	2574 5442 01 16	Tail Lamp Bracket RH	1	
14	2618 5444 01 01	Tail Lamp LH 24V	1	For Non-Lowered 24 Volts Vehicle
14	2698 5440 01 07	Tail Lamp LH 12V	1	For Lowered 12 Volts Vehicles
15	2574 5442 01 24	Tail Lamp Bracket LH	1	
	2573 5440 82 03	Bracket Tail Lamp	4	

GROUP 54

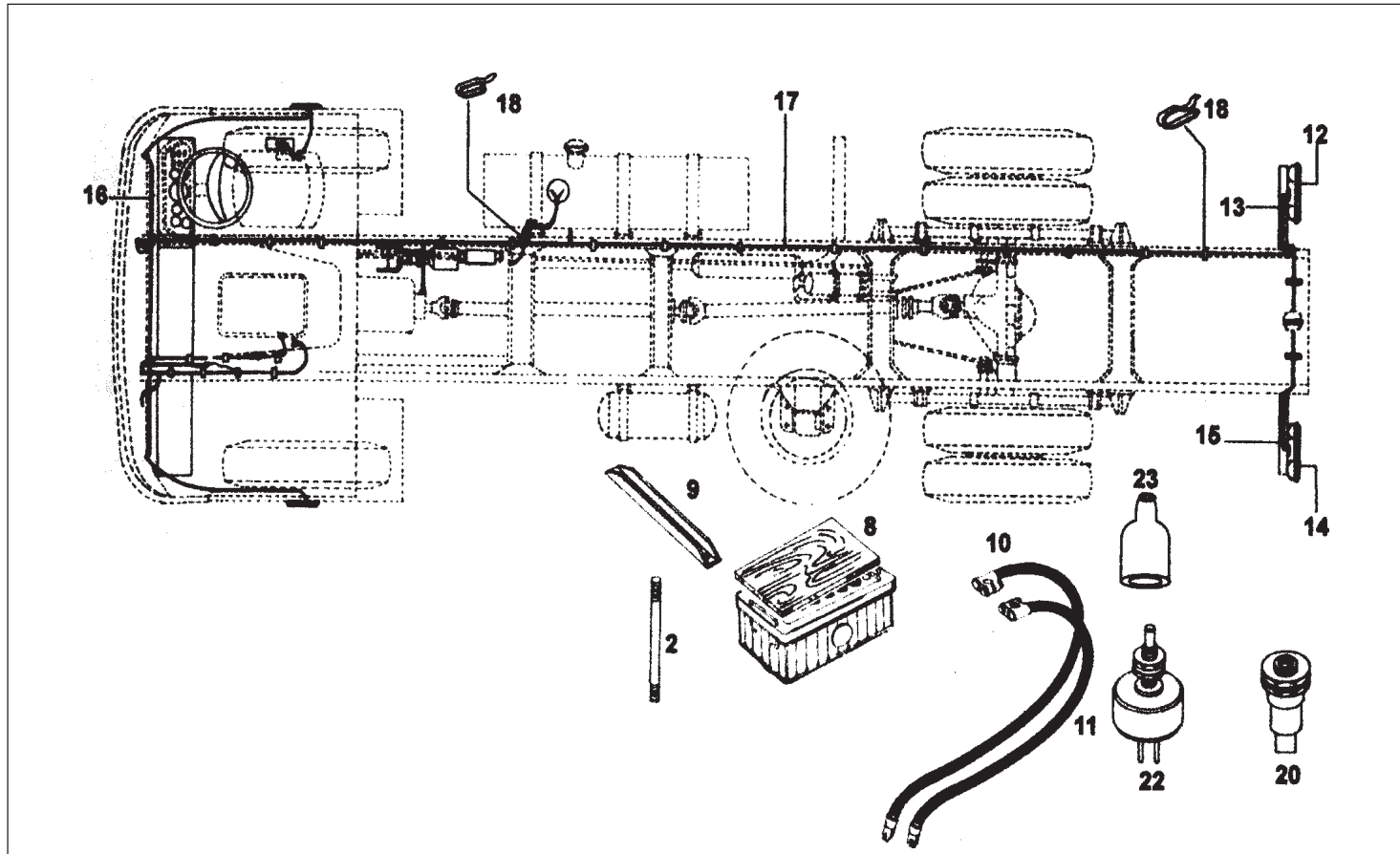




TABLE 54.1

CABLE SET AND ROUTING

GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
16	2171 5466 01 03	Wiring Harness Main--(For 24 Volts)	1	Valid for Instrument Cluster
16	2171 5482 01 01	Wiring Harness Main--(For 12 Volts)	1	Valid for Instrument Panel
16	2171 5482 01 08	Wiring Harness Main--(For 12 Volts)	1	Valid for Instrument Cluster
17	2171 5466 01 02	Wiring Harness Tail--(For 24 Volts)	1	For Non-Lowered 24 Volts Vehicle
17	2171 5482 01 05	Wiring Harness Tail--(For 12 Volts)	1	For Lowered 12 Volts Vehicles
	2157 5482 01 52	Wiring Harness Roof	1	
	2082 5466 01 09	Wiring Harness Engine	1	
	2082 5466 01 13	Wiring Harness Batt.Tap(Pigtail) 24V	1	For Non-Lowered 24 Volts Vehicle
18	2573 5420 82 05	Clip	16	
20	2574 5450 99 85	Low Air Pressure Indicator Switch	3	
22	2576 5450 99 09	Stop Light Switch	2	
23	2576 5450 75 07	Cover (For Stop Light Switch)	2	

TATA MOTORS

TABLE 54.2

INSTRUMENT CLUSTER

GROUP 54

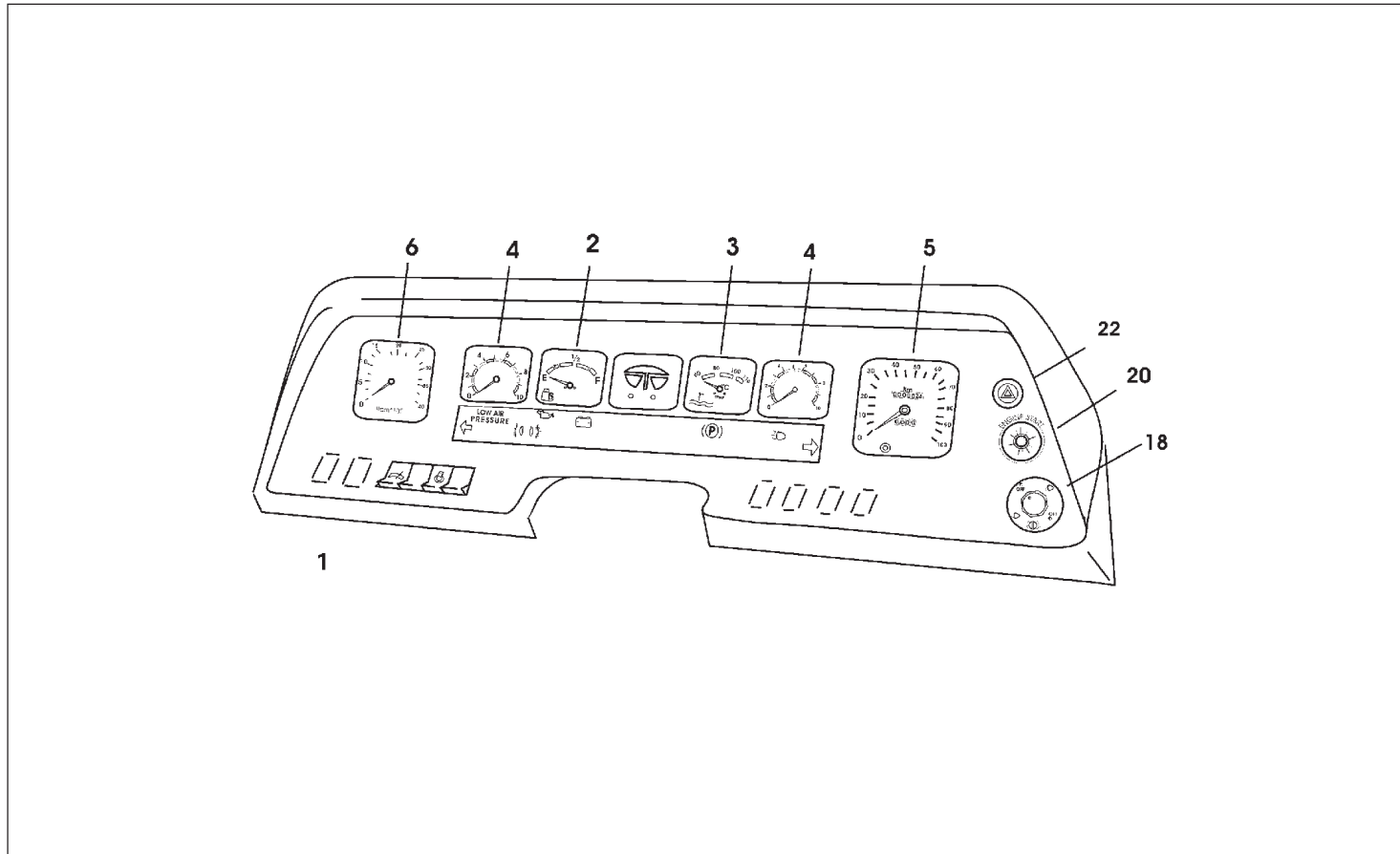




TABLE 54.2

INSTRUMENT CLUSTER

GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		INSTRUMENT CLUSTER		Fitted in place of Instrument Panel
1	2157 5420 99 39	Instrument Cluster (1:1.04)	1	For Non-Lowered 24 Volts Vehicle
1	2157 5420 99 36	Instrument Cluster (1:1.04)	1	For Lowered 12 Volts Vehicles
2	2618 5420 99 25	Fuel Gauge 24V	1	For Non-Lowered 24 Volts Vehicle
2	2618 5420 99 26	Fuel Gauge 12V	1	For Lowered 12 Volts Vehicles
3	2618 5420 99 27	Temperature Gauge 12V & 24V	1	
	2782 5420 99 11	Temperature Gauge with Buzzer Assy. 12V & 24V	1	
4	2618 5420 99 28	Air Pressure Gauge 12V & 24V	2	
5	2618 5420 99 32	Speedometer (1:1.04) 12V & 24V	1	
6	2618 5420 99 36	RPM Meter 24V	1	For Non-Lowered 24 Volts Vehicle
6	2618 5420 99 30	RPM Meter 12V	1	For Lowered 12 Volts Vehicles
		RPM Meter with Digital Hour Meter 24V	1	Part No.will be informed later
	2157 5420 99 37	RPM Meter with Digital Hour Meter 12V	1	
18	2073 5450 01 01	Assy. Main Line Switch	1	
20	2614 5450 99 01	Starter Push Button	1	
22	2618 5454 01 01	Hazard Warning Switch 24 V	1	

TATA MOTORS

TABLE 54.3

ELECTRICAL EQUIPMENTS

GROUP 54

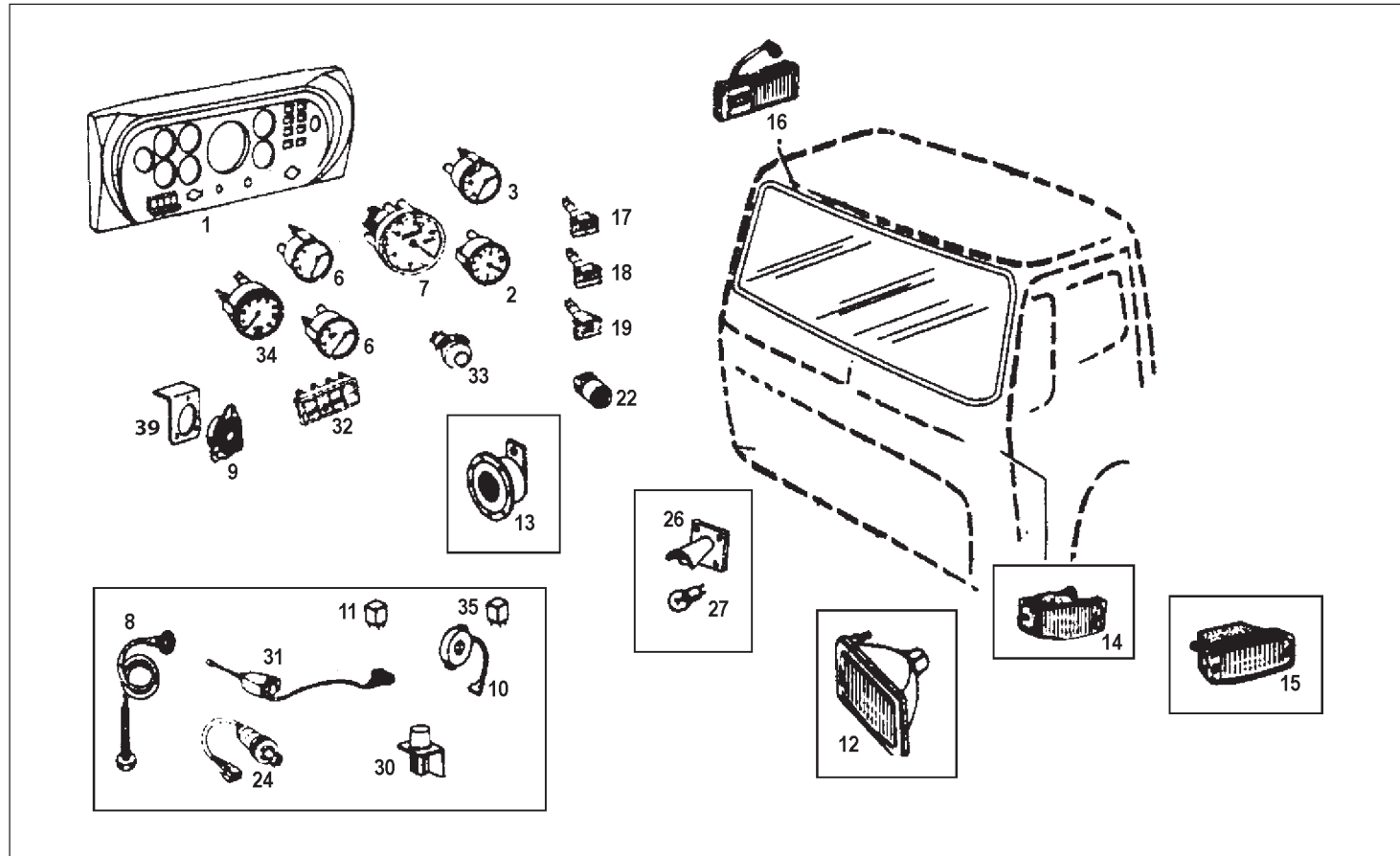



TABLE 54.3
ELECTRICAL EQUIPMENTS
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		ELECTRICAL EQUIPMENTS		
1	2754 6890 63 01	Instrument Panel	1	For Lowered 12 Volts Vehicles
2	2632 5420 99 08	Fuel Gauge	1	For Lowered 12 Volts Vehicles
3	2754 5420 99 12	Electrical Temperature Gauge	1	For Lowered 12 Volts Vehicles
6	2632 5420 99 15	Air Pressure Gauge	2	For Lowered 12 Volts Vehicles
7	2753 5420 99 01	Speedometer (1:1.04)	1	For Lowered 12 Volts Vehicles
8	2754 5420 99 04	Speedocable JIS 3200 LG	1	
10	2078 5420 99 03	High Temperature Waring Buzzer Unit	1	
11	2608 5450 49 01	Starter Relay (24 V)	1	For Non-Lowered 24 Volts Vehicle
11	2659 5450 49 02	Starter Relay (12 V)	1	For Lowered 12 Volts Vehicles
	2751 5420 01 01	Assy.Bracket [For Starter Relay]	1	
12	2754 5444 01 13	Assy.Motorised Head Lamp L H 24V	1	For Non-Lowered 24 Volts Vehicle
12	2754 5440 01 33	Assy.Motorised Head Lamp L H 12V	1	For Lowered 12 Volts Vehicles
12	2754 5444 01 14	Assy.Motorised Head Lamp R H 24V	1	For Non-Lowered 24 Volts Vehicle
12	2754 5440 01 34	Assy.Motorised Head Lamp R H 12V	1	For Lowered 12 Volts Vehicles
	2698 5450 01 11	Head Lamp Levelling Switch	1	
	2654 5460 99 19	Sleeve Adaptor for Head Lamp	2	
	6212 030009 7	Lamp 12V 10W	2	For Lowered 12 Volts Vehicles

TATA MOTORS

TABLE 54.3

ELECTRICAL EQUIPMENTS

GROUP 54

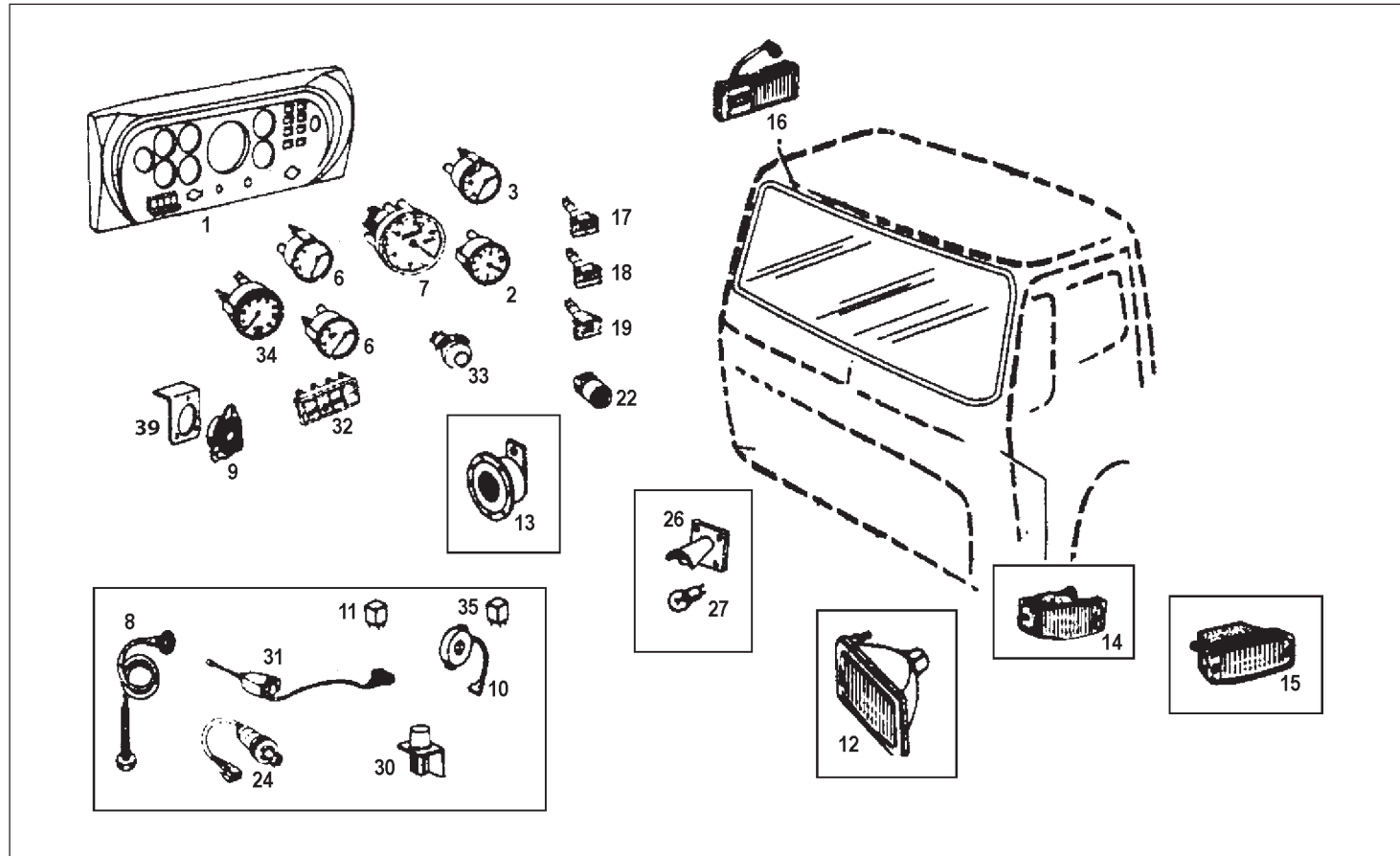



TABLE 54.3
ELECTRICAL EQUIPMENTS
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	6212 051010 5	Lamp 24V 10W	2	For Non-Lowered 24 Volts Vehicle
	2576 8850 01 34	Assy.Protective Grill(For Head Lamp)	2	
13	2573 5424 99 10	Horn 24 V	1	For Non-Lowered 24 Volts Vehicle
13	2574 5420 99 87	Horn 12 V	1	For Lowered 12 Volts Vehicles
	2632 5420 49 01	Horn Timer 12V	1	For Lowered 12 Volts Vehicles
14	2625 5444 01 01	Assy Blinker Lamp LH with Bulb 24V	1	For Non-Lowered 24 Volts Vehicle
14	2576 5440 01 35	Assy Blinker Lamp LH with Bulb 12V	1	For Lowered 12 Volts Vehicles
14	2576 5440 01 05	Assy. Blinker Lamp LH w/o Bulb	1	For Lowered 12 Volts Vehicles
14	2625 5444 01 02	Assy Blinker Lamp RH with Bulb 24V	1	For Non-Lowered 24 Volts Vehicle
14	2576 5440 01 36	Assy Blinker Lamp RH with Bulb 12V	1	For Lowered 12 Volts Vehicles
14	2576 5440 01 06	Assy. Blinker Lamp RH w/o Bulb	1	For Lowered 12 Volts Vehicles
	6212 052004 6	Lamp 24V 21W	2	For 24V Blinker Lamp
	6212 040012 1	Lamp 12V 21W	2	For 12V Blinker Lamp
15	2576 5440 01 37	Side Indicator Lamp L H with Bulb 12V	1	
15	2576 5440 01 31	Side Indicator Lamp L H w/o Bulb 12V & 24V	1	
15	2576 5440 01 38	Side Indicator Lamp R H with Bulb 12V	1	
15	2576 5440 01 32	Side Indicator Lamp R H w/o Bulb 12V & 24V	1	
	6212 030009 7	Lamp 12V 10W	1	For 12V Side Ind.Lamp

TATA MOTORS

TABLE 54.3

ELECTRICAL EQUIPMENTS

GROUP 54

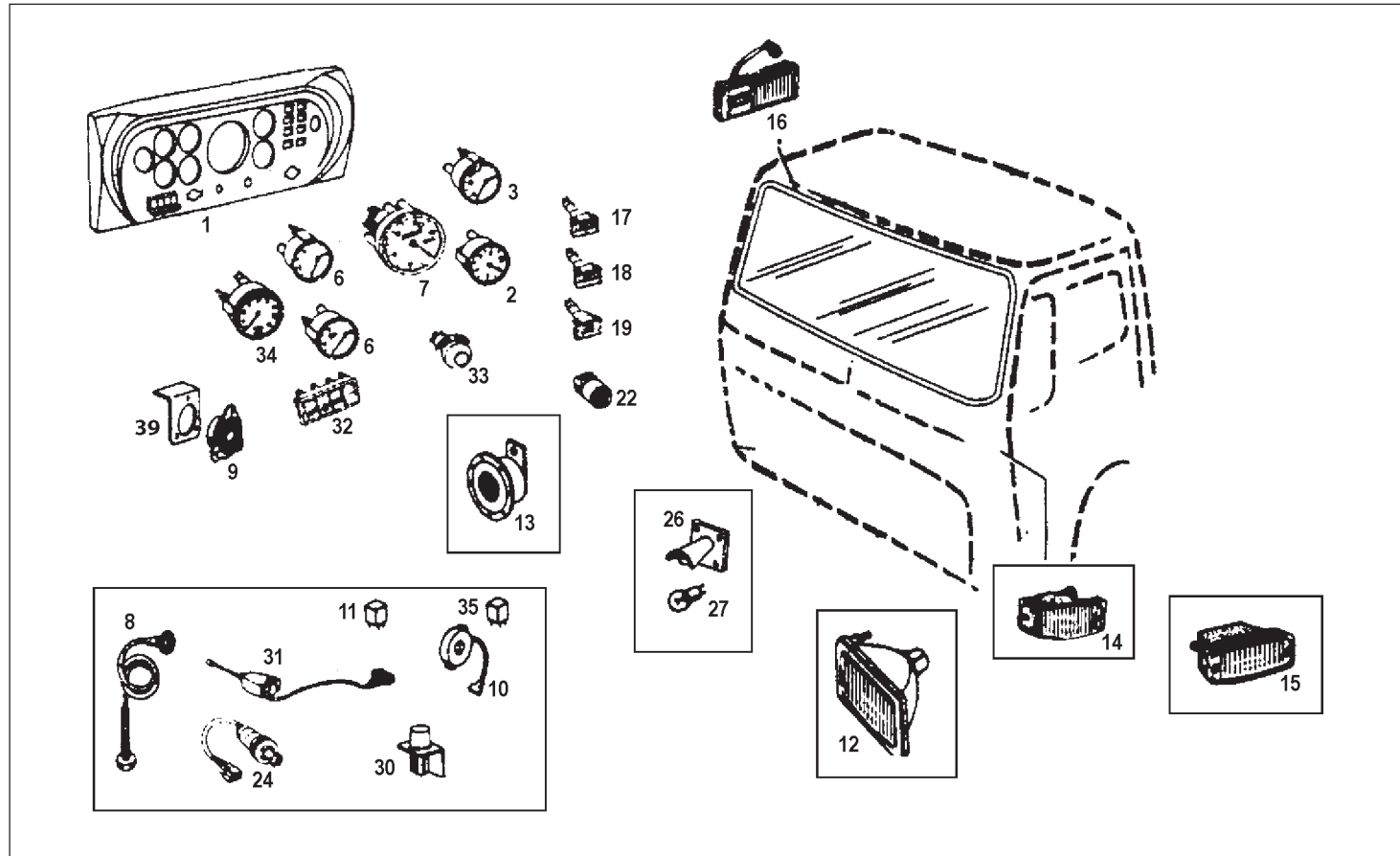



TABLE 54.3
ELECTRICAL EQUIPMENTS
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	6212 051010 5	Lamp 24V 10W	1	For 24V Side Ind.Lamp
16	2576 5440 01 33	Assy.Top Marker Lamp LH without Bulb 12V & 24V	1	
16	2576 5440 01 34	Assy.Top Marker Lamp RH without Bulb 12V & 24V	1	
	6212 060131 3	Lamp R10W 12V 10W	2	For 12V Top Marker Lamp
	6212 051010 5	Lamp 24V 10W	2	For 24V Top Marker Lamp
17	2576 5440 01 12	Assy.Indicator Lamp (Battery)	1	For Lowered 12 Volts Vehicles
	6212 030012 7	Lamp 12V 2W	1	For Lowered 12 Volts Vehicles
18	2576 5440 01 14	Assy.Indicator Lamp (Hand Brake)	1	For Lowered 12 Volts Vehicles
	6212 030012 7	Lamp 12V 2W	1	For Lowered 12 Volts Vehicles
19	2629 5440 01 02	Assy.Indicator Lamp (Low Air Pr.)	1	For Lowered 12 Volts Vehicles
	6212 030012 7	Lamp 12V 2W	1	For Lowered 12 Volts Vehicles
	2574 5442 01 15	Assy.Ind. Lamp Exhaust Brake On	1	For Lowered 12 Volts Vehicles
	6212 030012 7	Lamp 12 V 2W	1	For Lowered 12 Volts Vehicles
	2780 5440 01 05	Assy Indicator Lamp (Low Oil Pr.)	2	For Lowered 12 Volts Vehicles
	6212 030012 7	Lamp 12 V 2W	1	For Lowered 12 Volts Vehicles
	2631 5480 99 01	Cover Warning Lamp	4	For Lowered 12 Volts Vehicles
22	2073 5450 01 01	Assy. Main Line Switch	1	For Lowered 12 Volts Vehicles
	2576 5450 75 05	Rubber Cover (Main Line Switch)	1	For Lowered 12 Volts Vehicles

