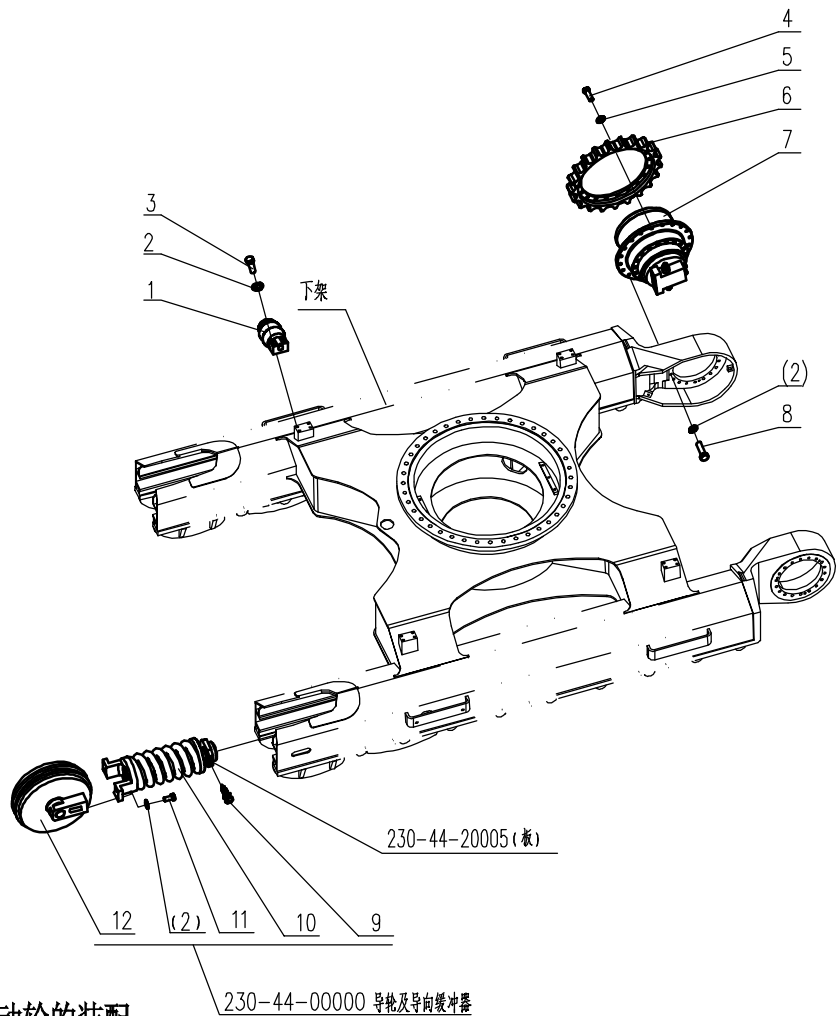


## FRACK ROLLER MOUNTING

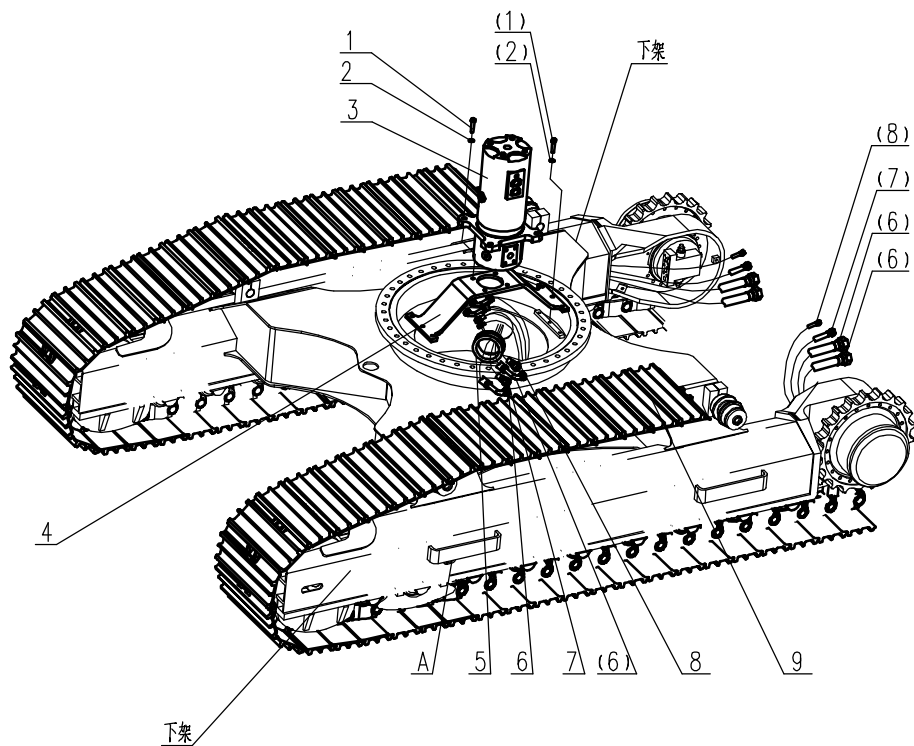
001



导轮 托链轮 驱动轮的装配

IDER , CARRY ROLLER , SPROCKET MOUNTING

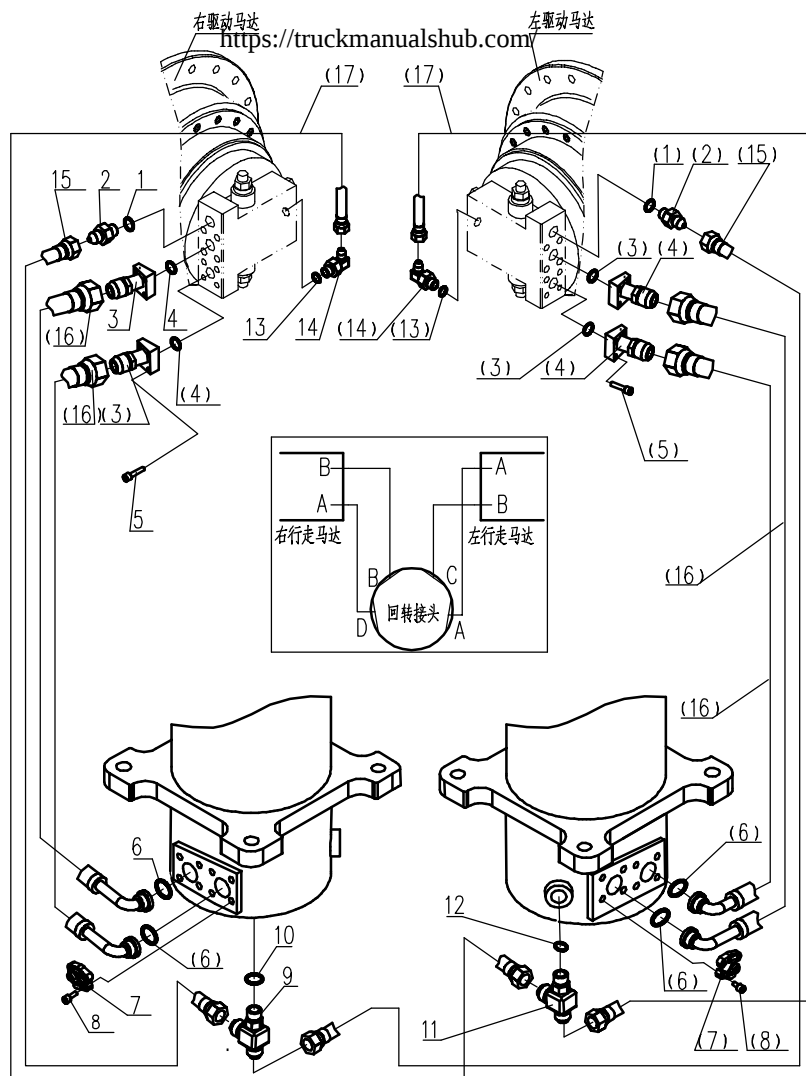
| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS    |
|-----------|----------------|-------------------|-----------|------------------|
| 1         | 230-43-00000A  | 托链轮总成             | 4         | CARRY ROLLER     |
| 2         | 01643-31645    | 垫圈 16             | 60        | WASHER           |
| 3         | GB/T5782-2000  | 螺栓 M16X85         | 16        | BOLT             |
| 4         | 923B-40-00001  | 螺栓                | 40        | BOLT             |
| 5         | 01640-01826    | 垫圈 18             | 40        | WASHER           |
| 6         | 230-41-00000A  | 驱动轮               | 2         | SPROCKET         |
| 7         | 230-46-00000   | 驱动马达与减速机          | 2         | TRAVEL MOTOR     |
| 8         | GB/T5782-2000  | 螺栓 M16X65         | 36        | BOLT             |
| 9         | 07959-20001    | 油杯                | 2         | FITTING          |
| 10        | 230-44-20000   | 导轮缓冲器             | 2         | ADJUST COMPONENT |
| 11        | 01010-61660    | 螺栓 M16X60         | 8         | BOLT             |
| 12        | 230-44-10000   | 导向轮总成             | 2         | IDLER            |



## 履帶和回轉接頭的裝配 1

## TRACK CHAIN AND SWIVEL JOINT MOUNTING 1

| 序号  | 件号            | 名称          | 数量  | 备注      |
|-----|---------------|-------------|-----|---------|
| KEY | PART NO.      | DESCRIPTION | QTY | REMARKS |
| 1   | 01016-51640   | 螺栓 M16X40   | 10  |         |
| 2   | 01643-31645   | 垫圈 16       | 10  |         |
| 3   | 230-22-00000  | 回转接头        | 1   |         |
| 4   | 23Y-22-00001  | 弓形板         | 1   |         |
| 5   | 230-52-00003  | 护套          | 2   |         |
| 6   | 230-83-63000  | 胶管          | 4   |         |
| 7   | 230-83-64000A | 胶管          | 2   |         |
| 8   | 230-83-65000A | 胶管          | 2   |         |
| 9   | 230-45-00000  | 履带          | 2   |         |



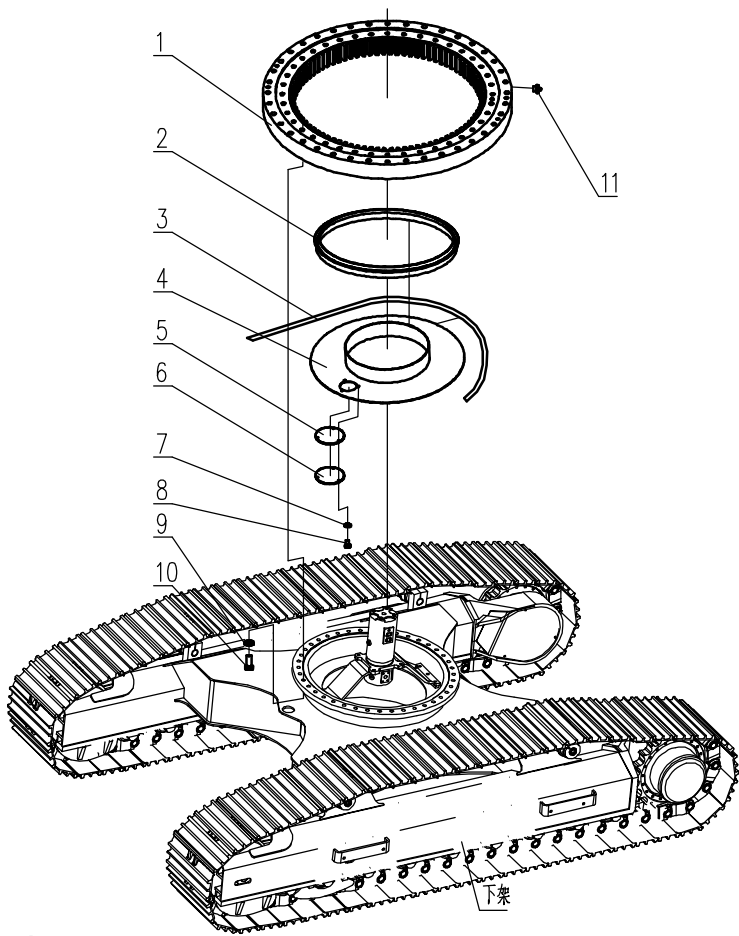
## 履带和回转接头的装配 2

### TRACK CHAIN AND SWIVEL JOINT MOUNTING 2

| 序号<br>KEY | 件号<br>PART NO.  | 名称<br>DESCRIPTION | 数量 | 备注      |
|-----------|-----------------|-------------------|----|---------|
| 1         | 07002-12034     | O型圈               | 2  | O-RING  |
| 2         | 230-83-00005    | 接头                | 2  | UNION   |
| 3         | 230-83-54000A   | 接头                | 4  | UNION   |
| 4         | 07000-13025     | O型圈               | 4  | O-RING  |
| 5         | 01252-81025     | 螺钉M10X25          | 16 | SCREW   |
| 6         | 07000-13032     | O型圈               | 4  | O-RING  |
| 7         | 230-83-00008    | 压板                | 8  | FLANGE  |
| 8         | 01252-81030     | 螺钉M10X30          | 16 | SCREW   |
| 9         | 230-83-53000A   | 三通接头              | 1  | T-UNION |
| 10        | JIS B2401 P18   | O型圈               | 1  | O-RING  |
| 11        | 230-82-12000A   | 三通接头              | 1  | T-UNION |
| 12        | JIS B2401 P11   | O型圈               | 1  | O-RING  |
| 13        | JIS B2401 P11.2 | O型圈               | 2  | O-RING  |
| 14        | 230-83-51000    | 滤芯接头              | 2  | ELBOW   |
| 15        | 230-83-64000A   | 胶管                | 2  | TUBE    |
| 16        | 230-83-63000    | 胶管                | 4  | TUBE    |
| 17        | 230-83-65000A   | 胶管                | 2  | TUBE    |

### TRACK CHAIN AND SWIVEL JOINT MOUNTING 3

005



回转支承的装配  
SWING CIRCLE MOUNTING

| 序号<br>KEY | 件号<br>PART NO.  | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|-----------------|-------------------|-----------|---------------|
| 1         | 230-23-00000    | 回转支承              | 1         | SWING CIRCLE  |
| 2         | 23Y-23-00001    | 油封                | 1         | SEAL          |
| 3         | 230-20-00003    | 油封                | 1         | SEAL          |
| 4         | 23Y-23-11000    | 托油盘               | 1         | COVER         |
| 5         | 230-24-00002    | 垫圈                | 1         | WASHER        |
| 6         | 230-24-00001    | 板                 | 1         | PLATE         |
| 7         | 01642-00608     | 垫圈 6              | 3         | WASHER        |
| 8         | 01016-30616     | 螺栓 M6X16          | 3         | BOLT          |
| 9         | GB/T97.1-2002   | 垫圈 24             | 40        | WASHER        |
| 10        | 01010-52480     | 螺栓 M24X80         | 40        | BOLT          |
| 11        | JB/T7940.1-1995 | 油杯 M10X1          | 4         | FITTING       |

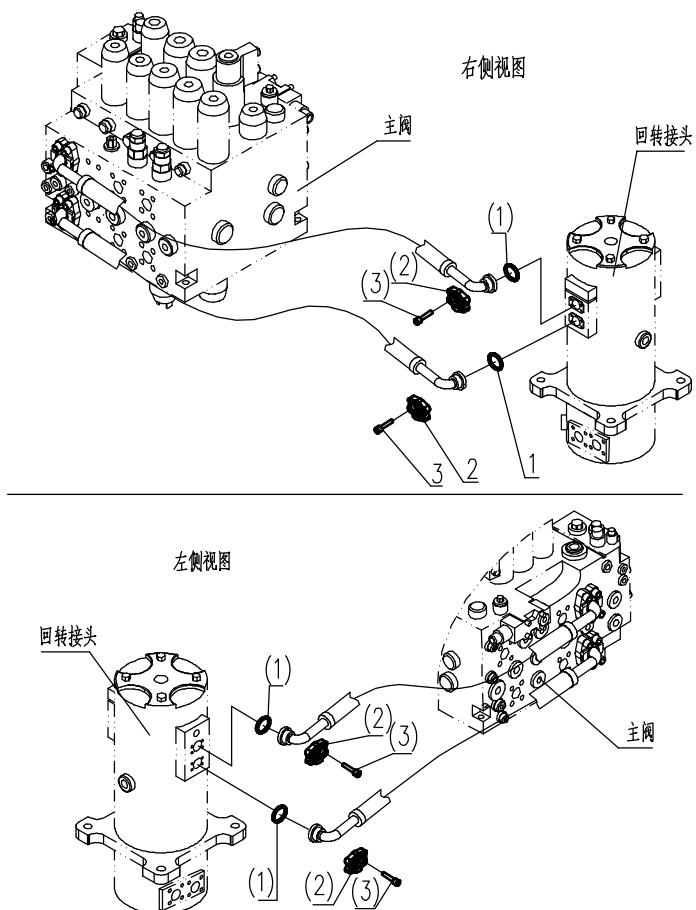
## FRAME AND LOWER FRAME MOUNTING

007

[illegible]

## SWING MOTOR ASS'Y MOUNTING 2

009



### 回转马达及减速机装配 3

### SWING MOTOR ASS'Y MOUNTING 3

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 07000-13032    | O型圈               | 4         |               |
| 2         | 230-83-00008   | 压板                | 8         |               |
| 3         | 01252-81030    | 螺栓 M10X30         | 16        |               |

## SWING MOTOR ASS'Y MOUNTING 4

| 序号  | 件号            | 名称          | 数量  | 备注      |
|-----|---------------|-------------|-----|---------|
| KEY | PART NO.      | DESCRIPTION | QTY | REMARKS |
| 1   | 23Y-83-09000  | 三通接头        | 1   |         |
| 2   | JIS B2401     | O型圈 P18     | 1   |         |
| 3   | JIS B2401     | O型圈 P11     | 1   |         |
| 4   | 230-81-30000  | 弯接头         | 1   |         |
| 5   | JIS B2401     | O型圈 P14     | 1   |         |
| 6   | 120A-83-19000 | 接头          | 1   |         |
| 7   | 23Y-83-07000  | 胶管          | 1   |         |
| 8   | 230-82-11000  | 弯接头         | 1   |         |
| 9   | 23Y-83-02000  | 胶管          | 1   |         |

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 230-86-10000   | 动臂油缸              | 2         |               |
| 2         | 230-64-02000   | 销轴                | 2         |               |
| 3         | 230-64-00007   | 压板                | 2         |               |
| 4         | GB/T97.1-2002  | 垫圈12              | 4         |               |
| 5         | GB/T5783-2000  | 螺栓 M12X30         | 4         |               |
| 6         | 230-64-00005   | 垫片                | 4         | 选用            |
|           | 230-64-00006   | 垫片                |           |               |
| 7         | 01252-81035    | 螺栓 M10X35         | 16        |               |
| 8         | 230-83-00009   | 压板                | 8         |               |
| 9         | 07000-13025    | O型圈               | 4         |               |
| 10        | 923B-64-00004  | 塞子                | 4         |               |

## 空调罩 驾驶室装配 1

AIR CONDITIONER , CAB MOUNTING 1

013

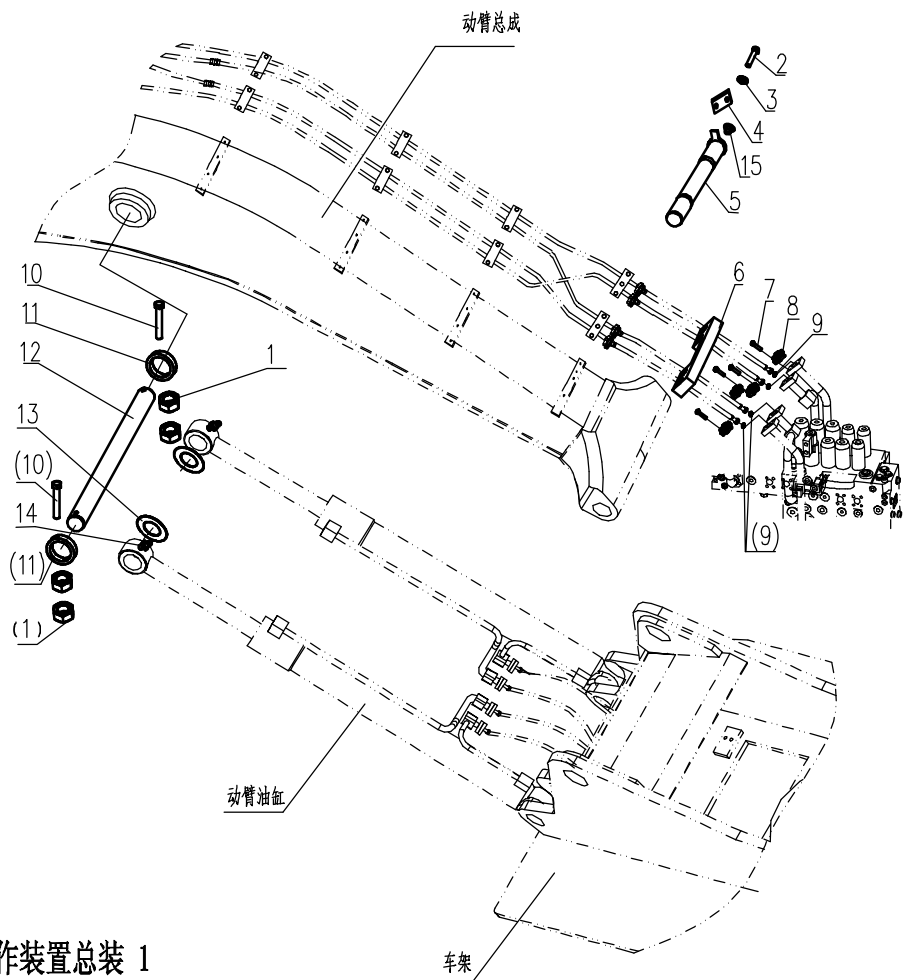
## 空调罩 驾驶室装配 2

[illegible]

空调罩 驾驶室装配 3  
AIR CONDITIONER, CAB MOUNTING 3

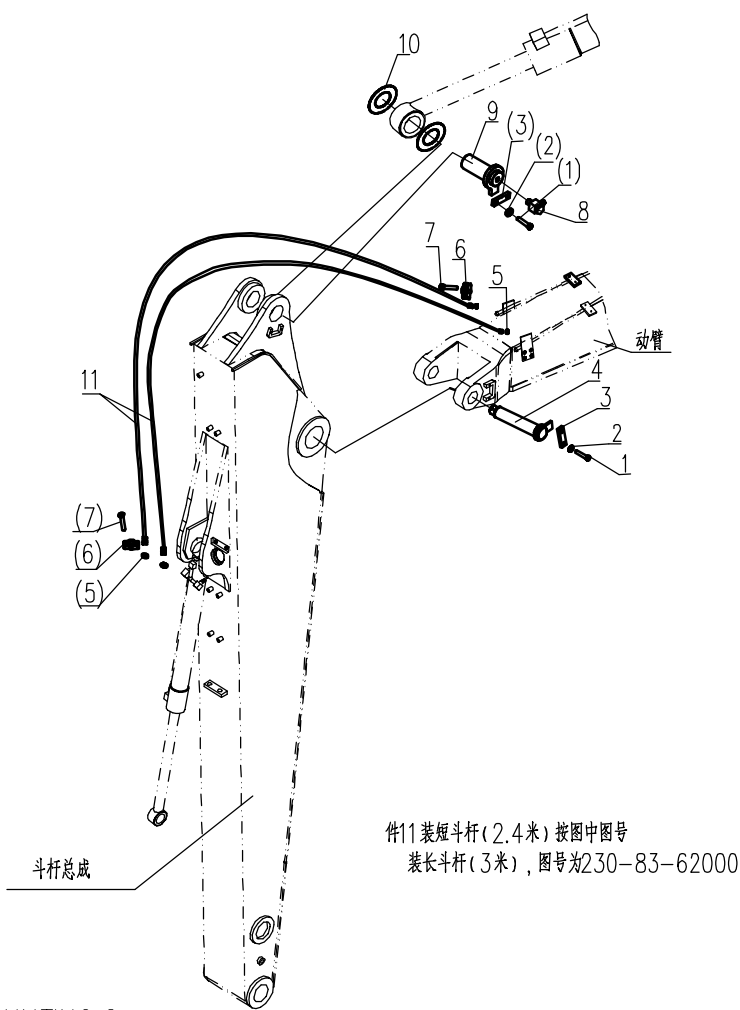
| 序号  | 件号            | 名称          | 数量  | 备注      |
|-----|---------------|-------------|-----|---------|
| KEY | PART NO.      | DESCRIPTION | QTY | REMARKS |
| 1   | GB/T97.1-2002 | 垫圈 8        | 3   |         |
| 2   | GB/T5783-2000 | 螺栓 M8×20    | 3   |         |
| 3   | 13Y-95-02000  | 空调罩         | 1   |         |
| 4   | GB/T845-1985  | 螺钉 ST4.2X16 | 4   |         |
| 5   | 07281-00549   | 夹子 D40-50   | 6   |         |
| 6   | 13Y-95-11000  | 出风管         | 3   |         |

016



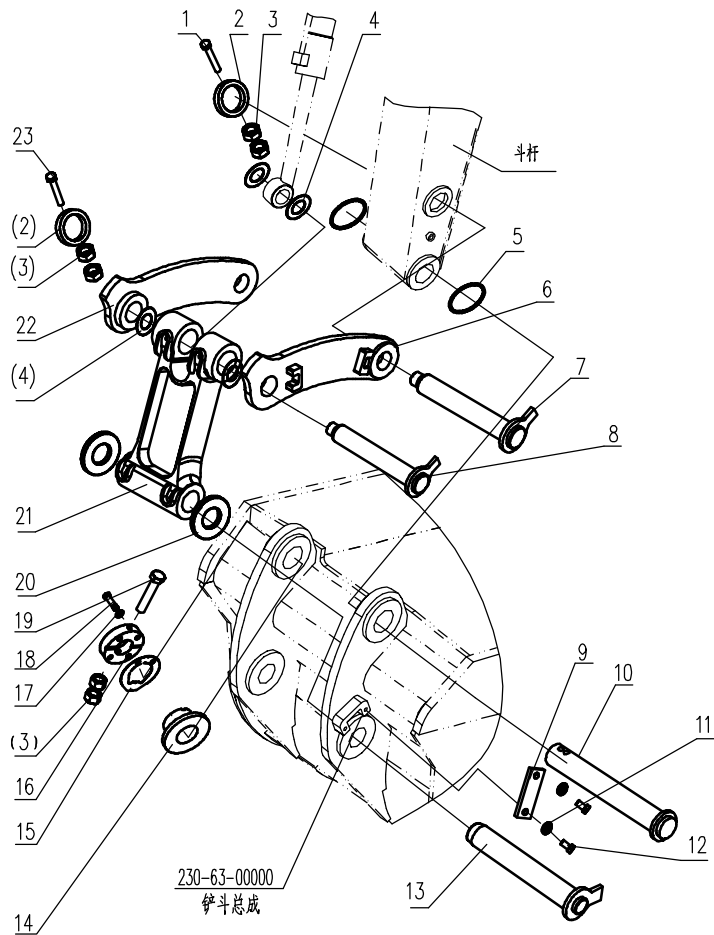
工作装置总装 1  
WORKING EQUIPMENT MOUNTING 1

| 序号<br>KEY | 件号            | 名称         | 数量 | 备注 |
|-----------|---------------|------------|----|----|
| 1         | GB/T6170-2000 | 螺母 M16     | 4  |    |
| 2         | GB/T5783-2000 | 螺栓 M12X30  | 2  |    |
| 3         | GB/T97.1-2002 | 垫圈 12      | 2  |    |
| 4         | 230-64-00003  | 压板         | 1  |    |
| 5         | 230-64-01000  | 销轴         | 1  |    |
| 6         | 230-83-41000  | 管夹         | 1  |    |
| 7         | GB/T70.1-2000 | 螺栓 M10X35  | 16 |    |
| 8         | 230-83-00008  | 压板         | 8  |    |
| 9         | 07000-13032   | O 型圈       | 4  |    |
| 10        | GB/T5782-2000 | 螺栓 M16X160 | 2  |    |
| 11        | 230-64-00002  | 盘          | 2  |    |
| 12        | 230-64-00001  | 销轴         | 1  |    |
| 13        | 230-64-00005  | 垫圈 选用      | 2  |    |
| 14        | 230-65-00008  | 接头         | 2  |    |
| 15        | 923B-64-00003 | 塞子         | 1  |    |



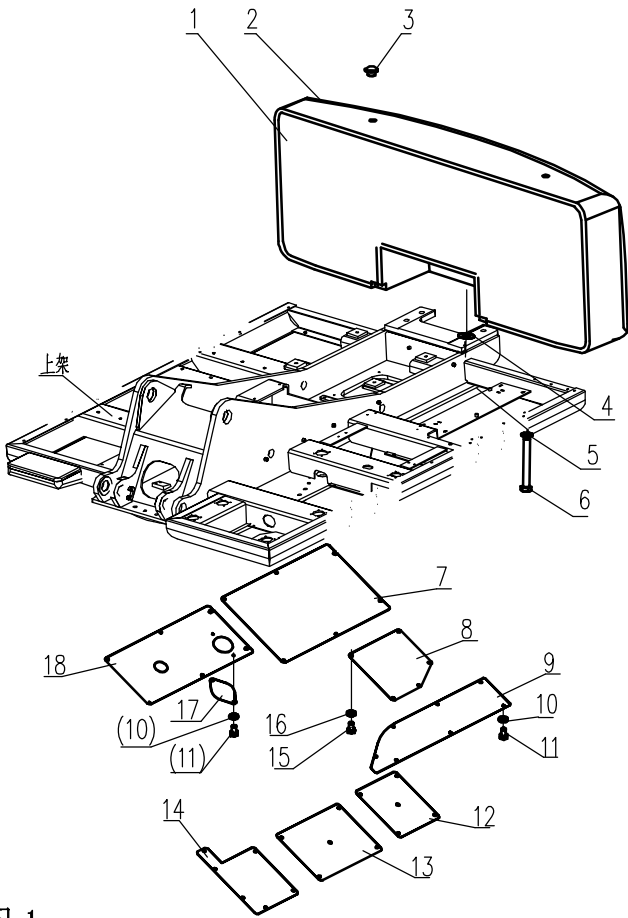
工作装置总装 2  
WORKING EQUIPMENT MOUNTING 2

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 01016-51230    | 螺栓 M12X30         | 4         |               |
| 2         | GB/T97.1-2002  | 垫圈 12             | 4         |               |
| 3         | 230-64-00003   | 压板                | 2         |               |
| 4         | 230-64-05000   | 销轴                | 1         |               |
| 5         | 07000-13025    | O型圈               | 4         |               |
| 6         | 230-83-00009   | 压板                | 8         |               |
| 7         | 01252-81035    | 螺栓 M10X35         | 16        |               |
| 8         | 230-65-13000   | 铰接接头              | 1         |               |
| 9         | 230-64-04000   | 销轴                | 1         |               |
| 10        | 230-64-00005   | 垫圈                | 1         | 选用            |
|           | 230-64-00006   | 垫圈                | 1         |               |
| 11        | 230-83-62000   | 胶管                | 2         |               |



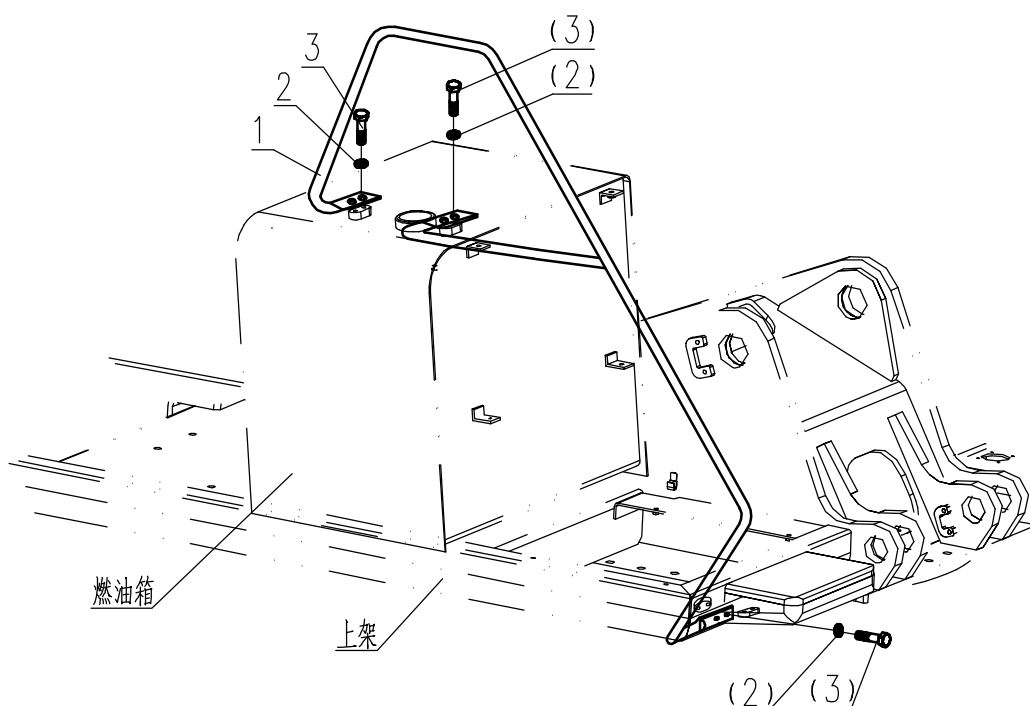
工作装置总装 3  
WORKING EQUIPMENT MOUNTING 3

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | GB/T5782-2000  | 螺栓 M16X150        | 1         |               |
| 2         | 230-64-00004   | 盘                 | 2         |               |
| 3         | GB/T6170-2000  | 螺母 M16            | 6         |               |
| 4         | 230-64-00005   | 垫片选用              | 4         |               |
|           | 230-65-00006   | 垫片                |           |               |
| 5         | 923B-63-00004  | O型圈               | 2         |               |
| 6         | 230-64-11000   | 右连杆               | 1         |               |
| 7         | 230-64-10000   | 销轴                | 1         |               |
| 8         | 230-64-06000   | 销轴                | 1         |               |
| 9         | 230-64-00003   | 压板                | 1         |               |
| 10        | 923B-64-10000  | 销轴                | 1         |               |
| 11        | GB/T97.1-2002  | 垫圈12              | 2         |               |
| 12        | GB/T5782-2000  | 螺栓M12X30          | 2         |               |
| 13        | 230-64-08000   | 销轴                | 1         |               |
| 14        | 923B-63-00003  | 衬套                | 1         |               |
| 15        | 923B-64-00001  | 垫片                | 1         |               |
|           | 923B-64-00002  | 垫片                | 1         |               |
| 16        | 923B-64-20000  | 压盖                | 1         |               |
| 17        | GB/T97.1-2002  | 垫圈14              | 4         |               |
| 18        | GB/T5782-2000  | 螺栓M14X70          | 8         |               |
| 19        | GB/T5782-2000  | 螺栓M16X190         | 1         |               |
| 20        | 230-64-14000   | 防尘圈               | 2         |               |
| 21        | 230-64-07000   | 连杆                | 1         |               |
| 22        | 230-64-12000   | 左连杆               | 1         |               |
| 23        | GB/T5782-2000  | 螺栓 M16X160        | 1         |               |



配重 底盖板装配 1  
COUNTERWEIGHT AND UNDER COVER MOUNTING 1

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION   | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|---------------------|-----------|---------------|
| 1         | 230-71A-00001  | 吸音海绵<br>SHEET       | 1         |               |
| 2         | 923B-71-10000  | 配重<br>COUNTERWEIGHT | 1         |               |
| 3         | 230-71-00006   | 塞子<br>PLUG          | 2         |               |
| 4         | 230-71-00002   | 垫片<br>SHIM          | 8         |               |
| 5         | 230-71-00004   | 垫圈<br>WASHER        | 4         |               |
| 6         | GB/T5786-2000  | 螺栓M30X3X110<br>BOLT | 8         |               |
| 7         | 230-73-00002   | 挡泥板<br>COVER        | 1         |               |
| 8         | 230-73-00004   | 挡泥板<br>COVER        | 1         |               |
| 9         | 230-73-00010   | 挡泥板<br>COVER        | 1         |               |
| 10        | GB/T96-2002    | 垫圈10<br>WASHER      | 35        |               |
| 11        | 01016-31020    | 螺栓M10X20<br>BOLT    | 35        |               |
| 12        | 230-73-00009   | 挡泥板<br>COVER        | 1         |               |
| 13        | 230-73-00008   | 挡泥板<br>COVER        | 1         |               |
| 14        | 230-73-00005   | 挡泥板<br>COVER        | 1         |               |
| 15        | 01016-31225    | 螺栓M12X25<br>BOLT    | 5         |               |
| 16        | GB/T96-2002    | 垫圈12<br>WASHER      | 5         |               |
| 17        | 230-73-00001   | 板<br>PLATE          | 1         |               |
| 18        | 230-73-10000   | 挡泥板<br>COVER        | 1         |               |



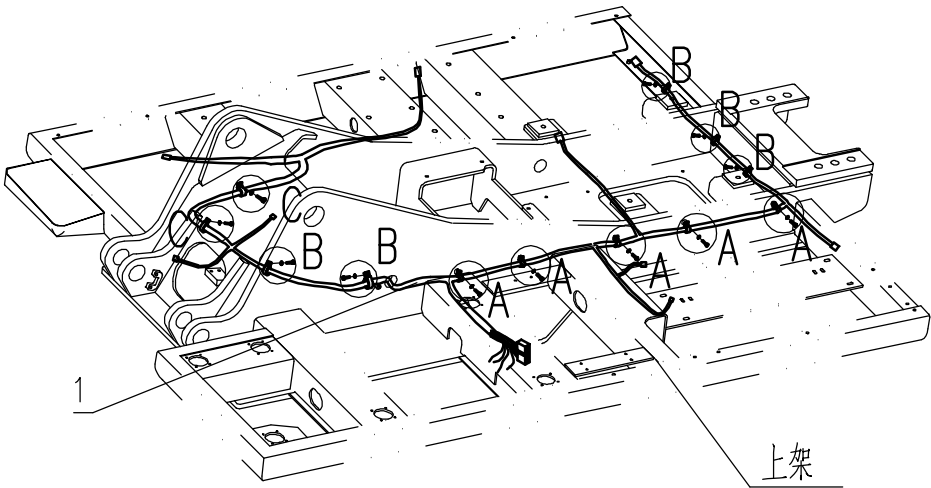
### 配重 底盖板装配 2

## COUNTERWEIGHT AND UNDER COVER MOUNTING 2

[illegible]

## HARNESS, VALVE BLOCK, TUBE-ROAD ON FRAME 1

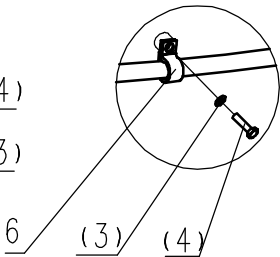
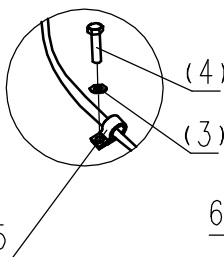
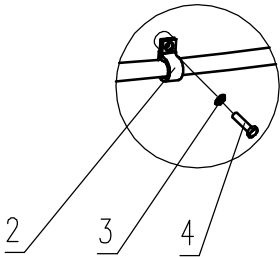
| 序号  | 件号            | 名称          | 数量  | 备注      |
|-----|---------------|-------------|-----|---------|
| KEY | PART NO.      | DESCRIPTION | QTY | REMARKS |
| 1   | 23Y-51-00000  | 上架          | 1   |         |
| 2   | 230-51-00002  | 橡胶环         | 2   |         |
| 3   | 230-51-00003  | 橡胶环         | 2   |         |
| 4   | GB/T5783-2000 | 螺栓 M12X25   | 2   |         |
| 5   | GB/T97.1-2002 | 垫圈 12       | 2   |         |
| 6   | 230-73-00006  | 盖板          | 1   |         |
| 7   | 230-73-00007  | 橡胶垫         | 1   |         |
| 8   | 01016-31025   | 螺栓 M10X25   | 24  |         |
| 9   | 01643-31032   | 垫圈 10       | 24  |         |
| 10  | 120B-33-20000 | 减震垫         | 6   |         |



A 部 (放大)  
共5处

B 部 (放大)  
共8处

C 部 (放大)  
共5处



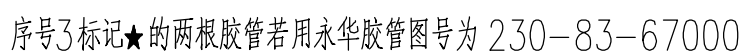
主架线 阀块 管路连接 2

HARNESS, VALVE BLOCK, TUBE-ROAD ON FRAME 2

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 23Y-93-10000   | 主线路               | 1         | MAIN HARNESS  |
| 2         | 08036-03014    | 线夹                | 5         | NIP           |
| 3         | GB/T97.1-2002  | 垫圈10              | 12        | WASHER        |
| 4         | GB/T5783-2000  | 螺栓 M10X16         | 12        | BOLT          |
| 5         | 08036-01814    | 线夹                | 5         | NIP           |
| 6         | 08036-01414    | 线夹                | 2         | NIP           |

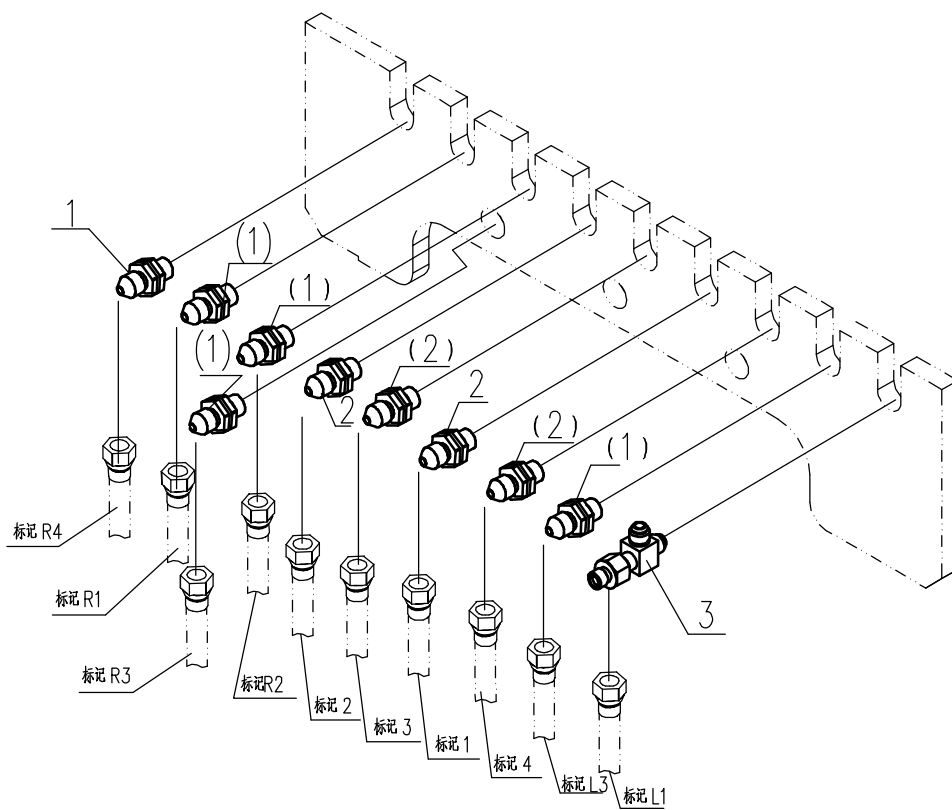
HARNESS, VALVE BLOCK, TUBE-ROAD ON FRAME 3

024



## HARNESS, VALVE BLOCK, TUBE-ROAD ON FRAME 4

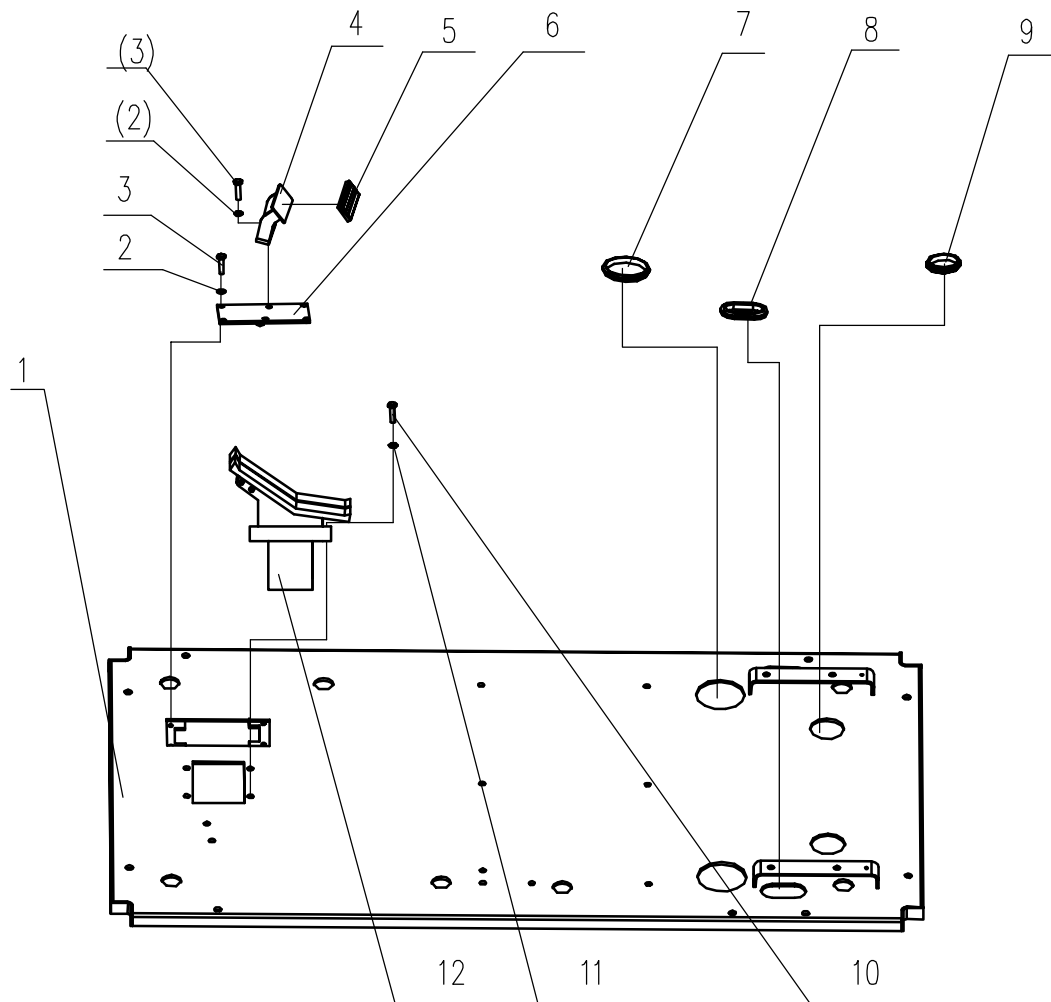
025



## 主架线 阀块 管路连接 5

HARNESS, VALVE BLOCK, TUBE-ROAD ON FRAME 5

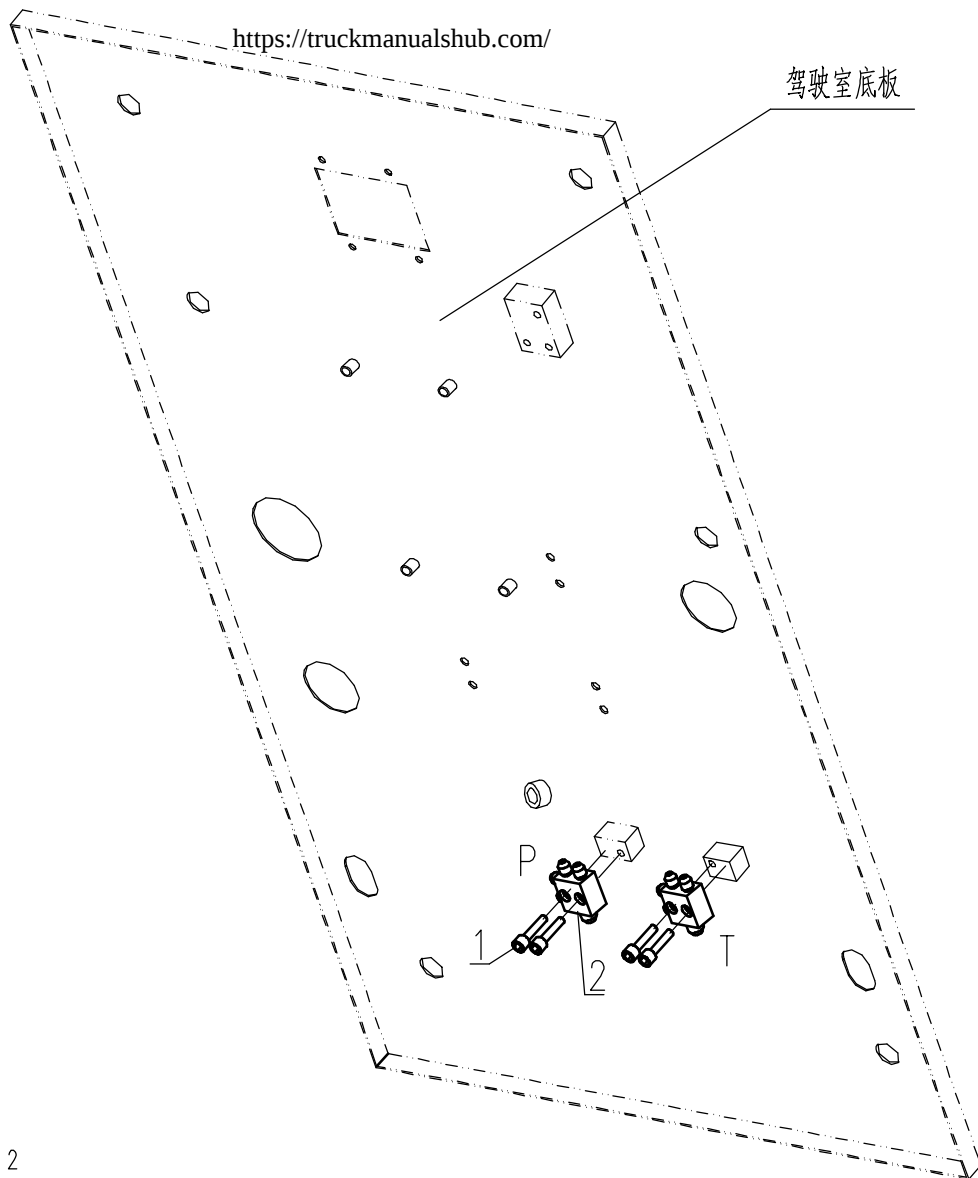
| 序号  | 件号           | 名称          | 数量  | 备注      |
|-----|--------------|-------------|-----|---------|
| KEY | PART NO.     | DESCRIPTION | QTY | REMARKS |
| 1   | 13Y-82-09000 | 过板接头        | 5   |         |
| 2   | 23Y-82-18000 | 过板节流接头      | 4   |         |
| 3   | 13Y-82-08000 | 过板三通接头      | 1   |         |



台架组装 1

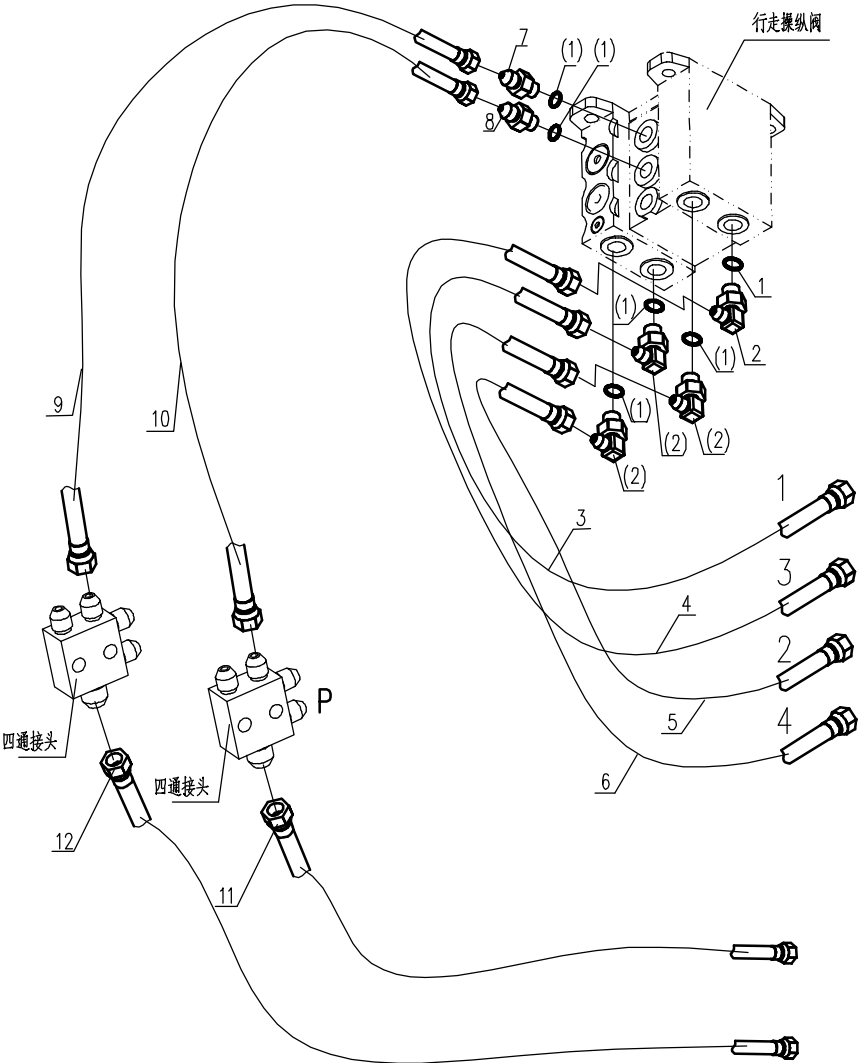
BENCH MOUNTING 1

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION             | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------------------|-----------|---------------|
| 1         | 07Y-33-10000   | 驾驶室底板<br>BOTTOM PLATE         | 1         |               |
| 2         | 01643-31032    | 垫圈 10<br>WASHER               | 4         |               |
| 3         | 01016-31025    | 螺栓 M10X25<br>BOLT             | 8         |               |
| 4         | 230-33-20000   | 脚踏板<br>FOOT REST              | 2         |               |
| 5         | 230-33-00001   | 脚踏板垫<br>RUBBER-FOOT REST      | 2         |               |
| 6         | 230-33-40000   | 板<br>PLATE                    | 1         |               |
| 7         | 230-33A-00003  | 橡胶环<br>GROMMET                | 2         |               |
| 8         | 230-33A-00002  | 橡胶环<br>GROMMET                | 2         |               |
| 9         | 230-33A-00004  | 橡胶环<br>GROMMET                | 2         |               |
| 10        | 01252-31025    | 螺钉 M10X25<br>SCREW            | 4         |               |
| 11        | 01643-31232    | 垫圈 10<br>WASHER               | 4         |               |
| 12        | 07Y-34-10000   | 行走控制阀<br>TRAVEL CONTROL VALVE | 1         |               |