TATA MOTORS

TABLE 54.3

ELECTRICAL EQUIPMENTS

GROUP 54

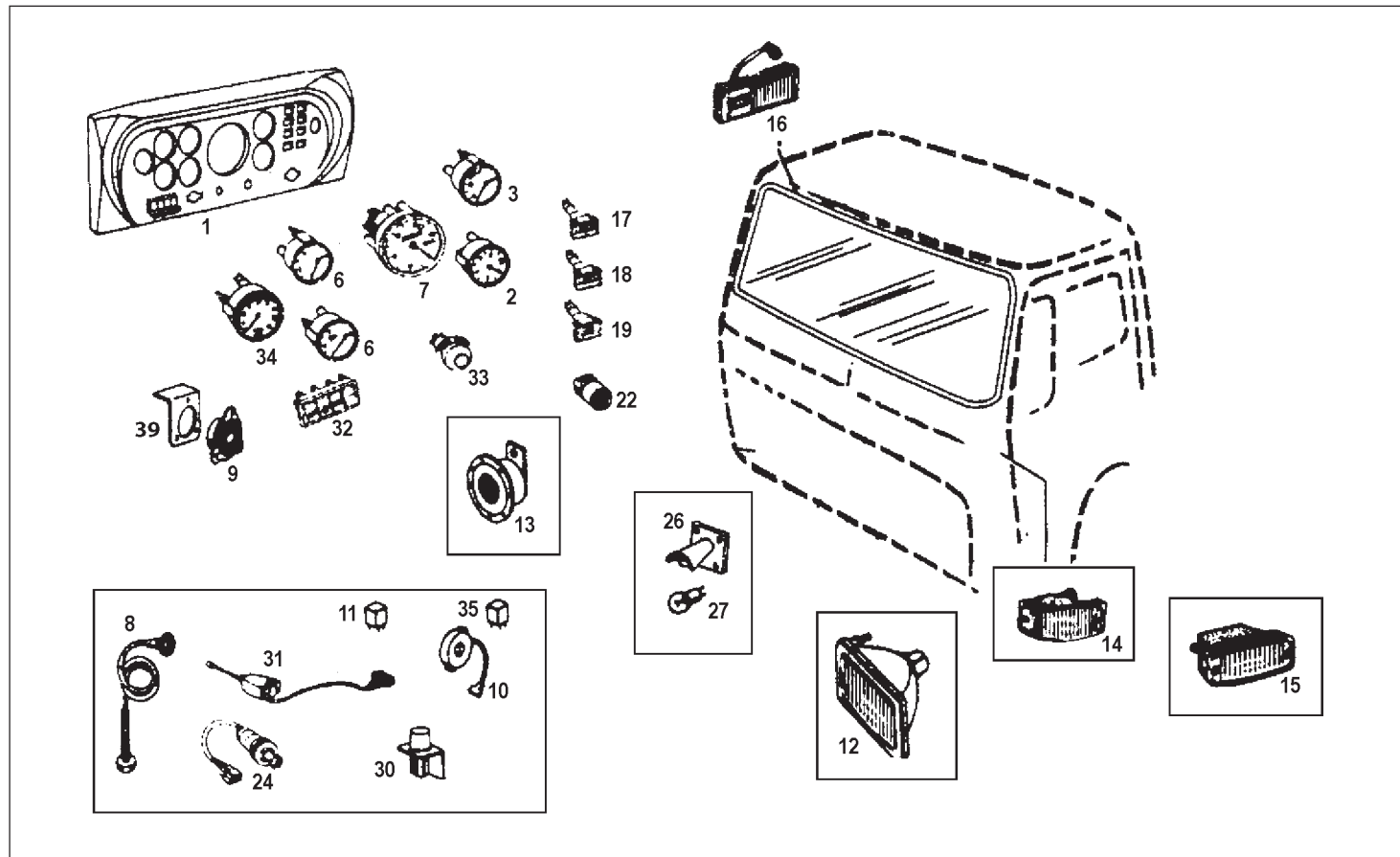




TABLE 54.3 ELECTRICAL EQUIPMENTS GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
24	2618 5450 01 06	Hazard Warning Switch	1	For Lowered 12 Volts Vehicles
26	2576 5440 01 21	Assy. Engine Lamp	1	
27	6212 040012 1	Lamp 12V 21W	1	For Engine Lamp 12V
27	6212 052004 6	Lamp 24V 21W	1	For Engine Lamp 24V
30	2654 5450 99 24	Flasher SQ	1	For Lowered 12 Volts Vehicles
31	2618 5450 01 01	Assy. Combi Switch	1	
32	2754 5450 69 06	Piano Key Switch	1	For Lowered 12 Volts Vehicles
33	2614 5450 99 01	Starter Push Button	1	For Lowered 12 Volts Vehicles
34	2780 5420 99 16	RPM Meter.12V	1	For Lowered 12 Volts Vehicles
35	2654 5420 49 13	Relay With Resistor 12V	3	For Lowered 12 Volts Vehicles
9	2573 5420 99 33	Beeper Alarm Unit	1	
39	2573 5440 82 01	Beeper Mounting Bracket	1	
	2632 5420 99 26	Digital Hour Meter	1	For Lowered 12 Volts Vehicles
	2576 5440 01 11	Assy Cab Lamp (12 V & 24 V,With Bulbs)	1	
	6212 030009 7	Lamp 12V 10W	1	For Engine Lamp 12V
	6212 051010 5	Lamp 24V 10W	1	For Engine Lamp 24V
	2573 5441 01 31	Assy Round Head Lamp With 12V Bulb	1	

TATA MOTORS

TABLE 54.3

ELECTRICAL EQUIPMENTS

GROUP 54

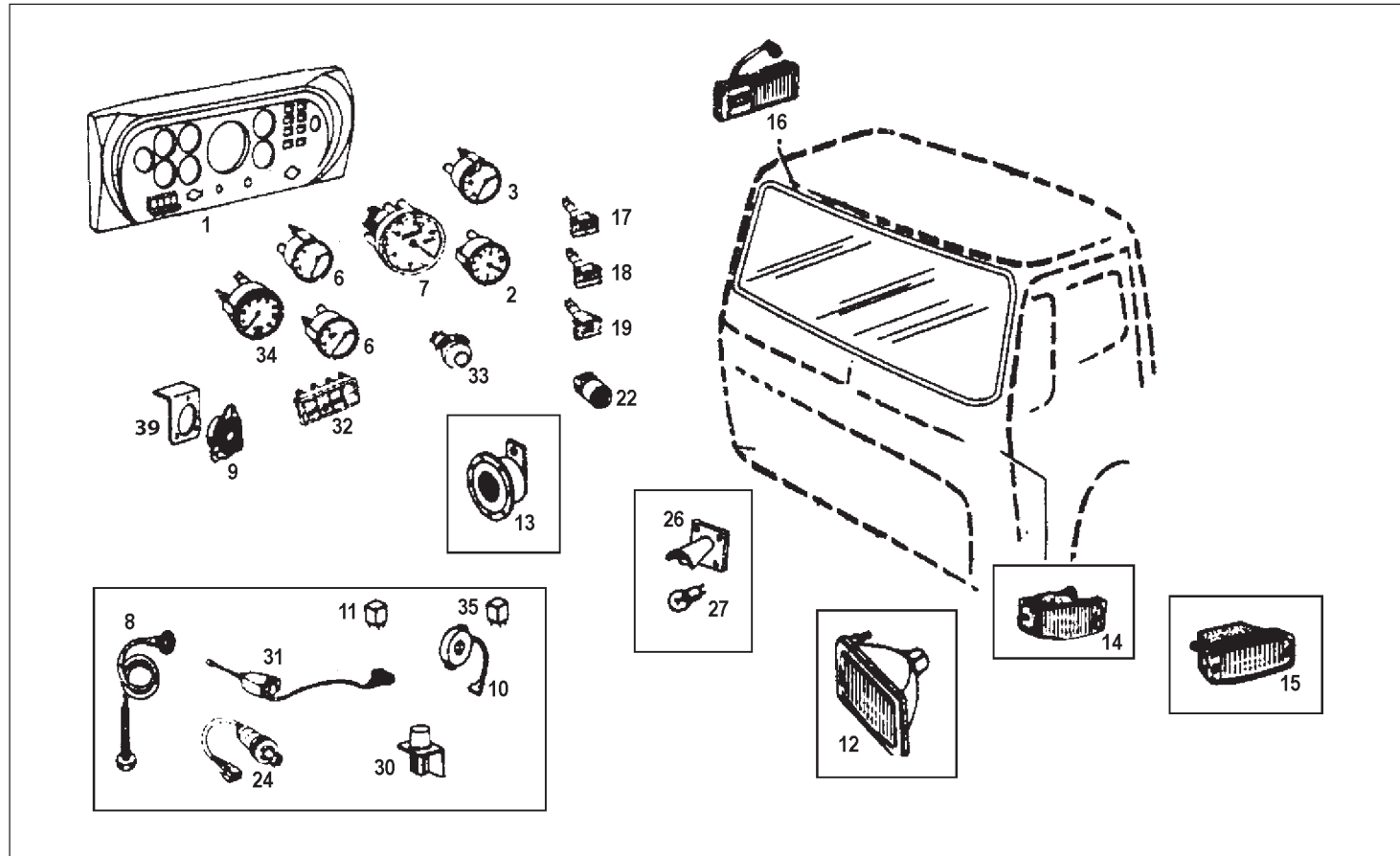




TABLE 54.3

ELECTRICAL EQUIPMENTS

GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2573 5454 01 04	Assy Round Head Lamp With Bulb (24V)	1	For Lowered 12 Volts Vehicles
	2654 5451 01 23	Assy.Rev.Light Switch	1	
	2651 5450 01 14	Assy Push Pull Switch	1	

TATA MOTORS

TABLE 60.1

NON SLEEPER CAB

GROUP 60

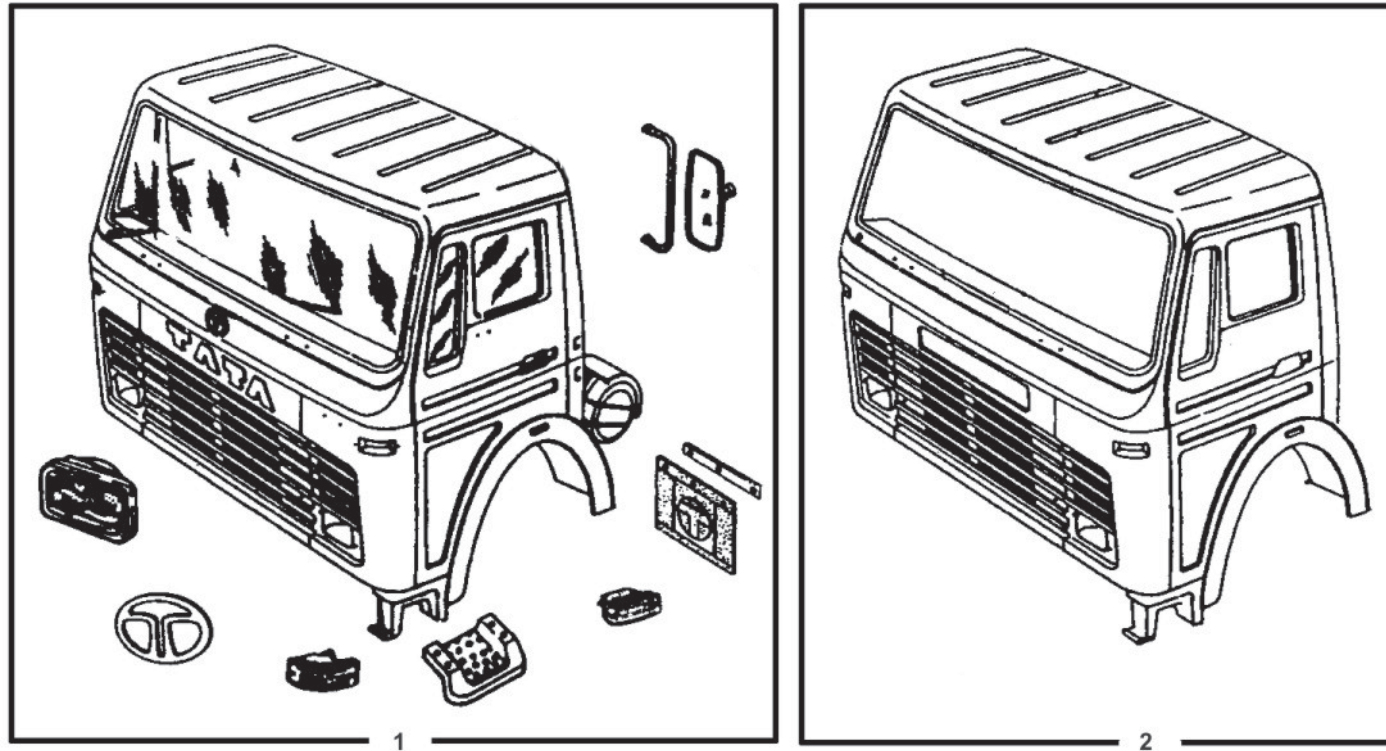




TABLE 60.1 **NON SLEEPER CAB** **GROUP 60**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		NON SLEEPER CAB		
1	2679 6010 01 36 A	Assy. Cab Complete 24V	1	For Non-Lowered 24 Volts Vehicle
1	2679 6010 01 71	Assy. Cab Complete 24V	1	For 2.64 Deg.Eng.Incl.Vehicles
1	2679 6010 01 36	Assy. Cab Complete 12V	1	For Non-Lowered 12 Volts Vehicles
1	2679 6010 01 38	Assy. Cab Complete 12V	1	For Lowered,Air Cond.12 Volts Veh.
2	2679 6010 01 07	Assy.Bare Cab	1	for Non-Lowered Vehicles.
2	2679 6010 01 64	Assy.Bare Cab	1	For 2.64 Deg.Eng.Incl.Vehicles
2	2679 6010 01 39	Assy.Bare Cab	1	For Lowered,Air Cond.12 Volts Veh.

TATA MOTORS

TABLE 60.2

CAB SHEET METAL AND FITMENTS

GROUP 60

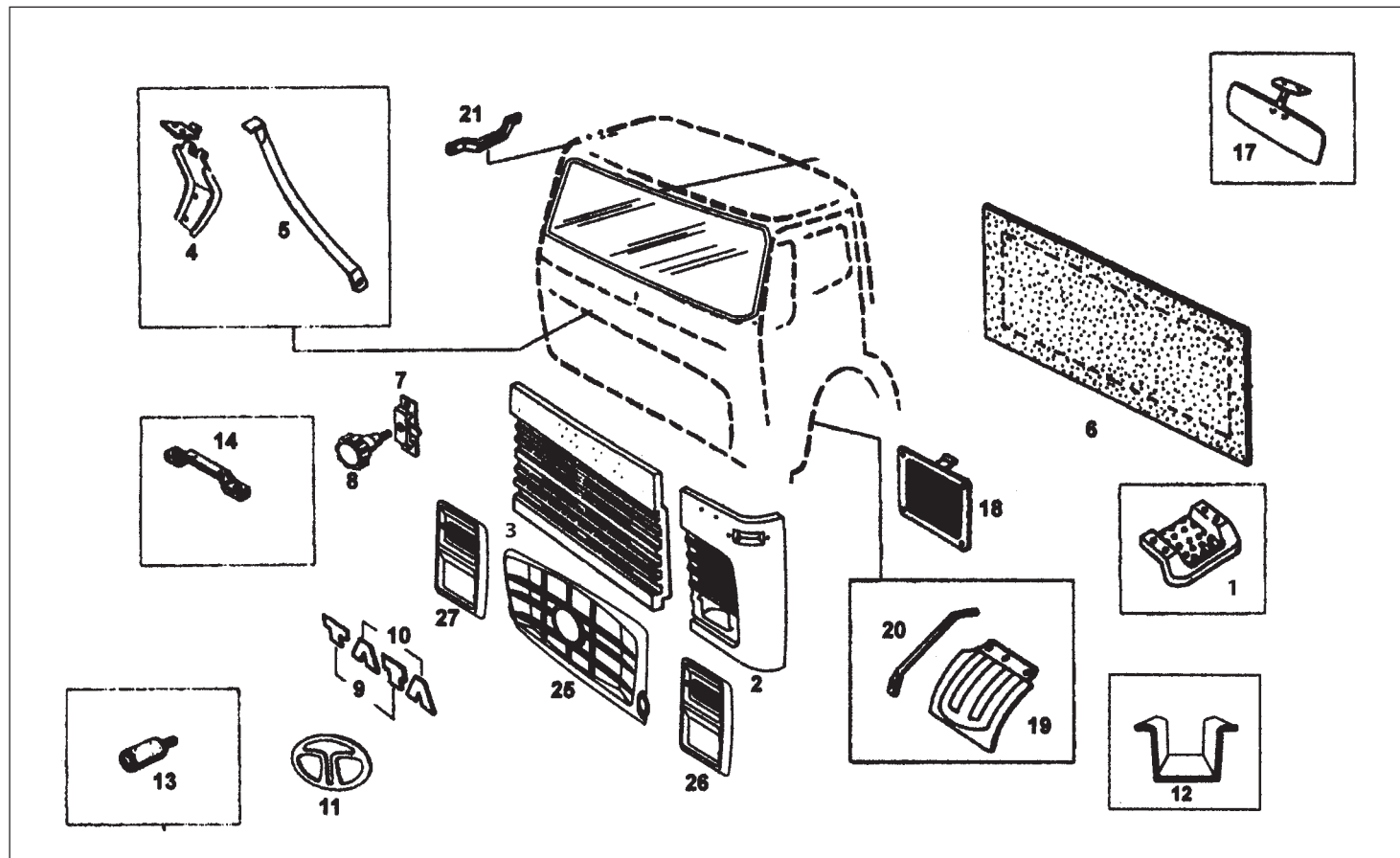



TABLE 60.2
CAB SHEET METAL AND FITMENTS
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CAB SHEET METAL AND FITMENTS		
1	2576 6660 82 63	Step Board Bottom	2	
12	2751 8110 82 01	Step (Additional)	2	
2	2751 6250 01 14	Assy. Panel Face Side Bottom LH	1	For Non-Lowered Vehicles.
2	2841 6250 01 01	Assy. Panel Face Side Bottom LH	1	For 2.64 Deg.Eng.Incl.Vehicles
2	2679 6250 01 03	Assy. Panel Face Side Bottom LH	1	For Lowered,Air Cond.12 Volts Veh.
2	2751 6250 01 15	Assy. Panel Face Side Bottom RH	1	For Non-Lowered & Lowered Veh.
2	2841 6250 01 02	Assy. Panel Face Side Bottom RH	1	For 2.64 Deg.Eng.Incl.Vehicles
3	2751 7510 01 03	Assy. Centre Flap Welded	1	For Non-Lowered & Lowered Veh.
3	2841 7510 01 01	Assy. Centre Flap Welded	1	For 2.64 Deg.Eng.Incl.Vehicles
25	2841 8110 01 03	Assy.Grill Complete(Centre Flap)	1	For 2.64 Deg.Eng.Incl.Vehicles
26	2841 8110 63 01	Side Grill LH	1	For 2.64 Deg.Eng.Incl.Vehicles
27	2841 8110 63 02	Side Grill RH	1	For 2.64 Deg.Eng.Incl.Vehicles
4	2576 7520 01 15	Assy. Hinge (Centre Flap)	2	
	2576 7510 01 21	Assy. Bracket (Centre Flap Stay)	1	
5	2751 6010 69 01	Stay Rod	1	
6	2575 6940 01 02	Assy. Rear Wall Padding	1	For Non AC Vehicles
7	3502 7230 01 11	Assy. Lock (Centre Flap)	2	

TATA MOTORS

TABLE 60.2

CAB SHEET METAL AND FITMENTS

GROUP 60

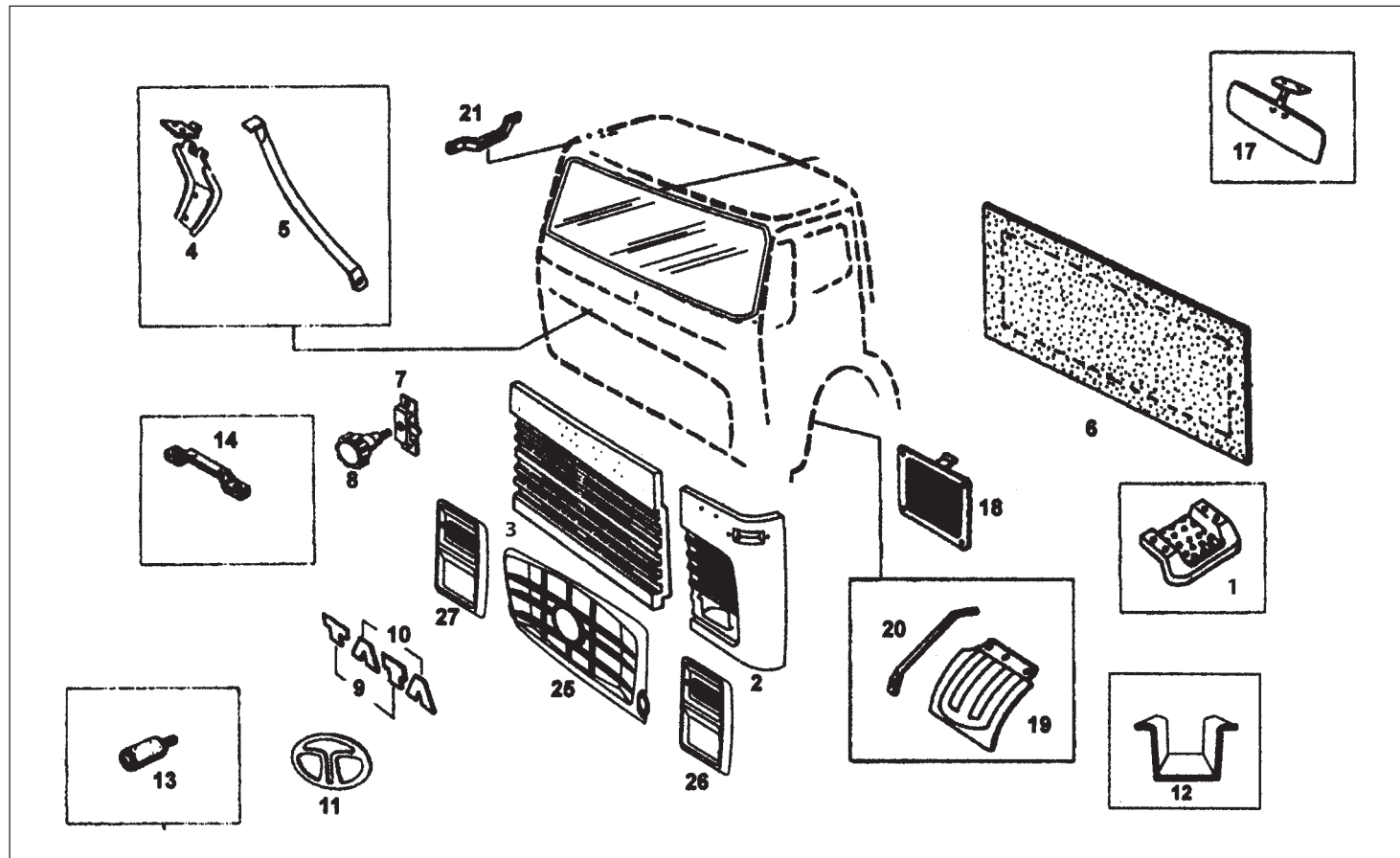




TABLE 60.2

CAB SHEET METAL AND FITMENTS

GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
8	2060 7510 01 07	Assy. Knob Centre Flap	2	For Non AC Vehicles
9	2742 7520 63 01	Letter 'T' (New Stylised)	2	
10	2742 7520 63 02	Letter 'A' (New Stylised)	2	
11	2782 8110 01 09	Assy. 'T' Emblem (Oval Stylised) with Grill	1	
	2576 7520 63 08	Rubber Stopper (T Emblem to Centre Flap)	2	
	2576 7520 33 09	Bracket (Lock) (T Emblem to Centre Flap)	2	
13	2576 7520 01 09	Assy. Rubber Buffer	2	
14	2751 6010 56 01	Assy. Grab Handle (Front Face)	2	
17	2651 8110 01 25	Assy. Inner Rear View Mirror (Anti-Glare)	1	
18	2576 8380 01 01	Assy. Ventilation Unit Front	2	
19	2576 6650 82 05	Mudguard Front LH	1	
19	2576 6650 82 06	Mudguard Front RH	1	
20	2575 6650 69 08	Support (Mudguard Frt.) LH	1	
20	2575 6650 69 09	Support (Mudguard Frt.) RH	1	
	2575 6650 01 02	Assy. Mudguard LH Rear	1	
	2576 6650 01 14	Assy. Mudguard RH Rear	1	
	2841 6160 01 05	Assy Extn. Mudguard Rear-LH	1	
	2841 6160 01 06	Assy Extn. Mudguard Rear-RH	1	

TATA MOTORS

TABLE 60.2

CAB SHEET METAL AND FITMENTS

GROUP 60

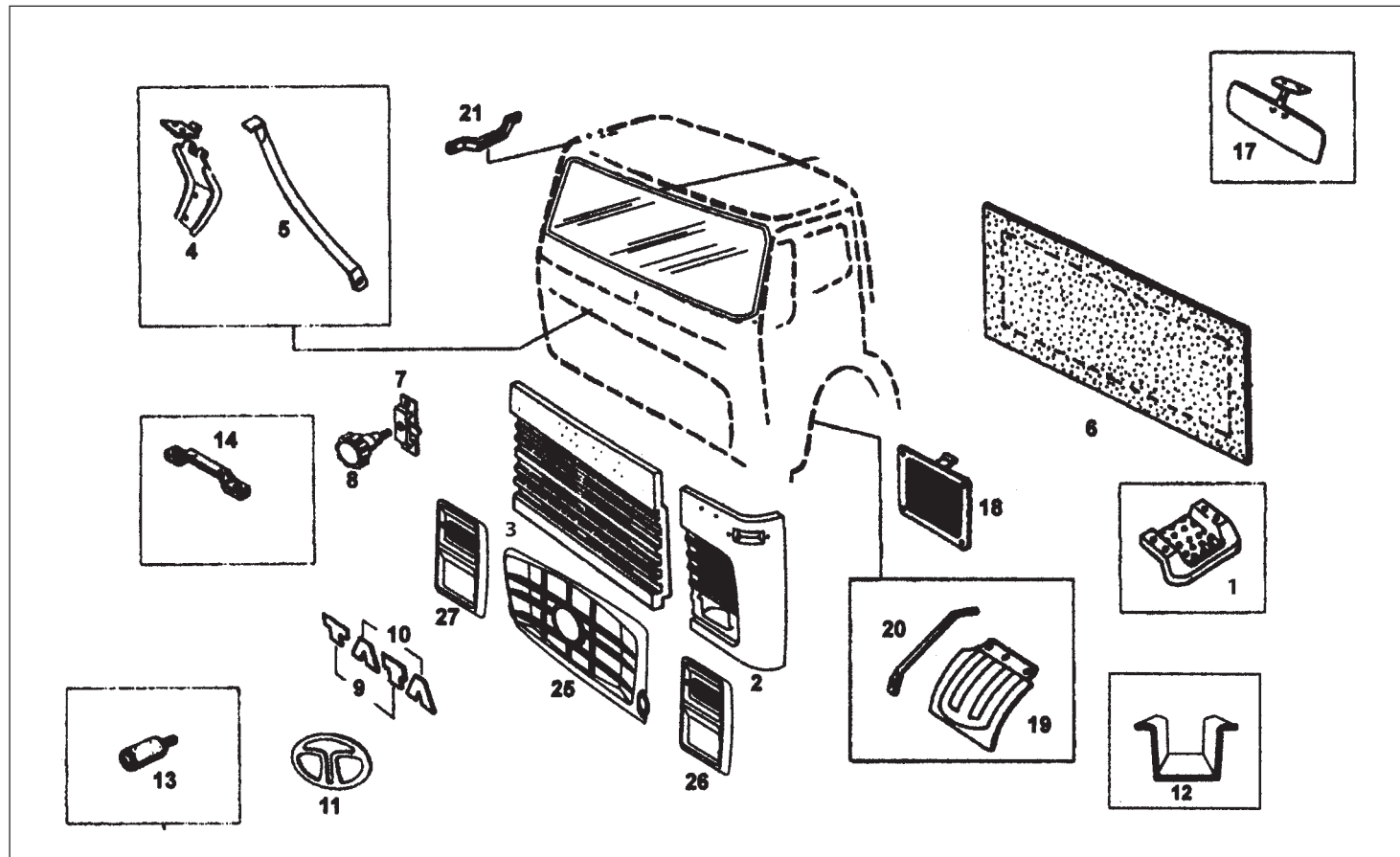




TABLE 60.2

CAB SHEET METAL AND FITMENTS

GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
21	2751 8810 63 05	Mud Flap Rear	2	For Non-Lowered & Lowered Veh.
	2841 8810 63 05	Mud Flap Rear	2	For 2.64 Deg.Eng.Incl.Vehicles
	2841 8110 01 07	Assy.Arrestor Spray Suppression	2	
	2592 8110 01 31	Assy Head Lamp Dome	2	
	2573 8870 63 03	Grab Handle (at Body Shell,Engine Hood)	4	

TATA MOTORS

TABLE 60.3

CAB FITMENTS

GROUP 60

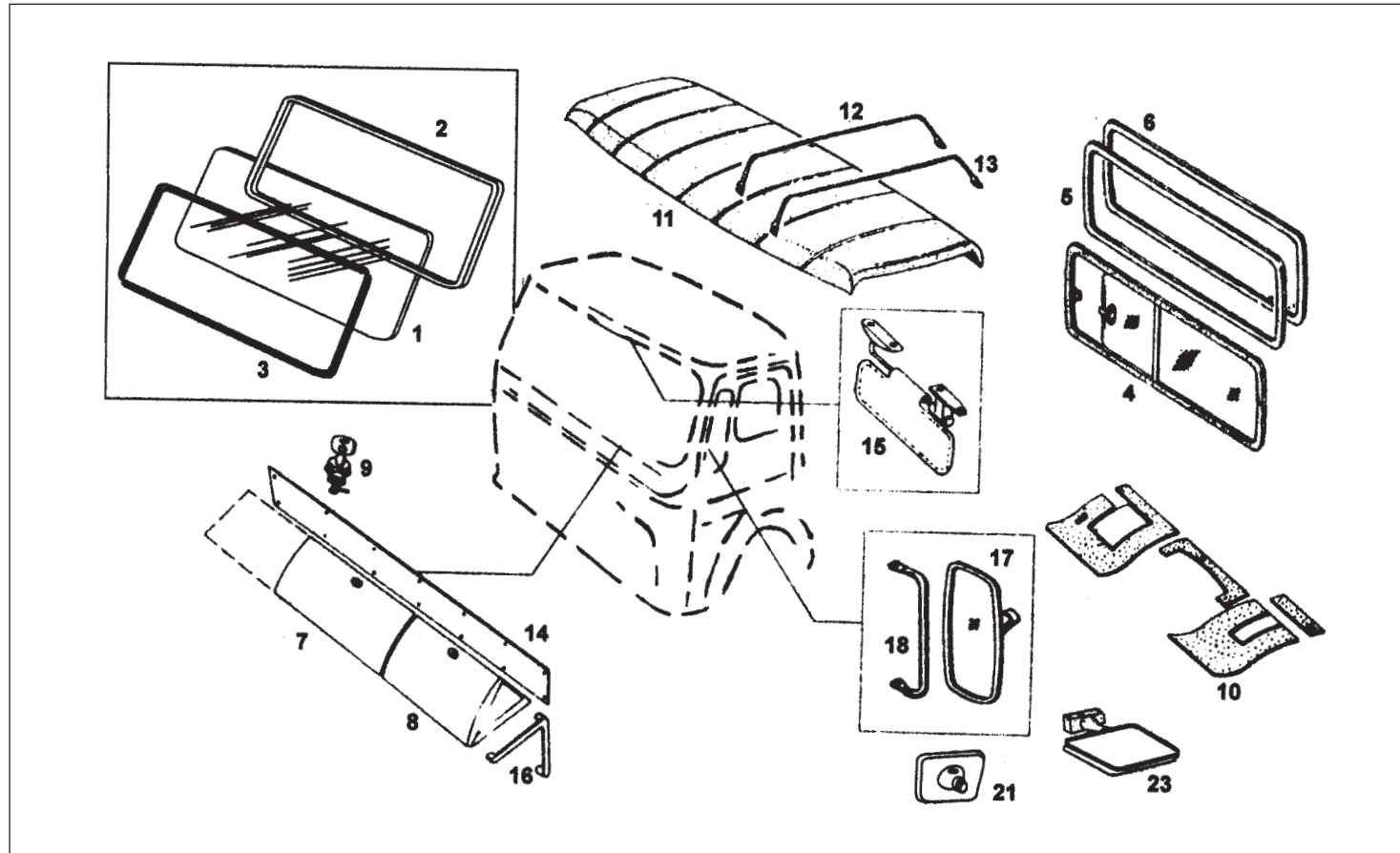




TABLE 60.3 **CAB FITMENTS** **GROUP 60**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CAB FITMENTS		
1	2576 6710 23 16	Wind Shield Glass (Single Piece)	1	
2	2576 6710 63 24	Rubber Mould (Wind Screen)	1	
3	2680 6710 25 01	Filler Profile	1	
4	2651 6710 01 01	Assy.Rear Window Complete	1	
5	2575 6710 63 02	Rubber Mould (Rear Window)	1	
6	2575 6710 25 03	Filler Profile	1	
7	2576 6890 63 05	Lid Centre Glove Box	1	
8	2576 6890 63 04	Lid Side Glove Box	1	
9	3505 9808 01 03	Assy Lock With Key (Glove Box)	1	
10	2679 6840 01 02	Assy. Floor Mat	1	For Non-Lowered Vehicles.
10	2679 6840 01 01	Assy. Floor Mat	1	For Lowered,Air Cond.12 Volts Veh.
11	2576 6950 01 03	Assy Roof Lining	1	
12	2576 6960 60 10	Roof Bow Middle	4	
13	2576 6960 60 12	Roof Bow Centre	3	
14	2576 6920 01 08	Assy Padding(Dash Board)	1	
15	2641 8110 01 11	Assy.Sunvisor RH	1	
15	2641 8110 01 12	Assy.Sunvisor LH	1	