## BENCH MOUNTING 2

028



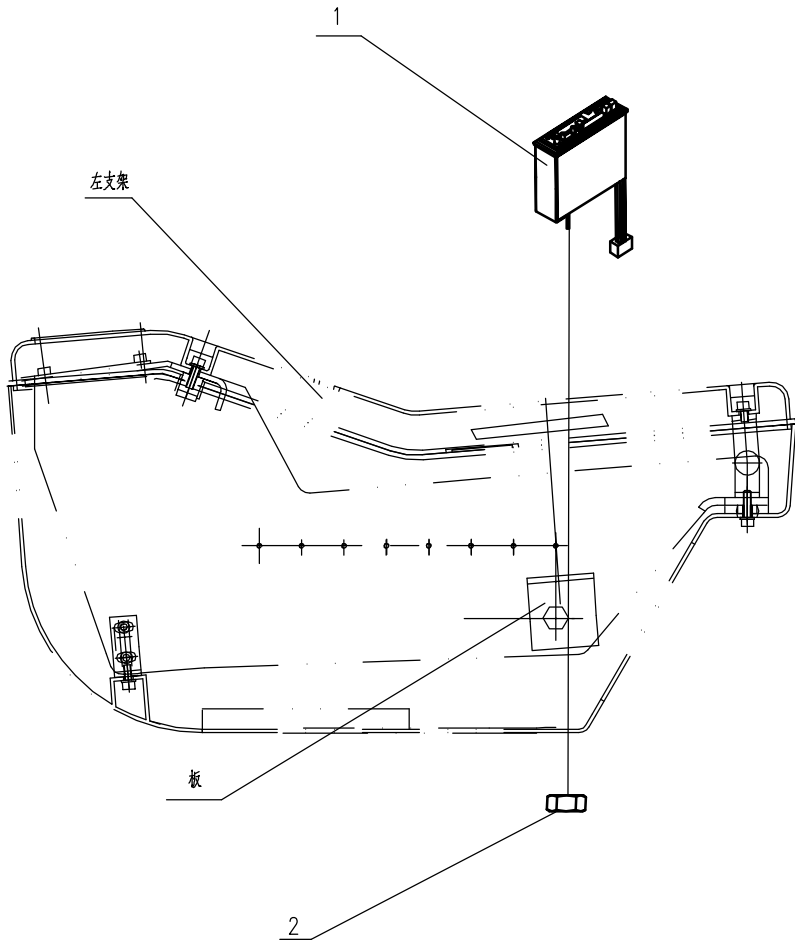
台架组装 3  
BENCH MOUNTING 3

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | JIS B2401      | O型圈 P11           | 6         |               |
| 2         | 230-81-30000   | 接头                | 4         |               |
| 3         | 23Y-81-50100   | 胶管                | 1         |               |
| 4         | 23Y-81-50300   | 胶管                | 1         |               |
| 5         | 23Y-81-50200   | 胶管                | 1         |               |
| 6         | 23Y-81-50400   | 胶管                | 1         |               |
| 7         | 230-81-00003   | 接头                | 1         |               |
| 8         | 230-81-13000   | 滤芯接头              | 1         |               |
| 9         | 120A-81-50500  | 胶管                | 1         | 胶管标记为T        |
| 10        | 120A-81-90000  | 胶管                | 1         | 胶管标记为P        |
| 11        | 23Y-84-11000   | 胶管                | 1         |               |
| 12        | 23Y-84-04000   | 胶管                | 1         |               |



BENCH MOUNTING 5

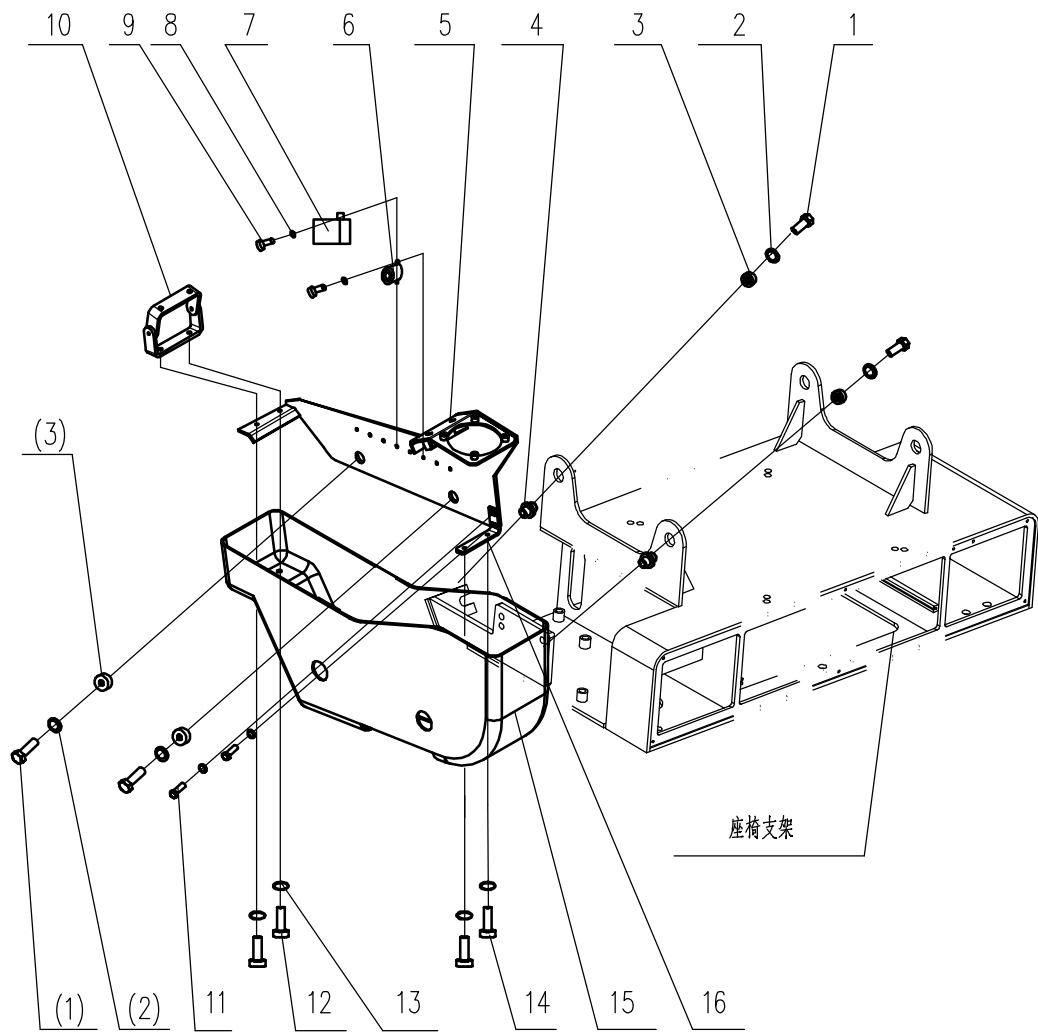
| 序号  | 件号           | 名称          | 数量  | 备注      |
|-----|--------------|-------------|-----|---------|
| KEY | PART NO.     | DESCRIPTION | QTY | REMARKS |
| 1   | 01252-31025  | 螺栓M10X25    | 6   |         |
| 2   | 01643-31032  | 垫圈10        | 6   |         |
| 3   | 13Y-37-20000 | 座椅支架        | 1   |         |



## 台架组装 6

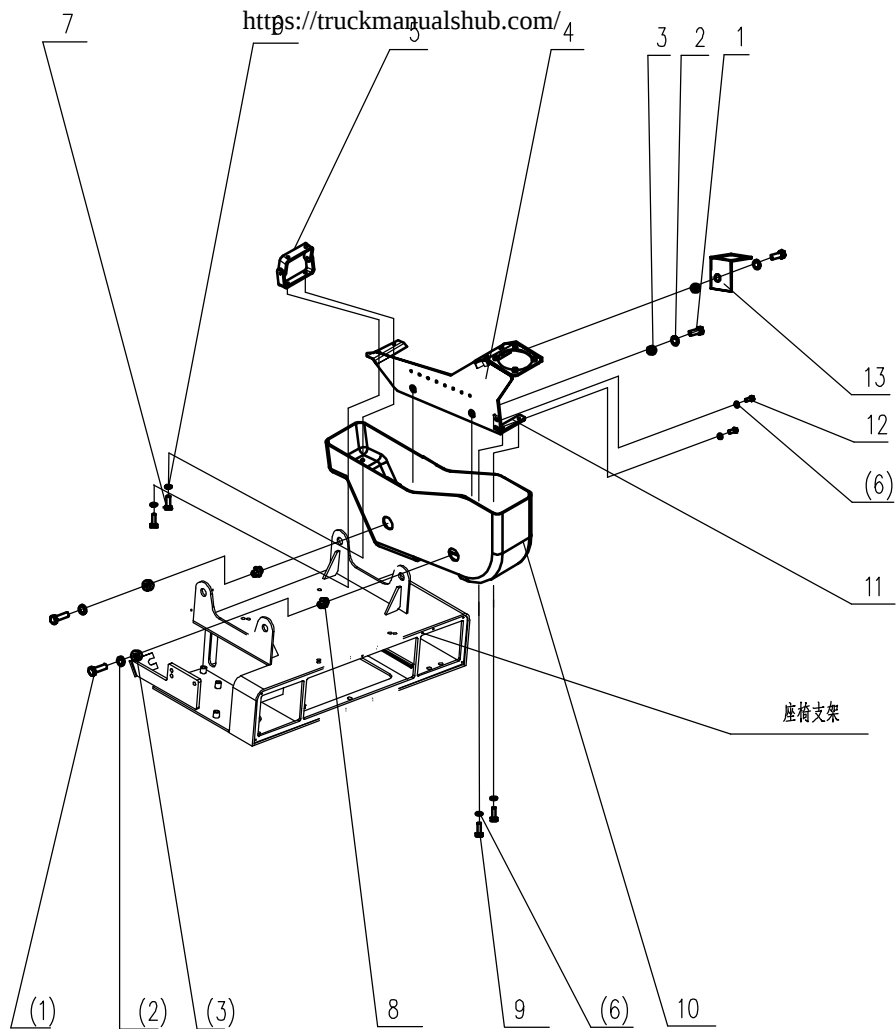
[illegible]

033



台架组装 8  
BENCH MOUNTING 8

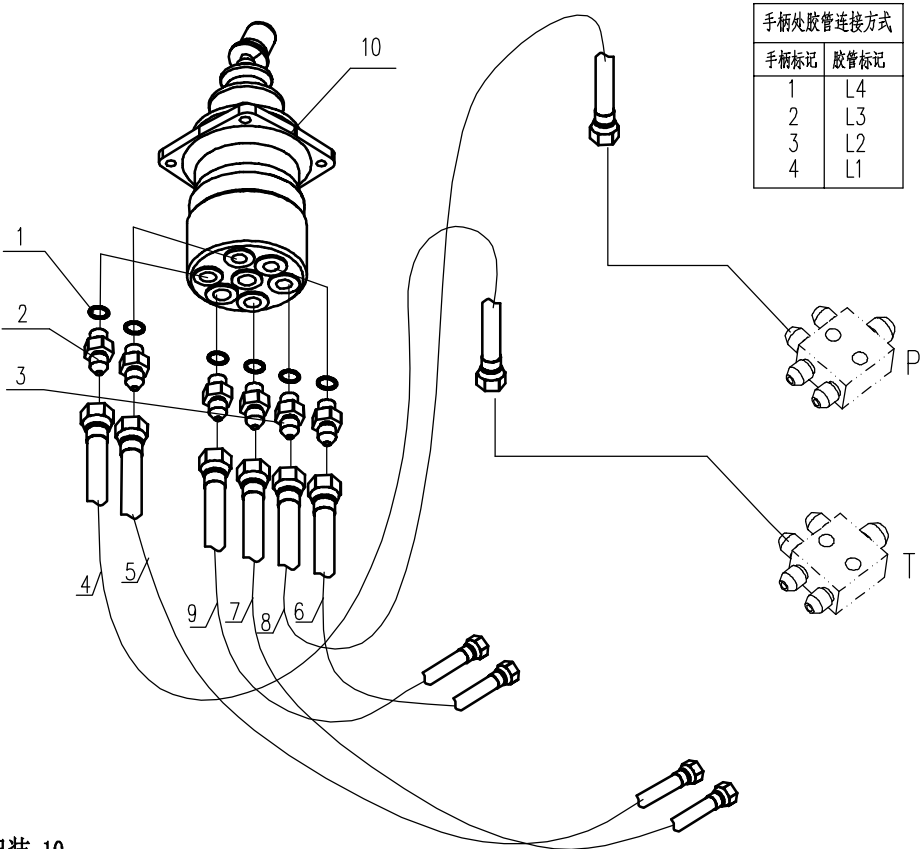
| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | GB/T5783-2000  | 螺栓 M12X25         | 4         |               |
| 2         | GB/T97.1-2002  | 垫圈 12             | 4         |               |
| 3         | 230-31A-00006  | 盖                 | 4         |               |
| 4         | 230-31A-00007  | 轴                 | 2         |               |
| 5         | 913A-32-10000  | 右支架               | 1         |               |
| 6         | 230-92-05000   | 蜂鸣器               | 1         |               |
| 7         | 230-92-04000   | 中间继电器             | 1         |               |
| 8         | GB/T97.1-2002  | 垫圈 6              | 7         |               |
| 9         | GB/T5783-2000  | 螺栓 M6X10          | 7         |               |
| 10        | 913A-31-10000  | 连接座               | 1         |               |
| 11        | GB/T70.1-2000  | 螺钉 M6X12          | 2         |               |
| 12        | GB/T70.1-2000  | 螺钉 M6X30          | 2         |               |
| 13        | GB/T97.1-2002  | 垫圈 6              | 6         |               |
| 14        | GB/T70.1-2000  | 螺钉 M6X20          | 2         |               |
| 15        | 913A-31-00005  | 操纵箱外壳             | 1         |               |
| 16        | 913A-31-00002  | 板                 | 1         |               |



### 台架组装 9

#### BENCH MOUNTING 9

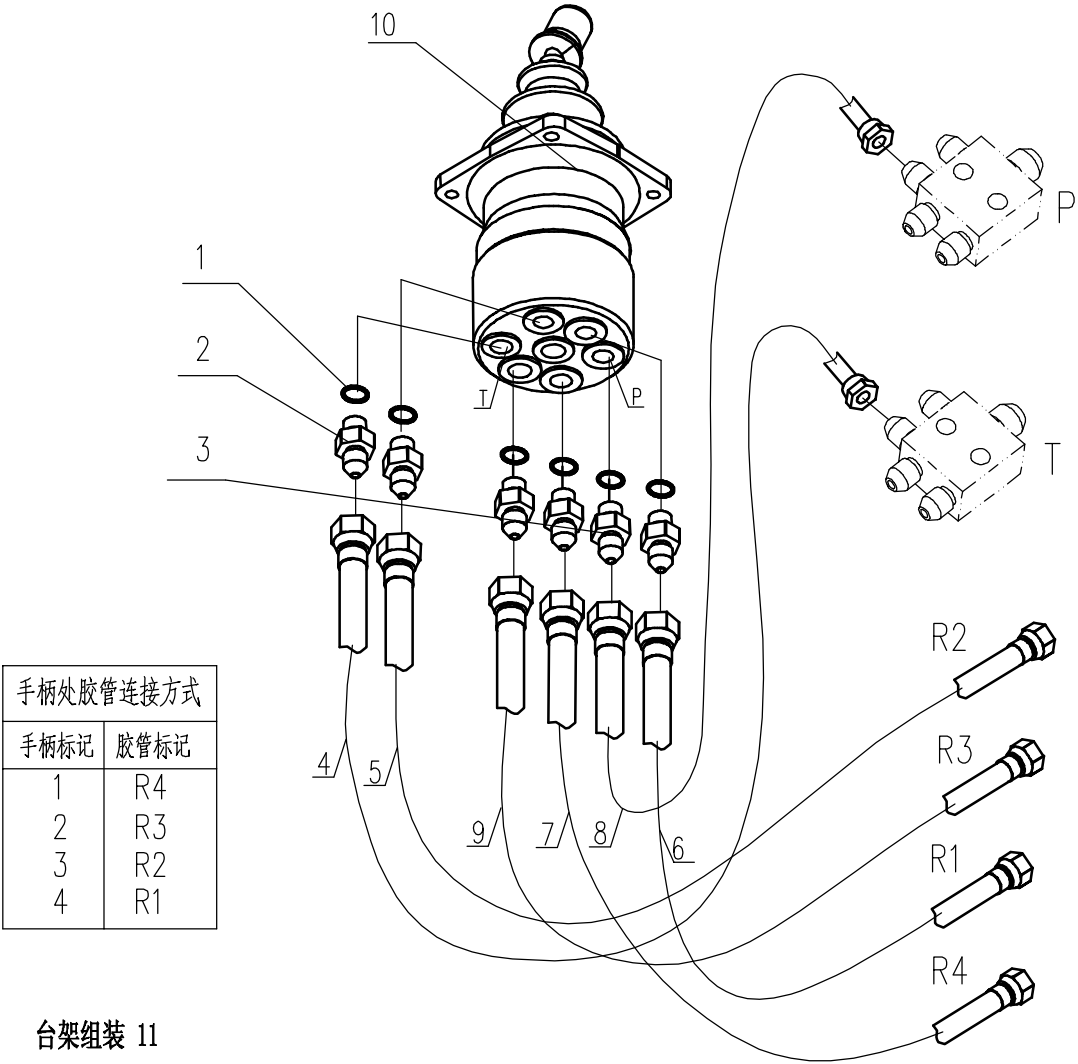
| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | GB/T5783-2000  | 螺栓 M12X25         | 4         |               |
| 2         | GB/T97.1-2002  | 垫圈 12             | 4         |               |
| 3         | 230-31A-00006  | 盖                 | 4         |               |
| 4         | 913A-31-20000  | 支架                | 1         |               |
| 5         | 913A-31-10000  | 连接座               | 1         |               |
| 6         | GB/T97.1-2002  | 垫圈 6              | 6         |               |
| 7         | GB/T70.1-2000  | 螺钉 M6X30          | 2         |               |
| 8         | 230-31A-00007  | 轴                 | 2         |               |
| 9         | GB/T70.1-2000  | 螺钉 M6X20          | 2         |               |
| 10        | 913A-31-00005  | 操纵箱外壳             | 1         |               |
| 11        | 913A-31-00002  | 板                 | 1         |               |
| 12        | GB/T70.1-2000  | 螺钉 M6X12          | 2         |               |
| 13        | 913A-31-00003  | 支架                | 1         |               |



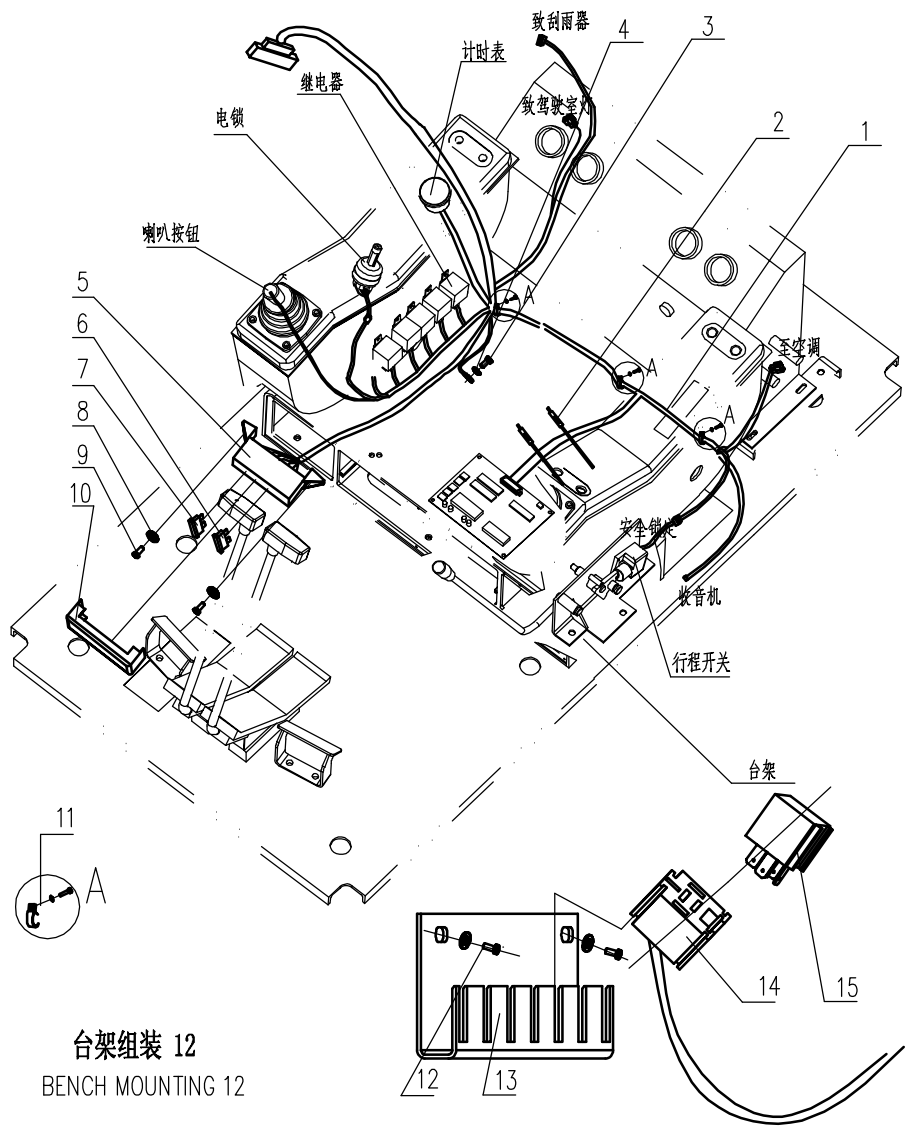
台架组装 10

BENCH MOUNTING 10

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | JIS B2401      | O型圈 P11           | 6         |               |
| 2         | 230-81-00003   | 接头                | 5         |               |
| 3         | 230-81-13000   | 滤芯接头              | 1         |               |
| 4         | 120A-81-80500  | 胶管                | 1         | LT            |
| 5         | 23Y-81-80200   | 胶管                | 1         | L2            |
| 6         | 23Y-81-80300   | 胶管                | 1         | L3            |
| 7         | 23Y-81-80400   | 胶管                | 1         | L4            |
| 8         | 120A-81-60000  | 胶管                | 1         | LP            |
| 9         | 23Y-81-80100   | 胶管                | 1         | L1            |
| 10        | 13Y-35-10000   | 左操纵阀              | 1         |               |



| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | JIS B2401      | O型圈 P11           | 6         |               |
| 2         | 230-81-00003   | 接头                | 5         |               |
| 3         | 230-81-13000   | 滤芯接头              | 1         |               |
| 4         | 120A-81-40500  | 胶管                | 1         | RT            |
| 5         | 23Y-81-40200   | 胶管                | 1         | R2            |
| 6         | 23Y-81-40300   | 胶管                | 1         | R3            |
| 7         | 23Y-81-40400   | 胶管                | 1         | R4            |
| 8         | 120A-81-70000  | 胶管                | 1         | RP            |
| 9         | 23Y-81-40100   | 胶管                | 1         | R1            |
| 10        | 13Y-35-20000   | 右操纵阀              | 1         |               |



| 序号<br>KEY | 件号<br>PART NO.   | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|------------------|-------------------|-----------|---------------|
| 1         | 913A-93-07000A   | 台架线缆              | 1         |               |
| 2         |                  | 扎带                |           |               |
| 3         | GB/T5783-2000    | 螺栓M10×16          | 4         |               |
| 4         | GB/T97.1-2002    | 垫圈10              | 4         |               |
| 5         | BX2141A          | 十四路熔断器盒           | 1         | 随带            |
| 6         |                  | 保险片(15A)          | 4         | 随带            |
| 7         |                  | 保险片(10A)          | 7         | 随带            |
| 8         | GB/T97.1-2002    | 垫圈6               | 4         |               |
| 9         | GB/T818-2000     | 螺钉M6×20           | 2         |               |
| 10        |                  | 十四路熔断器盒盖          | 1         | 随带            |
| 11        | 08036-03014      | 线夹                | 3         |               |
| 12        | GB/T5783-2000    | 螺栓M6X10           | 2         |               |
| 13        | 913A-92-10001    | 支架                | 1         |               |
| 14        | DJJ7053-6.3-2110 | 继电器座              | 6         | 线束带           |
| 15        | 230-92-04000     | 中间继电器             | 6         |               |



BENCH MOUNTING 13

---

---

---

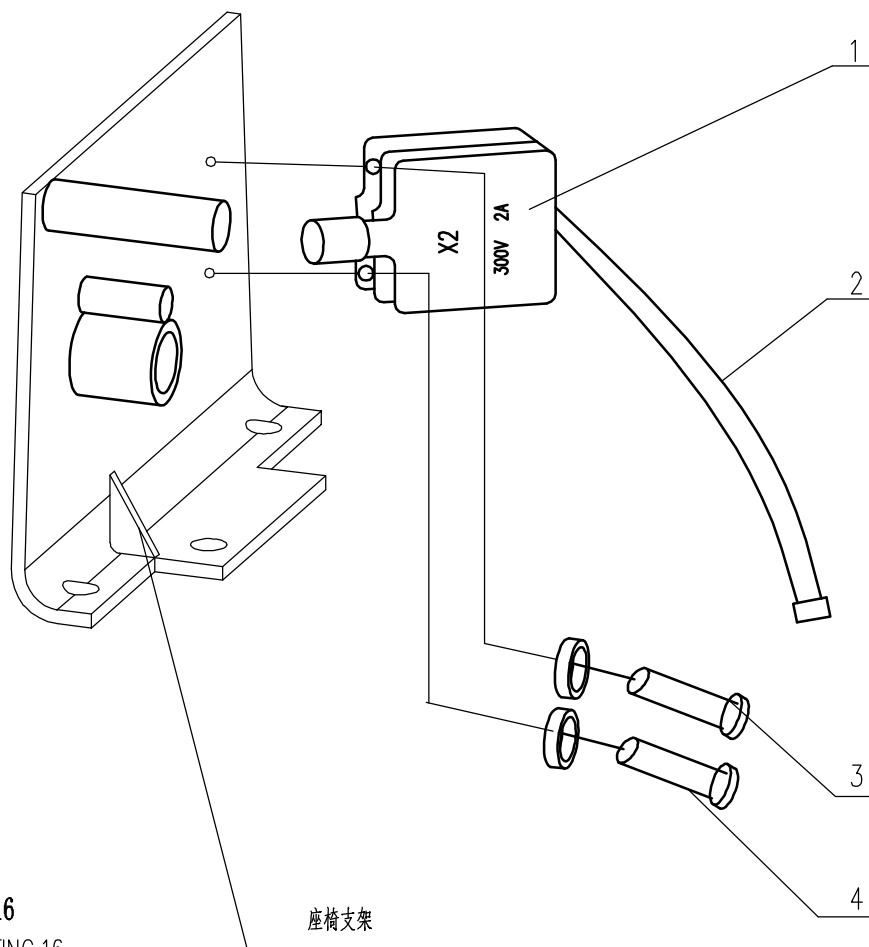
---

---

---

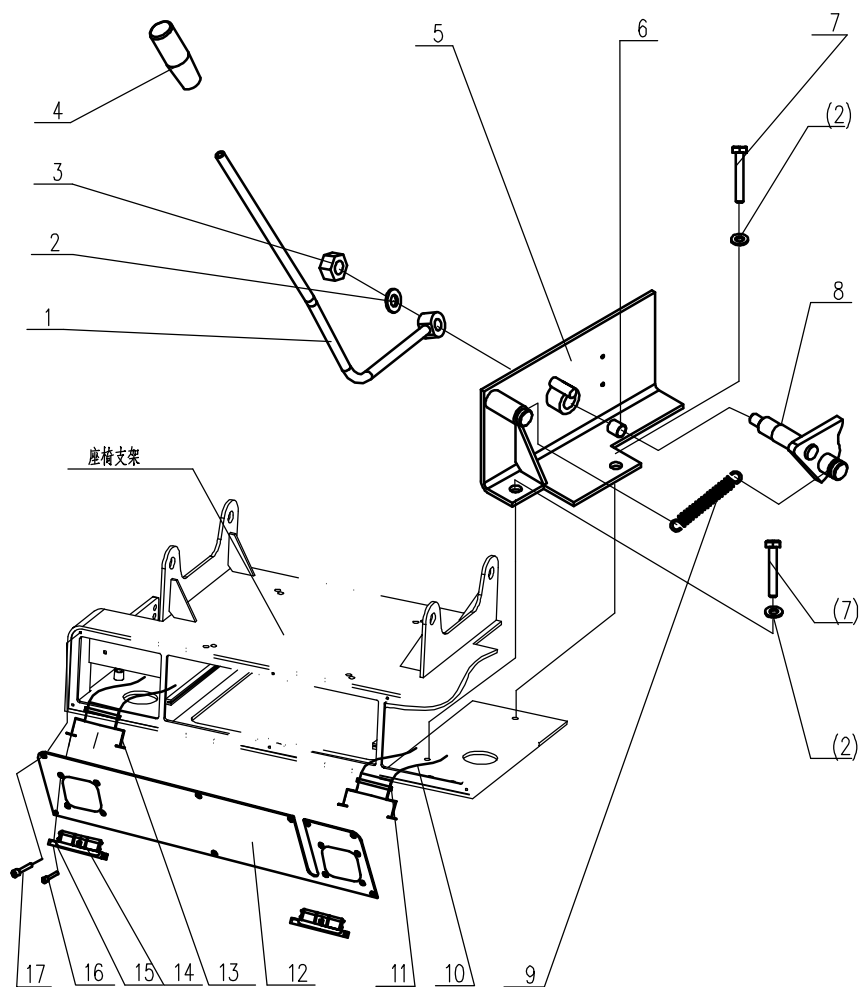
040

041



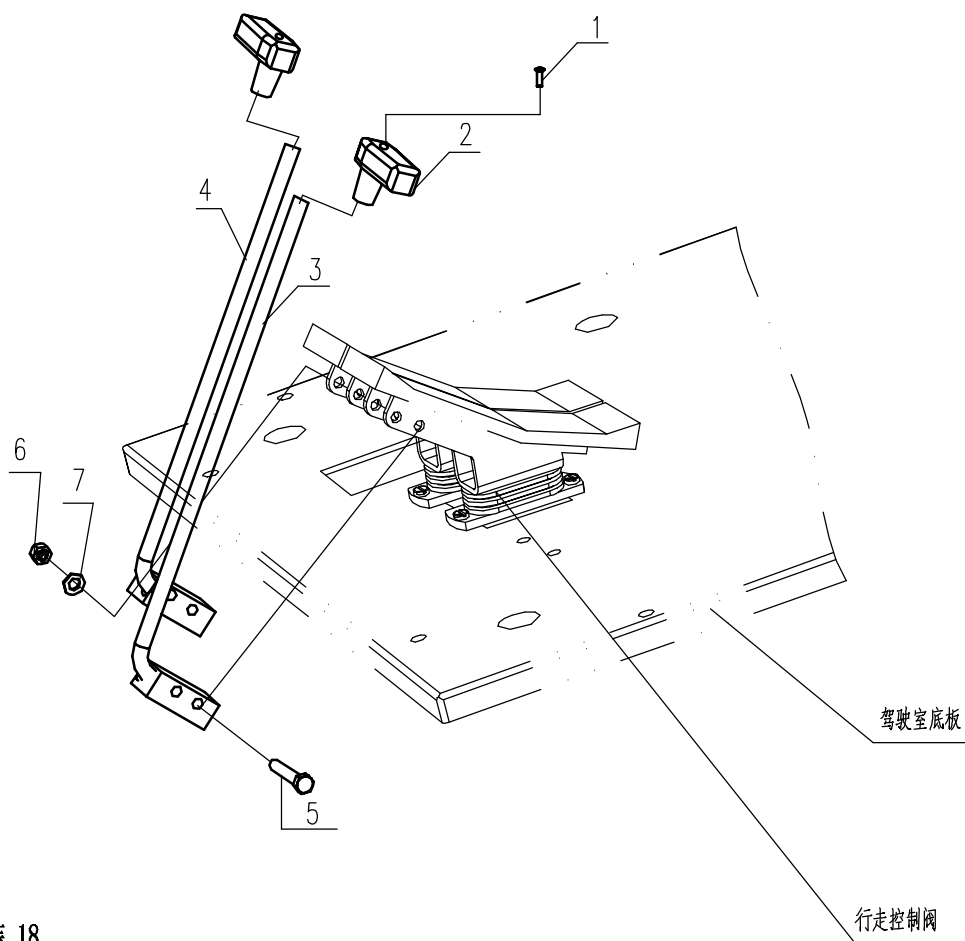
台架组装 16  
BENCH MOUNTING 16

[illegible]



台架组装 17  
BENCH MOUNTING 17

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 13Y-39-10000   | 摇杆<br>LEVER       | 1         |               |
| 2         | GB/T97.1-1985  | 垫圈10<br>WASHER    | 3         |               |
| 3         | GB/T6170-2000  | 螺母M10<br>NUT      | 1         |               |
| 4         | 230-39A-00001  | 手柄头<br>KNOB-LEVER | 1         |               |
| 5         | 13Y-39-20000   | 支架<br>BRACKET     | 1         |               |
| 6         | 13Y-39-00001   | 复合轴承<br>BERING    | 1         |               |
| 7         | GB/T5783-2000  | 螺栓M10x30<br>BOLT  | 2         |               |
| 8         | 13Y-39-30000   | 反转块<br>BRACKET    | 1         |               |
| 9         | 230-39A-00002  | 弹簧<br>SPRING      | 1         |               |
| 10        |                | 塑料管<br>HOSE       | 2         | 空调带           |
| 11        |                | 卡箍<br>CLAMP       | 4         | 空调带           |
| 12        | 13Y-37-00001   | 盖板<br>PLATE       | 1         |               |
| 13        | 13Y-37-32000   | 风盒<br>BOX         | 2         | 空调带           |
| 14        | 13Y-37-31000   | 出风嘴<br>AIR VENT   | 2         | 空调带           |
| 15        | 13Y-37-30001   | 座<br>SEAT         | 2         | 空调带           |
| 16        | GB/T818-2000   | 螺钉M4X12<br>SCREW  | 8         |               |
| 17        | GB/T818-2000   | 螺钉M6X10<br>SCREW  | 8         |               |



台架组装 18  
BENCH MOUNTING 18

[illegible]

## 台架组装 19

045

## 台架组装 20

---

---

---

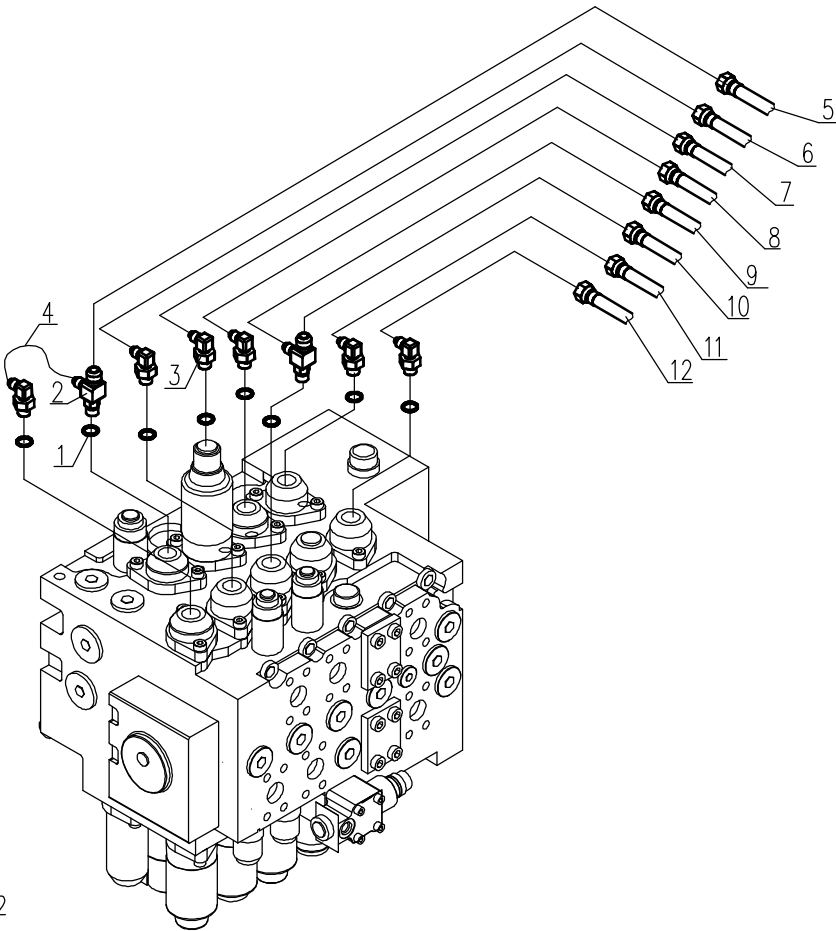
---

---

---

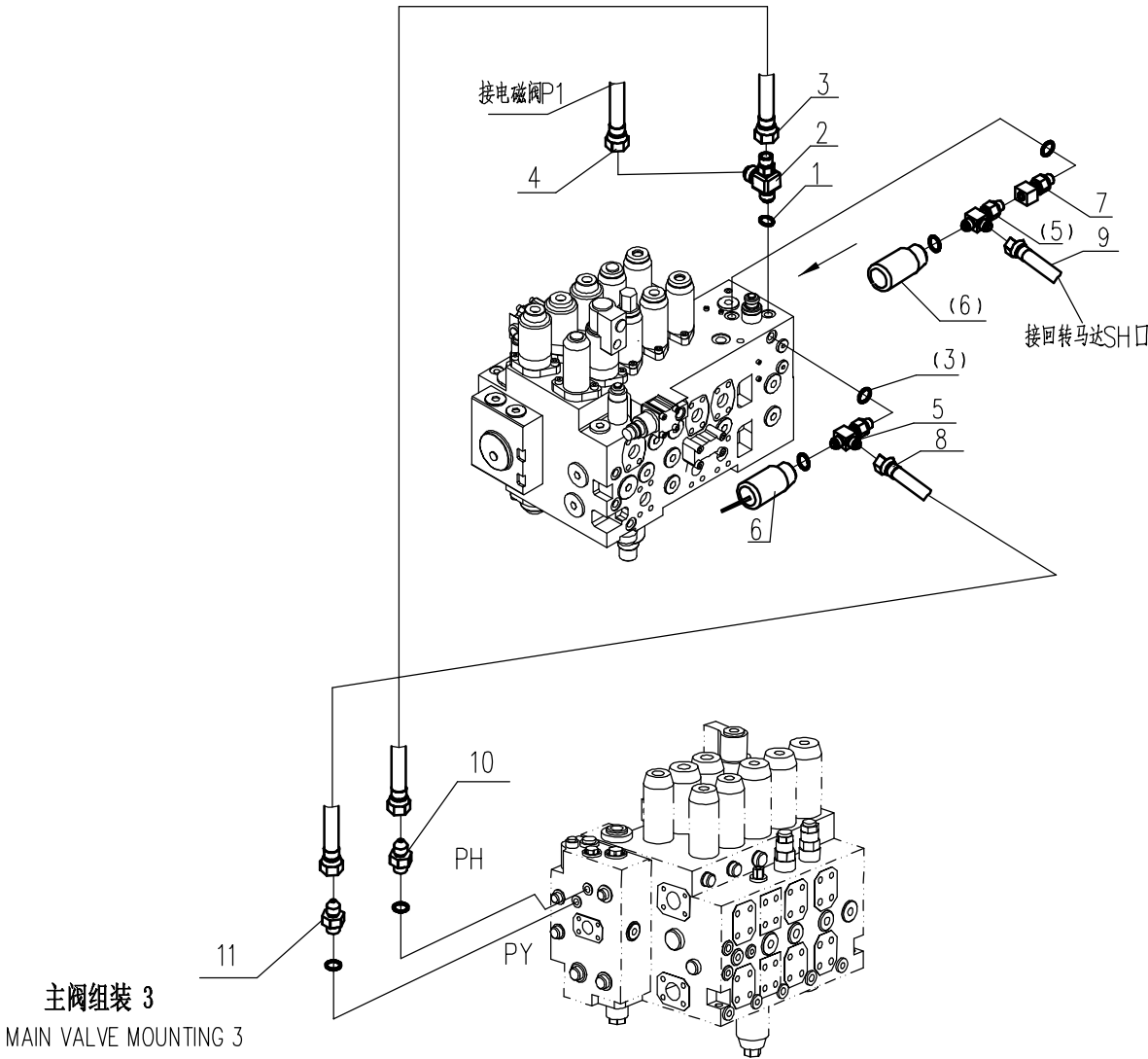
[illegible]

[illegible]



主阀组装 2  
MAIN VALVE MOUNTING 2

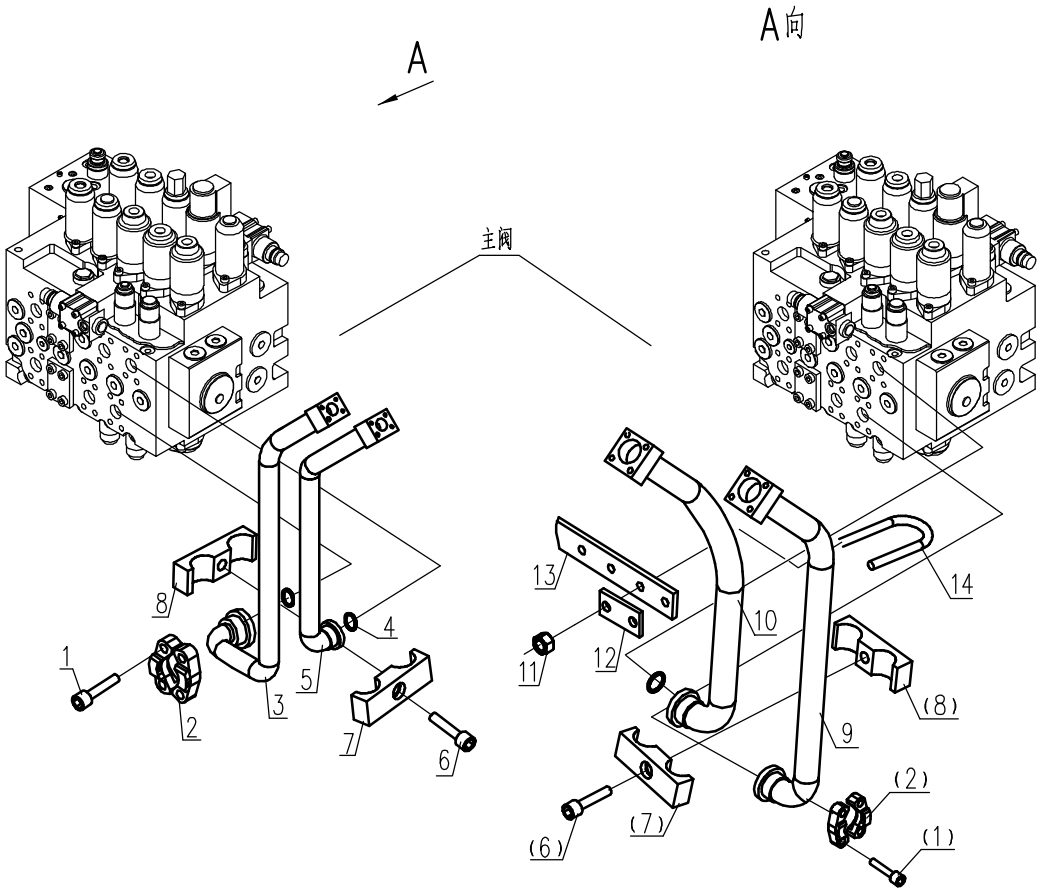
| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 07000-03032    | O型圈               | 7         |               |
| 2         | 230-82-11000   | 接头                | 2         |               |
| 3         | 07Y-84-00007   | 接头                | 5         |               |
| 4         | 23Y-82-03000   | 胶管                | 1         |               |
| 5         | 23Y-82-01000   | 胶管                | 1         |               |
| 6         | 23Y-82-10000   | 胶管                | 1         |               |
| 7         | 23Y-82-12000   | 胶管                | 1         |               |
| 8         | 23Y-82-13000   | 胶管                | 1         |               |
| 9         | 23Y-82-17000   | 胶管                | 1         |               |
| 10        | 23Y-82-16000   | 胶管                | 1         |               |
| 11        | 23Y-82-14000   | 胶管                | 1         |               |
| 12        | 23Y-82-15000   | 胶管                | 1         |               |



| 序号<br>KEY | 件号<br>PART NO.  | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|-----------------|-------------------|-----------|---------------|
| 1         | JIS B2401       | O型圈P11            | 7         | O-RING        |
| 2         | 230-82-12000A   | 三通接头              | 2         | T-NION        |
| 3         | 23Y-84-03000    | 胶管                | 1         | TUBE          |
| 4         | 23Y-84-10000    | 胶管                | 1         | TUBE          |
| 5         | 13Y-82-13000    | 接头                | 2         | T-NION        |
| 6         | 0166-408-03-031 | 压力开关              | 2         | SWITCH        |
| 7         | 23Y-82-00001    | 过渡接头              | 1         | UNION         |
| 8         | 23Y-83-07000    | 胶管                | 1         | TUBE          |
| 9         | 230-83-14000    | 胶管                | 1         | TUBE          |
| 10        | 230-83-55000    | 滤芯接头              | 1         | UNION         |
| 11        | 07Y-84-00007    | 接头                | 1         | UNION         |

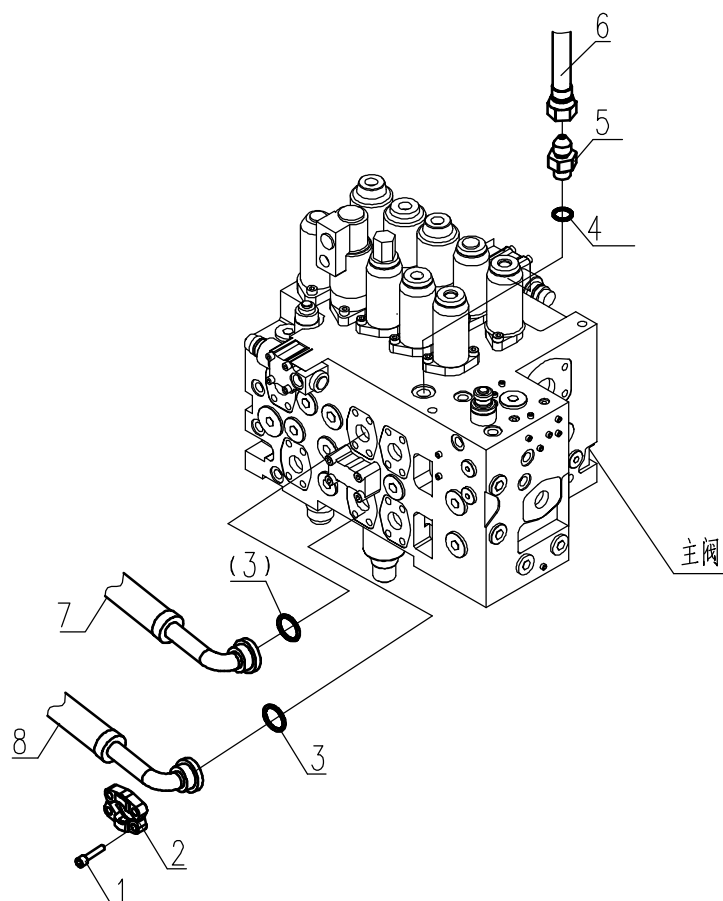
[illegible]





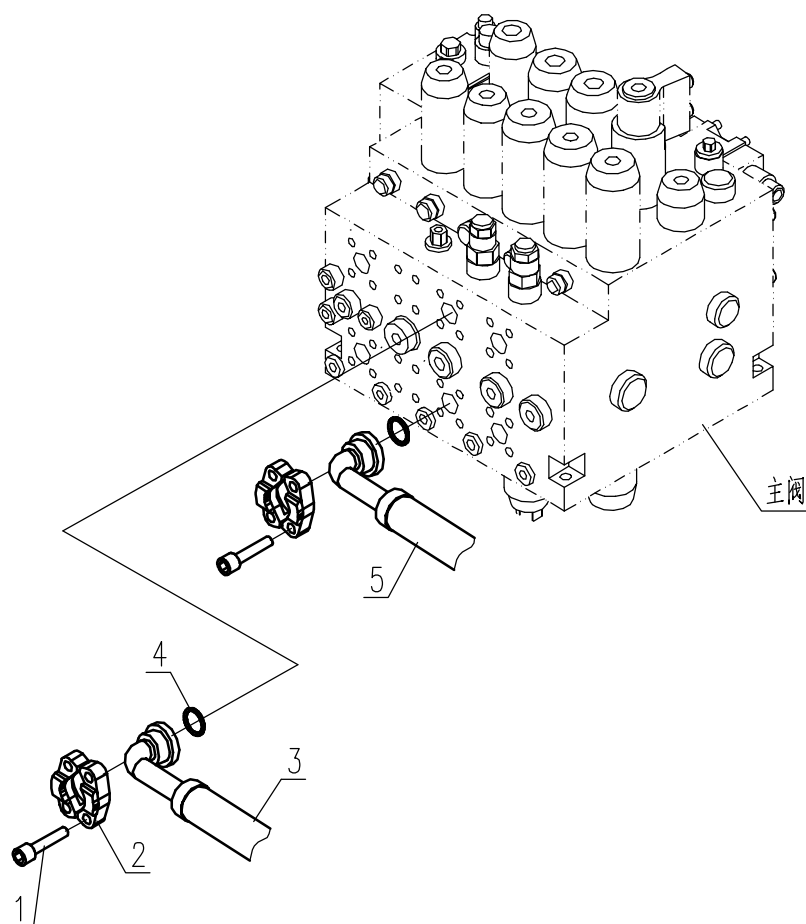
主阀组装 6  
MAIN VALVE MOUNTING 6

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 01252-81030    | 螺栓M10×30          | 16        | BOLT          |
| 2         | 230-83-00008   | 压板                | 8         | FLANGE        |
| 3         | 23Y-83-10000   | 钢管                | 1         | TUBE          |
| 4         | 07000-03032    | O型圈               | 4         | O-RING        |
| 5         | 23Y-83-11000   | 钢管                | 1         | TUBE          |
| 6         | 01252-81035    | 螺钉M10×35          | 2         | SCREW         |
| 7         | 23Y-83-00003   | 上管夹               | 2         | CLAMP         |
| 8         | 23Y-83-00004   | 下管夹               | 2         | CLAMP         |
| 9         | 23Y-83-06000   | 钢管                | 1         | TUBE          |
| 10        | 23Y-83-05000   | 钢管                | 1         | TUBE          |
| 11        | 01580-11008    | 螺母M10             | 8         | NUT           |
| 12        | 230-83-00021   | 垫板                | 4         | PLATE         |
| 13        | 230-83-00020A  | 板                 | 1         | PLATE         |
| 14        | JB/ZQ4321-1986 | U型螺栓33-Zn         | 4         | U-BOLT        |



## 主阀组装 7 MAIN VALVE MOUNTING 7

[illegible]



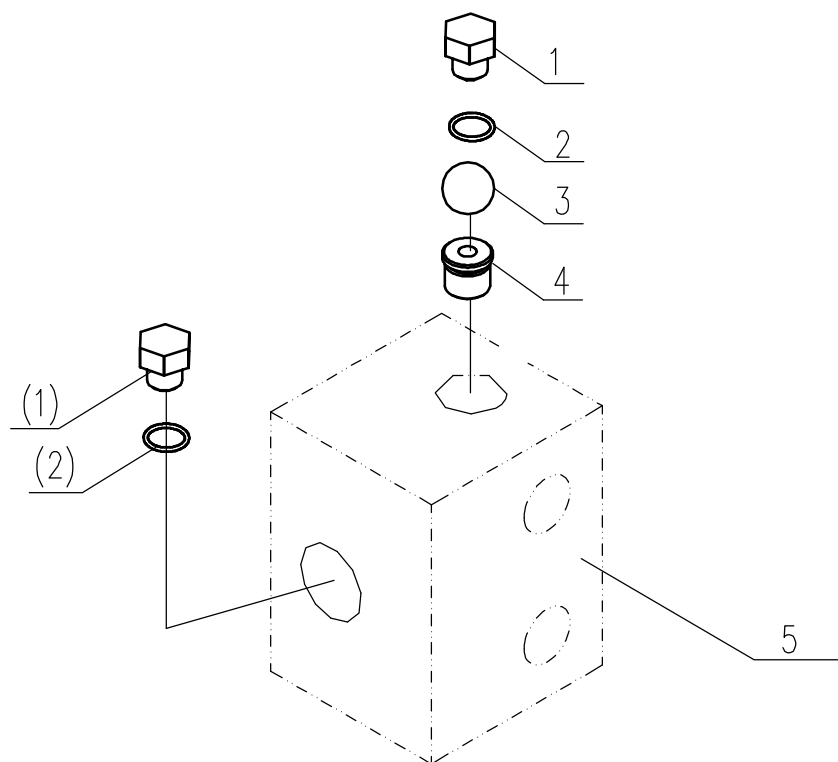
## 主阀组装 8

## MAIN VALVE MOUNTING 8

| 序号  | 件号           | 名称          | 数量  | 备注      |
|-----|--------------|-------------|-----|---------|
| KEY | PART NO.     | DESCRIPTION | QTY | REMARKS |
| 1   | 01252-81030  | 螺栓M10X30    | 8   |         |
| 2   | 230-83-00008 | 压板          | 4   |         |
| 3   | 23Y-83-15000 | 胶管          | 1   |         |
| 4   | 07000-13032  | O型圈         | 2   |         |
| 5   | 23Y-83-14000 | 胶管          | 1   |         |

## MAIN VALVE MOUNTING 9

056



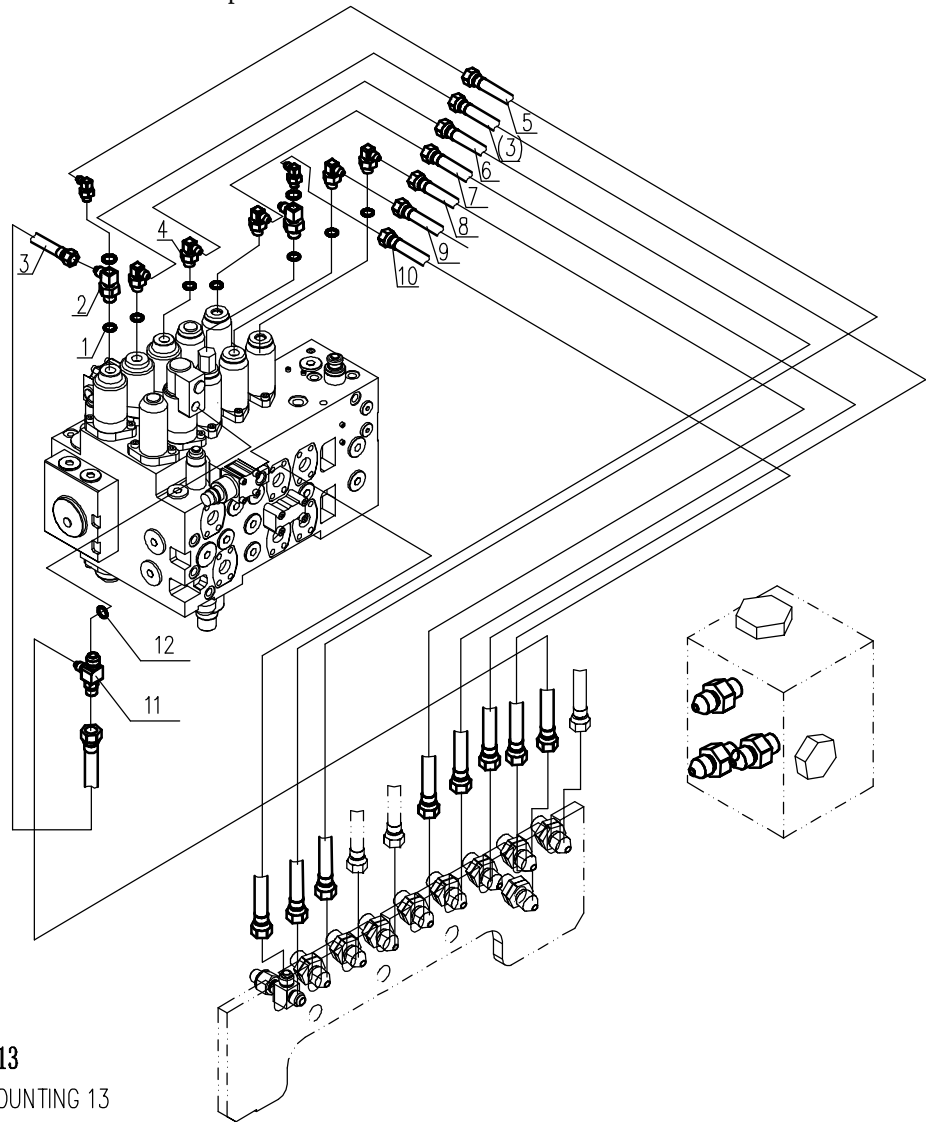
## 主阀组装 10

## MAIN VALVE MOUNTING 10

[illegible]

[illegible]