TATA MOTORS

TABLE 60.3

CAB FITMENTS

GROUP 60

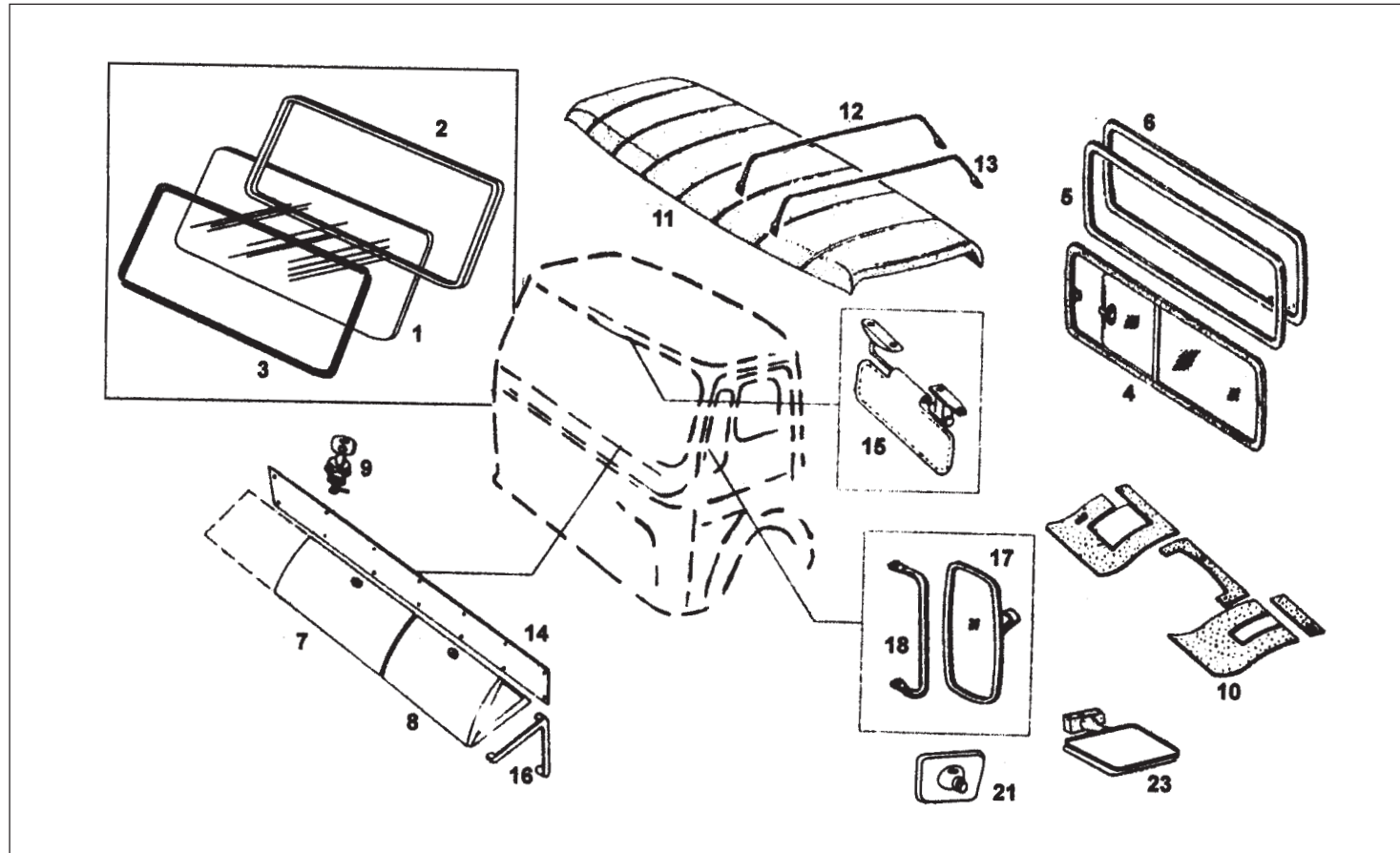




TABLE 60.3

CAB FITMENTS

GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
16	2576 8150 01 19	Assy. Grab Handle (Dash Board)	2	
16	2576 8150 01 12	Assy. Grab Handle LH (Dash Board)	1	
16	2576 8150 01 13	Assy. Grab Handle RH (Dash Board)	1	
17	2576 8110 01 52	Assy Rear View Mirror Outer RH	1	
17	2576 8110 01 53	Assy Rear View Mirror Outer LH	1	
18	2576 8110 01 06	Assy Tubular Frame (Rear View Mirror)	2	
21	2576 8110 01 46	Assy Proximity Mirror	1	
23	2747 8110 01 19	Assy Wide Angle Mirror	1	

TATA MOTORS

TABLE 72.1

DOOR AND FITMENTS

GROUP 72

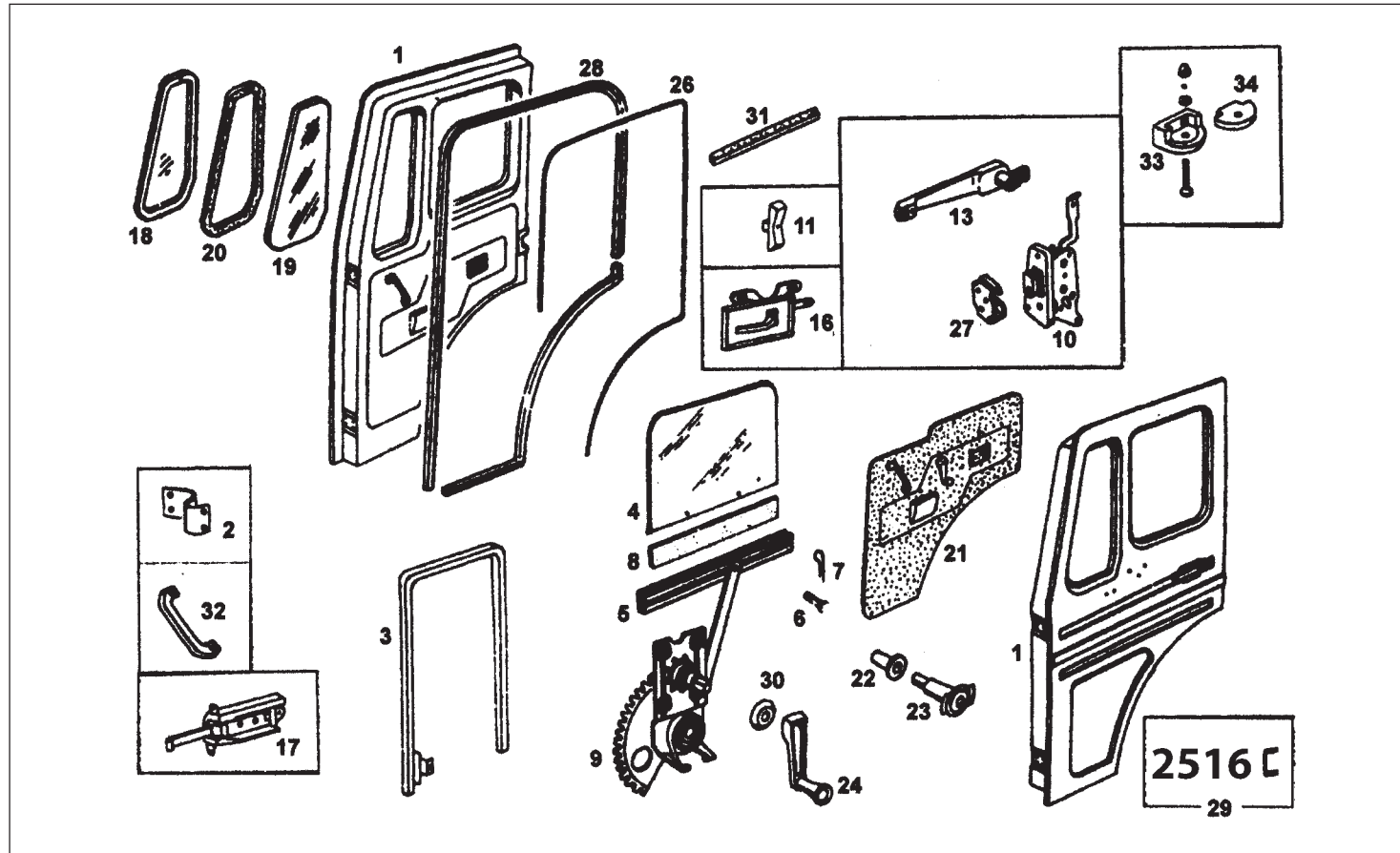




TABLE 72.1

DOOR AND FITMENTS

GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		DOOR AND FITMENTS		
1	2576 7220 01 65	Assy Door Shell LH	1	
1	2576 7220 01 59	Assy Door Shell RH	1	
2	2576 7230 01 52	Assy.Hinge Complete	4	
3	2576 7250 01 48	Assy.Frame Complete (Reg. Window)	2	
4	2576 7250 23 03	Glass Pane [Reg Window]	2	
5	2576 7250 01 43	Assy.Door Glass Holder	2	
6	2576 7250 67 16	Pin (Glass Holder)	4	
7	1315 060614 9	Split Pin 2x14	4	
8	2576 7250 25 12	Rubber Profile	2	
9	2651 7250 01 30	Assy Window Regulator LH	1	
9	2651 7250 01 31	Assy Window Regulator RH	1	
10	2651 7230 01 11	Assy. Door Lock Complete LH	1	
10	2651 7230 01 12	Assy. Door Lock Complete RH	1	
11	2576 7231 56 02	Knob	2	
13	2651 7230 01 05	Door Handle Outer RH	1	
13	2651 7230 01 57	Door Handle Outer LH	1	
16	3502 7230 01 13	Assy Handle Inner Door RH	1	

TATA MOTORS

TABLE 72.1

DOOR AND FITMENTS

GROUP 72

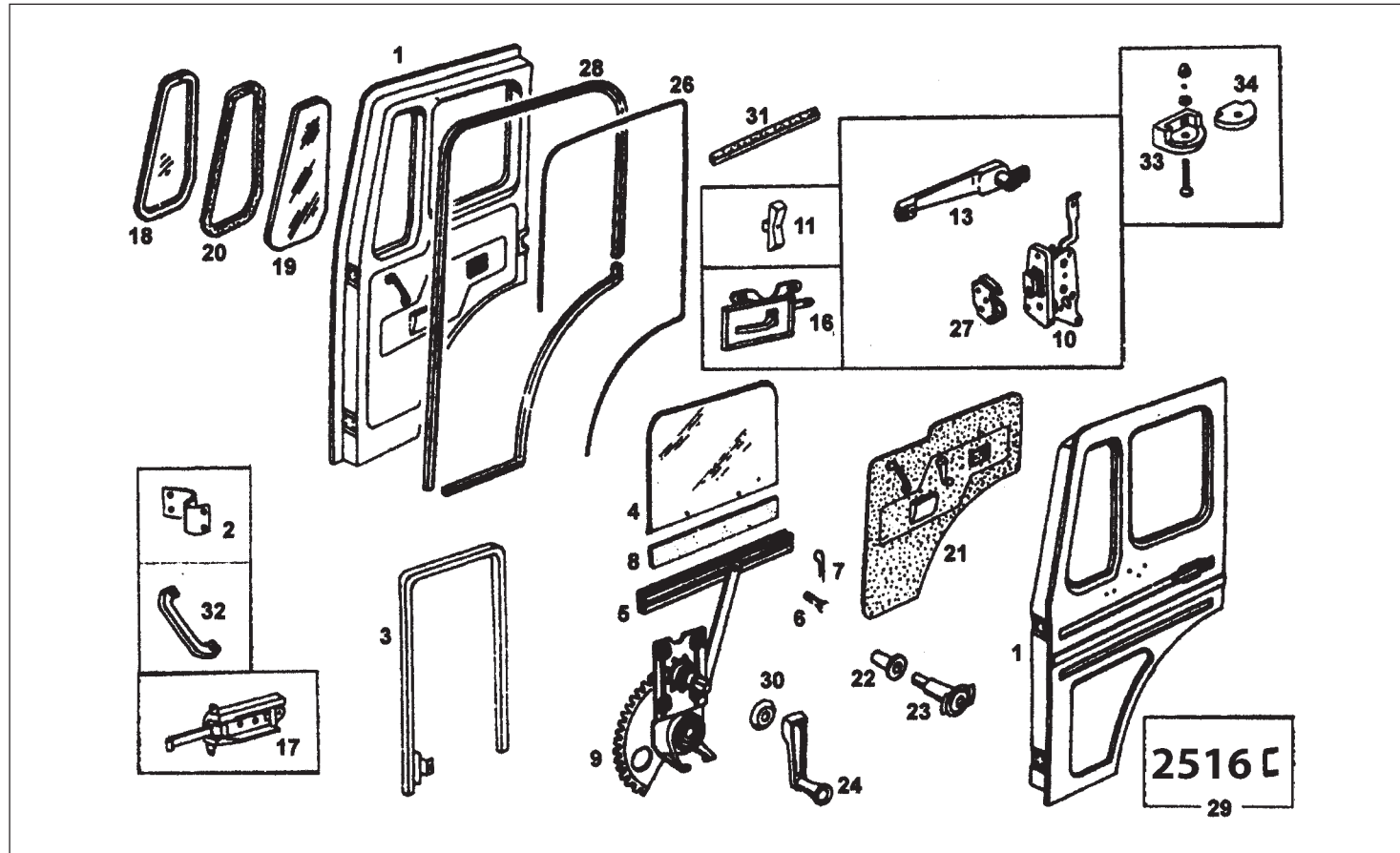




TABLE 72.1

DOOR AND FITMENTS

GROUP 72

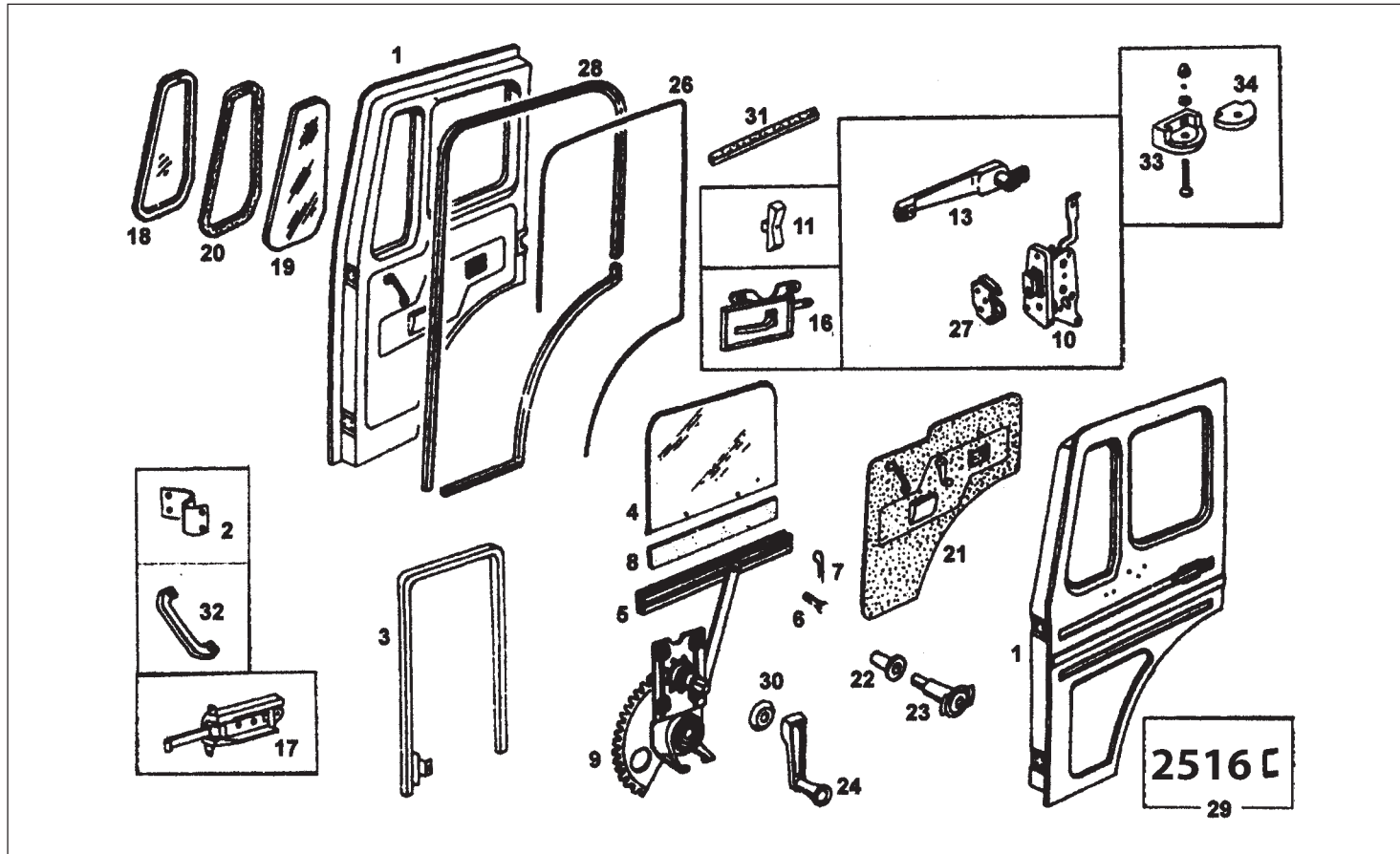
FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
16	3502 7230 01 12	Assy Handle Inner Door LH	1	
17	2576 7230 01 53	Assy Door Check	2	
18	2576 7250 01 30	Turning Window Complete LH	1	
18	2576 7250 01 31	Turning Window Complete RH	1	
19	2576 7250 23 06	Glass Pane (Turning Window)	2	
20	2576 7250 63 14	Rubber Mould LH	1	
20	2576 7250 63 15	Rubber Mould RH	1	
21	2575 7270 01 02	Assy Door Padding LH	1	
21	2575 7270 01 01	Assy Door Padding RH	1	
22	2654 7270 63 10	Door Pad Clip (Top Cab)	24	
23	2654 7270 63 07	Door Pad Clip (Bottom)	24	
24	2654 7230 01 62	Assy. Handle(For Window Regulator)	2	
26	2576 7230 63 18	Door Sealing Outer	2	
	2576 7230 25 07	Sealing Profile Door	2	
27	2576 7231 82 04	Striker LH	1	
27	2576 7231 82 05	Striker RH	1	
	2576 7231 67 11	Mounting Pin (Striker)	2	
28	2576 7230 63 20	Door Sealing Inner	2	

TATA MOTORS

TABLE 72.1

DOOR AND FITMENTS

GROUP 72



**TABLE 72.1****DOOR AND FITMENTS****GROUP 72**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
29	2751 8180 01 12	Assy "TATA 2516 C 6X4" Mascot	1	
	2752 8180 01 07	Assy "6X4" Mascot	2	
	2782 8180 01 07	Assy "TATA" Mascot	1	
	2782 8110 63 03	Sticker "TURBO-INTERCOOLER"	1	
30	2651 7230 86 01	Spacer (Handle)	2	
31	2576 7250 63 21	Grip Beading	4	
32	2651 7250 63 16	Grab Handle (Door)	2	
33	2576 8110 33 01	Bracket(Lower)Top Mtg (Rear View Mirror)	2	
34	2576 8110 33 02	Bracket(Lower)Bottom Mtg (Rear View Mirror)	2	

TATA MOTORS

TABLE 82.1

WIPER ARRANGEMENT

GROUP 82

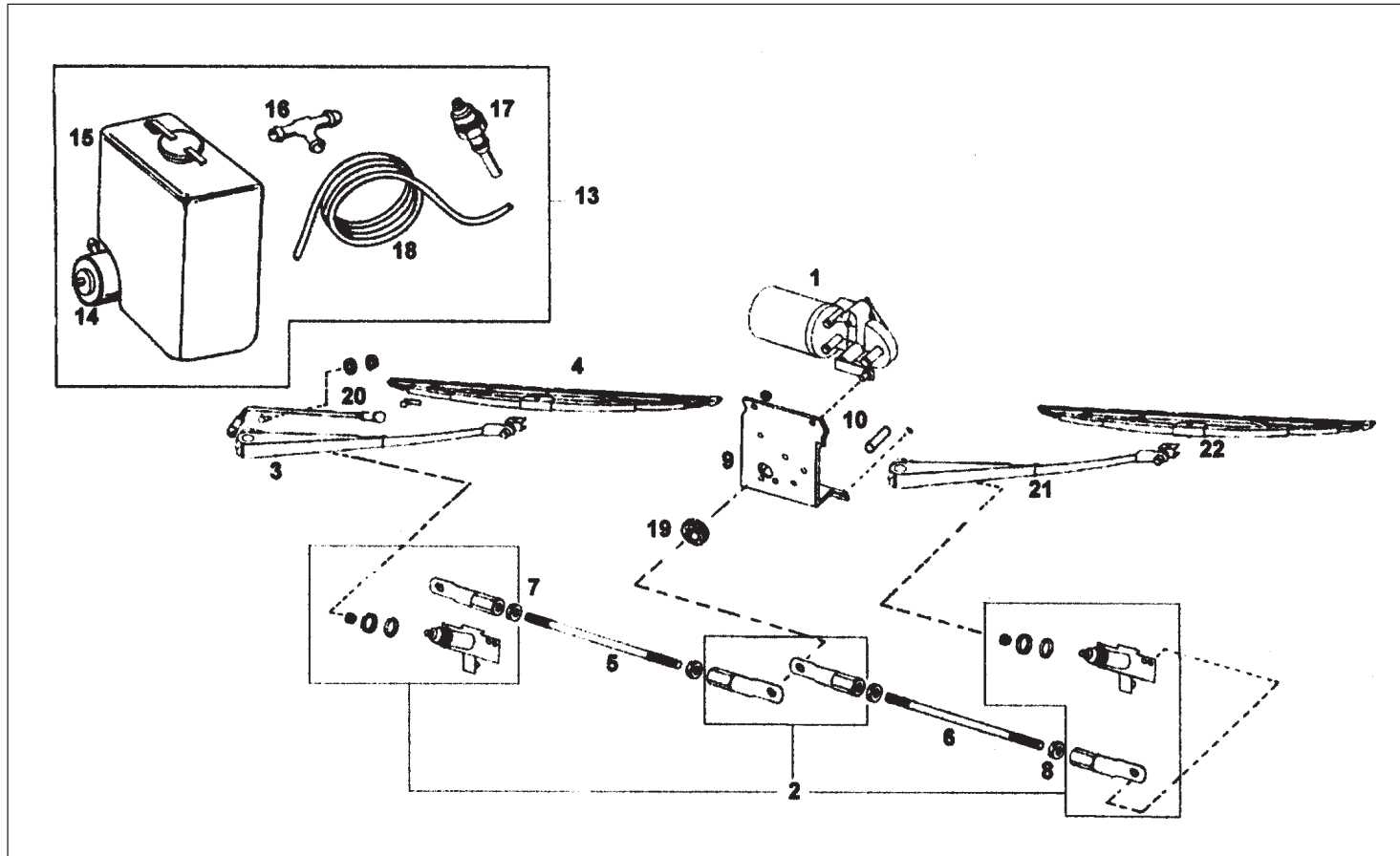




TABLE 82.1

WIPER ARRANGEMENT

GROUP 82

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		WIPER ARRANGEMENT		
1	2841 8240 99 01	Wiper Motor. 17W, 24V (HI-Power)	1	For Non-Lowered 24 Volts Vehicle
1	2767 8240 99 01	Wiper Motor. 17W, 12V (HI-Power)	1	For Lowered, 12 Volts Vehicles
2	2767 8240 01 01	Acc. Kit For 17W High Power Motor, consisting off :	1	
		Wiper Motor Connector	1	
		Link End Assy R H	2	
		Link End Assy L H	2	
		Spacer	2	
		Assy Wheel Box	2	
	2767 8240 01 02	Assy. Wiper Arm, Blade & Support Arm (Driver)	1	
3	2576 8240 01 25	Assy. Wiper Arm (Driver)	1	
4	2576 8240 01 28	Assy. Wiper Blade (Driver)	1	
20	2576 8240 01 26	Assy. Support Arm	1	
	2767 8240 01 03	Assy. Wiper Arm & Blade (Codriver)	1	
21	2576 8240 01 27	Assy. Wiper Arm (Codriver)	1	
22	2576 8240 01 29	Assy. Wiper Blade (Codriver) 600 mm Long	1	
5	2767 8240 99 02	Link Rod (440 mm)	1	
6	2576 8240 99 05	Link Rod (205mm)	1	

TATA MOTORS

TABLE 82.1

WIPER ARRANGEMENT

GROUP 82

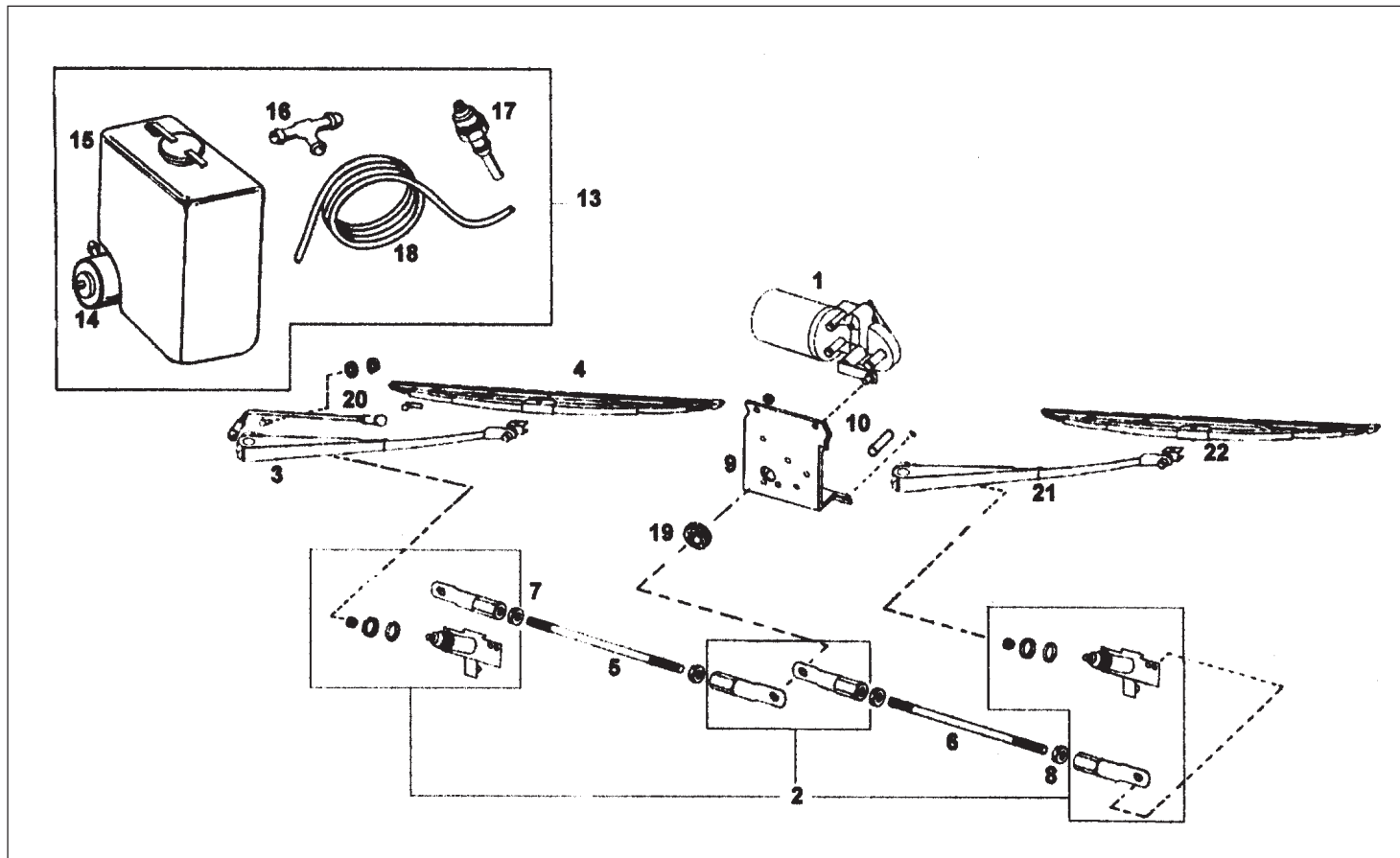




TABLE 82.1

WIPER ARRANGEMENT

GROUP 82

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
7	1208 080100 7	Hex Thin Nut M10	2	
8	1208 089902 3	Hex Thin Nut M10 LH	2	
9	2767 8240 82 01	Bracket Motor Mounting	1	
19	000 997 18 81 J	Rubber Grommet	4	
10	042 992 00 20 J	Sleeve	4	
	1252 069801 7	Spring Washer B 6	4	
	1140 560625 1	CR Pan HD Screw M 6x25	4	
	3505 8204 92 01	Washer	4	
	2651 8240 99 09	Ball Pin	1	
	2651 8240 75 01	Rubber Washer	1	
13	2651 8240 01 06	Kit Electrical Windshield Washer ;Consisting off :	1	
14		Pump Assy	1	
15		Tank	1	
16		T-Joint	1	
17		Nozzle Unit	2	
18		Tube 2000 mm Long	1	
		Omega Clip	8	
		Bracket,Windshield Washer	1	