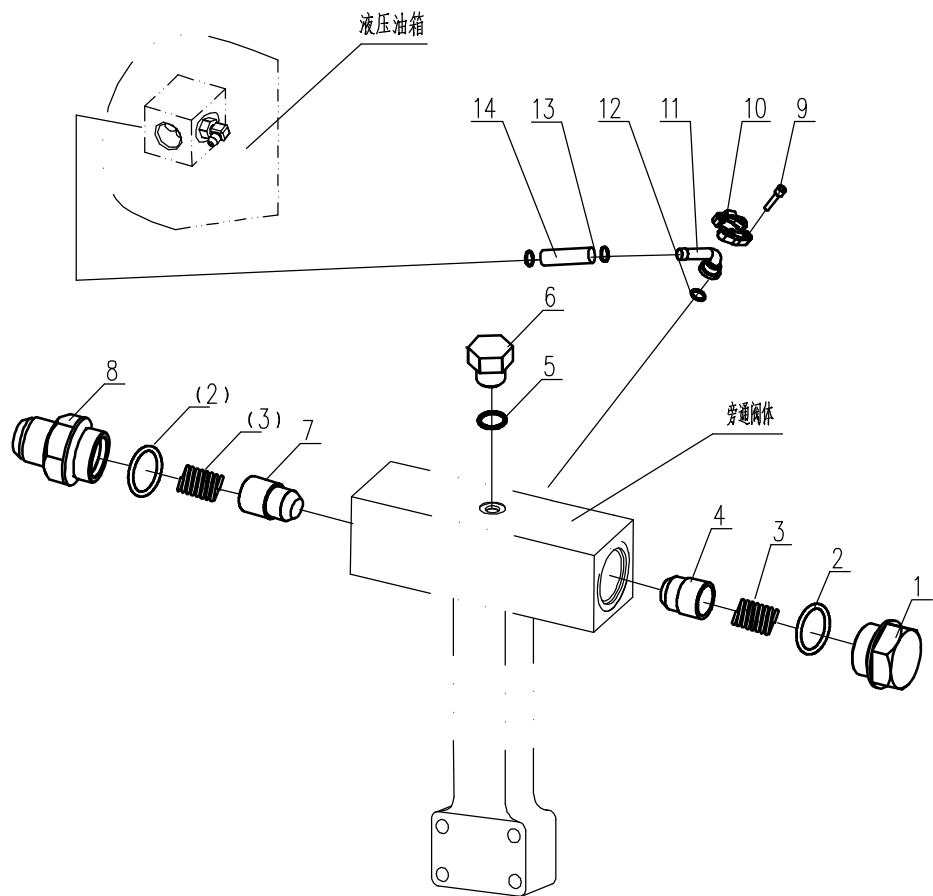
059



主阀组装 13  
MAIN VALVE MOUNTING 13

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | JIS B2401      | O型圈P14            | 9         |               |
| 2         | 230-82-11000   | 接头                | 2         |               |
| 3         | 23Y-82-03000   | 胶管                | 2         |               |
| 4         | 230-81-30000   | 弯接头               | 7         |               |
| 5         | 23Y-82-01000   | 胶管                | 1         |               |
| 6         | 23Y-82-05000   | 胶管                | 1         |               |
| 7         | 23Y-82-08000   | 胶管                | 1         |               |
| 8         | 23Y-82-07000   | 胶管                | 1         |               |
| 9         | 23Y-82-06000   | 胶管                | 1         |               |
| 10        | 23Y-82-04000   | 胶管                | 1         |               |
| 11        | 230-82-51000   | 接头                | 1         |               |
| 12        | JIS B2401      | O型圈P11            | 1         |               |

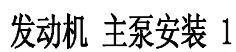
[illegible]



主阀组 15

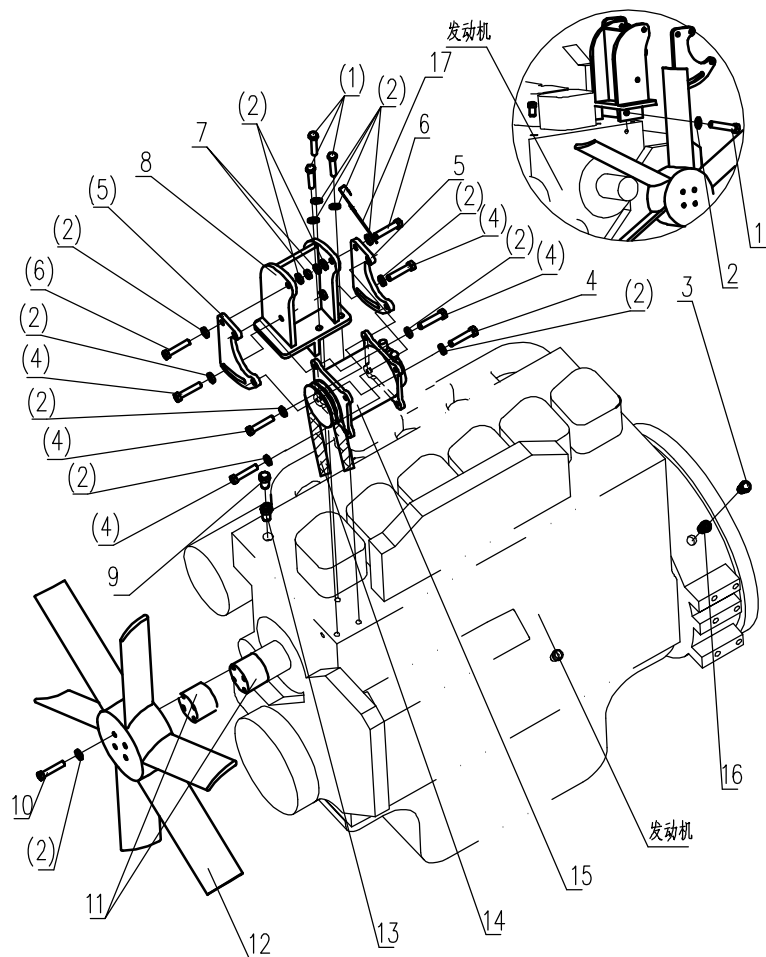
MAIN VALVE MOUNTING 15

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION  | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|--------------------|-----------|---------------|
| 1         | 923B-84-23006  | 螺塞<br>PLUG         | 1         |               |
| 2         | JIS B2401      | O型圈 P46<br>O-RING  | 2         |               |
| 3         | 230-84-23009B  | 弹簧<br>SPRING       | 2         |               |
| 4         | 923B-84-23005  | 阀芯<br>VALVE STEM   | 1         |               |
| 5         | JIS B2401      | O型圈 P11<br>O-RING  | 1         |               |
| 6         | 230-81-14001   | 螺塞<br>PLUG         | 1         |               |
| 7         | 923B-84-23003  | 阀芯<br>VALVE STEM   | 1         |               |
| 8         | 923B-84-23001  | 接头<br>UNION        | 1         |               |
| 9         | 01010-51030    | 螺钉 M10X30<br>SCREW | 4         |               |
| 10        | 230-83-00008   | 压板<br>PLATE        | 2         |               |
| 11        | 923B-84-15000  | 钢管<br>TUBE         | 1         |               |
| 12        | 07000-13032    | O型圈<br>O-RING      | 1         |               |
| 13        | 07281-00489    | 管夹<br>CLAMP        | 2         |               |
| 14        | 923B-84-00023  | 胶管<br>HOSE         | 1         |               |



## ENGINE AND MAIN PUMP MOUNTING 1

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 23Y-03-10000   | 右前支架              | 1         |               |
| 2         | 01016-51240    | 螺栓 M12X40         | 14        |               |
| 3         | 01643-31232    | 垫圈 12             | 14        |               |
| 4         | 230-03-10000   | 左前支架              | 1         |               |
| 5         | 23Y-03-20000   | 左后支架              | 1         |               |
| 6         | 230-03-30000   | 右后支架              | 1         |               |
| 7         | 230-02-00000   | 发动机               | 1         |               |



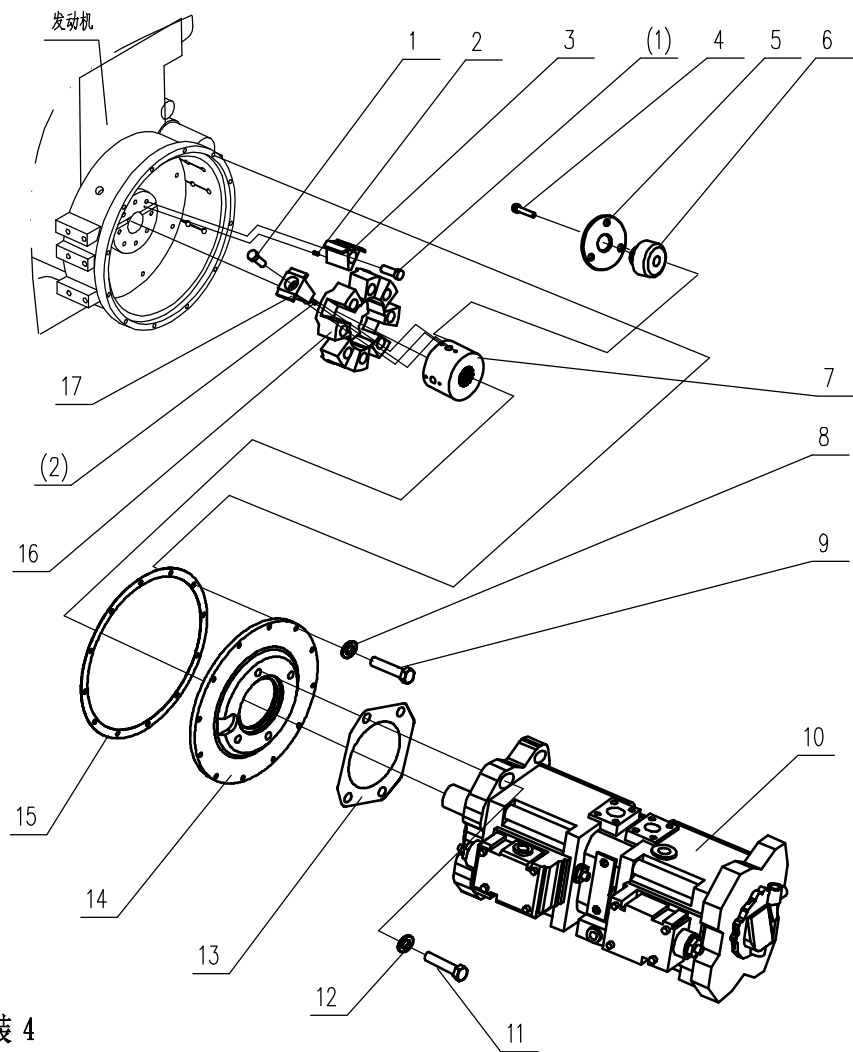
发动机 主泵安装 2

ENGINE AND MAIN PUMP MOUNTING 2

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | GB/T5783-2000  | 螺栓M10X25          | 4         |               |
| 2         | GB/T97.1-2002  | 垫圈10              | 18        |               |
| 3         | 230-92-06000   | 转速传感器             | 1         |               |
| 4         | GB/T5783-2000  | 螺栓M10X30          | 6         |               |
| 5         | 230-95-20001   | 板                 | 2         |               |
| 6         | GB/T5782-2000  | 螺栓M10X40          | 2         |               |
| 7         | GB/T6170-2000  | 螺母M10             | 2         |               |
| 8         | 230-95-21000   | 支架                | 1         |               |
| 9         | 230-92-07000   | 水温传感器             | 1         |               |
| 10        | GB/T5782-2000  | 螺栓M10X120         | 4         |               |
| 11        |                | 风扇垫块              | 1         |               |
| 12        |                | 21"吸风风扇           | 1         |               |
| 13        | 230-92-00002   | 水温传感器座            | 1         |               |
| 14        | A17-490        | 皮带                | 1         |               |
| 15        | 230-95-22000   | 压缩机               | 1         |               |
| 16        | 230-92-00001   | 转速传感器座            | 1         |               |
| 17        | 23Y-93-30000   | 接插器固定夹            | 1         |               |

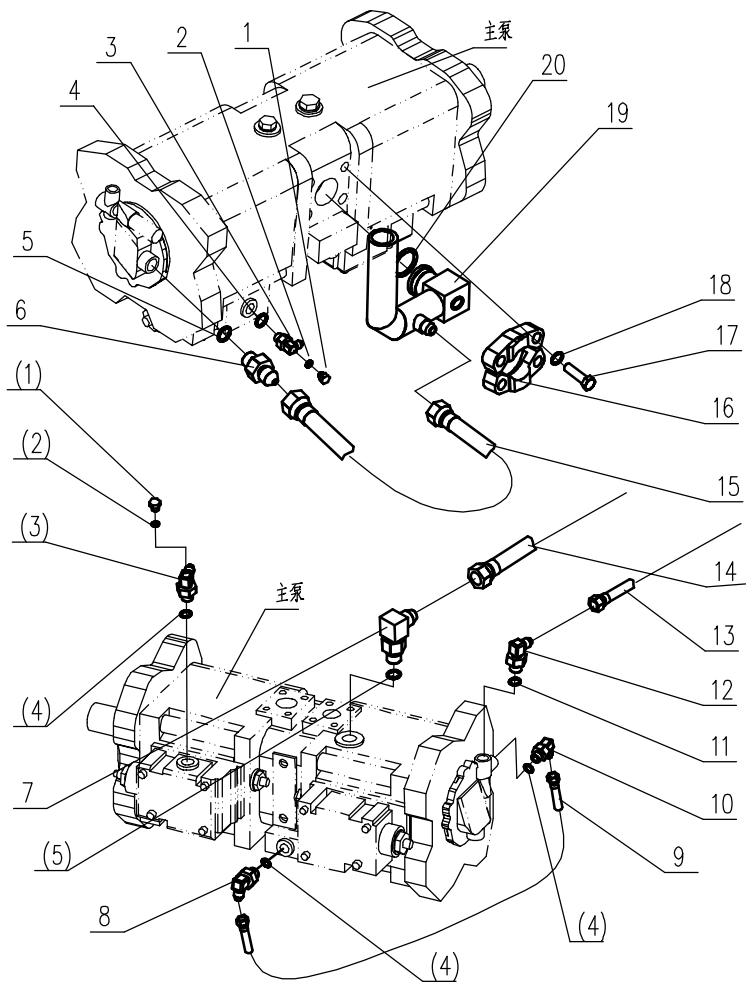
### 发动机 主泵安装 3

| 序号  | 件号           | 名称          | 数量  | 备注      |
|-----|--------------|-------------|-----|---------|
| KEY | PART NO.     | DESCRIPTION | QTY | REMARKS |
| 1   | 23Y-05-20000 | 燃油吸管II      | 1   |         |
| 2   | 23Y-05-00001 | 接头          | 1   |         |
| 3   | 230-95-00004 | 水管接头        | 1   |         |
| 4   | 230-95-00002 | 水管接头        | 1   |         |
| 5   | 230-95-30000 | 1/4球阀       | 1   |         |
| 6   | 230-95-00003 | 水管接头        | 1   |         |



发动机 主泵安装 4  
ENGINE AND MAIN PUMP MOUNTING 4

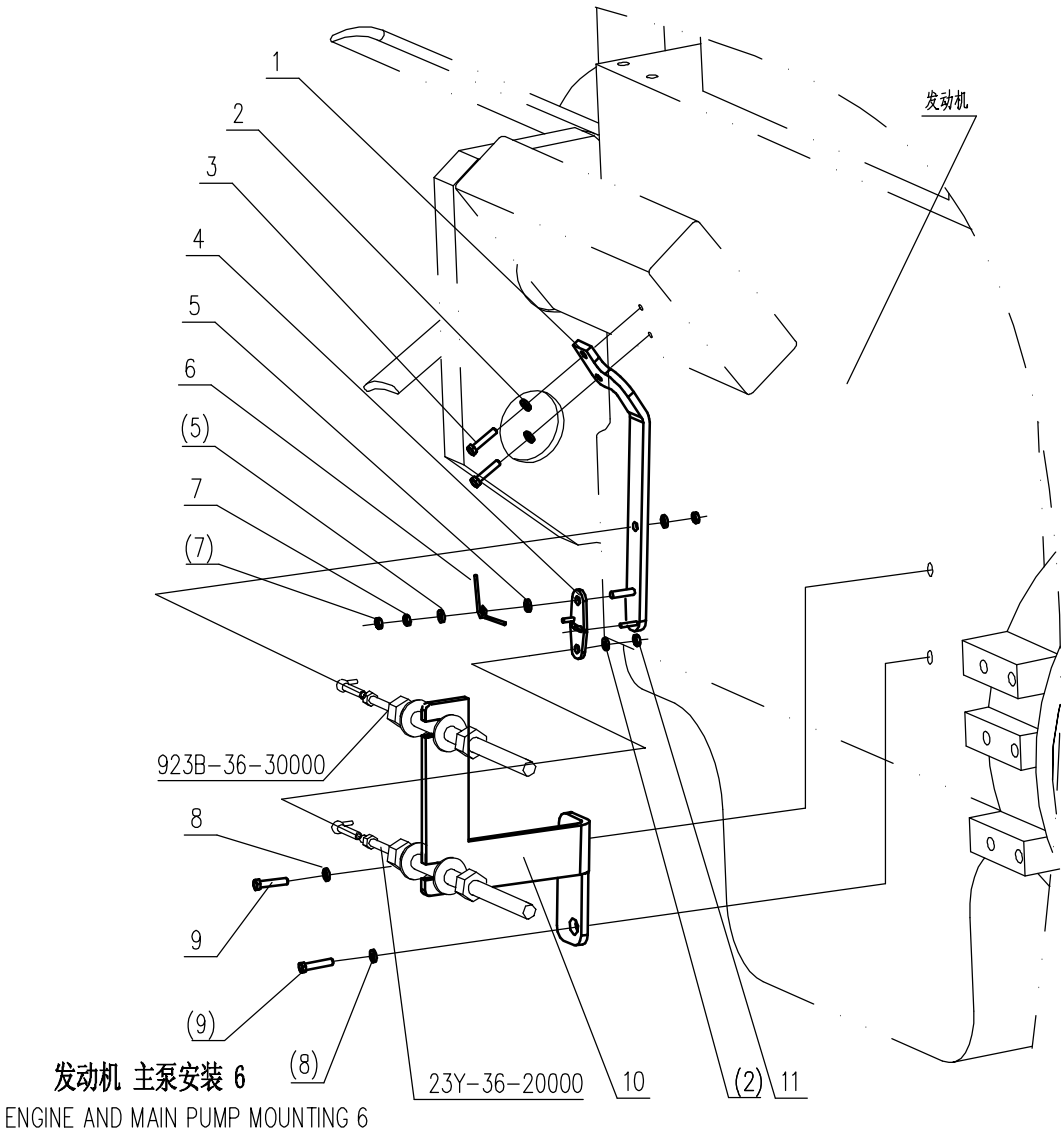
| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | GB/T70.1-2002  | 螺钉M16X50          | 8         |               |
| 2         | GB/T879-2002   | 销 ø5X10           | 12        |               |
| 3         |                | 嵌块                | 4         |               |
| 4         | GB/T70.1-2000  | 螺钉M8X16           | 2         |               |
| 5         | 230-01-00003A  | 盘                 | 1         |               |
| 6         | 230-01-00004A  | 定位轴               | 1         |               |
| 7         | 230-01-10001A  | 花键套               | 1         |               |
| 8         | GB/T97.1-2002  | 垫圈10              | 12        |               |
| 9         | GB/T5782-2000  | 螺栓M10X40          | 12        |               |
| 10        | 230-11-00000   | 主泵                | 1         | K3V112DT      |
| 11        | GB/T70.1-2000  | 螺钉M20X55          | 4         |               |
| 12        | GB/T97.1-2002  | 垫圈 20             | 4         |               |
| 13        | 230-10-00001   | 纸垫                | 1         |               |
| 14        | 230-01-00002   | 连接盘               | 1         |               |
| 15        | 230-01-00001   | 纸垫                | 1         |               |
| 16        |                | 橡胶块               | 1         |               |
| 17        |                | 嵌块                | 4         |               |



发动机 主泵安装 5

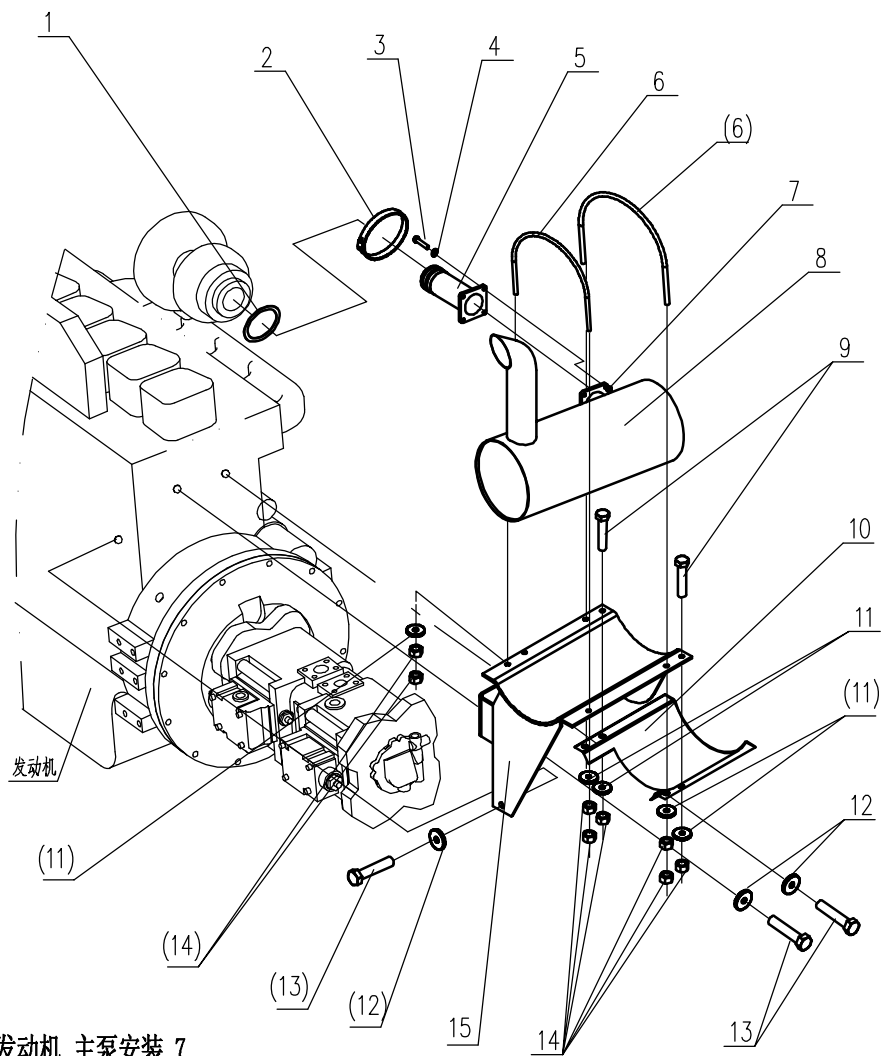
ENGINE AND MAIN PUMP MOUNTING 5

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION   | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|---------------------|-----------|---------------|
| 1         | 230-84-23004A  | 螺塞<br>PLUG          | 2         |               |
| 2         | JIS B2401      | O型圈 P11.2<br>O-RING | 2         |               |
| 3         | 230-84-33000   | 接头<br>ELBOW         | 2         |               |
| 4         | JIS B2401      | O型圈 P11<br>O-RING   | 5         |               |
| 5         | JIS B2401      | O型圈 P24<br>O-RING   | 2         |               |
| 6         | 230-84-00021   | 接头<br>UNION         | 1         |               |
| 7         | 230-84-40000   | 弯接头<br>ELBOW        | 1         |               |
| 8         | 230-83-55000   | 滤芯接头<br>ELBOW       | 1         |               |
| 9         | 23Y-84-02000   | 胶管<br>HOSE          | 1         |               |
| 10        | 230-81-30000   | 接头<br>ELBOW         | 1         |               |
| 11        | JIS B2401      | O型圈 P18<br>O-RING   | 1         |               |
| 12        | 120A-83-19000  | 接头<br>ELBOW         | 1         |               |
| 13        | 23Y-84-02000   | 胶管<br>HOSE          | 1         |               |
| 14        | 23Y-84-10000   | 胶管<br>HOSE          | 1         |               |
| 15        | 230-84-20000A  | 胶管<br>HOSE          | 1         |               |
| 16        | 230-84-00003   | 分离式法兰<br>FLANGE     | 2         |               |
| 17        | 01016-51240    | 螺栓 M12X40<br>BOLT   | 4         |               |
| 18        | 01641-31223    | 垫圈 12<br>WASHER     | 4         |               |
| 19        | 230-84-10000A  | 钢管<br>TUBE          | 1         |               |
| 20        | 07000-02070    | O型圈<br>O-RING       | 1         |               |



发动机 主泵安装 6  
ENGINE AND MAIN PUMP MOUNTING 6

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 230-36-10000   | 摇杆                | 1         |               |
| 2         | 01643-30623    | 垫圈6               | 4         |               |
| 3         | 01016-30620    | 螺栓M6X20           | 2         |               |
| 4         | 230-36-20000   | 限位板               | 1         |               |
| 5         | GB/T96.1-2002  | 垫圈5               | 2         |               |
| 6         | 230-36-00002   | 弹簧                | 1         |               |
| 7         | 01580-00504    | 螺母5               | 2         |               |
| 8         | 01643-31232    | 垫圈12              | 2         |               |
| 9         | 01016-31230    | 螺栓M12x30          | 2         |               |
| 10        | 230-36-00001   | 板                 | 1         |               |
| 11        | GB/T6170-2000  | 螺母M6              | 2         | 软轴带           |

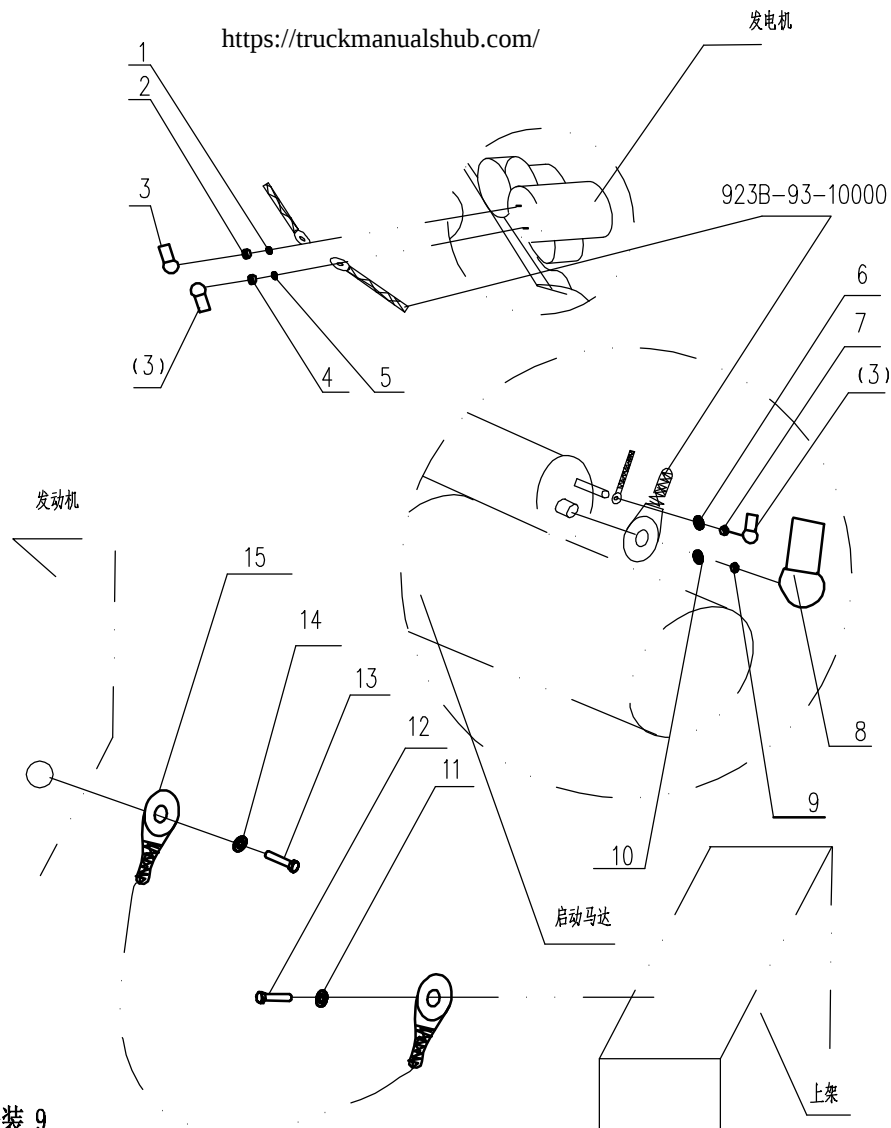


发动机 主泵安装 7

ENGINE AND MAIN PUMP MOUNTING 7

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 120A-06A-00003 | 密封垫<br>SHIM       | 1         |               |
| 2         |                | 夹子<br>CLAMP       | 1         |               |
| 3         | GB/T5783-2000  | 螺栓M8X35<br>BOLT   | 4         |               |
| 4         | 01643-30823    | 垫圈<br>WASHER      | 4         |               |
| 5         | 230-06-20000A  | 排气管<br>TUBE       | 1         |               |
| 6         | 230-06-00003   | 紧固环<br>CLAMP      | 2         |               |
| 7         | GB/T6170-2000  | 螺母M8<br>NUT       | 4         |               |
| 8         | 230-06-10000   | 消音器<br>MUFFLER    | 1         |               |
| 9         | GB/T5783-2000  | 螺栓M10X25<br>BOLT  | 2         |               |
| 10        | 230-06-00002   | 隔板<br>PLATE       | 1         |               |
| 11        | 01643-31032    | 垫圈<br>WASHER      | 7         |               |
| 12        | 01643-31232    | 垫圈<br>WASHER      | 3         |               |
| 13        | GB/T5783-2000  | 螺栓M12X25<br>BOLT  | 3         |               |
| 14        | GB/T6170-2000  | 螺母M10<br>NUT      | 10        |               |
| 15        | 230-06-30000   | 消音器支架<br>BRACKET  | 1         |               |

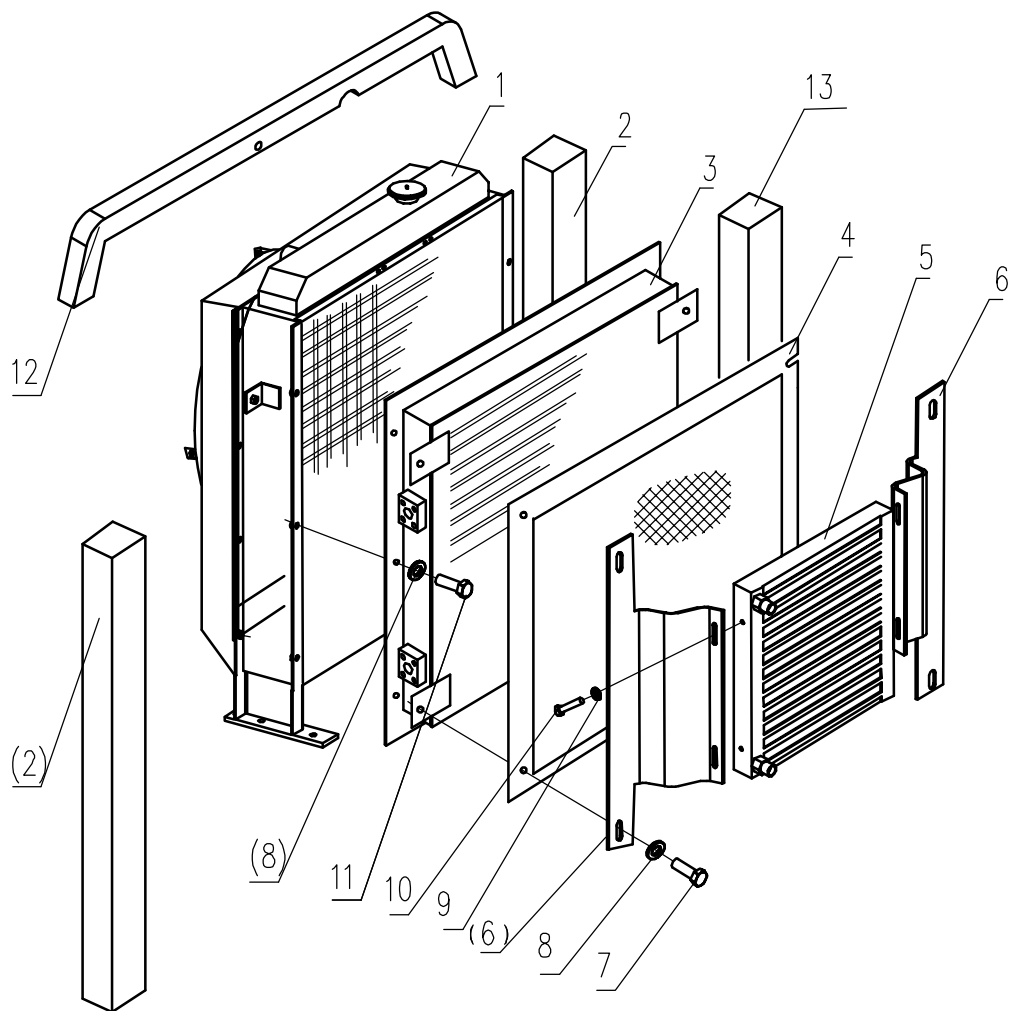
[illegible]



### 发动机 主泵安装 9

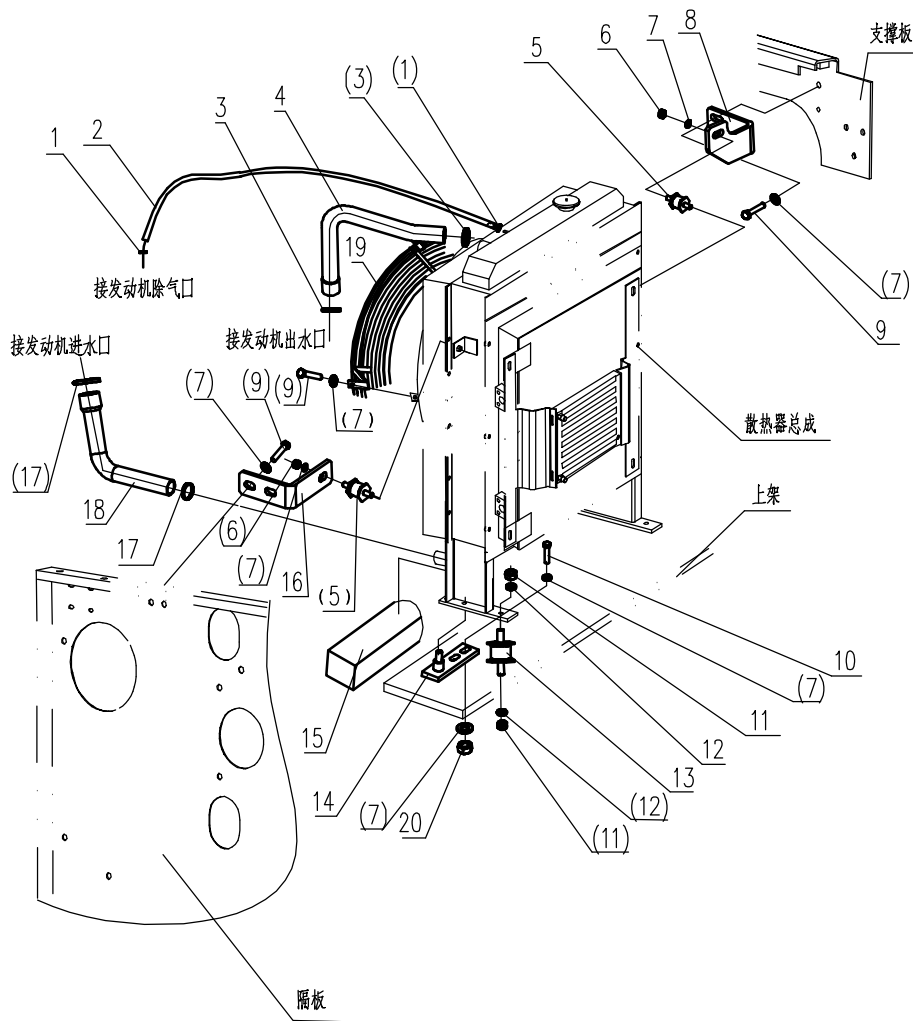
#### ENGINE AND MAIN PUMP MOUNTING 9

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 08038-00519    | 垫圈<br>WASHER      | 1         | 发动机带          |
| 2         |                | 螺母<br>NUT         | 1         | 发动机带          |
| 3         |                | 绝缘帽<br>CAP        | 2         |               |
| 4         | 08038-00525    | 螺母<br>NUT         | 1         | 发动机带          |
| 5         |                | 垫圈<br>WASHER      | 1         | 发动机带          |
| 6         |                | 垫圈<br>WASHER      | 1         | 发动机带          |
| 7         |                | 螺母<br>NUT         | 1         | 发动机带          |
| 8         |                | 绝缘帽<br>CAP        | 1         |               |
| 9         | GB/T97.1-2002  | 螺母<br>NUT         | 1         | 发动机带          |
| 10        |                | 垫圈<br>WASHER      | 1         | 发动机带          |
| 11        |                | 垫圈 10<br>WASHER   | 1         |               |
| 12        | GB/T5783-2000  | 螺栓 M10X16<br>BOLT | 1         |               |
| 13        | GB/T5783-2000  | 螺栓 M12X16<br>BOLT | 1         |               |
| 14        | GB/T97.1-2002  | 垫圈 12<br>WASHER   | 1         |               |
| 15        | 923B-93-04000  | 线缆<br>CABLE       | 1         |               |



水箱 左侧门安装 1  
RADIATOR AND LEFT DOOR MOUNTING 1

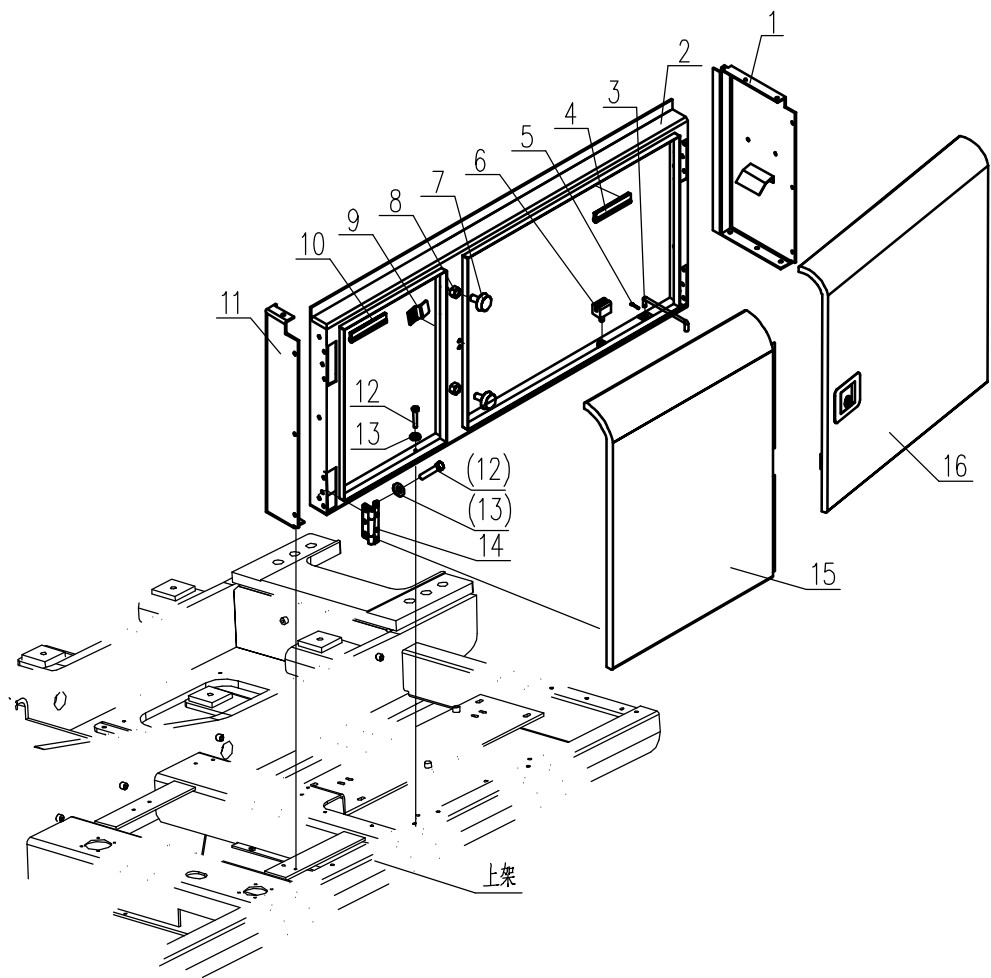
| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION        | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|--------------------------|-----------|---------------|
| 1         | 230-04-31000   | 水散热器<br>CORE ASS'Y       | 1         |               |
| 2         | 923B-04-00004  | 密封海绵<br>SHEET            | 2         |               |
| 3         | 230-04-32000B  | 油散热器<br>OIL COOLER ASS'Y | 1         |               |
| 4         |                | 滤网<br>NET                | 1         | 油散带           |
| 5         | 230-95-50000   | 冷凝器<br>CONDENSER         | 1         |               |
| 6         | 230-95-00005   | 支架<br>FRAME              | 2         |               |
| 7         | GB/T5783-2000  | 螺栓 M10X20<br>BOLT        | 4         | 油散带           |
| 8         | GB/T97.1-2002  | 垫圈 10<br>WASHER          | 10        | 油散带           |
| 9         | GB/T97.1-2002  | 垫圈 6<br>WASHER           | 4         |               |
| 10        | GB/T5783-2000  | 螺栓 M6X16<br>BOLT         | 4         |               |
| 11        | GB/T5783-2000  | 螺栓 M10X30<br>BOLT        | 6         |               |
| 12        | 923B-04-00003  | 上密封海绵<br>SHEET           | 1         |               |
| 13        | 923B-04-00002  | 油散密封海绵<br>SHEET          | 1         |               |



水箱 左侧门安装 2

RADIATOR AND LEFT DOOR MOUNTING 2

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 07281-00197    | 夹子 D13-20         | 2         |               |
| 2         | 230-04-00005   | 出气管               | 1         |               |
| 3         | 07281-00609    | 夹子 D45-60         | 2         |               |
| 4         | 230-04-00003   | 出水软管              | 1         |               |
| 5         | 230-04-20000   | 减震垫               | 2         |               |
| 6         | GB/T6182-2000  | 螺母 M10            | 2         |               |
| 7         | 01643-31032    | 垫圈                | 17        | 水散带           |
| 8         | 923B-04-00001  | 后支架               | 1         |               |
| 9         | GB/T5783-2000  | 螺栓 M10X25         | 7         | 水散带           |
| 10        | GB/T5783-2000  | 螺栓 M10X40         | 4         |               |
| 11        | GB/T6170-2000  | 螺母 M12            | 8         |               |
| 12        | 01643-31232    | 垫圈 12             | 8         |               |
| 13        | 230-04-10000   | 减震垫               | 4         |               |
| 14        | 230-04-50000   | 防护板               | 2         |               |
| 15        | 923B-04-00005  | 下密封海绵             | 1         |               |
| 16        | 230-04-00001   | 前支架               | 1         |               |
| 17        | 07281-00809    | 夹子 D60-80         | 2         |               |
| 18        | 230-04-00004   | 进水软管              | 1         |               |
| 19        |                | 防护罩               | 1         | 水散带           |
| 20        | GB/T6170-2000  | 螺母 M10            | 4         |               |



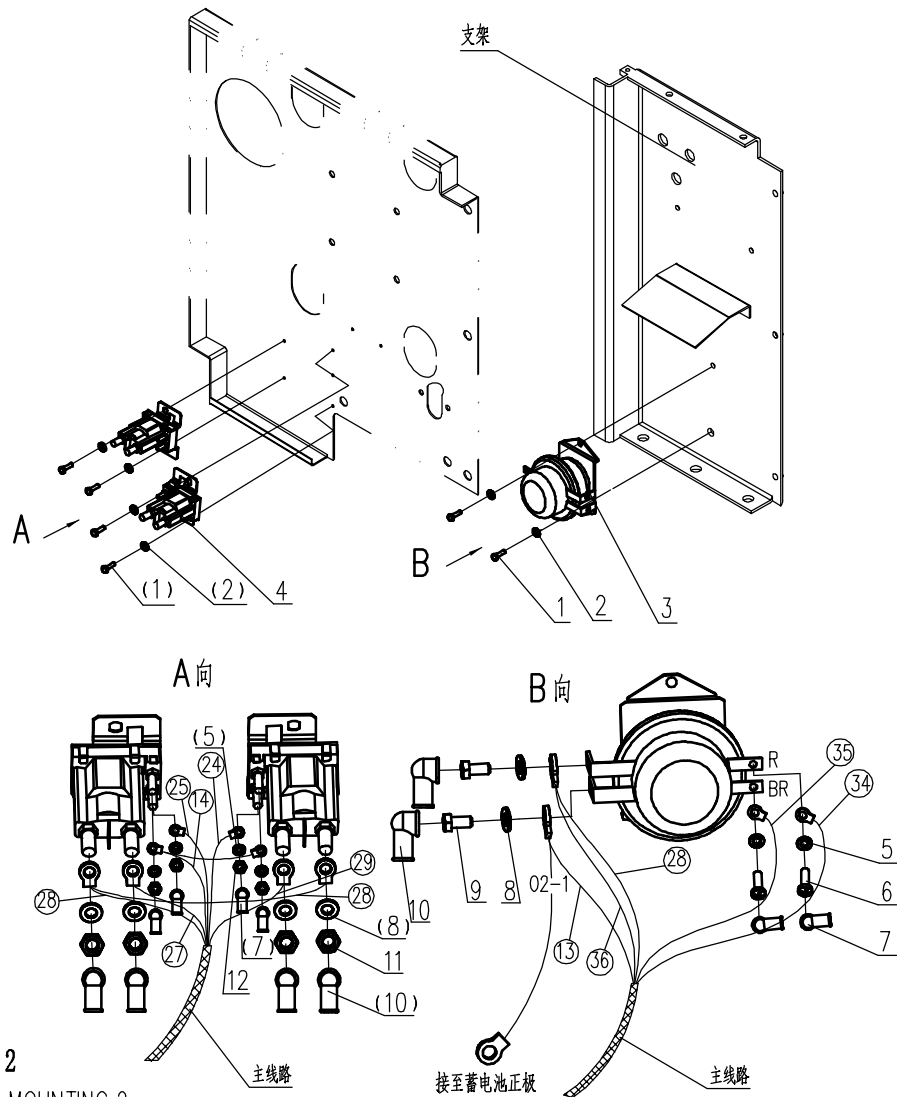
水箱 左侧门安装 3  
RADIATOR AND LEFT DOOR MOUNTING 3

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 923B-76-40000  | 支架<br>BRACKET     | 1         |               |
| 2         | 923B-76-20000  | 左侧框<br>FRAME      | 1         |               |
| 3         | 230-72-01000   | 支撑<br>BAR         | 2         |               |
| 4         | 230-76-70000   | 皮牙子<br>SHEET      | 1         |               |
| 5         | GB/T91-2000    | 销 3.2X20<br>PIN   | 2         |               |
| 6         | 230-72-02000   | 橡胶座<br>SEAT       | 2         |               |
| 7         | 230-72-80000   | 定位柱<br>STOPPER    | 2         |               |
| 8         | GB/T6170-2000  | 螺母 M10<br>NUT     | 2         |               |
| 9         | 230-72-00001   | 锁板<br>PLATE       | 1         |               |
| 10        | 230-76-60000   | 皮牙子<br>SHEET      | 1         |               |
| 11        | 230-76-50000   | 支架<br>BRACKET     | 1         |               |
| 12        | GB/T5783-2000  | 螺栓 M10X25<br>BOLT | 46        |               |
| 13        | GB/T97.1-2002  | 垫圈 10<br>WASHER   | 46        |               |
| 14        | 230-72-90000A  | 活页总成<br>HINGE     | 4         |               |
| 15        | 230-76-30000   | 左侧门<br>COVER      | 1         |               |
| 16        | 230-76-10000   | 左侧门<br>COVER      | 1         |               |

[illegible]

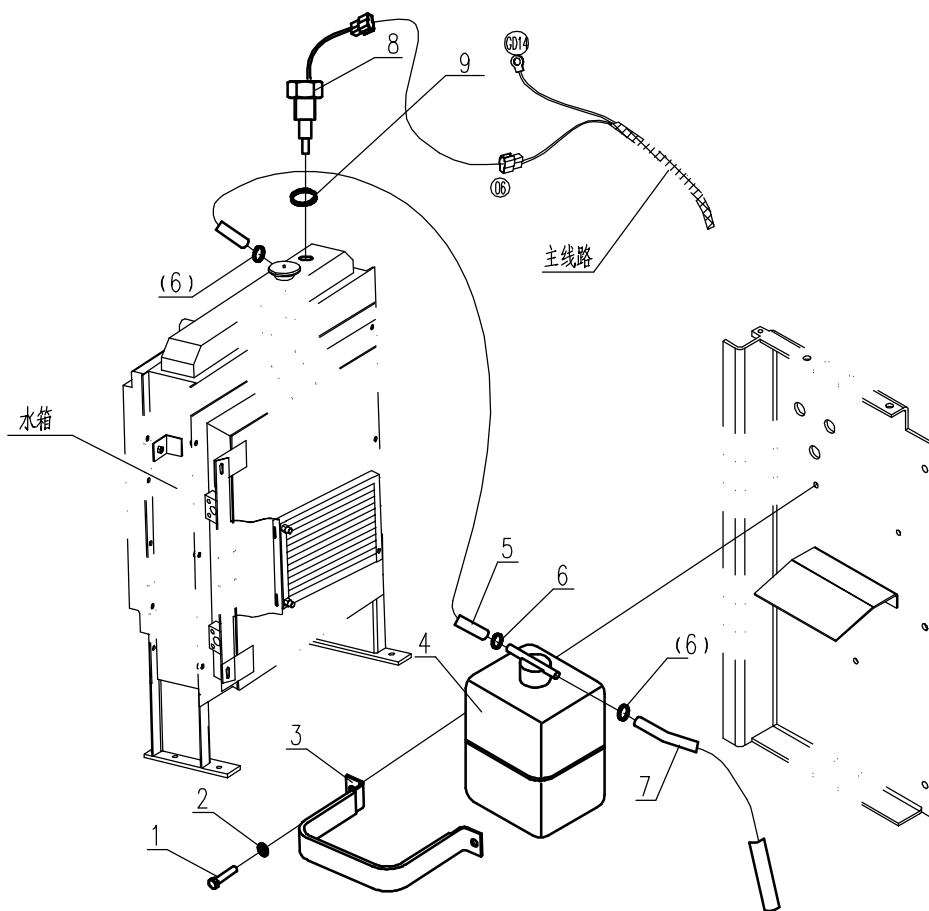
## ELECTRIC SYSTEM MOUNTING 1

076



电气安装 2  
ELECTRIC SYSTEM MOUNTING 2

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | GB/T5783-2000  | 螺栓 M6X16          | 6         |               |
| 2         | GB/T97.1-2002  | 垫圈 6              | 6         |               |
| 3         | 230-92-08000   | 继电器               | 1         |               |
| 4         | 3916302        | 启动断油阀继电器          | 2         |               |
| 5         |                | 垫圈                | 6         | 继电器带          |
| 6         |                | 螺钉                | 2         | 继电器带          |
| 7         | 08038-00519    | 绝缘帽               | 6         |               |
| 8         |                | 垫圈                | 6         | 继电器带          |
| 9         |                | 螺栓                | 2         | 继电器带          |
| 10        | 08038-00525    | 绝缘帽               | 6         |               |
| 11        |                | 螺母                | 4         | 继电器带          |
| 12        |                | 螺母                | 4         | 继电器带          |



电气安装 3

ELECTRIC SYSTEM MOUNTING 3

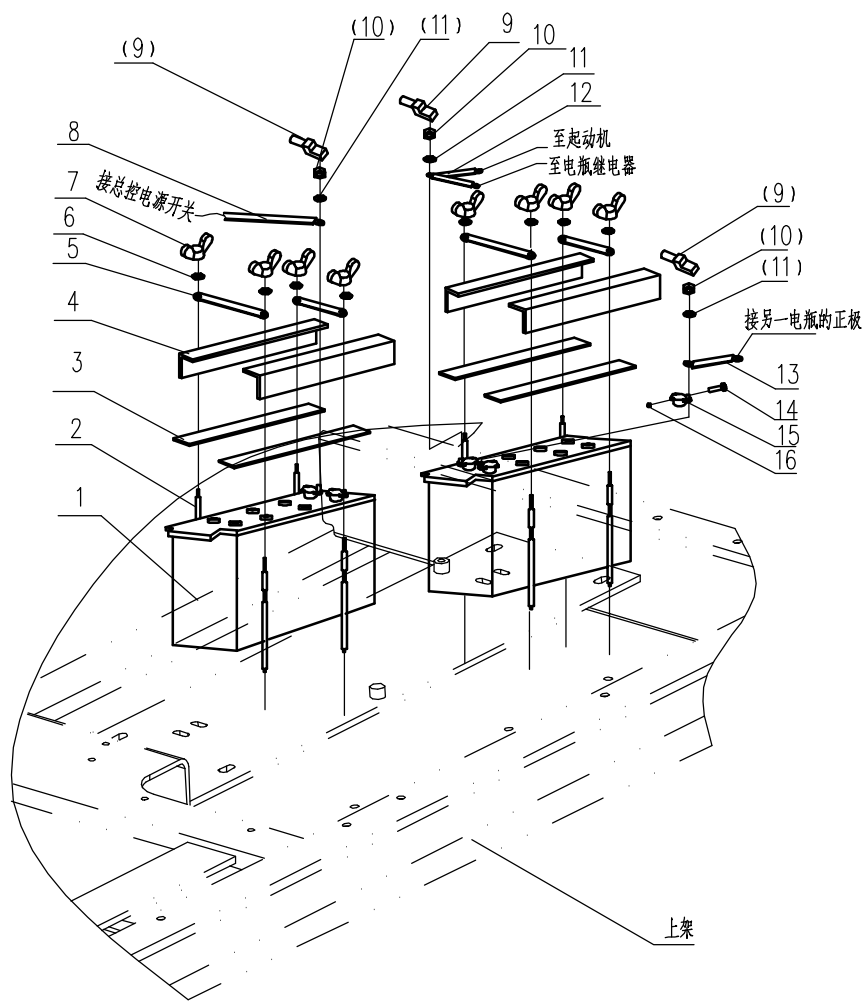
| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION |                    | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|--------------------|-----------|---------------|
| 1         | GB/T5783-2000  | 螺栓 M8X20          | BOLT               | 2         |               |
| 2         | GB/T97.1-2002  | 垫圈 8              | WASHER             | 2         |               |
| 3         | 230-04-40000   | 护架                | FRAME              | 1         |               |
| 4         | 913A-04-10000  | 副水箱总成             | TANK               | 1         |               |
| 5         | 230-04-00006   | 软管                | HOSE               | 1         |               |
| 6         | 07281-00167    | 夹子D11-16          | CLAMP              | 3         |               |
| 7         | 230-04-00007   | 放水管               | HOSE               | 1         |               |
| 8         | 230B-92-10000  | 水位传感器             | SENSOR-WATER LEVER | 1         |               |
| 9         | JB/T982-1977   | 组合垫圈14            | WASHER             | 1         |               |

## ELECTRIC SYSTEM MOUNTING 4

[illegible]