TABLE 83.1

AC FITMENT

GROUP 83

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		AC FITMENT		For Lowered,12 Volts Air Cond. Veh.
	2786 2312 01 01	Assy.Tensioner (A.C.Belt Tensioner)	1	
	2547 2312 70 06	Pulley,A.C.Compressor Tensioning	1	
	2547 0511 31 01	D.G. Ball Bearing.	2	
	2547 0511 86 04	Spacer	1	
	2547 0511 86 05	Spacer	1	
	2547 0511 92 01	Washer	1	
	2547 2312 02 19	Assy.Clutch	1	
	2534 2015 63 02	Narrow V Belt 1185 Lg Cogged Type	1	Optional
	2534 2015 63 27	Cogged Belt (1185 Length)	1	Optional
	2680 8310 01 20	Assy.Bracket Condenser Mtg.-RH	1	
	2680 8310 01 02	Kit For A.C.Unit CPT	1	
	2680 8340 63 01	Case Cooling Unit Upper	1	
	2680 8340 63 02	Case Cooling Unit Lower	1	
	2680 8340 01 01	Assy.Evaporator Unit	1	
	2699 8310 01 79	Assy.Expansion Valve	1	
	2658 5470 99 10	Blower Motor	1	
	2658 5470 99 11	Fan Blower	1	



TABLE 83.1

AC FITMENT

GROUP 83

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2680 8310 01 04	Assy.Condenser Complete	1	
	2680 8310 01 29	Assy.Condenser Fan W/Motor	1	
	2680 8310 01 36	Assy.Blower Resistor	1	
	2680 8310 01 46	Assy.Condenser Core	1	
	2680 8310 01 19	Assy.Bracket Condenser Mtg.-LH	1	
	2659 8310 82 62	Clamp (Evap.Pipes).	6	
	2699 8310 82 10	Clamp Piping - (Hose Discharge)	1	
	2659 8310 82 97	Clamp (R.D.Inlet Tube)	1	

TATA MOTORS

TABLE 88.1

BUMPER, ENGINE HOOD, FENDER

GROUP 88

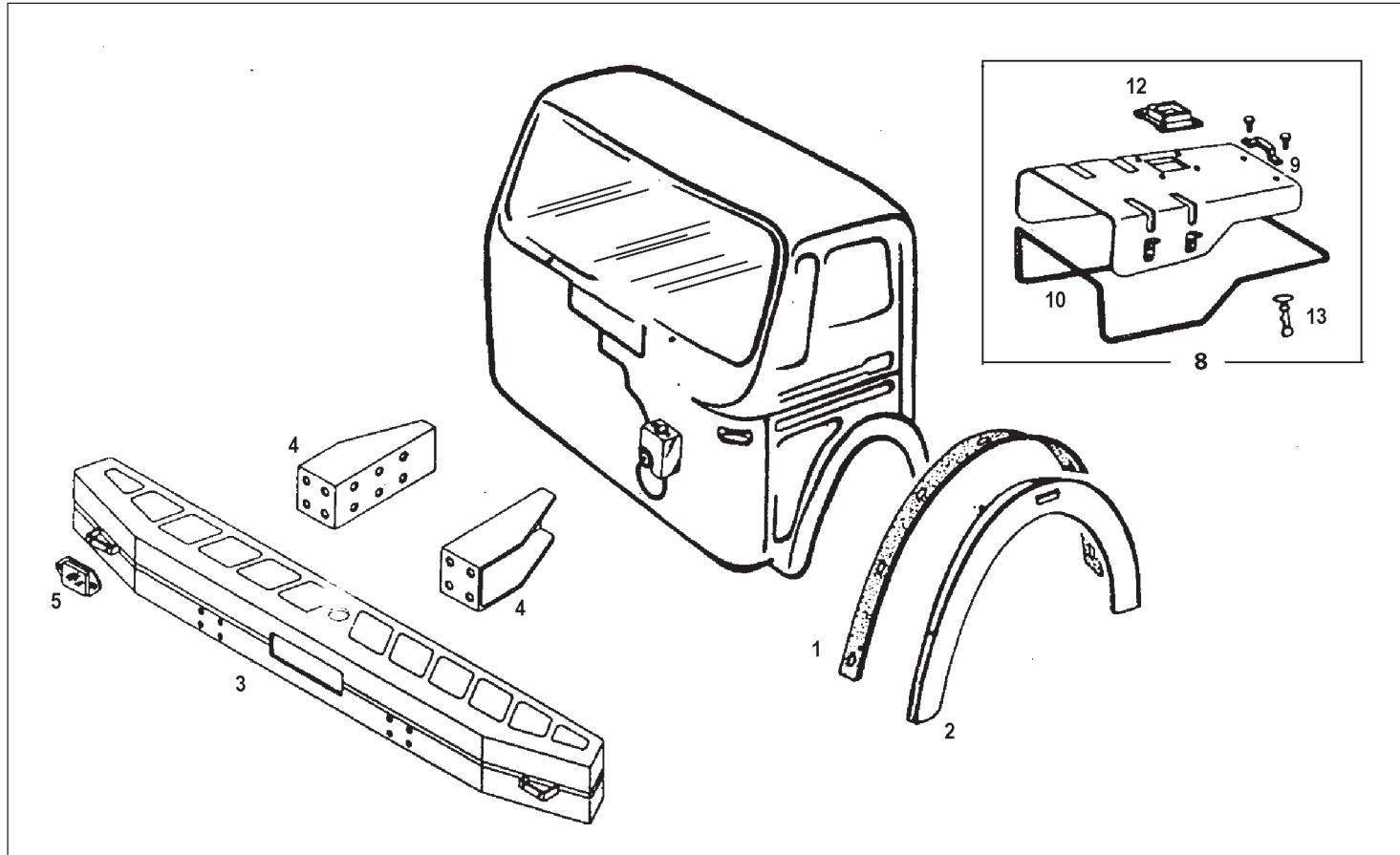




TABLE 88.1

BUMPER, ENGINE HOOD, FENDER

GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		BUMPER, ENGINE HOOD, FENDER		
1	2841 8810 77 01	Beading Fender LH	1	
1	2841 8810 77 02	Beading Fender RH	1	
2	2841 8810 63 03	Fender Trim LH	1	
2	2841 8810 63 04	Fender Trim RH	1	
3	2679 8850 01 01	Assy. Bumper Complete	1	For Non-Lowered & Lowered Veh.
3	2751 8850 01 15	Assy. Bumper Complete	1	For 2.64 Deg.Eng.Incl.Vehicles
4	2576 8850 01 35	Assy. Bracket (Bumper)	2	
5	2573 5441 01 37	Assy. Reflector	2	
8	2751 8870 01 01	Assy. Engine Hood Complete	1	For Non-Lowered & Lowered Veh.
8	2841 8870 01 01	Assy. Engine Hood Complete	1	For 2.64 Deg.Eng.Incl.Vehicles
9	2573 8870 63 03	Grab Handle	2	
10	2754 8870 77 03	Sealing Rubber (Engine Hood)	1	For Non-Lowered & Lowered Veh.
10	2841 8870 71 01	Sealing Rubber (Engine Hood)	1	For 2.64 Deg.Eng.Incl.Vehicles
12	2751 2680 01 52	Assy.Base Plate	1	
	2592 8870 82 03	Clamping Plate(E/Hood Base Plate)	2	
	2751 8870 82 01	Clamping Plate(Heat Insulation)	4	
13	2592 8870 01 03	Assy.Toggle Clamp (Engine Hood)	4	
	2601 8870 01 03	Assy. Nut Plate (E/Hood Toggle Clamp)	4	

TATA MOTORS

TABLE 89.1

CAB MOUNTING

GROUP 89

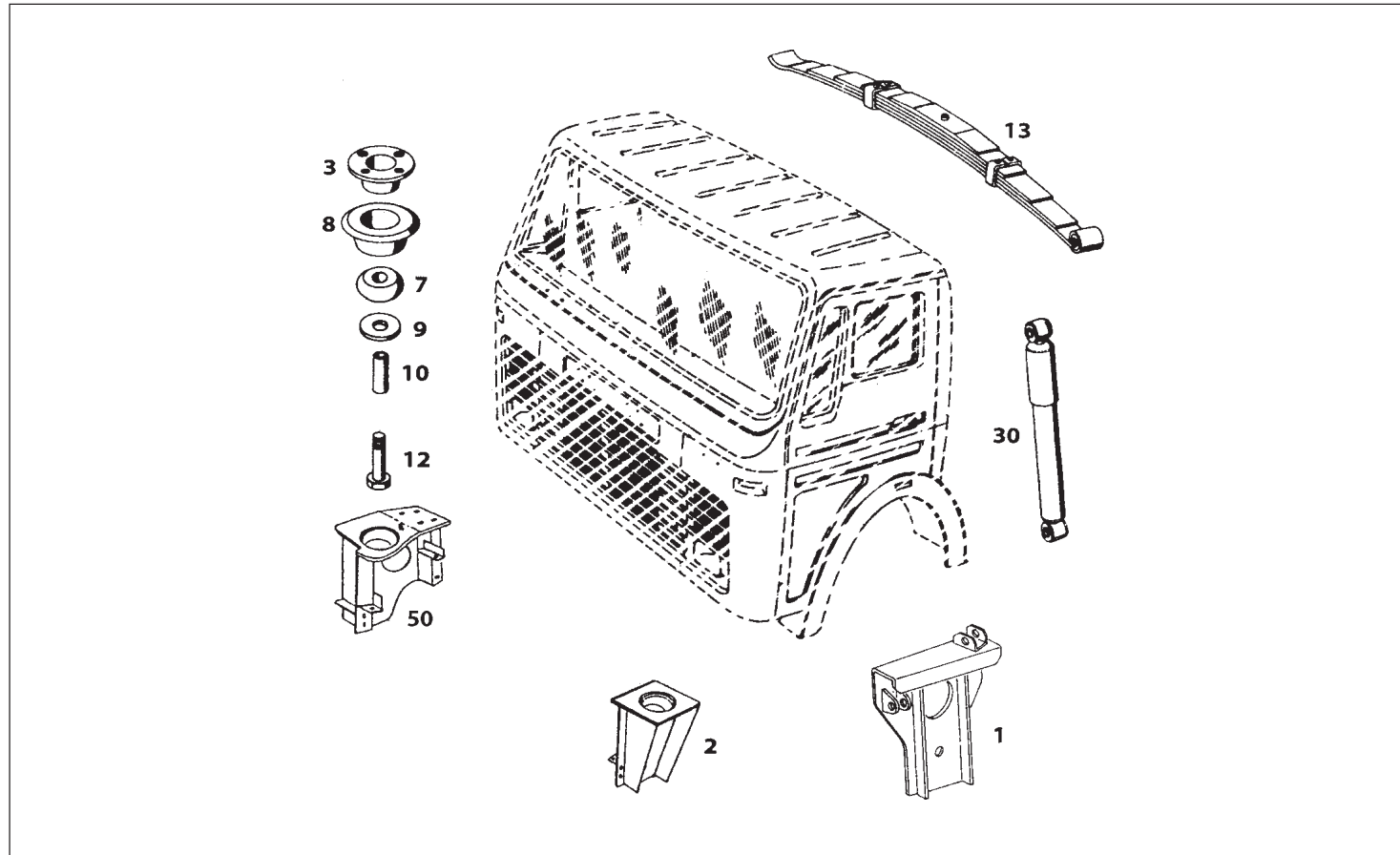



TABLE 89.1
CAB MOUNTING
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CAB MOUNTING		
50	2751 4610 01 01	Steering Gear Box & Control Mtg. Bkt. Assy.(Front)	1	
2	2576 8910 01 04	Assy. Front Mounting Bracket LH RHD	1	
1	2679 8910 01 10	Assy. Bracket LH Rear (Cab Mtg.& Shock Absorber Mtg)	1	For Non-Lowered & Lowered Veh.
1	2679 8910 01 11	Assy. Bracket RH Rear (Cab Mtg.& Shock Absorber Mtg)	1	For Non-Lowered & Lowered Veh.
1	2679 8910 01 14	Assy. Bracket LH Rear (Cab Mtg.& Shock Absorber Mtg)	1	For 2.64 Deg.Eng.Incl.Vehicles
1	2679 8910 01 15	Assy. Bracket RH Rear (Cab Mtg.& Shock Absorber Mtg)	1	For 2.64 Deg.Eng.Incl.Vehicles
3	2576 8910 37 02	Mounting Cup Front	2	
	2654 4030 67 02	Screw with Nyloc Insert	8	
7	2576 8910 77 04	Rubber Buffer (Lower)	2	
8	2576 8910 77 05	Rubber Buffer (Upper)	2	
9	2576 8910 71 28	Plate (Front Mtg.)	2	
10	2576 8910 86 02	Spacer Tube (Front Mtg.)	2	
12	2576 9910 01 04	Pin with Nyloc Insert	2	
13	2679 8910 01 13	Assy. Spring Cab Mounting Rear	1	
30	2576 8910 01 49	Shock Absorber	2	
	2576 8910 67 03	Pin (Shock Absorber)	4	

TATA MOTORS

TABLE 91.1

SEAT AND SEAT BELTS

GROUP 91

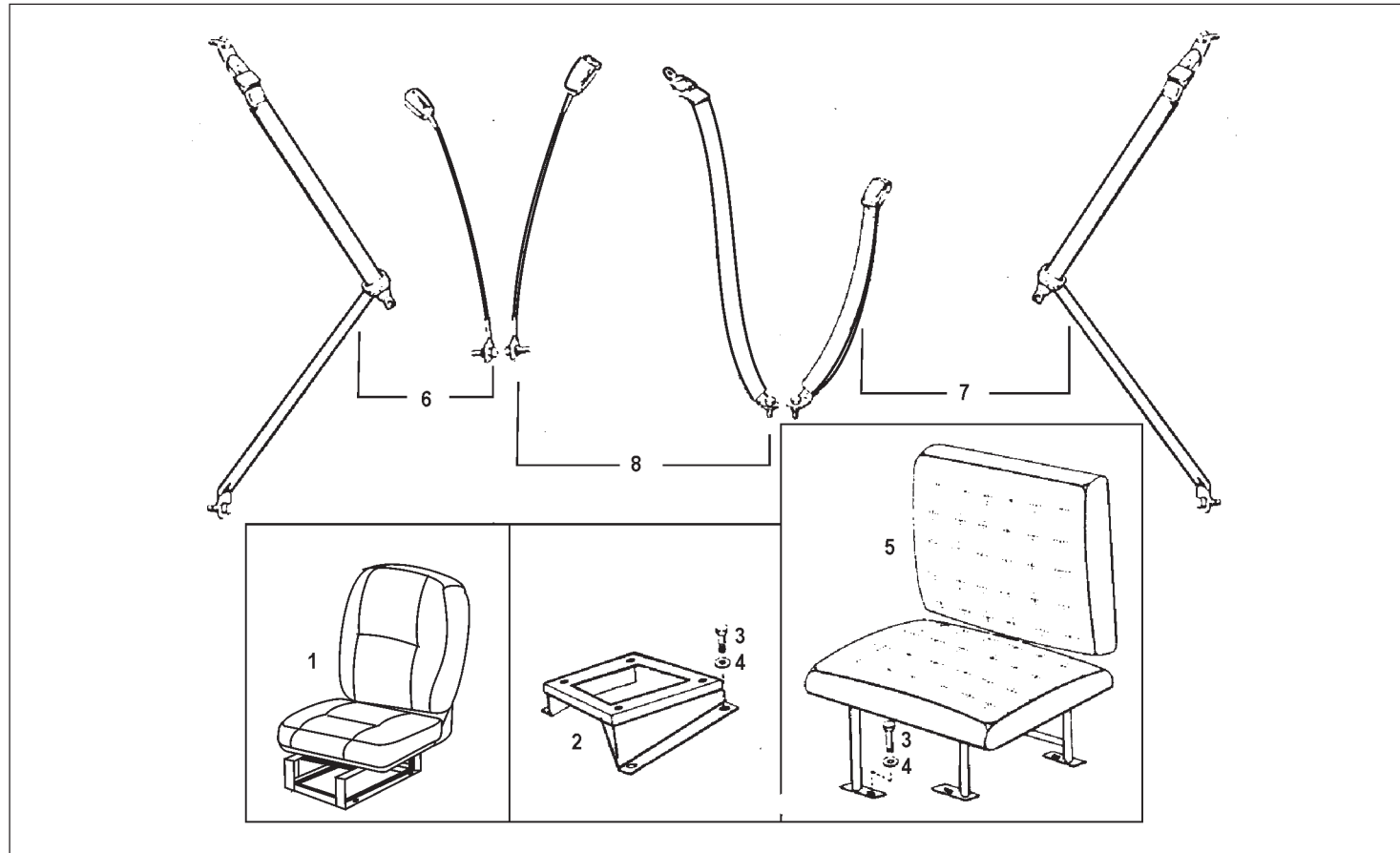




TABLE 91.1 **SEAT AND SEAT BELTS** **GROUP 91**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		SEAT AND SEAT BELTS		
1	2651 9100 01 01	Assy. Driver's Seat RHD	1	For Non-Lowered & Lowered Veh.
1	2651 9100 01 31	Assy.Driver and Codriver Seat W/Head Rest	2	For 2.64 Deg.Eng.Incl.Vehicles
2	2576 9170 01 33	Assy. Seat Stand	1	
3	1132 399822 3	Hex. Screw M 8x16	4	
4	1246 050084 1	Bright Washer 8.4 St.	4	
5	2576 9400 01 14	Assy. Co-Driver Seat Complete	1	For Non-Lowered & Lowered Veh.
3	1132 399807 0	Hex. Screw M 8x20	4	
4	1265 060084 1	Washer A 8.4 St.	4	
	2754 9150 01 08	Kit Seat Belts,consisting off :	1	
6	2754 9150 01 09	Assy. Seat Belts Comp. (Driver)	1	Not Serviced Loose
7	2754 9150 01 11	Assy. Seat Belt Comp. Co-Drivers	1	Not Serviced Loose
8	2754 9150 01 13	Assy. Seat Belt Comp. Middle	1	Not Serviced Loose
6	2576 9150 01 34	Assy.Seat Belt Complete--Driver and Codriver	2	For 2.64 Deg.Eng.Incl.Vehicles
	2576 9170 01 39	Assy Bracket (Safety Belt)	2	For 2.64 Deg.Eng.Incl.Vehicles



TATA MOTORS

PART - II

HYDRAULIC TIPPING SYSTEM

TATA MOTORS

TABLE 44.1

TIPPING EQUIPMENT

GROUP 44

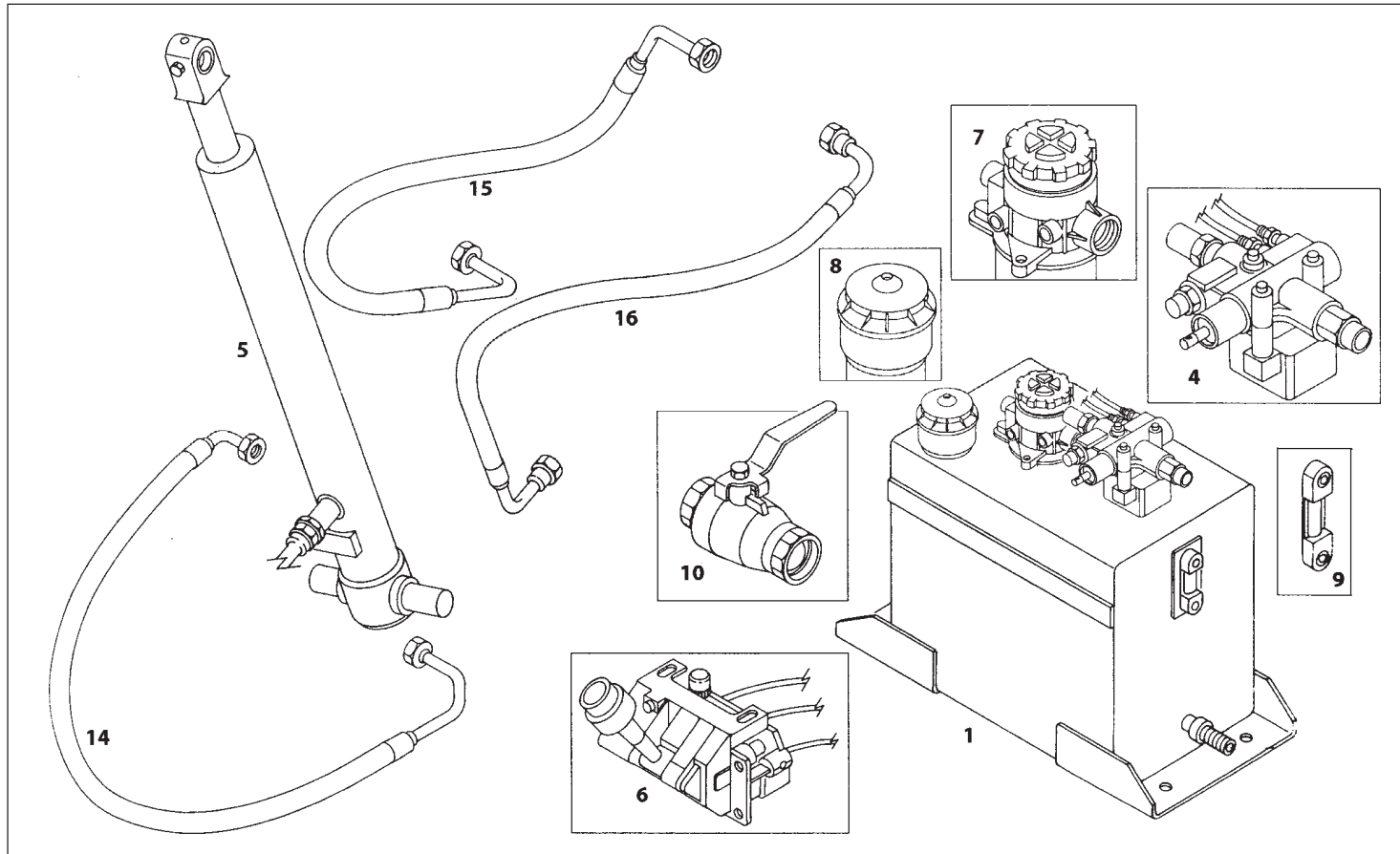




TABLE 44.1 **TIPPING EQUIPMENT** **GROUP 44**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		TIPPING EQUIPMENT		
1	2751 4410 01 12	Assy. Oil Tank 65 Lit.	1	
1	4002 4440 99 01	Assy. Oil Tank 50 Lit.	1	
	2751 3120 01 10	Assy. Oil Tank Mtg. Bracket	1	
4	2751 4410 01 13	Assy. Tipper Valve (3 DHMP)	1	
5	2751 4410 01 14	Assy. Hydraulic Cylinder (Type FE 120)	1	For STANDARD Body
5	2171 4410 01 08	Assy. Hydraulic Cylinder (Type FE 141)	1	For HDD Rock Body
6	2751 4410 01 15	Air Control P.T.O. / Valve	1	
7	2751 4410 01 16	Assy. Return Line Filter	1	
8	2751 4410 01 17	Assy. Air Breather Filter	1	
9	2751 4417 99 02	Fluid Level Gauge	1	
10	2751 4417 90 01	Ball Valve	1	
	2751 4417 92 01	Copper Washer 1.5 Inch	1	
	2751 4417 99 01	Valve Mounting Block	1	
	2594 5130 01 02	Direction Control Valve	1	
14	2751 4417 58 01	Suction Hose 1 Inch x 1150 mm LG	1	From Tank Ball Valve to APP
15	2751 4417 58 02	Pressure Hose 3/4" x 3/4", 1950 LG	1	From 'P' Port of Tipping Valve to APP
16	2751 4417 58 03	Pressure Hose 3/4" x 3/4", 1100 mm LG	1	From 'A' Port of Tipping Valve to Cyl.

TATA MOTORS

TABLE 44.1

TIPPING EQUIPMENT

GROUP 44

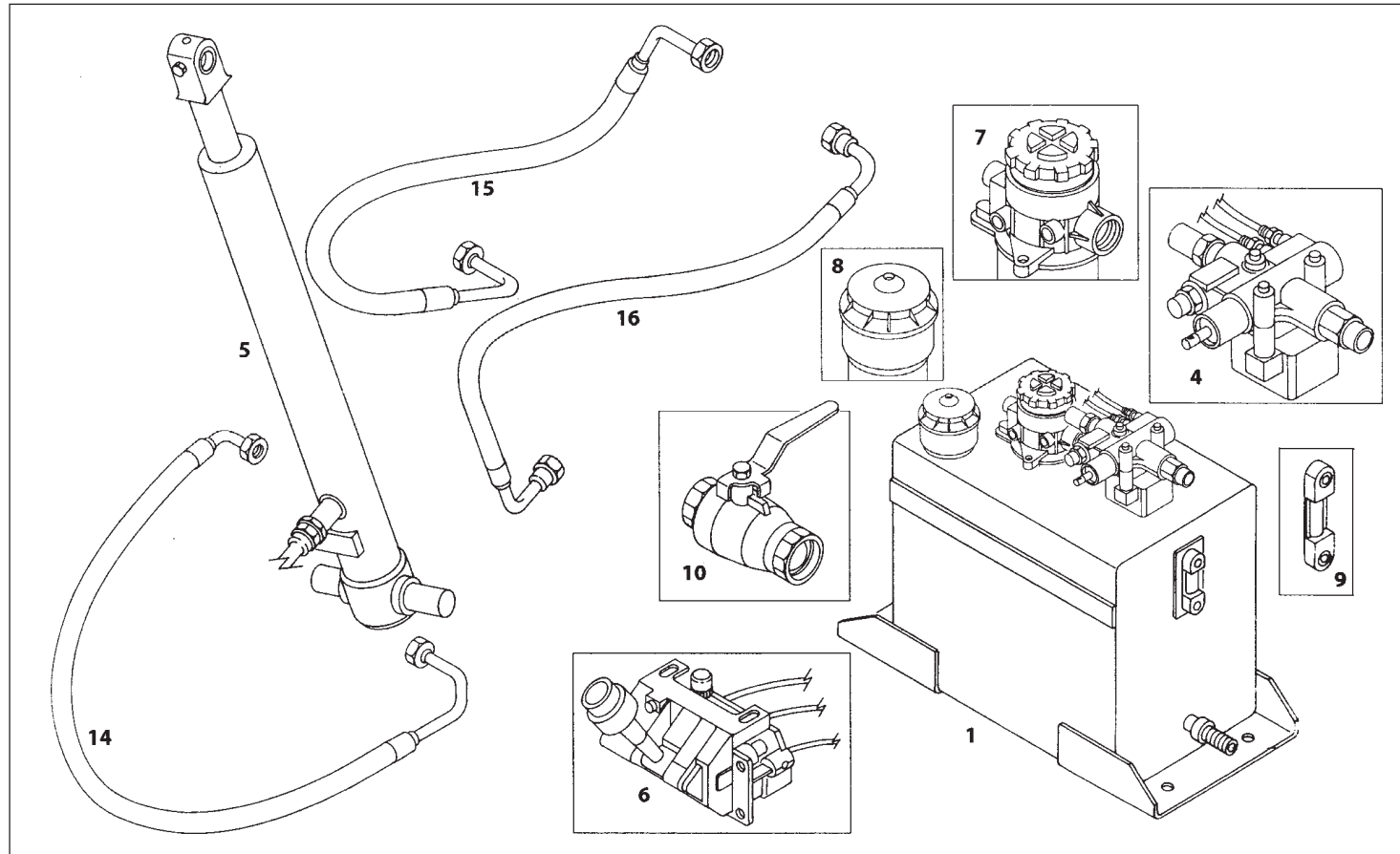




TABLE 44.1

TIPPING EQUIPMENT

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2171 4410 58 01	PVC Flexible Tube	1	
	2171 4410 42 01	PVC Hose Clamp	1	
	2751 4417 92 01	Copper Washer 1.5 Inch	2	
	2751 4417 68 02	Adaptor 1" BSP Male & 39 Dia. x 13 TPI	2	
	2751 4417 77 01	Dowty Seal 1.25 Inch	1	
	2751 4417 77 02	Dowty Seal 3/4 Inch	5	
	2751 4417 77 03	Valve Mtg. Block 'O' Ring	1	
	2751 4417 68 05	Adaptor 1.25 Inch BSP	1	
	2751 4417 77 04	Dowty Seal 1 Inch	1	

TATA MOTORS

TABLE 44.2

HYDRAULIC CYLINDER (FE 120)

GROUP 44

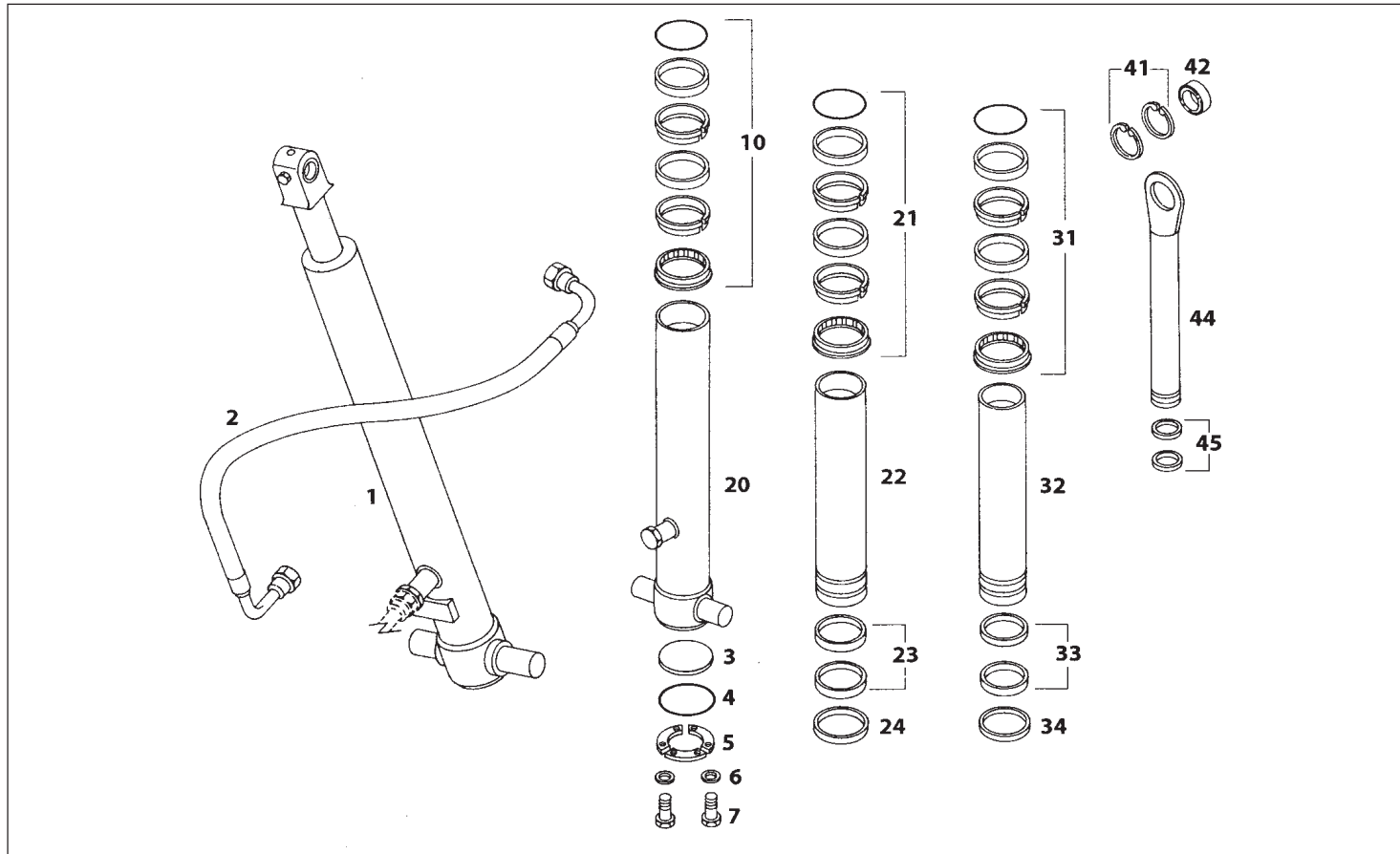



TABLE 44.2
HYDRAULIC CYLINDER (FE 120)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		HYDRAULIC CYLINDER (FE 120)		Type FE 120 for STANDARD Body
1	2751 4410 01 14	Assy. Hydraulic Cylinder	1	
2	2751 4417 58 03	Pressure Hose, 3/4" x 3/4", 1100 mm LG	1	
3	2751 4412 71 01	Bottom Plate 141 Dia.	1	
4	2751 4412 77 01	'O' Ring Base 141 Dia.	1	
5	2751 4412 71 02	Locking Plate	3	
6		Spring Washer M 8	6	Not Serviced
7		Bolt M 8 x 20	6	Not Serviced
10	2751 4412 01 03	Pack Set 141 Dia.	1	
20	2751 4412 01 04	Cylinder Body	1	
21	2751 4412 01 05	Pack Set 120 Dia.	1	
22	2751 4412 69 01	First Stage Tube	1	
23	2751 4412 77 02	Slider 120 Dia.	2	
24	2751 4412 77 03	Snap Ring 120 Dia.	1	
31	2751 4412 01 06	Pack Set 099 Dia.	1	
32	2751 4412 69 02	Second Stage Tube	1	
33	2751 4412 77 04	Slider 099 Dia.	2	
34	2751 4412 77 05	Snap Ring 099 Dia.	1	

TATA MOTORS

TABLE 44.2

HYDRAULIC CYLINDER (FE 120)

GROUP 44

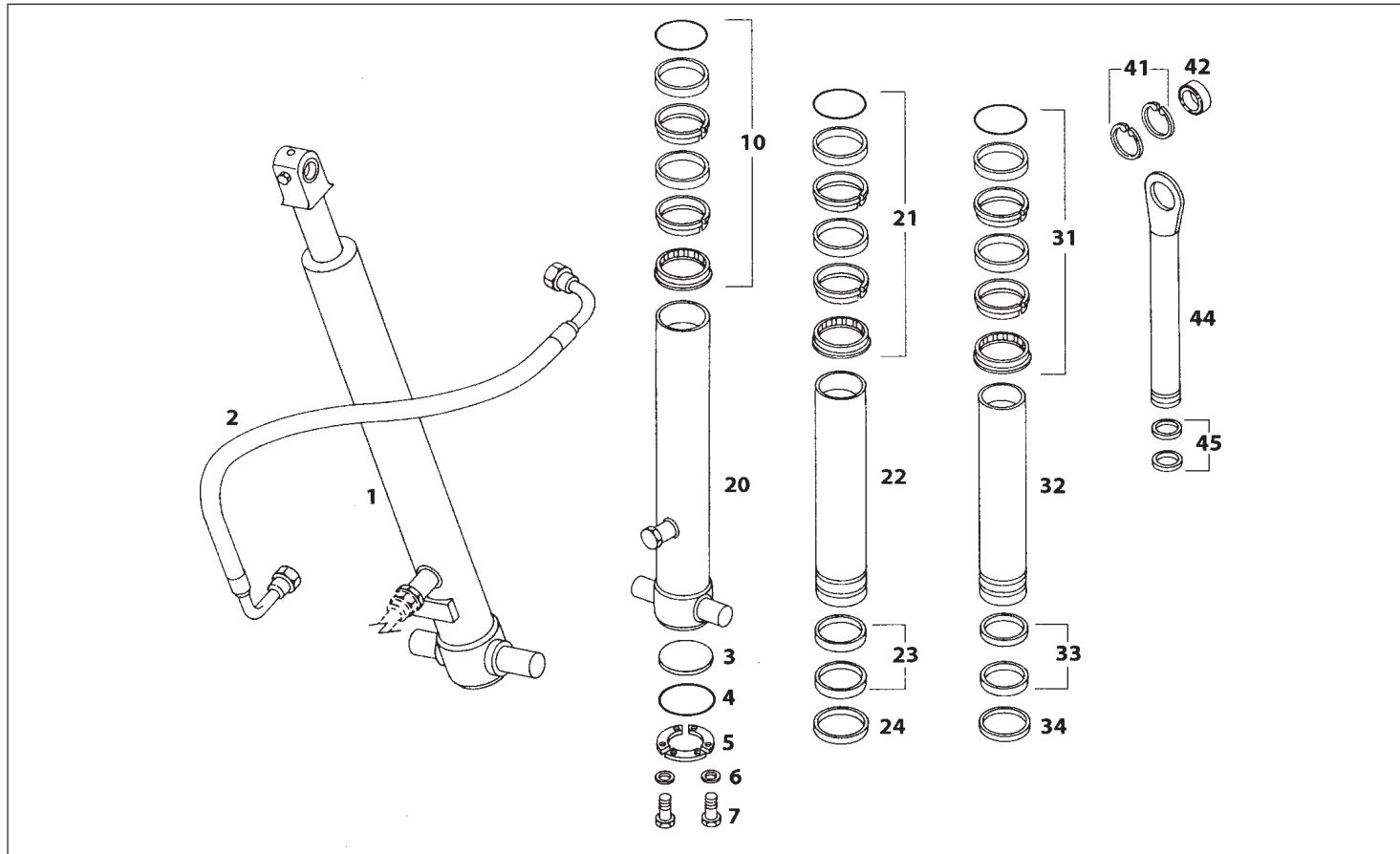




TABLE 44.2

HYDRAULIC CYLINDER (FE 120)

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
41	2751 4412 43 01	Circlip for 50.8 Dia.	2	
42	2171 4410 99 01	Spherical Eye 50.8 Dia.	1	
	2751 4412 99 02	Greaser	1	
44	2751 4412 69 03	Third Stage Rod	1	
45	2751 4412 77 06	Slider 078 Dia.	2	
	2751 4412 01 01	Assy. Kit Pack Set Complete; Consisting of:	1	
10		Pack Set 141 Dia.	1	
21		Pack Set 120 Dia.	1	
31		Pack Set 099 Dia.	1	
4		'O' Ring Base 141 Dia.	1	
		Grease Tube	1	

TATA MOTORS

TABLE 44.3

HYDRAULIC CYLINDER (FE 141)

GROUP 44

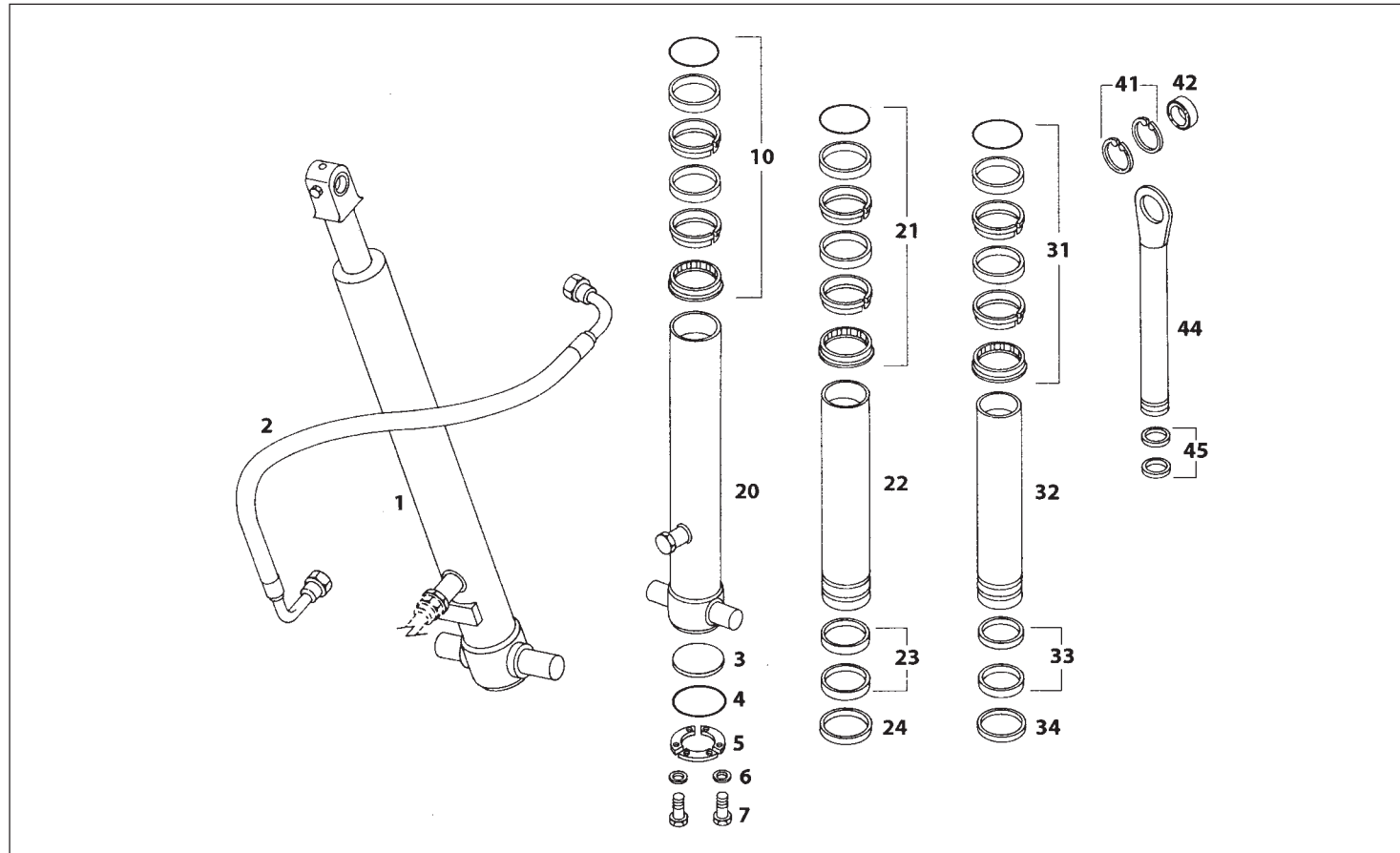



TABLE 44.3
HYDRAULIC CYLINDER (FE 141)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		HYDRAULIC CYLINDER (FE 141)		Type FE 141 for HDD Rock Body
1	2171 4410 01 08	Assy. Hydraulic Cylinder	1	
2	2751 4417 58 03	Pressure Hose, 3/4" x 3/4", 1100 mm LG	1	
3	4002 4410 71 01	Bottom Plate 162 Dia.	1	
4	2171 4410 77 03	'O' Ring Base 162 Dia.	1	
5	2171 4410 71 02	Locking Plate 162 Dia.	3	
6		Spring Washer M 8	6	Not Serviced
7		Bolt M 8 x 20	6	Not Serviced
10	4002 4410 99 19	Pack Set 162 Dia.	1	
20	2171 4410 69 01	Cylinder Body / Base Tube 162 Dia.	1	
21	2751 4412 01 03	Pack Set 141 Dia.	1	
22	2171 4410 69 02	First Stage Tube	1	
23	2171 4410 77 01	Slider 141 Dia.	2	
24	2171 4410 77 02	Snap Ring 141 Dia.	1	
31	2751 4412 01 05	Pack Set 120 Dia.	1	
32	2171 4410 69 03	Second Stage Tube	1	
33	2751 4412 77 02	Slider 120 Dia.	2	
34	2751 4412 77 03	Snap Ring 120 Dia.	1	

TATA MOTORS

TABLE 44.3

HYDRAULIC CYLINDER (FE 141)

GROUP 44

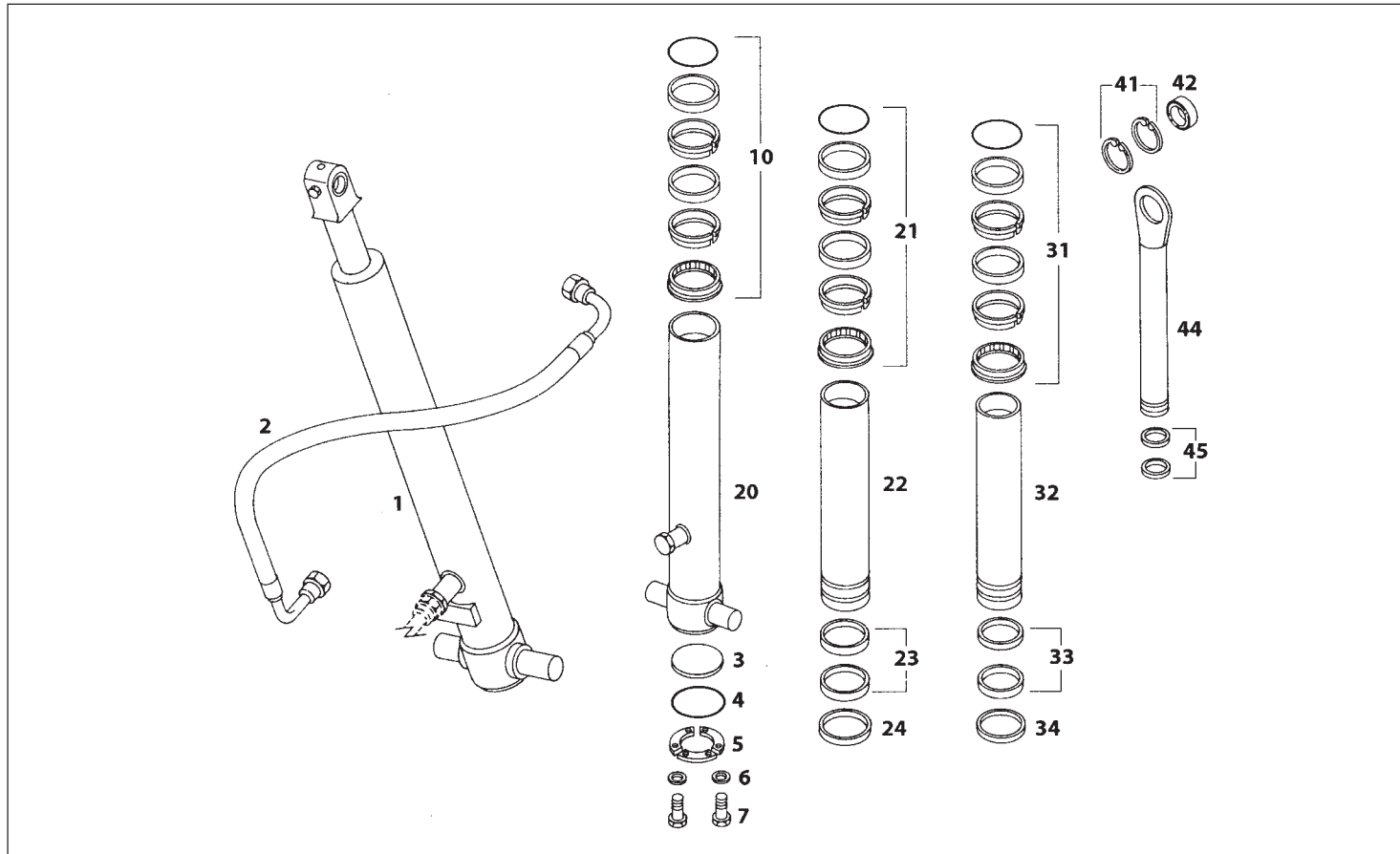




TABLE 44.3

HYDRAULIC CYLINDER (FE 141)

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
41	2751 4412 43 01	Circlip for 50.8 Dia.	2	
42	2171 4410 99 01	Spherical Eye 50.8 Dia.	1	
	2751 4412 99 02	Greaser	1	
44	2171 4410 01 09	Third Stage Rod / Piston PE-099	1	
45	2751 4412 77 04	Slider 099 Dia.	2	
	2171 4410 01 06	Assy. Kit Pack Set Complete; Consisting of:	1	
10		Pack Set 162 Dia.	1	
21		Pack Set 141 Dia.	1	
31		Pack Set 120 Dia.	1	
4		'O' Ring Base 162 Dia.	1	
		Grease Tube	1	

TATA MOTORS

TABLE 44.4

TIPPING VALVE (3 DHMP)

GROUP 44

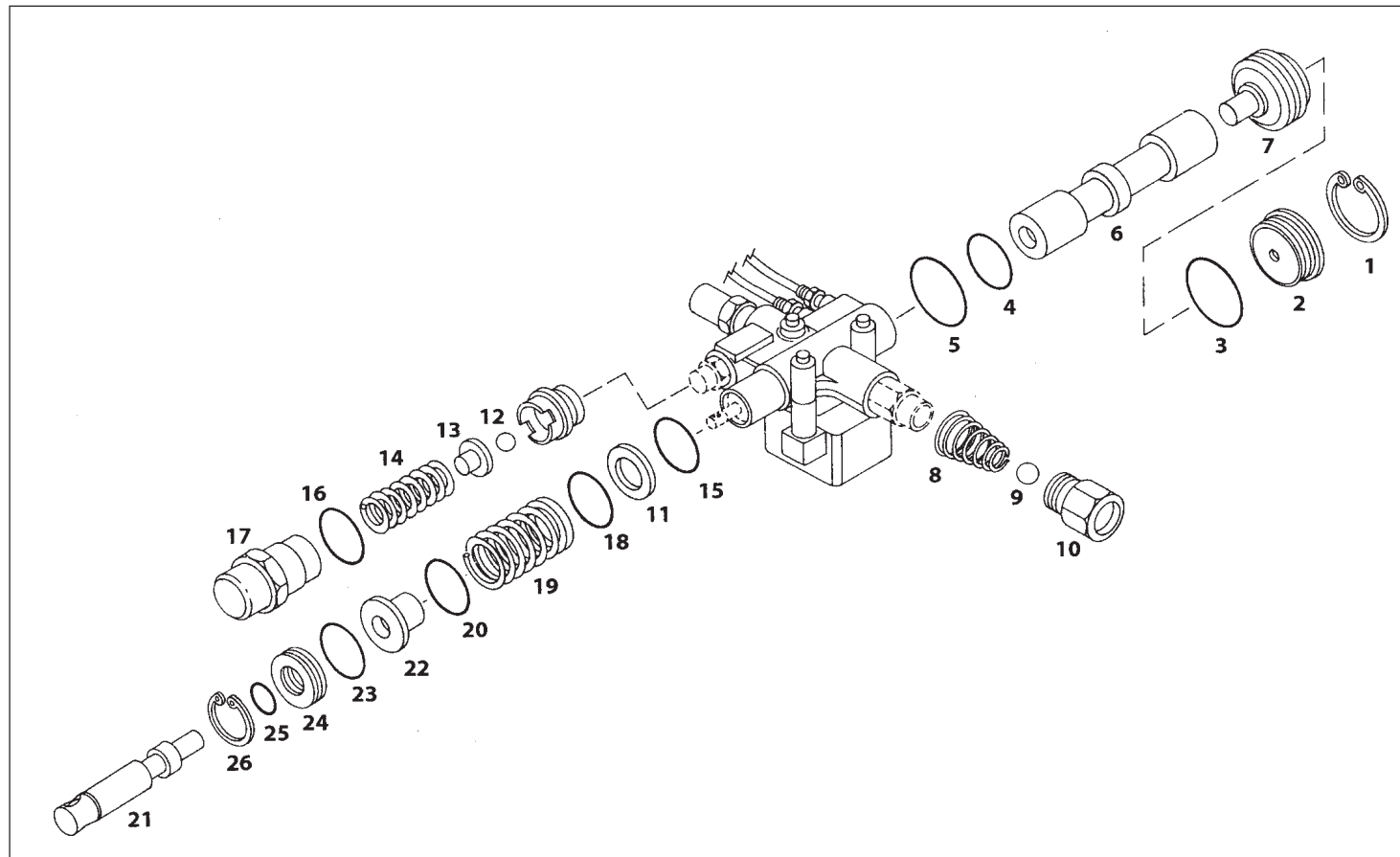




TABLE 44.4

TIPPING VALVE (3 DHMP)

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		TIPPING VALVE (3 DHMP)		
	2751 4410 01 13	Assy. Tipper Valve	1	
1		Circlip	1	
2		Cover	1	
3		O Ring	1	
4		O Ring	1	
5		O Ring	1	
6		Spool	1	
7		Valve Block	1	
8		Check Valve Spring	1	
9		Steel Ball	1	
10		Connector	1	
11		Dowty Washer	1	
12		Steel Ball	1	
13		Ball Slideway	1	
14		Relief Valve Spring	1	
15		O Ring	1	
16		Dowty Washer	1	

TATA MOTORS

TABLE 44.4

TIPPING VALVE (3 DHMP)

GROUP 44

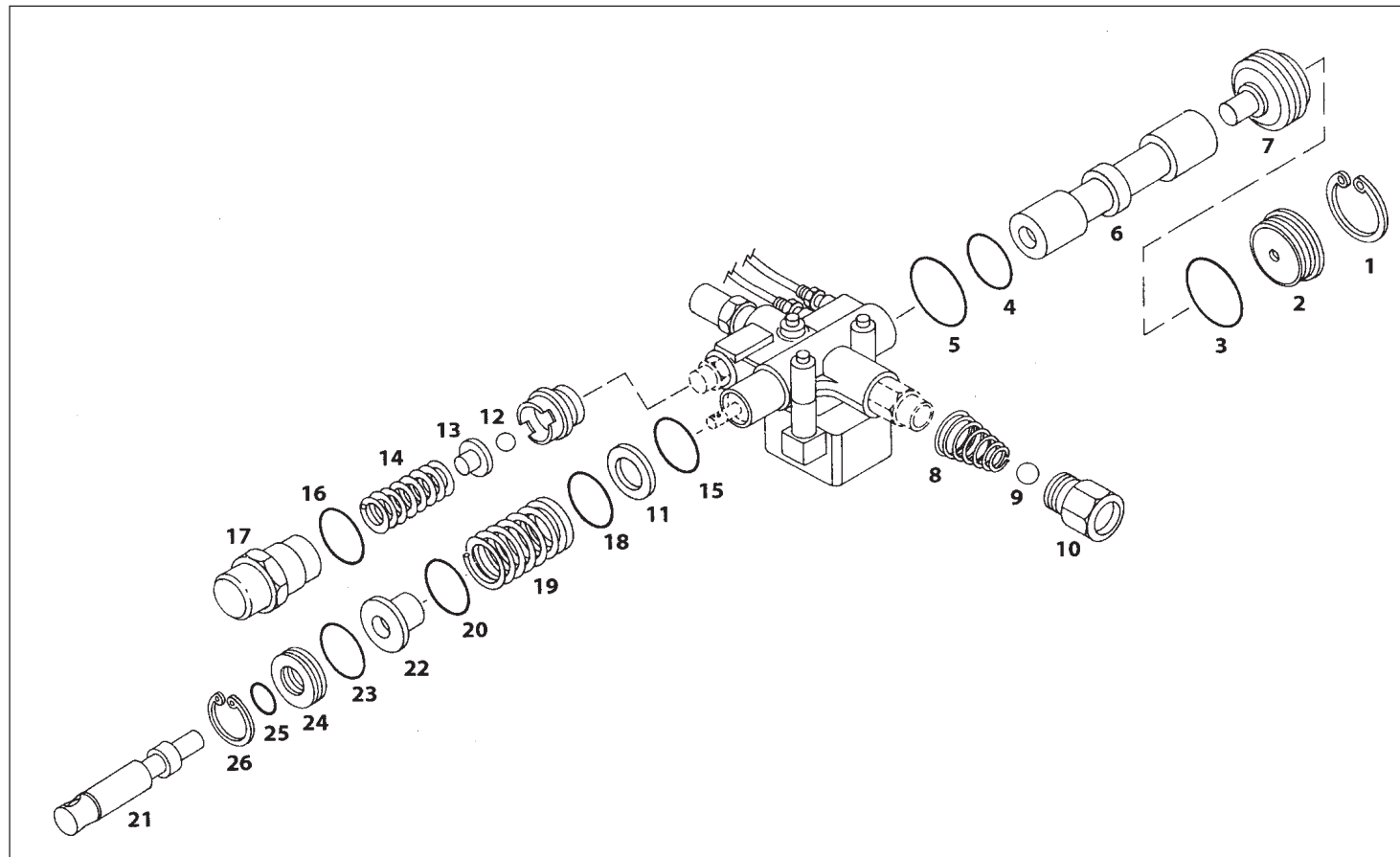




TABLE 44.4

TIPPING VALVE (3 DHMP)

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
17	2751 4411 01 02	Relief Valve Body	1	
18		O Ring	1	
19		Tie Rod Spring	1	
20		O Ring	1	
21		Tie Rod	1	
22		Tie Rod Cup	1	
23		O Ring	1	
24		Disc	1	
25		O Ring	1	
26		Circlip	1	
		Seal Kit Tipping Valve; Consisting off:	1	
3		O Ring	1	
4		O Ring	1	
5		O Ring	1	
15		O Ring	1	
18		O Ring	1	
20		O Ring	1	
23		O Ring	1	
25		O Ring	1	

TATA MOTORS

TABLE 44.5

AIR CONTROL P.T.O./VALVE

GROUP 44

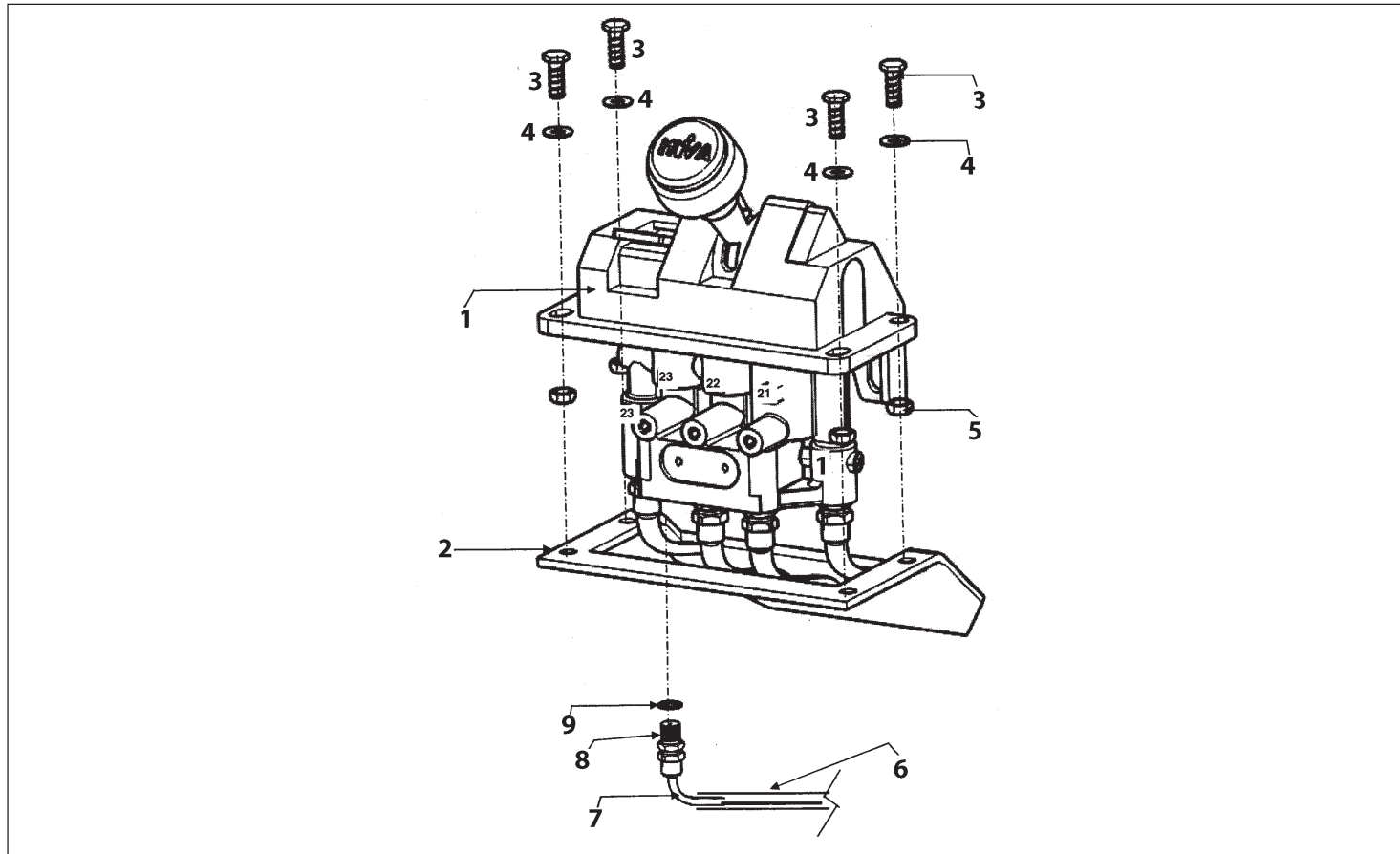




TABLE 44.5

AIR CONTROL P.T.O. / VALVE

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		AIR CONTROL P.T.O. / VALVE		
1	2751 4410 01 15	Air Control P.T.O. / Valve	1	
2	2171 4410 71 01	Mounting Plate Air Control Valve	1	
3	4002 4410 80 01	Hex Bolt M 6 x 20	4	
4	2171 4410 92 03	Plain Washer M 6	4	
5	4002 4410 65 02	Nyloc Nut M 6	4	
6	2171 4410 58 02	PVC Flexible Tube	12m	
7	2751 4413 69 01	Air Tube	16m	
8	2751 4413 46 01	Straight Coupling	7	
9	2171 4410 92 02	Copper Washer	7	
	2751 4413 01 01	Air Kit P.T.O. / Valve; Consisting of:	1	
8		Coupling for Air Control	5	
		Air Tube Tie	8	
7		Air Tube 6 x 4 (25 m)	1	