电气安装 5  
ELECTRIC SYSTEM MOUNTING 5

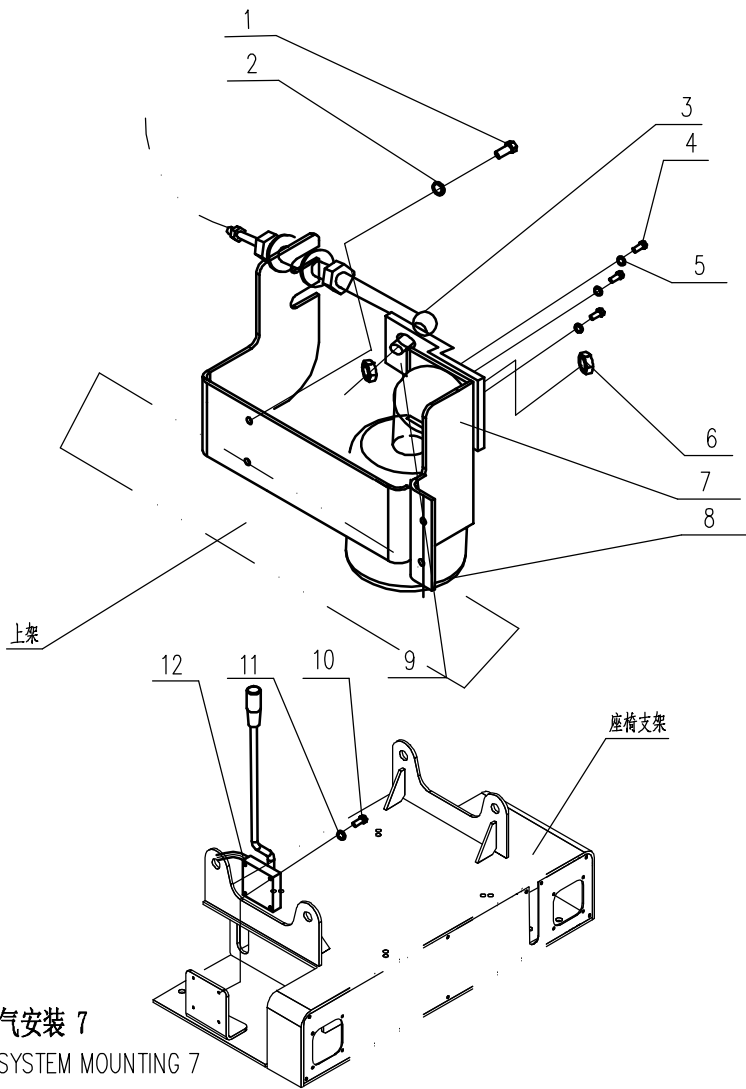
| 序号  | 件号            | 名称          | 数量  | 备注      |
|-----|---------------|-------------|-----|---------|
| KEY | PART NO.      | DESCRIPTION | QTY | REMARKS |
| 1   | GB/T97.1-2002 | 垫圈8         | 2   |         |
| 2   | GB/T6170-2000 | 螺母M8        | 2   |         |
| 3   |               | 垫圈          | 2   |         |
| 4   | 923B-93-02000 | 线缆          | 1   |         |
| 5   |               | 弹簧垫圈        | 2   |         |
| 6   |               | 螺母          | 2   |         |
| 7   | 923B-93-01000 | 线缆          | 1   |         |
| 8   | JK861         | 总控电源开关      | 1   |         |
| 9   | GB/T5783-2000 | 螺栓M8X25     | 2   |         |



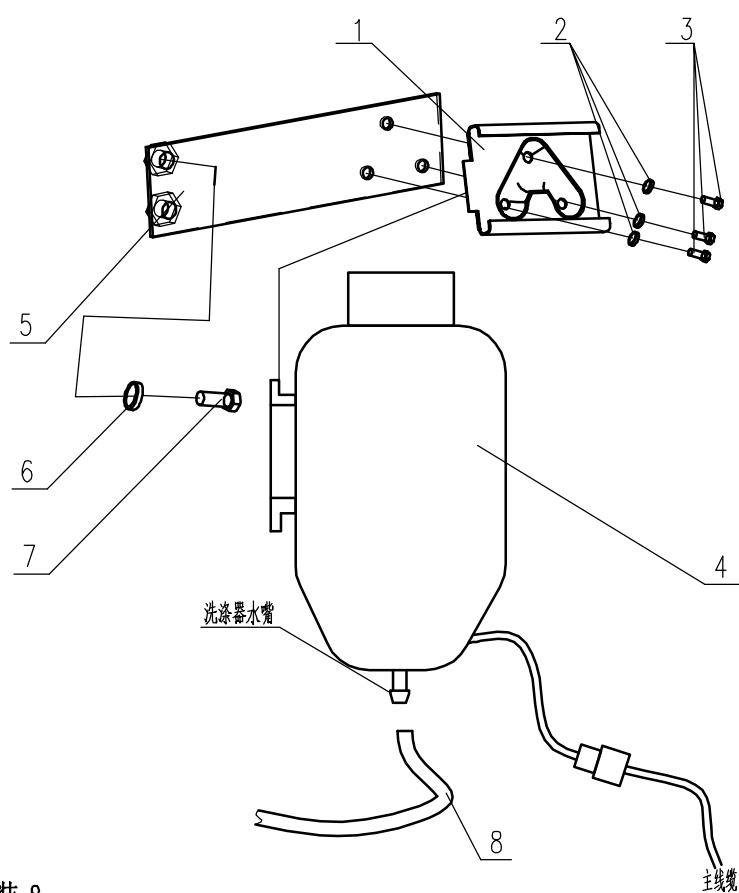
电气安装 6

ELECTRIC SYSTEM MOUNTING 6

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 923B-91-10000  | 蓄电池<br>BATTERY    | 2         |               |
| 2         | 230-91-00001   | 螺栓<br>BOLT        | 8         |               |
| 3         | 230-91A-00002  | 橡胶垫<br>SHIM       | 4         |               |
| 4         | 923B-91-00003  | 角钢<br>ANGLE IRON  | 4         |               |
| 5         | 230-91-00002   | 压板<br>PLATE       | 4         |               |
| 6         | GB/T848-2002   | 垫圈10<br>WASHER    | 8         |               |
| 7         | GB/T62-2000    | 螺母M10<br>NUT      | 8         |               |
| 8         | 923B-93-02000  | 线缆<br>CABLE       | 1         |               |
| 9         | 08038-22511    | 绝缘帽<br>CAP        | 4         |               |
| 10        | GB/T6170-2000  | 螺母M8<br>NUT       | 4         |               |
| 11        | GB/T97.1-2002  | 垫圈8<br>WASHER     | 4         |               |
| 12        | 923B-93-10000  | 线缆<br>CABLE       | 1         |               |
| 13        | 923B-93-01000  | 线缆<br>CABLE       | 1         |               |
| 14        |                | 螺栓<br>BOLT        | 4         | M6X13(电瓶带)    |
| 15        |                | 电瓶夹<br>CLAMP      | 4         | 电瓶带           |
| 16        |                | 螺母<br>NUT         | 4         | M6(电瓶带)       |



| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 01643-31032    | 垫圈10              | 4         |               |
| 2         | 01016-31025    | 螺栓M10X25          | 4         |               |
| 3         | 23Y-36-20000   | 软轴                | 1         |               |
| 4         | GB/T5783-2000  | 螺栓M6X20           | 3         | 电机带           |
| 5         | GB/T97.1-2002  | 垫圈6               | 3         | 电机带           |
| 6         | GB/T6170-2000  | 螺母M8 (M6 )        | 1         | 电机带           |
| 7         | 23Y-36-10000   | 支架                | 1         |               |
| 8         | 923B-36-20000  | 油门电机              | 1         |               |
| 9         | 913A-36-00001  | 摇臂                | 1         |               |
| 10        | 01016-30630    | 螺栓M6X30           | 4         |               |
| 11        | 01643-30623    | 垫圈6               | 5         |               |
| 12        | 923B-36-30000  | 手动油门软轴            | 1         |               |



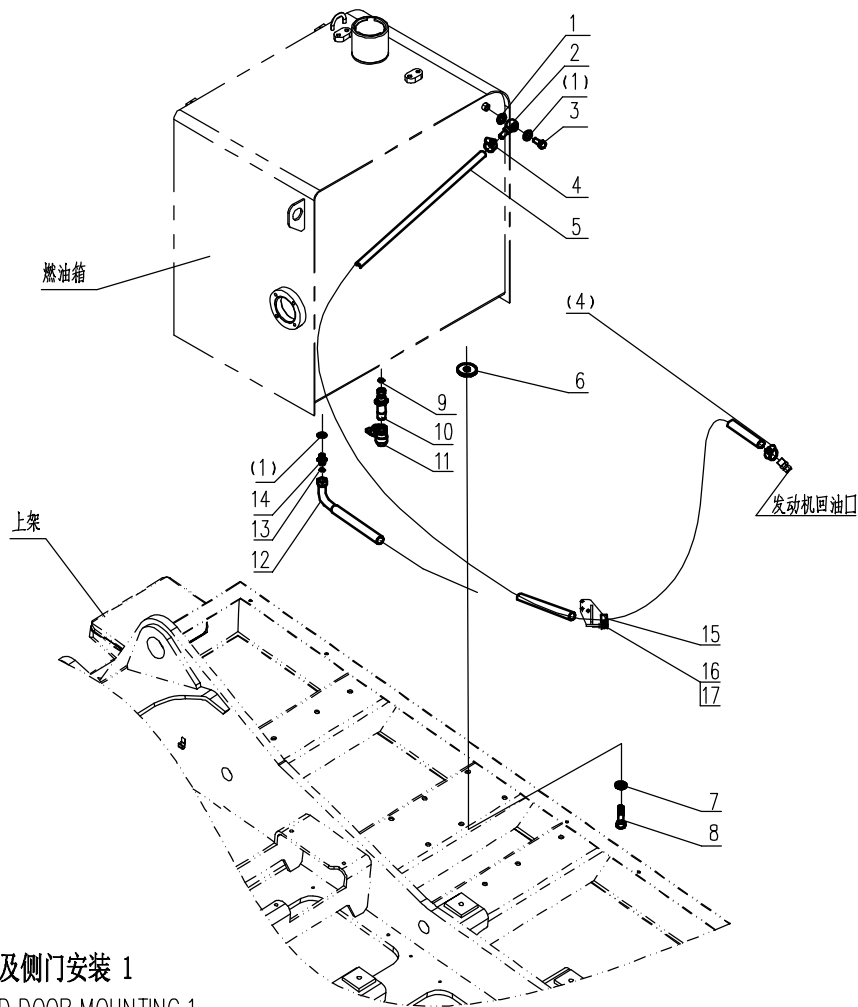
## 电气安装 8

## ELECTRIC SYSTEM MOUNTING 8

[illegible]

## ELECTRIC SYSTEM MOUNTING 9

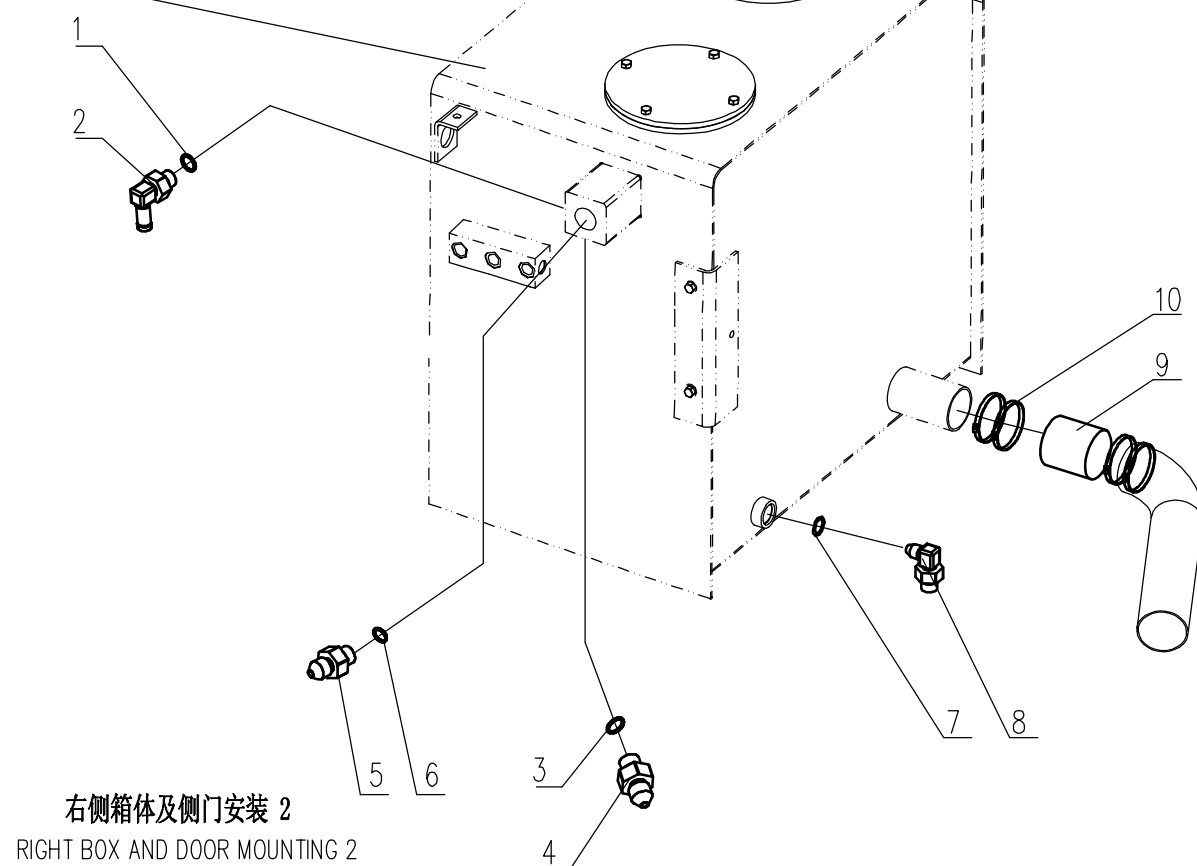
084



右侧箱体及侧门安装 1  
RIGHT BOX AND DOOR MOUNTING 1

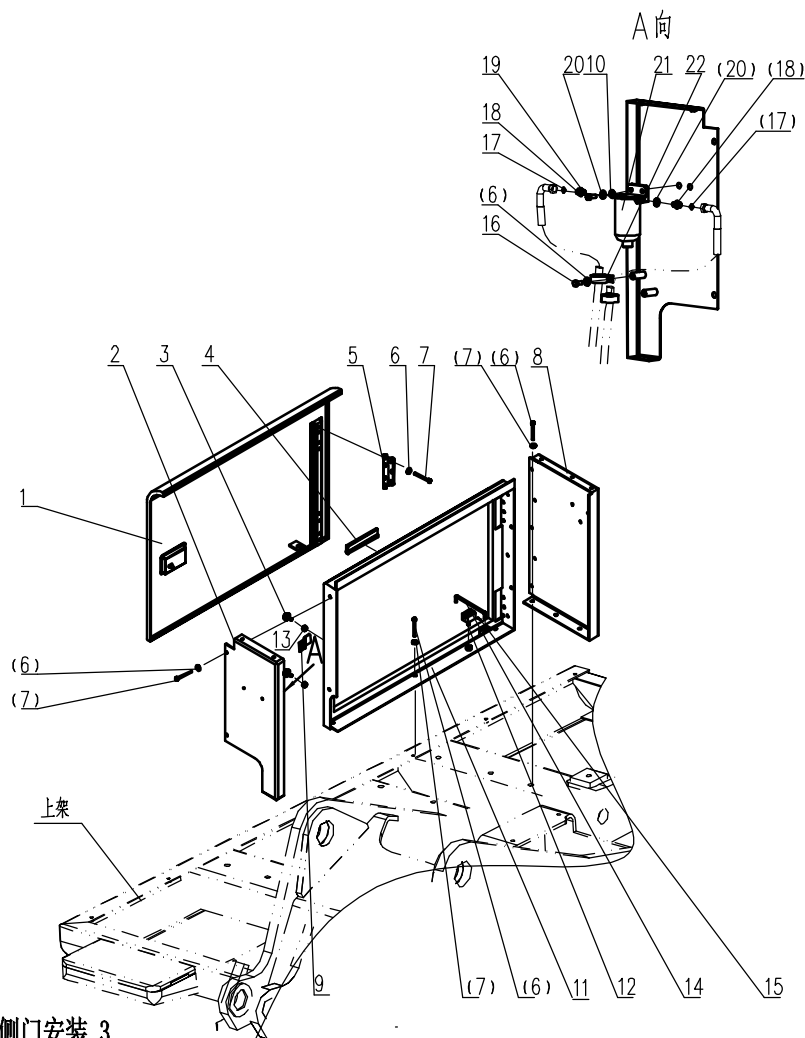
| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | JB/T982-1977   | 组合垫圈              | 3         |               |
| 2         | 230-05-00002   | 回油接头              | 1         |               |
| 3         | JB/T999-1977   | 空心螺栓              | 1         |               |
| 4         | 07281-00167    | 夹子 D11-16         | 2         |               |
| 5         | 230-05-00001   | 回油管               | 1         |               |
| 6         | 230-05-00005   | 调整垫圈              | 6         |               |
| 7         | 01643-31645    | 垫圈 16             | 6         |               |
| 8         | 01016-31640    | 螺栓 M16X40         | 6         |               |
| 9         | 07002-12034    | O型圈               | 1         |               |
| 10        | 230-05-07000   | 放油接头              | 1         |               |
| 11        | 230-05-80000   | 球阀                | 1         |               |
| 12        | 23Y-05-10000   | 燃油吸管 I            | 1         |               |
| 13        | 07000-02012    | O型圈               | 1         |               |
| 14        | 23Y-05-00002   | 接头体 M14X1.5       | 1         |               |
| 15        | 08036-01814    | 线夹                | 1         |               |
| 16        | 01016-31020    | 螺栓 M10X20         | 1         |               |
| 17        | 01643-31032    | 垫圈 10             | 1         |               |

## 液压油箱



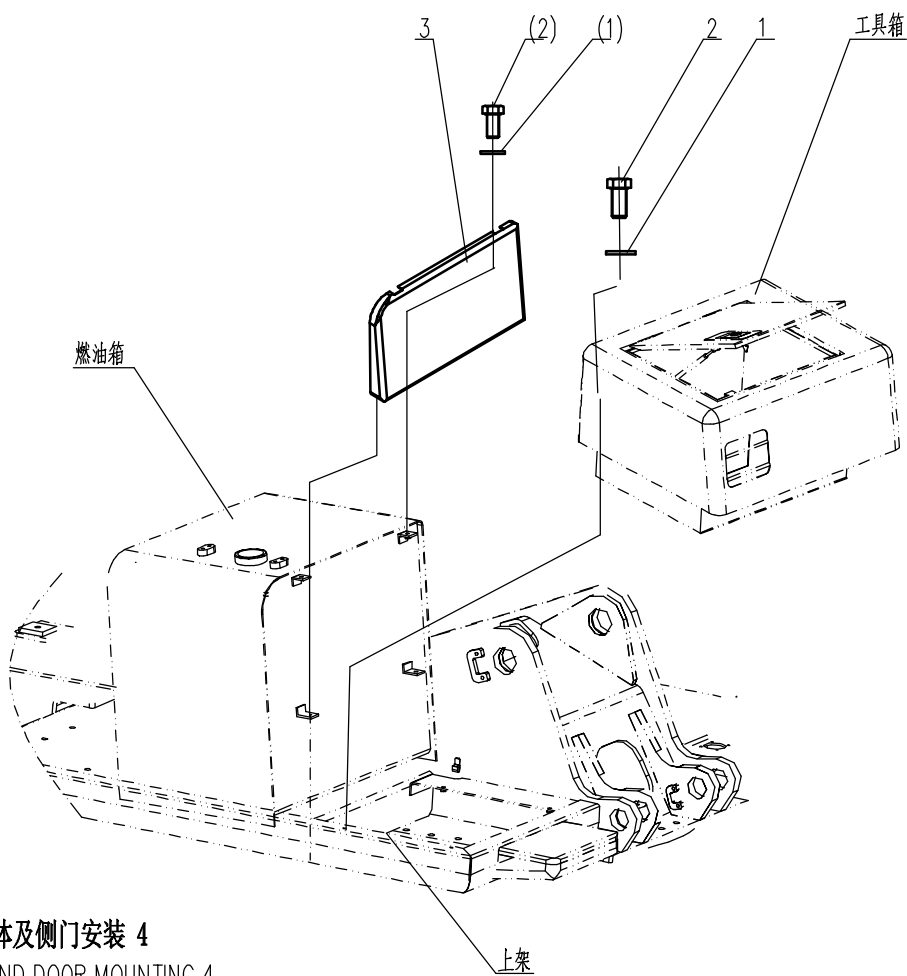
## 右侧箱体及侧门安装 2

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | JIS B2401      | O型圈P39            | 1         |               |
| 2         | 230-84-00020B  | 接头                | 1         |               |
| 3         | 07002-12434    | O形圈               | 1         |               |
| 4         | 230-84-00005   | 接头                | 1         |               |
| 5         | 923B-84-53000  | 接头                | 1         |               |
| 6         | 07002-13334    | O型圈               | 1         |               |
| 7         | JIS B2401      | O型圈P30            | 1         |               |
| 8         | 230-84-18000   | 接头                | 1         |               |
| 9         | 230-84-40001   | 胶管                | 1         |               |
| 10        | 07281-11029    | 夹子                | 4         |               |



右侧箱体及侧门安装 3  
RIGHT BOX AND DOOR MOUNTING 3

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION   | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|---------------------|-----------|---------------|
| 1         | 923B-72-10000  | 右侧门<br>COVER        | 1         |               |
| 2         | 230-72-30000   | 支架<br>FRAME         | 1         |               |
| 3         | 230-72-80000   | 定位柱<br>STOPPER      | 2         |               |
| 4         | 230-72-70000   | 皮牙子<br>SHEET        | 1         |               |
| 5         | 230-72-90000A  | 活页<br>HINGE         | 2         |               |
| 6         | GB/T97.1-2002  | 垫圈10<br>WASHER      | 31        |               |
| 7         | GB/T5783-2000  | 螺栓M10X25<br>BOLT    | 29        |               |
| 8         | 923B-72-40000  | 支架<br>FRAME         | 1         |               |
| 9         | 230-72-00001   | 锁板<br>HINGE         | 1         |               |
| 10        | GB/T97.1-2002  | 垫圈8<br>WASHER       | 2         |               |
| 11        | 923B-72-20000  | 右侧框<br>FRAME        | 1         |               |
| 12        | 230-72-02000   | 橡胶座<br>SEAT         | 1         |               |
| 13        | GB/T6170-2000  | 螺母M10<br>NUT        | 2         |               |
| 14        | 230-72-01000   | 支撑<br>BAR           | 1         |               |
| 15        | GB/T91-2000    | 销3.2X20<br>PIN      | 1         |               |
| 16        | 01016-31020    | 螺栓M10X20<br>BOLT    | 2         |               |
| 17        | 07000-02012    | O型圈<br>O-RING       | 1         |               |
| 18        | 23Y-05-00002   | 接头体M14X1.5<br>BLOCK | 2         |               |
| 19        | 01016-30825    | 螺栓M8X25<br>BOLT     | 2         |               |
| 20        | JB/T982-1977   | 组合垫圈<br>WASHER      | 2         |               |
| 21        | 1119G-019      | 柴油预滤器总成<br>FILTER   | 1         |               |
| 22        | 08036-01814    | 线夹<br>CLAMP         | 2         |               |

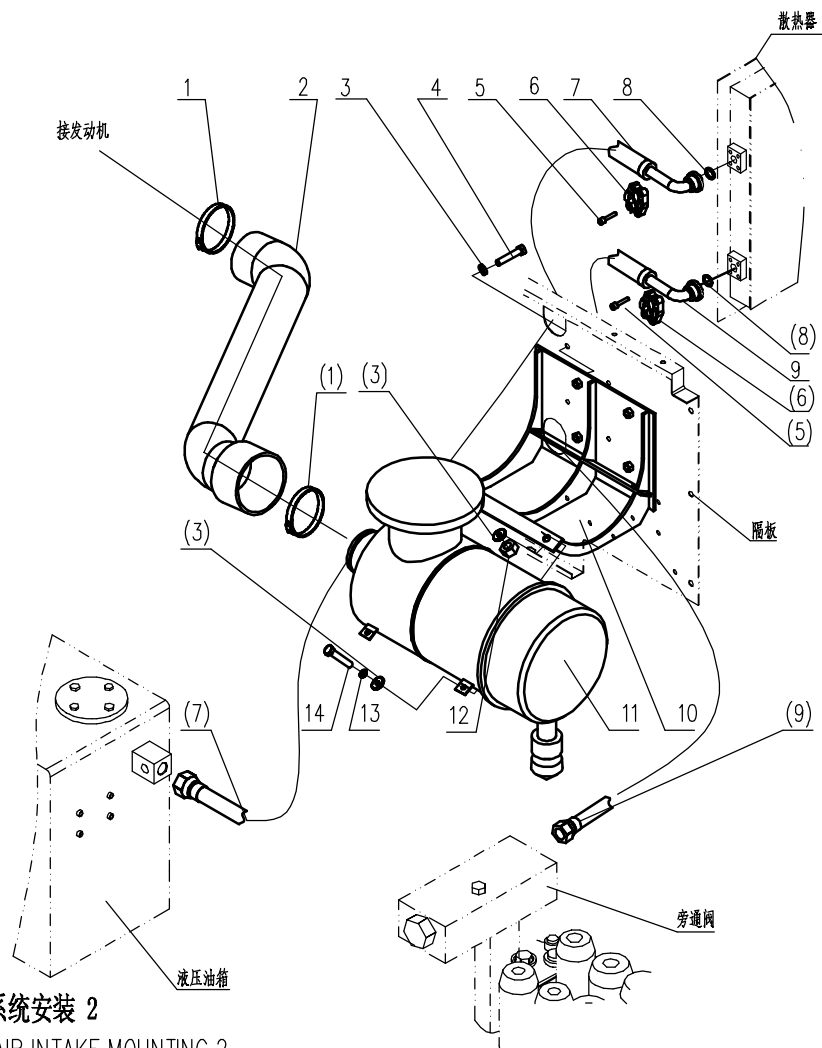


## 右侧箱体及侧门安装 4

[illegible]

[illegible]

[illegible]



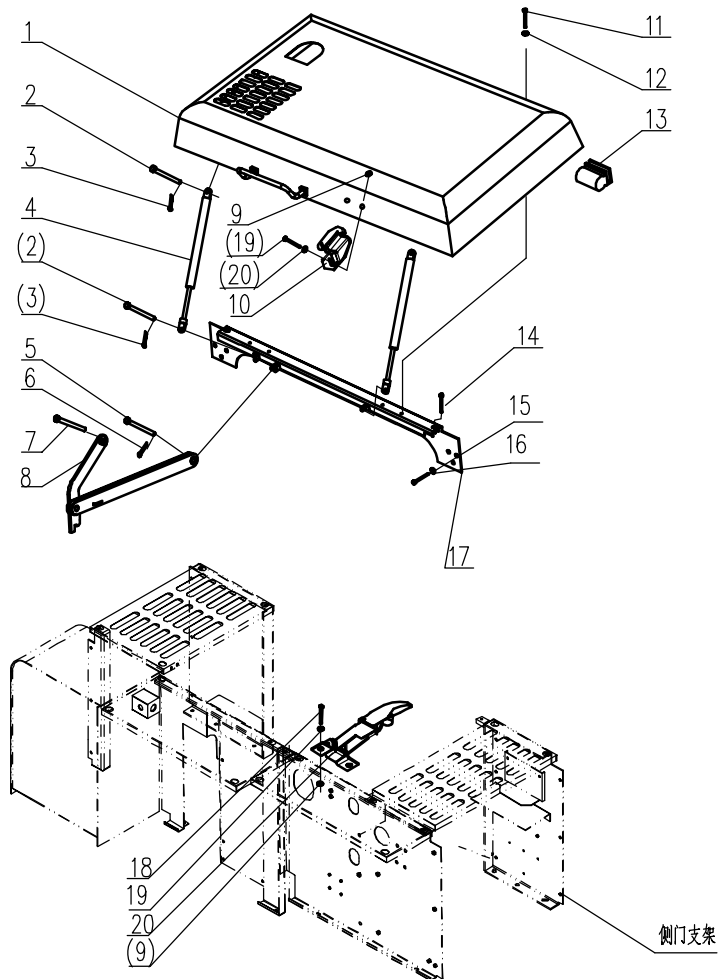
隔板 上罩 进气系统安装 2

PLATE·ENGINE HOOD·AIR INTAKE MOUNTING 2

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 230-07A-00003  | T形管夹 $\phi 114$   | 2         |               |
| 2         | 230-07A-00001  | 进气管               | 1         |               |
| 3         | GB/T97.1-2002  | 垫圈10              | 10        |               |
| 4         | GB/T5783-2000  | 螺栓M10X25          | 4         |               |
| 5         | GB/T5783-2000  | 螺栓M12X35          | 8         |               |
| 6         | 230-84-00022   | 压板                | 4         |               |
| 7         | 923B-84-17000  | 胶管                | 1         |               |
| 8         | JIS B2401      | O型圈P48            | 2         |               |
| 9         | 923B-84-16000  | 胶管                | 1         |               |
| 10        | 230-07A-20000  | 滤清器支架             | 1         |               |
| 11        | 230-07A-10000  | 空滤器总成             | 1         |               |
| 12        | GB/T6170-2000  | 螺母M10             | 2         |               |
| 13        | GB/T93-2002    | 垫圈10              | 4         |               |
| 14        | GB/T5783-2000  | 螺栓M10X30          | 4         |               |

PLATE, ENGINE HOOD, AIR INTAKE MOUNTING 3

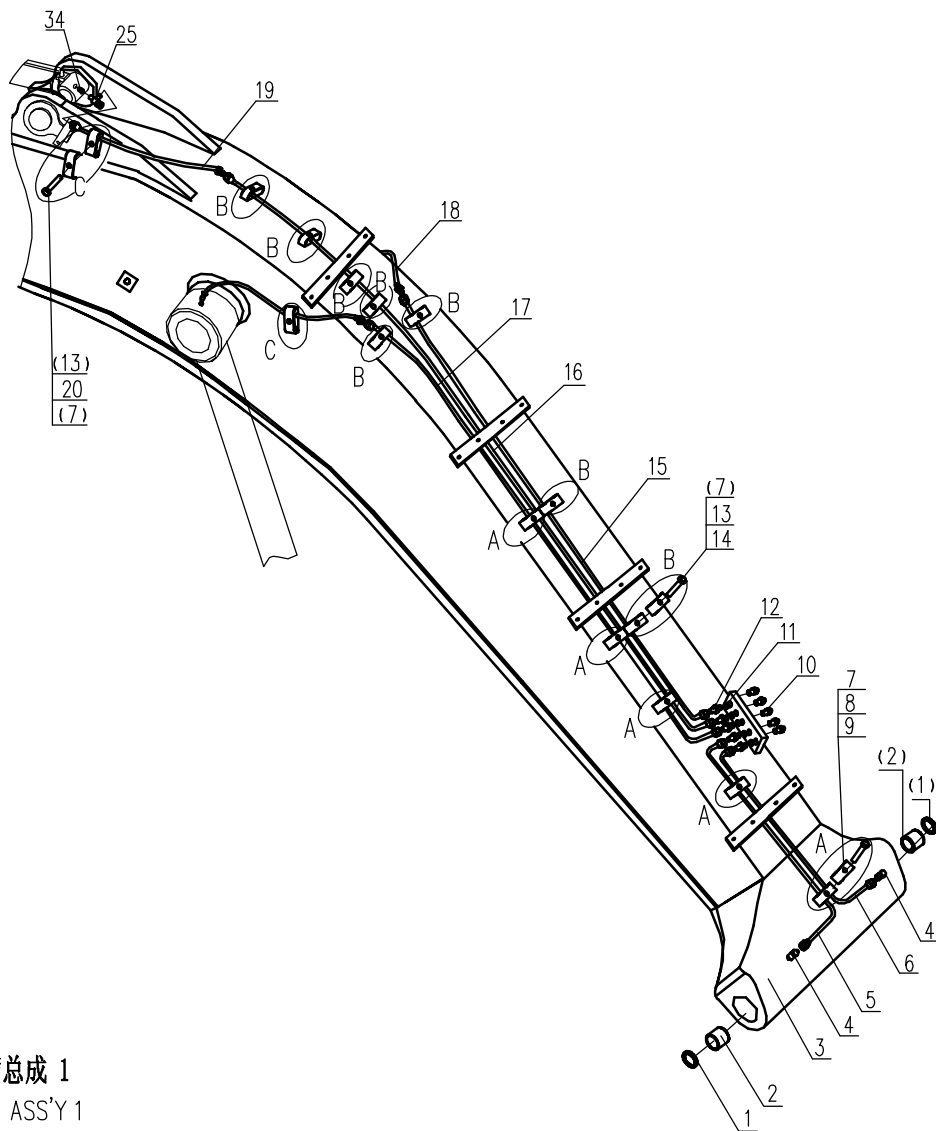
| 序号  | 件号            | 名称          | 数量  | 备注      |
|-----|---------------|-------------|-----|---------|
| KEY | PART NO.      | DESCRIPTION | QTY | REMARKS |
| 1   | 230-78A-10000 | 上罩板         | 1   |         |
| 2   | GB/T5783-2000 | 螺栓 M10X20   | 18  |         |
| 3   | GB/T96-2002   | 垫圈 10       | 18  |         |
| 4   | 923B-78-20000 | 上罩板         | 1   |         |
| 5   | 230-78A-20000 | 上罩板         | 1   |         |
| 6   | 923B-78-10000 | 上罩板         | 1   |         |
| 7   | GB/T97.1-2002 | 垫圈 10       | 2   |         |
| 8   | GB/T5783-2000 | 螺栓 M10X25   | 2   |         |
| 9   | 230-78-50000  | 支架          | 1   |         |
| 10  | 230B-78-30000 | 板           | 1   |         |



#### 隔板 上罩 进气系统安装 4

PLATE · ENGINE HOOD · AIR INTAKE MOUNTING 4

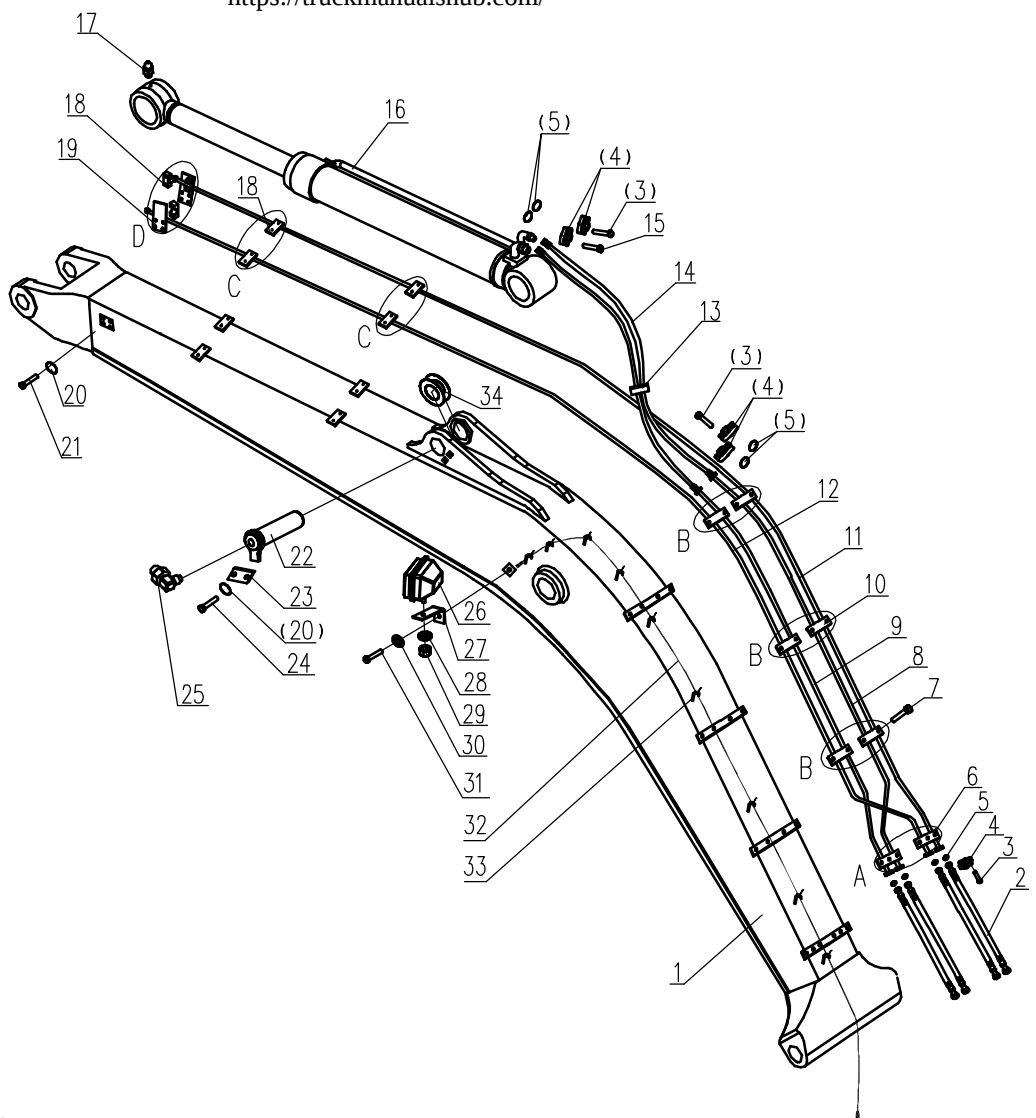
| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 923B-77-10000  | 发动机上罩<br>HOOD     | 1         |               |
| 2         | GB/T882-2000   | 销轴10X45<br>PIN    | 4         |               |
| 3         | GB/T91-2000    | 销3.2X25<br>PIN    | 4         |               |
| 4         | 230-77-40000   | 气缸<br>CYLINDER    | 2         |               |
| 5         | GB/T882-2000   | 销轴12X45<br>PIN    | 1         |               |
| 6         | GB/T91-2000    | 销4X24<br>PIN      | 1         |               |
| 7         | 230-77-00001   | 螺栓<br>BOLT        | 1         |               |
| 8         | 230-77-30000   | 支撑<br>STAY        | 1         |               |
| 9         | GB/T6170-2000  | 螺母M8<br>NUT       | 8         |               |
| 10        | 923B-77-30001  | 锁板<br>LOCK PLATE  | 1         |               |
| 11        | GB/T5783-2000  | 螺栓M10X30<br>BOLT  | 4         |               |
| 12        | GB/T97.1-2002  | 垫圈10<br>WASHER    | 4         |               |
| 13        | 230-77-00002   | 皮牙子<br>SHEET      | 1         |               |
| 14        | GB/T70.1-2000  | 螺钉M10X30<br>SCREW | 2         |               |
| 15        | GB/T5783-2000  | 螺栓M10X25<br>BOLT  | 6         |               |
| 16        | 01643-31032    | 垫圈<br>WASHER      | 6         |               |
| 17        | 923B-77-20000  | 支撑板<br>STAY PLATE | 1         |               |
| 18        | GB/T5783-2000  | 螺栓M8X25<br>BOLT   | 8         |               |
| 19        | 01643-30823    | 垫圈8<br>WASHER     | 8         |               |
| 20        | 230-77-00009   | 锁体<br>LOCK BLOCK  | 1         |               |



动臂总成 1

BOOM ASS'Y 1

| 序号<br>KEY | 件号<br>PART NO.  | 名称<br>DESCRIPTION   | 数量<br>QTY | 备注<br>REMARKS |
|-----------|-----------------|---------------------|-----------|---------------|
| 1         | 230-61-20000    | 骨架油封<br>SEAL        | 2         |               |
| 2         | 230-61-00001    | 轴套<br>BUSHING       | 2         |               |
| 3         | 230-61-10000    | 动臂<br>BOOM          | 1         |               |
| 4         | 230-65-12000    | 铰接头<br>ELBOW        | 2         |               |
| 5         | 230-65-11000    | 黄油钢管<br>TUBE        | 1         |               |
| 6         | 230-65-10000    | 黄油钢管<br>TUBE        | 1         |               |
| 7         | GB/T5783-2000   | 螺栓 M6X10<br>BOLT    | 16        |               |
| 8         | 230-65-00005    | 管卡<br>SEAT          | 5         |               |
| 9         | 230-65-00006    | 压板<br>CLAMP         | 5         |               |
| 10        | JB/T7940.1-1995 | 油杯 M10X1<br>FITTING | 5         |               |
| 11        | 230-65-00009    | 垫圈<br>WASHER        | 5         |               |
| 12        | 230-65-00001    | 接头<br>UNION         | 5         |               |
| 13        | 230-65-00004    | 压板<br>CLAMP         | 11        |               |
| 14        | 230-65-00003    | 管卡<br>SEAT          | 8         |               |
| 15        | 230-65-08000    | 黄油钢管<br>TUBE        | 1         |               |
| 16        | 230-65-07000    | 黄油钢管<br>TUBE        | 1         |               |
| 17        | 230-65-09000    | 黄油钢管<br>TUBE        | 1         |               |
| 18        | 230-65-06000    | 黄油胶管<br>HOSE        | 2         |               |
| 19        | 230-65-05000    | 黄油胶管<br>HOSE        | 1         |               |
| 20        | 230-65-00002    | 管卡<br>SEAT          | 3         |               |



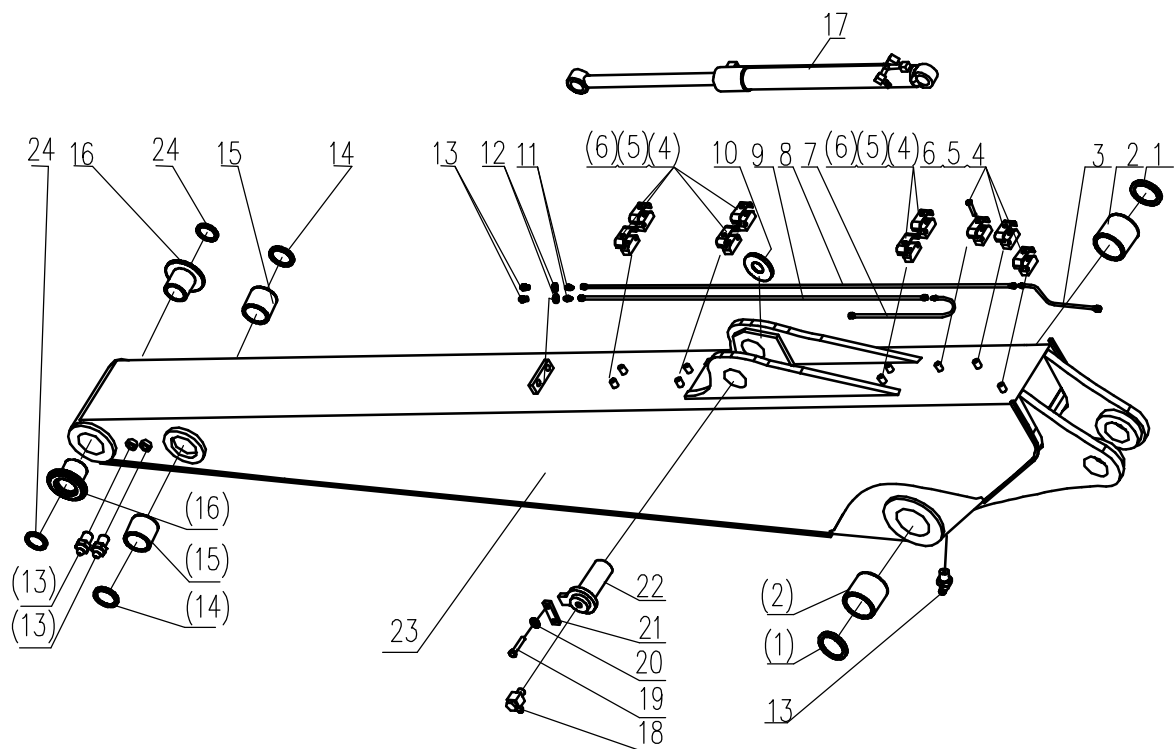
## 动臂总成 2

### BOOM ASS'Y 2

| 序号<br>KEY | 件号<br>PART NO.  | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|-----------------|-------------------|-----------|---------------|
| 1         | 230-61-00000    | 动臂总成              | 1         | BOOM ASSY     |
| 2         | 230-83-14000    | 胶管                | 4         | HOSE          |
| 3         | GB/T70.1-2000   | 螺钉 M10X35         | 28        | SCREW         |
| 4         | 230-83-00008    | 压板                | 16        | PLATE         |
| 5         | 07000-13032     | O型圈               | 8         | O-RING        |
| 6         | 230-83-00026    | 压块                | 2         | BLOCK         |
| 7         | GB/T70.1-2000   | 螺钉 M12X40         | 28        | SCREW         |
| 8         | 230-83-31000    | 钢管                | 1         | TUBE          |
| 9         | 230-83-28000    | 钢管                | 1         | TUBE          |
| 10        | 230-83-00025    | 压块                | 6         | BLOCK         |
| 11        | 230-83-26000    | 钢管                | 1         | TUBE          |
| 12        | 230-83-25000    | 钢管                | 1         | TUBE          |
| 13        | 230-83-41000    | 管夹                | 1         | CLAMP         |
| 14        | 230-83-61000    | 胶管                | 2         | HOSE          |
| 15        | GB/T70.1-2000   | 螺栓 M10X30         | 4         | BOLT          |
| 16        | 230-86-20000    | 斗杆油缸              | 1         | ARM CYLINDER  |
| 17        | JB/T7940.1-1995 | 油杯                | 2         | FITTING       |
| 18        | 230-83-00027    | 压块                | 6         | BLOCK         |
| 19        | 230-83-33000    | 管卡座               | 2         | SEAT          |
| 20        | GB/T97.1-2002   | 垫圈 12             | 10        | WASHER        |
| 21        | GB/T5783-2000   | 螺栓 M12X25         | 2         | BOLT          |
| 22        | 230-64-03000    | 销轴                | 9         | PIN           |
| 23        | 230-64-00003    | 压块                | 1         | BLOCK         |
| 24        | GB/T5783-2000   | 螺栓 M12X35         | 2         | BOLT          |
| 25        | 230-65-13000    | 铰接接头              | 1         | ELBOW         |
| 26        | 230-92-00000    | 灯                 | 1         | LAMP          |
| 27        | 230-92A-00003   | 支架                | 1         | LAMP          |

### 动臂总成 3

[illegible]



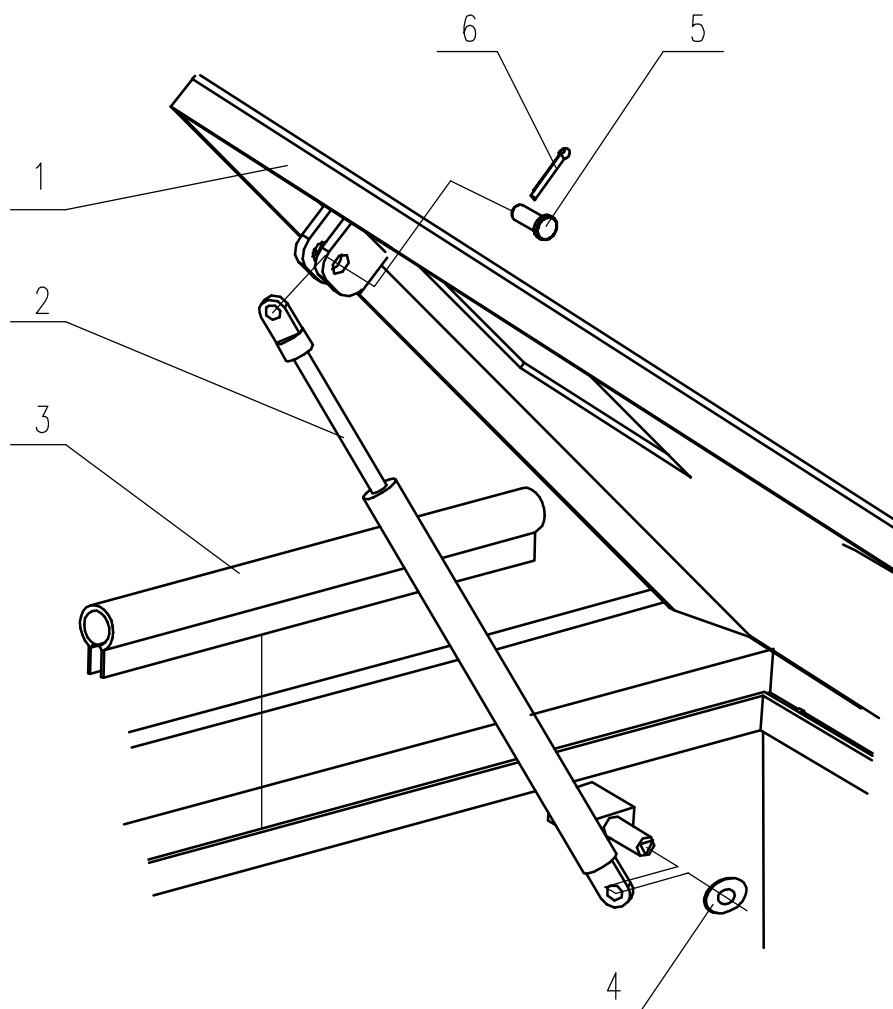
斗杆总成  
ARM ASS'Y

| 序号<br>KEY | 件号<br>PART NO.               | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|------------------------------|-------------------|-----------|---------------|
| 1         | 230-62-20000                 | 骨架油封              | 2         |               |
| 2         | 230-62-00001                 | 轴套                | 2         |               |
| 3         | 230-65-05000                 | 黄油胶管              | 1         |               |
| 4         | 230-65-00003                 | 管卡                | 9         |               |
| 5         | 230-65-00004                 | 压板                | 9         |               |
| 6         | GB/T5783-2000                | 螺栓 M6X10          | 9         |               |
| 7         | 230-65-03000                 | 黄油胶管              | 1         |               |
| 8         | 230-65-01000                 | 黄油钢管              | 1         |               |
| 9         | 230-65-02000                 | 黄油钢管              | 1         |               |
| 10        | 230-64-00005<br>230-64-00006 | 垫片                | 1         | 选用            |
| 11        | 230-65-00001                 | 接头                | 2         |               |
| 12        | 230-65-00009                 | 垫圈                | 2         |               |
| 13        | JB/T7940.2-1995              | 油杯 M10X1          | 5         |               |
| 14        | 230-62-30000                 | 骨架油封              | 2         |               |
| 15        | 230-62-00002                 | 轴套                | 2         |               |
| 16        | 923B-62-00001                | 轴套                | 2         |               |
| 17        | 230-86-30000                 | 铲斗油缸              | 1         |               |
| 18        | 230-65-12000                 | 铰接接头              | 1         |               |
| 19        | GB/T5783-2000                | 螺栓 M12X30         | 2         |               |
| 20        | GB/T97.1-2002                | 垫圈 12             | 2         |               |
| 21        | 230-64-00003                 | 压板                | 3         |               |
| 22        | 230-64-03000                 | 销轴                | 1         |               |
| 23        | 923B-62-10000                | 斗杆                | 1         | 3m            |
|           | 923B-62A-10000               |                   |           | 2.4m          |
| 24        | 230-64-07100                 | 骨架油封              | 2         |               |

[illegible]

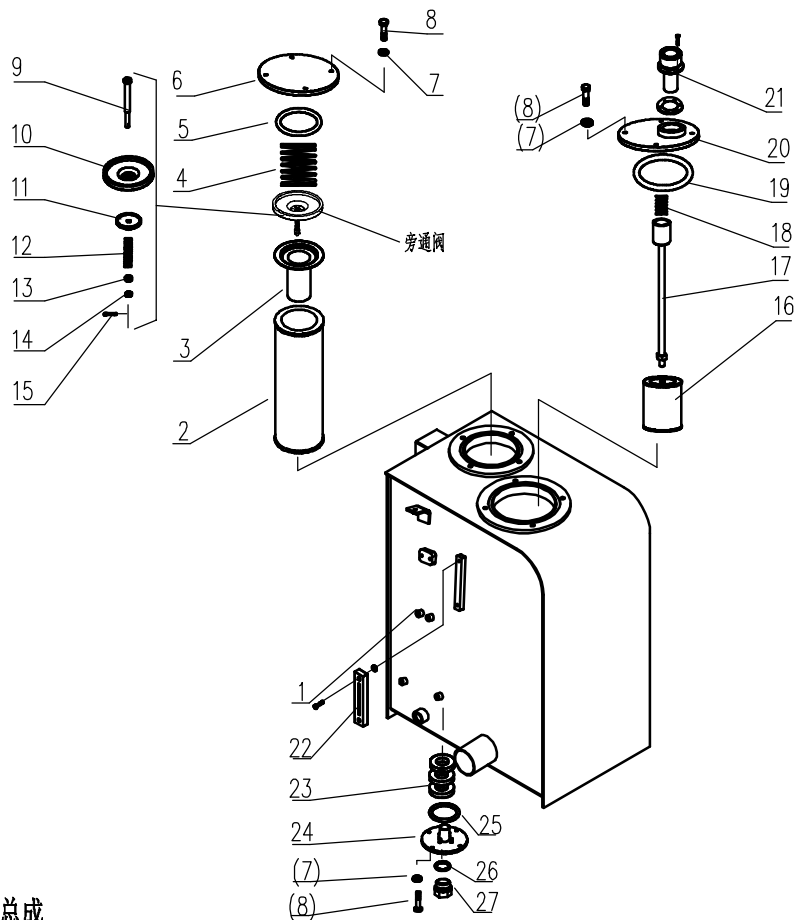
铲斗总成 2  
BUCKET ASS'Y 2

099



| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 23Y-79-10000   | 工具箱               | 1         |               |
| 2         | 230-79-20000   | 气缸                | 1         |               |
| 3         | 230-79-50000   | 皮牙子               | 1         |               |
| 4         | GB/T894.1-2002 | 挡圈8               | 1         |               |
| 5         | 04205-20822    | 销轴B8X22           | 1         |               |
| 6         | 04050-03222    | 销3.2X22           | 1         |               |

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 230-05A-90000  | 油箱盖               | 1         |               |
| 2         | 07056-18416    | 加油滤芯              | 1         |               |
| 3         | 923B-05-10000  | 燃油箱               | 1         |               |
| 4         | 07000-02085    | O型圈               | 1         |               |
| 5         | 7861-92-48000  | 燃油传感器             | 1         |               |
| 6         | 230-05-60000   | 护罩                | 1         |               |
| 7         | 01643-31032    | 垫圈 10             | 8         |               |
| 8         | 01016-31035    | 螺栓 M10X35         | 2         |               |
| 9         | 01016-31025    | 螺栓 M10X25         | 6         |               |
| 10        | 07000-02125    | O型圈               | 1         |               |
| 11        | 230-05-20000   | 放油口盖              | 1         |               |



液压油箱总成  
HYDRAULIC TANK ASS'Y

| 序号<br>KEY | 件号<br>PART NO. | 名称<br>DESCRIPTION | 数量<br>QTY | 备注<br>REMARKS |
|-----------|----------------|-------------------|-----------|---------------|
| 1         | 23Y-87-10000   | 液压油箱              | 1         | TANK          |
| 2         | 07063-01210    | 回油滤芯              | 1         | ELEMENT       |
| 3         | 230-87-40000   | 旁通滤网              | 1         | STAINER       |
| 4         | 230-87-00003   | 回油弹簧              | 1         | SPRING        |
| 5         | 07000-05180    | O型圈               | 1         | O-RING        |
| 6         | 230-87-00002   | 回油盖               | 1         | COVER         |
| 7         | 01643-31032    | 垫圈 10             | 12        | WASHER        |
| 8         | 01016-31025    | 螺栓M10X25          | 12        | BOLT          |
| 9         | 120A-87-50006  | 芯轴                | 1         | SHAFT         |
| 10        | 120A-87-50002A | 阀座                | 1         | SEAT          |
| 11        | 120A-87-50004A | 阀芯                | 1         | VALVE         |
| 12        | 120A-87-50001  | 弹簧                | 1         | SPRING        |
| 13        | 120A-87-50005A | 弹簧座               | 1         | SEAT          |
| 14        | GB/T6170-2000  | 螺母M5              | 1         | NUT           |
| 15        | GB/T91-1986    | 开口销               | 1         | SPLIT PIN     |
| 16        | 230-87-60000   | 吸油滤网              | 1         | STAINER       |
| 17        | 230-87-30000   | 滤芯压杆              | 1         | ROD           |
| 18        | 230-87-00004   | 吸油弹簧              | 1         | SPRING        |
| 19        | 07000-05180    | O型圈               | 1         | O-RING        |
| 20        | 230-87-20000   | 吸油口盖              | 1         | COVER         |
| 21        | 230-87-90000   | 呼吸阀               | 1         | VALVE         |
| 22        | 230-87-80000   | 液位计               | 1         | TUBE          |
| 23        | 230-87-00006   | 永久磁铁              | 3         | MAGNET        |
| 24        | 230-87-70000   | 放油口盖              | 1         | COVER         |
| 25        | 07000-02125    | O型圈               | 4         | O-RING        |
| 26        | 07002-03334    | O型圈               | 1         | O-RING        |
| 27        | 230-87-00007   | 螺塞                | 1         | PLUG          |