TATA MOTORS

TABLE 44.6

AIR BREATHER FILTER

GROUP 44

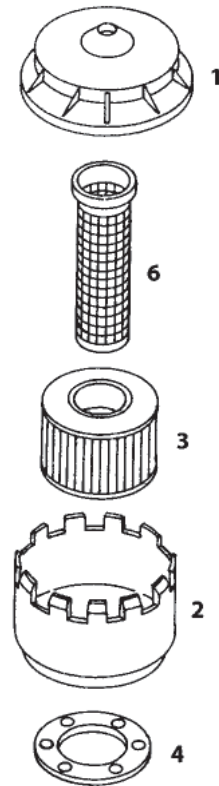




TABLE 44.6

AIR BREATHER FILTER

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		AIR BREATHER FILTER		
	2751 4410 01 17	Assy. Air Breather Filter	1	
1	2751 4416 47 01	Cover	1	
2		Filter Housing	1	Not Serviced
3	2751 4416 99 01	Filter Element	1	
4	2751 4416 77 01	Seal	1	
	2751 4416 32 01	Bolt	6	
6	2751 4416 92 01	Sleeve	1	

TATA MOTORS

TABLE 44.7

RETURN LINE FILTER

GROUP 44

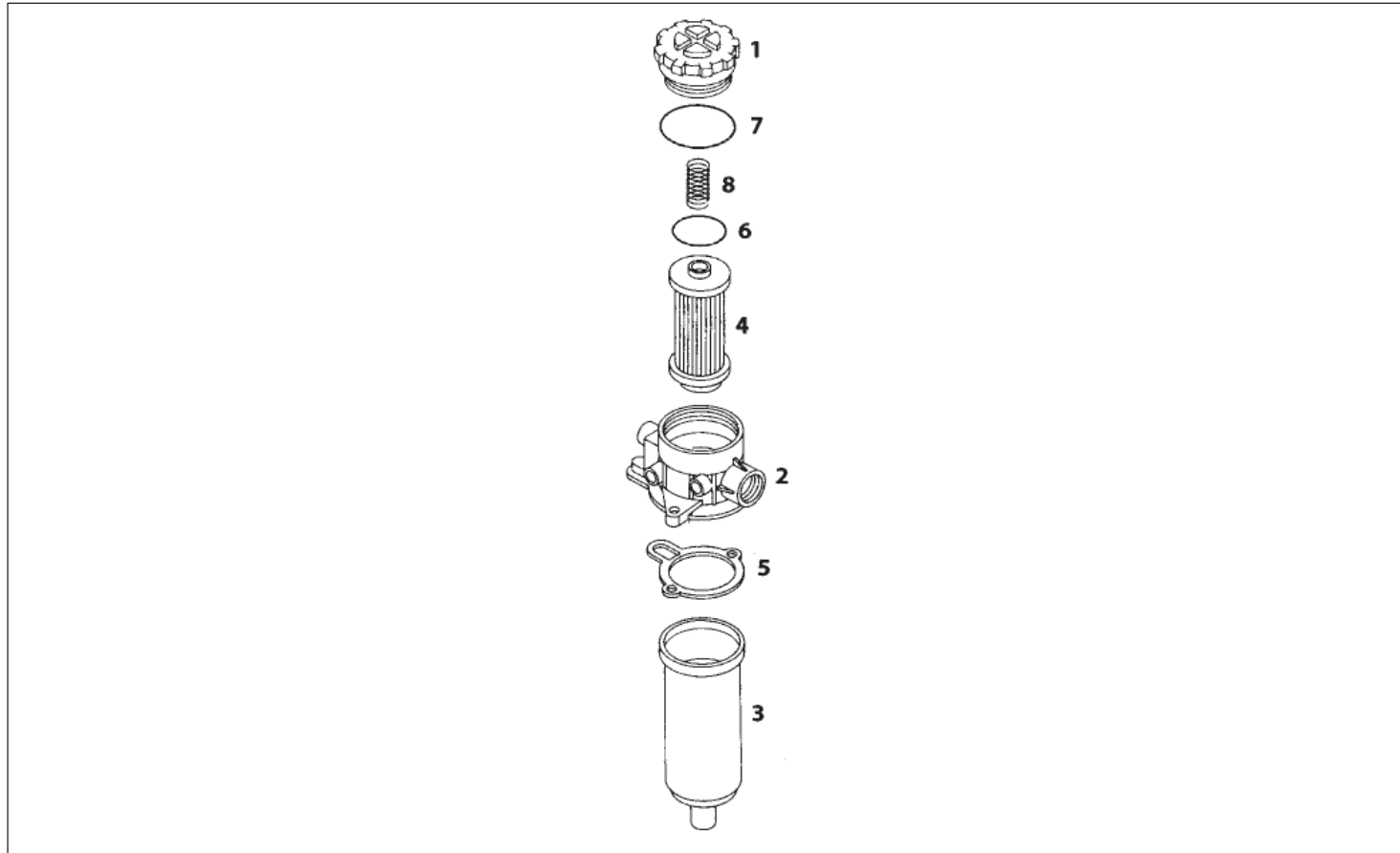



TABLE 44.7
RETURN LINE FILTER
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		RETURN LINE FILTER		
1	2751 4410 01 16	Assy. Return Line Filter	1	Not Serviced
		Cover	1	
2	2751 4415 37 01	Body	1	Not Serviced
3		Flange Pipe	1	
4	2751 4415 99 01	Filter Element	1	
8	2751 4415 87 01	Spring	1	
	2751 4415 01 02	Seal Kit for Return Line Filter; Consisting of:	1	
5		Flange Seal	1	
6		'O' Ring	1	
7		'O' Ring	1	

TATA MOTORS

TABLE 44.8

AXIAL PISTON PUMP MK III (GBS-50 GEAR BOX)

GROUP 44

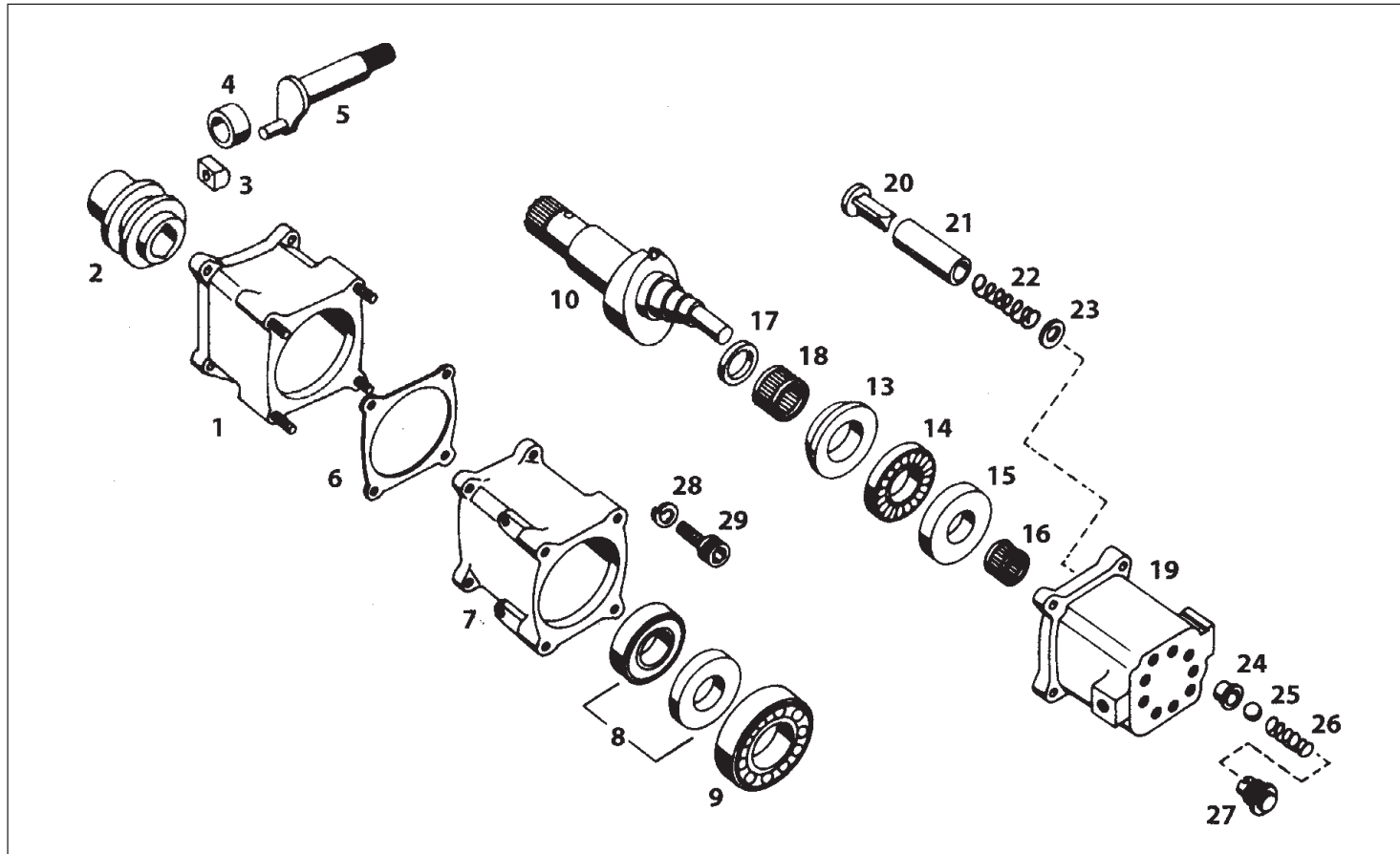




TABLE 44.8

AXIAL PISTON PUMP MK III (GBS-50 GEAR BOX)

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		AXIAL PISTON PUMP MK III		For GBS 50 Gear Box
1	2510 5230 01 31	Assy. Axial Piston Pump MK III	1	
	2510 5231 37 14	Shifter Housing	1	
2	2510 5232 46 01	Coupler Sleeve	1	
3	2510 5231 34 05	Shifter Piece	1	
4	1706 169801 9	Oil Seal B 16 x 24 x 6.5	1	
5	2510 5231 60 02	Shifter Shaft	1	
6	2510 5231 53 04	Gasket	1	
7	2510 5231 37 18	Seal Housing	1	
8	1706 160402 2	Oil Seal 2B 40 x 55 x 7	2	
9	1572 129808 3	Needle Bearing NB 45-55-30	1	
	1595 809801 1	Inner Race	1	
	2510 5233 43 01	Snap Ring	1	
13	2510 5233 31 05	Bearing Race Small	2	
14	2510 5233 31 06	Cyl. Roller Thrust Cage	1	
10	2510 5233 79 07	Shaft	1	
15	2510 5233 01 04	Bearing Race Large	1	
17	2510 5231 86 05	Spacer	1	

TATA MOTORS

TABLE 44.8

AXIAL PISTON PUMP MK III (GBS-50 GEAR BOX)

GROUP 44

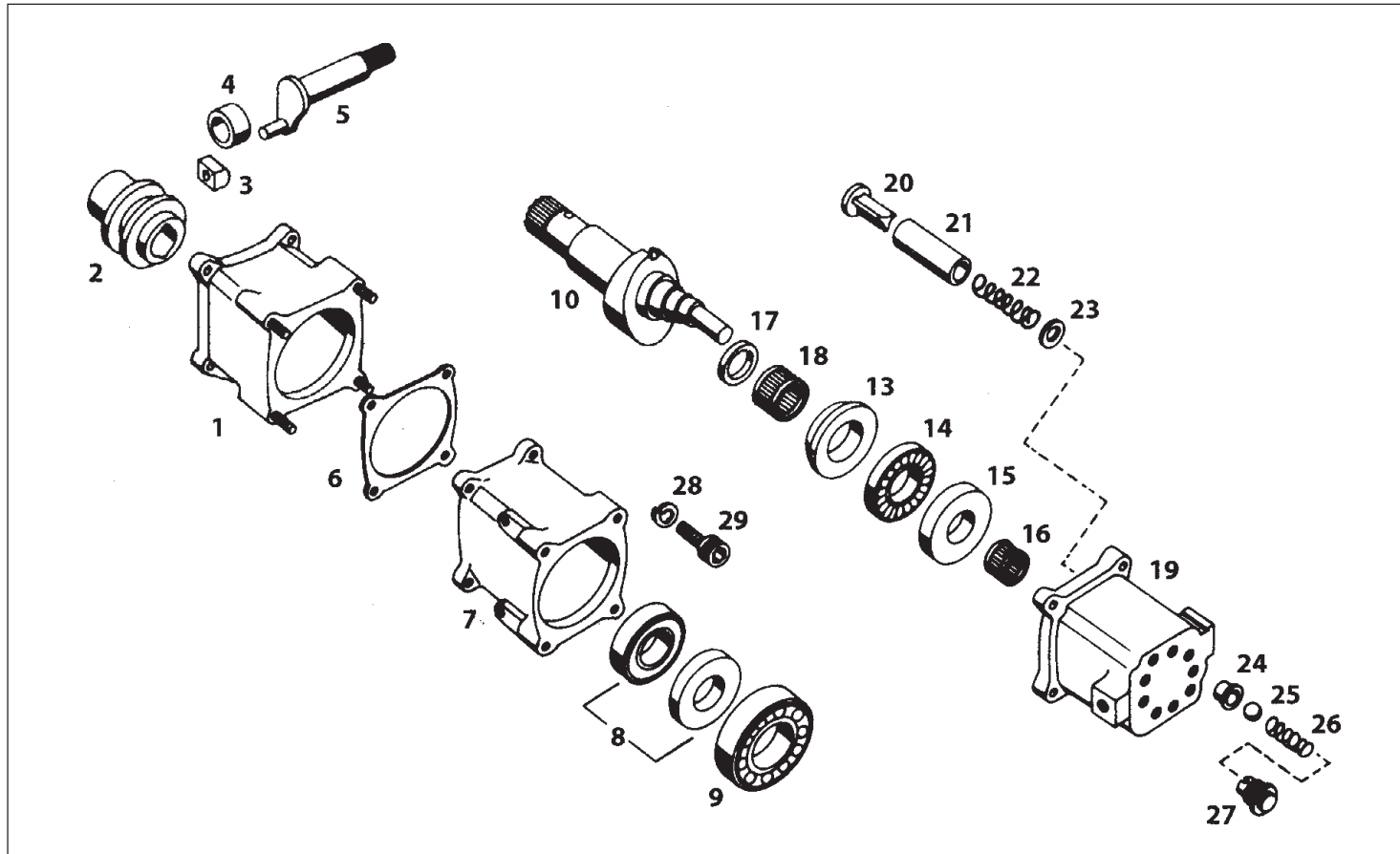




TABLE 44.8

AXIAL PISTON PUMP MK III (GBS-50 GEAR BOX)

GROUP 44

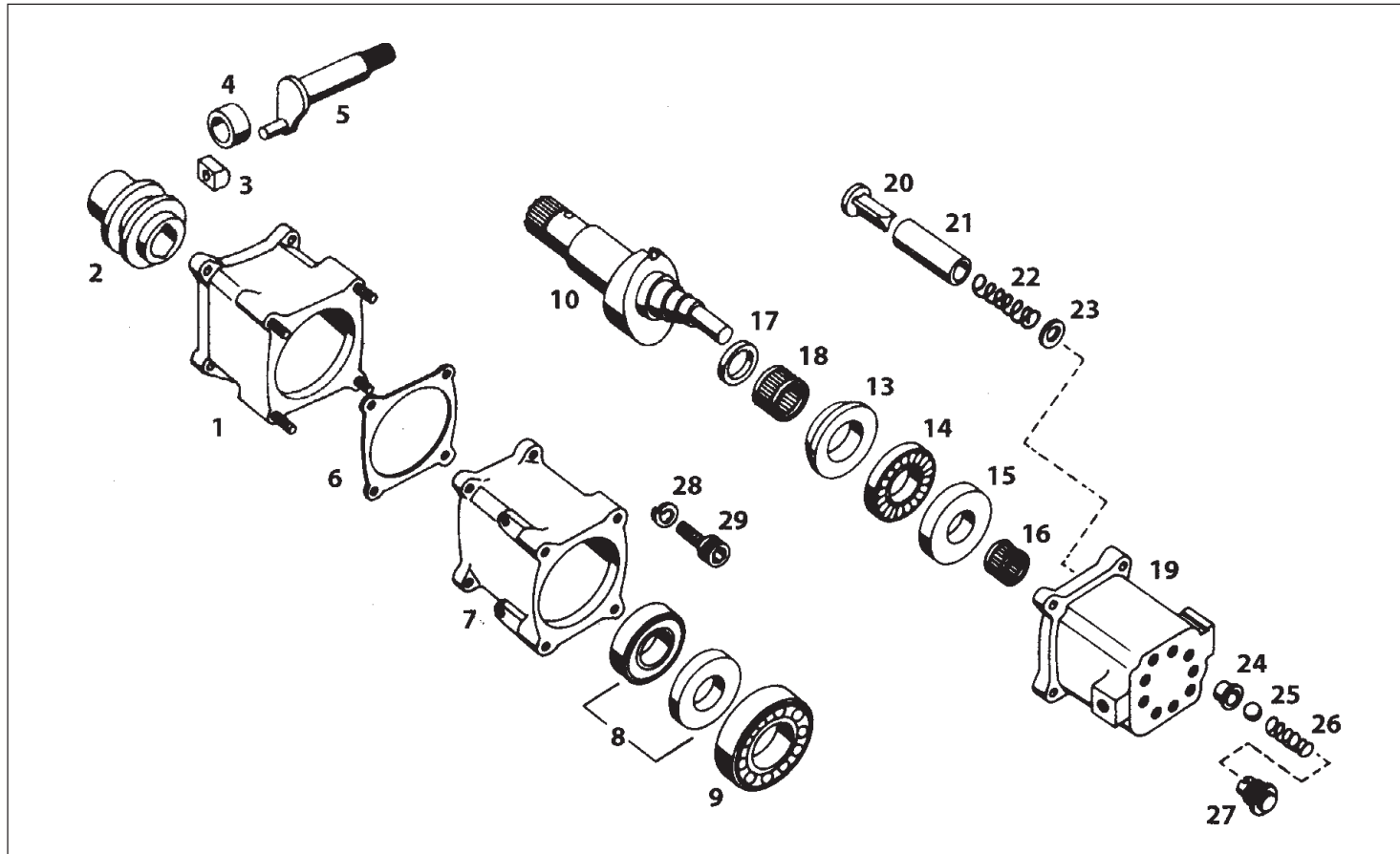
FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
16	1572 371238 3	Needle Bush 30 x 28 x 25	1	
	2510 5231 35 01	Bush Removal Piece	1	
	1705 050157 4	'O' Ring 113.97 x 2.62	1	
19	2510 5231 37 19	Plunger Housing	1	
20	2510 5232 66 07	Poppet	9	
21	2510 5232 66 06	Sleeve	9	Optional
21	2510 5232 66 05	Sleeve	9	Optional
22	2510 5232 87 03	Compression Spring	9	
23	2510 5231 92 01	Washer	9	
24	2510 5231 99 01	Ball Seat	9	
25	1595 040016 9	Steel Ball 1/2 Inch Dia.	9	
26	2510 5231 87 02	Spring	9	
27	2510 5231 72 07	Plug	9	
28	1252 120140 0	Spring Washer B 14 (Seal Housing to Plunger Housing)	4	
29	1141 141455 0	Cap Screw (Seal Housing to Plunger Housing)	4	
	1622 051018 6	Sealing Washer A 12 x 16 AL	2	
	2510 5231 72 02	Bleeding Plug	1	

TATA MOTORS

TABLE 44.8

AXIAL PISTON PUMP MK III (GBS-50 GEAR BOX)

GROUP 44



**TABLE 44.8****AXIAL PISTON PUMP MK III (GBS-50 GEAR BOX)****GROUP 44**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	2510 5230 01 36	Axial Piston Pump MK-III Repair Kit Consisting of: 'O' Ring 113.97 x 2.62-157 Oil Seal 2 B 40 x 55 x 7 Oil Seal B 16 x 24 x 6.5 Gasket	1 1 2 1 1	

TATA MOTORS

TABLE 44.9

AXIAL PISTON PUMP MK III (G-600 GEAR BOX)

GROUP 44

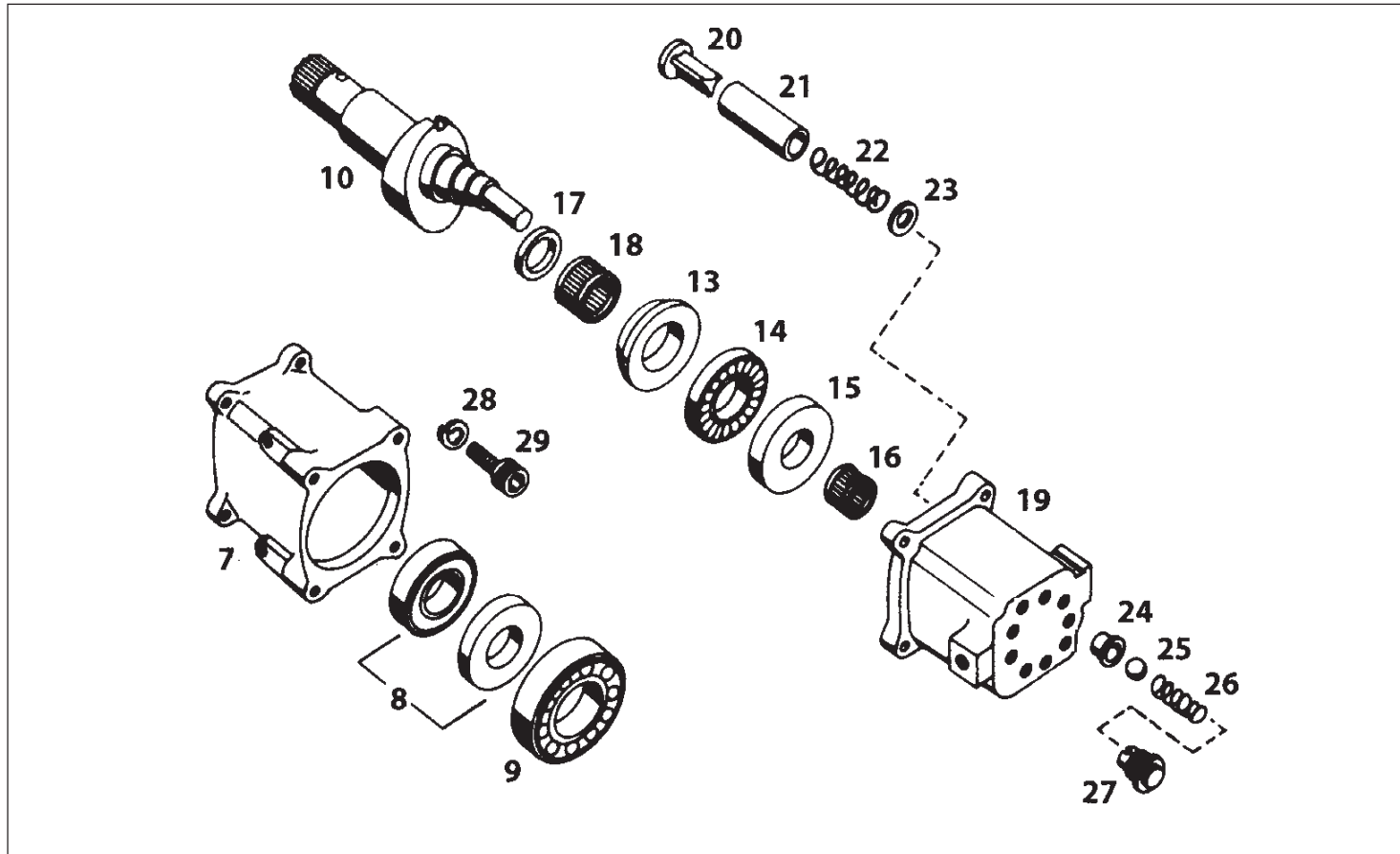



TABLE 44.9
AXIAL PISTON PUMP MK III (G-600 GEAR BOX)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		AXIAL PISTON PUMP MK III (G-600 GEAR BOX)		
	2691 2640 01 03	Sub.Assy Axial Piston Pump -(TATA)	1	For Selection
	2691 2640 01 23	Sub.Assy Axial Piston Pump -(Wipro)	1	For Selection
	2691 2640 53 03	Gasket (APP/PTO Mounting Face)	1	
		Components of TATA make Axial Piston Pump		
7	2510 5231 37 18	Seal Housing	1	
8	1706 160402 2	Oil Seal B40X55X7	2	
9	1572 129808 3	Needle Brg	1	
	1595 809801 1	Inner Race	1	
	2510 5233 43 01	Snap Ring	1	
10	2691 2640 79 03	Shaft (Axial Piston Pump)	1	
13	2510 5233 31 05	Bearing Race Small	4	
14	2510 5233 31 06	Cylindrical Roller Thrust Cage	2	
15	2510 5233 01 04	Assy Bearing Race Large	1	
15	2510 5233 31 07	Bearing Race Large	1	
16	1572 371238 3	Needle Bush 30X38X25	1	
	2510 5231 35 01	Bush Removal Piece	1	
	1705 050157 4	O-Ring 113.97X2.62	1	

TATA MOTORS

TABLE 44.9

AXIAL PISTON PUMP MK III (G-600 GEAR BOX)

GROUP 44

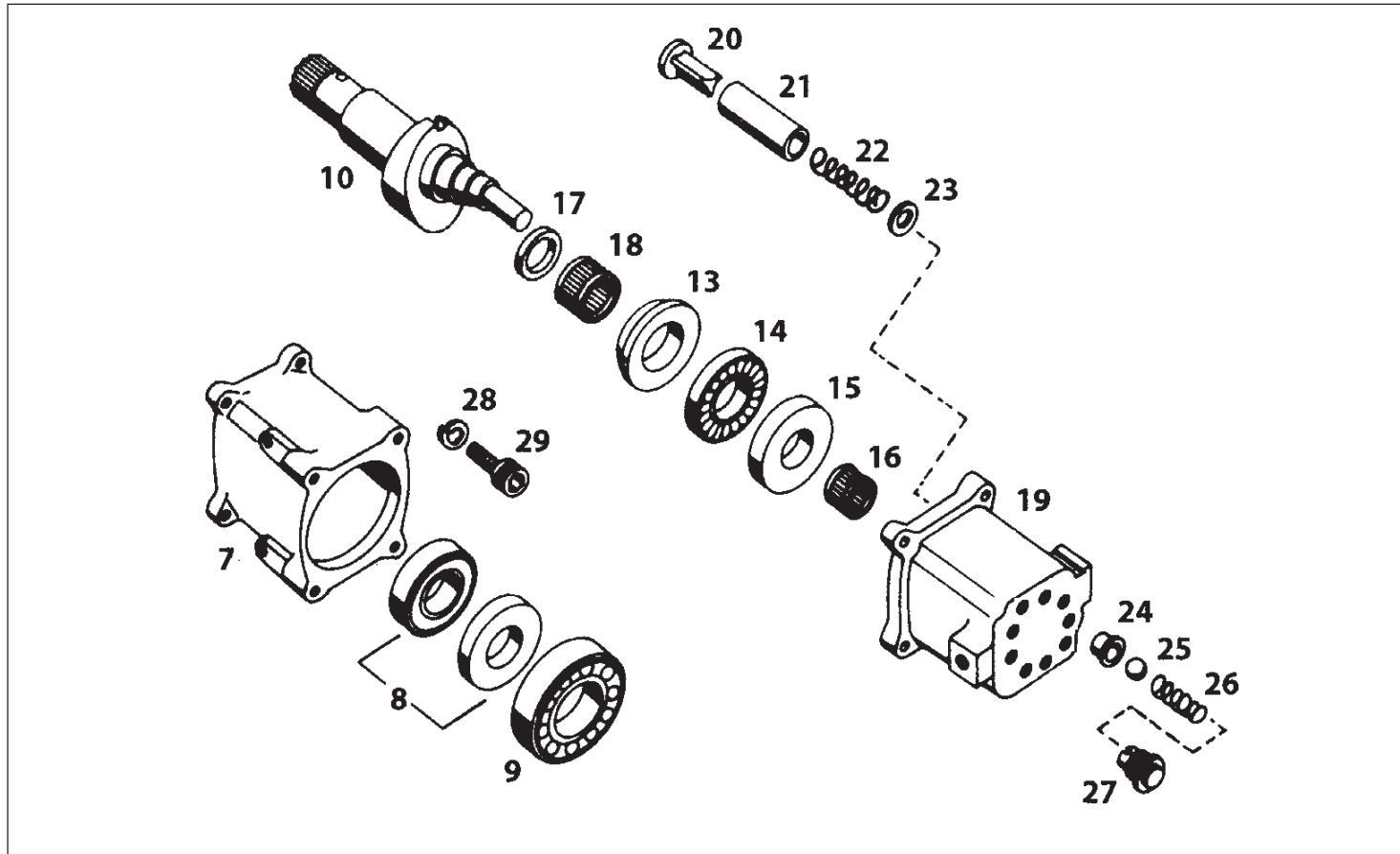




TABLE 44.9

AXIAL PISTON PUMP MK III (G-600 GEAR BOX)

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
17	2510 5231 86 05	Spacer	1	
19	2510 5231 37 19	Plunger Housing	1	
20	2510 5232 66 07	Poppet	9	
21	2510 5232 66 05	Sleeve	9	Optional
21	2510 5232 66 06	Sleeve	9	Optional
22	2510 5232 87 03	Compression Spring	9	
23	2510 5231 92 01	Washer	9	
24	2510 5231 99 01	Ball Seat	9	
25	1595 040016 9	Ball 12.7Dia	9	
26	2510 5231 87 02	Spring	9	
27	2510 5231 72 07	Plug	9	
28	1252 120140 0	Spring Washer 14 (Seal Hsg to Plunger Hsg)	4	
29	1141 141455 0	Cap Screw M14X55	4	
	1458 060550 9	Internal Circlip 55X2N	1	
	2510 5231 72 02	Bleeding Plug	1	
	2510 5231 63 02	Plastic Plug Suction End	1	

TATA MOTORS

TABLE 44.10

DRIVE UNIT AND SHIFT CYLINDER

GROUP 44

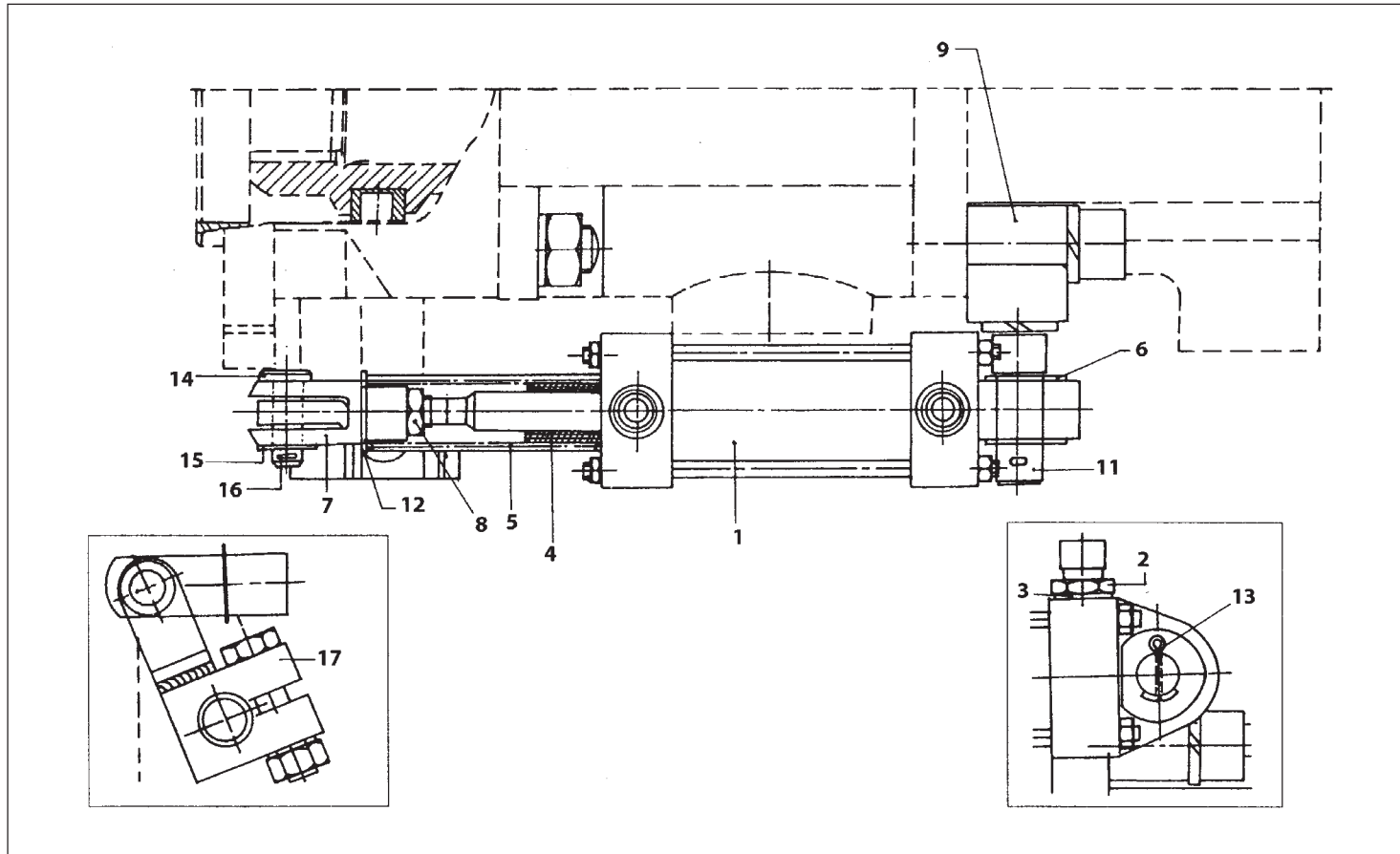




TABLE 44.10

DRIVE UNIT AND SHIFT CYLINDER

GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		DRIVE UNIT AND SHIFT CYLINDER		
	2691 2640 01 15	Assy Drive Unit for APP MK-III (Side Mtg) with Shifting Cylinder	1	
	2691 2640 01 12	Assy Housing (Side Mounted APP)	1	
	2691 2640 37 06	Housing (Side Mounted APP/PTO)	1	
	2691 2640 37 07	Housing Rear (Side Mounted APP)	1	
	2691 2640 67 02	Dowel Pin (Drive Unit APP/PTO)	2	
	2691 2640 53 04	Gasket (Housing Joint Face)	1	
	2690 2620 31 06	Cylinder Roller Brg (L/S Frt. End)	1	
	2691 2640 79 06	Input Shaft	1	
	2654 3340 31 02	Taper Roller Bearing(Outer)	1	
	2691 2640 01 18	Assy Shifting Lever (Side Mtg PTO/APP)	1	
	2691 2640 99 01	Brass Pad (Side Mounter APP/PTO)	1	
	2691 2640 79 07	Output Shaft (Side Mounted APP)	1	
	2691 2640 54 01	Sliding Gear	1	
	2505 2640 86 14	Spacer	1	
	2507 2640 31 04	Deep Groove Ball Brg	1	
	2651 3340 31 29	Taper Roller Brg (30X72X20.75)	1	
	312 263 14 52	Shim 0.125	AR	For Selection

TATA MOTORS

TABLE 44.10

DRIVE UNIT AND SHIFT CYLINDER

GROUP 44

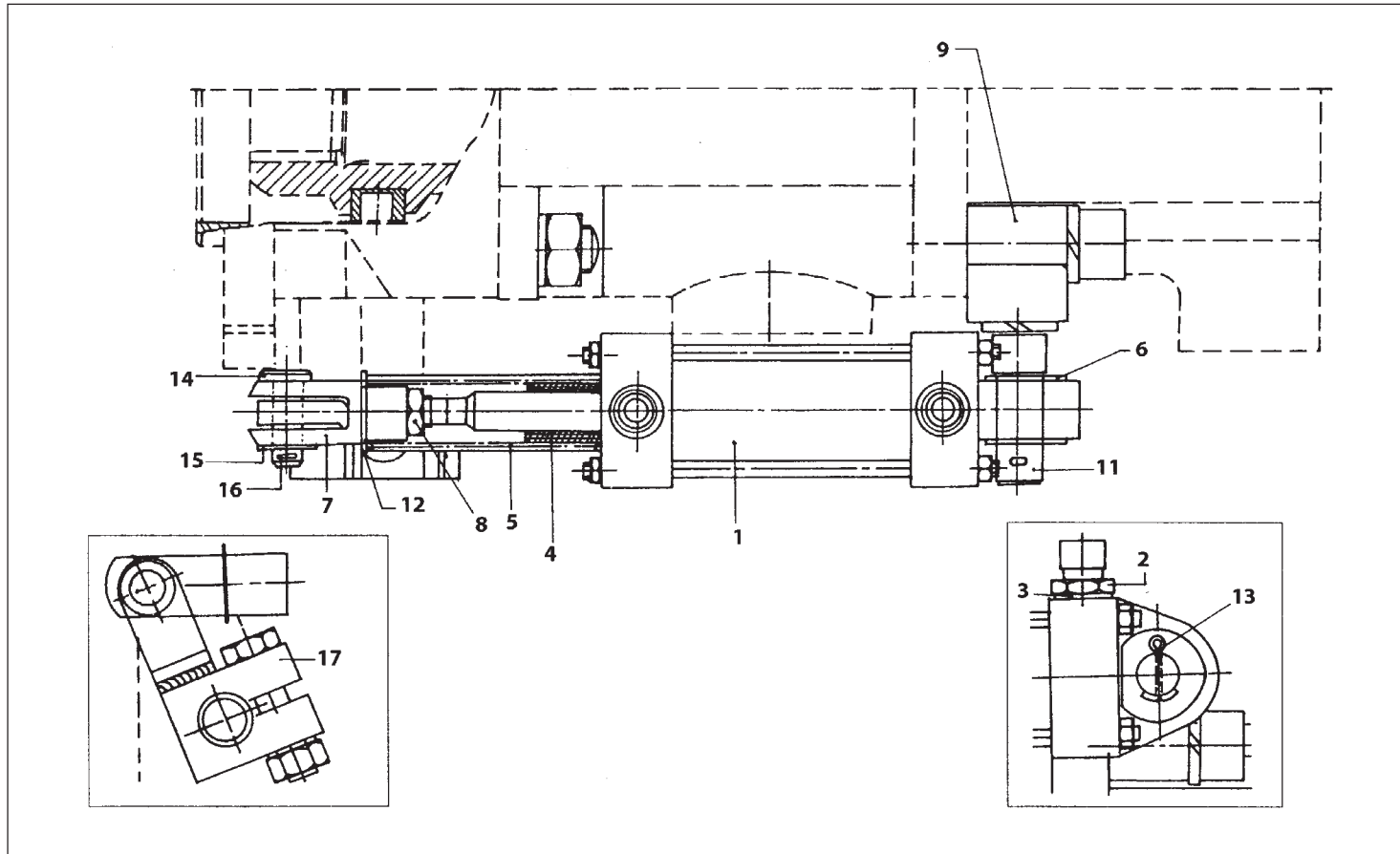




TABLE 44.10

DRIVE UNIT AND SHIFT CYLINDER

GROUP 44

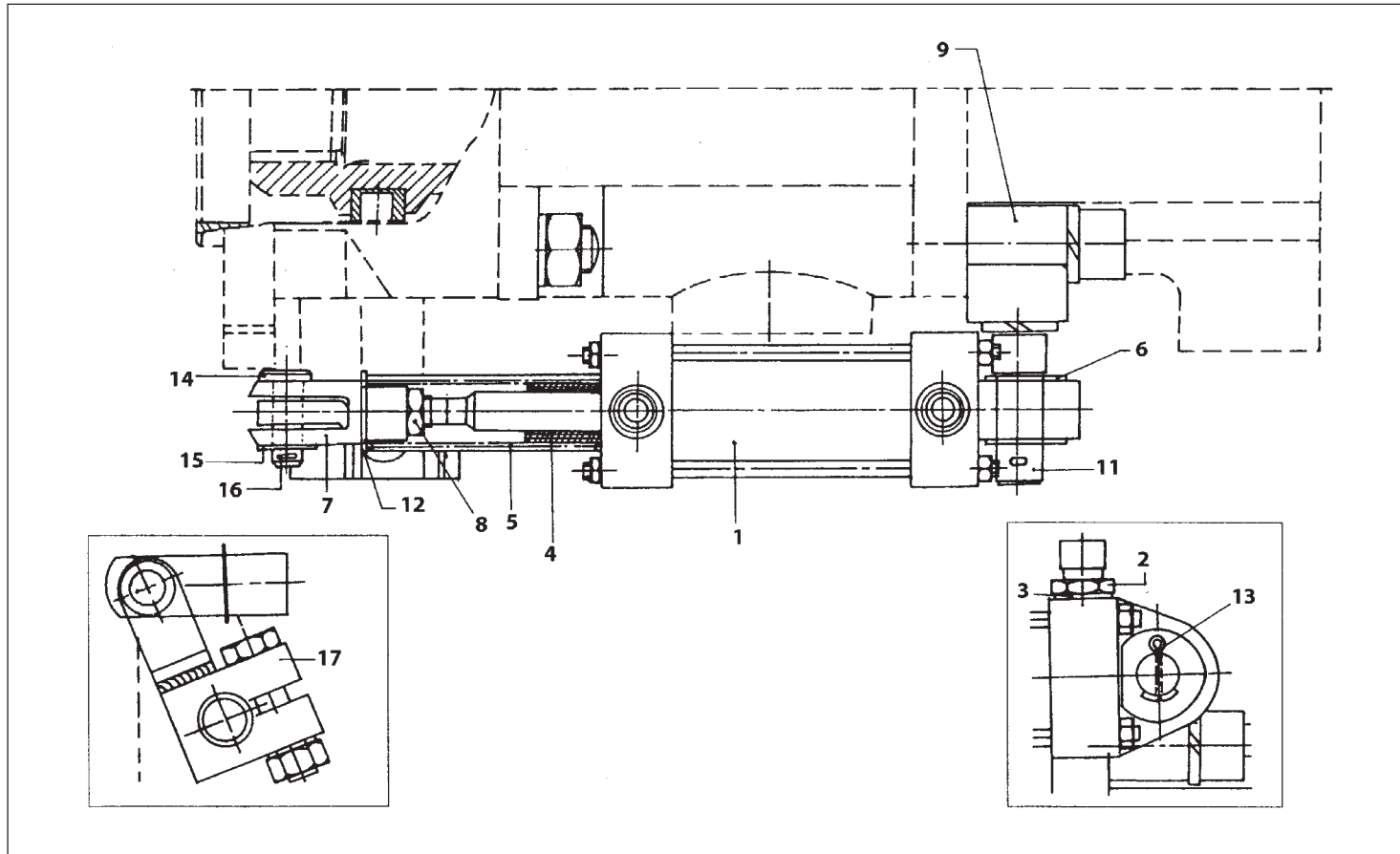
FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	312 263 15 52	Shim 0.240	AR	For Selection
	312 263 16 52	Shim 0.500	AR	For Selection
	312 263 21 52	Shim 0.050	AR	For Selection
	2507 2640 53 02	Gasket	1	
	2507 2640 47 01	Bearing Cover	1	
	1706 169801 9	Oil Seal B16X24X6.5	1	
	2691 2640 46 01	Coupler Sleeve (Axial Piston Pump)	1	
	2510 5231 53 04	Gasket	1	
	2691 2640 82 01	Cover (APP Drive Unit)	1	
1	2594 4520 01 02	Assy. Shifting Cylinder	1	Optional with 2171 4410 01 04 (HYVA make)
2		Coupling Body L6	2	Not Serviced
3	1622 051013 5	Sealing Washer 10 x 13.5 AL	2	
4	2594 4411 86 02	Spacer	1	
5	2510 5232 87 03	Compression Spring	1	
6	2510 5231 92 01	Washer	1	
7	2756 4410 60 01	Fork Head	1	
8	1208 080080 9	Hex Nut M 8	1	

TATA MOTORS

TABLE 44.10

DRIVE UNIT AND SHIFT CYLINDER

GROUP 44



**TABLE 44.10****DRIVE UNIT AND SHIFT CYLINDER****GROUP 44**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
9	2575 4411 99 01	Boss for Mtg. Shifting Cylinder	1	Not Serviced
10	1252 060120 0	Spring Washer B 12	1	
11	2594 4411 67 01	Pivot Pin	1	
12	2594 4411 92 01	Washer	2	
13		Split Pin 3.2 x 18	1	
14	2594 4411 67 02	Clevis Pin	1	
15	1246 050084 1	Bright Washer 8.4	1	
16	1315 060610 6	Split Pin 2 x 10	1	
17	2594 4411 01 02	Lever Assy.	1	



TATA MOTORS

PART - III

BODY PORTION

TATA MOTORS

TABLE 87.1

TIPPER BODY

GROUP 87

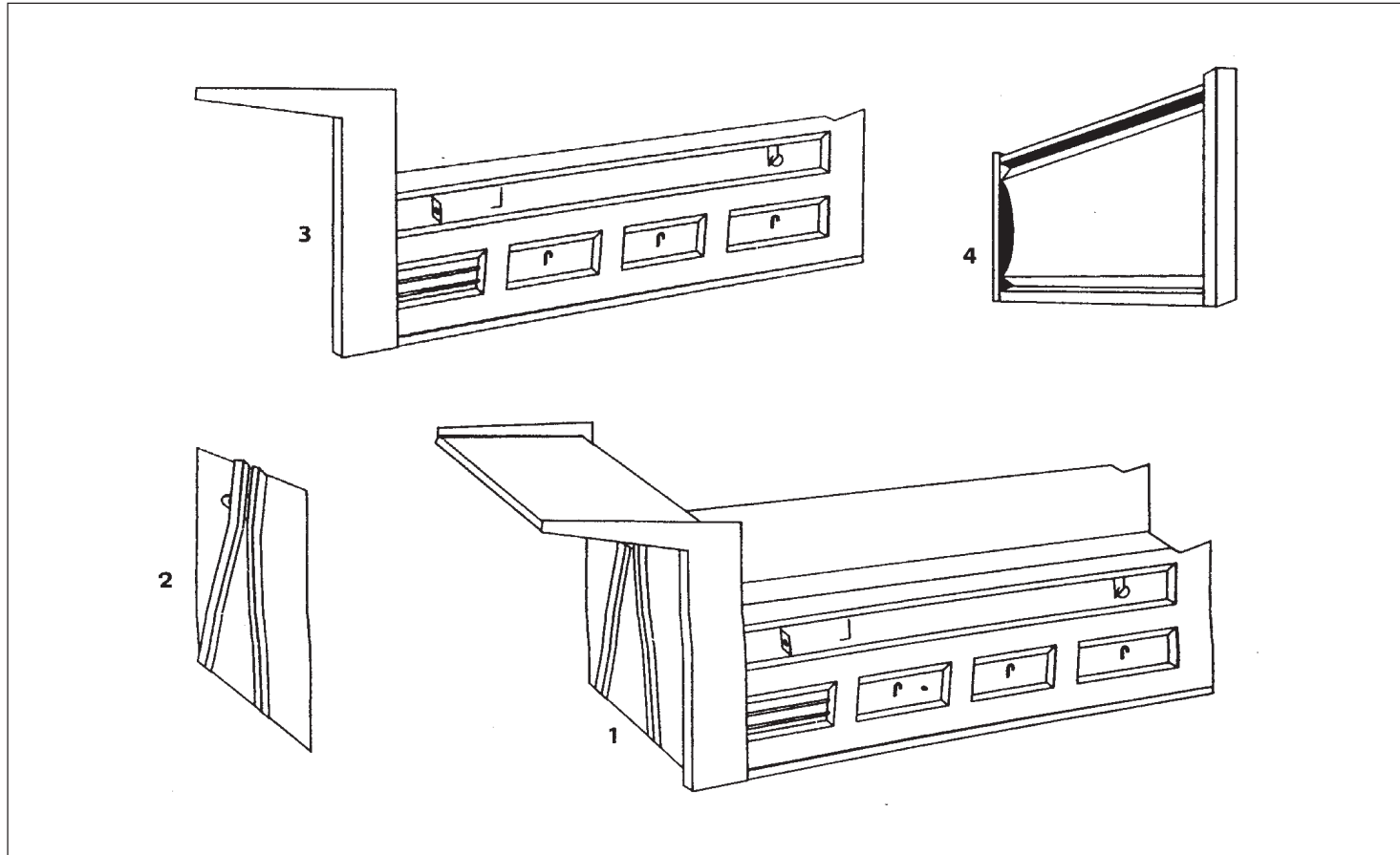




TABLE 87.1

TIPPER BODY

GROUP 87

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		TIPPER BODY		
1	2171 8730 01 06	Assy. Tipper Body	1	12 CU.M Scoop Type Standard
1	2171 8730 01 01	Assy. Tipper Body with Hyd. Tail Gate	1	12 CU.M Hyd. Tail Gate Rock Body
1	2751 8730 01 01	Assy. Tipper Body	1	14 CU.M Scoop Type Standard
2		Head Board	1	Not Serviced
3		Side Board RH	1	Not Serviced
		Side Board LH	1	Not Serviced
4		Tail Door	1	Not Serviced
	2171 8710 01 10	Assy. Structure (Mudguard Support)	2	
	2171 8710 01 11	Assy. Hinge Complete (Mudflap)	2	
	2171 8710 63 02	Rain Flap LH (Mudflap Middle)	1	
	2171 8710 63 03	Rain Flap RH (Mudflap Middle)	1	
	2171 8710 63 06	Rain Flap Side Front	2	
	2171 8710 63 07	Rain Flap Side Rear	2	
	2171 8710 63 04	Rain Flap LH (Mudflap Rear)	1	
	2171 8710 63 05	Rain Flap RH (Mudflap Rear)	1	

TATA MOTORS

TABLE 87.2

SUB FRAME

GROUP 87

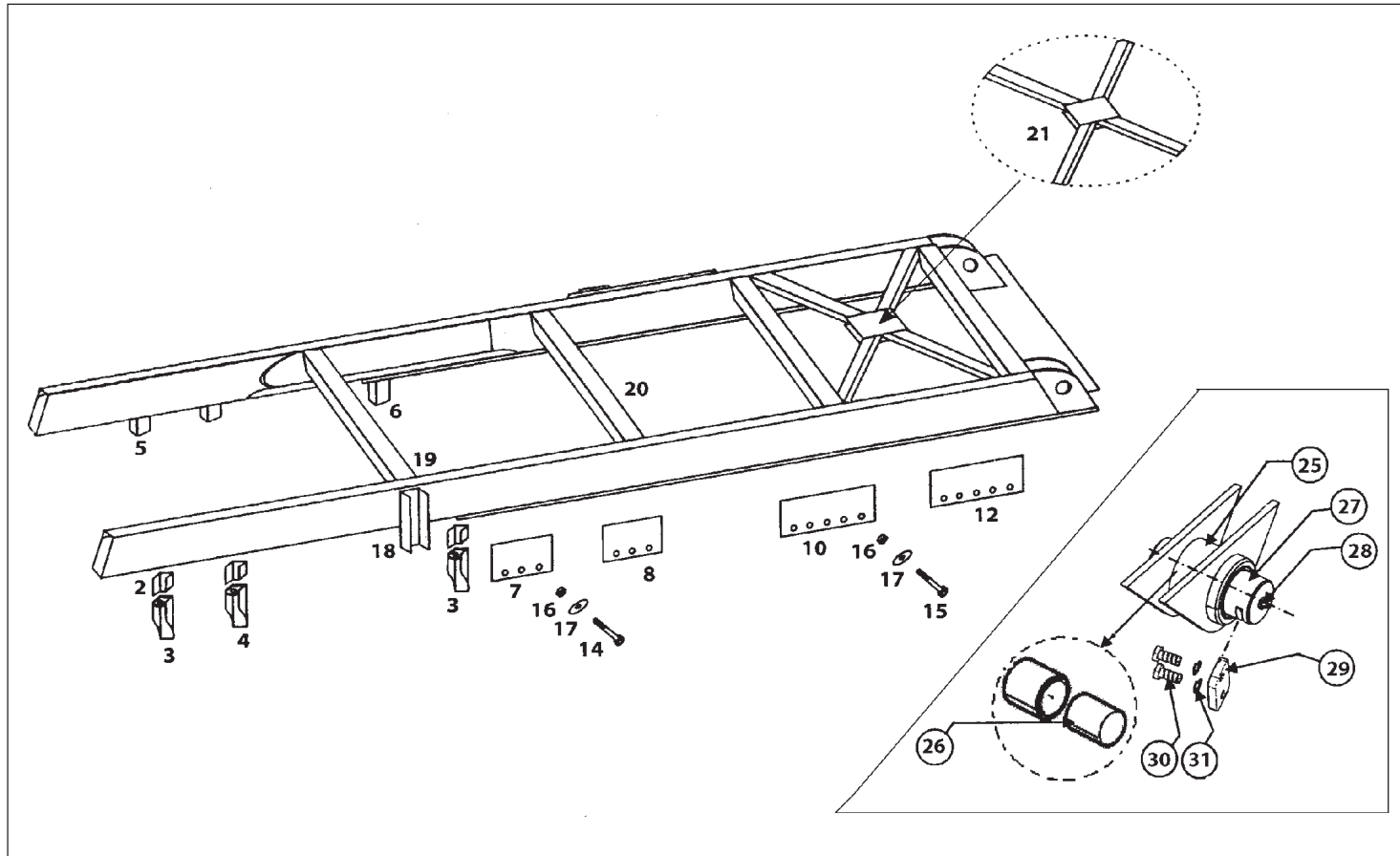




TABLE 87.2

SUB FRAME

GROUP 87

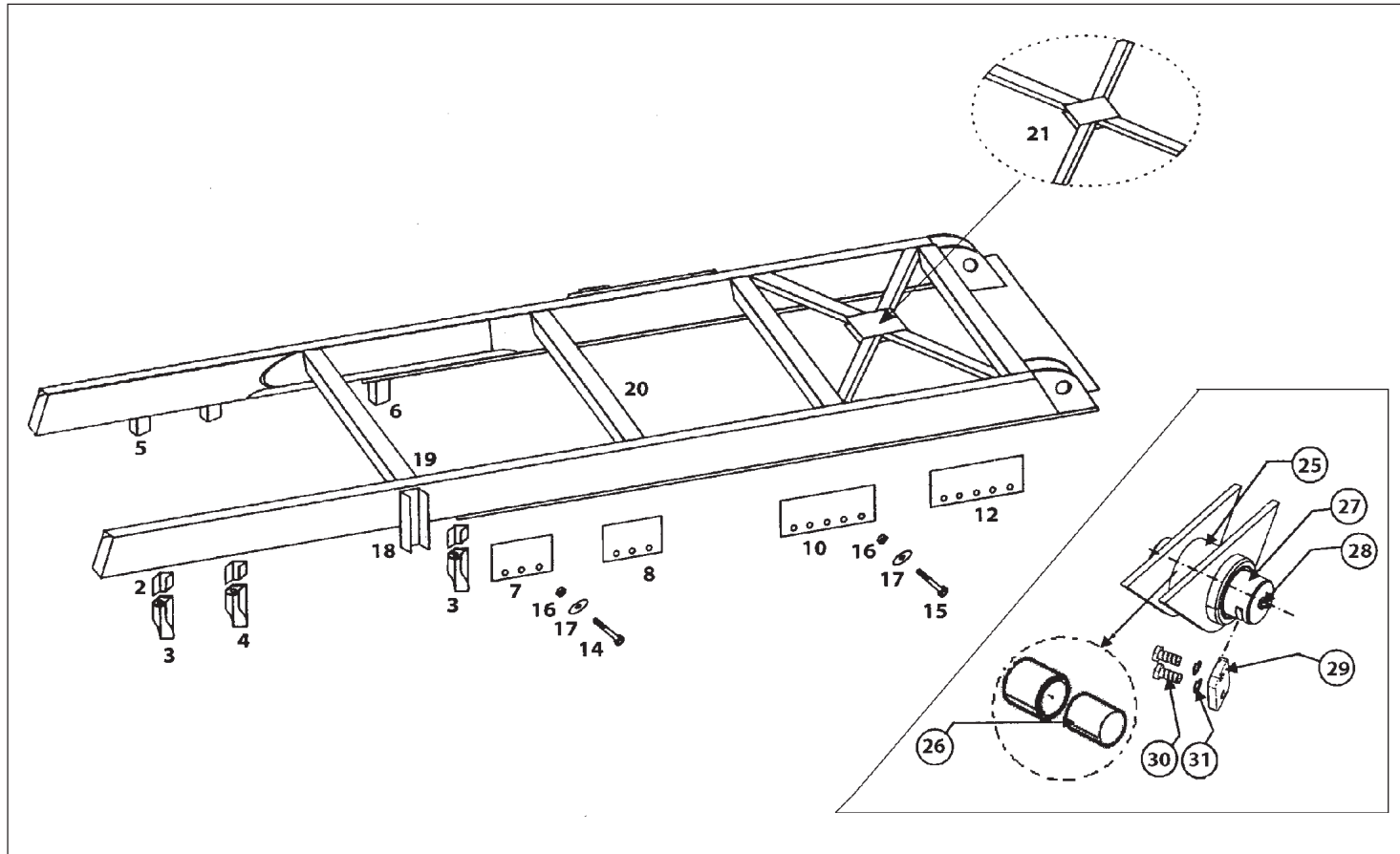
FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		SUB FRAME		
1	2751 8710 01 01	Assy. Sub Frame	1	For STD. Body
1	8854 8701 25 16	Assy. Sub Frame	1	For 12 Cu.M. Scow
2	2171 8710 71 03	Attachment Plate 1	2	
3	2171 8710 71 07	Attachment Plate 2	2	
4	2171 8710 71 06	Attachment Plate 3	2	
5	2171 8710 71 05	Attachment Plate 4	2	
6	2171 8710 71 04	Attachment Plate 5	2	
7	2171 8710 99 07	Upper Pivot Attachment 2	4	
8	2171 8710 99 05	Lower Pivot Attachment 1	2	
8	2171 8710 99 04	Lower Pivot Attachment 2	2	
10	2171 8710 99 08	Upper Pivot Attachment 1	2	
12	2171 8710 99 05	Lower Pivot LH	1	
12	2171 8710 99 03	Lower Pivot RH	1	
14	2171 8710 32 03	Pivot Bolt M 16 x 150	4	
15	2171 8710 32 02	Pivot Bolt M 16 x 110	2	
16	2171 8710 65 01	Nut M 16 (Pivot Mtg.)	6	
17	2171 8710 92 01	Washer M 16	6	

TATA MOTORS

TABLE 87.2

SUB FRAME

GROUP 87



**TABLE 87.2****SUB FRAME****GROUP 87**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
18	2171 8710 82 01	Body Guide	2	
19	2171 8710 99 02	Cross Member	1	
20	2171 8710 99 06	Cross Member	1	
21	2171 8710 99 01	Cross Bracing	1	
	2171 8710 71 08	Cross Bracing Plate	1	
25	4002 8710 34 01	Rear Hinge Bush Assy.	2	
26	2171 8710 34 02	Rear Hinge Inner Bush	2	
27	2171 8710 79 01	Rear Hinge Shaft	2	
28	2751 4412 99 02	Grease Nipple	2	
29	2171 8730 67 03	Locking Plate	2	
30	2171 8730 67 04	Hex Bolt M 10 x 20	4	
31	4002 8710 92 01	Spring Washer M 10	4	

TATA MOTORS

TABLE 87.3

HYFIX

GROUP 87

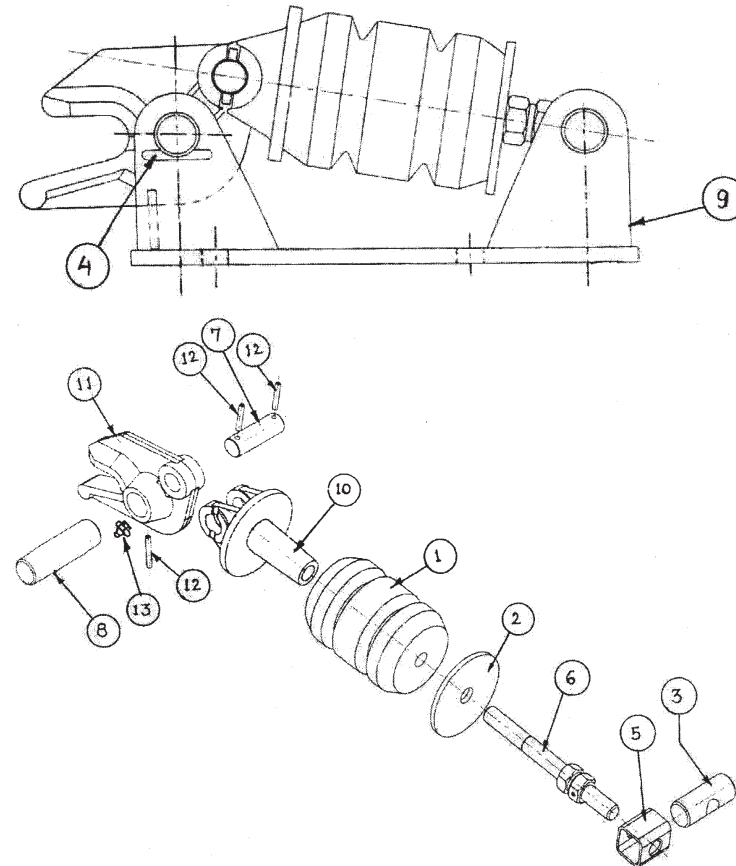




TABLE 87.3

HYFIX

GROUP 87

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		HYFIX		
1	2171 8710 01 04	Hyfix Body Clamp Assy.	1	
	2171 8710 63 01	Hyfix Rubber	1	
	2171 8710 01 03	Hyfix Locking Bar Mtg. Kit Consisting off:	1	
		Hyfix Locking Bar Plate	1	Not Serviced Loose
		Hyfix Locking Bar	1	Not Serviced Loose
2		Compression Plate	1	Not Serviced
3	4002 4440 67 04	Hyfix Pin-3 (31.5 Dia. x 80 L)	1	
4		Locking Plate	1	Not Serviced
5		Hyfix Pivoting	1	Not Serviced
6	4002 4440 88 01	Stud with Nut	1	
7	4002 4440 67 02	Hyfix Pin-2 (25 Dia. x 85 L)	1	
8	4002 4440 67 01	Hyfix Pin-1 (31.5 Dia. x 110 L)	1	
9		Frame	1	Not Serviced
10	4002 8710 56 02	Hyfix Mounting Eye	1	
11	4002 8710 56 01	Hyfix Hook	1	
12	4002 4440 67 03	Hyfix Secure Pin	3	
13	2751 4412 99 02	Grease Nipple	1	

TATA MOTORS

TABLE 87.4

TAIL DOOR LOCKING (MECHANICAL)

GROUP 87

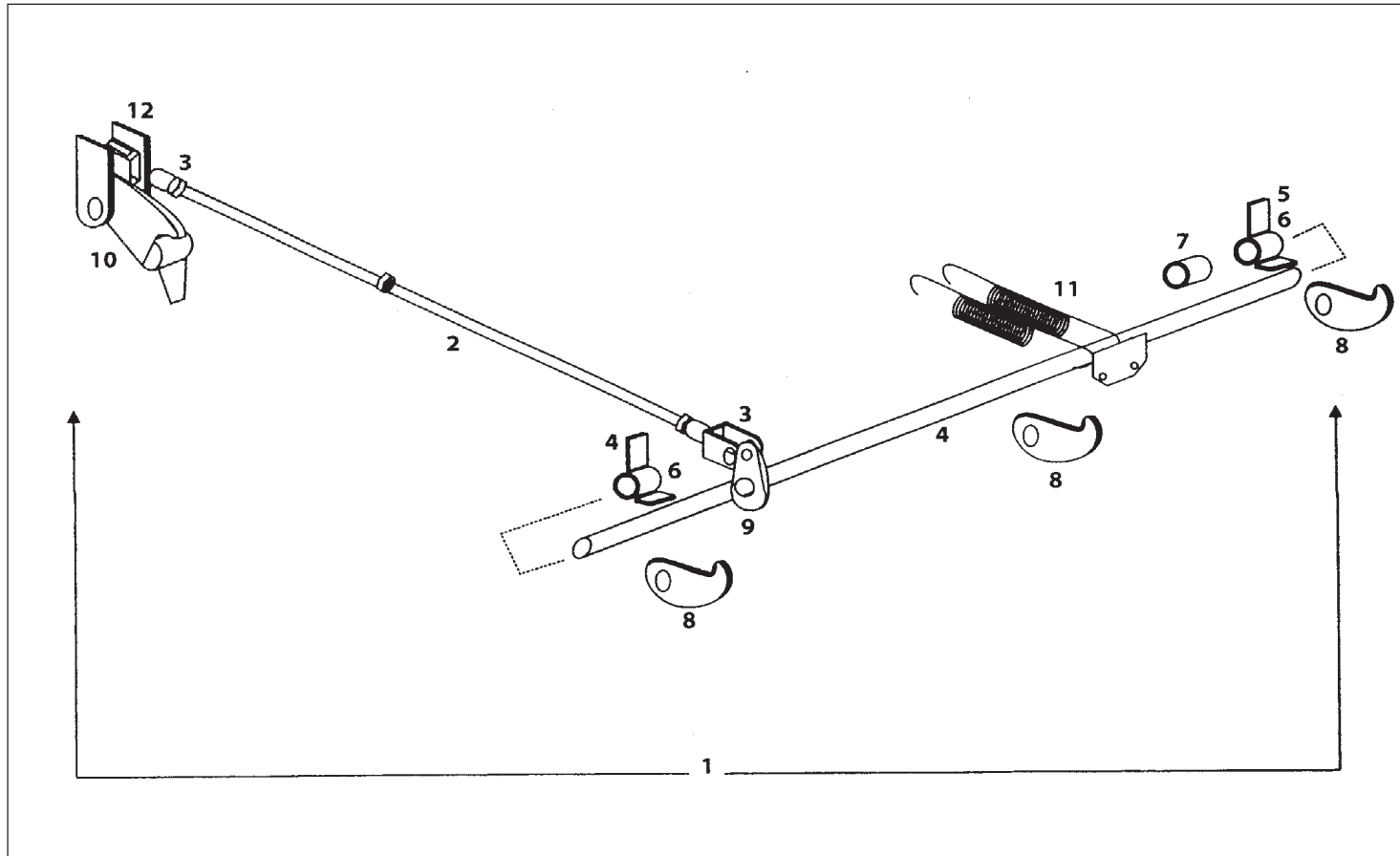




TABLE 87.4

TAIL DOOR LOCKING (MECHANICAL)

GROUP 87

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		TAIL DOOR LOCKING (MECHANICAL)		
	2171 8730 01 03	Tail Door Locking Mechanism	1	
2	2171 8730 60 01	Tie Rod (with Threaded End)	1	
3	2171 8730 60 03	Fork-RH Thread	1	
	4002 8730 60 01	Fork-LH Thread	1	
	4002 8730 67 01	Fork Pin	2	
4	2171 8730 60 02	Cross Rod	1	
5	2171 8710 01 08	Bearing Assy. - Taildoor Lock Mech.	1	
6	2171 8710 34 01	Outer Bush - Taildoor Locking Mech.	3	
7	2171 8730 34 01	Inner Bush - Taildoor Locking Mech.	3	
	2751 4412 99 02	Grease Nipple	3	
8	2171 8730 61 01	Locking Hook	3	
9	2171 8730 79 01	Cam	1	
10	2171 8710 01 05	Hammer Assy.	2	
	4002 8710 67 03	Hammer Pin	1	
11	2171 8730 87 01	Spring	2	
12	2171 8730 01 04	Profile Mtg. Assy.	1	

TATA MOTORS

TABLE 87.5

HYDRAULIC TAIL DOOR

GROUP 87

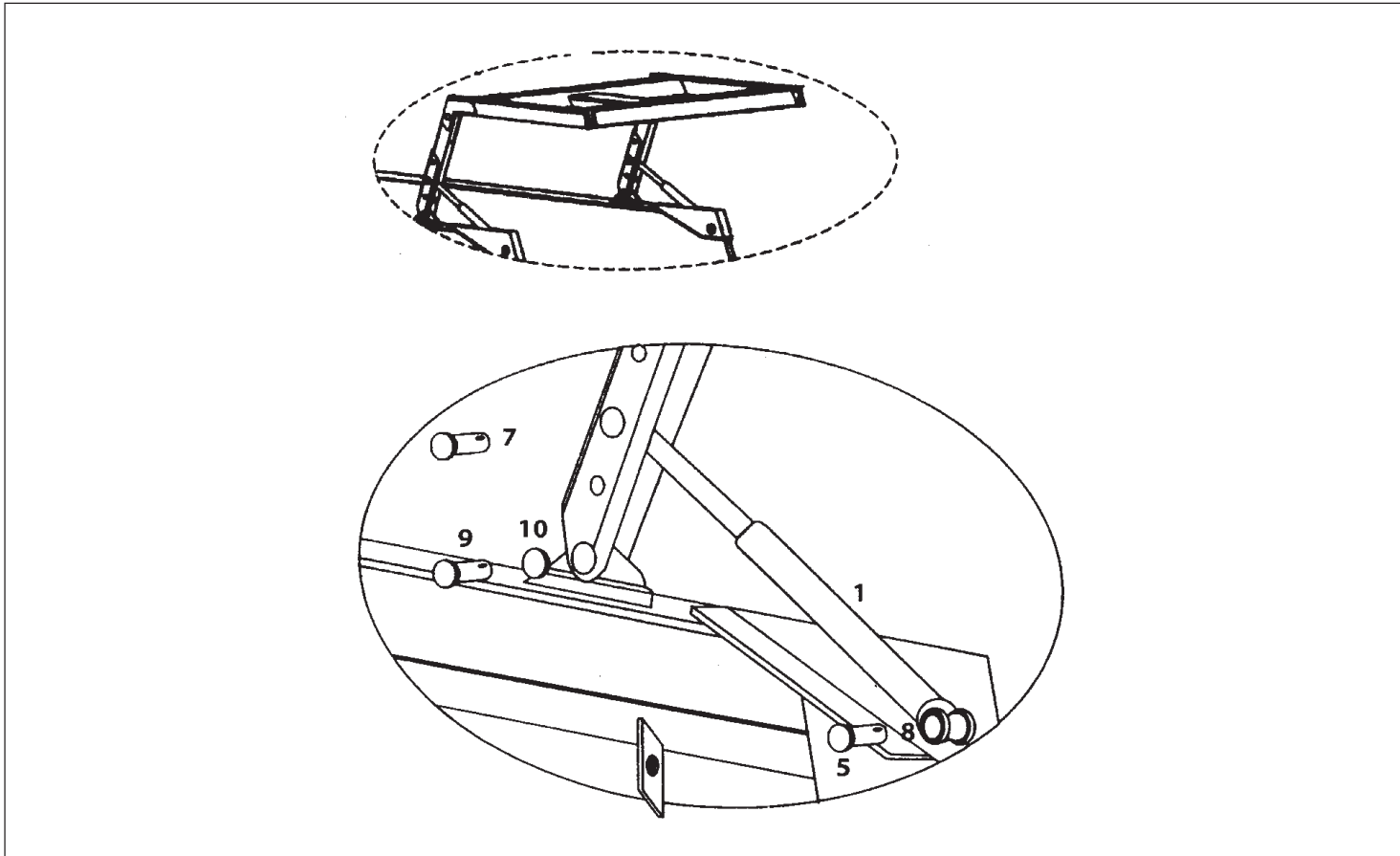




TABLE 87.5

HYDRAULIC TAIL DOOR

GROUP 87

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		HYDRAULIC TAIL DOOR		
1	2171 4410 01 10	Hyd. Tail Gate Cylinder SA 50	2	
	2171 4410 58 03	Hose 1/4" x 700 mm (Tail Gate Cyl.)	1	
	2171 4410 58 04	Hose 1/4" x 325 mm (Tail Gate Cyl.)	1	
5	2171 4410 67 03	Hinge Pin (Tail Door Cyl. Head End)	2	
7	2171 8730 67 01	Hinge Pin (Tail Door Cyl. Piston Eye End)	2	
8	2171 8730 92 01	Washer for Tail Door Hinge Pin	2	
	2751 4412 99 02	Grease Nipple	2	
9	2171 8730 67 02	Tail Door Hinge Pin	2	
10	2171 8730 92 02	Washer for Tail Door Hinge Pin	2	

TATA MOTORS

TABLE 87.6

OIL TANK MOUNTING AND BODY PROP

GROUP 87

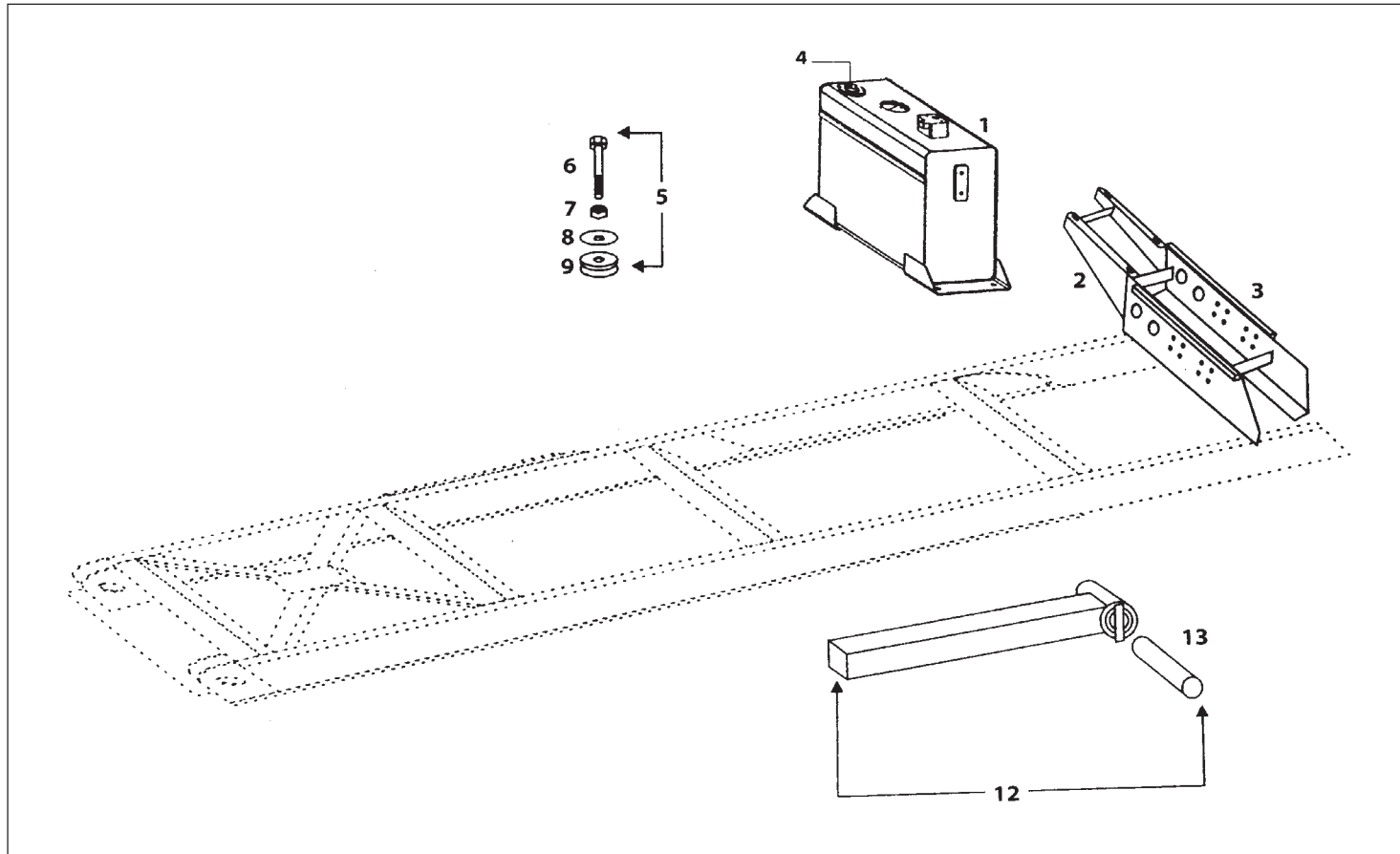




TABLE 87.6

OIL TANK MOUNTING AND BODY PROP

GROUP 87

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		OIL TANK MOUNTING AND BODY PROP		
1	2751 4410 01 12	Assy. Oil Tank 65 Lit.	1	
1	4002 4440 99 01	Assy. Oil Tank 50 Lit.	1	
2	2751 3120 01 10	Assy. Oil Tank Mtg. Bracket	1	
3	8854 8705 25 16	Tank & Cyl. Mounting Cradle Assy.	1	For 65 Lit. Oil Tank
3	2171 8710 01 06	Cyl. Mtg. Cradle Assy.	1	For 50 Lit. Oil Tank
4	2171 4410 37 01	Breather Flange	1	
5	2171 4410 01 05	Tank Rubber Mounting Kit Consisting Off:	1	
6		Mounting Bolt	4	} Not Serviced Loose
7		Mounting Nut	4	
8		Mounting Washer	8	
9		Mounting Rubber	8	
12		Body Prop Assy.	1	Not Serviced
13	2171 8710 34 04	Body Prop Bush	1	
	4002 8710 67 01	Body Prop Mounting Pin	1	

TATA MOTORS

TABLE 87.7

CYLINDER MOUNTING (FE CYLINDER)

GROUP 87

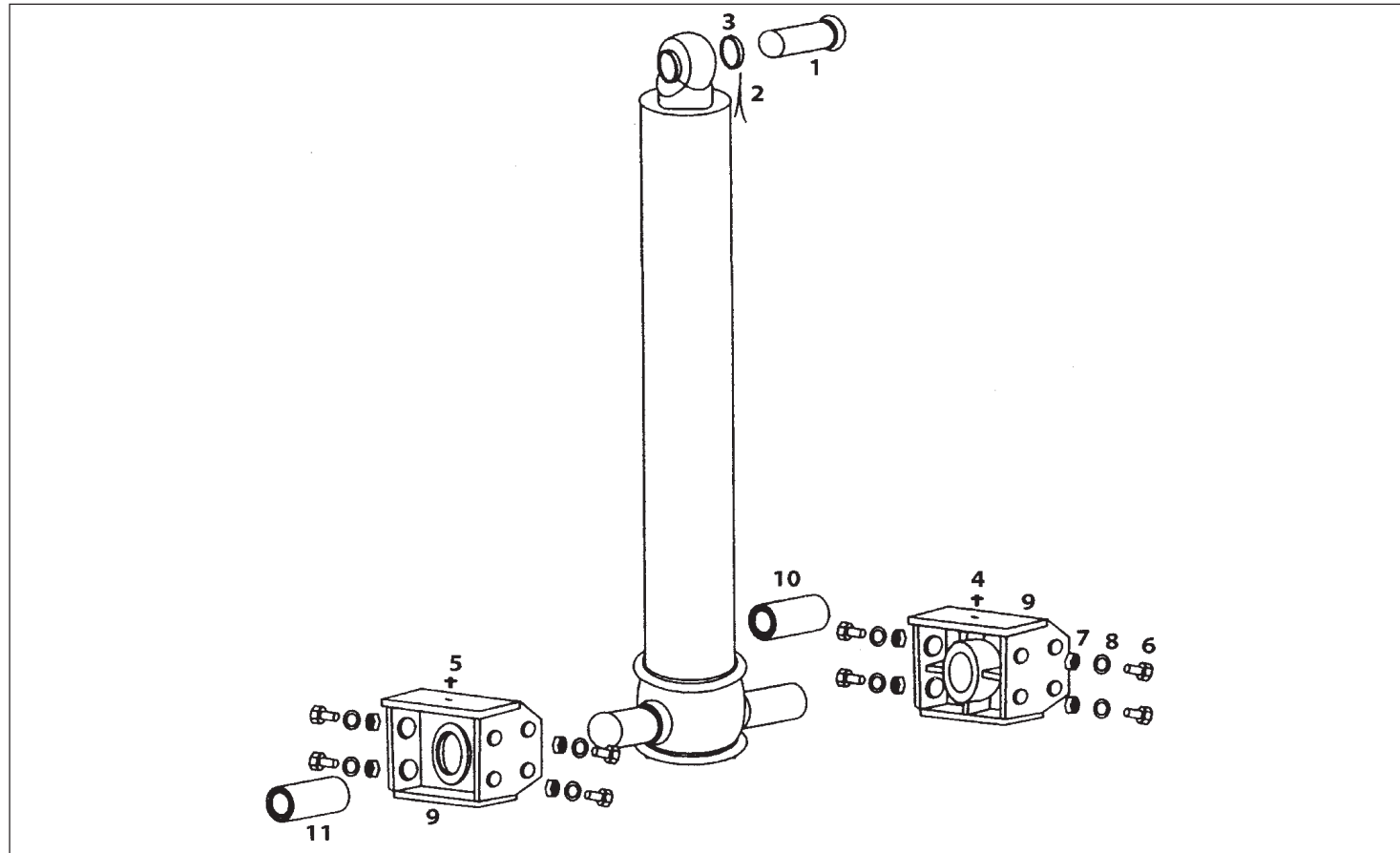




TABLE 87.7

CYLINDER MOUNTING (FE CYLINDER)

GROUP 87

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		CYLINDER MOUNTING (FE CYLINDER)		
1	2171 4410 67 01	Cylinder Mounting Pin	1	
2	2171 4410 67 02	Cotter Pin Cyl. Mtg.	1	
3	2171 4410 86 01	Cylinder Eye Spacer	2	
4	2751 4412 99 02	Grease Nipple	1	
5	2171 4410 99 02	Grease Nipple - 45 Deg.	1	
6	2171 4410 32 02	Cyl. Mtg. Bolt M 16 x 50	16	
8	2171 8710 92 01	Washer M 16	16	
	2171 4410 92 01	Washer for Cyl. Mtg. Pin	2	
	2171 8710 01 06	Cylinder Mtg. Cradle Assy.	1	
9	2171 4410 33 01	Cylinder Mtg. Bracket	2	
10	2171 4410 34 02	Inner Bush Cylinder Mtg. Bracket	2	
11	2171 4410 34 01	Outer Bush Cylinder Mtg. Bracket	2	



TABLE 87.8

HARDWARE ITEMS (HOSE CONNECTION & MOUNTINGS)

GROUP 87

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
		HARDWARE ITEMS (HOSE CONNECTION & MOUNTINGS)		
	2171 4410 68 01	Adopter 1-1/2" BSP Male x 1-7/6"	1	
	2171 4410 68 02	Adopter 1/8" x 1/8"	1	
	2171 4410 68 03	Adopter 3/4" BSP Male M 30 x 2	1	
	2171 4410 68 04	Adopter 3/4" BSP M x 1-3/16"	4	
	2171 4410 68 05	Adopter M 26 x 1-1/2" x 1-3/16"	1	
	2171 4410 32 01	Allen Key Bolt M 8 x 80	1	
	2171 8710 32 01	Hex Hd Bolt M 112 x 50 Grade 10.9	1	
	1106 401263 2	Hex Head Bolt M 12 x 75	1	
	2171 8710 32 04	Hex Head Bolt M 12 x 40 Grade 8.8	1	
	2171 8730 67 04	Locking Pin Bolt M 10 x 20	1	
	1132 390620 5	Screw Hex Head M 6 x 20	1	
	2171 4410 80 01	Grub Screw	1	
	1132 399808 8	Screw Hex Head M 8 x 30	1	
	2171 4410 92 02	Copper Washer 1/8"	2	
	1214 050080 0	Spring Washer M 8	1	
	2171 4410 92 03	Plain Washer M 6	1	
	2171 4410 92 04	Plain Washer M 12	1	



TABLE 87.8

HARDWARE ITEMS (HOSE CONNECTION & MOUNTINGS)

GROUP 87

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 2516C EURO II	REMARKS
	1214 050060 5	Nyloc Nut M 6 (Cyl. Mounting)	4	
	2171 4410 65 01	Nyloc Nut M 12 x 1.25	2	
	1205 229605 4	Nut M 12	2	
	2171 4410 77 04	Dowty Seal 1/4"	1	
	2171 4410 77 05	'O' Ring 18.77 x 1.78	1	
	2171 4410 77 06	'O' Ring 23.52 x 1.78	1	
	2171 4410 90 01	'O' Ring Walve Block Mtg.	1	

TATA MOTORS

LPK 2516C E II

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000 997 00 06J	175	312 283 14 52	165	352 144 13 50	385				
000 997 18 81 J	437	312 283 15 52	149	352 242 05 09	131				
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042 470 02 37J	381	312 283 16 52	147						
042 470 06 05J	381	312 283 16 52	165						
042 471 02 74J	381	312 291 11 97	203						
042 471 03 74J	381	312 294 10 50	203						
042 990 00 37J	227	312 993 17 01	155						
042 990 00 37J	239	312 993 25 10	203						
042 992 00 20 J	437	320 292 50 82	203						
153 264 00 55	147	321 260 00 86	147						
153 264 00 55	163	321 262 03 74	157						
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2060 3280 33 03	235	2078 3020 01 04	213	2167 3100 01 01	215	2171 2680 01 22	167	2171 3120 71 18	221
2060 3280 33 05	233	2078 3020 56 01	213	2167 3120 01 03	219	2171 2680 01 26	201	2171 3120 71 19	217
2060 3280 33 06	233	2078 5420 99 03	407	2167 3120 01 04	217	2171 2680 51 01	167	2171 3120 71 19	235
2060 7510 01 07	421	2082 5466 01 09	403	2167 3120 71 05	217	2171 2680 51 01	201	2171 3120 71 22	217
2064 4295 01 01	315	2082 5466 01 13	403	2167 3120 71 06	219	2171 3100 01 06	215	2171 3120 71 23	219
2064 5420 01 01	385	2091 5420 01 01	385	2167 3120 86 01	217	2171 3100 01 12	215	2171 3120 71 32	221
2067 3120 01 15	217	2096 4615 01 65	351	2167 3130 71 01	215	2171 3120 01 11	219	2171 3130 71 25	215
2067 3210 86 01	229	2096 4615 01 67	353	2167 3130 71 02	215	2171 3120 01 12	219	2171 3130 71 26	215
2067 4290 01 54	315	2157 5410 01 19	401	2167 3170 01 02	223	2171 3120 01 13	221	2171 3130 82 01	215
2068 4710 72 02	383	2157 5410 01 20	401	2167 3170 01 03	223	2171 3120 01 14	221	2171 3130 82 03	215
2073 2420 01 07	133	2157 5420 99 36	405	2167 3170 01 07	223	2171 3120 71 09	221	2171 3130 82 04	215
2073 4290 01 84	315	2157 5420 99 37	405	2167 3240 42 01	239	2171 3120 71 10	221	2171 3170 01 01	223
2073 5450 01 01	405	2157 5420 99 39	405	2167 4920 01 07	387	2171 3120 71 10	221	2171 3170 01 02	223
2073 5450 01 01	411	2157 5482 01 52	403	2167 4920 01 08	385	2171 3120 71 11	221	2171 3170 01 03	223
2076 0100 02 31	3	2161 5410 01 02	401	2171 2410 01 01	131	2171 3120 71 12	221	2171 3170 01 04	223
2077 2915 01 08	205	2161 5410 01 02	401	2171 2410 01 02	131	2171 3120 71 13	223	2171 3170 01 05	223
2077 2915 01 09	205	2167 2420 01 02	133	2171 2680 01 02	167	2171 3120 71 14	223	2171 3170 01 07	223

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2171 3170 82 03	225	2171 4112 01 10	281	2171 4391 01 38	315	2171 4410 67 02	505	2171 4410 90 01	509
2171 3170 82 04	225	2171 4112 01 13	279	2171 4410 01 05	503	2171 4410 67 03	501	2171 4410 92 01	505
2171 3170 82 05	225	2171 4112 01 22	279	2171 4410 01 06	461	2171 4410 68 01	507	2171 4410 92 02	467
2171 3170 82 06	225	2171 4112 01 26	279	2171 4410 01 08	451	2171 4410 68 02	507	2171 4410 92 02	507
2171 3240 01 01	237	2171 4112 01 27	279	2171 4410 01 08	459	2171 4410 68 03	507	2171 4410 92 03	467
2171 3240 32 01	237	2171 4112 01 28	279	2171 4410 01 09	461	2171 4410 68 04	507	2171 4410 92 03	507
2171 3240 33 01	223	2171 4112 01 29	279	2171 4410 01 10	501	2171 4410 68 05	507	2171 4410 92 04	507
2171 3240 33 01	239	2171 4112 51 01	283	2171 4410 32 01	507	2171 4410 69 01	459	2171 4410 99 01	457
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2171 4110 82 01	281	2171 4290 01 04	315	2171 4410 58 02	467	2171 4410 77 04	509	2171 4680 01 16	353
2171 4112 01 01	283	2171 4290 01 05	315	2171 4410 58 03	501	2171 4410 77 05	509	2171 4680 01 17	351

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2171 8710 01 08	499	2171 8710 71 05	493	2171 8730 01 06	491	2505 2620 43 03	155	2505 3013 86 02	145
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